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## TYPE OF OWNERSHIP MANUFACTURING INDUSTRIES OF CANADA 1950

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General Manufactures Section  
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## TYPE OF OWNERSHIP

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 35,942 establishments operating in 1950, 1,319 establishments in the periodical publishing industry were unclassifiable, leaving 34,623 establishments in the four categories of ownership. Individual ownership numbered 15,786 establishments, partnerships 5,185, incorporated companies 12,559 and co-operatives 1,093. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1950.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries con-

ducted on a small scale contain a large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1. Wood products .....	11.2	63.9
2. Printing, publishing and allied trades .....	16.3	47.0
3. Food and beverages .....	20.0	48.6
4. Miscellaneous manufacturing industries .....	27.0	32.9
5. Non-metallic mineral products .....	28.3	34.3
6. Clothing (textile and fur) .....	38.1	27.8
7. Chemicals and allied products .....	40.1	16.8
8. Leather products .....	44.1	31.4
9. Iron and steel products .....	68.8	25.9
10. Non-ferrous metal products .....	83.4	27.0
11. Textiles products (except clothing) .....	94.9	27.5
12. Paper products .....	146.8	9.5
13. Tobacco and tobacco products .....	151.8	39.7
14. Electrical apparatus and supplies .....	157.8	14.4
15. Transportation equipment .....	173.3	33.3
16. Products of petroleum and coal .....	199.7	1.3
17. Rubber products .....	357.6	8.2
<b>All groups .....</b>	<b>32.9</b>	<b>6.3</b>

It is therefore found, according to the above, that in the wood products group 64 p.c. of the establishments were under individual ownership. The food and beverages group had 49 p.c. of its establishments in this classification, followed by printing, publishing and allied trades with 47 p.c., tobacco products 40 p.c., non-metallic mineral products 34 p.c., transportation equipment 33 p.c., miscellaneous industries 33 p.c., leather products 31 p.c., clothing (textile and fur) 28 p.c., textiles (except clothing) 28 p.c., non-ferrous metal products 27 p.c. etc.

The establishments operating under individual ownership are not as important from the point of view of employment provided as their large numbers would indicate. According to tables 1 and 2, these establishments which comprise 46 p.c. of the total had only 6 p.c. of the total employees. Partnerships accounted for 15 p.c. of the number of establishments and 4 p.c.

of the total employees. Incorporated companies with 36 p.c. of the number of establishments had 89 p.c. of the employees. Co-operatives with 3 p.c. of the number had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are by a very wide margin the most important factor in the employment field. In the petroleum and coal products, rubber products and paper products groups 99 p.c. of the employees were reported by such companies. Companies in the transportation equipment group had 98 p.c.; electrical apparatus and supplies 98 p.c., chemicals and allied products 97 p.c., tobacco and tobacco products 95 p.c., textiles (except clothing) 95 p.c., non-ferrous metal products 95 p.c., iron and its products 95 p.c., etc. Companies in the wood products group with 70 reported the lowest percentage of the total employment.



## MANUFACTURING INDUSTRIES OF CANADA

TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries, Classified by Type of Ownership, by Provinces and Industrial Groups, 1950<sup>1</sup>

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland .....	65.3	21.6	13.0	0.1	100.0
Prince Edward Island .....	52.5	16.1	22.3	9.1	100.0
Nova Scotia .....	51.8	17.0	28.6	2.6	100.0
New Brunswick .....	57.3	11.6	28.0	3.1	100.0
Quebec .....	50.4	11.6	33.5	4.5	100.0
Ontario .....	40.0	16.1	41.4	2.5	100.0
Manitoba .....	39.8	15.7	42.4	2.1	100.0
Saskatchewan .....	55.8	13.3	25.0	5.9	100.0
Alberta .....	49.4	18.2	28.4	4.0	100.0
British Columbia .....	36.6	18.9	43.2	1.3	100.0
Yukon and Northwest Territories .....	63.2	15.8	21.0	—	100.0
<b>Canada .....</b>	<b>45.6</b>	<b>15.0</b>	<b>36.3</b>	<b>3.1</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages .....	48.6	11.5	27.5	12.4	100.0
Tobacco and tobacco products .....	39.7	4.4	51.5	4.4	100.0
Rubber products .....	8.2	9.8	82.0	—	100.0
Leather products .....	31.4	14.6	54.0	—	100.0
Textile products (except clothing) .....	27.5	13.9	58.3	0.3	100.0
Clothing (textile and fur) .....	27.8	20.0	52.2	—	100.0
Wood products .....	63.9	17.4	18.5	0.2	100.0
Paper products .....	9.5	4.2	86.3	—	100.0
Printing, publishing and allied industries .....	47.0	15.8	36.8	0.4	100.0
Iron and steel products .....	25.9	15.8	58.1	0.2	100.0
Transportation equipment .....	33.3	14.5	52.2	—	100.0
Non-ferrous metal products .....	27.0	16.8	56.2	—	100.0
Electrical apparatus and supplies .....	14.4	7.6	78.0	—	100.0
Non-metallic mineral products .....	34.3	17.3	48.3	0.1	100.0
Products of petroleum and coal .....	1.3	1.3	94.8	2.6	100.0
Chemicals and allied products .....	16.8	6.4	76.4	0.4	100.0
Miscellaneous manufacturing industries .....	32.9	15.2	51.9	—	100.0

1. Four main categories of ownership only; the non-classifiable group is not included.

TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries, Classified by Type of Ownership, by Provinces and Industrial Groups, 1951<sup>1</sup>

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland .....	12.8	7.7	79.5	0.0	100.0
Prince Edward Island .....	22.2	10.4	61.1	6.3	100.0
Nova Scotia .....	11.4	5.1	82.0	1.5	100.0
New Brunswick .....	11.4	3.7	83.1	1.8	100.0
Quebec .....	8.0	3.9	87.2	0.9	100.0
Ontario .....	4.5	3.3	91.8	0.4	100.0
Manitoba .....	5.6	4.5	88.4	1.5	100.0
Saskatchewan .....	12.3	5.9	70.7	11.1	100.0
Alberta .....	11.5	8.0	77.5	3.0	100.0
British Columbia .....	5.7	4.9	87.1	2.3	100.0
Yukon and Northwest Territories .....	<del>63.2</del>	<del>15.8</del>	<del>21.0</del>	—	100.0
<b>Canada .....</b>	<b>6.3</b>	<b>3.9</b>	<b>88.8</b>	<b>1.0</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages .....	10.7	4.2	79.7	5.4	100.0
Tobacco and tobacco products .....	1.1	0.4	95.5	3.0	100.0
Rubber products .....	0.2	0.6	99.2	—	100.0
Leather products .....	7.5	5.5	87.0	—	100.0
Textile products (except clothing) .....	2.6	1.9	95.5	0.0	100.0
Clothing (textile and fur) .....	8.8	9.7	81.5	—	100.0
Wood products .....	20.0	9.7	69.9	0.4	100.0
Paper products .....	0.5	0.4	99.1	—	100.0
Printing, publishing and allied industries .....	9.0	4.9	84.8	1.3	100.0
Iron and steel products .....	2.6	2.2	94.9	0.3	100.0
Transportation equipment .....	0.8	0.7	98.5	—	100.0
Non-ferrous metal products .....	2.7	2.1	95.2	—	100.0
Electrical apparatus and supplies .....	0.8	0.8	98.4	—	100.0
Non-metallic mineral products .....	6.0	3.9	90.0	0.1	100.0
Products of petroleum and coal .....	0.0	0.0	99.1	0.9	100.0
Chemical products .....	1.4	0.6	97.6	0.4	100.0
Miscellaneous manufacturing industries .....	7.7	5.0	87.3	—	100.0

1. Four main categories of ownership only; the non-classifiable group is not included.

TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries, by Type of Ownership, 1950

	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
		p.c.	p.c.	p.c.	p.c.	p.c.
1	Pulp and paper .....	—	0.1	99.9	—	100.0
2	Slaughtering and meatpacking .....	1.6	1.8	93.5	3.1	100.0
3	Motor vehicles .....	—	—	100.0	—	100.0
4	Non-ferrous metal smelting and refining .....	—	—	100.0	—	100.0
5	Petroleum products .....	0.0	0.0	98.6	1.4	100.0
6	Sawmills .....	29.1	12.2	58.4	0.3	100.0
7	Primary iron and steel .....	—	—	100.0	—	100.0
8	Butter and cheese .....	12.0	4.1	60.5	23.4	100.0
9	Cotton yarn and cloth .....	0.1	0.0	99.9	—	100.0
10	Flour mills .....	1.6	3.8	92.7	1.9	100.0
11	Rubber goods .....	0.2	0.6	99.2	—	100.0
12	Clothing, men's factory .....	4.9	8.4	86.7	—	100.0
13	Motor vehicle parts .....	1.4	1.0	97.6	—	100.0
14	Bread and other bakery products .....	28.2	7.7	63.6	0.5	100.0
15	Clothing, women's factory .....	8.9	11.9	79.2	—	100.0
16	Railway rolling stock .....	0.0	—	100.0	—	100.0
17	Machinery, heavy electrical .....	0.1	0.0	99.9	—	100.0
18	Printing and publishing .....	6.0	2.9	89.9	1.2	100.0
19	Foods, miscellaneous .....	5.7	3.2	91.0	0.1	100.0
20	Furniture .....	10.5	9.3	80.2	—	100.0
21	Sheet metal products .....	3.0	2.4	94.6	—	100.0
22	Miscellaneous electrical apparatus and supplies .....	0.6	0.9	98.5	—	100.0
23	Fruit and vegetable preparations .....	4.7	4.4	86.8	4.1	100.0
24	Sash, door and planing mills .....	19.2	8.5	72.0	0.3	100.0
25	Machinery, industrial .....	2.1	1.5	96.2	0.2	100.0
26	Feeds, stock and poultry, prepared .....	15.0	7.2	60.5	17.3	100.0
27	Agricultural implements .....	0.9	0.9	96.9	1.3	100.0
28	Breweries .....	—	—	100.0	—	100.0
29	Synthetic textiles and silk .....	0.3	0.1	99.6	—	100.0
30	Sugar refining .....	—	—	100.0	—	100.0
31	Iron Castings .....	3.3	2.9	93.8	—	100.0
32	Boxes and bags, paper .....	1.3	0.9	97.5	0.3	100.0
33	Printing and bookbinding .....	14.7	8.0	75.4	1.9	100.0
34	Fish processing <sup>1</sup> .....	11.3	3.7	74.6	10.4	100.0
35	Brass and copper products .....	3.1	1.8	95.1	—	100.0
36	Tobacco, cigars and cigarettes .....	1.3	0.5	98.2	—	100.0
37	Refrigerators, vacuum cleaners and appliances .....	1.4	1.7	96.9	—	100.0
38	Footwear, leather .....	7.4	2.5	90.1	—	100.0
39	Miscellaneous paper goods .....	2.4	1.2	96.4	—	100.0
40	Confectionery .....	3.9	1.8	94.3	—	100.0

1. Not including Newfoundland.

TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1950

Provinces and groups	Estab-lish-ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of products
	No.	No.	\$	\$	\$	\$
<b>Canada:</b>						
Individual ownership .....	15,786	75,123	115,194,008	9,226,839	274,804,938	482,843,760
Partnerships .....	5,185	45,739	80,835,999	4,552,019	181,850,112	324,561,758
Incorporated companies .....	12,559	1,046,327	2,547,882,230	320,272,676	6,906,056,816	12,774,485,324
Co-operatives .....	1,093	11,442	20,369,671	2,882,086	157,994,987	201,010,252
Not classifiable .....	1,319	4,666	6,985,527	—	17,827,679	34,625,287
<b>Totals .....</b>	<b>35,942</b>	<b>1,183,297</b>	<b>2,771,267,435</b>	<b>336,933,620</b>	<b>7,538,534,532</b>	<b>13,817,526,381</b>
<b>Newfoundland:</b>						
Individual ownership .....	551	854	725,502	76,264	1,144,987	2,554,303
Partnerships .....	182	512	428,375	37,063	619,358	1,344,707
Incorporated companies .....	110	5,306	15,085,161	2,731,403	29,715,135	67,114,819
Co-operatives .....	1	10	7,214	120	26,143	49,021
Not classifiable <sup>1</sup> .....	6					
<b>Totals .....</b>	<b>850</b>	<b>6,682</b>	<b>16,246,252</b>	<b>2,844,850</b>	<b>31,505,623</b>	<b>71,062,850</b>
<b>Prince Edward Island:</b>						
Individual ownership .....	127	396	402,154	62,133	1,782,420	2,675,332
Partnerships .....	39	186	197,931	27,790	974,069	1,352,194
Incorporated companies .....	54	1,090	1,641,375	175,981	11,118,747	14,084,695
Co-operatives .....	22	113	100,645	17,660	1,363,805	1,693,588
Not classifiable <sup>1</sup> .....	2	1	75	—	4,001	5,214
<b>Totals .....</b>	<b>244</b>	<b>1,786</b>	<b>2,342,180</b>	<b>283,564</b>	<b>15,243,042</b>	<b>19,811,023</b>
<b>Nova Scotia:</b>						
Individual ownership .....	744	3,247	3,797,429	342,967	12,306,903	20,438,270
Partnerships .....	244	1,444	1,651,565	126,589	4,789,418	7,768,867
Incorporated companies .....	410	23,288	48,890,023	10,439,140	127,547,374	224,187,997
Co-operatives .....	37	445	511,138	67,194	2,326,103	3,259,650
Not classifiable <sup>1</sup> .....	47	55	37,906	—	161,247	232,715
<b>Totals .....</b>	<b>1,482</b>	<b>28,479</b>	<b>54,888,061</b>	<b>10,975,890</b>	<b>147,131,045</b>	<b>255,887,499</b>

1. Consists of the industry "Publishing (only) of Periodicals".



TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1950 — Concluded

Provinces and Groups	Estab- lishments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of Materials	Gross value of products
	No.	No.	\$	\$	\$	\$
<b>New Brunswick:</b>						
Individual ownership .....	624	2,708	3,206,727	293,131	8,372,131	14,906,952
Partnerships .....	126	889	1,037,307	77,877	2,526,229	4,589,221
Incorporated companies .....	305	19,816	41,674,015	9,022,773	131,740,376	237,425,091
Co-operatives .....	34	419	447,727	88,653	5,322,419	6,642,508
Not classifiable <sup>1</sup> .....	18	31	20,293	—	105,069	189,295
<b>Totals .....</b>	<b>1,107</b>	<b>23,863</b>	<b>46,386,069</b>	<b>9,482,434</b>	<b>148,066,224</b>	<b>263,753,067</b>
<b>Quebec:</b>						
Individual ownership .....	5,681	31,221	45,594,900	3,394,131	111,798,059	192,861,325
Partnerships .....	1,311	14,934	25,390,532	1,147,802	58,179,755	103,885,971
Incorporated companies .....	3,783	338,522	771,722,982	113,402,665	1,989,780,734	3,759,955,239
Co-operatives .....	504	3,396	4,844,745	732,337	57,334,550	67,436,205
Not classifiable <sup>1</sup> .....	391	2,090	3,781,541	—	8,383,152	18,534,550
<b>Totals .....</b>	<b>11,670</b>	<b>390,163</b>	<b>851,334,700</b>	<b>118,676,935</b>	<b>2,225,476,250</b>	<b>4,142,473,290</b>
<b>Ontario:</b>						
Individual ownership .....	4,930	25,065	43,231,589	3,437,233	103,984,699	179,975,070
Partnerships .....	1,986	18,909	36,841,010	2,008,237	82,873,373	144,810,457
Incorporated companies .....	5,100	518,367	1,325,892,014	149,911,438	3,373,251,309	6,446,176,527
Co-operatives .....	304	2,490	4,763,094	633,741	32,133,976	41,106,692
Not classifiable <sup>1</sup> .....	489	1,682	2,271,439	—	6,578,138	10,885,235
<b>Totals .....</b>	<b>12,809</b>	<b>566,513</b>	<b>1,412,999,146</b>	<b>155,990,649</b>	<b>3,598,821,495</b>	<b>6,822,953,981</b>
<b>Manitoba:</b>						
Individual ownership .....	559	2,269	3,451,732	292,525	9,102,487	15,391,070
Partnerships .....	221	1,848	3,102,314	164,698	7,019,869	12,298,773
Incorporated companies .....	596	36,092	80,741,936	7,878,462	277,839,367	448,055,227
Co-operatives .....	30	596	1,135,776	134,231	5,471,900	8,574,426
Not classifiable <sup>1</sup> .....	101	180	269,843	—	951,084	1,586,710
<b>Totals .....</b>	<b>1,507</b>	<b>40,985</b>	<b>88,701,601</b>	<b>8,469,916</b>	<b>300,384,707</b>	<b>485,906,206</b>
<b>Saskatchewan:</b>						
Individual ownership .....	473	1,299	1,779,389	207,570	3,241,007	6,677,150
Partnership .....	113	624	967,674	108,610	2,170,746	4,127,119
Incorporated companies .....	212	7,450	17,658,383	3,254,158	138,377,837	181,045,710
Co-operatives .....	50	1,174	2,557,120	457,670	20,579,562	25,957,674
Not classifiable <sup>1</sup> .....	39	49	47,903	—	188,154	272,302
<b>Totals .....</b>	<b>887</b>	<b>10,596</b>	<b>23,010,469</b>	<b>4,028,008</b>	<b>164,557,306</b>	<b>218,079,955</b>
<b>Alberta:</b>						
Individual ownership .....	788	3,058	4,708,545	448,490	10,193,229	18,996,066
Partnerships .....	291	2,129	3,620,989	317,858	10,107,911	17,641,561
Incorporated companies .....	453	20,634	48,385,440	5,856,998	236,520,792	347,252,379
Co-operatives .....	63	788	1,580,173	192,760	14,920,730	18,327,249
Not classifiable <sup>1</sup> .....	76	123	121,177	—	388,387	622,768
<b>Totals .....</b>	<b>1,671</b>	<b>26,732</b>	<b>58,416,324</b>	<b>6,816,106</b>	<b>272,131,049</b>	<b>402,840,023</b>
<b>British Columbia:</b>						
Individual ownership .....	1,297	4,973	8,236,021	661,642	12,810,867	28,194,290
Partnerships .....	669	4,256	7,593,084	534,773	12,579,052	26,920,933
Incorporated companies .....	1,532	75,680	195,970,483	17,478,723	589,203,672	1,047,635,996
Co-operatives .....	48	2,018	4,427,603	557,720	18,536,952	28,009,547
Not classifiable <sup>1</sup> .....	150	448	429,786	—	1,047,294	2,256,190
<b>Totals .....</b>	<b>3,696</b>	<b>87,375</b>	<b>216,656,977</b>	<b>19,232,858</b>	<b>634,177,837</b>	<b>1,133,016,956</b>
<b>Yukon and Northwest Territories:</b>						
Individual ownership .....	12	33	60,020	10,753	68,149	173,932
Partnerships .....	3	8	5,218	722	10,332	21,955
Incorporated companies .....	4	82	220,418	120,935	961,473	1,545,644
<b>Totals .....</b>	<b>19</b>	<b>123</b>	<b>285,656</b>	<b>132,410</b>	<b>1,039,954</b>	<b>1,741,531</b>

1. Consists of the industry "Publishing (only) of Periodicals"

TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by Type of Ownerships, 1950

Provinces and groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of products
	No.	No.	\$	\$	\$	\$
<b>1. Foods and Beverages:</b>						
Individual ownership.....	4,083	17,937	25,942,900	4,571,443	127,568,076	178,105,964
Partnerships .....	965	7,099	11,464,959	1,626,470	63,414,109	86,284,054
Incorporated companies .....	2,313	133,636	294,045,573	33,279,038	1,764,785,653	2,585,083,794
Co-operatives .....	1,040	8,992	15,281,011	2,574,385	146,669,422	180,336,792
<b>Totals:</b> .....	<b>8,401</b>	<b>167,664</b>	<b>346,714,443</b>	<b>42,051,336</b>	<b>2,102,437,260</b>	<b>3,029,810,604</b>
<b>2. Tobacco and Tobacco Products:</b>						
Individual ownership .....	27	109	112,276	5,792	161,562	308,877
Partnerships .....	3	45	81,536	1,183	91,047	185,691
Incorporated companies .....	35	9,856	22,142,039	521,641	120,663,911	185,670,820
Co-operatives .....	3	312	293,067	15,874	1,693,659	2,165,135
<b>Totals</b> .....	<b>68</b>	<b>10,322</b>	<b>22,628,918</b>	<b>544,490</b>	<b>122,610,179</b>	<b>188,330,523</b>
<b>3. Rubber Products:</b>						
Individual ownership .....	5	51	78,837	4,740	43,193	139,025
Partnerships .....	6	126	207,097	13,771	139,019	453,404
Incorporated companies .....	50	21,635	53,976,930	3,330,856	101,591,170	238,592,081
<b>Totals</b> .....	<b>61</b>	<b>21,812</b>	<b>54,262,864</b>	<b>3,349,367</b>	<b>101,773,382</b>	<b>239,184,510</b>
<b>4. Leather Products:</b>						
Individual ownerships .....	235	2,461	3,701,390	86,761	6,289,107	11,727,890
Partnerships .....	109	1,817	2,952,122	96,029	5,994,237	10,374,950
Incorporated companies .....	403	28,712	51,156,165	1,743,601	108,933,851	188,460,173
<b>Totals</b> .....	<b>747</b>	<b>32,990</b>	<b>57,809,677</b>	<b>1,926,391</b>	<b>121,217,195</b>	<b>210,563,013</b>
<b>5. Textile Products (Except clothing):</b>						
Individual ownership.....	233	2,057	3,303,194	161,119	7,248,279	12,886,192
Partnerships .....	118	1,503	2,659,245	94,150	8,487,908	13,151,752
Incorporated companies .....	493	76,768	163,212,703	12,767,802	396,946,666	715,224,741
Co-operatives .....	2					
<b>Totals</b> .....	<b>846</b>	<b>80,328</b>	<b>169,175,142</b>	<b>13,023,071</b>	<b>412,682,853</b>	<b>741,262,685</b>
<b>6. Clothing (Textile and fur):</b>						
Individual ownership.....	847	10,247	16,989,158	259,405	32,072,643	59,749,307
Partnerships .....	610	11,314	21,654,836	286,221	43,305,454	80,116,999
Incorporated companies .....	1,594	94,687	172,579,353	3,226,913	302,174,075	594,348,028
<b>Totals</b> .....	<b>3,051</b>	<b>116,248</b>	<b>211,223,347</b>	<b>3,772,539</b>	<b>377,552,172</b>	<b>734,214,334</b>
<b>7. Wood Products:</b>						
Individual ownership.....	7,224	25,291	33,913,957	2,434,749	72,128,758	139,102,957
Partnerships .....	1,966	12,177	18,695,723	1,157,095	37,335,500	72,525,924
Incorporated companies .....	2,086	88,128	192,607,246	7,797,202	399,079,106	769,995,817
Co-operatives .....	25	573	1,108,199	51,934	2,021,639	4,234,795
<b>Totals</b> .....	<b>11,301</b>	<b>126,169</b>	<b>246,325,125</b>	<b>11,440,980</b>	<b>510,565,003</b>	<b>985,859,493</b>
<b>8. Paper Products:</b>						
Individual ownership.....	50	392	673,262	23,722	1,269,741	2,514,030
Partnerships .....	22	292	568,548	35,298	922,242	1,791,582
Incorporated companies .....	456	76,835	223,955,628	71,713,127	539,068,643	1,246,838,513
<b>Totals</b> .....	<b>528</b>	<b>77,519</b>	<b>225,197,438</b>	<b>71,772,147</b>	<b>541,260,626</b>	<b>1,251,144,125</b>
<b>9. Printing, Publishing and Allied Industries:</b>						
Individual ownership.....	1,199	5,257	9,511,801	403,942	6,281,904	21,530,444
Partnerships .....	401	2,877	5,765,238	176,470	4,004,235	12,898,438
Incorporated companies .....	939	49,565	130,231,605	2,767,798	106,285,795	339,897,159
Co-operatives .....	11	760	1,875,466	54,645	1,110,614	4,060,587
Not classifiable .....	1,319	4,666	6,985,527	—	17,827,679	34,625,287
<b>Totals</b> .....	<b>3,869</b>	<b>63,125</b>	<b>154,369,637</b>	<b>3,402,855</b>	<b>135,510,227</b>	<b>413,011,915</b>
<b>10. Iron and Steel Products:</b>						
Individual ownership.....	619	4,331	8,619,907	470,804	6,975,039	20,950,096
Partnerships .....	378	3,622	7,543,249	346,246	6,812,587	19,609,611
Incorporated companies .....	1,388	156,145	421,172,251	44,136,090	647,752,672	1,481,032,011
Co-operatives .....	5	430	909,342	38,868	791,894	2,792,760
<b>Totals</b> .....	<b>2,390</b>	<b>164,528</b>	<b>438,244,749</b>	<b>44,992,008</b>	<b>662,332,192</b>	<b>1,524,384,478</b>
<b>11. Transportation Equipment:</b>						
Individual ownership.....	200	888	1,444,084	88,807	1,552,359	3,722,257
Partnerships .....	87	686	1,374,129	53,690	1,490,950	3,544,039
Incorporated companies .....	314	102,602	287,618,165	12,432,366	671,790,156	1,232,313,431
<b>Totals</b> .....	<b>601</b>	<b>104,176</b>	<b>290,436,378</b>	<b>12,574,863</b>	<b>674,833,465</b>	<b>1,239,579,727</b>
<b>12. Non-ferrous Metal Products:</b>						
Individual ownership.....	145	1,212	2,325,994	96,547	2,899,802	7,032,335
Partnerships .....	90	937	1,759,265	60,156	2,316,265	5,063,353
Incorporated companies .....	301	42,531	115,450,337	42,363,933	601,475,721	948,656,126
<b>Totals</b> .....	<b>536</b>	<b>44,680</b>	<b>119,535,596</b>	<b>42,520,636</b>	<b>606,691,788</b>	<b>960,751,814</b>
<b>13. Electrical Apparatus and Supplies:</b>						
Individual ownerships .....	55	458	853,128	33,215	1,387,295	2,853,064
Partnerships .....	29	472	935,392	26,623	1,753,431	3,450,849
Incorporated companies .....	298	59,332	153,545,545	5,076,345	257,165,301	574,274,473
<b>Totals</b> .....	<b>382</b>	<b>60,262</b>	<b>155,334,065</b>	<b>5,136,183</b>	<b>260,306,027</b>	<b>580,578,386</b>

1. Consists of the industry "Publishing (only) of Periodicals"



TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by Type of Ownership, 1950. — Concluded

Industrial group	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of products
	No.	No.	\$	\$	\$	\$
<b>14. Non-metallic Mineral Products:</b>						
Individual ownership .....	358	1,756	3,032,534	357,353	2,950,491	8,211,249
Partnerships .....	181	1,168	2,315,965	456,683	2,069,147	6,503,148
Incorporated companies .....	505	26,679	67,031,911	26,180,975	86,148,967	271,826,966
Co-operatives .....	1					
<b>Totals .....</b>	<b>1,045</b>	<b>29,603</b>	<b>72,380,410</b>	<b>26,995,011</b>	<b>91,168,605</b>	<b>286,541,363</b>
<b>15. Products of Petroleum and Coal:</b>						
Individual ownership .....	1	3	6,769	243	16,028	29,098
Partnerships .....	1	3	6,494	519	12,693	37,442
Incorporated Companies .....	72	15,171	44,412,105	29,218,390	442,389,762	616,059,759
Co-operatives .....	2					
<b>Totals .....</b>	<b>76</b>	<b>15,177</b>	<b>44,425,368</b>	<b>29,219,152</b>	<b>442,418,483</b>	<b>616,126,299</b>
<b>16. Chemicals and Chemical Products:</b>						
Individual ownership .....	174	585	1,031,007	68,180	1,872,044	3,764,405
Partnerships .....	66	246	428,611	25,632	902,155	1,852,457
Incorporated companies .....	789	40,474	104,883,198	21,863,715	302,878,191	638,656,922
Co-operatives .....	4	170	451,587	40,531	2,053,351	2,596,726
<b>Totals .....</b>	<b>1,033</b>	<b>41,475</b>	<b>106,794,403</b>	<b>21,998,058</b>	<b>307,705,741</b>	<b>646,870,510</b>
<b>17. Miscellaneous Manufacturing Industries:</b>						
Individual ownership .....	331	2,088	3,653,810	160,017	4,088,617	10,216,570
Partnerships .....	153	1,355	2,423,590	95,783	2,799,133	6,718,065
Incorporated companies .....	523	23,776	50,332,475	1,958,733	60,581,584	152,377,967
<b>Totals .....</b>	<b>1,007</b>	<b>27,219</b>	<b>56,409,875</b>	<b>2,214,533</b>	<b>67,469,334</b>	<b>169,312,602</b>

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1950

Industrial group	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
<b>1. Pulp and Paper:</b>						
Partnerships .....	1	52	134,314	16,240	184,570	318,071
Incorporated companies .....	122	52,291	169,112,217	69,095,666	373,698,192	953,819,580
<b>Totals: .....</b>	<b>123</b>	<b>52,343</b>	<b>169,246,531</b>	<b>69,111,906</b>	<b>373,882,762</b>	<b>954,137,651</b>
<b>2. Slaughtering and Meat packing:</b>						
Individual ownership .....	35	334	673,635	89,645	10,344,445	11,963,270
Partnerships .....	20	376	1,005,815	67,918	15,012,271	17,072,173
Incorporated companies .....	96	19,181	51,628,276	3,668,963	602,746,383	707,722,823
Co-operatives .....	6	631	1,224,311	161,635	17,250,731	20,285,089
<b>Totals .....</b>	<b>157</b>	<b>20,522</b>	<b>54,532,037</b>	<b>3,988,161</b>	<b>645,353,830</b>	<b>757,043,355</b>
<b>3. Motor Vehicles:</b>						
Incorporated companies .....	19	29,355	94,414,819	2,585,739	388,496,630	675,867,467
<b>Totals .....</b>	<b>19</b>	<b>29,355</b>	<b>94,414,819</b>	<b>2,585,739</b>	<b>388,496,630</b>	<b>675,867,467</b>
<b>4. Non-ferrous Metal Smelting and Refining:</b>						
Incorporated companies .....	17	19,863	58,748,362	38,473,238	428,697,787	669,882,806
<b>Totals .....</b>	<b>17</b>	<b>19,863</b>	<b>58,748,362</b>	<b>38,473,238</b>	<b>428,697,787</b>	<b>669,882,806</b>
<b>5. Petroleum Products:</b>						
Individual ownership .....	1	3	6,769	243	16,028	29,098
Partnerships .....	1	3	6,494	519	12,693	37,442
Incorporated companies .....	42	9,913	30,166,354	19,700,032	380,751,090	506,844,952
Co-operatives .....	2	137	377,979	88,099	3,576,570	4,604,900
<b>Totals .....</b>	<b>46</b>	<b>10,056</b>	<b>30,557,596</b>	<b>19,788,893</b>	<b>384,356,381</b>	<b>511,516,392</b>
<b>6. Sawmills:</b>						
Individual ownership .....	5,396	17,117	20,574,377	1,679,787	52,675,958	98,763,337
Partnerships .....	1,315	7,138	9,219,534	740,677	20,294,733	40,155,691
Incorporated companies .....	823	34,288	81,362,557	2,955,263	178,696,219	356,337,895
Co-operatives .....	17	179	335,611	25,901	654,698	1,691,475
<b>Totals .....</b>	<b>7,551</b>	<b>58,722</b>	<b>111,492,079</b>	<b>5,401,628</b>	<b>252,321,608</b>	<b>496,948,398</b>
<b>7. Primary Iron and Steel:</b>						
Incorporated companies .....	55	29,051	85,411,927	26,714,750	159,282,919	340,540,042
<b>Totals .....</b>	<b>55</b>	<b>29,051</b>	<b>85,411,927</b>	<b>26,714,750</b>	<b>159,282,919</b>	<b>340,540,042</b>

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1950 — Continued

Industry and groups	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of products
	No.	No.	\$	\$	\$	\$
8. Butter and Cheese:						
Individual ownership .....	656	2,531	3,748,394	955,214	45,391,272	53,047,423
Partnerships .....	105	870	1,553,309	297,278	13,247,028	16,735,799
Incorporated companies .....	296	12,712	28,008,755	3,499,708	105,507,177	157,794,234
Co-operatives .....	749	4,909	8,641,163	1,585,472	85,872,171	103,131,687
Totals .....	1,806	21,022	41,951,621	6,337,672	250,017,648	330,709,143
9. Cotton Yarn and Cloth:						
Individual ownership .....	2	17	19,198	1,463	50,189	81,799
Partnerships .....	2	11	19,815	631	31,928	58,860
Incorporated companies .....	47	26,939	55,181,030	4,236,423	157,753,696	257,243,233
Totals .....	51	26,967	55,220,043	4,238,517	157,835,813	257,383,892
10. Flour Mills:						
Individual ownership .....	23	79	115,117	28,448	1,777,710	2,177,595
Partnerships .....	24	187	377,643	59,438	5,027,478	5,924,188
Incorporated companies .....	67	4,543	11,205,038	1,345,027	203,050,222	234,585,410
Co-operatives .....	4	94	219,827	82,305	3,900,347	4,420,582
Totals .....	118	4,903	11,917,625	1,515,218	213,755,757	247,107,775
11. Rubber Goods:						
Individual ownership .....	5	51	78,837	4,740	43,193	139,025
Partnerships .....	6	126	207,097	13,771	139,019	453,404
Incorporated companies .....	50	21,635	53,976,930	3,330,856	101,591,170	238,592,081
Totals .....	61	21,812	54,262,864	3,349,367	101,773,382	239,184,510
12. Clothing, Men's Factory:						
Individual ownership .....	113	1,620	2,505,862	35,748	6,721,560	12,171,545
Partnerships .....	112	2,760	5,420,809	64,245	13,540,535	23,948,810
Incorporated companies .....	341	28,473	51,374,717	609,484	102,341,320	190,538,702
Totals .....	566	32,853	59,301,388	709,477	122,603,415	226,659,057
13. Motor Vehicle Parts:						
Individual ownership .....	32	269	520,493	41,906	683,665	1,565,261
Partnerships .....	11	208	489,355	12,817	675,585	1,296,699
Incorporated companies .....	108	19,242	55,082,425	2,879,242	120,729,455	223,677,415
Totals .....	151	19,719	56,092,273	2,933,965	122,088,705	226,539,375
14. Bread and Other Bakery Products:						
Individual ownership .....	1,951	8,771	12,950,292	2,016,776	24,710,527	46,573,776
Partnerships .....	341	2,409	3,914,808	510,914	7,263,065	13,535,238
Incorporated companies .....	304	19,820	42,937,327	4,396,553	76,732,032	153,526,194
Co-operatives .....	12	149	271,571	36,958	507,575	951,773
Totals .....	2,608	31,149	60,073,998	6,961,201	109,213,199	214,586,981
15. Clothing, Women's Factory:						
Individual ownership .....	187	2,584	4,766,732	54,165	8,551,148	16,136,244
Partnerships .....	168	3,452	6,866,652	66,433	13,283,034	24,583,251
Incorporated companies .....	559	22,945	44,230,738	383,940	80,878,693	153,916,974
Totals .....	914	28,981	55,864,122	504,538	102,712,875	194,636,469
16. Railway Rolling Stock:						
Individual ownership .....	1	29,257	73,356,659	4,156,966	110,373,110	194,286,237
Partnerships .....	37					
Totals .....	38	29,257	73,356,659	4,156,966	110,373,110	194,286,237
17. Machinery, Heavy Electrical:						
Individual ownership .....	3	32	51,258	2,196	96,396	171,015
Partnerships .....	1					
Incorporated companies .....	45	20,793	57,328,807	1,687,545	73,870,459	187,587,267
Totals .....	49	20,825	57,380,065	1,689,741	73,966,855	187,758,282
18. Printing and Publishing:						
Individual ownership .....	349	1,603	2,582,005	153,629	971,538	5,153,842
Partnerships .....	121	761	1,245,597	59,633	482,486	2,477,687
Incorporated companies .....	313	24,045	64,363,739	1,473,079	48,652,807	171,684,566
Co-operatives .....	4	334	760,648	28,034	521,873	2,045,296
Totals .....	787	26,743	68,951,989	1,714,375	50,628,704	181,361,391
19. Miscellaneous Food Preparations:						
Individual ownership .....	80	408	757,595	60,324	3,858,330	5,331,507
Partnerships .....	21	227	311,158	29,524	1,500,721	2,036,112
Incorporated companies .....	197	6,494	13,129,540	872,594	126,780,484	172,240,145
Co-operatives .....	1					
Totals .....	299	7,129	14,198,293	962,442	132,139,535	179,607,764
20. Furniture:						
Individual ownership .....	532	2,853	5,132,518	201,598	6,365,469	14,436,707
Partnerships .....	259	2,530	5,115,878	160,169	8,625,046	16,797,567
Incorporated companies .....	416	21,876	46,863,348	1,541,547	64,813,115	141,096,870
Totals .....	1,207	27,259	57,111,744	1,903,314	79,803,630	172,331,144



TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1950 — Continued

Industry and groups	Estab- lishments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of products
	No.	No.	\$	\$	\$	\$
21. Sheet Metal Products:						
Individual ownership .....	68	514	1,078,382	47,531	1,148,571	2,859,813
Partnerships .....	42	416	867,054	35,478	947,132	2,541,854
Incorporated companies .....	173	16,119	40,684,851	1,952,405	90,256,557	166,545,035
<b>Totals .....</b>	<b>283</b>	<b>17,049</b>	<b>42,630,287</b>	<b>2,035,414</b>	<b>92,352,260</b>	<b>171,946,702</b>
22. Miscellaneous Electrical Apparatus and Supplies						
Individual ownership .....	22	109	193,133	9,790	376,653	704,833
Partnerships .....	12	177	319,511	8,466	863,563	1,632,929
Incorporated companies .....	111	18,960	48,994,594	1,740,963	73,068,422	168,397,629
<b>Totals .....</b>	<b>145</b>	<b>19,246</b>	<b>49,507,238</b>	<b>1,759,219</b>	<b>74,308,638</b>	<b>170,735,391</b>
23. Fruit and Vegetable Preparations:						
Individual ownership .....	101	696	815,229	83,906	2,533,253	4,353,559
Partnerships .....	54	657	809,216	85,625	2,847,613	4,888,386
Incorporated companies .....	256	12,935	22,172,237	2,107,327	86,653,804	147,976,965
Co-operatives .....	33	605	764,469	92,922	2,409,124	3,872,824
<b>Totals .....</b>	<b>444</b>	<b>14,893</b>	<b>24,561,151</b>	<b>2,369,780</b>	<b>94,443,794</b>	<b>161,091,734</b>
24. Sash, Door and Planning Mills:						
Individual ownership .....	865	3,672	5,869,874	405,163	9,835,558	19,036,455
Partnerships .....	253	1,625	2,979,108	175,641	6,159,813	11,039,494
Incorporated companies .....	469	13,778	27,982,377	1,513,830	80,347,504	129,908,327
Co-operatives .....	3	53	93,271	6,041	564,383	735,422
<b>Totals .....</b>	<b>1,590</b>	<b>19,128</b>	<b>36,924,630</b>	<b>2,100,675</b>	<b>96,907,258</b>	<b>160,719,698</b>
25. Machinery, Industrial:						
Individual ownership .....	46	404	862,541	42,853	700,678	2,063,195
Partnerships .....	19	293	685,675	29,582	509,986	1,730,225
Incorporated companies .....	237	18,692	49,899,222	1,912,707	54,294,010	156,597,878
Co-operatives .....	1					
<b>Totals .....</b>	<b>303</b>	<b>19,389</b>	<b>51,447,438</b>	<b>1,985,142</b>	<b>55,504,674</b>	<b>160,391,298</b>
26. Feeds, Stock and Poultry, Prepared:						
Individual ownerships .....	187	774	1,270,315	308,613	14,569,255	17,281,106
Partnerships .....	75	375	595,005	114,662	6,173,097	7,222,813
Incorporated companies .....	206	3,143	7,112,203	1,070,942	88,248,808	107,622,150
Co-operatives .....	100	899	1,667,861	227,782	19,522,184	23,198,805
<b>Totals .....</b>	<b>568</b>	<b>5,191</b>	<b>10,645,384</b>	<b>1,721,999</b>	<b>128,513,344</b>	<b>155,324,874</b>
27. Agricultural Implements:						
Individual ownership .....	20	147	272,280	21,120	337,589	822,039
Partnerships .....	12	151	299,233	18,660	365,352	947,881
Incorporated companies .....	53	15,925	42,713,173	1,980,701	78,420,809	147,730,320
Co-operatives .....	1					
<b>Totals .....</b>	<b>86</b>	<b>16,223</b>	<b>43,284,686</b>	<b>2,020,481</b>	<b>79,123,750</b>	<b>149,500,240</b>
28. Breweries:						
Incorporated companies .....	63	8,311	23,888,605	2,318,098	42,018,271	149,409,487
<b>Totals .....</b>	<b>63</b>	<b>8,311</b>	<b>23,888,605</b>	<b>2,318,098</b>	<b>42,018,271</b>	<b>149,409,487</b>
29. Synthetic Textiles and Silk:						
Individual ownership .....	2	64	115,652	5,478	131,307	264,126
Partnerships .....	1					
Incorporated companies .....	44	17,891	39,995,948	3,760,789	55,387,201	146,783,869
<b>Totals .....</b>	<b>47</b>	<b>17,955</b>	<b>40,111,600</b>	<b>3,766,267</b>	<b>55,518,508</b>	<b>147,047,995</b>
30. Sugar Refining:						
Incorporated companies .....	12	3,919	9,535,834	3,219,676	109,713,103	144,872,567
<b>Totals .....</b>	<b>12</b>	<b>3,919</b>	<b>9,535,834</b>	<b>3,219,676</b>	<b>109,713,103</b>	<b>144,872,567</b>
31. Castings, Iron:						
Individual ownership .....	50	588	1,200,544	68,070	679,720	2,287,369
Partnerships .....	30	500	1,102,049	44,144	921,406	2,530,618
Incorporated companies .....	138	16,479	45,415,714	3,520,669	58,599,475	137,543,858
<b>Totals .....</b>	<b>218</b>	<b>17,567</b>	<b>47,718,307</b>	<b>3,632,883</b>	<b>60,200,601</b>	<b>142,361,845</b>
32. Boxes and Bags, Paper:						
Individual ownership .....	16	169	255,695	6,696	384,527	803,609
Partnerships .....	9	124	256,167	9,729	508,106	930,004
Incorporated companies .....	151	13,009	28,040,018	986,256	82,948,402	138,923,267
Co-operatives .....	1					
<b>Totals .....</b>	<b>177</b>	<b>13,302</b>	<b>28,551,880</b>	<b>1,002,681</b>	<b>83,841,035</b>	<b>140,656,880</b>
33. Printing and Bookbinding:						
Individual ownership .....	787	3,296	6,105,332	231,507	4,918,244	14,639,518
Partnerships .....	246	1,792	3,730,777	101,428	3,146,202	8,856,410
Incorporated companies .....	494	16,884	40,539,423	826,551	39,589,845	108,836,580
Co-operatives .....	6	413	1,077,072	26,227	573,817	1,944,631
<b>Totals .....</b>	<b>1,533</b>	<b>22,385</b>	<b>51,452,604</b>	<b>1,185,713</b>	<b>48,228,108</b>	<b>134,277,139</b>

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1950 — Concluded

Industry and groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of products
	No.	No.	\$	\$	\$	\$
34. Fish Processing:						
Individual ownership .....	227	1,341	1,095,132	134,832	7,535,625	10,406,840
Partnerships .....	63	436	358,468	40,331	2,738,721	3,537,489
Incorporated companies .....	229	8,834	15,661,345	1,503,186	64,650,601	105,542,182
Co-operatives .....	72	1,231	1,607,295	94,647	5,034,271	8,937,342
<b>Totals .....</b>	<b>591</b>	<b>11,842</b>	<b>18,722,240</b>	<b>1,772,996</b>	<b>79,959,218</b>	<b>128,423,853</b>
35. Brass and Copper Products:						
Individual ownership .....	45	274	575,418	46,695	981,131	2,151,132
Partnerships .....	22	166	327,170	27,847	503,720	962,702
Incorporated companies .....	88	8,492	21,990,592	1,734,162	80,896,132	123,086,715
<b>Totals .....</b>	<b>155</b>	<b>8,932</b>	<b>22,893,180</b>	<b>1,808,704</b>	<b>82,380,983</b>	<b>126,200,549</b>
36. Tobacco, Cigars and Cigarettes:						
Individual ownership .....	27	109	112,276	5,792	161,562	308,877
Partnerships .....	3	45	81,536	1,183	91,047	185,691
Incorporated companies .....	23	8,349	19,318,139	356,533	62,429,349	121,934,583
<b>Totals .....</b>	<b>53</b>	<b>8,503</b>	<b>19,511,951</b>	<b>363,508</b>	<b>62,681,958</b>	<b>122,429,151</b>
37. Refrigerators, Vacuum Cleaners and Appliances						
Individual ownership .....	18	135	303,889	11,920	622,016	1,182,287
Partnerships .....	7	165	379,689	12,625	578,848	1,173,802
Incorporated companies .....	70	9,218	22,159,978	864,033	58,369,729	118,573,612
<b>Totals .....</b>	<b>95</b>	<b>9,518</b>	<b>22,843,556</b>	<b>888,578</b>	<b>59,570,593</b>	<b>120,929,701</b>
38. Footwear, Leather:						
Individual ownership .....	71	1,532	2,319,736	46,126	4,146,247	7,429,723
Partnerships .....	29	517	818,665	17,516	1,676,019	2,909,488
Incorporated companies .....	192	18,736	31,571,641	502,906	53,861,993	100,629,469
<b>Totals .....</b>	<b>292</b>	<b>20,785</b>	<b>34,710,042</b>	<b>566,548</b>	<b>59,684,259</b>	<b>110,968,680</b>
39. Miscellaneous Paper Goods:						
Individual ownership .....	34	223	417,567	17,026	885,214	1,710,421
Partnerships .....	11	115	176,019	9,078	221,057	532,765
Incorporated companies .....	159	9,027	20,755,749	992,495	62,823,627	112,747,694
<b>Totals .....</b>	<b>204</b>	<b>9,365</b>	<b>21,349,335</b>	<b>1,018,599</b>	<b>63,929,898</b>	<b>114,990,880</b>
40. Confectionery:						
Individual ownership .....	92	426	553,303	49,132	1,069,520	2,013,841
Partnerships .....	26	197	291,532	19,608	644,152	1,157,416
Incorporated companies .....	89	10,231	17,606,223	1,041,562	52,806,623	101,682,491
<b>Totals .....</b>	<b>207</b>	<b>10,854</b>	<b>18,451,058</b>	<b>1,110,302</b>	<b>54,520,295</b>	<b>104,853,748</b>





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## TYPE OF OWNERSHIP MANUFACTURING INDUSTRIES OF CANADA 1951

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# TYPE OF OWNERSHIP

## MANUFACTURING INDUSTRIES OF CANADA

### 1951

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 37,021 establishments operating in 1951, 1,354 establishments in the periodical publishing industry were unclassifiable, leaving 35,667 establishments in the four categories of ownership. Individual ownership numbered 15,925 establishments, partnerships 5,531, incorporated companies 13,166 and co-operatives 1,045. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1951.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries con-

ducted on a small scale contain a large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1 Wood products.....	11.0	61.3
2 Printing, publishing and allied industries .....	16.1	46.5
3 Foods and beverages.....	20.6	47.9
4 Miscellaneous manufacturing industries.....	24.5	33.2
5 Non-metallic mineral products .....	30.3	33.2
6 Clothing (textile and fur) .....	37.5	27.6
7 Chemical and allied products .....	44.0	15.8
8 Leather products .....	44.4	31.2
9 Iron and steel products.....	75.3	25.6
10 Textile products (except clothing) .....	91.6	27.6
11 Non-ferrous metal products.....	93.5	28.4
12 Paper products .....	151.5	10.1
13 Tobacco and tobacco products.....	158.5	40.3
14 Electrical apparatus and supplies.....	181.3	12.3
15 Products of Petroleum and coal .....	190.2	2.4
16 Transportation equipment.....	204.5	32.4
17 Rubber products .....	344.1	9.0
<b>All groups.....</b>	<b>34.0</b>	<b>6.1</b>

It is therefore found, according to the above, that in the wood products group 61 p.c. of the establishments were under individual ownership. The foods and beverages group had 48 p.c. of its establishments in this classification, followed by printing, publishing and allied industries with 47 p.c., tobacco products 40 p.c., miscellaneous industries 33 p.c., non-metallic mineral products 33 p.c., transportation equipment 32 p.c., leather products 31 p.c., non-ferrous metal products 28 p.c., clothing (textile and fur) 28 p.c., textile products (except clothing) 28 p.c., iron and steel products 26 p.c. etc.

The establishments operating under individual ownership are not as important from the point of view of employment provided as their large numbers would indicate. According to tables 1 and 2, these establishments which comprise 45 p.c. of the total and only 6 p.c. of the total employees. Partnerships accounted for 16 p.c. of the number of establishments and 4 p.c. of the total employees. Incorporated companies with 37 p.c.

of the number of establishments had 89 p.c. of the employees. Co-operatives with 3 p.c. of the number had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are by a very wide margin the most important factor in the employment field. In the rubber products, paper products, transportation equipment, electrical apparatus and supplies and petroleum and coal products groups 99 p.c. of the employees were reported by such companies. Companies in the chemicals and allied products group had 98 p.c., tobacco products, textile products (except clothing), iron and steel products, non-ferrous metal products groups had 96 p.c., non-metallic mineral products 90 p.c., leather products, miscellaneous industries groups had 87 p.c., printing, publishing and allied industries 85, clothing (textile and fur) 82, foods and beverages 81, p.c. Companies in the wood products group with 69 reported the lowest percentage of the total employment.



**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries, Classified by Type of Ownership, by Provinces and Industrial Groups, 1951<sup>1</sup>**

Province or group	Individual Ownership	Partnerships	Incorporated Companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland.....	49.5	34.0	16.3	0.2	100.0
Prince Edward Island.....	47.2	19.6	26.0	7.2	100.0
Nova Scotia.....	51.5	16.5	29.8	2.2	100.0
New Brunswick.....	53.7	12.0	31.0	3.3	100.0
Quebec.....	49.9	11.3	34.5	4.3	100.0
Ontario.....	39.1	16.1	42.5	2.3	100.0
Manitoba.....	40.3	15.8	42.0	1.9	100.0
Saskatchewan.....	57.5	15.8	21.2	5.5	100.0
Alberta.....	52.2	20.4	24.4	3.0	100.0
British Columbia.....	34.7	20.1	43.9	1.3	100.0
Yukon and Northwest Territories.....	61.1	11.1	27.8	—	100.0
<b>Canada.....</b>	<b>44.6</b>	<b>15.5</b>	<b>36.9</b>	<b>3.0</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages.....	47.9	11.4	28.9	11.8	100.0
Tobacco and tobacco products.....	40.3	3.2	51.6	4.9	100.0
Rubber products.....	9.0	9.0	82.0	—	100.0
Leather products.....	31.2	12.8	56.0	—	100.0
Textile products (except clothing).....	27.6	13.5	58.7	0.2	100.0
Clothing (textile and fur).....	27.6	19.2	53.2	—	100.0
Wood products.....	61.3	19.7	18.7	0.3	100.0
Paper products.....	10.1	4.2	85.7	—	100.0
Printing, publishing and allied industries.....	46.5	16.2	36.9	0.4	100.0
Iron and steel products.....	25.6	14.7	59.7	—	100.0
Transportation equipment.....	32.4	14.0	53.6	—	100.0
Non-ferrous metal products.....	28.4	13.2	58.4	—	100.0
Electrical apparatus and supplies.....	12.3	7.0	80.7	—	100.0
Non-metallic mineral products.....	33.2	17.2	49.6	—	100.0
Products of petroleum and coal.....	2.4	1.2	94.0	2.4	100.0
Chemical products.....	15.8	5.7	78.1	0.4	100.0
Miscellaneous manufacturing industries.....	33.2	14.7	51.8	0.3	100.0

1. Four main Categories of ownership only; the non-classifiable group is not included.

**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries, Classified by Type of Ownerships, by Provinces and Industrial Groups, 1951<sup>1</sup>**

Province or group	Individual Ownership	Partnerships	Incorporated Companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland.....	8.8	7.3	83.9	—	100.0
Prince Edward Island.....	20.5	13.1	61.4	5.0	100.0
Nova Scotia.....	10.8	4.3	83.6	1.3	100.0
New Brunswick.....	10.4	3.6	84.3	1.7	100.0
Quebec.....	7.6	3.6	88.0	0.8	100.0
Ontario.....	4.1	3.1	92.4	0.4	100.0
Manitoba.....	5.7	4.3	88.7	1.3	100.0
Saskatchewan.....	13.3	6.3	69.7	10.7	100.0
Alberta.....	13.5	8.1	75.8	2.6	100.0
British Columbia.....	5.9	5.0	87.0	2.1	100.0
Yukon and Northwest Territories.....	25.7	6.6	67.7	—	100.0
<b>Canada.....</b>	<b>6.1</b>	<b>3.7</b>	<b>89.3</b>	<b>0.9</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages.....	10.5	4.0	80.5	5.0	100.0
Tobacco and tobacco products.....	1.3	0.4	95.6	2.7	100.0
Rubber products.....	0.2	0.4	99.4	—	100.0
Leather products.....	7.2	5.6	87.2	—	100.0
Textile products (except clothing).....	2.5	1.8	95.7	—	100.0
Clothing (textile and fur).....	8.8	9.5	81.7	—	100.0
Wood products.....	20.4	10.3	69.0	0.3	100.0
Paper products.....	0.6	0.3	99.1	—	100.0
Printing, publishing and allied industries.....	9.2	5.1	84.5	1.2	100.0
Iron and steel products.....	2.3	2.0	95.7	—	100.0
Transportation equipment.....	0.7	0.5	98.8	—	100.0
Non-Ferrous metal products.....	2.2	1.4	96.4	—	100.0
Electrical apparatus and supplies.....	0.6	0.6	98.8	—	100.0
Non-metallic mineral products.....	5.5	4.1	90.4	—	100.0
Products of petroleum and coal.....	—	—	98.9	1.1	100.0
Chemicals and allied products.....	1.1	0.5	98.0	0.4	100.0
Miscellaneous manufacturing industries.....	8.1	4.8	86.8	0.3	100.0

1. Four main categories of ownership only; the non-classifiable group is not included.

TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership, 1951

	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
		p.c.	p.c.	p.c.	p.c.	p.c.
1	Pulp and paper.....	—	—	100.0	—	100.0
2	Slaughtering and meatpacking.....	2.0	1.5	93.6	2.9	100.0
3	Non-ferrous metal smelting and refining.....	—	—	100.0	—	100.0
4	Motor vehicles.....	—	—	100.0	—	100.0
5	Petroleum products.....	—	—	98.5	1.5	100.0
6	Sawmills.....	29.8	13.3	56.5	0.4	100.0
7	Primary iron and steel.....	—	—	100.0	—	100.0
8	Butter and cheese.....	11.8	3.9	62.1	22.2	100.0
9	Rubber goods.....	0.2	0.4	99.4	—	100.0
10	Railway rolling stock.....	—	—	100.0	—	100.0
11	Flour mills.....	1.2	3.4	93.6	1.8	100.0
12	Cotton yarn and cloth.....	—	—	100.0	—	100.0
13	Motor vehicle parts.....	1.4	0.9	97.7	—	100.0
14	Foods, miscellaneous.....	4.7	2.8	92.5	—	100.0
15	Bread and other bakery products.....	27.2	7.5	64.9	0.4	100.0
16	Clothing, men's factory.....	5.9	8.9	85.2	—	100.0
17	Machinery heavy electrical.....	0.1	—	99.9	—	100.0
18	Electrical apparatus and supplies, miscellaneous.....	0.4	0.7	98.9	—	100.0
19	Machinery, industrial.....	1.8	1.4	96.8	—	100.0
20	Fruit and vegetable preparations.....	4.6	3.3	88.7	3.4	100.0
21	Clothing, women's factory.....	8.4	9.9	81.7	—	100.0
22	Sheet metal products.....	2.8	2.3	94.9	—	100.0
23	Printing and publishing.....	6.2	2.8	89.8	1.2	100.0
24	Furniture.....	11.6	9.4	79.0	—	100.0
25	Brass and copper products.....	2.2	1.6	96.2	—	100.0
26	Sash, door and planing mills.....	18.0	8.6	73.1	0.3	100.0
27	Feeds, stock and poultry, prepared.....	16.4	7.6	58.4	17.6	100.0
28	Boxes and bags, paper.....	1.6	0.8	97.6	—	100.0
29	Agricultural implements.....	0.5	0.9	97.6	1.0	100.0
30	Synthetic textiles and silk.....	0.3	0.2	99.5	—	100.0
31	Castings, iron.....	2.9	2.9	94.2	—	100.0
32	Fish processing.....	9.4	2.8	79.9	7.9	100.0
33	Breweries.....	—	0.4	99.6	—	100.0
34	Printing and bookbinding.....	14.8	8.2	75.3	1.7	100.0
35	Sugar refining.....	—	—	100.0	—	100.0
36	Miscellaneous paper goods.....	2.4	1.0	96.6	—	100.0
37	Miscellaneous chemical products.....	1.5	0.5	98.0	—	100.0
38	Footwear, leather.....	6.5	4.0	89.5	—	100.0
39	Acids, alkalies and salts.....	—	—	100.0	—	100.0
40	Aircraft and parts.....	—	—	100.0	—	100.0

TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1951

	Estab-lish-ment	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
Canada:						
Individual ownership.....	15,925	76,564	124,348,027	10,186,908	313,607,220	541,863,157
Partnerships.....	5,531	46,284	85,533,421	5,086,712	197,493,320	354,126,339
Incorporated companies.....	13,166	1,120,195	3,036,870,663	358,483,872	8,367,211,957	15,236,214,736
Co-operatives.....	1,045	10,714	21,479,309	2,956,504	176,985,538	222,100,047
Not classifiable <sup>1</sup> .....	1,354	4,618	8,049,497	—	19,228,318	37,882,853
Totals.....	37,021	1,258,375	3,276,280,917	376,713,996	9,074,526,353	16,392,187,132
Newfoundland:						
Individual ownership.....	404	844	855,593	92,796	1,445,958	3,037,450
Partnerships.....	278	704	631,758	71,109	968,670	2,424,885
Incorporated companies.....	133	8,067	21,189,349	3,671,222	40,677,390	95,146,124
Co-operatives.....	2	—	—	—	25,281	34,154
Net classifiable <sup>1</sup> .....	5	7	4,546	—	—	—
Totals.....	822	9,622	22,681,246	3,835,127	43,117,299	100,642,613
Prince Edward Island:						
Individual ownership.....	111	355	343,297	52,220	1,567,861	2,284,562
Partnerships.....	46	228	264,048	32,228	1,113,813	1,640,999
Incorporated companies.....	61	1,065	1,767,833	202,157	13,430,118	17,281,512
Co-operatives.....	17	87	84,375	12,289	1,065,956	1,316,366
Net classifiable <sup>1</sup> .....	2	—	—	—	—	—
Totals.....	237	1,735	2,459,553	298,894	17,177,748	22,523,439
Nova Scotia:						
Individual ownership.....	735	3,285	4,157,921	360,845	14,949,390	23,606,425
Partnerships.....	235	1,318	1,632,341	146,076	5,504,373	8,584,734
Incorporated companies.....	425	25,464	57,654,666	11,448,394	149,164,719	267,891,662
Co-operatives.....	32	391	488,548	61,953	2,335,534	3,299,073
Net classifiable <sup>1</sup> .....	47	54	42,278	—	161,320	237,340
Totals.....	1,474	30,512	63,975,754	12,017,268	172,115,336	303,619,234

1. Consists of the industry "Publishing (only) of periodicals".



**TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1951 — Concluded**

	Estab- lish- ment	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
<b>New Brunswick:</b>						
Individual ownership .....	572	2,535	3,205,636	331,973	8,990,637	15,590,919
Partnerships .....	128	882	1,262,309	90,035	3,407,552	5,833,429
Incorporated companies.....	331	20,644	48,528,798	9,711,537	157,317,369	277,721,627
Co-operatives .....	35	420	528,886	86,140	6,526,142	7,826,045
Not classifiable <sup>1</sup> .....	18	24	21,253	—	117,164	201,484
<b>Totals .....</b>	<b>1,084</b>	<b>24,505</b>	<b>53,546,882</b>	<b>10,219,685</b>	<b>176,358,864</b>	<b>307,173,504</b>
<b>Quebec:</b>						
Individual ownership .....	5,725	31,389	48,775,190	3,748,770	132,429,762	221,441,553
Partnerships .....	1,292	15,137	27,095,981	1,298,831	61,101,310	111,099,109
Incorporated companies.....	3,959	365,441	920,591,118	129,722,614	2,427,929,861	4,485,915,311
Co-operatives .....	490	3,179	4,736,443	814,807	65,971,262	77,551,395
Not classifiable <sup>1</sup> .....	395	2,036	4,402,948	—	9,206,451	20,150,051
<b>Totals .....</b>	<b>11,861</b>	<b>417,182</b>	<b>1,005,601,680</b>	<b>135,585,022</b>	<b>2,696,638,646</b>	<b>4,916,157,419</b>
<b>Ontario:</b>						
Individual ownership .....	4,902	24,836	45,022,855	3,681,205	111,453,069	192,771,328
Partnerships .....	2,013	18,576	37,727,138	2,127,070	87,883,947	153,996,359
Incorporated companies.....	5,328	552,124	1,579,326,150	164,487,508	4,092,960,386	7,671,877,265
Co-operatives .....	281	2,249	4,788,425	641,002	35,323,228	44,415,384
Not classifiable <sup>1</sup> .....	501	1,648	2,522,414	—	6,773,737	11,670,881
<b>Totals .....</b>	<b>13,025</b>	<b>599,433</b>	<b>1,669,386,982</b>	<b>170,936,785</b>	<b>4,334,394,367</b>	<b>8,074,731,217</b>
<b>Manitoba:</b>						
Individual ownership .....	563	2,374	3,888,059	331,181	10,862,310	17,824,086
Partnerships .....	221	1,775	3,077,015	167,579	7,293,600	12,887,809
Incorporated companies.....	587	36,600	91,662,453	8,684,235	323,459,029	509,309,164
Co-operatives .....	26	533	1,224,233	110,772	6,578,603	9,560,043
Not classifiable <sup>1</sup> .....	115	177	319,206	—	1,010,070	1,764,944
<b>Totals .....</b>	<b>1,512</b>	<b>41,459</b>	<b>100,170,966</b>	<b>9,293,767</b>	<b>349,203,612</b>	<b>551,346,046</b>
<b>Saskatchewan:</b>						
Individual ownership .....	538	1,463	2,105,324	233,312	3,954,852	7,987,377
Partnerships .....	148	696	1,105,180	124,104	2,430,618	4,538,284
Incorporated companies.....	198	7,650	20,175,765	3,746,313	155,224,962	208,454,565
Co-operatives .....	51	1,168	2,853,197	469,236	23,318,324	29,526,545
Not classifiable <sup>1</sup> .....	38	46	50,828	—	222,699	306,255
<b>Totals .....</b>	<b>973</b>	<b>11,023</b>	<b>26,290,294</b>	<b>4,572,965</b>	<b>185,151,455</b>	<b>250,813,026</b>
<b>Alberta:</b>						
Individual ownership .....	1,065	3,910	6,063,444	547,669	12,982,360	24,322,226
Partnerships .....	415	2,351	3,976,261	348,517	13,018,424	20,958,251
Incorporated companies.....	497	21,962	57,235,696	6,108,071	267,149,423	392,705,234
Co-operatives .....	61	755	1,731,072	196,935	15,788,243	19,526,038
Not classifiable <sup>1</sup> .....	80	127	129,114	—	492,168	769,635
<b>Totals .....</b>	<b>2,118</b>	<b>29,105</b>	<b>69,135,587</b>	<b>7,201,192</b>	<b>309,430,618</b>	<b>458,281,384</b>
<b>British Columbia:</b>						
Individual ownership .....	1,299	5,534	9,846,790	794,037	14,867,051	32,726,069
Partnerships .....	753	4,607	8,749,953	679,461	14,745,908	32,100,401
Incorporated companies.....	1,642	81,077	238,429,860	20,554,561	738,931,384	1,308,230,080
Co-operatives .....	50	1,931	5,042,845	563,300	20,080,831	29,081,080
Not classifiable <sup>1</sup> .....	153	498	556,835	—	1,215,243	2,742,711
<b>Totals .....</b>	<b>3,897</b>	<b>93,647</b>	<b>262,626,283</b>	<b>22,591,359</b>	<b>789,840,417</b>	<b>1,404,880,341</b>
<b>Yukon and Northwest Territories:</b>						
Individual ownership .....	11	39	83,918	12,900	103,970	271,162
Partnerships .....	2	113	321,772	149,032	994,021	1,747,747
Incorporated companies.....	5					
<b>Totals .....</b>	<b>18</b>	<b>152</b>	<b>405,690</b>	<b>161,932</b>	<b>1,097,991</b>	<b>2,018,909</b>

1. Consists of the industry "Publishing (only) of Periodicals".

**TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by Type of Ownership 1951.**

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
<b>1. Foods and Beverages:</b>						
Individual ownership .....	4,018	18,044	27,633,774	4,946,741	142,233,289	196,876,048
Partnerships .....	957	6,904	11,890,830	1,797,690	68,233,926	92,918,138
Incorporated companies .....	2,425	138,846	336,650,744	36,217,724	2,044,470,503	2,959,578,637
Co-operatives .....	988	8,699	16,684,087	2,620,678	164,269,080	200,657,692
<b>Totals .....</b>	<b>8,388</b>	<b>172,493</b>	<b>392,859,435</b>	<b>45,582,833</b>	<b>2,419,206,798</b>	<b>3,450,030,515</b>
<b>2. Tobacco and Tobacco Products:</b>						
Individual ownership .....	25	169	221,796	8,261	317,648	591,993
Partnerships .....	2					
Incorporated companies .....	32	9,394	23,882,720	529,420	117,458,902	176,141,888
Co-operatives .....	3	263	333,702	16,034	1,813,503	2,443,212
<b>Totals .....</b>	<b>62</b>	<b>9,826</b>	<b>24,438,218</b>	<b>553,715</b>	<b>119,590,053</b>	<b>179,177,093</b>
<b>3. Rubber Products:</b>						
Individual ownership .....	6	47	64,306	3,933	45,378	140,050
Partnerships .....	6	96	176,982	11,771	112,223	404,958
Incorporated companies .....	55	22,911	64,116,408	3,526,155	146,794,046	311,133,481
<b>Totals .....</b>	<b>67</b>	<b>23,054</b>	<b>64,357,696</b>	<b>3,541,859</b>	<b>146,951,650</b>	<b>311,678,489</b>
<b>4. Leather Products:</b>						
Individual ownership .....	222	2,272	3,734,030	82,382	6,580,619	12,316,039
Partnerships .....	91	1,771	2,857,714	62,984	5,902,863	10,340,392
Incorporated companies .....	398	27,535	53,077,020	1,738,270	122,630,628	199,226,363
<b>Totals .....</b>	<b>711</b>	<b>31,578</b>	<b>59,668,764</b>	<b>1,883,636</b>	<b>135,114,110</b>	<b>221,882,794</b>
<b>5. Textile Products (Except Clothing):</b>						
Individual ownership .....	246	2,039	3,358,908	177,963	9,494,126	15,473,849
Partnerships .....	120	1,473	2,669,170	100,346	8,816,780	13,765,242
Incorporated companies .....	524	78,198	179,002,411	12,958,445	476,993,196	817,238,212
Co-operatives .....	2					
<b>Totals .....</b>	<b>892</b>	<b>81,710</b>	<b>185,030,489</b>	<b>13,236,754</b>	<b>495,304,102</b>	<b>846,477,303</b>
<b>6. Clothing (Textile and Fur):</b>						
Individual ownership .....	852	10,139	17,201,810	278,995	33,824,278	63,716,188
Partnerships .....	591	10,956	21,373,904	290,039	42,211,617	80,065,222
Incorporated companies .....	1,640	94,638	183,789,233	3,423,696	329,311,223	636,230,615
<b>Totals .....</b>	<b>3,083</b>	<b>115,733</b>	<b>222,364,947</b>	<b>3,992,730</b>	<b>405,347,118</b>	<b>780,012,025</b>
<b>7. Wood Products:</b>						
Individual ownership .....	7,344	26,816	38,745,405	2,924,196	88,883,229	164,764,560
Partnerships .....	2,359	13,494	21,729,324	1,474,097	46,191,102	88,112,255
Incorporated companies .....	2,241	90,573	221,776,524	8,817,535	473,842,001	896,882,715
Co-operatives .....	31	395	810,821	52,990	1,891,245	3,617,242
<b>Totals .....</b>	<b>11,975</b>	<b>131,278</b>	<b>283,062,074</b>	<b>13,268,818</b>	<b>610,807,577</b>	<b>1,153,376,772</b>
<b>8. Paper-Products:</b>						
Individual ownership .....	55	452	898,843	31,979	1,593,023	3,240,747
Partnerships .....	23	261	594,417	32,531	1,120,249	2,120,377
Incorporated companies .....	469	82,176	275,027,746	78,364,037	680,775,381	1,584,481,038
<b>Totals .....</b>	<b>547</b>	<b>82,889</b>	<b>276,521,006</b>	<b>78,428,547</b>	<b>683,488,653</b>	<b>1,589,842,162</b>
<b>9. Printing, Publishing and Allied Industries:</b>						
Individual ownership .....	1,240	5,525	10,565,468	437,810	7,051,547	23,897,648
Partnerships .....	431	3,031	6,314,843	187,680	4,469,307	14,365,331
Incorporated companies .....	983	50,777	143,830,932	3,064,214	120,797,425	371,814,114
Co-operatives .....	11	743	2,067,990	56,830	1,206,815	4,182,569
Not classifiable .....	1,354	4,618	8,049,497	—	19,228,318	37,882,853
<b>Totals .....</b>	<b>4,019</b>	<b>64,694</b>	<b>170,828,730</b>	<b>3,746,534</b>	<b>152,753,412</b>	<b>452,142,515</b>
<b>10. Iron and Steel Products:</b>						
Individual ownership .....	624	4,153	8,795,323	474,709	7,999,188	22,472,731
Partnerships .....	358	3,688	8,399,011	367,015	8,110,470	22,922,853
Incorporated companies .....	1,452	175,482	530,120,281	51,908,096	844,455,852	1,859,254,546
Co-operatives .....	1					
<b>Totals .....</b>	<b>2,435</b>	<b>183,323</b>	<b>547,314,615</b>	<b>52,749,820</b>	<b>860,565,510</b>	<b>1,904,650,130</b>
<b>11. Transportation Equipment:</b>						
Individual ownership .....	194	835	1,527,536	76,689	1,574,629	4,084,418
Partnerships .....	84	601	1,320,392	51,289	1,305,393	3,389,683
Incorporated companies .....	321	121,081	365,258,505	13,858,656	867,298,772	1,534,115,727
<b>Totals .....</b>	<b>599</b>	<b>122,517</b>	<b>368,106,433</b>	<b>13,986,634</b>	<b>870,178,794</b>	<b>1,541,589,828</b>
<b>12. Non-ferrous Metal Products:</b>						
Individual ownership .....	152	1,079	2,153,227	98,534	2,458,718	6,089,160
Partnerships .....	71	714	1,511,535	58,350	1,932,441	4,337,489
Incorporated companies .....	313	48,321	147,068,942	49,412,685	793,021,604	1,243,172,519
<b>Totals .....</b>	<b>536</b>	<b>50,114</b>	<b>150,733,704</b>	<b>49,569,569</b>	<b>797,412,763</b>	<b>1,253,599,168</b>
<b>13. Electrical Apparatus and Supplies:</b>						
Individual ownership .....	46	436	814,568	24,135	1,136,066	2,619,774
Partnerships .....	26	370	771,344	24,571	1,399,966	2,743,433
Incorporated companies .....	301	66,820	193,163,126	5,796,074	314,025,275	670,645,752
<b>Totals .....</b>	<b>373</b>	<b>67,626</b>	<b>194,749,038</b>	<b>5,844,780</b>	<b>316,561,307</b>	<b>676,008,959</b>



**TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Group, and by Type of Ownership, 1951 - Concluded**

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
<b>14. Non-metallic Mineral Products:</b>						
Individual ownership .....	346	1,743	3,318,677	379,301	3,292,048	9,299,754
Partnerships .....	179	1,273	2,665,268	485,274	2,696,901	7,931,705
Incorporated companies .....	517	28,506	80,095,027	29,650,293	103,022,752	317,643,939
<b>Totals .....</b>	<b>1,042</b>	<b>31,522</b>	<b>86,078,972</b>	<b>30,514,868</b>	<b>109,011,701</b>	<b>334,875,398</b>
<b>15. Products of Petroleum and Coal:</b>						
Individual ownership .....	2	8	16,722	890	39,560	73,789
Partnerships .....	1					
Incorporated companies .....	77					
Co-operatives .....	2					
<b>Totals .....</b>	<b>82</b>	<b>15,598</b>	<b>51,947,890</b>	<b>31,693,860</b>	<b>497,943,135</b>	<b>709,476,246</b>
<b>16. Chemicals and Allied Products:</b>						
Individual ownership .....	164	524	972,218	64,489	1,635,199	3,632,836
Partnerships .....	59	218	427,413	27,413	901,587	1,871,071
Incorporated companies .....	810	44,750	129,421,325	25,364,907	362,080,223	767,824,944
Co-operatives .....	4	172	489,195	48,746	2,340,686	3,160,540
<b>Totals .....</b>	<b>1,037</b>	<b>45,664</b>	<b>131,310,151</b>	<b>25,505,555</b>	<b>366,957,695</b>	<b>776,489,391</b>
<b>17. Miscellaneous Manufacturing Industries:</b>						
Individual ownership .....	389	2,323	4,409,267	177,251	5,545,579	12,771,576
Partnerships .....	173	1,394	2,747,423	114,312	3,991,588	8,640,187
Incorporated companies .....	608	24,959	59,644,979	2,319,731	77,690,535	189,090,988
Co-operatives .....	3	80	107,086	1,300	64,713	301,804
<b>Totals .....</b>	<b>1,173</b>	<b>28,756</b>	<b>66,908,755</b>	<b>2,612,594</b>	<b>87,292,415</b>	<b>210,804,555</b>

1. Consists of the industry "Publishing (only) of Periodicals".

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1951**

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
<b>1. Pulp and Paper:</b>						
Partnerships .....	1	50	124,134	15,303	213,870	480,000
Incorporated companies .....	125	57,241	213,045,772	75,610,415	482,800,139	1,237,417,470
<b>Totals .....</b>	<b>126</b>	<b>57,291</b>	<b>213,169,906</b>	<b>75,625,718</b>	<b>483,014,009</b>	<b>1,237,897,470</b>
<b>2. Slaughtering and Meatpacking:</b>						
Individual ownership .....	36	408	791,767	101,743	13,619,071	15,830,724
Partnerships .....	14	321	944,987	76,107	18,285,470	20,766,491
Incorporated companies .....	99	19,584	59,001,486	3,877,978	717,395,197	833,267,413
Co-operatives .....	6	601	1,370,655	179,422	18,067,059	22,226,013
<b>Totals .....</b>	<b>155</b>	<b>20,914</b>	<b>62,108,875</b>	<b>4,235,250</b>	<b>767,366,797</b>	<b>892,090,641</b>
<b>3. Non-Ferrous Metal Smelting and Refining:</b>						
Incorporated companies .....	17	22,814	75,474,505	44,684,200	553,658,940	861,315,930
<b>Totals .....</b>	<b>17</b>	<b>22,814</b>	<b>75,474,505</b>	<b>44,684,200</b>	<b>553,658,940</b>	<b>861,315,930</b>
<b>4. Motor Vehicles:</b>						
Incorporated companies .....	19	30,479	101,342,774	2,667,570	469,114,484	742,895,888
<b>Totals .....</b>	<b>19</b>	<b>30,479</b>	<b>101,342,774</b>	<b>2,667,570</b>	<b>469,114,484</b>	<b>742,895,888</b>
<b>5. Petroleum Products:</b>						
Individual ownership .....	2	5	10,032	368	21,672	39,001
Partnerships .....	1	3	6,690	522	17,888	34,788
Incorporated companies .....	47	10,442	36,580,651	24,435,551	434,259,508	593,544,239
Co-operatives .....	2	161	481,253	134,414	4,168,071	5,322,488
<b>Totals .....</b>	<b>52</b>	<b>10,611</b>	<b>37,078,626</b>	<b>24,570,855</b>	<b>438,467,139</b>	<b>598,940,516</b>
<b>6. Sawmills:</b>						
Individual ownership .....	5,308	18,589	24,248,204	2,101,690	67,631,600	121,223,543
Partnerships .....	1,683	8,285	11,371,449	943,017	26,309,300	50,970,897
Incorporated companies .....	920	35,305	95,968,691	3,428,545	218,125,941	417,045,040
Co-operatives .....	23	236	470,263	38,276	1,107,872	2,312,269
<b>Totals .....</b>	<b>7,934</b>	<b>62,415</b>	<b>132,058,607</b>	<b>6,511,528</b>	<b>313,174,713</b>	<b>591,551,749</b>
<b>7. Primary Iron and Steel:</b>						
Incorporated companies .....	57	33,393	108,561,802	32,103,307	223,011,814	464,587,486
<b>Totals .....</b>	<b>57</b>	<b>33,393</b>	<b>108,561,802</b>	<b>32,103,307</b>	<b>223,011,814</b>	<b>464,587,486</b>



TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1951 - Continued

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
8. Butter and Cheese:						
Individual ownership .....	611	2,457	4,083,633	1,022,275	52,463,451	60,955,627
Partnerships .....	99	811	1,574,169	311,877	14,923,167	18,394,613
Incorporated companies .....	297	12,985	31,864,114	3,860,189	121,873,799	180,270,924
Co-operatives .....	683	4,647	9,259,634	1,532,282	95,345,558	114,124,696
Totals .....	1,690	20,900	46,781,550	6,726,623	284,602,975	373,745,860
9. Rubber Goods:						
Individual ownership .....	6	47	64,306	3,933	45,378	140,050
Partnerships .....	6	96	176,982	11,771	112,226	404,958
Incorporated companies .....	55	22,911	64,116,408	3,526,155	146,794,046	311,133,481
Totals .....	67	23,054	64,357,696	3,541,859	146,951,650	311,678,489
10. Railway Rolling Stock:						
Individual ownership .....	1	33,410	94,028,834	4,767,123	175,964,789	300,627,241
Incorporated companies .....	36					
Totals .....	37	33,410	94,028,834	4,767,123	175,964,789	300,627,241
11. Flour Mills:						
Individual ownership .....	19	60	83,453	21,283	1,169,519	1,339,975
Partnerships .....	20	165	345,256	54,712	4,713,504	5,472,585
Incorporated companies .....	66	4,554	12,957,197	1,524,344	232,151,476	269,309,064
Co-operatives .....	3	85	210,691	56,043	4,097,573	4,745,154
Totals .....	108	4,864	13,596,597	1,656,382	242,132,072	280,866,778
12. Cotton Yarn and Cloth:						
Individual ownership .....	2	18	21,329	1,529	56,838	90,006
Partnerships .....	2	10	13,908	515	28,142	55,156
Incorporated companies .....	50	27,604	58,699,596	4,047,159	172,358,486	273,505,958
Totals .....	54	27,632	58,734,833	4,049,203	172,443,466	273,651,120
13. Motor Vehicle Parts:						
Individual ownership .....	35	295	634,446	34,124	718,888	1,870,480
Partnerships .....	13	189	475,216	16,932	430,677	1,133,161
Incorporated companies .....	113	20,713	64,173,501	3,220,014	141,691,370	260,129,453
Totals .....	161	21,197	65,283,163	3,271,070	142,840,935	263,133,094
14. Foods, Miscellaneous:						
Individual ownership .....	76	433	755,605	72,793	3,264,439	5,000,198
Partnerships .....	25	256	334,837	36,020	1,708,038	2,293,793
Incorporated companies .....	227	8,505	19,874,684	2,811,594	187,213,052	253,136,723
Totals .....	328	9,194	20,965,126	2,920,407	192,185,529	260,430,714
15. Bread and Other Bakery Products:						
Individual ownership .....	1,921	8,772	13,757,802	2,144,367	26,365,320	50,462,663
Partnerships .....	334	2,419	4,219,153	579,164	7,957,625	15,317,118
Incorporated companies .....	340	20,930	48,881,165	4,802,399	86,589,630	178,545,507
Co-operatives .....	12	131	257,799	33,319	464,118	963,082
Totals .....	2,607	32,252	67,115,919	7,559,249	121,376,693	245,288,370
16. Clothing, Men's Factory:						
Individual ownership .....	112	1,933	2,934,767	43,172	8,383,596	14,897,341
Partnerships .....	115	2,919	5,947,492	73,655	15,505,869	27,400,379
Incorporated companies .....	350	27,880	53,433,907	623,932	107,722,841	196,363,611
Totals .....	577	32,732	62,316,166	740,759	131,612,306	238,661,331
17. Machinery, Heavy Electrical:						
Individual ownership .....	4	35	63,469	2,231	93,685	193,747
Partnerships .....	1					
Incorporated companies .....	45	25,261	75,535,443	1,821,098	96,510,766	221,375,358
Totals .....	50	25,296	75,598,912	1,823,329	96,604,451	221,569,105
18. Electrical Apparatus and Supplies, Miscellaneous:						
Individual ownership .....	18	80	125,562	5,814	276,438	548,722
Partnerships .....	11	145	275,478	9,094	512,520	1,156,367
Incorporated companies .....	112	21,032	60,289,051	1,922,288	99,235,754	219,376,703
Totals .....	141	21,257	60,690,091	1,937,196	100,024,712	221,081,792
19. Machinery, Industrial:						
Individual ownership .....	45	411	917,083	56,796	824,108	2,450,573
Partnerships .....	17	311	771,042	32,083	816,047	2,072,310
Incorporated companies .....	238	21,604	65,598,788	2,183,665	77,465,997	197,467,174
Totals .....	300	22,326	67,286,913	2,272,544	79,106,152	201,990,057
20. Fruit and Vegetable Preparations:						
Individual ownership .....	105	760	905,080	92,746	3,280,310	5,322,191
Partnerships .....	53	532	696,168	88,997	2,756,144	4,701,846
Incorporated companies .....	269	14,551	27,715,600	2,466,170	107,316,836	186,710,650
Co-operatives .....	32	558	790,728	78,722	2,699,385	4,044,463
Totals .....	459	16,401	30,107,576	2,726,635	116,052,675	200,779,150

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1951 — Continued**

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
<b>21. Clothing, Women's Factory:</b>						
Individual ownership .....	182	2,426	4,319,650	51,121	8,300,106	15,830,188
Partnerships .....	150	2,837	5,777,863	60,388	10,365,385	19,956,035
Incorporated companies .....	580	23,425	46,666,769	406,018	83,470,028	161,994,711
<b>Totals .....</b>	<b>912</b>	<b>28,688</b>	<b>56,764,282</b>	<b>517,527</b>	<b>102,135,519</b>	<b>197,750,934</b>
<b>22. Sheet Metal Products:</b>						
Individual ownership .....	63	485	1,014,844	45,060	1,503,697	3,203,376
Partnerships .....	38	404	959,763	34,873	907,676	2,509,807
Incorporated companies .....	176	16,548	47,062,745	2,070,091	105,923,799	191,401,043
<b>Totals .....</b>	<b>277</b>	<b>17,437</b>	<b>49,037,352</b>	<b>2,150,024</b>	<b>108,335,172</b>	<b>197,114,226</b>
<b>23. Printing and Publishing:</b>						
Individual ownership .....	353	1,687	2,919,069	166,784	1,105,665	5,884,500
Partnerships .....	121	774	1,351,805	59,464	528,964	2,695,501
Incorporated companies .....	323	24,505	71,029,635	1,621,638	54,788,869	186,039,575
Co-operatives .....	4	334	941,056	31,187	552,405	2,098,320
<b>Totals .....</b>	<b>801</b>	<b>27,300</b>	<b>76,241,565</b>	<b>1,879,073</b>	<b>56,975,903</b>	<b>196,717,896</b>
<b>24. Furniture:</b>						
Individual ownership .....	732	3,166	6,155,215	264,031	8,262,532	17,579,747
Partnerships .....	277	2,570	5,485,499	188,742	9,976,664	18,772,464
Incorporated companies .....	421	21,538	49,788,561	1,657,091	72,084,326	154,555,218
<b>Totals .....</b>	<b>1,430</b>	<b>27,274</b>	<b>61,429,275</b>	<b>2,109,864</b>	<b>90,323,522</b>	<b>190,907,429</b>
<b>25. Brass and Copper Products:</b>						
Individual ownership .....	41	219	475,912	37,270	792,702	1,648,594
Partnerships .....	22	166	368,403	32,203	679,723	1,254,133
Incorporated companies .....	90	9,692	28,473,761	2,048,233	120,231,453	177,095,160
<b>Totals .....</b>	<b>153</b>	<b>10,077</b>	<b>29,318,076</b>	<b>2,117,706</b>	<b>121,703,878</b>	<b>179,997,887</b>
<b>26. Sash, Door and Planing Mills:</b>						
Individual ownership .....	906	3,492	5,851,206	408,361	9,377,232	18,469,204
Partnerships .....	267	1,652	3,159,500	235,207	6,734,868	12,457,467
Incorporated companies .....	522	14,152	31,303,629	1,673,096	92,866,770	147,095,684
Co-operatives .....	3	61	146,345	6,693	526,637	742,908
<b>Totals .....</b>	<b>1,698</b>	<b>19,357</b>	<b>40,460,680</b>	<b>2,323,357</b>	<b>109,505,507</b>	<b>178,765,263</b>
<b>27. Feeds, Stock and Poultry, Prepared:</b>						
Individual ownership .....	232	905	1,635,024	397,617	17,939,251	21,133,825
Partnerships .....	90	415	678,745	135,881	6,906,074	8,028,058
Incorporated companies .....	212	3,216	7,954,821	1,125,947	97,418,449	118,906,418
Co-operatives .....	114	969	1,911,267	279,767	22,353,406	26,441,494
<b>Totals .....</b>	<b>648</b>	<b>5,505</b>	<b>12,179,857</b>	<b>1,939,212</b>	<b>144,617,180</b>	<b>174,509,795</b>
<b>28. Boxes and Bags, Paper:</b>						
Individual ownership .....	20	215	411,946	11,765	596,014	1,255,657
Partnerships .....	8	109	275,554	7,572	629,967	1,097,091
Incorporated companies .....	159	13,060	31,547,669	1,051,590	100,993,263	169,877,418
<b>Totals .....</b>	<b>187</b>	<b>13,384</b>	<b>32,235,169</b>	<b>1,070,927</b>	<b>102,219,244</b>	<b>172,230,166</b>
<b>29. Agricultural Implements:</b>						
Individual ownership .....	15	85	165,910	14,524	279,826	646,858
Partnerships .....	11	160	312,663	18,429	473,508	985,846
Incorporated companies .....	54	16,827	51,285,674	1,932,948	95,049,858	167,802,352
Co-operatives .....	1	164	453,183	18,313	665,840	1,737,440
<b>Totals .....</b>	<b>81</b>	<b>17,236</b>	<b>52,217,430</b>	<b>1,984,214</b>	<b>96,469,032</b>	<b>171,172,496</b>
<b>30. Synthetic Textiles and Silk:</b>						
Individual ownership .....	2	84	143,235	6,882	249,539	450,704
Partnerships .....	1					
Incorporated companies .....	43	17,913	44,550,503	4,024,829	65,791,186	166,099,193
<b>Totals .....</b>	<b>46</b>	<b>17,997</b>	<b>44,693,738</b>	<b>4,031,711</b>	<b>66,040,725</b>	<b>166,549,897</b>
<b>31. Castings, Iron:</b>						
Individual ownership .....	48	511	1,126,723	55,403	690,509	2,169,903
Partnerships .....	30	505	1,205,911	52,661	1,060,930	3,037,272
Incorporated companies .....	127	16,446	49,795,779	3,379,598	73,252,099	159,967,486
<b>Totals .....</b>	<b>205</b>	<b>17,462</b>	<b>52,128,413</b>	<b>3,487,662</b>	<b>75,003,538</b>	<b>165,174,661</b>
<b>32. Fish Processing:</b>						
Individual ownership .....	233	1,405	1,221,603	164,657	7,671,411	10,310,238
Partnerships .....	61	422	380,325	43,556	2,398,690	3,134,558
Incorporated companies .....	269	11,905	21,333,980	2,396,778	85,756,736	140,536,523
Co-operatives .....	70	1,179	1,808,281	119,096	5,794,249	9,028,889
<b>Totals .....</b>	<b>633</b>	<b>14,911</b>	<b>24,744,189</b>	<b>2,724,087</b>	<b>101,621,086</b>	<b>163,010,208</b>
<b>33. Breweries:</b>						
Partnerships .....	1					
Incorporated companies .....	62	8,449	27,489,309	2,511,866	45,905,901	161,159,033
<b>Totals .....</b>	<b>63</b>	<b>8,449</b>	<b>27,489,309</b>	<b>2,511,866</b>	<b>45,905,901</b>	<b>161,159,033</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1951 - Concluded**

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Gross value of production
	No.	No.	\$	\$	\$	\$
<b>34. Printing and Bookbinding:</b>						
Individual ownership .....	818	3,429	6,706,156	248,105	5,516,961	15,980,970
Partnerships .....	273	1,902	4,028,448	111,234	3,494,109	9,803,949
Incorporated companies .....	526	17,487	45,398,888	925,949	45,465,973	122,246,678
Co-operatives .....	6	395	1,084,853	25,338	636,128	1,999,904
<b>Totals .....</b>	<b>1,623</b>	<b>23,213</b>	<b>57,218,345</b>	<b>1,310,626</b>	<b>55,113,171</b>	<b>150,031,501</b>
<b>35. Sugar Refining:</b>						
Incorporated companies .....	12	3,562	10,272,939	2,840,533	107,540,497	139,109,277
<b>Totals .....</b>	<b>12</b>	<b>3,562</b>	<b>10,272,939</b>	<b>2,840,533</b>	<b>107,540,497</b>	<b>139,109,277</b>
<b>36. Miscellaneous Paper Goods:</b>						
Individual ownership .....	35	237	486,897	20,214	997,009	1,985,090
Partnerships .....	13	101	192,614	9,362	271,404	533,518
Incorporated companies .....	160	9,543	24,222,591	1,072,064	77,162,510	135,316,712
<b>Totals .....</b>	<b>208</b>	<b>9,881</b>	<b>24,902,102</b>	<b>1,101,640</b>	<b>78,430,923</b>	<b>137,835,320</b>
<b>37. Miscellaneous Chemical Products:</b>						
Individual ownership .....	37	143	296,090	17,446	342,586	938,227
Partnerships .....	16	53	91,650	9,129	146,021	294,767
Incorporated companies .....	166	9,541	26,583,773	6,925,986	61,165,100	130,310,300
<b>Totals .....</b>	<b>219</b>	<b>9,737</b>	<b>26,971,513</b>	<b>6,952,561</b>	<b>61,653,707</b>	<b>131,543,294</b>
<b>38. Footwear, Leather:</b>						
Individual ownership .....	69	1,295	2,131,996	42,740	4,007,942	7,242,538
Partnerships .....	28	797	1,307,276	24,986	2,693,590	4,639,060
Incorporated companies .....	193	17,907	32,408,164	489,146	60,640,204	108,024,184
<b>Totals .....</b>	<b>290</b>	<b>19,999</b>	<b>35,847,436</b>	<b>556,872</b>	<b>67,338,736</b>	<b>119,905,782</b>
<b>39. Acids, Alkalies and Salts:</b>						
Incorporated companies .....	29	7,371	24,579,398	11,127,663	39,238,794	117,822,758
<b>Totals .....</b>	<b>29</b>	<b>7,371</b>	<b>24,579,398</b>	<b>11,127,663</b>	<b>39,238,794</b>	<b>117,822,758</b>
<b>40. Aircraft and Parts:</b>						
Individual ownership .....	1	8	17,437	335	2,599	57,533
Incorporated companies .....	22	19,190	59,540,880	1,492,590	36,289,014	117,130,545
<b>Totals .....</b>	<b>23</b>	<b>19,198</b>	<b>59,558,317</b>	<b>1,492,895</b>	<b>36,291,613</b>	<b>117,188,078</b>





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# TYPE OF OWNERSHIP MANUFACTURING INDUSTRIES OF CANADA 1952

Memorandum

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# TYPE OF OWNERSHIP

## MANUFACTURING INDUSTRIES OF CANADA

### 1952

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 37,929 establishments operating in 1952 1,405 establishments in the periodical publishing industry were unclassifiable, leaving 36,524 establishments in the four categories of ownership. Individual ownership numbered 16,388 establishments, partnerships 5,633, incorporated companies 13,491 and co-operatives 1,012. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1952.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0
1952 .....	44.9	15.4	36.9	2.8

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries con-

ducted on a small scale contain a large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1 Wood products .....	10.4	62.0
2 Printing, publishing and allied industries .....	15.6	46.1
3 Foods and beverages .....	21.2	47.7
4 Miscellaneous manufacturing industries .....	22.7	36.5
5 Non-metallic mineral products .....	29.7	33.7
6 Clothing (textile and fur) .....	38.7	26.4
7 Chemicals and allied products .....	44.4	16.8
8 Leather products .....	45.8	30.2
9 Iron and steel products .....	72.1	26.2
10 Textile products (except clothing) .....	79.2	29.0
11 Non-ferrous metal products .....	92.3	27.5
12 Tobacco and tobacco products .....	152.1	37.7
13 Paper products .....	152.8	8.8
14 Products of petroleum and coal .....	167.4	3.0
15 Electrical apparatus and supplies .....	172.6	12.0
16 Transportation equipment .....	237.2	28.4
17 Rubber products .....	308.3	10.0
<b>All Groups .....</b>	<b>34.0</b>	<b>43.2</b>

It is therefore, found, according to the above, that in the wood products group 62 p.c. of the establishments were under individual ownership. The foods and beverages group had 48 p.c. of its establishments in this classification followed by printing, publishing and allied industries with 46 p.c., tobacco products 38 p.c., miscellaneous manufacturing industries 36 p.c., non-metallic mineral products 34 p.c., leather products 30 p.c., textile products (except clothing) 29 p.c., transportation equipment 28 p.c., non-ferrous metal products, 27 p.c., clothing (textile and fur) 26 p.c., iron and steel products, 26 p.c., etc.

The establishments operating under individual ownership are not as important from the point of view of employment provided as their large numbers would indicate. According to tables 1 and 2, these establishments which comprise 45 p.c. of the total have only 6 p.c. of the total employees. Partnerships accounted for 15 p.c. of the number of establishments and 4 p.c. of the total employees. Incorporated companies with 37 p.c. of

the number of establishments had 90 p.c. of the employees. Co-operatives with 3 p.c. of the number had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are by a very wide margin the most important factor in the employment field. In the rubber products, paper products, transportation equipment, electrical apparatus and supplies and petroleum and coal products groups 99 p.c. of the employees were reported by such companies. Companies in the chemicals and allied products group had 98 p.c., nonferrous products had 97 p.c., tobacco products, iron and steel products, had 96 p.c., textile products (except clothing) had 95 p.c., non-metallic mineral products 91 p.c., leather products had 87 p.c., miscellaneous industries groups had 86 p.c., printing, publishing and allied industries 85, clothing (textile and fur) 83, foods and beverages 80 p.c. Companies in the wood products group with 68 reported the lowest percentage of the total employment.



**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries, Classified by Type of Ownership, by Provinces and Industrial Groups, 1952**

Province or group	Individual Ownership	Partnerships	Incorporated Companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland .....	51.2	34.1	14.5	0.2	100.0
Prince Edward Island .....	47.5	19.0	25.8	7.7	100.0
Nova Scotia .....	54.1	15.2	28.7	2.0	100.0
New Brunswick .....	54.0	12.2	30.8	3.0	100.0
Quebec .....	49.8	11.2	34.9	4.1	100.0
Ontario .....	39.0	15.8	43.1	2.1	100.0
Manitoba .....	40.3	16.1	42.0	1.6	100.0
Saskatchewan .....	57.7	16.0	21.2	5.1	100.0
Alberta .....	51.7	19.7	25.8	2.8	100.0
British Columbia .....	36.6	20.1	41.9	1.4	100.0
Yukon and Northwest Territories .....	47.8	8.7	43.5	—	100.0
<b>Canada .....</b>	<b>44.9</b>	<b>15.4</b>	<b>36.9</b>	<b>2.8</b>	<b>100.0</b>
<b>Industrial Group</b>					
Foods and beverages .....	47.7	11.5	29.3	11.5	100.0
Tobacco and tobacco products .....	37.7	3.3	54.1	4.9	100.0
Rubber products .....	10.0	7.1	82.9	—	100.0
Leather products .....	30.3	13.1	56.6	—	100.0
Textile products (except clothing) .....	29.0	12.4	58.6	—	100.0
Clothing (textile and fur) .....	26.4	19.3	54.3	—	100.0
Wood products .....	62.0	19.7	18.1	0.2	100.0
Paper products .....	8.8	3.5	87.7	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	46.1	16.0	37.5	0.4	100.0
Iron and steel products .....	26.2	14.2	59.3	0.3	100.0
Transportation equipment .....	31.6	12.6	55.8	—	100.0
Non-ferrous metal products .....	27.5	12.9	59.6	—	100.0
Electrical apparatus and supplies .....	12.0	6.2	81.8	—	100.0
Non-metallic mineral products .....	33.7	16.5	49.8	—	100.0
Products of petroleum and coal .....	3.0	2.0	93.0	2.0	100.0
Chemical products .....	16.8	6.2	76.6	0.4	100.0
Miscellaneous manufacturing industries .....	36.5	13.9	49.4	0.2	100.0

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.

**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries, Classified by Type of Ownerships, by Provinces and Industrial Groups, 1952**

Province or group	Individual Ownership	Partnerships	Incorporated Companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland .....	9.4	8.0	82.6	—	100.0
Prince Edward Island .....	19.6	11.5	64.0	4.9	100.0
Nova Scotia .....	10.2	3.8	84.7	1.3	100.0
New Brunswick .....	10.3	3.4	84.6	1.7	100.0
Quebec .....	7.3	3.6	88.3	0.8	100.0
Ontario .....	4.0	3.0	92.6	0.4	100.0
Manitoba .....	5.4	4.5	89.0	1.1	100.0
Saskatchewan .....	13.0	6.2	70.2	10.6	100.0
Alberta .....	12.3	7.3	78.2	2.2	100.0
British Columbia .....	5.9	5.3	86.7	2.1	100.0
Yukon and Northwest Territories .....	19.5	3.1	77.4	—	100.0
<b>Canada .....</b>	<b>5.9</b>	<b>3.6</b>	<b>89.6</b>	<b>0.9</b>	<b>100.0</b>
<b>Industrial Group</b>					
Foods and beverages .....	10.4	4.2	80.4	5.0	100.0
Tobacco and tobacco products .....	1.2	0.4	95.7	2.7	100.0
Rubber products .....	0.2	0.5	99.3	—	100.0
Leather products .....	7.0	5.6	87.4	—	100.0
Textile products (except clothing) .....	2.7	2.0	95.3	—	100.0
Clothing (textile and fur) .....	8.1	9.2	82.7	—	100.0
Wood products .....	20.7	10.5	68.4	0.4	100.0
Paper products .....	0.5	0.3	99.2	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	8.9	4.8	85.1	1.2	100.0
Iron and steel products .....	2.4	1.9	95.6	0.1	100.0
Transportation equipment .....	0.5	0.4	99.1	—	100.0
Non-ferrous metal products .....	1.9	1.5	96.6	—	100.0
Electrical apparatus and supplies .....	0.4	0.5	99.1	—	100.0
Non-metallic mineral products .....	5.5	4.0	90.5	—	100.0
Products of petroleum and coal .....	—	—	99.0	1.0	100.0
Chemicals and allied products .....	1.2	0.6	97.9	0.3	100.0
Miscellaneous manufacturing industries .....	8.6	4.9	86.3	0.2	100.0

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.

Symbols — nil.

— amount too small to be expressed.

**TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership, 1952**

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
		p.c.	p.c.	p.c.	p.c.	p.c.
1	Pulp and paper mills .....	—	0.1	99.9	—	100.0
2	Slaughtering and meatpacking .....	1.5	1.7	94.7	2.1	100.0
3	Non-ferrous metal smelting and refining .....	—	—	100.0	—	100.0
4	Motor vehicles .....	—	—	100.0	—	100.0
5	Petroleum products .....	—	—	98.5	1.5	100.0
6	Sawmills .....	30.6	13.8	55.2	0.4	100.0
7	Primary iron and steel .....	—	—	100.0	—	100.0
8	Butter and cheese .....	10.8	4.8	61.7	22.7	100.0
9	Railway rolling stock .....	—	—	100.0	—	100.0
10	Rubber goods, including footwear .....	0.2	0.5	99.3	—	100.0
11	Men's factory clothing .....	5.6	8.5	85.9	—	100.0
12	Motor vehicles' parts .....	1.0	0.9	98.1	—	100.0
13	Flour mills .....	1.2	3.1	94.0	1.7	100.0
14	Miscellaneous food preparations .....	4.4	2.4	93.2	—	100.0
15	Bread and other bakery products .....	27.2	7.8	64.5	0.5	100.0
16	Aircraft and parts .....	0.1	—	99.9	—	100.0
17	Heavy electrical machinery .....	—	—	100.0	—	100.0
18	Industrial machinery .....	1.8	1.5	96.4	0.3	100.0
19	Cotton yarn and cloth .....	—	—	100.0	—	100.0
20	Electrical apparatus and supplies, n.e.s. ....	0.3	0.6	99.1	—	100.0
21	Printing and publishing .....	5.5	2.2	91.1	1.2	100.0
22	Women's factory clothing .....	7.1	9.4	83.5	—	100.0
23	Sheet metal products .....	2.5	2.1	95.4	—	100.0
24	Fruit and vegetable preparations .....	5.3	4.0	87.4	3.3	100.0
25	Agricultural implements .....	0.7	0.6	97.9	0.8	100.0
26	Furniture .....	12.6	10.3	77.1	—	100.0
27	Sash, door and planing mills .....	16.6	8.3	74.8	0.3	100.0
28	Brass and copper products .....	1.9	1.5	96.6	—	100.0
29	Stock and poultry feeds .....	16.3	7.0	57.9	18.8	100.0
30	Breweries .....	—	0.4	99.6	—	100.0
31	Paper boxes and bags .....	1.6	0.8	97.6	—	100.0
32	Iron castings .....	3.6	2.2	94.2	—	100.0
33	Printing and bookbinding .....	14.9	8.1	75.2	1.8	100.0
34	Shipbuilding .....	0.3	0.2	99.5	—	100.0
35	Miscellaneous chemical products .....	1.4	0.5	98.1	—	100.0
36	Bridge and structural steel .....	0.1	0.1	99.8	—	100.0
37	Tobacco, cigars and cigarettes .....	1.4	0.5	98.1	—	100.0
38	Miscellaneous paper products .....	2.2	0.9	96.9	—	100.0
39	Fish processing .....	10.6	3.4	77.5	8.5	100.0
40	Sugar refining .....	—	—	100.0	—	100.0

Symbols: — amount too small to be expressed,  
— nil or zero.

**TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1952**

Provinces	Estab-lish-ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Canada:</b>						
Individual ownership .....	16,388	76,241	132,683,922	10,705,720	314,178,691	560,414,055
Partnerships .....	5,633	46,663	92,635,060	5,567,720	206,139,307	377,132,891
Incorporated companies .....	13,491	1,149,872	3,380,043,307	373,423,060	8,428,465,000	15,775,512,326
Co-operatives .....	1,012	11,037	23,380,289	3,284,842	175,805,456	228,201,670
Not classifiable <sup>1</sup> .....	1,405	4,569	8,877,582	—	21,584,040	41,426,093
<b>Totals .....</b>	<b>37,929</b>	<b>1,288,382</b>	<b>3,637,620,160</b>	<b>392,981,342</b>	<b>9,146,172,494</b>	<b>16,982,687,035</b>
<b>Newfoundland:</b>						
Individual ownership .....	482	969	1,069,246	106,981	1,698,411	3,692,060
Partnerships .....	321	827	709,804	83,401	1,306,443	3,026,114
Incorporated companies .....	137	8,502	23,445,487	3,682,668	42,425,538	98,620,545
Co-operatives .....	2	—	—	—	—	—
Not classifiable <sup>1</sup> .....	6	5	9,314	—	47,228	120,965
<b>Totals .....</b>	<b>948</b>	<b>10,303</b>	<b>25,233,851</b>	<b>3,873,050</b>	<b>45,477,620</b>	<b>105,459,684</b>
<b>Prince Edward Island:</b>						
Individual ownership .....	105	351	355,532	59,960	1,632,244	2,476,199
Partnerships .....	42	207	259,712	26,892	1,050,745	1,556,981
Incorporated companies .....	57	1,148	2,107,128	228,210	12,152,399	16,870,883
Co-operatives .....	17	88	83,200	11,113	943,548	1,155,228
Not classifiable <sup>1</sup> .....	3	1	50	—	7,463	10,380
<b>Totals .....</b>	<b>224</b>	<b>1,795</b>	<b>2,805,622</b>	<b>326,175</b>	<b>15,786,399</b>	<b>22,069,671</b>

1. Consists of the industry "Publishing (only) of Periodicals"

TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership 1952 - Concluded

Provinces	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
Nova Scotia:						
Individual ownership .....	802	3,381	4,313,072	449,391	13,771,726	23,036,333
Partnerships .....	226	1,277	1,612,477	148,783	5,281,844	8,642,923
Incorporated companies .....	426	28,215	68,778,313	12,316,326	161,528,601	291,664,195
Co-operatives .....	29	420	488,381	68,881	2,391,746	3,250,970
Not classifiable <sup>1</sup> .....	50	78	53,144	—	167,449	245,326
<b>Totals .....</b>	<b>1,533</b>	<b>33,371</b>	<b>75,245,387</b>	<b>12,983,381</b>	<b>183,141,366</b>	<b>326,839,747</b>
New Brunswick:						
Individual ownership .....	571	2,505	3,319,463	358,665	9,053,839	16,100,533
Partnerships .....	129	812	1,168,062	90,858	2,928,322	5,171,532
Incorporated companies .....	326	20,483	50,851,118	10,612,031	145,819,830	264,023,637
Co-operatives .....	32	422	609,381	99,883	6,808,808	8,193,455
Not classifiable <sup>1</sup> .....	19	29	30,438	—	150,075	270,625
<b>Totals .....</b>	<b>1,077</b>	<b>24,251</b>	<b>55,978,462</b>	<b>11,161,437</b>	<b>164,760,874</b>	<b>293,759,782</b>
Quebec:						
Individual ownership .....	5,779	31,337	52,378,799	3,907,912	136,446,802	234,600,410
Partnerships .....	1,296	15,348	29,651,389	1,454,166	64,543,104	119,716,500
Incorporated companies .....	4,042	377,320	1,033,028,411	135,680,297	2,466,061,409	4,715,442,477
Co-operatives .....	478	3,478	5,822,884	951,058	67,845,971	83,411,716
Not classifiable <sup>1</sup> .....	429	2,215	5,063,220	—	10,720,827	23,063,722
<b>Totals .....</b>	<b>12,024</b>	<b>429,698</b>	<b>1,125,944,703</b>	<b>141,973,433</b>	<b>2,745,618,113</b>	<b>5,176,234,825</b>
Ontario:						
Individual ownership .....	4,937	24,571	47,708,097	3,787,445	108,728,102	193,984,274
Partnerships .....	2,003	18,351	39,987,938	2,245,698	88,653,026	159,043,173
Incorporated companies .....	5,447	562,905	1,748,667,600	166,906,110	4,150,351,853	7,965,135,758
Co-operatives .....	266	2,279	5,052,596	696,394	32,234,221	41,449,637
Not classifiable <sup>1</sup> .....	519	1,590	2,770,174	—	7,464,201	12,560,784
<b>Totals .....</b>	<b>13,172</b>	<b>609,696</b>	<b>1,844,186,405</b>	<b>173,635,647</b>	<b>4,387,431,403</b>	<b>8,372,173,626</b>
Manitoba:						
Individual ownership .....	574	2,334	4,127,067	332,158	9,600,554	17,058,507
Partnerships .....	229	1,914	3,603,110	186,544	9,103,109	15,721,224
Incorporated companies .....	599	38,479	102,963,218	8,928,067	321,971,168	530,797,665
Co-operatives .....	24	486	1,212,848	111,487	6,296,009	9,263,061
Not classifiable <sup>1</sup> .....	105	152	241,329	—	693,810	1,196,755
<b>Totals .....</b>	<b>1,531</b>	<b>43,363</b>	<b>112,147,572</b>	<b>9,558,256</b>	<b>347,664,650</b>	<b>574,037,212</b>
Saskatchewan:						
Individual ownership .....	567	1,458	2,243,590	247,376	3,793,230	8,239,222
Partnerships .....	157	690	1,212,612	133,221	2,622,830	5,078,320
Incorporated companies .....	208	7,879	22,884,109	4,712,570	142,537,200	213,836,741
Co-operatives .....	50	1,189	3,075,596	516,333	23,155,676	31,375,557
Not classifiable <sup>1</sup> .....	40	91	73,955	—	279,183	401,936
<b>Totals .....</b>	<b>1,022</b>	<b>11,307</b>	<b>29,489,862</b>	<b>5,609,500</b>	<b>172,388,119</b>	<b>258,931,776</b>
Alberta:						
Individual ownership .....	1,069	3,875	6,603,385	601,195	13,807,220	26,438,788
Partnerships .....	408	2,316	4,386,122	376,536	14,234,914	23,699,460
Incorporated companies .....	533	24,750	69,698,442	7,207,372	288,242,415	449,457,616
Co-operatives .....	59	706	1,716,312	187,554	15,068,441	18,036,097
Not classifiable <sup>1</sup> .....	81	118	122,933	—	464,151	778,850
<b>Totals .....</b>	<b>2,150</b>	<b>31,765</b>	<b>82,527,194</b>	<b>8,372,657</b>	<b>331,817,141</b>	<b>518,410,811</b>
British Columbia:						
Individual ownership .....	1,491	5,428	10,496,822	846,111	15,551,470	34,552,868
Partnerships .....	820	4,916	10,038,529	820,287	16,400,676	35,451,834
Incorporated companies .....	1,706	80,067	257,165,609	22,989,905	696,413,973	1,227,644,575
Co-operatives .....	55	1,966	5,316,991	641,999	21,055,476	32,055,835
Not classifiable <sup>1</sup> .....	153	290	513,025	—	1,589,653	2,776,750
<b>Totals .....</b>	<b>4,225</b>	<b>92,667</b>	<b>283,530,976</b>	<b>25,298,302</b>	<b>751,011,248</b>	<b>1,332,481,862</b>
Yukon and Northwest Territories:						
Individual ownership .....	11	37	74,154	9,860	109,387	259,691
Partnerships .....	2					
Incorporated companies .....	10	127	455,972	179,644	966,174	2,028,348
<b>Totals .....</b>	<b>23</b>	<b>164</b>	<b>530,126</b>	<b>189,504</b>	<b>1,075,561</b>	<b>2,288,039</b>

1. Consists of the industry "Publishing (only) of Periodicals".



TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by Type of Ownership 1952

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>1. Foods and Beverages:</b>						
Individual ownership.....	3,943	18,185	29,731,490	5,137,410	136,694,953	195,844,719
Partnerships.....	949	7,392	13,939,396	2,035,904	71,680,368	102,229,429
Incorporated companies.....	2,419	141,183	368,408,643	37,458,801	1,963,777,365	2,971,683,925
Co-operatives.....	952	8,792	17,570,526	2,851,623	160,936,368	202,758,877
<b>Totals.....</b>	<b>8,263</b>	<b>175,552</b>	<b>429,650,055</b>	<b>47,483,738</b>	<b>2,333,089,054</b>	<b>3,472,516,950</b>
<b>2. Tobacco and Tobacco Products:</b>						
Individual ownership.....	23	147	220,883	7,000	284,994	596,101
Partnerships.....	2					
Incorporated companies.....	33					
Co-operatives.....	3					
<b>Totals.....</b>	<b>61</b>	<b>9,277</b>	<b>25,405,072</b>	<b>599,590</b>	<b>144,537,670</b>	<b>215,914,370</b>
<b>3. Rubber Products:</b>						
Individual ownership.....	7	44	69,299	5,949	60,251	145,403
Partnerships.....	5	105	231,266	10,618	160,457	487,054
Incorporated companies.....	58	21,433	65,177,118	3,345,707	120,578,587	286,022,172
<b>Totals.....</b>	<b>70</b>	<b>21,582</b>	<b>65,477,683</b>	<b>3,362,274</b>	<b>120,799,295</b>	<b>286,654,629</b>
<b>4. Leather Products:</b>						
Individual ownership.....	212	2,223	3,927,047	84,256	6,621,068	13,051,693
Partnerships.....	92	1,811	3,200,833	66,208	5,979,537	11,174,389
Incorporated companies.....	397	28,069	59,025,610	1,824,811	103,113,900	194,974,847
<b>Totals.....</b>	<b>701</b>	<b>32,103</b>	<b>66,153,490</b>	<b>1,975,275</b>	<b>115,714,505</b>	<b>219,200,929</b>
<b>5. Textile Products (Except Clothing):</b>						
Individual ownership.....	266	1,957	3,351,513	161,443	7,065,404	13,144,028
Partnerships.....	114	1,449	2,720,637	104,282	8,859,048	13,662,721
Incorporated companies.....	536	69,333	172,617,316	12,725,968	402,598,066	717,334,896
Co-operatives.....	2					
<b>Totals.....</b>	<b>918</b>	<b>72,739</b>	<b>178,689,466</b>	<b>12,991,693</b>	<b>418,522,518</b>	<b>744,141,645</b>
<b>6. Clothing (Textile and Fur):</b>						
Individual ownership.....	803	9,516	17,358,402	291,675	37,262,774	68,352,359
Partnerships.....	586	10,872	22,539,214	300,016	44,202,771	83,720,593
Incorporated companies.....	1,652	97,280	200,642,056	3,511,581	362,491,051	701,078,254
<b>Totals.....</b>	<b>3,041</b>	<b>117,668</b>	<b>240,539,672</b>	<b>4,103,272</b>	<b>443,956,596</b>	<b>853,151,206</b>
<b>7. Wood Products:</b>						
Individual ownership.....	7,730	26,941	41,184,173	3,152,840	91,722,082	172,947,740
Partnerships.....	2,457	13,716	23,753,471	1,632,302	48,294,165	93,274,911
Incorporated companies.....	2,250	89,253	233,215,593	9,636,466	476,627,797	896,788,977
Co-operatives.....	30	558	1,277,744	73,100	2,335,466	4,617,903
<b>Totals.....</b>	<b>12,467</b>	<b>130,468</b>	<b>299,430,981</b>	<b>14,494,708</b>	<b>618,979,510</b>	<b>1,167,629,531</b>
<b>8. Paper Products:</b>						
Individual ownership.....	48	426	887,220	30,501	1,534,219	3,180,692
Partnerships.....	19	240	539,781	30,146	841,319	1,791,343
Incorporated companies.....	476	82,299	291,255,282	79,680,601	691,814,863	1,505,176,756
<b>Totals.....</b>	<b>543</b>	<b>82,965</b>	<b>292,682,283</b>	<b>79,741,248</b>	<b>694,190,401</b>	<b>1,510,148,791</b>
<b>9. Printing, Publishing and Allied Industries:</b>						
Individual ownership.....	1,253	5,341	11,362,317	442,547	7,372,021	25,592,091
Partnerships.....	436	2,855	6,768,849	198,438	4,627,100	15,123,570
Incorporated companies.....	1,019	50,965	157,064,788	3,180,649	125,603,368	404,432,911
Co-operatives.....	11	755	2,177,179	57,257	1,207,258	4,360,186
Not classifiable <sup>1</sup> .....	1,405	4,569	8,877,582	—	21,584,040	41,426,093
<b>Totals.....</b>	<b>4,124</b>	<b>64,485</b>	<b>186,250,715</b>	<b>3,878,891</b>	<b>160,393,787</b>	<b>490,934,851</b>
<b>10. Iron and Steel Products:</b>						
Individual ownership.....	689	4,559	10,546,751	548,738	9,263,108	26,940,613
Partnerships.....	373	3,513	8,897,125	408,991	8,269,246	23,813,547
Incorporated companies.....	1,557	180,852	596,850,034	52,011,902	929,283,143	2,081,475,819
Co-operatives.....	6	267	717,014	25,899	1,177,693	2,801,765
<b>Totals.....</b>	<b>2,625</b>	<b>189,191</b>	<b>617,010,924</b>	<b>52,995,530</b>	<b>947,993,190</b>	<b>2,135,031,744</b>
<b>11. Transportation Equipment:</b>						
Individual ownership.....	195	780	1,533,770	69,199	1,480,873	3,815,273
Partnerships.....	78	586	1,365,728	51,402	1,519,931	3,805,589
Incorporated companies.....	344	144,994	470,218,952	15,761,048	1,006,465,766	1,796,078,961
<b>Totals.....</b>	<b>617</b>	<b>146,360</b>	<b>473,118,450</b>	<b>15,881,649</b>	<b>1,009,470,570</b>	<b>1,803,699,823</b>
<b>12. Non-ferrous Metal Products:</b>						
Individual ownership.....	152	993	2,140,645	95,797	2,393,922	5,817,082
Partnerships.....	71	760	1,635,899	65,834	2,004,499	5,063,399
Incorporated companies.....	329	49,185	163,268,540	55,439,933	740,198,006	1,204,237,966
<b>Totals.....</b>	<b>552</b>	<b>50,938</b>	<b>167,045,084</b>	<b>55,601,564</b>	<b>744,596,427</b>	<b>1,215,118,447</b>

TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Group, and by Type of Ownership, 1952 - Concluded

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
13. Electrical Apparatus and Supplies:						
Individual ownership.....	48	315	687,950	26,163	1,129,301	2,510,127
Partnerships.....	25	337	669,151	23,205	1,484,130	2,744,827
Incorporated companies .....	328	68,548	216,207,835	6,176,999	311,099,739	710,618,388
<b>Totals .....</b>	<b>401</b>	<b>69,200</b>	<b>217,564,936</b>	<b>6,226,367</b>	<b>313,713,170</b>	<b>715,873,342</b>
14. Non-metallic Mineral Products:						
Individual ownership.....	356	1,726	3,382,554	368,887	3,415,840	9,629,661
Partnerships.....	174	1,250	2,724,837	495,303	2,971,260	8,679,472
Incorporated companies .....	527	28,446	86,711,528	30,277,013	108,830,468	331,742,497
<b>Totals .....</b>	<b>1,057</b>	<b>31,422</b>	<b>92,818,919</b>	<b>31,141,203</b>	<b>115,217,568</b>	<b>350,051,630</b>
15. Products of Petroleum and Coal:						
Individual ownership.....	3	11	20,011	941	62,683	100,113
Partnerships.....	2					
Incorporated companies .....	94					
Co-operatives.....	2	16,894	63,553,162	34,980,116	519,566,558	780,335,934
<b>Totals .....</b>	<b>101</b>	<b>16,905</b>	<b>63,573,173</b>	<b>34,981,057</b>	<b>519,629,241</b>	<b>780,436,047</b>
16. Chemicals and Allied Products:						
Individual ownership.....	181	578	1,173,299	72,337	2,018,275	4,476,208
Partnerships.....	67	263	542,140	33,012	1,108,849	2,246,562
Incorporated companies .....	823	46,702	145,834,914	24,507,105	353,038,116	787,697,466
Co-operatives.....	4	151	525,322	43,428	1,653,520	2,141,998
<b>Totals .....</b>	<b>1,075</b>	<b>47,694</b>	<b>148,075,675</b>	<b>24,655,882</b>	<b>357,818,760</b>	<b>796,562,234</b>
17. Miscellaneous Manufacturing Industries:						
Individual ownership.....	479	2,540	5,206,801	211,494	5,922,753	14,533,447
Partnerships.....	183	1,473	3,006,530	110,602	4,010,797	9,052,190
Incorporated companies .....	649	25,820	65,920,251	2,545,305	77,616,682	202,035,229
Co-operatives.....	2					
<b>Totals .....</b>	<b>1,313</b>	<b>29,833</b>	<b>74,133,582</b>	<b>2,867,401</b>	<b>87,550,232</b>	<b>225,620,866</b>

1. Consists of the industry "Publishing (only) of Periodicals".

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership 1952

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
1. Pulp and Paper Mills:						
Partnership.....	1	57,803	225,353,327	76,739,757	497,046,828	1,157,887,657
Incorporated companies .....	127					
<b>Totals .....</b>	<b>128</b>	<b>57,803</b>	<b>225,353,327</b>	<b>76,739,757</b>	<b>497,046,828</b>	<b>1,157,887,657</b>
2. Slaughtering and Meat Packing:						
Individual ownership.....	33	354	741,973	107,777	10,655,928	12,498,908
Partnership.....	16	383	1,167,169	84,555	18,923,423	22,242,278
Incorporated companies .....	101	21,645	68,415,393	4,319,509	654,690,119	807,145,590
Co-operatives.....	4	482	1,053,478	133,084	16,100,481	21,889,379
<b>Totals .....</b>	<b>154</b>	<b>22,864</b>	<b>71,378,013</b>	<b>4,644,925</b>	<b>700,369,951</b>	<b>863,776,155</b>
3. Non-ferrous Metal Smelting and Refining:						
Incorporated companies .....	17	24,608	87,964,295	50,571,452	519,781,241	837,074,065
<b>Totals .....</b>	<b>17</b>	<b>24,608</b>	<b>87,964,295</b>	<b>50,571,452</b>	<b>519,781,241</b>	<b>837,074,065</b>
4. Motor Vehicles:						
Incorporated Companies .....	19	31,102	113,607,071	2,781,312	497,474,097	767,354,984
<b>Totals .....</b>	<b>19</b>	<b>31,102</b>	<b>113,607,071</b>	<b>2,781,312</b>	<b>497,474,097</b>	<b>767,354,984</b>
5. Petroleum Products:						
Individual ownership.....	2	7	13,505	628	39,895	64,228
Partnership.....	1					
Incorporated companies .....	50					
Co-operatives.....	2	11,654	46,131,917	27,877,686	453,914,793	660,292,356
<b>Totals .....</b>	<b>55</b>	<b>11,661</b>	<b>46,145,422</b>	<b>27,878,314</b>	<b>453,954,688</b>	<b>660,356,584</b>

TABLE 6. Principal Statistics of the Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1952 — Continued

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
6. Sawmills:						
Individual ownership .....	5,564	18,648	25,788,451	2,283,097	69,127,297	126,498,441
Partnership .....	1,791	8,423	12,256,501	1,074,066	26,489,934	52,648,995
Incorporated companies .....	906	33,636	96,973,848	3,784,858	202,742,414	386,551,398
Co-operatives .....	22	224	521,907	48,676	1,147,187	2,324,314
<b>Totals .....</b>	<b>8,283</b>	<b>60,931</b>	<b>135,540,707</b>	<b>7,190,697</b>	<b>299,506,832</b>	<b>568,023,148</b>
7. Primary Iron and Steel:						
Incorporated companies .....	58	35,001	124,387,290	31,421,918	239,001,158	504,000,394
<b>Totals .....</b>	<b>58</b>	<b>35,001</b>	<b>124,387,290</b>	<b>31,421,918</b>	<b>239,001,158</b>	<b>504,000,394</b>
8. Butter and Cheese:						
Individual ownership .....	561	2,201	3,789,646	981,932	45,580,505	53,536,645
Partnership .....	101	989	2,125,382	395,417	16,943,790	21,610,709
Incorporated companies .....	287	12,608	33,049,565	3,987,211	126,581,805	191,188,124
Co-operatives .....	653	4,637	9,861,795	1,653,812	92,260,528	112,459,388
<b>Totals .....</b>	<b>1,602</b>	<b>20,435</b>	<b>48,826,388</b>	<b>7,018,374</b>	<b>281,366,628</b>	<b>378,794,866</b>
9. Railway Rolling Stock:						
Individual ownership .....	1	36,084	108,318,766	4,783,760	181,620,234	332,164,783
Incorporated companies .....	35					
<b>Totals .....</b>	<b>36</b>	<b>36,084</b>	<b>108,318,766</b>	<b>4,783,760</b>	<b>181,620,234</b>	<b>332,164,783</b>
10. Rubber Goods Including Footwear:						
Individual ownership .....	7	44	69,299	5,949	60,251	145,403
Partnership .....	5	105	231,266	10,618	160,457	487,054
Incorporated companies .....	58	21,433	65,177,118	3,345,707	120,578,587	286,022,172
<b>Totals .....</b>	<b>70</b>	<b>21,582</b>	<b>65,477,683</b>	<b>3,362,274</b>	<b>120,799,295</b>	<b>286,634,629</b>
11. Men's Factory Clothing:						
Individual ownership .....	105	1,970	3,138,242	50,711	11,563,710	19,673,658
Partnership .....	121	3,034	6,319,876	74,004	16,047,409	29,679,932
Incorporated companies .....	361	30,579	61,324,108	660,690	123,746,844	228,072,424
<b>Totals .....</b>	<b>587</b>	<b>35,583</b>	<b>70,782,226</b>	<b>785,405</b>	<b>151,357,963</b>	<b>277,426,014</b>
12. Motor Vehicle Parts:						
Individual ownership .....	35	220	490,914	23,678	567,134	1,386,167
Partnership .....	13	195	549,167	19,335	582,409	1,602,363
Incorporated companies .....	124	21,376	71,567,708	3,852,973	144,517,280	273,796,637
<b>Totals .....</b>	<b>172</b>	<b>21,791</b>	<b>72,607,789</b>	<b>3,895,986</b>	<b>145,666,823</b>	<b>276,785,167</b>
13. Flour Mills:						
Individual ownership .....	17	61	107,338	21,690	1,249,665	1,498,433
Partnership .....	19	155	353,989	45,625	3,444,759	4,166,116
Incorporated companies .....	61	4,745	14,227,308	1,585,643	231,499,810	268,543,491
Co-operatives .....	2					
<b>Totals .....</b>	<b>99</b>	<b>4,961</b>	<b>14,688,635</b>	<b>1,652,958</b>	<b>236,194,234</b>	<b>274,208,040</b>
14. Miscellaneous Food Preparations:						
Individual ownership .....	70	425	796,736	76,550	3,635,986	5,496,814
Partnership .....	23	231	331,751	23,686	1,615,350	2,422,839
Incorporated companies .....	232	8,907	22,074,593	2,893,412	184,577,953	258,110,839
<b>Totals .....</b>	<b>325</b>	<b>9,563</b>	<b>23,203,080</b>	<b>2,993,648</b>	<b>190,029,289</b>	<b>266,030,492</b>
15. Bread and other Bakery Products:						
Individual ownership .....	1,907	8,983	15,155,889	2,202,331	27,751,874	54,241,098
Partnership .....	333	2,572	4,973,527	669,086	8,844,967	17,510,418
Incorporated companies .....	331	21,285	53,773,626	5,300,495	85,063,790	187,223,708
Co-operatives .....	14	171	341,744	38,860	569,158	1,206,186
<b>Totals .....</b>	<b>2,585</b>	<b>33,011</b>	<b>74,244,786</b>	<b>8,210,772</b>	<b>122,229,789</b>	<b>260,181,410</b>
16. Aircraft and Parts:						
Individual ownership .....	4	49	135,732	2,535	17,983	261,608
Partnership .....	1					
Incorporated companies .....	33	33,307	108,531,272	2,021,822	115,268,113	244,345,712
<b>Totals .....</b>	<b>38</b>	<b>33,356</b>	<b>108,667,004</b>	<b>2,024,357</b>	<b>115,286,096</b>	<b>244,607,320</b>
17. Heavy Electrical Machinery:						
Individual ownership .....	1	25,796	86,853,545	2,015,847	90,300,105	237,312,982
Partnership .....	1					
Incorporated companies .....	50					
<b>Totals .....</b>	<b>52</b>	<b>25,796</b>	<b>86,853,545</b>	<b>2,015,847</b>	<b>90,300,105</b>	<b>237,312,982</b>



**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1952 — Continued**

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>18. Industrial Machinery:</b>						
Individual ownership .....	43	400	943,727	50,144	875,675	2,519,627
Partnership .....	19	344	904,288	34,773	804,092	2,407,188
Incorporated companies .....	254	21,753	71,972,407	2,253,064	79,716,676	222,169,059
Co-operatives .....	1					
<b>Totals .....</b>	<b>317</b>	<b>22,497</b>	<b>73,820,422</b>	<b>2,337,981</b>	<b>81,396,443</b>	<b>227,095,874</b>
<b>19. Cotton, Yarn and Cloth:</b>						
Individual ownership .....	2	22	31,004	1,510	62,280	114,949
Partnership .....	1					
Incorporated companies .....	54	22,947	53,674,766	3,951,189	143,522,442	226,377,476
<b>Totals .....</b>	<b>57</b>	<b>22,969</b>	<b>53,705,770</b>	<b>3,952,725</b>	<b>143,584,722</b>	<b>226,492,425</b>
<b>20. Electrical Apparatus and Supplies n.e.s.:</b>						
Individual ownership .....	17	71	138,981	6,532	274,624	584,635
Partnership .....	10	133	273,070	8,709	514,888	1,021,145
Incorporated companies .....	119	21,200	65,848,141	2,076,249	93,532,853	217,035,030
<b>Totals .....</b>	<b>146</b>	<b>21,404</b>	<b>66,260,192</b>	<b>2,091,490</b>	<b>94,322,365</b>	<b>218,640,810</b>
<b>21. Printing and Publishing:</b>						
Individual ownership .....	345	1,520	3,133,352	167,826	1,254,713	6,463,835
Partnership .....	118	618	1,323,888	58,993	527,764	2,655,340
Incorporated companies .....	338	25,411	79,450,468	1,715,496	59,497,646	207,300,776
Co-operatives .....	4					
<b>Totals .....</b>	<b>805</b>	<b>27,873</b>	<b>84,912,779</b>	<b>1,973,573</b>	<b>61,789,469</b>	<b>218,523,462</b>
<b>22. Women's Factory Clothing:</b>						
Individual ownership .....	153	2,018	3,889,772	45,078	7,147,198	13,605,539
Partnership .....	140	2,682	5,822,807	57,118	11,085,823	20,481,380
Incorporated companies .....	560	23,733	50,480,593	432,618	95,246,365	183,354,152
<b>Totals .....</b>	<b>853</b>	<b>28,433</b>	<b>60,193,172</b>	<b>534,814</b>	<b>113,479,386</b>	<b>217,441,071</b>
<b>23. Sheet Metal Products:</b>						
Individual ownership .....	64	438	1,038,674	50,783	1,641,170	3,267,428
Partnership .....	40	364	894,841	33,270	765,853	2,546,280
Incorporated companies .....	200	16,539	50,635,325	2,195,306	112,665,157	207,771,406
<b>Totals .....</b>	<b>304</b>	<b>17,341</b>	<b>52,568,840</b>	<b>2,279,359</b>	<b>115,072,180</b>	<b>213,585,114</b>
<b>24. Fruits and Vegetable Preparations:</b>						
Individual ownership .....	108	841	999,009	100,843	3,766,158	6,088,863
Partnership .....	58	648	906,648	94,458	3,464,829	6,382,150
Incorporated companies .....	263	14,009	29,279,190	2,422,995	109,960,393	193,865,124
Co-operatives .....	33	522	808,009	76,516	3,411,134	5,451,422
<b>Totals .....</b>	<b>462</b>	<b>16,020</b>	<b>31,992,856</b>	<b>2,694,812</b>	<b>120,602,514</b>	<b>211,787,559</b>
<b>25. Agricultural Implements:</b>						
Individual ownership .....	15	122	272,622	17,386	424,408	978,445
Partnership .....	12	101	208,900	12,889	622,499	1,319,216
Incorporated companies .....	57	17,823	61,942,194	2,139,487	108,780,608	203,477,826
Co-operatives .....	1					
<b>Totals .....</b>	<b>85</b>	<b>18,046</b>	<b>62,423,716</b>	<b>2,169,762</b>	<b>109,827,515</b>	<b>205,775,487</b>
<b>26. Furniture:</b>						
Individual ownership .....	839	3,437	6,973,524	287,573	9,689,826	20,536,420
Partnership .....	297	2,789	6,414,773	203,320	11,127,710	21,449,828
Incorporated companies .....	421	20,962	52,501,204	1,654,775	75,245,727	162,279,674
<b>Totals .....</b>	<b>1,557</b>	<b>27,188</b>	<b>65,889,501</b>	<b>2,145,668</b>	<b>96,063,263</b>	<b>204,265,922</b>
<b>27. Sash, Door and Planing Mills:</b>						
Individual ownership .....	923	3,248	5,692,915	412,751	9,213,604	18,014,259
Partnership .....	260	1,622	3,407,964	258,525	8,150,394	13,753,119
Incorporated companies .....	542	14,609	34,796,645	1,877,307	99,305,617	159,262,407
Co-operatives .....	3	46	89,383	4,255	310,473	421,300
<b>Totals .....</b>	<b>1,728</b>	<b>19,525</b>	<b>43,986,907</b>	<b>2,552,838</b>	<b>116,980,088</b>	<b>191,451,085</b>
<b>28. Brass and Copper Products:</b>						
Individual ownership .....	37	184	416,425	34,262	589,756	1,249,616
Partnership .....	21	151	351,108	32,650	642,353	1,219,274
Incorporated companies .....	95	9,376	30,266,741	2,103,891	120,142,210	182,203,061
<b>Totals .....</b>	<b>153</b>	<b>9,711</b>	<b>31,034,274</b>	<b>2,170,803</b>	<b>121,374,319</b>	<b>184,671,951</b>
<b>29. Stock and Poultry Feeds:</b>						
Individual ownership .....	241	970	1,728,578	471,475	17,531,299	21,273,058
Partnership .....	92	413	601,480	147,315	6,146,682	7,327,399
Incorporated companies .....	220	3,437	8,950,135	1,331,228	100,980,222	123,754,351
Co-operatives .....	118	1,118	2,112,159	361,583	24,143,585	28,725,924
<b>Totals .....</b>	<b>671</b>	<b>5,938</b>	<b>13,392,352</b>	<b>2,311,601</b>	<b>148,801,788</b>	<b>181,080,732</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1952 - Concluded**

	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost of materials	Value of factory shipments
	No.	No.	\$	\$	\$	\$
30. Breweries:						
Partnership .....	1	8,163	30,143,552	2,589,905	49,713,488	178,768,806
Incorporated companies .....	60					
<b>Totals .....</b>	<b>61</b>	<b>8,163</b>	<b>30,143,552</b>	<b>2,589,905</b>	<b>49,713,488</b>	<b>178,768,806</b>
31. Paper Boxes and Bags:						
Individual ownership .....	20	208	453,608	15,296	676,023	1,459,798
Partnership .....	6	107	251,548	6,855	529,304	964,739
Incorporated companies .....	159	12,759	33,735,458	1,144,999	101,399,408	169,726,344
<b>Totals .....</b>	<b>185</b>	<b>13,074</b>	<b>34,440,614</b>	<b>1,167,150</b>	<b>102,604,735</b>	<b>172,150,881</b>
32. Iron Castings:						
Individual ownership .....	53	578	1,330,912	69,363	912,096	2,722,241
Partnership .....	25	345	1,020,309	46,874	735,105	2,291,051
Incorporated companies .....	125	15,014	48,791,020	3,209,630	76,813,948	165,955,427
<b>Totals .....</b>	<b>203</b>	<b>15,937</b>	<b>51,142,241</b>	<b>3,325,867</b>	<b>78,461,149</b>	<b>170,968,719</b>
33. Printing and Bookbinding:						
Individual ownership .....	838	3,410	7,157,997	247,661	5,625,550	16,944,179
Partnership .....	277	1,855	4,360,294	120,316	3,679,851	10,437,435
Incorporated companies .....	548	17,217	49,137,176	938,874	46,581,694	130,729,906
Co-operatives .....	6	416	1,120,988	25,651	683,074	2,166,675
<b>Totals .....</b>	<b>1,669</b>	<b>22,898</b>	<b>61,776,455</b>	<b>1,332,502</b>	<b>56,570,169</b>	<b>160,278,195</b>
34. Shipbuilding:						
Individual ownership .....	5	56	87,964	3,488	85,152	198,267
Partnership .....	4	41	100,515	5,932	117,989	237,342
Incorporated companies .....	65	20,579	61,511,833	2,063,538	60,044,177	158,622,340
<b>Totals .....</b>	<b>74</b>	<b>20,676</b>	<b>61,700,312</b>	<b>2,072,958</b>	<b>60,247,318</b>	<b>159,057,949</b>
35. Miscellaneous Chemical Products:						
Individual ownership .....	40	158	346,721	15,521	383,566	1,073,186
Partnership .....	18	55	100,406	10,819	143,583	297,590
Incorporated companies .....	181	11,184	33,247,614	5,897,994	64,359,108	142,175,738
<b>Totals .....</b>	<b>239</b>	<b>11,397</b>	<b>33,694,741</b>	<b>5,924,334</b>	<b>64,886,257</b>	<b>143,546,514</b>
36. Bridge and Structural Steel:						
Individual ownership .....	1	10,824	37,418,880	1,272,630	12,135,893	139,716,836
Partnership .....	1					
Incorporated companies .....	36					
<b>Totals .....</b>	<b>38</b>	<b>10,824</b>	<b>37,418,880</b>	<b>1,272,630</b>	<b>12,135,893</b>	<b>139,716,836</b>
37. Tobacco, Cigars and Cigarettes:						
Individual ownership .....	23	147	220,883	7,000	284,704	596,101
Partnership .....	2					
Incorporated companies .....	22	7,440	21,815,836	384,374	72,883,360	137,827,858
<b>Totals .....</b>	<b>47</b>	<b>7,587</b>	<b>22,036,719</b>	<b>391,374</b>	<b>73,168,064</b>	<b>138,423,959</b>
38. Miscellaneous Paper Products n.e.s.:						
Individual ownership .....	28	218	433,612	15,205	858,196	1,720,894
Partnership .....	11	84	156,466	5,670	181,275	379,754
Incorporated companies .....	165	9,492	25,562,487	1,154,828	74,164,982	136,195,867
<b>Totals .....</b>	<b>204</b>	<b>9,794</b>	<b>26,152,565</b>	<b>1,175,703</b>	<b>75,204,453</b>	<b>138,296,515</b>
39. Fish Processing:						
Individual ownership .....	238	1,518	1,447,605	213,570	8,440,811	11,363,373
Partnership .....	63	486	456,127	51,115	3,267,559	4,504,451
Incorporated companies .....	271	11,125	20,615,129	2,142,880	69,554,750	109,881,860
Co-operatives .....	63	1,225	1,907,490	125,157	5,194,873	8,975,620
<b>Totals .....</b>	<b>635</b>	<b>14,354</b>	<b>24,426,351</b>	<b>2,532,722</b>	<b>86,457,993</b>	<b>134,725,304</b>
40. Sugar Refining:						
Incorporated ownership .....	12	3,492	11,044,491	2,689,768	93,303,708	129,038,298
<b>Totals .....</b>	<b>12</b>	<b>3,492</b>	<b>11,044,491</b>	<b>2,689,768</b>	<b>93,303,708</b>	<b>129,038,298</b>







CANADA

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31-210

Type of ownership and size of  
establishment engaged in manufacturing  
in Canada.

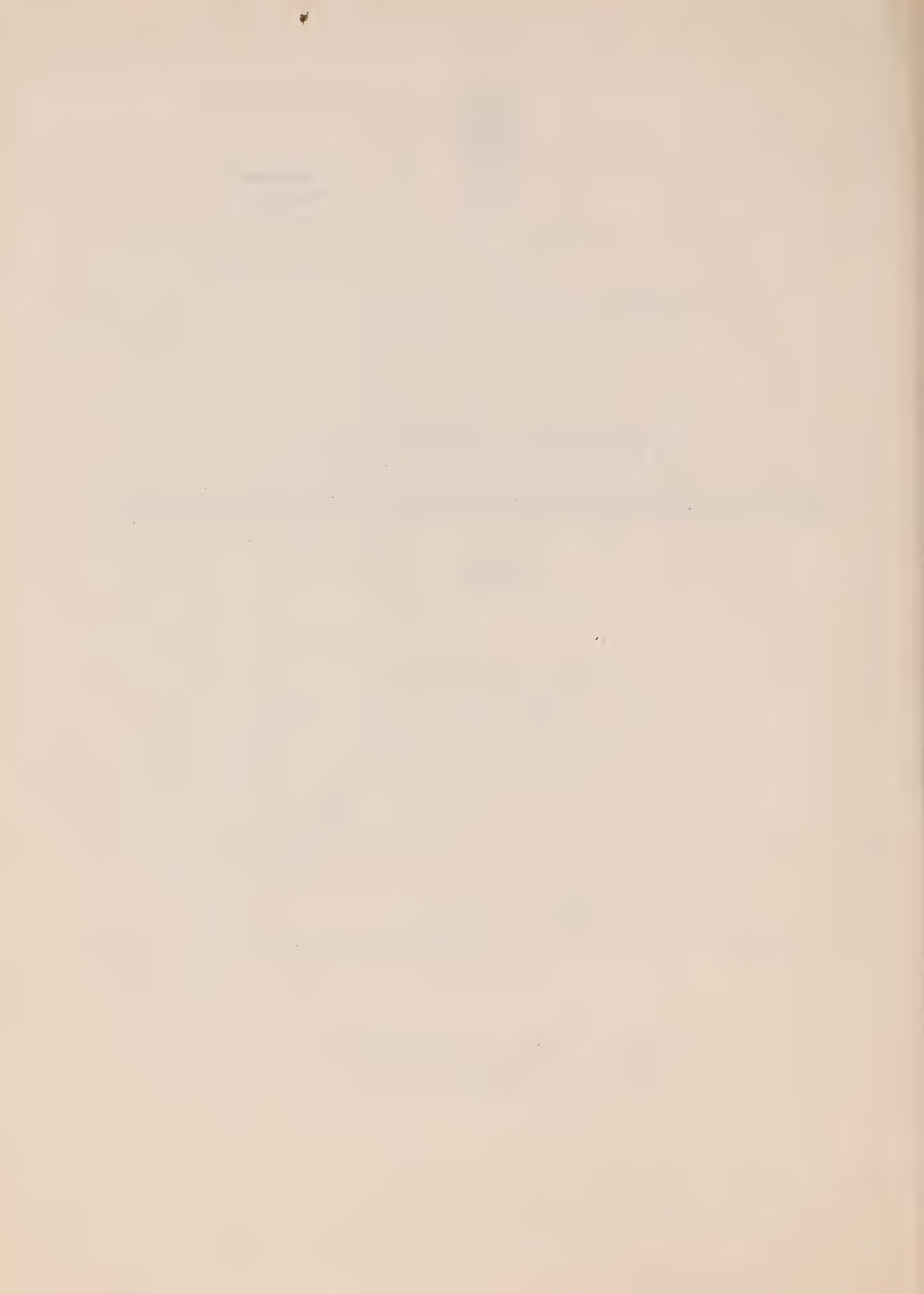
# TYPE OF OWNERSHIP MANUFACTURING INDUSTRIES OF CANADA 1953

Memorandum



*Published by Authority of*  
The Right Honourable C. D. Howe, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS  
Industry and Merchandising Division



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# TYPE OF OWNERSHIP

## MANUFACTURING INDUSTRIES OF CANADA, 1953

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 38,107 establishments operating in 1953 1,411 establishments in the periodical publishing industry were unclassifiable, leaving 36,696 establishments in the four categories of ownership. Individual ownership numbered 16,283 establishments, partnerships 5,421, incorporated companies 14,028 and co-operatives 964. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1953.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0
1952 .....	44.9	15.4	36.9	2.8
1953 .....	44.4	14.8	38.2	2.6

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries conducted on a small scale contain a

large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1 Wood products.....	10.8	62.2
2 Printing, publishing and allied industries.....	16.0	44.8
3 Foods and beverages.....	21.7	47.4
4 Miscellaneous manufacturing industries.....	23.9	35.5
5 Non-metallic mineral products.....	31.4	34.4
6 Clothing.....	34.3	27.6
7 Chemicals and allied products.....	45.4	16.0
8 Leather products.....	47.6	27.5
9 Iron and steel products.....	69.8	24.8
10 Textile.....	76.3	29.4
11 Knitting mills.....	83.0	15.0
12 Non-ferrous metal products.....	94.5	26.9
13 Paper products.....	152.1	8.8
14 Products of petroleum products.....	171.1	3.0
15 Tobacco and tobacco products.....	172.6	38.2
16 Electrical apparatus and supplies.....	182.1	9.9
17 Transportation equipment.....	251.3	29.5
18 Rubber products.....	313.9	8.3
<b>All Groups.....</b>	<b>34.8</b>	<b>44.4</b>

It is therefore, found, according to the above, that in the wood products group 62 p.c. of the establishments were under individual ownership. The Printing, publishing and allied industries group had 45 p.c. of its establishments in this classification followed by foods and beverages with 47 p.c., miscellaneous manufacturing industries 36 p.c., non-metallic mineral products 34 p.c., clothing 28 p.c., chemicals and allied products 16 p.c., leather products 28 p.c., iron and steel products 25 p.c., textile 29 p.c., knitting mills 15 p.c., etc.

The establishments operating under individual ownership are not as important from the point of view of employment provided as their large numbers would indicate. According to table 1 and 2, these establishments which comprise 44 p.c. of the total only 6 p.c. of the total employees. Partnerships accounted 15 p.c. of the number of establishments and 3 p.c. of the total employees. Incorporated companies with 38 p.c. of the number of establishments had 90 p.c. of the

employees. Co-operatives with 3 p.c. of the number had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are by a very wide margin the most important factor in the employment field. In the rubber products, paper products, transportation equipment, electrical apparatus and supplies groups 99 p.c. of the employees were reported by such companies. Companies in the petroleum and coal products and chemicals and allied chemical products groups had 98 p.c., non-ferrous metal products had 97 p.c., tobacco and tobacco products, textile and iron and steel products groups had 96 p.c., knitting mills 93 p.c., non-metallic mineral products, 91 p.c., leather products and miscellaneous manufacturing industries had 88 p.c., printing, publishing and allied industries had 86 p.c., foods and beverages and clothing groups had 81 p.c. Companies in the wood products group with 70 reported the lowest percentage of the total employment.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries, Classified by Type of Ownership, by Provinces and Industrial Groups, 1953**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operative	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland .....	50.4	35.1	14.4	0.1	100.0
Prince Edward Island.....	49.3	17.8	25.8	7.1	100.0
Nova Scotia.....	55.0	14.9	28.5	1.6	100.0
New Brunswick.....	55.9	11.2	30.2	2.7	100.0
Quebec.....	48.7	11.3	36.1	3.9	100.0
Ontario.....	38.2	14.9	45.0	1.9	100.0
Manitoba.....	38.6	16.6	43.1	1.7	100.0
Saskatchewan.....	58.6	15.8	21.0	4.6	100.0
Alberta.....	50.9	17.3	28.8	3.0	100.0
British Columbia.....	37.8	18.4	42.6	1.2	100.0
Yukon and Northwest Territories.....	48.3	17.2	34.5	—	100.0
<b>Canada.....</b>	<b>44.4</b>	<b>14.8</b>	<b>38.2</b>	<b>2.6</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages.....	47.4	11.0	30.4	11.2	100.0
Tobacco and tobacco products.....	38.2	3.6	52.7	5.5	100.0
Rubber products.....	8.3	7.0	84.7	—	100.0
Leather products.....	27.5	13.4	59.1	—	100.0
Textile.....	29.4	11.1	59.3	0.2	100.0
Knitting mills.....	15.0	12.6	72.4	—	100.0
Clothing.....	27.6	19.7	52.7	—	100.0
Wood products.....	62.2	19.0	18.6	0.2	100.0
Paper products.....	8.8	3.1	88.1	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	44.8	15.7	39.0	0.5	100.0
Iron and steel products.....	24.8	13.2	61.9	0.1	100.0
Transportation equipment.....	29.5	11.4	59.1	—	100.0
Non-ferrous metal products.....	26.9	12.5	60.6	—	100.0
Electrical apparatus and supplies.....	9.9	5.7	84.4	—	100.0
Non-metallic mineral products.....	34.4	15.0	50.5	0.1	100.0
Products of petroleum and coal.....	3.0	2.0	93.0	2.0	100.0
Chemicals and allied products.....	16.0	6.0	77.6	0.4	100.0
Miscellaneous manufacturing industries.....	35.5	12.9	51.4	0.2	100.0

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.

**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries, Classified by Type of Ownerships, by Provinces and Industrial Groups, 1953**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland .....	9.0	8.1	82.9	—	100.0
Prince Edward Island.....	20.8	9.8	64.0	5.4	100.0
Nova Scotia.....	10.4	3.8	84.9	0.9	100.0
New Brunswick.....	10.9	3.5	84.0	1.6	100.0
Quebec.....	7.0	3.5	88.8	0.7	100.0
Ontario.....	3.7	2.7	93.2	0.4	100.0
Manitoba.....	5.3	3.9	89.7	1.1	100.0
Saskatchewan.....	13.7	6.0	69.1	11.2	100.0
Alberta.....	10.9	6.3	80.5	2.3	100.0
British Columbia.....	6.2	4.6	87.3	1.9	100.0
Yukon and Northwest Territories.....	19.9	14.2	65.9	—	100.0
<b>Canada.....</b>	<b>5.7</b>	<b>3.3</b>	<b>90.2</b>	<b>0.8</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages.....	10.1	3.8	81.4	4.7	100.0
Tobacco and tobacco products.....	1.0	0.4	96.1	2.5	100.0
Rubber products.....	0.2	0.5	99.3	—	100.0
Leather products.....	6.5	6.0	87.5	—	100.0
Textile.....	2.6	1.7	95.6	0.1	100.0
Knitting mills.....	2.1	4.7	93.2	—	100.0
Clothing.....	9.3	10.0	80.7	—	100.0
Wood products.....	20.1	9.7	70.0	0.2	100.0
Paper products.....	0.4	0.2	99.4	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	8.6	4.6	85.5	1.3	100.0
Iron and steel products.....	2.3	1.6	96.0	0.1	100.0
Transportation equipment.....	0.4	0.4	99.2	—	100.0
Non-ferrous metal products.....	1.8	1.1	97.1	—	100.0
Electrical apparatus and supplies.....	0.3	0.5	99.2	—	100.0
Non-metallic mineral products.....	5.2	3.4	91.3	0.1	100.0
Products of petroleum and coal.....	—	—	98.4	1.6	100.0
Chemicals and allied products.....	1.1	0.6	98.0	0.3	100.0
Miscellaneous manufacturing industries.....	7.6	4.4	87.8	0.2	100.0

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.

Symbols: — nil.

— amount too small to be expressed.



**TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership, 1953**

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Totals
		p.c.	p.c.	p.c.	p.c.	p.c.
1	Pulp and paper mills .....	—	—	100.0	—	100.0
2	Non-ferrous metal smelting and refining .....	—	—	100.0	—	100.0
3	Motor vehicles .....	—	—	100.0	—	100.0
4	Slaughtering and meat packing .....	1.5	1.3	95.6	1.6	100.0
5	Petroleum products .....	—	—	97.7	2.3	100.0
6	Sawmills .....	30.5	13.2	55.9	0.4	100.0
7	Primary iron and steel .....	—	—	100.0	—	100.0
8	Aircraft and parts .....	0.1	—	99.9	—	100.0
9	Butter and cheese .....	10.4	4.7	62.4	22.5	100.0
10	Railway rolling stock .....	—	—	100.0	—	100.0
11	Motor vehicle parts .....	0.8	1.0	98.2	—	100.0
12	Rubber goods, including footwear .....	0.1	0.5	99.4	—	100.0
13	Miscellaneous food preparations .....	4.6	1.8	93.6	—	100.0
14	Bread and other bakery products .....	27.2	7.6	64.7	0.5	100.0
15	Clothing, men's, factory .....	4.3	8.4	87.3	—	100.0
16	Flour mills .....	1.3	2.5	94.3	1.9	100.0
17	Miscellaneous electrical apparatus and supplies .....	0.2	0.4	99.4	—	100.0
18	Machinery, heavy electrical .....	—	—	100.0	—	100.0
19	Printing and publishing .....	5.2	2.2	91.5	1.1	100.0
20	Furniture .....	11.7	8.1	80.2	—	100.0
21	Machinery industrial .....	1.9	0.7	97.1	0.3	100.0
22	Sheet metal products .....	2.0	2.2	95.8	—	100.0
23	Clothing, women's, factory .....	7.3	7.8	84.9	—	100.0
24	Cotton yarn and cloth .....	0.1	—	99.9	—	100.0
25	Fruit and vegetable preparations .....	5.0	2.9	89.0	3.1	100.0
26	Sash, door and planing mills .....	16.6	8.4	74.8	0.2	100.0
27	Breweries .....	—	0.5	99.5	—	100.0
28	Radios and radio parts (including televisions) .....	0.4	1.2	98.4	—	100.0
29	Boxes and bags, paper .....	1.3	0.6	98.1	—	100.0
30	Shipbuilding .....	0.3	0.2	99.5	—	100.0
31	Miscellaneous chemical products .....	1.3	0.6	98.1	—	100.0
32	Printing and bookbinding .....	14.3	7.6	76.1	2.0	100.0
33	Agricultural implements .....	0.6	0.6	98.0	0.8	100.0
34	Brass and copper products .....	1.9	1.5	96.6	—	100.0
35	Feeds, stock and poultry, prepared .....	14.5	6.6	60.6	18.3	100.0
36	Castings, iron .....	3.5	2.4	94.1	—	100.0
37	Bridge building and structural steel .....	0.1	0.1	99.8	—	100.0
38	Tobacco, cigars and cigarettes .....	1.2	0.5	98.3	—	100.0
39	Miscellaneous paper goods .....	1.9	0.8	97.3	—	100.0
40	Synthetic textiles and silk .....	0.2	—	99.8	—	100.0

Symbols: -- amount too small to be expressed  
— nil or zero

**TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1953**

Provinces	Estab-lish-ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Canada:</b>						
Individual ownership .....	16,283	75,054	137,892,855	10,705,992	311,859,782	564,000,677
Partnerships .....	5,421	44,273	92,542,683	5,235,069	187,911,496	352,445,899
Incorporated companies .....	14,028	1,192,719	3,693,219,328	392,569,537	8,680,046,431	16,594,812,042
Co-operatives .....	964	10,489	23,477,253	3,278,223	178,058,481	228,542,999
Not classifiable <sup>1</sup> .....	1,411	4,916	9,886,229	—	22,682,492	45,615,237
<b>Totals .....</b>	<b>38,107</b>	<b>1,327,451</b>	<b>3,957,018,348</b>	<b>411,788,821</b>	<b>9,380,558,682</b>	<b>17,785,416,854</b>
<b>Newfoundland:</b>						
Individual ownership .....	469	951	1,130,476	105,808	1,911,360	4,037,299
Partnerships .....	327	864	705,799	74,019	1,284,208	3,107,031
Incorporated companies .....	134	8,751	24,749,596	3,588,058	41,693,275	99,221,139
Co-operatives .....	1	9	19,037	—	83,178	159,134
Not classifiable <sup>1</sup> .....	8	—	—	—	—	—
<b>Totals .....</b>	<b>939</b>	<b>10,575</b>	<b>26,604,908</b>	<b>3,767,885</b>	<b>44,972,021</b>	<b>106,524,603</b>
<b>Prince Edward Island:</b>						
Individual ownership .....	105	376	440,491	69,750	2,034,150	2,971,344
Partnerships .....	38	177	248,755	29,845	733,367	1,163,115
Incorporated companies .....	55	1,157	2,313,277	246,192	14,083,078	17,716,935
Co-operatives .....	15	97	92,920	10,624	103,333	1,335,613
Not classifiable <sup>1</sup> .....	3	2	402	—	9,870	11,963
<b>Totals .....</b>	<b>216</b>	<b>1,809</b>	<b>3,095,845</b>	<b>356,411</b>	<b>16,963,798</b>	<b>23,198,970</b>

1. Consists of the industry "Publishing (only) Periodicals".

TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1953 — Concluded

Provinces	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
Nova Scotia:						
Individual ownership .....	846	3,308	4,449,086	412,881	13,460,622	22,748,038
Partnerships .....	230	1,215	1,613,729	136,293	5,364,425	8,746,731
Incorporated companies .....	438	27,159	69,959,108	10,951,994	159,181,466	285,241,916
Co-operatives .....	24	283	324,084	50,396	2,328,091	3,004,909
Not classifiable <sup>1</sup> .....	53	75	44,748	—	208,931	270,670
<b>Totals .....</b>	<b>1,591</b>	<b>32,040</b>	<b>76,390,753</b>	<b>11,551,564</b>	<b>180,543,535</b>	<b>320,012,264</b>
New Brunswick:						
Individual ownership .....	600	2,667	3,669,634	345,196	10,728,021	18,193,074
Partnerships .....	120	861	1,335,110	93,308	3,405,597	5,824,708
Incorporated companies .....	323	20,524	54,101,369	10,809,637	142,690,193	263,056,671
Co-operatives .....	29	375	602,710	87,222	6,804,235	8,372,235
Not classifiable <sup>1</sup> .....	22	44	44,222	—	169,665	303,731
<b>Totals .....</b>	<b>1,094</b>	<b>24,471</b>	<b>59,753,045</b>	<b>11,335,363</b>	<b>163,797,711</b>	<b>295,750,419</b>
Quebec:						
Individual ownership .....	5,701	30,742	53,886,337	3,864,491	133,691,995	234,512,287
Partnerships .....	1,309	15,054	30,814,949	1,481,102	61,429,213	117,338,241
Incorporated companies .....	4,223	390,056	1,129,563,101	139,504,858	2,547,009,317	4,933,391,781
Co-operatives .....	467	3,235	5,555,807	913,801	62,897,288	76,005,159
Not classifiable <sup>1</sup> .....	432	2,468	5,753,120	—	11,345,299	25,537,395
<b>Totals .....</b>	<b>12,132</b>	<b>441,555</b>	<b>1,225,573,314</b>	<b>145,764,232</b>	<b>2,816,373,112</b>	<b>5,386,784,863</b>
Ontario:						
Individual ownership .....	4,803	23,711	49,297,855	3,796,663	107,445,826	192,860,540
Partnerships .....	1,879	17,259	39,590,766	2,032,335	78,585,459	145,565,712
Incorporated companies .....	5,662	589,719	1,920,989,242	179,692,024	4,334,694,212	8,483,276,381
Co-operatives .....	244	2,201	5,239,354	722,944	31,736,904	41,305,436
Not classifiable <sup>1</sup> .....	526	1,664	2,865,001	—	7,672,161	13,496,921
<b>Totals .....</b>	<b>13,114</b>	<b>634,554</b>	<b>2,017,982,218</b>	<b>186,243,966</b>	<b>4,560,134,562</b>	<b>8,876,504,990</b>
Manitoba:						
Individual ownership .....	554	2,315	4,454,750	337,799	9,796,846	17,929,403
Partnerships .....	239	1,723	3,507,162	222,292	7,894,544	14,001,842
Incorporated companies .....	619	39,090	111,772,083	8,959,446	320,390,536	541,457,213
Co-operatives .....	25	442	1,133,981	152,368	6,544,877	10,271,165
Not classifiable <sup>1</sup> .....	103	170	258,303	—	776,312	1,212,836
<b>Totals .....</b>	<b>1,540</b>	<b>43,740</b>	<b>121,126,279</b>	<b>9,671,905</b>	<b>345,403,115</b>	<b>584,872,459</b>
Saskatchewan:						
Individual ownership .....	599	1,587	2,598,589	263,512	3,735,804	8,906,368
Partnerships .....	161	698	1,320,326	125,728	2,534,836	5,169,312
Incorporated companies .....	215	7,977	24,656,078	5,414,504	146,771,729	216,234,378
Co-operatives .....	47	1,289	3,734,249	564,068	26,962,357	35,859,815
Not classifiable <sup>1</sup> .....	40	53	86,276	—	299,216	443,213
<b>Totals .....</b>	<b>1,062</b>	<b>11,604</b>	<b>32,395,518</b>	<b>6,367,812</b>	<b>180,303,942</b>	<b>266,613,086</b>
Alberta:						
Individual ownership .....	1,017	3,623	6,465,744	597,043	12,163,402	24,518,837
Partnerships .....	345	2,084	4,393,715	306,774	12,053,045	20,828,139
Incorporated companies .....	575	26,535	79,768,561	8,863,092	305,802,663	490,490,272
Co-operatives .....	60	737	1,812,460	166,328	15,577,101	18,991,727
Not classifiable <sup>1</sup> .....	75	103	164,673	—	624,951	985,852
<b>Totals .....</b>	<b>2,072</b>	<b>33,082</b>	<b>92,605,153</b>	<b>9,933,237</b>	<b>346,221,162</b>	<b>555,814,827</b>
British Columbia:						
Individual ownership .....	1,575	5,739	11,421,060	899,756	16,811,192	37,090,964
Partnerships .....	768	4,313	8,949,208	727,316	14,544,826	30,469,848
Incorporated companies .....	1,774	81,636	274,921,375	24,404,247	667,504,670	1,262,677,337
Co-operatives .....	52	1,829	4,981,228	610,402	24,143,657	33,395,519
Not classifiable <sup>1</sup> .....	148	327	648,447	—	1,491,409	3,190,022
<b>Totals .....</b>	<b>4,317</b>	<b>93,844</b>	<b>300,921,318</b>	<b>26,641,721</b>	<b>724,495,754</b>	<b>1,366,823,690</b>
Yukon and Northwest Territories:						
Individual ownership .....	14	35	78,833	13,093	80,564	232,524
Partnerships .....	5	25	63,164	6,057	81,976	231,220
Incorporated companies .....	10	116	425,998	135,555	1,185,930	2,049,439
Not classifiable <sup>1</sup> .....	1	1	2,000	—	1,500	3,500
<b>Totals .....</b>	<b>30</b>	<b>177</b>	<b>569,995</b>	<b>154,705</b>	<b>1,349,970</b>	<b>2,516,683</b>
<b>Grand Totals .....</b>	<b>38,107</b>	<b>1,327,451</b>	<b>3,957,018,348</b>	<b>411,788,821</b>	<b>9,380,558,682</b>	<b>17,785,416,854</b>

1. Consists of the industry "Publishing (only) of Periodicals".

TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1953

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>1. Foods and Beverages:</b>						
Individual ownership .....	3,855	17,825	31,215,443	5,142,920	136,552,777	197,596,703
Partnerships .....	892	6,773	13,590,799	1,953,502	63,667,214	91,348,693
Incorporated companies .....	2,475	143,734	392,821,025	38,854,913	1,934,175,868	3,002,087,711
Co-operatives .....	907	8,317	17,653,285	2,796,719	162,343,878	200,928,404
<b>Totals .....</b>	<b>8,129</b>	<b>176,649</b>	<b>455,280,552</b>	<b>48,748,054</b>	<b>2,296,739,737</b>	<b>3,491,961,511</b>
<b>2. Tobacco and Tobacco Products:</b>						
Individual ownership .....	21	130	202,531	7,661	300,354	604,514
Partnerships .....	2					
Incorporated companies .....	29	9,125	26,245,317	616,328	136,668,433	211,582,590
Co-operatives .....	3	239	317,795	15,236	1,522,261	1,958,387
<b>Totals .....</b>	<b>55</b>	<b>9,494</b>	<b>26,765,643</b>	<b>639,225</b>	<b>138,491,048</b>	<b>214,145,491</b>
<b>3. Rubber Products:</b>						
Individual ownership .....	6	34	61,936	6,901	52,307	147,621
Partnerships .....	5	106	233,144	13,324	129,313	504,150
Incorporated companies .....	61	22,460	70,699,563	3,704,485	114,155,074	290,083,688
<b>Totals .....</b>	<b>72</b>	<b>22,600</b>	<b>70,994,643</b>	<b>3,724,710</b>	<b>114,336,694</b>	<b>290,735,459</b>
<b>4. Leather Products:</b>						
Individual ownership .....	191	2,155	3,872,053	84,931	6,444,923	12,475,020
Partnerships .....	93	1,960	3,733,707	71,109	5,618,221	11,172,601
Incorporated companies .....	411	28,953	63,359,735	1,900,701	104,353,035	198,762,561
<b>Totals .....</b>	<b>695</b>	<b>33,068</b>	<b>70,965,495</b>	<b>2,056,741</b>	<b>116,416,179</b>	<b>222,410,182</b>
<b>5. Textile Products (Except Clothing):</b>						
Individual ownership .....	282	1,936	3,514,169	156,593	6,556,624	12,590,776
Partnerships .....	106	1,225	2,433,637	86,714	4,470,110	8,856,884
Incorporated companies .....	569	70,029	178,656,810	12,891,090	377,297,850	679,242,605
Co-operatives .....	2					
<b>Totals .....</b>	<b>959</b>	<b>73,190</b>	<b>184,604,616</b>	<b>13,134,397</b>	<b>388,324,584</b>	<b>700,690,265</b>
<b>6a Knitting Mills:</b>						
Individual ownership .....	44	506	836,160	36,887	1,365,658	2,898,548
Partnerships .....	37	1,162	2,258,616	45,512	5,750,410	9,857,131
Incorporated companies .....	213	22,745	49,325,905	1,741,346	70,588,104	148,036,663
<b>Totals .....</b>	<b>294</b>	<b>24,413</b>	<b>52,420,681</b>	<b>1,823,745</b>	<b>77,704,172</b>	<b>160,792,342</b>
<b>6b Clothing (Textile and Fur):</b>						
Individual ownership .....	770	8,916	16,819,810	292,342	31,389,757	61,435,313
Partnerships .....	550	9,555	20,975,859	258,186	36,452,981	71,706,631
Incorporated companies .....	1,468	77,187	164,209,610	1,840,864	293,715,744	564,046,727
<b>Totals .....</b>	<b>2,788</b>	<b>95,658</b>	<b>202,005,279</b>	<b>2,391,392</b>	<b>361,558,482</b>	<b>697,188,671</b>
<b>7. Wood Products:</b>						
Individual ownership .....	7,756	27,014	43,081,286	3,074,154	94,550,171	178,692,849
Partnerships .....	2,363	12,968	22,945,916	1,500,246	44,514,371	86,731,447
Incorporated companies .....	2,317	93,952	258,746,535	10,260,078	508,561,759	972,775,439
Co-operatives .....	26	376	845,515	67,352	2,104,755	3,815,077
<b>Totals .....</b>	<b>12,462</b>	<b>134,310</b>	<b>325,619,252</b>	<b>14,901,830</b>	<b>649,731,056</b>	<b>1,242,014,812</b>
<b>8. Paper Products:</b>						
Individual ownership .....	49	370	752,441	26,033	1,133,924	2,408,799
Partnerships .....	17	161	380,268	16,864	675,267	1,395,148
Incorporated companies .....	489	83,905	308,974,998	83,473,998	715,650,852	1,564,446,574
<b>Totals .....</b>	<b>555</b>	<b>84,436</b>	<b>310,107,707</b>	<b>83,516,895</b>	<b>717,460,043</b>	<b>1,568,250,521</b>
<b>9. Printing, Publishing and Allied Industries:</b>						
Individual ownership .....	1,231	5,300	12,370,699	467,349	8,184,713	27,596,304
Partnerships .....	431	2,832	7,394,013	206,947	5,055,913	16,387,346
Incorporated companies .....	1,071	52,657	173,550,743	3,431,758	137,864,603	448,960,376
Co-operatives .....	13	825	2,424,870	60,306	1,434,316	5,193,109
Not classifiable <sup>1</sup> .....	1,411	4,916	9,886,229	—	22,682,492	45,615,237
<b>Totals .....</b>	<b>4,157</b>	<b>66,530</b>	<b>205,626,554</b>	<b>4,166,360</b>	<b>175,222,037</b>	<b>543,752,372</b>
<b>10. Iron and Steel Products:</b>						
Individual ownership .....	670	4,236	10,735,500	509,974	8,785,317	26,048,490
Partnerships .....	355	3,100	8,422,580	368,480	8,365,309	23,251,137
Incorporated companies .....	1,671	180,900	624,316,047	50,575,837	889,014,613	2,049,251,452
Co-operatives .....	2					
<b>Totals .....</b>	<b>2,698</b>	<b>188,236</b>	<b>643,474,127</b>	<b>51,454,291</b>	<b>906,165,239</b>	<b>2,098,551,079</b>
<b>11. Transportation Equipment:</b>						
Individual ownership .....	183	696	1,391,365	67,352	1,310,611	3,470,110
Partnerships .....	71	552	1,329,678	49,127	1,570,456	3,659,979
Incorporated companies .....	367	154,811	552,690,109	17,662,418	1,108,072,514	2,082,807,544
<b>Totals .....</b>	<b>621</b>	<b>156,059</b>	<b>555,411,152</b>	<b>17,778,897</b>	<b>1,110,953,581</b>	<b>2,089,937,633</b>



TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by Type of Ownership 1953 - Concluded

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
12. Non-ferrous Metal Products:						
Individual ownership .....	148	952	2, 163, 673	84, 163	2, 541, 104	5, 980, 403
Partnerships .....	69	574	1, 472, 209	53, 392	2, 115, 408	4, 687, 116
Incorporated companies .....	334	50, 532	175, 074, 175	57, 564, 853	721, 471, 603	1, 231, 343, 475
<b>Totals .....</b>	<b>551</b>	<b>52, 058</b>	<b>178, 710, 057</b>	<b>57, 702, 408</b>	<b>726, 128, 115</b>	<b>1, 242, 010, 994</b>
13. Electrical Apparatus and Supplies:						
Individual ownership .....	42	258	575, 394	22, 654	941, 212	2, 042, 710
Partnerships .....	24	363	782, 922	20, 436	1, 589, 795	3, 023, 078
Incorporated companies .....	356	76, 235	249, 288, 461	6, 913, 654	381, 212, 987	843, 124, 466
<b>Totals .....</b>	<b>422</b>	<b>76, 856</b>	<b>250, 646, 777</b>	<b>6, 956, 744</b>	<b>383, 743, 994</b>	<b>848, 190, 254</b>
14. Non-metallic Mineral Products:						
Individual ownership .....	376	1, 769	3, 786, 490	456, 282	3, 979, 247	10, 865, 670
Partnerships .....	164	1, 183	2, 702, 626	438, 084	2, 819, 156	8, 256, 363
Incorporated companies .....	553	31, 400	100, 785, 958	34, 080, 125	127, 320, 445	389, 787, 159
Co-operatives .....	1					
<b>Totals .....</b>	<b>1, 094</b>	<b>34, 352</b>	<b>107, 275, 074</b>	<b>34, 974, 491</b>	<b>134, 118, 848</b>	<b>408, 909, 192</b>
15. Products of Petroleum and Coal:						
Individual ownership .....	3	10	21, 075	1, 038	49, 071	98, 482
Partnerships .....	2					
Incorporated companies .....	93	17, 102	66, 544, 359	35, 224, 708	576, 261, 570	822, 990, 858
Co-operatives .....	2					
<b>Totals .....</b>	<b>100</b>	<b>17, 112</b>	<b>66, 565, 434</b>	<b>35, 225, 746</b>	<b>576, 310, 641</b>	<b>823, 089, 340</b>
16. Chemicals and Allied Products:						
Individual ownership .....	177	532	1, 068, 455	58, 594	1, 761, 972	3, 982, 032
Partnerships .....	66	298	678, 211	39, 457	1, 077, 233	2, 466, 168
Incorporated companies .....	857	49, 205	162, 241, 027	29, 393, 315	398, 623, 296	872, 141, 605
Co-operatives .....	5	172	603, 117	49, 572	2, 223, 830	2, 914, 040
<b>Totals .....</b>	<b>1, 105</b>	<b>50, 207</b>	<b>164, 590, 810</b>	<b>29, 540, 938</b>	<b>403, 686, 331</b>	<b>881, 503, 845</b>
17. Miscellaneous Manufacturing Industries:						
Individual ownership .....	479	2, 455	5, 522, 504	211, 468	6, 078, 057	15, 343, 023
Partnerships .....	174	1, 421	3, 110, 369	112, 385	3, 922, 322	8, 865, 337
Incorporated companies .....	694	28, 288	77, 219, 873	2, 724, 211	93, 426, 274	236, 833, 502
Co-operatives .....	3	59	101, 749	3, 893	41, 248	241, 029
<b>Totals .....</b>	<b>1, 350</b>	<b>32, 223</b>	<b>85, 954, 495</b>	<b>3, 051, 957</b>	<b>103, 467, 901</b>	<b>261, 282, 891</b>

1. Consists of the industry "Publishing (only) of Periodicals".

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1953

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
1. Pulp and Paper Mills:						
Incorporated companies .....	127	58, 194	235, 741, 660	80, 379, 515	499, 350, 994	1, 179, 665, 443
<b>Totals .....</b>	<b>127</b>	<b>58, 194</b>	<b>235, 741, 660</b>	<b>80, 379, 515</b>	<b>499, 350, 994</b>	<b>1, 179, 665, 443</b>
2. Non-ferrous Metal Smelting and Refining:						
Incorporated companies .....	18	25, 115	94, 545, 611	52, 594, 155	508, 116, 759	870, 918, 142
<b>Totals .....</b>	<b>18</b>	<b>25, 115</b>	<b>94, 545, 611</b>	<b>52, 594, 155</b>	<b>508, 116, 759</b>	<b>870, 918, 142</b>
3. Motor Vehicles:						
Incorporated companies .....	20	32, 973	131, 316, 134	4, 247, 370	557, 709, 086	835, 554, 549
<b>Totals .....</b>	<b>20</b>	<b>32, 973</b>	<b>131, 316, 134</b>	<b>4, 247, 370</b>	<b>557, 709, 086</b>	<b>835, 554, 549</b>
4. Slaughtering and Meat Packing:						
Individual ownership .....	32	359	888, 149	99, 755	9, 716, 638	11, 655, 601
Partnerships .....	14	299	945, 846	68, 157	12, 911, 655	14, 667, 169
Incorporated companies .....	102	21, 866	71, 678, 891	4, 386, 499	637, 726, 318	787, 444, 278
Co-operatives .....	4	363	919, 057	126, 748	12, 409, 344	15, 700, 974
<b>Totals .....</b>	<b>152</b>	<b>22, 887</b>	<b>74, 431, 943</b>	<b>4, 681, 159</b>	<b>672, 763, 955</b>	<b>829, 468, 022</b>

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1953 - Continued

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>5. Petroleum Products:</b>						
Individual ownership .....	2	6	12,948	718	19,736	48,877
Partnerships .....	1					
Incorporated companies .....	50					
Co-operatives .....	2	11,852	48,561,824	28,170,576	507,194,304	694,939,728
<b>Totals .....</b>	<b>55</b>	<b>11,858</b>	<b>48,574,772</b>	<b>28,171,294</b>	<b>507,214,040</b>	<b>694,988,605</b>
<b>6. Sawmills:</b>						
Individual ownership .....	5,574	18,571	26,474,357	2,199,815	70,011,247	128,338,869
Partnerships .....	1,706	8,058	11,930,759	961,421	25,227,299	49,548,603
Incorporated companies .....	893	34,045	103,128,695	3,830,157	207,748,597	400,008,794
Co-operatives .....	21	259	597,192	51,359	1,597,500	2,797,438
<b>Totals .....</b>	<b>8,194</b>	<b>60,933</b>	<b>142,131,003</b>	<b>7,042,752</b>	<b>304,584,643</b>	<b>580,693,704</b>
<b>7. Primary Iron and Steel:</b>						
Incorporated companies .....	62	34,956	129,709,556	29,572,323	212,374,287	458,904,255
<b>Totals .....</b>	<b>62</b>	<b>34,956</b>	<b>129,709,556</b>	<b>29,572,323</b>	<b>212,374,287</b>	<b>458,904,255</b>
<b>8. Aircraft and Parts:</b>						
Individual ownership .....	4	35	103,785	3,599	37,726	255,705
Partnerships .....	1					
Incorporated companies .....	38					
<b>Totals .....</b>	<b>43</b>	<b>38,048</b>	<b>142,375,699</b>	<b>2,438,890</b>	<b>135,756,989</b>	<b>398,744,272</b>
<b>9. Butter and Cheese:</b>						
Individual ownership .....	512	2,152	4,005,567	962,423	47,829,086	56,347,136
Partnerships .....	93	968	2,268,935	418,698	17,494,226	22,446,236
Incorporated companies .....	299	12,921	35,652,129	4,153,124	130,719,886	198,815,629
Co-operatives .....	623	4,656	10,580,948	1,718,540	97,872,441	119,346,714
<b>Totals .....</b>	<b>1,527</b>	<b>20,697</b>	<b>52,507,579</b>	<b>7,252,785</b>	<b>283,915,639</b>	<b>396,955,715</b>
<b>10. Railway Rolling Stock:</b>						
Individual ownership .....	1	35	118,026,350	4,751,193	179,892,257	338,321,229
Incorporated companies .....	35					
<b>Totals .....</b>	<b>36</b>	<b>35,447</b>	<b>118,026,350</b>	<b>4,751,193</b>	<b>179,892,257</b>	<b>338,321,229</b>
<b>11. Motor Vehicle Parts:</b>						
Individual ownership .....	31	194	440,771	21,947	466,457	1,141,356
Partnerships .....	14	219	581,120	18,464	718,599	1,671,954
Incorporated companies .....	134	22,922	80,164,908	4,060,270	161,138,956	304,863,360
<b>Totals .....</b>	<b>179</b>	<b>23,335</b>	<b>81,186,799</b>	<b>4,100,681</b>	<b>162,324,012</b>	<b>307,676,670</b>
<b>12. Rubber Goods Including Footwear:</b>						
Individual ownership .....	6	34	61,936	6,901	52,307	147,621
Partnerships .....	5	106	233,144	13,324	129,313	504,150
Incorporated companies .....	61	22,460	70,699,563	3,704,485	114,155,074	290,083,688
<b>Totals .....</b>	<b>72</b>	<b>22,600</b>	<b>70,994,643</b>	<b>3,724,710</b>	<b>114,336,694</b>	<b>290,735,459</b>
<b>13. Miscellaneous Food Preparations:</b>						
Individual ownership .....	71	450	896,680	85,742	3,522,770	5,392,252
Partnerships .....	19	174	301,047	18,167	1,756,624	2,434,826
Incorporated companies .....	232	9,133	24,830,407	3,018,790	195,099,342	276,539,353
<b>Totals .....</b>	<b>322</b>	<b>9,757</b>	<b>26,028,134</b>	<b>3,122,699</b>	<b>200,378,736</b>	<b>284,366,431</b>
<b>14. Bread and Other Bakery Products:</b>						
Individuals ownership .....	1,910	9,116	16,322,343	2,360,119	29,642,915	57,854,655
Partnerships .....	314	2,555	5,174,637	677,709	8,995,687	17,946,571
Incorporated companies .....	335	21,716	59,098,733	5,709,975	90,123,952	201,145,574
Co-operatives .....	12	153	306,974	37,815	462,103	1,051,292
<b>Totals .....</b>	<b>2,571</b>	<b>33,540</b>	<b>80,902,687</b>	<b>8,785,618</b>	<b>129,224,657</b>	<b>277,998,092</b>
<b>15. Clothing, Men's, Factory:</b>						
Individual ownership .....	107	1,499	2,688,760	51,358	8,285,461	15,534,244
Partnerships .....	119	2,972	6,389,152	79,689	14,612,577	28,043,038
Incorporated companies .....	375	30,648	65,631,976	697,394	124,385,942	230,368,743
<b>Totals .....</b>	<b>601</b>	<b>35,119</b>	<b>74,709,888</b>	<b>828,441</b>	<b>147,283,980</b>	<b>273,946,025</b>
<b>16. Flour Mills:</b>						
Individual ownership .....	16	63	110,618	20,601	1,183,333	1,407,091
Partnerships .....	17	126	298,417	37,369	2,136,206	2,626,940
Incorporated companies .....	60	4,773	14,537,275	1,592,096	221,198,848	262,396,517
Co-operatives .....	2					
<b>Totals .....</b>	<b>95</b>	<b>4,962</b>	<b>14,946,310</b>	<b>1,650,066</b>	<b>224,518,387</b>	<b>266,430,548</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1953 - Continued**

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>17. Miscellaneous Electrical Apparatus and Supplies:</b>						
Individual ownership .....	13	36	78,393	3,868	90,047	216,598
Partnerships .....	10	101	216,456	6,208	461,454	903,884
Incorporated companies .....	128	22,534	74,281,238	2,590,910	108,769,669	252,610,799
<b>Totals .....</b>	<b>151</b>	<b>22,671</b>	<b>74,576,087</b>	<b>2,600,986</b>	<b>109,321,170</b>	<b>253,731,281</b>
<b>18. Machinery, Heavy Electrical:</b>						
Individual ownership .....	2	14	23,350	886	37,733	87,081
Partnerships .....	1					
Incorporated companies .....	52		88,336,313	1,973,222	87,666,540	244,185,931
<b>Totals .....</b>	<b>55</b>	<b>25,454</b>	<b>88,359,663</b>	<b>1,974,108</b>	<b>87,704,273</b>	<b>244,273,012</b>
<b>19. Printing and Publishing:</b>						
Individual ownership .....	326	1,488	3,391,915	185,715	1,344,855	6,770,389
Partnerships .....	119	620	1,546,574	64,078	572,622	2,891,604
Incorporated companies .....	344	26,064	87,780,572	1,855,384	64,235,398	231,732,517
Co-operatives .....	6	327	1,102,550	29,751	661,300	2,497,769
<b>Totals .....</b>	<b>795</b>	<b>28,499</b>	<b>93,821,611</b>	<b>2,134,928</b>	<b>66,814,175</b>	<b>243,892,279</b>
<b>20. Furniture:</b>						
Individual ownership .....	874	3,488	7,525,545	294,159	10,224,017	21,881,329
Partnerships .....	289	2,414	5,811,863	184,831	9,022,665	18,026,432
Incorporated companies .....	477	23,866	62,498,769	1,848,184	88,500,570	191,649,593
<b>Totals .....</b>	<b>1,640</b>	<b>29,768</b>	<b>75,836,177</b>	<b>2,327,174</b>	<b>107,747,252</b>	<b>231,557,354</b>
<b>21. Machinery Industrial:</b>						
Individual ownership .....	38	418	1,083,152	44,761	972,985	2,798,977
Partnerships .....	16	155	459,437	15,536	440,937	1,516,983
Incorporated companies .....	257	21,590	73,752,864	2,277,879	76,980,822	221,646,521
Co-operatives .....	1					
<b>Totals .....</b>	<b>312</b>	<b>22,163</b>	<b>75,295,453</b>	<b>2,338,176</b>	<b>78,394,744</b>	<b>225,962,481</b>
<b>22. Sheet Metal Products:</b>						
Individual ownership .....	58	362	900,937	37,928	1,526,646	3,041,110
Partnerships .....	38	404	1,013,632	33,279	920,193	2,805,696
Incorporated companies .....	220	17,509	56,917,262	2,339,136	116,739,321	219,576,225
<b>Totals .....</b>	<b>316</b>	<b>18,275</b>	<b>58,831,831</b>	<b>2,410,343</b>	<b>119,186,160</b>	<b>225,423,031</b>
<b>23. Clothing, Women's, Factory:</b>						
Individual ownership .....	155	2,064	4,166,500	50,837	8,015,479	14,973,511
Partnerships .....	122	2,218	5,049,675	47,710	8,857,172	17,107,722
Incorporated companies .....	553	23,995	52,621,874	445,407	99,314,237	188,328,945
<b>Totals .....</b>	<b>830</b>	<b>28,277</b>	<b>61,838,049</b>	<b>543,954</b>	<b>116,186,888</b>	<b>220,410,178</b>
<b>24. Cotton Yarn and Cloth:</b>						
Individual ownership .....	2	26	33,896	2,917	73,680	143,134
Partnerships .....	1					
Incorporated companies .....	51		55,002,644	3,974,292	132,843,865	210,077,824
<b>Totals .....</b>	<b>54</b>	<b>23,178</b>	<b>55,036,540</b>	<b>3,977,209</b>	<b>132,917,545</b>	<b>210,220,958</b>
<b>25. Fruit and Vegetable Preparations:</b>						
Individual ownership .....	108	767	1,010,513	95,544	3,531,591	5,576,867
Partnerships .....	51	439	595,182	53,307	2,467,237	3,827,052
Incorporated companies .....	269	13,699	30,500,656	2,503,929	109,781,501	190,055,109
Co-operatives .....	26	480	732,548	64,235	4,130,671	5,660,441
<b>Totals .....</b>	<b>454</b>	<b>15,385</b>	<b>32,838,899</b>	<b>2,717,015</b>	<b>119,911,000</b>	<b>205,119,469</b>
<b>26. Sash, Door and Planing Mills:</b>						
Individual ownership .....	937	3,360	6,255,860	412,202	10,401,253	20,274,666
Partnerships .....	260	1,699	3,729,788	259,153	7,554,091	13,927,904
Incorporated companies .....	576	15,182	38,133,648	2,051,749	103,033,371	166,726,582
Co-operatives .....	2					
<b>Totals .....</b>	<b>1,775</b>	<b>20,241</b>	<b>48,119,296</b>	<b>2,723,104</b>	<b>120,988,715</b>	<b>200,929,152</b>
<b>27. Breweries:</b>						
Partnerships .....	1	8,383	31,737,897	2,597,740	51,482,008	200,885,656
Incorporated companies .....	60					
<b>Totals .....</b>	<b>61</b>	<b>8,383</b>	<b>31,737,897</b>	<b>2,597,740</b>	<b>51,482,008</b>	<b>200,885,656</b>
<b>28. Radios and Radio Parts (including Televisions):</b>						
Individual ownership .....	12	75	162,280	3,334	469,069	821,913
Partnerships .....	6	201	401,090	4,571	812,489	1,541,392
Incorporated companies .....	85	16,937	50,671,322	695,791	111,352,581	197,766,023
<b>Totals .....</b>	<b>103</b>	<b>17,213</b>	<b>51,234,692</b>	<b>703,696</b>	<b>112,634,139</b>	<b>200,129,328</b>



TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1953 - Concluded

	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>29. Boxes and Bags, Paper:</b>						
Individual ownership.....	21	189	404,777	11,742	627,275	1,303,901
Partnerships.....	5	85	214,583	6,464	521,177	919,656
Incorporated companies .....	166	13,768	38,133,378	1,167,999	114,450,116	196,316,610
<b>Totals .....</b>	<b>192</b>	<b>14,042</b>	<b>38,752,738</b>	<b>1,186,205</b>	<b>115,598,568</b>	<b>198,540,167</b>
<b>30. Shipbuilding:</b>						
Individual ownership.....	6	58	94,261	3,064	60,158	206,841
Partnerships.....	4	45	118,877	3,083	110,547	319,436
Incorporated companies .....	69	22,468	72,518,918	1,864,232	65,650,563	182,689,033
<b>Totals .....</b>	<b>79</b>	<b>22,571</b>	<b>72,732,056</b>	<b>1,870,379</b>	<b>65,821,268</b>	<b>183,215,310</b>
<b>31. Miscellaneous Chemical Products:</b>						
Individual ownership.....	43	163	358,982	16,363	486,835	1,231,898
Partnerships.....	19	69	162,409	15,669	189,139	406,228
Incorporated companies .....	189	12,295	39,003,563	8,153,149	87,448,660	174,851,865
<b>Totals .....</b>	<b>251</b>	<b>12,527</b>	<b>39,524,954</b>	<b>8,185,181</b>	<b>88,124,634</b>	<b>176,489,989</b>
<b>32. Printing and Bookbinding:</b>						
Individual ownership.....	338	3,417	7,806,774	255,822	6,273,393	18,533,607
Partnerships.....	271	1,813	4,610,665	122,780	3,982,353	11,135,042
Incorporated companies .....	581	18,134	54,694,706	1,067,634	51,084,908	143,909,479
Co-operatives .....	6	482	1,270,470	30,211	753,012	2,598,340
<b>Totals .....</b>	<b>1,696</b>	<b>23,846</b>	<b>68,382,615</b>	<b>1,476,447</b>	<b>62,093,666</b>	<b>176,176,468</b>
<b>33. Agricultural Implements:</b>						
Individual ownership.....	11	83	194,559	11,294	171,238	530,659
Partnerships.....	12	94	207,952	10,763	645,785	1,392,444
Incorporated companies .....	56	13,984	49,899,496	1,802,457	89,527,516	169,346,422
Co-operatives .....	1					
<b>Totals .....</b>	<b>80</b>	<b>14,161</b>	<b>50,302,007</b>	<b>1,824,514</b>	<b>90,344,539</b>	<b>171,269,525</b>
<b>34. Brass and Copper Products:</b>						
Individual ownership.....	36	177	420,549	26,781	562,735	1,190,640
Partnerships.....	21	144	393,243	28,490	748,042	1,374,993
Incorporated companies .....	96	8,980	30,725,978	2,055,034	107,404,333	168,126,102
<b>Totals .....</b>	<b>153</b>	<b>9,301</b>	<b>31,539,770</b>	<b>2,110,325</b>	<b>108,715,110</b>	<b>170,691,735</b>
<b>35. Feeds, Stock and Poultry, Prepared:</b>						
Individual ownership.....	220	837	1,554,919	402,524	15,685,861	18,969,852
Partnerships .....	92	380	614,473	141,110	5,734,645	6,984,053
Incorporated companies .....	230	3,492	9,488,724	1,447,672	94,200,681	117,702,450
Co-operatives .....	112	1,051	2,203,773	322,668	22,206,832	26,777,328
<b>Totals .....</b>	<b>654</b>	<b>5,760</b>	<b>13,861,889</b>	<b>2,314,174</b>	<b>137,828,019</b>	<b>170,433,683</b>
<b>36. Castings, Iron:</b>						
Individual ownership.....	46	533	1,361,681	57,216	849,484	2,746,660
Partnerships.....	25	372	1,034,867	47,158	709,167	2,207,207
Incorporated companies .....	130	14,441	50,589,028	3,176,154	67,591,558	152,511,259
<b>Totals .....</b>	<b>201</b>	<b>15,346</b>	<b>52,985,576</b>	<b>3,280,528</b>	<b>69,150,209</b>	<b>157,465,126</b>
<b>37. Bridge Building and Structural Steel:</b>						
Individual ownership.....	2	28	77,960	7,238	111,080	294,092
Partnerships.....	1					
Incorporated companies .....	44	11,215	42,456,364	1,338,692	64,085,303	156,033,678
<b>Totals .....</b>	<b>47</b>	<b>11,243</b>	<b>42,534,324</b>	<b>1,345,930</b>	<b>64,196,383</b>	<b>156,327,770</b>
<b>38. Tobacco, Cigars and Cigarettes:</b>						
Individual ownership.....	21	130	202,531	7,661	300,354	604,514
Partnerships.....	2					
Incorporated companies .....	19	7,581	23,173,550	415,937	78,961,526	146,783,815
<b>Totals .....</b>	<b>42</b>	<b>7,711</b>	<b>23,376,081</b>	<b>423,598</b>	<b>79,261,880</b>	<b>147,388,329</b>
<b>39. Miscellaneous Paper Goods:</b>						
Individual ownership.....	28	181	347,664	14,291	506,649	1,104,898
Partnerships.....	11	75	164,310	9,996	149,054	465,659
Incorporated companies .....	171	9,467	27,297,933	1,278,285	81,539,381	145,700,377
<b>Totals .....</b>	<b>210</b>	<b>9,723</b>	<b>27,809,907</b>	<b>1,302,572</b>	<b>82,195,084</b>	<b>147,270,934</b>
<b>40. Synthetic Textiles and Silk:</b>						
Individual ownership.....	2	15,723	43,939,105	3,894,586	63,938,444	146,418,307
Incorporated companies .....	45					
<b>Totals .....</b>	<b>47</b>	<b>15,723</b>	<b>43,939,105</b>	<b>3,894,586</b>	<b>63,938,444</b>	<b>146,418,307</b>











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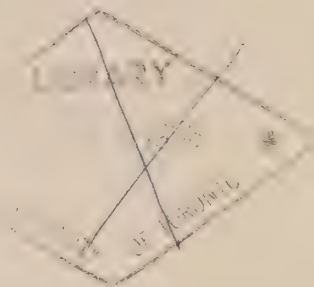
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Type of ownership and size of  
establishment engaged in manufacturing  
in Canada.

(TYPE OF OWNERSHIP  
MANUFACTURING INDUSTRIES OF CANADA)  
1954

Memorandum



*Published by Authority of*  
The Right Honourable C. D. Howe, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS  
Industry and Merchandising Division

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# TYPE OF OWNERSHIP

## MANUFACTURING INDUSTRIES OF CANADA, 1954

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 38,028 establishments operating in 1954 1,383 establishments in the periodical publishing industry were unclassifiable, leaving 36,645 establishments in the four categories of ownership. Individual ownership numbered 15,992 establishments, partnerships 5,236 incorporated companies 14,471 and co-operatives 946. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1954.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated).....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0
1952 .....	44.9	15.4	36.9	2.8
1953 .....	44.4	14.8	38.2	2.6
1954 .....	43.6	14.3	39.5	2.6

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries conducted on a small scale contain a

large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

No.	Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1	Wood products.....	10.6	61.5
2	Printing, publishing and allied industries.....	16.2	44.1
3	Foods and beverages.....	21.9	47.1
4	Miscellaneous manufacturing industries.....	22.8	33.9
5	Non-metallic mineral products.....	30.4	32.7
6	Clothing.....	32.8	27.4
7	Chemicals and allied products.....	46.2	16.8
8	Leather products.....	45.7	27.8
9	Iron and steel products.....	62.0	24.7
10	Textile.....	66.2	29.6
11	Knitting mills.....	72.8	14.1
12	Non-ferrous metal products.....	88.1	25.0
13	Paper products.....	153.6	8.2
14	Products of petroleum products.....	168.8	1.7
15	Tobacco and tobacco products.....	178.7	35.8
16	Electrical apparatus and supplies.....	164.3	8.8
17	Transportation equipment.....	221.6	28.9
18	Rubber products.....	286.2	9.6
	All Groups.....	33.3	43.6

It is therefore, found, according to the above, that in the wood products group 62 p.c. of the establishments were under individual ownership. The Foods and beverages group had 47 p.c. of its establishments in this classification followed by the printing, publishing and allied industries group with 44 p.c., miscellaneous manufacturing industries 34 p.c., non-metallic mineral products 33 p.c., clothing 27 p.c., chemicals and allied products 17 p.c., knitting mills 14 p.c., etc.

The establishments operating under individual ownership are not as important from the point of view of employment provided as their large numbers would indicate. According to table 1 and 2, these establishments which comprise 44 p.c. of the total have only 5 p.c. of the total employees. Partnerships accounted for 14 p.c. of the number of establishments and 3 p.c. of the total employees. Incorporated companies with 40 p.c. of the number of establishments had 91 p.c. of the employees.

Co-operatives with 3 p.c. of the number had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are by a very wide margin the most important factor in the employment field. In the petroleum products group, 100 p.c. of the employees were reported by such companies while the rubber products, paper products, transportation equipment, electrical apparatus and supplies groups had 99 p.c. Companies in the chemicals and allied chemical products group had 98 p.c., non-ferrous metal products had 97 p.c., tobacco and tobacco products 96 p.c., textile and iron and steel products groups had 95 p.c., knitting mills 93 p.c., non-metallic mineral products, 92 p.c., leather products and miscellaneous manufacturing industries had 89 p.c., printing, publishing and allied industries had 86 p.c., foods and beverages and clothing groups had 82 p.c. Companies in the wood products group with 72 reported the lowest percentage of the total employment.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries  
Classified by Type of Ownership, by Provinces and Industrial Groups, 1954**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland.....	50.7	31.8	17.4	0.1	100.0
Prince Edward Island.....	47.1	19.4	27.2	6.3	100.0
Nova Scotia.....	53.9	14.9	29.4	1.8	100.0
New Brunswick.....	53.8	12.3	31.2	2.7	100.0
Quebec.....	48.3	10.8	37.0	3.9	100.0
Ontario.....	37.5	14.3	46.4	1.8	100.0
Manitoba.....	39.7	15.3	43.4	1.6	100.0
Saskatchewan.....	54.7	17.5	23.1	4.7	100.0
Alberta.....	49.3	16.2	31.4	3.1	100.0
British Columbia.....	37.8	18.8	42.1	1.3	100.0
Yukon and Northwest Territories.....	45.2	19.4	35.4	—	100.0
<b>Canada.....</b>	<b>43.6</b>	<b>14.3</b>	<b>39.5</b>	<b>2.6</b>	<b>100.0</b>
<b>Industrial groups</b>					
Foods and beverages.....	47.1	10.6	31.3	11.0	100.0
Tobacco and tobacco products.....	35.8	3.8	54.7	5.7	100.0
Rubber products.....	9.6	4.1	86.3	—	100.0
Leather products.....	27.8	12.0	60.2	—	100.0
Textile.....	29.6	10.8	59.2	0.4	100.0
Knitting mills.....	14.1	12.5	73.4	—	100.0
Clothing.....	27.4	18.8	53.8	—	100.0
Wood products.....	61.5	18.7	19.6	0.2	100.0
Paper products.....	8.2	3.3	88.5	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	44.1	15.3	40.1	0.5	100.0
Iron and steel products.....	24.7	12.7	62.5	0.1	100.0
Transportation equipment.....	28.9	10.0	61.1	—	100.0
Non-ferrous metal products.....	25.0	12.0	63.0	—	100.0
Electrical apparatus and supplies.....	8.8	4.8	86.4	—	100.0
Non-metallic mineral products.....	32.7	14.4	52.9	—	100.0
Products of petroleum and coal.....	1.7	0.9	95.7	1.7	100.0
Chemicals and allied products.....	16.8	5.4	77.5	0.3	100.0
Miscellaneous manufacturing industries.....	33.9	12.3	53.6	0.2	100.0

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.

**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries,  
Classified by Type of Ownerships, by Provinces and Industrial Groups, 1954**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
	p.c.	p.c.	p.c.	p.c.	p.c.
<b>Province</b>					
Newfoundland.....	7.8	6.5	85.7	—	100.0
Prince Edward Island.....	18.9	11.3	64.6	5.2	100.0
Nova Scotia.....	9.9	3.7	85.5	0.9	100.0
New Brunswick.....	9.4	3.6	85.3	1.7	100.0
Quebec.....	6.7	3.3	89.2	0.8	100.0
Ontario.....	3.6	2.6	93.5	0.3	100.0
Manitoba.....	5.6	3.8	89.7	0.9	100.0
Saskatchewan.....	12.1	6.3	70.6	11.0	100.0
Alberta.....	9.9	6.6	81.2	2.3	100.0
British Columbia.....	5.7	4.6	87.7	2.0	100.0
Yukon and Northwest Territories.....	21.4	12.7	65.9	—	100.0
<b>Canada.....</b>	<b>5.4</b>	<b>3.3</b>	<b>90.5</b>	<b>0.8</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages.....	9.7	3.7	82.0	4.6	100.0
Tobacco and tobacco products.....	1.3	—	96.1	2.6	100.0
Rubber products.....	0.2	0.5	99.3	—	100.0
Leather products.....	5.9	5.0	89.1	—	100.0
Textile.....	2.9	1.9	95.1	0.1	100.0
Knitting mills.....	1.6	5.0	93.4	—	100.0
Clothing.....	8.7	9.3	82.0	—	100.0
Wood products.....	18.5	9.2	72.0	0.3	100.0
Paper products.....	0.4	0.3	99.3	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	8.1	4.5	86.2	1.2	100.0
Iron and steel products.....	2.2	1.7	95.9	0.2	100.0
Transportation equipment.....	0.5	0.3	99.2	—	100.0
Non-ferrous metal products.....	1.5	1.0	97.5	—	100.0
Electrical apparatus and supplies.....	0.2	0.3	99.5	—	100.0
Non-metallic mineral products.....	5.1	3.4	91.5	—	100.0
Products of petroleum and coal.....	—	—	100.0	—	100.0
Chemicals and allied products.....	1.1	0.9	97.7	0.3	100.0
Miscellaneous manufacturing industries.....	7.1	4.0	88.7	0.2	100.0

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.

Symbols: — nil.

-- amount too small to be expressed.



TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership, 1954

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Totals
		p.c.	p.c.	p.c.	p.c.	p.c.
1	Pulp and paper mills.....	—	—	100.0	—	100.0
2	Non-ferrous metal smelting and refining.....	—	—	100.0	—	100.0
3	Petroleum products.....	—	—	100.0	—	100.0
4	Slaughtering and meatpacking.....	1.0	1.7	95.5	1.8	100.0
5	Motor vehicles.....	—	—	100.0	—	100.0
6	Sawmills.....	27.5	12.6	59.5	0.4	100.0
7	Butter and cheese.....	10.3	3.7	63.4	22.6	100.0
8	Primary iron and steel.....	—	—	100.0	—	100.0
9	Aircraft and parts.....	0.1	—	99.9	—	100.0
10	Miscellaneous food preparations.....	5.1	1.4	93.5	—	100.0
11	Railway rolling stock.....	—	—	100.0	—	100.0
12	Bread and other bakery products.....	26.1	7.5	66.0	0.4	100.0
13	Miscellaneous electrical apparatus and supplies.....	0.2	0.5	99.3	—	100.0
14	Rubber goods (including footwear).....	0.2	0.5	99.3	—	100.0
15	Printing and publishing.....	4.6	2.1	92.1	1.2	100.0
16	Clothing, men's factory.....	3.8	7.6	88.6	—	100.0
17	Motor vehicle parts.....	0.8	0.5	98.7	—	100.0
18	Industrial machinery.....	1.4	0.7	97.9	—	100.0
19	Furniture.....	12.0	7.8	80.2	—	100.0
20	Sheet metal products.....	1.9	1.7	96.4	—	100.0
21	Flour mills.....	1.9	1.8	96.3	—	100.0
22	Radio and television sets and parts.....	0.3	0.3	99.4	—	100.0
23	Clothing, women's factory.....	6.0	6.8	87.2	—	100.0
24	Fruit and vegetable preparations.....	4.6	2.5	90.2	2.7	100.0
25	Machinery, heavy, electrical.....	—	—	100.0	—	100.0
26	Miscellaneous chemical products.....	1.4	0.3	98.3	—	100.0
27	Sash, door and planing mills.....	16.8	8.4	74.6	0.2	100.0
28	Breweries.....	—	—	100.0	—	100.0
29	Cotton yarn and cloth.....	0.1	—	99.9	—	100.0
30	Boxes and bags, paper.....	1.1	1.4	97.5	—	100.0
31	Feeds, stock and poultry, prepared.....	15.6	6.9	59.0	18.5	100.0
32	Printing and bookbinding.....	13.6	7.5	77.2	1.7	100.0
33	Brass and copper products.....	1.7	2.2	96.1	—	100.0
34	Shipbuilding.....	0.3	0.2	99.5	—	100.0
35	Bridgebuilding.....	—	—	100.0	—	100.0
36	Miscellaneous paper goods.....	1.6	0.8	97.6	—	100.0
37	Fish processing.....	8.4	2.9	82.2	6.5	100.0
38	Tobacco, cigars and cigarettes.....	1.7	—	98.3	—	100.0
39	Acids, alkalies and salts.....	—	—	100.0	—	100.0
40	Castings, iron.....	2.2	3.0	94.8	—	100.0

TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1954

Provinces	Estab-lish-ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Canada:</b>						
Individual ownership.....	15,992	68,281	126,280,223	11,090,227	290,669,649	517,938,698
Partnerships.....	5,236	40,846	87,047,236	6,016,353	180,574,621	333,764,724
Incorporated companies.....	14,471	1,143,030	3,647,840,051	403,640,974	8,561,377,551	16,415,900,461
Co-operatives.....	946	10,393	24,592,610	3,684,674	184,594,046	235,180,347
Not classifiable <sup>1</sup> .....	1,383	5,416	10,927,571	—	24,641,687	51,743,274
<b>Totals.....</b>	<b>38,028</b>	<b>1,267,966</b>	<b>3,896,687,691</b>	<b>424,432,228</b>	<b>9,241,857,554</b>	<b>17,554,527,504</b>
<b>Newfoundland:</b>						
Individual ownership.....	397	772	960,793	104,330	1,527,964	3,153,737
Partnerships.....	249	643	480,857	40,379	776,653	1,626,412
Incorporated companies.....	136	8,468	28,636,809	3,911,974	44,119,806	104,621,420
Co-operatives.....	1					
Not classifiable <sup>1</sup> .....	7	9	22,727	—	78,609	166,201
<b>Totals.....</b>	<b>790</b>	<b>9,892</b>	<b>30,101,186</b>	<b>4,056,683</b>	<b>46,503,032</b>	<b>109,567,770</b>
<b>Prince Edward Island:</b>						
Individual ownership.....	97	336	390,288	55,788	1,854,116	2,771,811
Partnerships.....	40	200	298,876	41,388	790,831	1,319,891
Incorporated companies.....	56	1,145	2,229,480	259,439	13,418,144	18,191,912
Co-operatives.....	13	92	81,517	10,112	928,119	1,174,675
Not classifiable <sup>1</sup> .....	3	1	50	—	10,341	11,454
<b>Totals.....</b>	<b>209</b>	<b>1,774</b>	<b>3,000,211</b>	<b>366,727</b>	<b>17,001,551</b>	<b>23,469,743</b>

1. Consists of the industry "Publishing (only) of Periodicals".



TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1954 - Concluded

Provinces	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
Nova Scotia:						
Individual ownership .....	796	2,920	3,896,800	373,273	11,912,614	19,768,826
Partnerships .....	221	1,097	1,465,448	137,418	4,675,052	7,465,390
Incorporated companies .....	435	25,200	65,978,841	10,235,150	142,006,324	269,379,352
Co-operatives .....	26	295	350,502	53,851	2,520,756	3,179,390
Not classifiable <sup>1</sup> .....	48	99	48,649	—	180,127	279,775
<b>Totals .....</b>	<b>1,526</b>	<b>29,611</b>	<b>71,740,240</b>	<b>10,799,692</b>	<b>161,294,873</b>	<b>300,072,733</b>
New Brunswick:						
Individual ownership .....	557	2,080	2,762,019	318,726	8,140,778	13,891,974
Partnerships .....	127	786	1,133,426	91,596	2,523,657	4,523,227
Incorporated companies .....	323	18,828	50,607,866	11,519,688	140,003,580	260,994,935
Co-operatives .....	29	370	545,407	83,492	6,372,643	7,637,005
Not classifiable <sup>1</sup> .....	21	43	60,210	—	175,263	303,459
<b>Totals .....</b>	<b>1,057</b>	<b>22,107</b>	<b>55,109,428</b>	<b>12,013,502</b>	<b>157,215,921</b>	<b>287,350,600</b>
Quebec:						
Individual ownership .....	5,683	28,152	49,705,324	4,122,443	126,109,176	217,022,758
Partnerships .....	1,259	14,014	28,661,793	1,610,219	57,030,403	107,381,487
Incorporated companies .....	4,359	375,059	1,124,163,132	143,731,283	2,541,814,762	4,962,414,352
Co-operatives .....	458	3,218	5,974,804	1,022,241	69,808,944	81,811,624
Not classifiable <sup>1</sup> .....	422	2,652	6,156,347	—	11,485,078	27,156,423
<b>Totals .....</b>	<b>12,191</b>	<b>424,095</b>	<b>1,214,661,400</b>	<b>150,486,186</b>	<b>2,806,248,363</b>	<b>5,395,786,644</b>
Ontario:						
Individual ownership .....	4,742	21,658	45,103,907	3,906,697	100,160,944	177,113,304
Partnerships .....	1,805	15,254	35,798,392	2,187,429	70,546,894	129,878,996
Incorporated companies .....	5,872	558,067	1,865,286,575	179,897,499	4,199,057,735	8,165,509,085
Co-operatives .....	233	2,107	5,122,373	775,595	33,348,806	42,974,263
Not classifiable <sup>1</sup> .....	526	1,828	3,456,141	—	9,422,569	17,691,565
<b>Totals .....</b>	<b>13,178</b>	<b>598,914</b>	<b>1,954,767,388</b>	<b>186,767,220</b>	<b>4,412,536,948</b>	<b>8,533,167,214</b>
Manitoba:						
Individual ownership .....	566	2,316	4,552,554	395,474	9,509,126	17,401,111
Partnerships .....	218	1,551	3,315,185	229,416	6,578,962	12,145,416
Incorporated companies .....	617	36,795	107,405,871	9,573,228	305,399,566	531,723,853
Co-operatives .....	23	361	922,914	164,840	6,545,630	8,856,776
Not classifiable <sup>1</sup> .....	98	201	258,362	—	794,325	1,281,616
<b>Totals .....</b>	<b>1,522</b>	<b>41,224</b>	<b>116,454,886</b>	<b>10,362,958</b>	<b>328,827,609</b>	<b>571,408,772</b>
Saskatchewan:						
Individual ownership .....	531	1,380	2,264,807	249,415	3,225,175	7,467,159
Partnerships .....	170	721	1,358,252	141,555	2,572,250	5,256,824
Incorporated companies .....	224	8,093	25,920,421	6,077,160	139,112,723	234,767,493
Co-operatives .....	46	1,264	3,869,237	651,950	24,073,590	32,744,348
Not classifiable <sup>1</sup> .....	39	68	97,116	—	342,263	497,960
<b>Totals .....</b>	<b>1,010</b>	<b>11,526</b>	<b>33,509,833</b>	<b>7,120,080</b>	<b>169,326,001</b>	<b>280,733,784</b>
Alberta:						
Individual ownership .....	975	3,231	5,793,097	572,791	11,277,449	23,059,946
Partnerships .....	321	2,151	5,328,865	712,054	19,700,016	31,354,161
Incorporated companies .....	620	26,517	83,672,788	9,523,096	299,194,941	499,725,064
Co-operatives .....	61	760	1,947,213	214,142	15,789,423	20,182,337
Not classifiable <sup>1</sup> .....	75	106	167,926	—	563,160	956,194
<b>Totals .....</b>	<b>2,052</b>	<b>32,765</b>	<b>96,909,889</b>	<b>11,022,083</b>	<b>346,524,989</b>	<b>575,277,702</b>
British Columbia:						
Individual ownership <sup>2</sup> .....	1,634	5,395	10,738,651	979,139	16,836,815	35,979,070
Partnerships .....	810	4,403	9,162,780	820,679	15,312,379	32,670,693
Incorporated companies .....	1,818	83,734	293,463,297	28,737,825	735,940,088	1,365,487,923
Co-operatives .....	56	1,926	5,778,143	708,451	25,206,135	36,619,929
Not classifiable <sup>1</sup> .....	144	409	660,043	—	1,589,952	3,398,627
<b>Totals .....</b>	<b>4,462</b>	<b>95,867</b>	<b>319,802,914</b>	<b>31,246,094</b>	<b>794,885,369</b>	<b>1,474,156,242</b>
Yukon and Northwest Territories:						
Individual ownership <sup>2</sup> .....	14	41	111,983	12,151	115,492	309,002
Partnerships .....	6	24	43,362	4,220	67,524	142,227
Incorporated companies .....	11	126	474,971	174,632	1,309,882	3,085,071
<b>Totals .....</b>	<b>31</b>	<b>191</b>	<b>630,316</b>	<b>191,003</b>	<b>1,492,898</b>	<b>3,536,300</b>

1. Consists of the industry "Publishing (only) of Periodicals".

2. Includes Publishing (only) of Periodicals, 1 establishment.

TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1954

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>1. Foods and beverages:</b>						
Individual ownership .....	2,813	17,231	30,327,867	5,375,717	136,998,047	195,124,733
Partnerships .....	856	6,510	13,419,607	2,012,062	66,189,979	92,342,517
Incorporated companies .....	2,535	145,877	414,650,294	40,722,368	1,963,898,191	3,068,353,552
Co-operatives .....	886	8,265	18,660,960	3,083,044	167,080,409	206,725,942
<b>Totals .....</b>	<b>8,090</b>	<b>177,883</b>	<b>477,058,728</b>	<b>51,193,191</b>	<b>2,334,166,626</b>	<b>3,562,546,744</b>
<b>2. Tobacco and tobacco products:</b>						
Individual ownership .....	19	126	210,090	8,190	274,304	586,856
Partnerships .....	2					
Incorporated companies .....	29	9,100	27,305,813	664,235	142,883,576	222,456,131
Co-operatives .....	3	243	353,036	16,311	1,802,889	2,297,989
<b>Totals .....</b>	<b>53</b>	<b>9,469</b>	<b>27,868,939</b>	<b>688,736</b>	<b>144,960,769</b>	<b>225,340,976</b>
<b>3. Rubber products:</b>						
Individual ownership .....	7	38	81,150	8,174	52,095	184,596
Partnerships .....	3	98	208,811	12,631	90,395	409,083
Incorporated companies .....	63	20,758	67,186,444	3,978,993	106,359,368	263,591,108
<b>Totals .....</b>	<b>73</b>	<b>20,894</b>	<b>67,476,405</b>	<b>3,999,798</b>	<b>106,501,858</b>	<b>264,184,787</b>
<b>4. Leather products:</b>						
Individual ownership .....	187	1,820	3,391,468	90,349	5,195,830	10,511,919
Partnerships .....	81	1,541	2,999,446	76,767	4,248,111	8,685,275
Incorporated companies .....	405	27,387	60,770,843	1,898,631	91,806,912	187,315,618
<b>Totals .....</b>	<b>673</b>	<b>30,748</b>	<b>67,161,757</b>	<b>2,065,747</b>	<b>101,250,853</b>	<b>206,512,812</b>
<b>5. Textile mills:</b>						
Individual ownership .....	295	1,865	3,605,298	193,383	6,474,056	13,323,667
Partnerships .....	107	1,231	2,559,074	103,090	3,913,700	8,076,949
Incorporated companies .....	569	61,423	163,933,840	11,946,530	339,265,787	618,856,994
Co-operatives .....	4	62	97,928	2,982	460,151	612,437
<b>Totals .....</b>	<b>975</b>	<b>64,581</b>	<b>170,196,140</b>	<b>12,245,985</b>	<b>350,113,694</b>	<b>640,870,047</b>
<b>6a. Knitting mills:</b>						
Individual ownership .....	42	354	601,303	25,143	1,108,833	2,334,531
Partnerships .....	37	1,070	2,029,941	58,879	3,891,058	7,704,419
Incorporated companies .....	218	20,198	44,946,591	1,764,804	65,118,934	140,779,623
<b>Totals .....</b>	<b>297</b>	<b>21,622</b>	<b>47,577,835</b>	<b>1,848,826</b>	<b>70,118,825</b>	<b>150,818,573</b>
<b>6b. Clothing:</b>						
Individual ownership .....	749	7,778	14,519,184	321,786	26,018,947	49,699,384
Partnerships .....	513	8,374	18,215,665	333,443	31,293,139	61,085,188
Incorporated companies .....	1,471	73,541	158,760,026	2,226,281	282,647,331	539,929,973
<b>Totals .....</b>	<b>2,733</b>	<b>89,693</b>	<b>191,494,875</b>	<b>2,881,510</b>	<b>339,959,417</b>	<b>650,714,545</b>
<b>7. Wood products:</b>						
Individual ownership .....	7,483	23,802	38,131,910	3,062,961	81,456,680	155,577,690
Partnerships .....	2,274	11,821	20,907,656	1,572,192	38,891,853	77,596,745
Incorporated companies .....	2,381	92,919	263,141,260	11,799,590	501,607,477	969,425,073
Co-operatives .....	27	389	941,388	73,075	1,800,743	3,360,397
<b>Totals .....</b>	<b>12,165</b>	<b>128,931</b>	<b>323,122,214</b>	<b>16,507,818</b>	<b>623,756,753</b>	<b>1,205,959,905</b>
<b>8. Paper products:</b>						
Individual ownership .....	49	325	678,810	25,009	1,058,121	2,158,679
Partnerships .....	20	267	632,771	25,755	1,083,096	2,014,608
Incorporated companies .....	500	86,778	330,244,445	88,229,876	739,891,092	1,625,989,314
<b>Totals .....</b>	<b>569</b>	<b>87,370</b>	<b>331,556,026</b>	<b>88,280,640</b>	<b>742,032,309</b>	<b>1,630,162,601</b>
<b>9. Printing, publishing and allied industries:</b>						
Individual ownership .....	1,255	5,095	12,096,183	469,099	8,110,120	27,083,955
Partnerships .....	434	2,853	7,658,157	244,813	5,406,490	17,182,788
Incorporated companies .....	1,139	54,467	187,284,800	3,845,641	149,155,650	476,169,070
Co-operatives .....	15	783	2,309,278	53,541	1,410,183	5,173,004
Not classifiable <sup>1</sup> .....	1,384	5,416	10,927,571	—	24,643,187	51,746,474
<b>Totals .....</b>	<b>4,227</b>	<b>68,614</b>	<b>220,275,989</b>	<b>4,613,094</b>	<b>188,725,630</b>	<b>577,355,291</b>
<b>10. Iron and steel products:</b>						
Individual ownership .....	691	3,811	9,329,063	547,350	8,233,910	23,078,618
Partnerships .....	356	3,029	8,427,175	428,820	9,206,051	23,034,225
Incorporated companies .....	1,750	166,692	587,217,134	44,726,394	811,005,553	1,905,885,213
Co-operatives .....	4	166	553,157	32,476	792,165	2,232,908
<b>Totals .....</b>	<b>2,801</b>	<b>173,698</b>	<b>605,526,529</b>	<b>45,735,040</b>	<b>829,237,679</b>	<b>1,954,230,964</b>
<b>11. Transportation equipment:</b>						
Individual ownership .....	174	619	1,259,404	65,778	1,211,061	3,076,405
Partnerships .....	60	403	1,001,741	48,726	1,177,904	2,652,101
Incorporated companies .....	368	132,410	476,818,605	17,340,978	984,332,316	1,708,234,479
<b>Totals .....</b>	<b>602</b>	<b>133,432</b>	<b>479,079,750</b>	<b>17,455,482</b>	<b>986,721,281</b>	<b>1,713,962,985</b>



TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1954 - Concluded

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
12. Non-ferrous metal products:						
Individual ownership .....	143	754	1,722,303	78,237	2,134,402	4,957,949
Partnerships .....	69	489	1,213,389	63,371	2,029,205	4,069,571
Incorporated companies .....	361	49,251	179,255,629	60,149,661	713,802,466	1,254,747,297
<b>Totals .....</b>	<b>573</b>	<b>50,494</b>	<b>182,191,321</b>	<b>60,291,269</b>	<b>717,966,073</b>	<b>1,263,774,817</b>
13. Electrical apparatus and supplies:						
Individual ownership .....	40	166	346,065	15,639	511,750	1,084,566
Partnerships .....	22	218	573,392	21,913	1,316,873	2,257,501
Incorporated companies .....	395	74,691	257,590,144	7,386,174	394,754,804	860,600,077
<b>Totals .....</b>	<b>457</b>	<b>75,075</b>	<b>258,509,601</b>	<b>7,423,726</b>	<b>396,583,427</b>	<b>863,942,144</b>
14. Non-metallic mineral products:						
Individual ownership .....	394	1,785	3,785,138	465,432	4,092,096	10,856,292
Partnerships .....	173	1,199	2,741,843	460,353	2,814,623	8,321,397
Incorporated companies .....	592	32,245	108,322,098	35,312,555	138,213,797	416,030,311
Co-operatives .....	1					
<b>Totals .....</b>	<b>1,160</b>	<b>35,229</b>	<b>114,849,079</b>	<b>36,238,340</b>	<b>145,120,516</b>	<b>435,208,000</b>
15. Products of petroleum and coal:						
Individual ownership .....	2	8	19,986	2,090	49,172	101,086
Partnerships .....	1					
Incorporated companies .....	99	17,551	69,661,739	37,393,132	625,362,213	1,020,810,262
Co-operatives .....	2					
<b>Totals .....</b>	<b>104</b>	<b>17,559</b>	<b>69,681,725</b>	<b>37,395,222</b>	<b>625,411,385</b>	<b>1,020,911,348</b>
16. Chemicals and allied products:						
Individual ownership .....	187	553	1,177,116	89,305	1,936,448	4,306,752
Partnerships .....	60	452	1,592,280	442,344	5,371,827	10,262,293
Incorporated companies .....	866	50,422	173,915,628	31,619,424	427,206,282	917,866,140
Co-operatives .....	3	176	626,936	62,174	2,536,534	3,289,695
<b>Totals .....</b>	<b>1,116</b>	<b>51,603</b>	<b>177,311,960</b>	<b>32,213,247</b>	<b>437,051,091</b>	<b>935,724,880</b>
17. Miscellaneous manufacturing industries:						
Individual ownership .....	461	2,195	5,099,147	248,094	5,868,899	14,163,356
Partnerships .....	167	1,231	2,711,561	109,277	3,511,309	7,689,528
Incorporated companies .....	729	27,582	77,818,510	2,995,406	92,723,377	230,193,966
Co-operatives .....	3	63	119,600	1,780	75,783	259,235
<b>Totals .....</b>	<b>1,360</b>	<b>31,071</b>	<b>85,748,818</b>	<b>3,354,557</b>	<b>102,179,368</b>	<b>252,306,085</b>

1. Consists of the industry "Publishing (only) of Periodicals".

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1954

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
1. Pulp and paper:						
Incorporated companies .....	125	60,837	252,598,383	84,890,786	515,257,595	1,241,558,451
<b>Totals .....</b>	<b>125</b>	<b>60,837</b>	<b>252,598,383</b>	<b>84,890,786</b>	<b>515,257,595</b>	<b>1,241,558,451</b>
2. Non-ferrous metal smelting and refining:						
Incorporated companies .....	22	26,048	102,595,970	55,225,387	515,315,655	922,578,998
<b>Totals .....</b>	<b>22</b>	<b>26,048</b>	<b>102,595,970</b>	<b>55,225,387</b>	<b>515,315,655</b>	<b>922,578,998</b>
3. Petroleum products:						
Individual ownership .....	2					
Incorporated companies .....	57	12,476	52,316,208	31,215,380	568,541,677	909,252,514
Co-operatives .....	2					
<b>Totals .....</b>	<b>61</b>	<b>12,476</b>	<b>52,316,208</b>	<b>31,215,380</b>	<b>568,541,677</b>	<b>909,252,514</b>
4. Slaughtering and meatpacking:						
Individual ownership .....	25	233	549,176	85,395	7,455,831	8,259,367
Partnerships .....	15	385	1,260,296	99,627	18,274,571	20,281,333
Incorporated companies .....	110	21,953	75,724,580	4,374,519	632,627,417	791,194,199
Co-operatives .....	4	428	1,165,038	100,312	15,794,102	17,773,581
<b>Totals .....</b>	<b>154</b>	<b>22,999</b>	<b>78,699,090</b>	<b>4,659,853</b>	<b>674,151,921</b>	<b>837,508,480</b>
5. Motor vehicles:						
Incorporated companies .....	20	27,949	106,062,439	4,322,736	477,309,375	666,286,542
<b>Totals .....</b>	<b>20</b>	<b>27,949</b>	<b>106,062,439</b>	<b>4,322,736</b>	<b>477,309,375</b>	<b>666,286,542</b>



TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1954 - Continued

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>6. Sawmills:</b>						
Individual ownership .....	5,172	15,686	22,013,888	2,019,873	58,025,944	107,127,734
Partnerships .....	1,609	7,163	10,466,295	969,623	22,120,723	44,226,934
Incorporated companies .....	894	33,906	106,416,479	4,392,607	219,724,087	418,525,290
Co-operatives .....	21	255	674,869	56,568	1,247,616	2,306,540
<b>Totals .....</b>	<b>7,696</b>	<b>57,010</b>	<b>139,571,531</b>	<b>7,438,671</b>	<b>301,118,370</b>	<b>572,186,496</b>
<b>7. Butter and cheese:</b>						
Individual ownership .....	487	2,131	4,144,950	1,064,774	49,240,540	57,916,786
Partnerships .....	80	759	1,782,530	362,410	15,057,589	18,978,334
Incorporated companies .....	306	13,056	37,817,489	4,567,246	140,309,302	211,111,246
Co-operatives .....	594	4,653	11,276,857	1,863,359	100,228,740	124,198,964
<b>Totals .....</b>	<b>1,467</b>	<b>20,599</b>	<b>55,021,826</b>	<b>7,857,789</b>	<b>304,836,171</b>	<b>412,205,330</b>
<b>8. Primary iron and steel:</b>						
Incorporated companies .....	51	28,861	108,817,430	23,730,461	145,110,350	383,154,196
<b>Totals .....</b>	<b>51</b>	<b>28,861</b>	<b>108,817,430</b>	<b>23,730,461</b>	<b>145,110,350</b>	<b>383,154,196</b>
<b>9. Aircraft and parts:</b>						
Individual ownership .....	3	42	111,686	3,233	14,518	170,284
Partnerships .....	1					
Incorporated companies .....	43	35,053	135,751,804	2,732,155	158,878,967	342,840,546
<b>Totals .....</b>	<b>47</b>	<b>35,095</b>	<b>135,863,490</b>	<b>2,735,388</b>	<b>158,893,485</b>	<b>343,010,830</b>
<b>10. Miscellaneous food preparations:</b>						
Individual ownership .....	79	517	1,000,751	118,958	4,451,114	6,552,660
Partnerships .....	16	139	235,625	19,046	1,409,648	1,951,980
Incorporated companies .....	238	9,475	27,225,890	3,085,784	207,334,146	297,946,654
<b>Totals .....</b>	<b>333</b>	<b>10,131</b>	<b>28,462,266</b>	<b>3,223,788</b>	<b>213,194,908</b>	<b>306,451,294</b>
<b>11. Railway rolling stock:</b>						
Incorporated companies .....	36	29,214	96,862,444	4,442,645	162,219,587	283,398,567
<b>Totals .....</b>	<b>36</b>	<b>29,214</b>	<b>96,862,444</b>	<b>4,442,645</b>	<b>162,219,587</b>	<b>283,398,567</b>
<b>12. Bread and other bakery products:</b>						
Individual ownership .....	1,911	8,848	16,004,444	2,369,549	28,448,401	56,119,948
Partnerships .....	308	2,535	5,420,943	710,959	9,198,863	18,372,621
Incorporated companies .....	353	22,365	62,073,321	6,095,221	93,032,068	204,697,874
Co-operatives .....	12	135	306,154	42,988	440,282	1,017,446
<b>Totals .....</b>	<b>2,584</b>	<b>33,883</b>	<b>83,804,862</b>	<b>9,218,717</b>	<b>131,119,614</b>	<b>280,207,889</b>
<b>13. Miscellaneous electrical apparatus and supplies:</b>						
Individual ownership .....	16	39	80,023	4,177	123,112	257,215
Partnerships .....	10	113	273,249	8,767	768,959	1,224,783
Incorporated companies .....	131	23,472	81,899,306	2,411,088	122,264,103	266,092,425
<b>Totals .....</b>	<b>157</b>	<b>23,624</b>	<b>82,252,578</b>	<b>2,424,032</b>	<b>123,156,174</b>	<b>267,574,423</b>
<b>14. Rubber goods (including footwear):</b>						
Individual ownership .....	7	38	81,150	8,174	52,095	184,596
Partnerships .....	3	98	208,811	12,631	90,395	409,083
Incorporated companies .....	63	20,758	67,186,444	3,978,993	106,359,368	263,591,108
<b>Totals .....</b>	<b>73</b>	<b>20,894</b>	<b>67,476,405</b>	<b>3,999,798</b>	<b>106,501,858</b>	<b>264,184,787</b>
<b>15. Printing and publishing:</b>						
Individual ownership .....	312	1,353	3,050,028	162,574	1,240,155	6,080,382
Partnerships .....	110	619	1,507,054	62,541	556,663	2,799,772
Incorporated companies .....	372	27,078	94,907,830	2,002,353	69,173,697	245,194,510
Co-operatives .....	6	351	1,009,715	26,504	676,430	2,624,973
<b>Totals .....</b>	<b>800</b>	<b>29,401</b>	<b>100,474,627</b>	<b>2,253,972</b>	<b>71,646,945</b>	<b>256,699,637</b>
<b>16. Clothing, men's, factory:</b>						
Individual ownership .....	95	1,188	2,032,988	45,715	6,911,383	10,856,595
Partnerships .....	110	2,424	5,357,729	94,370	12,395,152	22,448,734
Incorporated companies .....	377	28,274	60,187,997	773,569	112,725,631	207,084,956
<b>Totals .....</b>	<b>582</b>	<b>31,886</b>	<b>67,578,714</b>	<b>913,654</b>	<b>132,032,166</b>	<b>240,390,285</b>
<b>17. Motor vehicle parts:</b>						
Individual ownership .....	30	149	358,346	21,396	412,280	951,980
Partnerships .....	12	87	232,198	11,444	228,218	535,775
Incorporated companies .....	138	18,127	64,949,899	3,778,134	122,051,028	237,620,652
<b>Totals .....</b>	<b>180</b>	<b>18,363</b>	<b>65,540,443</b>	<b>3,810,974</b>	<b>122,691,526</b>	<b>239,108,407</b>
<b>18. Machinery, industrial:</b>						
Individual ownership .....	34	331	793,325	32,392	1,068,705	2,273,256
Partnerships .....	16	149	413,029	17,206	694,430	1,572,914
Incorporated companies .....	261	22,366	79,283,292	2,548,924	82,168,891	229,824,114
Co-operatives .....	1					
<b>Totals .....</b>	<b>312</b>	<b>22,846</b>	<b>80,489,646</b>	<b>2,598,522</b>	<b>83,932,026</b>	<b>233,670,284</b>

TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1954 - Continued

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
19. Furniture:						
Individual ownership .....	972	3,586	7,894,958	408,108	10,031,102	21,934,769
Partnerships .....	298	2,325	5,424,049	229,725	7,920,876	16,273,929
Incorporated companies.....	505	23,965	64,286,549	2,136,995	90,960,985	194,495,500
<b>Totals.....</b>	<b>1,775</b>	<b>29,876</b>	<b>77,605,556</b>	<b>2,774,828</b>	<b>108,912,963</b>	<b>232,704,198</b>
20. Sheet metal products:						
Individual ownership .....	63	355	946,412	46,661	1,625,575	3,312,641
Partnerships .....	36	288	821,631	36,910	1,054,261	2,546,713
Incorporated companies.....	244	17,406	59,676,732	2,232,624	116,152,702	226,827,524
<b>Totals.....</b>	<b>343</b>	<b>18,049</b>	<b>61,444,775</b>	<b>2,316,195</b>	<b>118,832,538</b>	<b>232,686,878</b>
21. Flour mills:						
Individual ownership .....	16	92	206,145	35,205	3,822,521	4,336,964
Partnerships .....	12	90	219,911	38,058	1,339,914	1,732,920
Incorporated companies.....	56	4,752	15,010,815	1,602,956	190,159,864	226,293,157
Co-operatives .....	1					
<b>Totals.....</b>	<b>85</b>	<b>4,934</b>	<b>15,436,871</b>	<b>1,676,219</b>	<b>195,322,299</b>	<b>232,363,041</b>
22. Radio and television sets and parts:						
Individual ownership .....	11	61	112,081	4,129	253,650	470,736
Partnerships .....	5	50	135,751	3,541	261,860	511,483
Incorporated companies.....	104	17,909	56,144,406	937,421	124,181,442	227,529,411
<b>Totals.....</b>	<b>120</b>	<b>18,020</b>	<b>56,392,238</b>	<b>945,091</b>	<b>124,696,952</b>	<b>228,511,630</b>
23. Clothing, women's, factory:						
Individual ownership .....	146	1,629	3,275,693	57,749	6,511,440	11,872,007
Partnerships .....	108	1,863	4,263,046	64,096	7,261,101	14,320,797
Incorporated companies.....	554	23,851	53,909,689	587,708	102,215,609	192,421,553
<b>Totals.....</b>	<b>808</b>	<b>27,343</b>	<b>61,448,428</b>	<b>709,553</b>	<b>115,988,150</b>	<b>218,614,357</b>
24. Fruit and vegetable preparations:						
Individual ownership .....	104	724	868,447	94,543	2,975,302	4,505,736
Partnerships .....	44	395	590,291	58,713	2,093,326	3,539,533
Incorporated companies.....	274	14,272	32,548,285	2,653,731	122,133,138	201,830,095
Co-operatives .....	31	424	707,805	93,684	4,353,197	5,155,087
<b>Totals.....</b>	<b>453</b>	<b>15,815</b>	<b>34,714,828</b>	<b>2,900,671</b>	<b>131,554,963</b>	<b>215,030,451</b>
25. Machinery, heavy electrical:						
Individual ownership .....	3	17	29,973	375	31,265	73,199
Incorporated companies.....	60	22,203	83,078,506	2,006,396	70,174,476	202,077,727
<b>Totals.....</b>	<b>63</b>	<b>22,220</b>	<b>83,108,479</b>	<b>2,006,771</b>	<b>70,205,741</b>	<b>202,150,926</b>
26. Miscellaneous chemical products:						
Individual ownership .....	47	195	454,231	37,918	585,146	1,467,604
Partnerships .....	15	40	94,837	15,049	63,647	199,644
Incorporated companies.....	196	13,248	42,900,309	8,673,857	100,741,474	199,673,009
<b>Totals.....</b>	<b>258</b>	<b>13,483</b>	<b>43,449,377</b>	<b>8,726,824</b>	<b>101,390,267</b>	<b>201,340,257</b>
27. Sash, door and planing mills:						
Individual ownership .....	974	3,254	6,024,472	452,223	10,232,377	19,675,522
Partnerships .....	270	1,627	3,641,442	267,686	6,522,085	12,543,508
Incorporated companies.....	605	14,465	37,668,466	2,534,900	102,760,232	167,583,184
Co-operatives .....	3	40	63,747	7,864	244,756	398,101
<b>Totals.....</b>	<b>1,852</b>	<b>19,386</b>	<b>47,398,127</b>	<b>3,262,673</b>	<b>119,759,450</b>	<b>200,200,315</b>
28. Breweries:						
Incorporated companies.....	62	8,541	33,422,844	2,650,996	47,590,063	198,390,169
<b>Totals.....</b>	<b>62</b>	<b>8,541</b>	<b>33,422,844</b>	<b>2,650,996</b>	<b>47,590,063</b>	<b>198,390,169</b>
29. Cotton yarn and cloth:						
Individual ownership .....	2	23	33,138	3,238	55,369	115,853
Partnerships .....	1					
Incorporated companies.....	47	19,842	49,414,157	3,716,020	119,149,351	194,575,278
<b>Totals.....</b>	<b>50</b>	<b>19,865</b>	<b>49,447,295</b>	<b>3,719,258</b>	<b>119,204,720</b>	<b>194,691,131</b>
30. Boxes and bags, paper:						
Individual ownership .....	20	160	352,557	9,345	572,071	1,131,584
Partnerships .....	10	190	455,612	13,562	836,324	1,458,422
Incorporated companies.....	174	13,533	39,824,254	1,330,732	115,181,316	191,653,142
<b>Totals.....</b>	<b>204</b>	<b>13,883</b>	<b>40,632,423</b>	<b>1,353,639</b>	<b>116,589,711</b>	<b>194,242,948</b>
31. Feeds, stock and poultry, prepared:						
Individual ownership .....	243	944	1,767,926	509,263	18,404,021	22,413,841
Partnerships .....	93	426	771,648	172,927	6,910,780	8,401,630
Incorporated companies.....	225	3,606	10,234,049	1,624,262	100,929,845	127,656,634
Co-operatives .....	117	1,131	2,572,177	487,852	26,228,062	31,660,494
<b>Totals.....</b>	<b>678</b>	<b>6,107</b>	<b>15,345,800</b>	<b>2,794,304</b>	<b>152,472,708</b>	<b>190,132,599</b>



**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1954 - Concluded**

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>32. Printing and bookbinding:</b>						
Individual ownership .....	868	3,296	7,760,213	273,716	6,274,032	18,459,649
Partnerships .....	281	1,820	4,744,500	151,554	4,248,834	11,742,423
Incorporated companies .....	608	18,675	58,461,749	1,220,596	55,872,091	154,252,368
Co-operatives .....	8	416	1,246,098	26,629	711,367	2,443,031
<b>Totals .....</b>	<b>1,765</b>	<b>24,207</b>	<b>72,212,660</b>	<b>1,672,495</b>	<b>67,106,324</b>	<b>186,897,471</b>
<b>33. Brass and copper products:</b>						
Individual ownership .....	35	149	323,305	26,276	464,590	961,438
Partnerships .....	22	187	485,573	38,022	868,393	1,645,174
Incorporated companies .....	99	8,194	29,322,247	2,021,764	98,553,274	155,301,139
<b>Totals .....</b>	<b>156</b>	<b>8,530</b>	<b>30,131,125</b>	<b>2,086,062</b>	<b>99,886,257</b>	<b>157,907,751</b>
<b>34. Shipbuilding:</b>						
Individual ownership .....	6	67	132,036	7,358	133,930	291,920
Partnerships .....	4	31	91,084	3,619	134,926	202,929
Incorporated companies .....	66	19,258	65,033,423	1,763,276	55,991,125	156,112,038
<b>Totals .....</b>	<b>76</b>	<b>19,356</b>	<b>65,256,543</b>	<b>1,774,253</b>	<b>56,259,981</b>	<b>156,606,890</b>
<b>35. Bridgebuilding and structural steel:</b>						
Incorporated companies .....	43	10,881	42,167,982	1,394,349	67,131,407	156,102,977
<b>Totals .....</b>	<b>43</b>	<b>10,881</b>	<b>42,167,982</b>	<b>1,394,349</b>	<b>67,131,407</b>	<b>156,102,977</b>
<b>36. Miscellaneous paper goods:</b>						
Individual ownership .....	29	165	326,253	15,664	486,050	1,027,295
Partnerships .....	9	76	176,379	11,934	245,091	551,506
Incorporated companies .....	174	9,760	29,377,487	1,355,466	89,092,225	153,851,147
<b>Totals .....</b>	<b>212</b>	<b>10,001</b>	<b>29,880,119</b>	<b>1,383,064</b>	<b>89,823,366</b>	<b>155,429,948</b>
<b>37. Fish processing:</b>						
Individual ownership .....	208	1,201	1,159,380	139,380	7,254,696	9,411,413
Partnerships .....	58	405	417,954	37,112	3,005,352	3,889,167
Incorporated companies .....	255	11,670	23,142,075	2,344,497	80,434,489	132,711,335
Co-operatives .....	65	926	1,281,868	83,482	4,938,146	7,444,620
<b>Totals .....</b>	<b>586</b>	<b>14,202</b>	<b>26,001,277</b>	<b>2,604,471</b>	<b>95,632,683</b>	<b>153,456,535</b>
<b>38. Tobacco, cigars and cigarettes:</b>						
Individual ownership .....	19	126	210,090	8,190	274,304	586,856
Partnerships .....	2					
Incorporated companies .....	18	7,292	23,790,317	436,684	78,735,023	151,446,797
<b>Totals .....</b>	<b>39</b>	<b>7,418</b>	<b>24,000,407</b>	<b>444,874</b>	<b>79,009,327</b>	<b>152,033,653</b>
<b>39. Acids, alkalies and salts:</b>						
Incorporated companies .....	43	8,408	33,425,864	13,358,379	49,400,551	142,001,601
<b>Totals .....</b>	<b>43</b>	<b>8,408</b>	<b>33,425,864</b>	<b>13,358,379</b>	<b>49,400,551</b>	<b>142,001,601</b>
<b>40. Castings, iron:</b>						
Individual ownership .....	42	299	696,562	52,288	496,295	1,525,393
Partnerships .....	28	412	1,246,892	56,771	829,217	2,903,970
Incorporated companies .....	132	13,037	45,591,843	2,717,552	60,335,589	135,475,430
<b>Totals .....</b>	<b>202</b>	<b>13,748</b>	<b>47,535,297</b>	<b>2,826,611</b>	<b>61,661,101</b>	<b>139,904,793</b>





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CANADA

Type of ownership and size  
of establishment engaged in  
manufacturing in Canada.

**TYPE OF OWNERSHIP  
MANUFACTURING INDUSTRIES OF CANADA  
1955**

Memorandum

*Published by Authority of*  
The Honourable Gordon Churchill, Minister of Trade and Commerce

**DOMINION BUREAU OF STATISTICS  
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# TYPE OF OWNERSHIP MANUFACTURING INDUSTRIES OF CANADA, 1955

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 38,182 establishments operating in 1955, 1,617 establishments in the periodical publishing industry were unclassifiable, leaving 36,565 estab-

lishments in the four categories of ownership. Individual ownership numbered 15,609 establishments, partnerships 4,977, incorporated companies 15,037 and co-operatives 942. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1955. It is interesting to note that incorporated companies are becoming increasingly important, the percentage of the total number of establishments having risen from 33.4 in 1946 to 41.1 in 1955, while the other three categories declined in importance. This trend to incorporation is no doubt accentuated by the favourable income tax rate allowed companies on the first \$20,000 of income.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated).....	47.3	16.0	33.4	3.3	1951.....	44.6	15.5	36.9	3.0
1947.....	46.4	16.1	34.3	3.2	1952.....	44.9	15.4	36.9	2.8
1948.....	46.2	16.4	34.4	3.0	1953.....	44.4	14.8	38.2	2.6
1949.....	46.0	15.8	35.3	2.9	1954.....	43.6	14.3	39.5	2.6
1950.....	45.6	15.0	36.3	3.1	1955.....	42.7	13.6	41.1	2.6

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries conducted on a small scale

contain a large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

No.	Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1	Wood products .....	11.3	60.1
2	Printing, publishing and allied industries .....	15.5	43.6
3	Miscellaneous manufacturing industries .....	20.7	35.6
4	Foods and beverages .....	22.1	46.4
5	Non-metallic mineral products .....	33.3	32.2
6	Clothing .....	33.9	27.1
7	Chemicals and allied products .....	46.1	16.7
8	Leather products .....	47.3	26.6
9	Iron and steel products .....	62.8	24.8
10	Textile mills .....	70.8	30.0
11	Knitting mills .....	73.2	15.2
12	Non-ferrous metal products .....	91.8	24.8
13	Paper products .....	154.7	7.9
14	Electrical apparatus and supplies .....	162.9	7.7
15	Products of petroleum and coal .....	164.9	1.9
16	Tobacco and tobacco products .....	170.2	35.7
17	Transportation equipment .....	221.9	27.9
18	Rubber products .....	267.2	14.6
	<b>All Groups .....</b>	<b>34.0</b>	<b>42.7</b>

It is therefor found, according to the above, that in the wood products group 60 p.c. of the establishments were under individual ownership. The foods and beverages group had 46 p.c. of its establishments in this classification, followed by the printing, publishing and allied trades with 44 p.c., tobacco and tobacco products 36 p.c., miscellaneous industries 36 p.c., non-metallic mineral products 32 p.c., textiles 30 p.c., transportation equipment 28 p.c., clothing 27 p.c., leather products 27 p.c., iron and steel and non-ferrous metal products 25 p.c. etc. The petroleum and coal products group with only 1.9 of the total had the smallest number of establishments operating under individual ownership.

The establishments operating under individual ownership are not as important, from the point of view of employment provided, as their large numbers would indicate. According to tables 1 and 2, these establishments which comprise 43 p.c. of the total have only 5 p.c. of the total employees. Partnerships accounted for 14 p.c. of the number of establish-

ments and 3 p.c. of the total employees. Incorporated companies with 41 p.c. of the number of establishments had 91 p.c. of the employees. Co-operatives with 3 p.c. of the establishments had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are, by a wide margin, the most important factor in the employment field. In the petroleum and coal products group practically 100 p.c. of the employees were reported by such companies, while the electrical apparatus and supplies, rubber, paper and transportation equipment groups had 99 p.c. Companies in the chemicals, tobacco and non-ferrous metal products groups had 98 p.c., iron and steel products 96 p.c., textiles 95 p.c., knitting mills 94 p.c., non-metallic mineral products 93 p.c., leather products 90 p.c., miscellaneous industries 88 p.c., printing, publishing and allied trades 86 p.c., clothing 83 p.c. and foods and beverages 82 p.c. Companies in the wood products group with 73 reported the lowest percentage of the total employment.

## MANUFACTURING INDUSTRIES OF CANADA

TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries  
Classified by Type of Ownership, by Provinces and Industrial Groups, 1955

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
<b>Province</b>					
Newfoundland .....	47.5	32.8	19.5	0.2	100.0
Prince Edward Island .....	47.3	17.4	30.3	5.0	100.0
Nova Scotia .....	52.9	14.8	30.5	1.8	100.0
New Brunswick .....	53.9	10.9	32.5	2.7	100.0
Quebec .....	47.4	10.5	38.2	3.9	100.0
Ontario .....	36.9	13.3	47.8	2.0	100.0
Manitoba .....	38.9	14.9	44.6	1.6	100.0
Saskatchewan .....	53.1	16.2	25.7	5.0	100.0
Alberta .....	47.6	16.9	32.4	3.1	100.0
British Columbia .....	36.3	17.0	45.5	1.2	100.0
Yukon and Northwest Territories .....	30.8	19.2	50.0	—	100.0
<b>Canada .....</b>	<b>42.7</b>	<b>13.6</b>	<b>41.1</b>	<b>2.6</b>	<b>100.0</b>
<b>Industrial Groups</b>					
Foods and beverages .....	46.4	10.6	32.1	10.9	100.0
Tobacco and tobacco products .....	35.7	1.8	58.9	3.6	100.0
Rubber products .....	14.6	3.7	81.7	—	100.0
Leather products .....	26.6	11.2	62.2	—	100.0
Textile Mills .....	30.0	11.2	58.5	0.3	100.0
Knitting Mills .....	15.2	10.8	74.0	—	100.0
Clothing .....	27.1	17.0	55.9	—	100.0
Wood Products .....	60.1	18.1	21.6	0.2	100.0
Paper products .....	7.9	3.6	88.5	—	100.0
Printing, Publishing and allied industries <sup>1</sup> .....	43.6	15.1	40.8	0.5	100.0
Iron and steel products .....	24.8	11.6	63.5	0.1	100.0
Transportation equipment .....	27.9	10.1	62.0	—	100.0
Non-ferrous metal products .....	24.8	11.0	64.2	—	100.0
Electrical apparatus and supplies .....	7.7	3.4	88.9	—	100.0
Non-metallic mineral products .....	32.2	13.2	54.5	0.1	100.0
Products of petroleum and coal .....	1.9	—	96.2	1.9	100.0
Chemicals and Allied products .....	16.7	4.4	78.6	0.3	100.0
Miscellaneous manufacturing industries .....	35.6	12.2	52.0	0.2	100.0

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.

TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries,  
Classified by Type of Ownerships, by Provinces and Industrial Groups, 1955

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
<b>Province</b>					
Newfoundland .....	6.6	6.1	87.1	0.2	100.0
Prince Edward Island .....	17.0	11.1	67.6	4.3	100.0
Nova Scotia .....	10.6	3.8	84.5	1.1	100.0
New Brunswick .....	10.1	2.8	85.4	1.7	100.0
Quebec .....	6.4	3.0	89.8	0.8	100.0
Ontario .....	3.4	2.4	93.9	0.3	100.0
Manitoba .....	5.2	3.6	90.3	0.9	100.0
Saskatchewan .....	11.3	5.9	71.5	11.3	100.0
Alberta .....	9.4	5.5	82.8	2.3	100.0
British Columbia .....	5.4	4.1	88.6	1.9	100.0
Yukon and Northwest Territories .....	13.5	11.8	74.7	—	100.0
<b>Canada .....</b>	<b>5.2</b>	<b>2.9</b>	<b>91.0</b>	<b>0.9</b>	<b>100.0</b>
<b>Industrial Group</b>					
Foods and beverages .....	9.3	3.5	82.4	4.8	100.0
Tobacco and tobacco products .....	1.2	—	98.8	—	100.0
Rubber products .....	0.4	0.4	99.2	—	100.0
Leather products .....	5.5	3.9	90.6	—	100.0
Textile Mills .....	2.6	1.8	95.5	0.1	100.0
Knitting mills .....	1.4	4.3	94.3	—	100.0
Clothing .....	8.3	8.5	83.2	—	100.0
Wood products .....	17.4	8.5	73.7	0.4	100.0
Paper products .....	0.3	0.3	99.4	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	7.8	4.4	86.6	1.2	100.0
Iron and steel products .....	2.1	1.6	96.3	—	100.0
Transportation equipment .....	0.5	0.3	99.2	—	100.0
Non-ferrous metal products .....	1.4	0.9	97.7	—	100.0
Electrical apparatus and supplies .....	0.2	0.2	99.6	—	100.0
Non metallic mineral products .....	4.2	3.0	92.8	—	100.0
Products of petroleum and coal .....	—	—	100.0	—	100.0
Chemicals and allied industries .....	1.0	0.5	98.2	0.3	100.0
Miscellaneous manufacturing industries .....	7.7	4.0	88.1	0.2	100.0

Symbols: — nil.

— amount too small to be expressed.

N.B. 1. Four main categories of ownership only; the non-classifiable group is not included.



TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership, 1955

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Totals
		p.c.	p.c.	p.c.	p.c.	p.c.
1	Pulp and paper .....	—	—	100.0	—	100.0
2	Non-ferrous metal smelting and refining .....	—	—	100.0	—	100.0
3	Petroleum products .....	—	—	100.0	—	100.0
4	Motor vehicles .....	—	—	100.0	—	100.0
5	Slaughtering and meatpacking .....	1.0	1.1	96.0	1.9	100.0
6	Sawmills .....	25.8	11.9	61.7	0.6	100.0
7	Primary iron and steel .....	—	—	100.0	—	100.0
8	Butter and cheese .....	9.6	3.6	63.7	23.1	100.0
9	Aircraft and parts .....	0.1	—	99.9	—	100.0
10	Miscellaneous electrical apparatus and supplies .....	0.2	0.3	99.5	—	100.0
11	Rubber goods (including footwear) .....	0.4	0.3	99.3	—	100.0
12	Miscellaneous food preparations .....	2.8	1.0	96.2	—	100.0
13	Bread and other bakery products .....	25.4	7.0	67.2	0.4	100.0
14	Motor vehicle parts .....	0.8	0.5	98.7	—	100.0
15	Printing and publishing .....	4.4	1.9	92.5	1.2	100.0
16	Telecommunication equipment .....	0.3	0.2	99.5	—	100.0
17	Furniture .....	12.0	7.2	80.8	—	100.0
18	Sheet metal products .....	1.6	1.4	97.0	—	100.0
19	Industrial machinery .....	1.1	0.4	98.5	—	100.0
20	Clothing, men's factory .....	3.5	7.6	88.9	—	100.0
21	Railway rolling stock .....	—	—	100.0	—	100.0
22	Sash, door and planing mills .....	16.4	7.7	75.9	—	100.0
23	Fruit and vegetable preparations .....	4.4	2.9	89.3	3.4	100.0
24	Cotton yarn and cloth .....	0.1	—	99.9	—	100.0
25	Clothing, women's factory .....	5.2	5.8	89.0	—	100.0
26	Flour mills .....	1.0	1.9	97.1	—	100.0
27	Miscellaneous chemical products .....	1.7	0.3	98.0	—	100.0
28	Brass and copper products .....	1.8	1.6	96.6	—	100.0
29	Boxes and bags, paper .....	1.1	1.3	97.6	—	100.0
30	Breweries .....	—	—	100.0	—	100.0
31	Printing and bookbinding .....	13.4	7.7	77.3	1.6	100.0
32	Machinery, heavy electrical .....	0.1	—	99.9	—	100.0
33	Feeds, stock and poultry, prepared .....	16.2	6.6	58.0	19.2	100.0
34	Castings, iron .....	2.3	1.9	95.8	—	100.0
35	Acids, alkalies and salts .....	—	—	100.0	—	100.0
36	Miscellaneous paper goods .....	1.0	0.8	98.2	—	100.0
37	Tobacco, cigars and cigarettes .....	1.5	—	98.5	—	100.0
38	Fish processing .....	8.6	2.7	82.6	6.1	100.0
39	Synthetic textiles and silk .....	—	—	100.0	—	100.0
40	Bridge building and structural steel .....	—	—	100.0	—	100.0

TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1955

Provinces	Estab-lish-ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>Canada:</b>						
Individual ownership .....	15,609	66,791	129,114,033	11,687,301	290,351,293	524,980,506
Partnerships .....	4,977	38,427	83,018,598	5,657,669	169,328,102	314,338,239
Incorporated companies .....	15,037	1,176,940	3,891,605,621	436,338,602	9,658,642,938	18,368,365,979
Co-operatives .....	942	10,726	26,298,204	4,105,698	193,551,056	248,958,659
Not classifiable <sup>1</sup> .....	1,617	5,577	12,373,078	—	26,328,776	57,290,428
<b>Totals .....</b>	<b>38,182</b>	<b>1,298,461</b>	<b>4,142,409,534</b>	<b>457,789,470</b>	<b>10,338,202,165</b>	<b>19,513,933,811</b>
<b>Newfoundland:</b>						
Individual ownership .....	366	688	834,742	92,288	1,329,656	2,754,435
Partnerships .....	253	636	423,622	37,996	714,401	1,447,023
Incorporated companies .....	150	9,013	27,316,847	5,315,918	47,775,340	111,200,881
Co-operatives .....	2	—	—	—	—	—
Not classifiable <sup>1</sup> .....	14	24	29,257	—	95,459	176,697
<b>Totals .....</b>	<b>785</b>	<b>10,361</b>	<b>28,604,468</b>	<b>5,446,202</b>	<b>49,914,856</b>	<b>115,579,036</b>
<b>Prince Edward Island:</b>						
Individual ownership .....	95	299	366,233	45,445	1,453,994	2,282,973
Partnerships .....	35	197	279,535	34,122	744,177	1,235,511
Incorporated companies .....	61	1,272	2,428,273	303,591	14,596,173	20,100,318
Co-operatives .....	10	—	—	—	—	—
Not classifiable <sup>1</sup> .....	3	1	44	—	8,691	10,029
<b>Totals .....</b>	<b>204</b>	<b>1,769</b>	<b>3,074,085</b>	<b>383,158</b>	<b>16,803,035</b>	<b>23,628,831</b>

1. Consists of the industry "Publishing (only) of Periodicals."



TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1955 — Concluded

Provinces	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
Nova Scotia:						
Individual ownership .....	774	3,198	4,598,179	438,237	14,884,977	24,288,880
Partnerships .....	217	1,146	1,682,349	163,322	6,186,914	9,437,436
Incorporated companies .....	446	25,805	70,227,297	10,060,137	153,911,027	297,087,928
Co-operatives .....	26					
Not classifiable <sup>1</sup> .....	61	69	48,098	—	211,501	315,446
<b>Totals .....</b>	<b>1,524</b>	<b>30,218</b>	<b>76,555,923</b>	<b>10,661,696</b>	<b>175,194,419</b>	<b>331,129,690</b>
New Brunswick:						
Individual ownership .....	553	2,260	3,102,988	370,843	10,410,748	16,926,835
Partnerships .....	112	624	886,531	73,017	1,955,652	3,560,467
Incorporated companies .....	334	19,509	52,633,569	12,014,336	148,348,537	274,017,438
Co-operatives .....	28					
Not classifiable <sup>1</sup> .....	25	41	60,257	—	190,282	324,310
<b>Totals .....</b>	<b>1,052</b>	<b>22,434</b>	<b>56,683,345</b>	<b>12,458,196</b>	<b>160,905,219</b>	<b>294,829,050</b>
Quebec:						
Individual ownership .....	5,555	27,380	50,692,772	4,349,147	125,288,562	218,041,456
Partnerships .....	1,227	13,133	27,606,496	1,554,025	56,697,087	104,497,378
Incorporated companies .....	4,479	386,237	1,185,509,982	153,553,028	2,957,569,641	5,569,146,049
Co-operatives .....	452					
Not classifiable <sup>1</sup> .....	481	2,825	7,268,703	—	12,986,041	30,682,191
<b>Totals .....</b>	<b>12,194</b>	<b>429,575</b>	<b>1,271,077,953</b>	<b>159,456,200</b>	<b>3,152,541,331</b>	<b>5,922,367,074</b>
Ontario:						
Individual ownership .....	4,685	20,736	44,840,145	3,884,039	95,552,418	173,249,158
Partnerships .....	1,689	14,463	34,661,474	2,233,420	72,523,025	131,731,954
Incorporated companies .....	6,057	576,770	2,005,659,760	196,812,554	4,836,793,784	9,293,616,680
Co-operatives .....	242					
Not classifiable <sup>1</sup> .....	603	1,903	3,744,248	—	9,356,196	19,045,169
<b>Totals .....</b>	<b>13,276</b>	<b>613,872</b>	<b>2,088,905,627</b>	<b>202,930,013</b>	<b>5,014,225,423</b>	<b>9,617,642,961</b>
Manitoba:						
Individual ownership .....	556	2,117	4,155,718	385,935	8,660,836	15,693,040
Partnerships .....	213	1,490	3,155,221	223,814	6,816,354	11,879,577
Incorporated companies .....	639	37,524	114,066,128	10,830,210	313,350,768	559,211,624
Co-operatives .....	23					
Not classifiable <sup>1</sup> .....	118	187	341,508	—	870,807	1,566,840
<b>Totals .....</b>	<b>1,549</b>	<b>41,318</b>	<b>121,718,573</b>	<b>11,439,959</b>	<b>329,698,765</b>	<b>588,351,081</b>
Saskatchewan:						
Individual ownership .....	484	1,292	2,261,176	251,880	3,001,101	7,320,402
Partnerships .....	148	673	1,315,278	148,661	2,564,927	5,156,038
Incorporated companies .....	234	9,460	31,153,458	7,380,816	168,151,328	282,172,104
Co-operatives .....	46					
Not classifiable <sup>1</sup> .....	48	65	95,599	—	361,345	513,493
<b>Totals .....</b>	<b>960</b>	<b>11,490</b>	<b>34,825,511</b>	<b>7,781,357</b>	<b>174,078,701</b>	<b>295,162,037</b>
Alberta:						
Individual ownership .....	962	3,266	6,265,439	694,673	11,702,839	24,094,430
Partnerships .....	343	1,909	3,995,451	329,375	6,533,609	14,028,583
Incorporated companies .....	655	29,520	96,104,584	11,472,194	347,130,520	601,876,719
Co-operatives .....	63					
Not classifiable <sup>1</sup> .....	103	151	183,341	—	655,885	1,148,503
<b>Totals .....</b>	<b>2,126</b>	<b>34,846</b>	<b>106,548,815</b>	<b>12,496,242</b>	<b>366,022,853</b>	<b>641,148,235</b>
British Columbia:						
Individual ownership .....	1,571	5,532	11,935,542	1,167,346	18,010,094	40,176,479
Partnerships .....	735	4,136	8,982,141	856,665	14,554,776	31,273,841
Incorporated companies .....	1,969	92,429	332,291,019	32,531,254	861,816,229	1,604,386,746
Co-operatives .....	50					
Not classifiable <sup>1</sup> .....	161	311	602,025	—	1,592,569	3,507,750
<b>Totals .....</b>	<b>4,486</b>	<b>102,408</b>	<b>353,810,727</b>	<b>34,555,265</b>	<b>895,973,668</b>	<b>1,679,344,816</b>
Yukon and Northwest Territories:						
Individual ownership .....	8	23	61,099	7,468	56,068	152,418
Partnerships .....	5	20	30,500	3,252	37,180	90,431
Incorporated companies .....	13	127	512,908	170,462	2,750,647	4,508,151
<b>Totals .....</b>	<b>26</b>	<b>170</b>	<b>604,507</b>	<b>181,182</b>	<b>2,843,895</b>	<b>4,751,000</b>

1. Consists of the industry "Publishing (only) of Periodicals".

TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1955

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>1. Foods and Beverages:</b>						
Individual ownership .....	3,774	16,755	30,018,730	5,448,180	129,183,403	186,954,621
Partnerships .....	863	6,251	12,806,394	2,002,219	59,931,897	85,754,355
Incorporated companies .....	2,614	148,472	435,861,311	42,752,566	1,954,427,741	3,122,742,015
Co-operatives .....	883	8,607	20,100,142	3,275,852	176,239,908	218,864,625
<b>Totals .....</b>	<b>8,134</b>	<b>180,085</b>	<b>498,786,577</b>	<b>53,478,817</b>	<b>2,319,782,949</b>	<b>3,614,315,616</b>
<b>2. Tobacco and tobacco products:</b>						
Individual ownership .....	20	112	198,377	7,303	253,906	555,952
Partnerships .....	1					
Incorporated companies .....	33	9,417	29,248,514	723,894	162,773,979	250,377,833
Co-operatives .....	2					
<b>Totals .....</b>	<b>56</b>	<b>9,529</b>	<b>29,446,891</b>	<b>731,197</b>	<b>163,027,885</b>	<b>250,933,785</b>
<b>3. Rubber products:</b>						
Individual ownership .....	12	84	179,581	12,954	136,735	362,366
Partnerships .....	3	78	159,681	11,266	141,564	404,160
Incorporated companies .....	67	21,751	73,435,702	4,148,891	136,796,471	321,645,853
<b>Totals .....</b>	<b>82</b>	<b>21,913</b>	<b>73,774,964</b>	<b>4,173,111</b>	<b>137,074,770</b>	<b>322,412,379</b>
<b>4. Leather products:</b>						
Individual ownership .....	172	1,670	3,369,240	99,015	5,465,875	10,535,262
Partnerships .....	72	1,205	2,477,586	72,012	3,752,550	7,476,067
Incorporated companies .....	402	27,700	63,123,450	1,945,349	99,743,194	200,031,761
<b>Totals .....</b>	<b>646</b>	<b>30,575</b>	<b>68,970,276</b>	<b>2,116,376</b>	<b>108,961,619</b>	<b>218,043,090</b>
<b>5. Textile Mills:</b>						
Individual ownership .....	293	1,826	3,672,712	203,821	6,232,638	12,917,054
Partnerships .....	109	1,231	2,556,364	120,062	3,979,638	8,047,024
Incorporated companies .....	572	66,046	181,512,607	13,485,331	398,275,659	713,016,803
Co-operatives .....	3	41	63,361	7,967	402,641	534,564
<b>Totals .....</b>	<b>977</b>	<b>69,144</b>	<b>187,805,044</b>	<b>13,817,181</b>	<b>408,890,576</b>	<b>734,515,445</b>
<b>6a. Knitting mills:</b>						
Individual ownership .....	45	299	556,760	25,681	1,381,625	2,442,046
Partnerships .....	32	925	1,829,989	52,719	3,608,949	7,089,408
Incorporated companies .....	219	20,434	44,821,459	1,793,473	70,714,940	145,655,309
<b>Totals .....</b>	<b>296</b>	<b>21,658</b>	<b>47,208,208</b>	<b>1,871,873</b>	<b>75,705,514</b>	<b>155,186,763</b>
<b>6b. Clothing:</b>						
Individual ownership .....	718	7,470	14,116,749	343,295	26,124,226	49,444,104
Partnerships .....	451	7,612	16,769,086	295,381	29,247,123	56,110,061
Incorporated companies .....	1,479	74,604	165,550,644	2,362,692	304,511,589	578,807,737
<b>Totals .....</b>	<b>2,648</b>	<b>89,686</b>	<b>196,436,479</b>	<b>3,001,368</b>	<b>359,882,938</b>	<b>684,361,902</b>
<b>7. Wood products:</b>						
Individual ownership .....	7,098	23,316	40,330,721	3,440,991	86,882,264	166,664,353
Partnerships .....	2,128	11,419	21,055,631	1,672,075	40,271,084	79,543,235
Incorporated companies .....	2,550	98,458	291,942,757	13,725,436	594,677,142	1,124,844,632
Co-operatives .....	28	480	1,110,788	79,842	1,985,003	4,291,334
<b>Totals .....</b>	<b>11,804</b>	<b>133,673</b>	<b>354,439,897</b>	<b>18,918,344</b>	<b>723,815,493</b>	<b>1,375,343,554</b>
<b>8. Paper products:</b>						
Individual ownership .....	46	272	618,580	24,581	1,072,906	2,127,826
Partnerships .....	21	263	607,923	21,257	1,163,525	2,092,931
Incorporated companies .....	513	89,215	348,550,546	97,729,445	790,771,638	1,749,877,748
<b>Totals .....</b>	<b>580</b>	<b>89,750</b>	<b>349,777,049</b>	<b>94,775,283</b>	<b>793,008,069</b>	<b>1,754,083,505</b>
<b>9. Printing, publishing and allied industries:</b>						
Individual ownership .....	1,256	5,001	12,163,904	490,078	8,390,040	27,959,600
Partnerships .....	431	2,850	7,643,961	250,009	5,650,368	17,598,365
Incorporated companies .....	1,175	55,424	200,117,831	4,202,047	157,405,134	511,690,714
Co-operatives .....	15	750	2,281,084	54,485	1,387,425	5,289,679
Not Classifiable <sup>1</sup> .....	1,617	5,577	12,373,078	—	26,328,776	57,290,428
<b>Totals .....</b>	<b>4,494</b>	<b>69,602</b>	<b>234,578,858</b>	<b>4,996,619</b>	<b>199,161,743</b>	<b>619,828,786</b>
<b>10. Iron and steel products:</b>						
Individual ownership .....	719	3,908	9,923,377	593,553	8,101,277	23,845,480
Partnerships .....	335	2,858	8,160,056	452,246	9,755,811	23,097,679
Incorporated companies .....	1,839	174,934	649,573,646	53,697,971	987,389,905	2,195,774,759
Co-operatives .....	2					
<b>Totals .....</b>	<b>2,895</b>	<b>181,700</b>	<b>667,657,079</b>	<b>54,743,770</b>	<b>1,005,246,993</b>	<b>2,242,717,918</b>

1. Consists of industry "Publishing (only) of Periodicals".



**TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1955 - Concluded**

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>11. Transportation equipment:</b>						
Individual ownership.....	166	624	1,326,681	75,389	1,361,299	3,368,306
Partnerships.....	60	434	1,109,688	44,603	1,493,463	2,968,840
Incorporated companies.....	368	130,731	487,998,627	18,956,284	1,114,914,074	1,944,072,889
<b>Totals.....</b>	<b>594</b>	<b>131,789</b>	<b>490,434,996</b>	<b>19,076,276</b>	<b>1,117,768,836</b>	<b>1,950,410,035</b>
<b>12. Non-ferrous metal products:</b>						
Individual ownership.....	144	731	1,785,967	87,468	2,595,441	5,513,418
Partnerships.....	64	496	1,156,630	62,035	2,062,042	3,959,121
Incorporated companies.....	373	52,084	198,167,282	62,250,186	970,134,705	1,617,508,316
<b>Totals.....</b>	<b>581</b>	<b>53,311</b>	<b>201,109,879</b>	<b>62,399,689</b>	<b>974,792,188</b>	<b>1,626,980,855</b>
<b>13. Electrical apparatus and supplies:</b>						
Individual ownership.....	36	160	364,794	15,982	720,752	1,254,421
Partnerships.....	16	157	392,380	17,477	820,749	1,439,654
Incorporated companies.....	416	75,927	263,274,300	7,842,766	476,114,252	959,920,937
<b>Totals.....</b>	<b>468</b>	<b>76,244</b>	<b>264,031,474</b>	<b>7,876,225</b>	<b>477,655,753</b>	<b>962,615,012</b>
<b>14. Non-metallic mineral products:</b>						
Individual ownership.....	377	1,641	3,622,677	424,175	3,921,476	10,526,080
Partnerships.....	155	1,093	2,616,354	407,277	2,779,905	7,781,826
Incorporated companies.....	638	36,215	124,767,700	39,238,266	167,787,920	495,810,895
Co-operatives.....	1					
<b>Totals.....</b>	<b>1,171</b>	<b>38,949</b>	<b>131,006,731</b>	<b>40,069,718</b>	<b>174,489,301</b>	<b>514,118,801</b>
<b>15. Products of petroleum and coal:</b>						
Individual ownership.....	2	17,486	72,436,559	38,992,273	704,384,995	1,160,824,499
Incorporated companies.....	102					
Co-operatives.....	2					
<b>Totals.....</b>	<b>106</b>	<b>17,486</b>	<b>72,436,559</b>	<b>38,992,273</b>	<b>704,384,995</b>	<b>1,160,824,499</b>
<b>16. Chemicals and allied products:</b>						
Individual ownership.....	188	541	1,228,056	99,850	2,417,193	4,849,274
Partnerships.....	50	238	584,881	45,051	1,099,848	2,264,944
Incorporated companies.....	885	50,900	182,794,301	32,888,130	474,008,427	1,033,979,764
Co-operatives.....	3	177	660,705	52,539	2,578,722	2,985,018
<b>Totals.....</b>	<b>1,126</b>	<b>51,856</b>	<b>185,267,943</b>	<b>33,085,570</b>	<b>480,104,190</b>	<b>1,044,079,000</b>
<b>17. Miscellaneous manufacturing industries:</b>						
Individual ownership.....	543	2,415	5,722,548	294,225	6,180,926	15,839,714
Partnerships.....	186	1,278	2,995,809	131,280	3,485,782	8,499,286
Incorporated companies.....	792	27,766	80,416,349	3,238,975	104,689,481	258,559,852
Co-operatives.....	3	52	104,924	1,300	92,164	249,014
<b>Totals.....</b>	<b>1,524</b>	<b>31,511</b>	<b>89,239,630</b>	<b>3,665,780</b>	<b>114,448,353</b>	<b>283,147,866</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1955**

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>1. Pulp and paper:</b>						
Incorporated companies.....	125	62,205	265,298,119	91,040,773	546,079,192	1,326,938,138
<b>Totals.....</b>	<b>125</b>	<b>62,205</b>	<b>265,298,119</b>	<b>91,040,773</b>	<b>546,079,192</b>	<b>1,326,938,138</b>
<b>2. Non-ferrous metal smelting and refining:</b>						
Incorporated companies.....	24	28,606	118,189,378	57,148,510	710,762,890	1,211,716,481
<b>Totals.....</b>	<b>24</b>	<b>28,606</b>	<b>118,189,378</b>	<b>57,148,510</b>	<b>710,762,890</b>	<b>1,211,716,481</b>
<b>3. Petroleum products:</b>						
Individual ownership.....	2	13,340	57,892,387	32,593,790	642,872,134	1,048,834,455
Incorporated companies.....	57					
Co-operatives.....	2					
<b>Totals.....</b>	<b>61</b>	<b>13,340</b>	<b>57,892,387</b>	<b>32,593,790</b>	<b>642,872,134</b>	<b>1,048,834,455</b>
<b>4. Motor vehicles:</b>						
Incorporated companies.....	15	33,429	134,661,758	4,499,463	631,181,084	907,410,923
<b>Totals.....</b>	<b>15</b>	<b>33,429</b>	<b>134,661,758</b>	<b>4,499,463</b>	<b>631,181,084</b>	<b>907,410,923</b>



TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1955 - Continued

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>5. Slaughtering and meat packing:</b>						
Individual ownership.....	22	230	533,945	62,276	5,070,344	5,711,311
Partnerships.....	15	249	700,794	63,086	12,378,643	14,047,545
Incorporated companies.....	112	22,716	80,493,754	4,796,118	594,241,055	772,112,774
Co-operatives.....	4	460	1,278,453	107,983	15,789,418	17,596,143
<b>Totals.....</b>	<b>153</b>	<b>23,655</b>	<b>83,006,946</b>	<b>5,029,463</b>	<b>627,479,460</b>	<b>809,467,773</b>
<b>6. Sawmills:</b>						
Individual ownership.....	4,809	15,116	23,172,327	2,281,278	60,585,348	113,381,128
Partnerships.....	1,518	6,986	10,890,362	1,068,193	23,233,153	46,861,379
Incorporated companies.....	983	36,150	117,702,572	5,256,209	253,615,275	481,039,589
Co-operatives.....	23	334	791,558	66,918	1,436,428	3,200,894
<b>Totals.....</b>	<b>7,333</b>	<b>58,586</b>	<b>152,556,819</b>	<b>8,672,598</b>	<b>338,870,204</b>	<b>644,482,990</b>
<b>7. Primary iron and steel:</b>						
Incorporated companies.....	50	32,507	136,879,403	31,182,580	212,288,266	526,318,453
<b>Totals.....</b>	<b>50</b>	<b>32,507</b>	<b>136,879,403</b>	<b>31,182,580</b>	<b>212,288,266</b>	<b>526,318,453</b>
<b>8. Butter and cheese:</b>						
Individual ownership.....	450	1,954	3,894,776	1,026,186	46,639,509	54,539,291
Partnerships.....	80	735	1,837,967	350,989	14,675,287	18,441,962
Incorporated companies.....	315	13,028	39,110,760	4,903,687	148,674,584	224,613,363
Co-operatives.....	578	4,727	11,827,033	1,937,527	105,936,662	129,497,684
<b>Totals.....</b>	<b>1,423</b>	<b>20,444</b>	<b>56,670,536</b>	<b>8,218,389</b>	<b>315,926,042</b>	<b>427,092,300</b>
<b>9. Aircraft and parts:</b>						
Individual ownership.....	3	43	177,104	3,942	45,654	309,168
Partnerships.....	1					
Incorporated companies.....	48	32,993	130,091,905	4,679,620	140,785,510	354,005,669
<b>Totals.....</b>	<b>52</b>	<b>33,036</b>	<b>130,269,009</b>	<b>4,683,562</b>	<b>140,831,164</b>	<b>354,314,837</b>
<b>10. Miscellaneous electrical apparatus and supplies:</b>						
Individual ownership.....	15	40	92,632	4,153	179,276	336,027
Partnerships.....	5	81	183,576	6,444	423,545	705,011
Incorporated companies.....	137	23,171	81,848,949	2,696,346	158,080,337	324,020,106
<b>Totals.....</b>	<b>157</b>	<b>23,292</b>	<b>82,125,157</b>	<b>2,706,943</b>	<b>158,683,158</b>	<b>325,061,144</b>
<b>11. Rubber goods (including footwear):</b>						
Individual ownership.....	12	84	179,581	12,954	136,735	362,366
Partnerships.....	3	78	159,681	11,266	141,564	404,160
Incorporated companies.....	67	21,751	73,435,702	4,148,891	136,796,471	321,645,853
<b>Totals.....</b>	<b>82</b>	<b>21,913</b>	<b>73,774,964</b>	<b>4,173,111</b>	<b>137,074,770</b>	<b>322,412,379</b>
<b>12. Miscellaneous food preparations:</b>						
Individual ownership.....	56	259	521,811	50,806	2,149,088	3,275,304
Partnerships.....	14	96	154,749	14,457	588,874	869,167
Incorporated companies.....	234	9,071	27,185,171	3,197,114	206,282,848	299,606,710
<b>Totals.....</b>	<b>304</b>	<b>9,426</b>	<b>27,861,731</b>	<b>3,262,377</b>	<b>209,020,810</b>	<b>303,751,181</b>
<b>13. Bread and other bakery products:</b>						
Individual ownership.....	1,914	8,734	16,087,359	2,456,400	27,899,554	55,541,903
Partnerships.....	316	2,437	5,176,473	693,384	8,177,824	16,820,502
Incorporated companies.....	377	23,120	66,207,824	6,470,276	96,815,639	215,715,946
Co-operatives.....	11	125	288,348	36,819	406,233	940,943
<b>Totals.....</b>	<b>2,618</b>	<b>34,416</b>	<b>87,760,004</b>	<b>9,656,879</b>	<b>133,299,250</b>	<b>288,019,294</b>
<b>14. Motor vehicle parts:</b>						
Individual ownership.....	31	167	402,116	24,295	490,168	1,096,837
Partnerships.....	14	99	247,621	12,675	286,133	640,147
Incorporated companies.....	143	19,730	73,931,502	3,944,748	148,227,856	283,333,628
<b>Totals.....</b>	<b>188</b>	<b>19,996</b>	<b>74,581,239</b>	<b>3,981,718</b>	<b>149,004,157</b>	<b>285,070,612</b>
<b>15. Printing and publishing:</b>						
Individual ownership.....	307	1,324	3,134,490	165,731	1,225,723	6,187,975
Partnerships.....	99	575	1,450,243	58,729	556,769	2,690,689
Incorporated companies.....	376	27,610	102,198,158	2,137,694	72,558,613	263,393,371
Co-operatives.....	7	346	1,061,195	26,701	678,928	2,887,460
<b>Totals.....</b>	<b>789</b>	<b>29,855</b>	<b>107,844,086</b>	<b>2,388,855</b>	<b>75,020,033</b>	<b>275,159,495</b>
<b>16. Telecommunication equipment:</b>						
Individual ownership.....	9	52	114,157	4,675	367,104	542,616
Partnerships.....	4	31	83,361	3,197	111,481	249,395
Incorporated companies.....	113	18,953	61,543,772	1,119,616	155,240,980	262,628,268
<b>Totals.....</b>	<b>126</b>	<b>19,036</b>	<b>61,741,290</b>	<b>1,127,488</b>	<b>155,719,565</b>	<b>263,420,279</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1955 - Continued**

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>17. Furniture:</b>						
Individual ownership.....	1,007	3,676	8,340,247	463,583	11,538,751	24,389,730
Partnerships.....	282	2,197	5,199,732	238,274	8,254,512	16,060,768
Incorporated companies.....	533	24,750	70,702,407	2,366,977	105,607,361	221,100,603
<b>Totals .....</b>	<b>1,822</b>	<b>30,623</b>	<b>84,242,386</b>	<b>3,068,834</b>	<b>125,400,624</b>	<b>261,551,101</b>
<b>18. Sheet metal products:</b>						
Individual ownership.....	59	300	823,069	44,268	1,218,135	2,496,548
Partnerships.....	35	266	696,689	34,695	1,171,803	2,333,009
Incorporated companies.....	267	18,514	65,143,059	2,480,468	135,821,356	255,337,923
<b>Totals .....</b>	<b>361</b>	<b>19,080</b>	<b>66,662,817</b>	<b>2,559,431</b>	<b>138,211,294</b>	<b>260,167,480</b>
<b>10. Machinery, industrial:</b>						
Individual ownership.....	35	245	640,223	29,573	587,643	1,564,034
Partnerships.....	13	106	352,910	16,909	522,206	1,059,121
Incorporated companies.....	273	23,487	85,536,572	2,847,430	101,556,048	250,321,223
<b>Totals .....</b>	<b>321</b>	<b>23,838</b>	<b>86,529,705</b>	<b>2,893,912</b>	<b>102,665,897</b>	<b>252,944,378</b>
<b>20. Clothing, men's factory:</b>						
Individual ownership.....	95	1,097	1,884,379	55,946	7,727,662	11,712,741
Partnerships.....	102	2,401	5,321,446	91,153	12,435,173	21,885,535
Incorporated companies.....	373	27,947	61,603,470	807,346	117,694,831	216,864,039
<b>Totals .....</b>	<b>570</b>	<b>31,445</b>	<b>68,809,295</b>	<b>954,445</b>	<b>137,857,666</b>	<b>250,462,315</b>
<b>21. Railway rolling stock:</b>						
Incorporated companies.....	32	25,400	86,257,623	3,940,088	139,475,062	245,739,330
<b>Totals .....</b>	<b>32</b>	<b>25,400</b>	<b>86,257,623</b>	<b>3,940,088</b>	<b>139,475,062</b>	<b>245,739,330</b>
<b>22. Sash, door and planing mills:</b>						
Individual ownership.....	940	3,316	6,530,427	502,757	11,158,193	21,462,638
Partnerships.....	243	1,545	3,624,916	249,330	6,347,845	11,943,176
Incorporated companies.....	652	15,378	42,030,335	3,010,007	130,858,187	204,875,990
Co-operatives.....	2					
<b>Totals .....</b>	<b>1,837</b>	<b>20,239</b>	<b>52,185,678</b>	<b>3,762,094</b>	<b>148,364,225</b>	<b>238,281,804</b>
<b>23. Fruit and vegetable preparations:</b>						
Individual ownership.....	92	751	959,695	100,660	3,304,959	5,224,383
Partnerships.....	51	492	781,463	92,981	2,795,775	4,422,002
Incorporated companies.....	288	15,316	36,207,218	2,815,198	133,187,203	216,843,399
Co-operatives.....	28	592	991,200	110,634	4,670,608	7,585,542
<b>Totals .....</b>	<b>459</b>	<b>17,151</b>	<b>38,939,576</b>	<b>3,119,473</b>	<b>143,958,545</b>	<b>234,075,326</b>
<b>24. Cotton yarn and cloth:</b>						
Individual ownership.....	2	23	40,069	3,579	56,055	113,161
Partnerships.....	1					
Incorporated companies.....	47	21,514	56,370,981	4,080,187	149,505,374	229,570,880
<b>Totals .....</b>	<b>50</b>	<b>21,537</b>	<b>56,411,050</b>	<b>4,083,766</b>	<b>149,561,429</b>	<b>229,684,041</b>
<b>25. Clothing, women's factory:</b>						
Individual ownership.....	125	1,400	2,809,689	51,906	5,673,697	10,500,918
Partnerships.....	87	1,563	3,550,583	50,442	5,841,475	11,572,052
Incorporated companies.....	538	23,962	55,095,108	608,827	110,343,005	204,274,108
<b>Totals .....</b>	<b>750</b>	<b>26,925</b>	<b>61,455,380</b>	<b>711,175</b>	<b>121,858,177</b>	<b>226,347,078</b>
<b>26. Flour mills:</b>						
Individual ownership.....	12	50	95,739	19,753	846,574	1,040,986
Partnerships.....	12	90	225,826	41,236	1,306,576	1,711,915
Incorporated companies.....	52	4,713	15,157,252	1,660,409	182,850,858	219,141,637
Co-operatives.....	1					
<b>Totals .....</b>	<b>77</b>	<b>4,853</b>	<b>15,478,817</b>	<b>1,721,398</b>	<b>185,004,008</b>	<b>221,894,538</b>
<b>27. Miscellaneous chemical products:</b>						
Individual ownership.....	55	219	539,793	45,540	910,736	1,909,261
Partnerships.....	8	31	66,052	14,119	38,278	162,384
Incorporated companies.....	198	12,448	43,337,312	8,194,370	111,787,241	215,960,814
<b>Totals .....</b>	<b>261</b>	<b>12,698</b>	<b>43,943,157</b>	<b>8,254,029</b>	<b>112,736,255</b>	<b>218,032,459</b>
<b>28. Brass and copper products:</b>						
Individual ownership.....	34	158	348,134	30,496	627,054	1,189,499
Partnerships.....	19	146	387,248	32,398	746,042	1,317,780
Incorporated companies.....	104	8,560	31,538,659	2,126,638	149,021,938	213,992,721
<b>Totals .....</b>	<b>157</b>	<b>8,864</b>	<b>32,274,041</b>	<b>2,189,532</b>	<b>150,395,034</b>	<b>216,500,000</b>



**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1955 - Concluded**

Industrial groups	Estab- lish- ments	Employees	Earnings	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$
<b>29. Boxes and bags, paper:</b>						
Individual ownership .....	20	165	378,213	10,889	657,118	1,276,143
Partnerships .....	11	181	430,041	13,780	897,688	1,498,128
Incorporated companies .....	177	14,267	43,181,809	1,453,702	127,509,510	210,685,670
<b>Totals .....</b>	<b>208</b>	<b>14,613</b>	<b>43,990,063</b>	<b>1,478,371</b>	<b>129,064,316</b>	<b>213,459,941</b>
<b>30. Breweries:</b>						
Incorporated companies .....	58	8,368	34,387,685	2,730,387	48,677,904	210,571,853
<b>Totals .....</b>	<b>58</b>	<b>8,368</b>	<b>34,387,685</b>	<b>2,730,387</b>	<b>48,677,904</b>	<b>210,571,853</b>
<b>31. Printing and bookbinding:</b>						
Individual ownership .....	873	3,281	7,869,188	291,254	6,619,507	19,363,299
Partnerships .....	294	1,892	4,932,285	162,835	4,571,436	12,579,829
Incorporated companies .....	638	18,943	62,431,175	1,405,005	59,618,314	166,616,534
Co-operatives .....	8	404	1,219,889	27,784	708,497	2,402,219
<b>Totals .....</b>	<b>1,813</b>	<b>24,520</b>	<b>76,452,537</b>	<b>1,886,878</b>	<b>71,517,754</b>	<b>200,961,881</b>
<b>32. Machinery, heavy electrical:</b>						
Individual ownership .....	3	24	47,535	1,613	88,798	172,629
Partnerships .....	1					
Incorporated companies .....	66	22,192	81,857,368	2,122,014	74,932,119	198,235,761
<b>Totals .....</b>	<b>70</b>	<b>22,216</b>	<b>81,904,903</b>	<b>2,123,627</b>	<b>75,020,917</b>	<b>198,408,390</b>
<b>33. Feeds, stock and poultry, prepared:</b>						
Individual ownership .....	291	1,031	1,958,886	589,948	18,279,082	22,472,687
Partnerships .....	101	423	777,610	202,833	7,051,031	8,722,764
Incorporated companies .....	236	3,701	10,901,310	1,629,895	94,771,376	123,983,910
Co-operatives .....	141	1,221	3,022,094	536,118	27,630,582	34,620,034
<b>Totals .....</b>	<b>769</b>	<b>6,376</b>	<b>16,659,900</b>	<b>2,958,794</b>	<b>147,732,071</b>	<b>189,799,395</b>
<b>34. Castings, iron:</b>						
Individual ownership .....	43	350	804,818	64,419	643,769	1,852,664
Partnerships .....	22	288	903,834	52,268	635,245	2,011,769
Incorporated companies .....	136	14,628	53,565,346	3,272,156	83,173,027	179,042,101
<b>Totals .....</b>	<b>201</b>	<b>15,266</b>	<b>55,273,998</b>	<b>3,388,843</b>	<b>84,452,041</b>	<b>182,906,534</b>
<b>35. Acids, alkalies and salts:</b>						
Incorporated companies .....	45	8,597	35,547,851	15,033,501	61,686,514	172,255,750
<b>Totals .....</b>	<b>45</b>	<b>8,597</b>	<b>35,547,851</b>	<b>15,033,501</b>	<b>61,686,514</b>	<b>172,255,750</b>
<b>36. Miscellaneous paper goods:</b>						
Individual ownership .....	26	107	240,367	13,692	415,788	851,683
Partnerships .....	10	82	177,882	7,477	265,837	594,803
Incorporated companies .....	183	10,195	31,436,587	1,503,639	94,597,285	170,499,205
<b>Totals .....</b>	<b>219</b>	<b>10,384</b>	<b>31,854,836</b>	<b>1,524,808</b>	<b>95,278,910</b>	<b>171,945,691</b>
<b>37. Tobacco, cigars and cigarettes:</b>						
Individual ownership .....	20	112	198,377	7,303	253,906	555,952
Partnerships .....	1					
Incorporated companies .....	19	7,358	24,920,469	455,389	84,185,029	161,826,766
<b>Totals .....</b>	<b>40</b>	<b>7,470</b>	<b>25,118,846</b>	<b>462,692</b>	<b>84,438,935</b>	<b>162,382,718</b>
<b>38. Fish processing:</b>						
Individual ownership .....	213	1,265	1,284,806	156,972	8,521,412	10,881,892
Partnerships .....	50	390	450,703	44,411	3,198,594	4,063,159
Incorporated companies .....	257	12,076	23,339,945	2,375,624	84,678,092	138,293,141
Co-operatives .....	54	895	1,244,928	86,134	5,523,034	6,650,203
<b>Totals .....</b>	<b>574</b>	<b>14,626</b>	<b>26,320,382</b>	<b>2,663,141</b>	<b>101,921,132</b>	<b>159,888,395</b>
<b>39. Synthetic textiles and silk:</b>						
Individual ownership .....	2	15,408	46,927,250	4,428,219	69,895,625	159,233,708
Incorporated companies .....	46					
<b>Totals .....</b>	<b>48</b>	<b>15,408</b>	<b>46,927,250</b>	<b>4,428,219</b>	<b>69,895,625</b>	<b>159,233,708</b>
<b>40. Bridge building and structural steel:</b>						
Partnerships .....	1	11,863	46,557,144	1,527,085	79,731,908	157,712,340
Incorporated companies .....	48					
<b>Totals .....</b>	<b>49</b>	<b>11,863</b>	<b>46,557,144</b>	<b>1,527,085</b>	<b>79,731,908</b>	<b>157,712,340</b>





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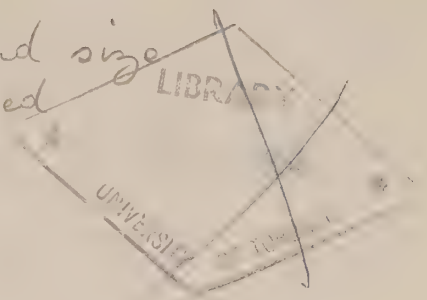
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Type of ownership and size  
of establishment engaged  
in manufacturing in  
Canada.



(TYPE OF OWNERSHIP  
MANUFACTURING INDUSTRIES OF CANADA)  
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# TYPE OF OWNERSHIP

## MANUFACTURING INDUSTRIES OF CANADA, 1956

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 37,428 establishments operating in 1956, 1,691 establishments in the periodical publishing

industry were unclassifiable, leaving 35,737 establishments in the four categories of ownership. Individual ownership numbered 14,788 establishments, partnerships 4,550, incorporated companies 15,497 and co-operatives 902. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1956. It is interesting to note that incorporated companies are becoming increasingly important, the percentage of the total number of establishments having risen from 33.4 to 43.4 in 1956, while the other three categories declined in importance. This trend to incorporation is no doubt accentuated by the favourable income tax rate allowed companies in the first \$20,000 of income.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3	1952 .....	44.9	15.4	36.9	2.8
1947 .....	46.4	16.1	34.3	3.2	1953 .....	44.4	14.8	38.2	2.6
1948 .....	46.2	16.4	34.4	3.0	1954 .....	43.6	14.3	39.5	2.6
1949 .....	46.0	15.8	35.3	2.9	1955 .....	42.7	13.6	41.1	2.6
1950 .....	45.6	15.0	36.3	3.1	1956 .....	41.4	12.7	43.4	2.5
1951 .....	44.6	15.5	36.9	3.0					

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries conducted on a small

scale contain a large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

No.	Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1	Wood products .....	12.2	59.0
2	Printing, publishing and allied industries .....	15.8	42.6
3	Miscellaneous manufacturing industries .....	21.5	36.1
4	Foods and beverages .....	22.8	45.1
5	Non-metallic mineral products .....	34.0	30.4
6	Clothing .....	35.6	26.6
7	Chemicals and allied products .....	46.7	15.6
8	Leather products .....	48.6	27.4
9	Iron and steel products .....	65.5	23.9
10	Textile mills .....	73.4	30.3
11	Knitting mills .....	76.6	14.7
12	Non-ferrous metal products .....	96.5	23.4
13	Paper products .....	165.0	8.1
14	Products of petroleum and coal .....	165.3	2.8
15	Electrical apparatus and supplies .....	176.1	8.0
16	Tobacco products .....	188.5	29.4
17	Transportation equipment .....	239.0	26.1
18	Rubber products .....	254.2	12.1
	All groups .....	37.7	41.4

It is therefore found, according to the above, that in the wood products group 59 p.c. of the establishments were under individual ownership. The foods and beverages group had 45 p.c. of its establishments in this classification, followed by the printing, publishing and allied trades with 43 p.c., miscellaneous industries 36 p.c., non-metallic mineral products 30 p.c., textile mills 30 p.c., tobacco and tobacco products 29 p.c., leather products, 27 p.c., clothing 27 p.c., transportation 26 p.c. etc. The petroleum and coal products group with only 2.8 of the total had the smallest number of establishments operating under individual ownership.

The establishments operating under individual ownership are not as important, from the point of view of employment provided, as their large numbers would indicate. According to tables 1 and 2, these establishments which comprise 41 p.c. of the total have only 5 p.c. of the total employees. Partnerships accounted for 13 p.c. of the number of establishments and 3 p.c. of the total employees. Incorporated

companies with 43 p.c. of the number of establishments had 92 p.c. of the employees. Co-operatives with 3 p.c. of the establishments had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are, by a wide margin, the most important factor in the employment field. In the petroleum and coal products group practically 100 p.c. of the employees were reported by such companies, while the rubber, electrical apparatus and supplies, paper and transportation equipment groups had 99 p.c. Companies in the chemicals had 98 p.c., tobacco and tobacco products and non-ferrous metal products 97 p.c., iron and steel products 96 p.c., textile mills and knitting mills 95 p.c., non-metallic mineral products 94 p.c., leather products 91 p.c., miscellaneous industries 88 p.c., printing publishing and allied trades 87 p.c., clothing 85 p.c. and foods and beverages 83 p.c. Companies in the wood products group with 76 reported the lowest percentage of the total employment.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries Classified by Type of Ownership, by Provinces and Industrial Groups, 1956**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
<b>Province</b>					
Newfoundland .....	49.3	29.0	21.6	0.1	100.0
Prince Edward Island .....	45.0	18.0	29.6	7.4	100.0
Nova Scotia .....	50.9	14.2	33.0	1.9	100.0
New Brunswick .....	53.0	10.4	34.0	2.6	100.0
Quebec .....	46.5	10.3	39.3	3.9	100.0
Ontario .....	35.7	12.6	50.0	1.7	100.0
Manitoba .....	37.4	14.1	48.9	1.6	100.0
Saskatchewan .....	47.9	15.2	31.0	5.9	100.0
Alberta .....	44.3	15.4	37.0	3.3	100.0
British Columbia .....	35.9	14.8	48.3	1.0	100.0
Yukon and Northwest Territories .....	25.0	8.3	66.7	—	100.0
<b>Canada .....</b>	<b>41.4</b>	<b>12.7</b>	<b>43.4</b>	<b>2.5</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages .....	45.1	10.5	33.7	10.7	100.0
Tobacco and tobacco products .....	29.4	2.0	64.7	3.9	100.0
Rubber products .....	12.1	4.4	83.5	—	100.0
Leather products .....	27.4	10.4	62.2	—	100.0
Textile mills .....	30.3	10.8	58.7	0.2	100.0
Knitting mills .....	14.7	8.0	77.3	—	100.0
Clothing .....	26.6	15.5	57.9	—	100.0
Wood products .....	59.0	16.7	24.2	0.1	100.0
Paper products .....	8.1	3.9	88.0	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	42.6	14.5	42.4	0.5	100.0
Iron and steel products .....	23.9	10.6	65.5	—	100.0
Transportation equipment .....	26.1	9.8	64.1	—	100.0
Non-ferrous metal products .....	23.4	10.9	65.7	—	100.0
Electrical apparatus and supplies .....	8.0	2.6	89.4	—	100.0
Non-metallic mineral products .....	30.4	11.7	57.7	0.2	100.0
Products of petroleum and coal .....	2.8	—	96.3	0.9	100.0
Chemicals and allied products .....	15.6	3.8	80.2	0.4	100.0
Miscellaneous manufacturing industries .....	36.1	12.3	51.4	0.2	100.0

<sup>1</sup> Four main categories of ownership only; the non-classifiable group is not included.

**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries, Classified by Type of Ownerships, by Provinces and Industrial Groups, 1956**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
<b>Province</b>					
Newfoundland .....	6.2	4.8	89.0	—	100.0
Prince Edward Island .....	17.3	10.1	65.6	7.0	100.0
Nova Scotia .....	8.5	3.2	87.3	1.0	100.0
New Brunswick .....	9.1	2.8	86.5	1.6	100.0
Quebec .....	6.1	2.8	90.3	0.8	100.0
Ontario .....	3.2	2.1	94.4	0.3	100.0
Manitoba .....	4.6	3.4	91.1	0.9	100.0
Saskatchewan .....	9.2	5.0	74.0	11.8	100.0
Alberta .....	8.0	4.8	84.9	2.3	100.0
British Columbia .....	4.9	3.2	90.1	1.8	100.0
Yukon and Northwest Territories .....	13.7	—	86.3	—	100.0
<b>Canada .....</b>	<b>4.8</b>	<b>2.6</b>	<b>91.8</b>	<b>0.8</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages .....	8.8	3.3	83.0	4.9	100.0
Tobacco and tobacco products .....	0.6	—	97.4	2.0 <sup>2</sup>	100.0
Rubber products .....	0.3	—	99.7	—	100.0
Leather products .....	5.6	3.4	91.0	—	100.0
Textile mills .....	2.6	1.7	95.7	—	100.0
Knitting mills .....	1.8	2.8	95.4	—	100.0
Clothing .....	7.4	7.6	85.0	—	100.0
Wood products .....	16.1	7.6	76.0	0.3	100.0
Paper products .....	0.3	0.2	99.5	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	8.0	4.2	87.0	0.8	100.0
Iron and steel products .....	2.0	1.5	96.5	—	100.0
Transportation equipment .....	0.4	0.3	99.3	—	100.0
Non-ferrous metal products .....	1.2	0.9	97.9	—	100.0
Electrical apparatus and supplies .....	0.2	0.2	99.6	—	100.0
Non-metallic mineral products .....	3.5	2.4	94.1	—	100.0
Products of petroleum and coal .....	—	—	100.0	—	100.0
Chemicals and allied products .....	1.0	0.4	98.2	0.4	100.0
Miscellaneous manufacturing industries .....	7.3	3.9	88.6	0.2	100.0

<sup>1</sup> Four main categories of ownership only; the non-classifiable group is not included.

<sup>2</sup> Includes partnerships.



**TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries  
by Type of Ownership, 1956**

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Totals
		per cent				
1	Pulp and paper mills .....	—	—	100.0	—	100.0
2	Non-ferrous metal smelting and refining .....	—	—	100.0	—	100.0
3	Petroleum products .....	—	—	100.0 <sup>1,2</sup>	—	100.0
4	Motor vehicles .....	—	—	100.0	—	100.0
5	Slaughtering and meat packing .....	0.7	1.2	96.2	1.9	100.0
6	Primary iron and steel .....	—	—	100.0	—	100.0
7	Sawmills .....	24.5	10.6	64.4	0.5	100.0
8	Butter and cheese .....	8.5	3.6	64.0	23.9	100.0
9	Miscellaneous electrical apparatus .....	0.2	0.3	99.5	—	100.0
10	Rubber goods, including footwear .....	0.3	—	99.7	—	100.0
11	Aircraft and parts .....	0.1	—	99.9	—	100.0
12	Railway rolling stock .....	—	—	100.0	—	100.0
13	Miscellaneous food preparations .....	2.1	0.9	97.0	—	100.0
14	Motor vehicle and parts .....	0.9	0.4	98.7	—	100.0
15	Machinery industrial .....	0.9	0.5	98.6	—	100.0
16	Bakeries .....	24.4	7.2	68.1	0.3	100.0
17	Printing and publishing .....	4.9	1.9	92.8	0.4	100.0
18	Furniture .....	11.5	6.5	82.0	—	100.0
19	Sheet metal products .....	1.8	1.1	97.1	—	100.0
20	Clothing, men's factory .....	2.6	5.8	91.6	—	100.0
21	Heavy electrical machinery .....	0.2 <sup>2</sup>	—	99.8	—	100.0
22	Fruit and vegetable preparations .....	4.2	1.9	90.8	3.1	100.0
23	Telecommunication equipment .....	0.3	0.1	99.6	—	100.0
24	Brass and copper products .....	1.5	1.5	97.0	—	100.0
25	Iron castings .....	1.6	1.0	97.4	—	100.0
26	Sash, door and planing mills .....	14.5	7.0	78.5 <sup>3</sup>	—	100.0
27	Boxes and bags, paper .....	1.0	1.1	97.9	—	100.0
28	Clothing, women's factory .....	4.4	5.5	90.1	—	100.0
29	Cotton yarn and cloth .....	0.1 <sup>2</sup>	—	99.9	—	100.0
30	Miscellaneous chemical products .....	1.5	0.1	98.4	—	100.0
31	Flour mills .....	1.1	1.9	97.0 <sup>3</sup>	—	100.0
32	Feeds, stock and poultry, prepared .....	16.7	7.5	55.7	20.1	100.0
33	Breweries .....	—	—	100.0	—	100.0
34	Fabricated and structural steel .....	—	—	100.0 <sup>2</sup>	—	100.0
35	Acids, alkalies and salts .....	—	—	100.0	—	100.0
36	Fish curing and processing .....	7.6	1.9	83.4	7.1	100.0
37	Tobacco, cigars and cigarettes .....	1.2 <sup>2</sup>	—	98.8	—	100.0
38	Synthetic silks .....	—	—	100.0 <sup>1</sup>	—	100.0
39	Wire and wire goods .....	1.7	2.3	96.0	—	100.0
40	Hardware tools and cutlery .....	3.0	2.3	94.7	—	100.0

<sup>1</sup> Includes Individual ownership.<sup>2</sup> Includes Partnerships.<sup>3</sup> Includes Co-operatives.

**TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province  
Grouped According to the Type of Ownership, 1956**

Provinces	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	\$	\$	\$
Canada:						
Individual ownership .....	14,788	63,992	129,680,934	11,754,957	286,973,727	517,835,002
Partnerships .....	4,550	35,738	81,934,965	5,687,226	174,888,139	313,965,619
Incorporated companies .....	15,497	1,236,550	4,317,716,007	502,039,587	11,026,183,492	20,475,152,128
Co-operatives .....	902	10,754	27,678,822	4,458,936	203,503,600	264,786,231
Not classifiable <sup>1</sup> .....	1,691	5,986	13,681,462	—	29,987,931	65,010,006
Totals .....	37,428	1,353,020	4,570,692,190	523,940,706	11,721,536,889	21,636,748,986
Newfoundland:						
Individual ownership .....	379	647	726,869	73,730	1,013,970	2,288,816
Partnerships .....	222	506	383,001	35,622	628,637	1,316,336
Incorporated companies .....	166	9,321	29,320,835	6,868,062	53,699,516	119,850,818
Co-operatives .....	1					
Not classifiable <sup>1</sup> .....	15	28	32,030	—	109,833	235,374
Totals .....	783	10,502	30,462,735	6,977,414	55,451,956	123,691,344
Prince Edward Island:						
Individual ownership .....	85	307	409,279	45,967	1,632,959	2,375,520
Partnerships .....	34	180	257,656	34,491	700,268	1,172,095
Incorporated companies .....	56	1,164	2,393,375	298,991	13,209,362	18,115,649
Co-operatives .....	14	123	173,044	21,979	2,256,895	2,825,522
Not classifiable <sup>1</sup> .....	3	1	50	—	7,358	8,459
Totals .....	192	1,775	3,233,404	401,428	17,806,842	24,497,245

<sup>1</sup> Consists of the industry "Publishing (only) of Periodicals".



**TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1956 — Concluded**

Provinces	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	\$	\$	\$
<b>Nova Scotia:</b>						
Individual ownership .....	680	2,625	4,067,736	415,778	10,903,643	18,555,712
Partnerships .....	190	973	1,472,798	150,043	4,425,213	7,075,581
Incorporated companies .....	442	26,906	77,943,262	12,717,774	196,652,639	355,008,411
Co-operatives .....	25	323	415,772	62,726	2,572,419	3,415,381
Not classifiable <sup>1</sup> .....	65	110	48,942	—	225,155	343,018
<b>Totals .....</b>	<b>1,402</b>	<b>30,937</b>	<b>83,948,510</b>	<b>13,346,321</b>	<b>214,779,069</b>	<b>384,398,103</b>
<b>New Brunswick:</b>						
Individual ownership .....	519	2,052	3,010,604	369,310	9,488,532	15,162,799
Partnerships .....	102	629	985,974	80,369	2,089,922	3,773,704
Incorporated companies .....	333	19,480	56,389,468	13,683,005	157,647,283	285,402,284
Co-operatives .....	25	359	625,256	117,975	7,023,134	8,621,411
Not classifiable <sup>1</sup> .....	25	40	51,999	—	191,435	320,401
<b>Totals .....</b>	<b>1,004</b>	<b>22,560</b>	<b>61,063,301</b>	<b>14,250,659</b>	<b>176,440,306</b>	<b>313,280,599</b>
<b>Quebec:</b>						
Individual ownership .....	5,400	26,857	51,928,250	4,524,998	126,524,059	221,076,529
Partnerships .....	1,195	12,593	28,421,668	1,719,599	61,719,564	109,530,755
Incorporated companies .....	4,570	400,248	1,300,893,400	173,656,657	3,326,836,274	6,164,317,067
Co-operatives .....	454	3,508	7,161,204	1,149,101	75,457,695	92,639,318
Not classifiable <sup>1</sup> .....	493	2,931	8,010,042	—	14,984,074	34,939,030
<b>Totals .....</b>	<b>12,112</b>	<b>446,137</b>	<b>1,396,414,564</b>	<b>181,050,355</b>	<b>3,605,521,666</b>	<b>6,622,502,699</b>
<b>Ontario:</b>						
Individual ownership .....	4,487	20,266	46,149,367	4,082,845	97,675,615	176,857,622
Partnerships .....	1,579	13,629	34,368,842	2,283,905	77,134,020	134,638,996
Incorporated companies .....	6,289	603,316	2,220,812,397	222,085,177	5,459,596,546	10,273,015,644
Co-operatives .....	212	1,901	5,147,517	904,019	38,694,238	48,918,386
Not classifiable <sup>1</sup> .....	648	2,078	4,156,273	—	10,652,669	21,667,972
<b>Totals .....</b>	<b>13,215</b>	<b>641,190</b>	<b>2,310,634,396</b>	<b>229,355,946</b>	<b>5,683,753,088</b>	<b>10,655,098,620</b>
<b>Manitoba:</b>						
Individual ownership .....	528	1,952	3,941,769	379,148	8,432,771	15,169,661
Partnerships .....	199	1,433	3,223,178	245,299	6,881,929	12,147,156
Incorporated companies .....	662	38,867	124,968,973	12,697,742	343,966,989	609,186,225
Co-operatives .....	22	388	1,043,429	180,090	6,857,926	9,320,383
Not classifiable <sup>1</sup> .....	123	181	328,622	—	885,151	1,565,760
<b>Totals .....</b>	<b>1,534</b>	<b>42,821</b>	<b>133,505,971</b>	<b>13,502,279</b>	<b>367,024,766</b>	<b>647,389,185</b>
<b>Saskatchewan:</b>						
Individual ownership .....	361	1,061	2,017,599	194,601	2,519,818	6,091,786
Partnerships .....	114	577	1,310,085	132,355	2,454,323	4,979,932
Incorporated companies .....	233	8,494	28,801,942	6,868,982	144,499,730	249,174,555
Co-operatives .....	44	1,344	4,451,253	1,040,554	27,047,159	37,431,260
Not classifiable <sup>1</sup> .....	46	60	102,504	—	350,158	525,956
<b>Totals .....</b>	<b>798</b>	<b>11,536</b>	<b>36,683,383</b>	<b>8,236,492</b>	<b>176,871,188</b>	<b>298,203,489</b>
<b>Alberta:</b>						
Individual ownership .....	826	2,928	5,803,777	563,948	10,695,786	21,175,943
Partnerships .....	288	1,750	3,827,261	307,578	6,536,520	13,521,270
Incorporated companies .....	690	31,080	108,036,689	12,872,401	377,030,255	645,475,628
Co-operatives .....	62	835	2,290,619	270,584	17,143,546	21,687,980
Not classifiable <sup>1</sup> .....	105	199	236,759	—	732,140	1,327,918
<b>Totals .....</b>	<b>1,971</b>	<b>36,792</b>	<b>120,195,105</b>	<b>14,014,511</b>	<b>412,138,247</b>	<b>703,188,739</b>
<b>British Columbia:</b>						
Individual ownership .....	1,517	5,282	11,579,924	1,102,052	18,067,954	39,004,259
Partnerships .....	625	3,459	7,664,484	694,033	12,301,524	25,754,395
Incorporated companies .....	2,040	97,542	367,587,211	40,119,885	949,332,109	1,750,800,676
Co-operatives .....	43	1,954	6,323,528	700,771	26,330,801	39,733,018
Not classifiable <sup>1</sup> .....	168	358	714,241	—	1,849,958	4,076,118
<b>Totals .....</b>	<b>4,393</b>	<b>108,595</b>	<b>393,869,388</b>	<b>42,616,741</b>	<b>1,007,882,346</b>	<b>1,859,368,466</b>
<b>Yukon and Northwest Territories:</b>						
Individual ownership .....	6	24	65,778	6,512	34,839	131,754
Partnerships .....	2					
Incorporated companies .....	16	151	615,655	182,048	3,832,576	4,998,743
<b>Totals .....</b>	<b>24</b>	<b>175</b>	<b>681,433</b>	<b>188,560</b>	<b>3,867,415</b>	<b>5,130,497</b>

<sup>1</sup> Consists of the industry "Publishing (only) of Periodicals".

**TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1956**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	\$	\$	\$
<b>1. Foods and beverages:</b>						
Individual ownership .....	3,616	16,054	29,789,389	5,502,619	125,008,576	182,231,077
Partnerships .....	846	6,116	13,309,157	2,130,907	63,852,818	90,362,474
Incorporated companies .....	2,706	151,939	466,599,722	47,335,942	2,102,416,481	3,321,743,146
Co-operatives .....	855	8,899	21,935,991	3,561,975	182,896,194	232,365,558
<b>Totals .....</b>	<b>8,023</b>	<b>183,008</b>	<b>531,634,259</b>	<b>58,531,443</b>	<b>2,474,174,069</b>	<b>3,826,702,255</b>
<b>2. Tobacco and tobacco products:</b>						
Individual ownership .....	15	92	185,542	9,647	215,696	483,161
Partnerships .....	1					
Incorporated companies .....	33					
Co-operatives .....	2					
<b>Totals .....</b>	<b>51</b>	<b>9,613</b>	<b>30,308,855</b>	<b>755,583</b>	<b>150,111,499</b>	<b>239,242,872</b>
<b>3. Rubber products:</b>						
Individual ownership .....	11	78	188,740	12,078	214,151	492,952
Partnerships .....	4	8	13,221	640	24,534	63,342
Incorporated companies .....	76	23,050	81,952,928	4,871,452	160,447,901	355,027,521
<b>Totals .....</b>	<b>91</b>	<b>23,136</b>	<b>82,154,889</b>	<b>4,884,170</b>	<b>160,686,586</b>	<b>355,583,815</b>
<b>4. Leather products:</b>						
Individual ownership .....	177	1,750	3,715,125	100,312	6,160,423	11,555,402
Partnerships .....	67	1,070	2,370,787	66,517	3,759,089	7,255,363
Incorporated companies .....	402	28,564	68,884,122	2,130,694	113,871,320	218,221,220
<b>Totals .....</b>	<b>646</b>	<b>31,384</b>	<b>74,970,034</b>	<b>2,297,523</b>	<b>123,790,832</b>	<b>237,031,985</b>
<b>5. Textile mills:</b>						
Individual ownership .....	292	1,825	3,718,744	225,343	6,609,388	13,586,700
Partnerships .....	104	1,201	2,730,119	144,868	4,441,284	8,777,800
Incorporated companies .....	567	67,847	192,878,647	14,639,321	419,369,418	744,612,627
Co-operatives .....	2					
<b>Totals .....</b>	<b>965</b>	<b>70,873</b>	<b>199,327,510</b>	<b>15,009,532</b>	<b>430,420,090</b>	<b>766,977,127</b>
<b>6a. Knitting mills:</b>						
Individual ownership .....	42	400	784,597	33,026	1,610,957	2,991,973
Partnerships .....	23	609	1,316,966	23,678	3,112,363	5,511,166
Incorporated companies .....	221	20,904	47,536,394	1,856,523	79,202,700	156,646,588
<b>Totals .....</b>	<b>286</b>	<b>21,913</b>	<b>49,637,957</b>	<b>1,913,227</b>	<b>83,926,020</b>	<b>165,149,727</b>
<b>6b. Clothing:</b>						
Individual ownership .....	671	6,689	13,334,781	317,198	22,568,106	44,068,562
Partnerships .....	391	6,857	16,003,884	289,809	29,470,504	53,845,004
Incorporated companies .....	1,463	76,253	178,877,546	2,611,035	347,210,417	635,856,396
<b>Totals .....</b>	<b>2,525</b>	<b>89,799</b>	<b>208,216,211</b>	<b>3,218,042</b>	<b>399,249,027</b>	<b>733,769,962</b>
<b>7. Wood products:</b>						
Individual ownership .....	6,548	21,842	39,480,645	3,393,548	87,053,217	161,753,418
Partnerships .....	1,853	10,281	20,060,975	1,566,103	39,682,403	75,257,470
Incorporated companies .....	2,684	103,053	315,831,686	15,243,406	659,576,164	1,205,257,920
Co-operatives .....	18	407	975,961	66,328	2,153,540	4,243,752
<b>Totals .....</b>	<b>11,103</b>	<b>135,583</b>	<b>376,349,267</b>	<b>20,269,385</b>	<b>788,465,324</b>	<b>1,446,612,560</b>
<b>8. Paper products:</b>						
Individual ownership .....	46	254	569,165	29,249	1,119,465	2,048,121
Partnerships .....	22	251	618,766	29,327	1,290,672	2,321,574
Incorporated companies .....	500	93,200	385,698,485	107,429,233	882,646,124	1,883,241,305
<b>Totals .....</b>	<b>568</b>	<b>93,705</b>	<b>386,886,416</b>	<b>107,487,809</b>	<b>885,056,261</b>	<b>1,887,611,000</b>
<b>9. Printing, publishing and allied industries:</b>						
Individual ownership .....	1,232	5,282	13,596,009	544,320	9,396,727	31,622,892
Partnerships .....	420	2,798	7,744,085	254,724	5,505,492	17,526,562
Incorporated companies .....	1,228	57,790	217,648,621	4,690,829	179,066,486	570,631,359
Co-operatives .....	14	505	1,701,948	38,764	1,244,958	3,643,444
Not classifiable <sup>1</sup> .....	1,691	5,986	13,681,462	—	29,987,931	65,010,006
<b>Totals .....</b>	<b>4,585</b>	<b>72,361</b>	<b>254,372,125</b>	<b>5,528,637</b>	<b>225,201,594</b>	<b>688,434,263</b>
<b>10. Iron and steel products:</b>						
Individual ownership .....	709	3,940	10,050,529	611,952	8,879,811	24,923,371
Partnerships .....	313	2,953	8,588,595	466,508	11,108,745	24,844,265
Incorporated companies .....	1,940	190,025	747,736,963	64,261,523	1,295,825,197	2,707,001,841
Co-operatives .....	1					
<b>Totals .....</b>	<b>2,963</b>	<b>196,918</b>	<b>766,376,087</b>	<b>65,339,983</b>	<b>1,315,813,753</b>	<b>2,756,769,477</b>

<sup>1</sup> Consists of industry "Publishing (only) of Periodicals".



**TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1956 — Concluded**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	\$	\$	\$
11. Transportation equipment:						
Individual ownership.....	154	623	1,428,638	78,583	1,575,115	3,658,407
Partnerships.....	58	362	900,923	38,457	1,255,367	2,409,713
Incorporated companies.....	379	140,272	551,242,265	21,229,036	1,283,466,922	2,186,866,855
<b>Totals .....</b>	<b>591</b>	<b>141,257</b>	<b>553,571,826</b>	<b>21,346,076</b>	<b>1,286,297,404</b>	<b>2,192,934,975</b>
12. Non-ferrous metal products:						
Individual ownership.....	136	666	1,734,997	86,241	2,529,501	5,247,399
Partnerships.....	63	507	1,365,373	63,038	2,354,001	4,619,195
Incorporated companies.....	382	54,898	217,269,370	70,637,756	1,124,078,054	1,852,289,568
<b>Totals .....</b>	<b>581</b>	<b>56,071</b>	<b>220,369,740</b>	<b>70,787,035</b>	<b>1,128,961,556</b>	<b>1,862,156,162</b>
13. Electrical apparatus and supplies:						
Individual ownership.....	38	190	455,716	20,004	1,175,810	1,823,995
Partnerships.....	12	161	433,782	13,675	705,212	1,409,315
Incorporated companies.....	423	82,945	309,633,302	9,130,588	556,368,498	1,086,960,865
<b>Totals .....</b>	<b>473</b>	<b>83,296</b>	<b>310,522,800</b>	<b>9,164,267</b>	<b>558,249,520</b>	<b>1,090,194,175</b>
14. Non-metallic mineral products:						
Individual ownership.....	360	1,410	3,222,703	376,430	3,945,472	9,736,953
Partnerships.....	139	950	2,415,053	422,418	2,903,184	7,500,826
Incorporated companies.....	683	37,805	137,585,407	45,500,402	200,023,835	555,301,332
Co-operatives.....	1					
<b>Totals .....</b>	<b>1,183</b>	<b>40,165</b>	<b>143,223,163</b>	<b>46,299,250</b>	<b>206,872,491</b>	<b>572,539,111</b>
15. Products of petroleum and coal:						
Individual ownership.....	3	17,685	81,679,924	50,360,263	837,826,914	1,377,226,103
Incorporated companies.....	103					
Co-operative.....	1					
<b>Totals .....</b>	<b>107</b>	<b>17,685</b>	<b>81,679,924</b>	<b>50,360,263</b>	<b>837,826,914</b>	<b>1,377,226,103</b>
16. Chemicals and allied products:						
Individual ownership.....	176	493	1,179,868	97,980	2,192,833	4,773,761
Partnerships.....	43	236	564,293	32,498	594,522	1,575,250
Incorporated companies.....	907	51,884	198,233,645	36,444,412	520,748,515	1,099,930,429
Co-operatives.....	5	208	764,841	64,047	4,028,357	4,953,964
<b>Totals .....</b>	<b>1,131</b>	<b>52,821</b>	<b>200,742,647</b>	<b>36,638,937</b>	<b>527,564,227</b>	<b>1,111,233,404</b>
17. Miscellaneous manufacturing industries:						
Individual ownership.....	562	2,436	6,332,440	316,946	6,788,261	17,020,187
Partnerships.....	191	1,340	3,398,999	141,916	4,741,502	10,368,102
Incorporated companies.....	800	29,605	90,513,773	3,649,382	127,273,138	298,933,130
Co-operatives.....	3	51	103,268	1,300	66,821	258,594
<b>Totals .....</b>	<b>1,556</b>	<b>33,432</b>	<b>100,348,480</b>	<b>4,109,544</b>	<b>138,869,722</b>	<b>326,580,013</b>

<sup>1</sup> Consists of industry "Publishing (only) of Periodicals".

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1956**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	\$	\$	\$
1. Pulp and paper mills:						
Incorporated companies.....	126	65,985	297,571,944	103,505,891	625,205,442	1,453,441,726
<b>Totals .....</b>	<b>126</b>	<b>65,985</b>	<b>297,571,944</b>	<b>103,505,891</b>	<b>625,205,442</b>	<b>1,453,441,726</b>
2. Non-ferrous metal smelting and refining:						
Incorporated companies.....	23	30,788	130,139,944	64,942,503	820,604,322	1,396,565,178
<b>Totals .....</b>	<b>23</b>	<b>30,788</b>	<b>130,139,944</b>	<b>64,942,503</b>	<b>820,604,322</b>	<b>1,396,565,178</b>
3. Petroleum products:						
Individual ownership.....	2	13,925	66,341,638	43,127,224	766,375,257	1,253,798,979
Incorporated companies.....	58					
Co-operative.....	1					
<b>Totals .....</b>	<b>61</b>	<b>13,925</b>	<b>66,341,638</b>	<b>43,127,224</b>	<b>766,375,257</b>	<b>1,253,798,979</b>
4. Motor vehicles:						
Incorporated companies.....	16	35,099	149,948,223	5,978,809	697,299,987	988,143,273
<b>Totals .....</b>	<b>16</b>	<b>35,099</b>	<b>149,948,223</b>	<b>5,978,809</b>	<b>697,299,987</b>	<b>988,143,273</b>



**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1956 — Continued**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	\$	\$	\$
<b>5. Slaughtering and meat packing:</b>						
Individual ownership .....	19	178	446,946	56,871	4,559,505	5,510,093
Partnerships .....	15	296	844,424	76,739	15,154,163	17,417,595
Incorporated companies .....	116	23,734	87,870,957	5,326,901	634,095,769	804,962,305
Co-operatives .....	4	459	1,309,558	134,072	14,184,087	16,998,691
<b>Totals .....</b>	<b>154</b>	<b>24,667</b>	<b>90,471,885</b>	<b>5,594,583</b>	<b>667,993,524</b>	<b>844,888,684</b>
<b>6. Primary iron and steel:</b>						
Incorporated companies .....	50	36,043	162,880,867	38,311,951	301,298,582	680,860,470
<b>Totals .....</b>	<b>50</b>	<b>36,043</b>	<b>162,880,867</b>	<b>38,311,951</b>	<b>301,298,582</b>	<b>680,860,470</b>
<b>7. Sawmills:</b>						
Individual ownership .....	4,300	14,004	22,146,571	2,130,600	60,399,981	108,238,470
Partnerships .....	1,270	6,032	9,669,791	906,184	21,858,280	41,577,937
Incorporated companies .....	1,045	36,783	121,360,703	5,868,590	267,072,520	486,656,339
Co-operatives .....	14	259	632,139	52,454	1,414,947	2,941,614
<b>Totals .....</b>	<b>6,629</b>	<b>57,078</b>	<b>153,809,204</b>	<b>8,957,828</b>	<b>350,745,728</b>	<b>639,414,360</b>
<b>8. Butter and cheese:</b>						
Individual ownership .....	401	1,703	3,577,937	979,544	42,623,096	49,577,662
Partnerships .....	82	730	1,867,027	381,585	14,484,012	18,026,015
Incorporated companies .....	354	12,893	40,091,787	5,273,270	156,472,089	231,780,550
Co-operatives .....	532	4,809	12,894,132	2,124,422	106,383,442	131,871,035
<b>Totals .....</b>	<b>1,369</b>	<b>20,135</b>	<b>58,430,883</b>	<b>8,758,821</b>	<b>319,962,639</b>	<b>431,255,262</b>
<b>9. Miscellaneous electrical apparatus:</b>						
Individual ownership .....	15	46	97,994	5,310	193,941	366,471
Partnerships .....	6	87	229,440	7,814	439,321	811,129
Incorporated companies .....	140	26,368	99,311,980	3,266,138	204,795,426	392,384,349
<b>Totals .....</b>	<b>161</b>	<b>26,501</b>	<b>99,639,414</b>	<b>3,279,262</b>	<b>205,428,688</b>	<b>393,561,949</b>
<b>10. Rubber goods, including footwear:</b>						
Individual ownership .....	11	78	188,740	12,078	214,151	492,952
Partnerships .....	4	8	13,221	640	24,534	63,342
Incorporated companies .....	76	23,050	81,952,928	4,871,452	160,447,901	355,027,521
<b>Totals .....</b>	<b>91</b>	<b>23,136</b>	<b>82,154,889</b>	<b>4,884,170</b>	<b>160,686,586</b>	<b>355,583,815</b>
<b>11. Aircraft and parts:</b>						
Individual ownership .....	3	23	89,930	3,078	32,727	213,922
Incorporated companies .....	49	35,540	146,338,084	4,081,468	138,123,127	354,296,163
<b>Totals .....</b>	<b>52</b>	<b>35,563</b>	<b>146,428,014</b>	<b>4,084,546</b>	<b>138,155,854</b>	<b>354,510,085</b>
<b>12. Railway rolling stock:</b>						
Incorporated companies .....	29	28,118	100,729,171	4,394,127	207,028,080	345,516,206
<b>Totals .....</b>	<b>29</b>	<b>28,118</b>	<b>100,729,171</b>	<b>4,394,127</b>	<b>207,028,080</b>	<b>345,516,206</b>
<b>13. Miscellaneous food preparations:</b>						
Individual ownership .....	54	208	451,875	49,225	1,766,352	2,767,498
Partnerships .....	13	82	167,935	10,342	674,419	1,022,212
Incorporated companies .....	234	9,388	29,840,793	3,512,626	227,083,221	330,878,356
<b>Totals .....</b>	<b>301</b>	<b>9,678</b>	<b>30,460,603</b>	<b>3,572,193</b>	<b>229,523,992</b>	<b>334,668,066</b>
<b>14. Motor vehicle parts:</b>						
Individual ownership .....	31	187	464,139	26,713	647,538	1,325,980
Partnerships .....	11	93	266,705	11,951	340,404	731,670
Incorporated companies .....	156	21,191	81,631,013	4,568,427	176,596,981	327,467,470
<b>Totals .....</b>	<b>198</b>	<b>21,471</b>	<b>82,361,857</b>	<b>4,607,091</b>	<b>177,584,923</b>	<b>329,525,120</b>
<b>15. Machinery industrial:</b>						
Individual ownership .....	34	251	693,016	33,318	816,051	2,049,659
Partnerships .....	12	120	322,252	16,632	399,188	954,179
Incorporated companies .....	283	26,204	101,868,844	3,114,656	141,561,534	326,443,389
<b>Totals .....</b>	<b>329</b>	<b>26,575</b>	<b>102,884,112</b>	<b>3,164,606</b>	<b>142,776,773</b>	<b>329,447,227</b>
<b>16. Bakeries:</b>						
Individual ownership .....	1,883	8,633	16,416,371	2,515,170	28,608,897	56,793,039
Partnerships .....	323	2,557	5,463,779	772,192	8,958,444	17,953,708
Incorporated companies .....	407	24,155	71,584,233	7,429,361	107,951,305	231,167,517
Co-operatives .....	11	111	294,645	38,931	407,154	891,034
<b>Totals .....</b>	<b>2,624</b>	<b>35,456</b>	<b>93,759,028</b>	<b>10,755,654</b>	<b>145,925,800</b>	<b>306,805,298</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1956 - Continued**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	\$	\$	\$
17. Printing and publishing:						
Individual ownership .....	284	1,504	4,129,757	187,517	1,721,228	8,586,059
Partnerships .....	101	590	1,527,659	65,754	600,464	2,827,933
Incorporated companies .....	377	28,697	109,994,924	2,337,169	81,348,680	293,002,394
Co-operatives .....	6	116	373,513	6,327	318,192	910,199
<b>Totals .....</b>	<b>768</b>	<b>30,907</b>	<b>116,025,853</b>	<b>2,596,767</b>	<b>83,988,564</b>	<b>305,326,585</b>
18. Furniture:						
Individual ownership .....	1,039	3,779	9,000,136	544,826	13,460,578	27,264,877
Partnerships .....	280	2,141	5,428,188	251,739	9,039,615	17,463,966
Incorporated companies .....	571	26,804	79,040,427	2,648,500	125,515,079	252,825,561
<b>Totals .....</b>	<b>1,890</b>	<b>32,724</b>	<b>93,468,751</b>	<b>3,445,065</b>	<b>148,013,272</b>	<b>297,554,404</b>
19. Sheet metal products:						
Individual ownership .....	60	347	956,806	53,517	1,516,354	3,073,808
Partnerships .....	28	224	589,573	28,277	860,107	1,900,040
Incorporated companies .....	293	19,441	72,199,108	3,090,507	160,370,608	291,069,280
<b>Totals .....</b>	<b>381</b>	<b>20,012</b>	<b>73,745,487</b>	<b>3,172,301</b>	<b>162,747,069</b>	<b>296,043,128</b>
20. Clothing, men's factory:						
Individual ownership .....	86	827	1,660,655	40,878	5,389,564	8,656,830
Partnerships .....	80	1,859	4,576,824	77,783	11,610,942	18,846,420
Incorporated companies .....	385	29,355	68,934,464	918,281	138,425,146	244,642,665
<b>Totals .....</b>	<b>551</b>	<b>32,041</b>	<b>75,171,943</b>	<b>1,036,942</b>	<b>155,425,652</b>	<b>272,145,915</b>
21. Heavy electrical machinery:						
Individual ownership .....	4	57	134,750	3,720	216,078	400,854
Partnerships .....	1					
Incorporated companies .....	69	23,579	95,595,222	2,421,146	115,858,270	261,431,354
<b>Totals .....</b>	<b>74</b>	<b>23,636</b>	<b>95,729,972</b>	<b>2,424,866</b>	<b>116,074,348</b>	<b>261,832,208</b>
22. Fruit and vegetable preparations:						
Individual ownership .....	89	702	1,021,608	111,087	3,515,147	5,805,511
Partnerships .....	41	320	564,441	61,283	1,957,622	3,210,701
Incorporated companies .....	284	15,217	37,473,959	3,062,982	141,914,857	235,045,770
Co-operatives .....	32	511	909,030	86,515	3,111,989	5,821,565
<b>Totals .....</b>	<b>446</b>	<b>16,750</b>	<b>39,969,038</b>	<b>3,321,867</b>	<b>150,499,615</b>	<b>249,883,547</b>
23. Telecommunication equipment:						
Individual ownership .....	9	58	143,617	3,202	596,925	812,626
Partnerships .....	3	33	105,262	3,731	142,581	316,400
Incorporated companies .....	113	21,312	72,320,038	1,262,703	134,442,950	243,633,908
<b>Totals .....</b>	<b>125</b>	<b>21,403</b>	<b>72,568,917</b>	<b>1,269,636</b>	<b>135,182,456</b>	<b>244,762,934</b>
24. Brass and copper products:						
Individual ownership .....	32	135	320,061	29,427	574,364	1,049,063
Partnerships .....	16	139	405,874	32,239	683,032	1,293,224
Incorporated companies .....	106	8,946	34,003,426	2,343,447	172,344,269	241,753,829
<b>Totals .....</b>	<b>154</b>	<b>9,220</b>	<b>34,729,361</b>	<b>2,405,113</b>	<b>173,601,665</b>	<b>244,096,116</b>
25. Iron castings:						
Individual ownership .....	38	281	685,357	52,010	600,569	1,649,792
Partnerships .....	15	175	566,740	26,592	333,951	1,041,774
Incorporated companies .....	146	16,905	65,563,559	4,105,420	122,457,202	241,337,021
<b>Totals .....</b>	<b>199</b>	<b>17,361</b>	<b>66,815,656</b>	<b>4,184,022</b>	<b>123,391,722</b>	<b>244,028,587</b>
26. Sash, door and planing mills:						
Individual ownership .....	902	2,896	6,034,264	524,861	9,750,198	19,106,555
Partnerships .....	228	1,391	3,346,799	269,268	5,396,517	10,428,231
Incorporated companies .....	674	15,655	45,323,455	3,170,597	136,550,932	213,846,380
Co-operatives .....	1					
<b>Totals .....</b>	<b>1,805</b>	<b>19,942</b>	<b>54,704,518</b>	<b>3,964,726</b>	<b>151,697,647</b>	<b>243,381,166</b>
27. Boxes and bags, paper:						
Individual ownership .....	20	157	355,460	13,380	711,757	1,275,029
Partnerships .....	11	172	408,511	15,323	980,090	1,654,371
Incorporated companies .....	184	15,200	48,087,723	1,802,941	148,743,401	238,514,638
<b>Totals .....</b>	<b>215</b>	<b>15,529</b>	<b>48,851,694</b>	<b>1,831,644</b>	<b>150,435,248</b>	<b>241,444,038</b>
28. Clothing, women's factory:						
Individual ownership .....	109	1,125	2,550,079	50,933	5,136,474	9,811,357
Partnerships .....	76	1,412	3,369,648	47,726	6,302,847	11,650,770
Incorporated companies .....	498	23,284	57,304,053	641,341	121,420,743	216,149,311
<b>Totals .....</b>	<b>683</b>	<b>25,821</b>	<b>63,223,780</b>	<b>740,000</b>	<b>132,860,064</b>	<b>237,611,438</b>



**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1956 - Concluded**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		\$	¢	\$	\$
<b>29. Cotton yarn and cloth:</b>						
Individual ownership .....	2	27	37,229	3,656	56,291	117,963
Partnerships .....	1					
Incorporated companies .....	47	21,912	59,421,583	4,220,368	143,961,054	236,242,091
<b>Totals .....</b>	<b>50</b>	<b>21,939</b>	<b>59,458,812</b>	<b>4,224,024</b>	<b>144,017,345</b>	<b>236,360,054</b>
<b>30. Miscellaneous chemical products:</b>						
Individual ownership .....	51	179	485,526	41,391	596,971	1,758,281
Partnerships .....	6	16	34,054	6,647	38,462	116,923
Incorporated companies .....	202	12,262	45,509,740	8,999,024	115,571,484	224,552,628
<b>Totals .....</b>	<b>259</b>	<b>12,457</b>	<b>46,029,320</b>	<b>9,047,062</b>	<b>116,206,917</b>	<b>226,427,832</b>
<b>31. Flour mills:</b>						
Individual ownership .....	12	50	93,680	19,953	939,976	1,069,160
Partnerships .....	12	89	235,845	43,311	1,534,440	1,922,465
Incorporated companies .....	51	4,433	14,773,200	1,712,087	184,625,697	218,778,319
Co-operative .....	1					
<b>Totals .....</b>	<b>76</b>	<b>4,572</b>	<b>15,102,725</b>	<b>1,775,351</b>	<b>187,100,113</b>	<b>221,769,944</b>
<b>32. Feeds, stock and poultry, prepared:</b>						
Individual ownership .....	310	1,102	1,959,685	629,170	19,507,732	24,408,424
Partnerships .....	101	497	1,012,708	221,065	8,845,535	10,978,066
Incorporated companies .....	247	3,681	11,310,243	1,716,403	109,638,350	144,294,209
Co-operatives .....	156	1,332	3,259,923	610,147	33,057,176	40,875,546
<b>Totals .....</b>	<b>814</b>	<b>6,612</b>	<b>17,542,559</b>	<b>3,176,785</b>	<b>171,048,793</b>	<b>220,556,245</b>
<b>33. Breweries:</b>						
Incorporated companies .....	59	8,724	36,770,347	3,048,700	53,046,993	215,897,007
<b>Totals .....</b>	<b>59</b>	<b>8,724</b>	<b>36,770,347</b>	<b>3,048,700</b>	<b>53,046,993</b>	<b>215,897,007</b>
<b>34. Fabricated and structural steel:</b>						
Partnerships .....	2	13,707	58,440,200	1,813,402	103,229,597	204,771,553
Incorporated companies .....	49					
<b>Totals .....</b>	<b>51</b>	<b>13,707</b>	<b>58,440,200</b>	<b>1,813,402</b>	<b>103,229,597</b>	<b>204,771,553</b>
<b>35. Acids, alkalies and salts:</b>						
Incorporated companies .....	48	9,083	40,664,572	17,194,318	85,087,630	193,541,164
<b>Totals .....</b>	<b>48</b>	<b>9,083</b>	<b>40,664,572</b>	<b>17,194,318</b>	<b>85,087,630</b>	<b>193,541,164</b>
<b>36. Fish curing and processing:</b>						
Individual ownership .....	167	1,089	1,144,673	149,026	5,854,899	7,411,975
Partnerships .....	36	264	281,032	37,025	1,809,915	2,334,555
Incorporated companies .....	234	11,973	24,664,324	2,544,912	90,436,042	150,855,797
Co-operatives .....	52	1,022	1,531,145	123,161	6,383,397	9,333,842
<b>Totals .....</b>	<b>489</b>	<b>14,348</b>	<b>27,621,174</b>	<b>2,854,124</b>	<b>104,484,253</b>	<b>169,936,169</b>
<b>37. Tobacco, cigars and cigarettes:</b>						
Individual ownership .....	15	92	185,542	9,647	215,696	483,161
Partnerships .....	1					
Incorporated companies .....	19	7,736	26,261,981	484,649	89,621,447	169,045,642
<b>Totals .....</b>	<b>35</b>	<b>7,828</b>	<b>26,447,523</b>	<b>494,296</b>	<b>89,837,143</b>	<b>169,528,803</b>
<b>38. Synthetic silks:</b>						
Individual ownership .....	2	15,694	49,115,583	4,874,589	76,492,980	161,161,495
Incorporated companies .....	45					
<b>Totals .....</b>	<b>47</b>	<b>15,694</b>	<b>49,115,583</b>	<b>4,874,589</b>	<b>76,492,980</b>	<b>161,161,495</b>
<b>39. Wire and wire goods:</b>						
Individual ownership .....	34	167	352,111	21,102	378,050	973,713
Partnerships .....	16	239	625,352	46,483	2,610,842	3,745,895
Incorporated companies .....	83	9,789	38,823,754	2,068,886	86,917,549	155,738,730
<b>Totals .....</b>	<b>133</b>	<b>10,195</b>	<b>39,801,217</b>	<b>2,136,471</b>	<b>89,906,441</b>	<b>160,458,338</b>
<b>40. Hardware, tools and cutlery:</b>						
Individual ownership .....	78	448	1,147,477	65,849	673,784	2,565,668
Partnerships .....	37	331	994,988	36,719	557,866	2,163,795
Incorporated companies .....	277	13,835	49,715,362	2,098,387	58,801,640	153,676,977
<b>Totals .....</b>	<b>392</b>	<b>14,614</b>	<b>51,857,827</b>	<b>2,200,955</b>	<b>60,033,290</b>	<b>158,406,440</b>

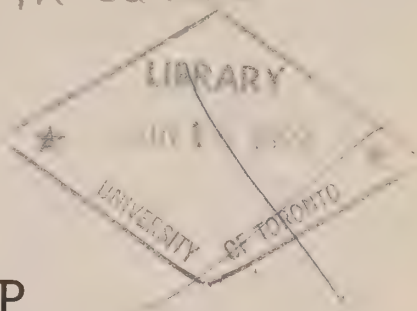






CANADA

Type of ownership and size of establishment  
engaged in manufacturing in Canada



(TYPE OF OWNERSHIP  
MANUFACTURING INDUSTRIES OF CANADA)  
1957

GOVERNMENT  
PUBLICATIONS

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# TYPE OF OWNERSHIP

## MANUFACTURING INDUSTRIES OF CANADA, 1957

The present report deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 37,875 establishments operating in 1957, 1,623 establishments in the periodical publishing industry were unclassifiable, leaving 36,252 estab-

lishments in the four categories of ownership. Individual ownership numbered 14,721 establishments, partnerships, 4,352, incorporated companies 16,260 and co-operatives 919. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1957. It is interesting to note that incorporated companies are becoming increasingly important, the percentage of the total number of establishments having risen from 33.4 to 44.9 in 1957 while the other three categories declined in importance. This trend to incorporation is no doubt accentuated by the favourable income tax rate allowed companies in the first \$25,000 of income.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3	1952 .....	44.9	15.4	36.9	2.8
1947 .....	46.4	16.1	34.3	3.2	1953 .....	44.4	14.8	38.2	2.6
1948 .....	46.2	16.4	34.4	3.0	1954 .....	43.6	14.3	39.5	2.6
1949 .....	46.0	15.8	35.3	2.9	1955 .....	42.7	13.6	41.1	2.6
1950 .....	45.6	15.0	36.3	3.1	1956 .....	41.4	12.7	43.4	2.5
1951 .....	44.6	15.5	36.9	3.0	1957 .....	40.6	12.0	44.9	2.5

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on under individual ownership. In that category industries conducted on a small

scale contain a large number of establishments, the percentage decreasing as the scale of operations increased, as the following statement shows.

No.	Group	Average number of employees per establishment	Percentage of individual ownership establishments to total
1	Wood products .....	11.7	58.7
2	Printing, publishing and allied industries .....	14.9	42.1
3	Miscellaneous manufacturing industries .....	22.1	34.8
4	Foods and beverages .....	22.5	44.2
5	Non-metallic mineral products .....	32.6	30.3
6	Clothing .....	35.7	26.4
7	Chemicals and allied products .....	48.1	15.0
8	Leather products .....	49.8	27.7
9	Iron and steel products .....	64.6	22.6
10	Knitting mills .....	69.9	16.5
11	Textile mills .....	73.7	28.5
12	Non-ferrous metal products .....	92.2	24.0
13	Paper products .....	162.0	8.6
14	Products of petroleum and coal .....	167.5	2.8
15	Electrical apparatus and supplies .....	167.6	7.2
16	Tobacco products .....	202.1	26.6
17	Transportation equipment .....	232.2	25.0
18	Rubber products .....	252.0	10.2
	<b>All groups .....</b>	<b>37.3</b>	<b>40.6</b>

It is therefore found, according to the above, that in the wood products group 59 p.c. of the establishments were under individual ownership. The foods and beverages group had 44 p.c. of its establishments in this classification, followed by the printing, publishing and allied trades with 42 p.c., miscellaneous industries 35 p.c., non-metallic mineral products 30 p.c., textile mills 29 p.c., leather products 28 p.c., tobacco and tobacco products 27 p.c., clothing 26 p.c., transportation 25 p.c. etc. The petroleum and coal products group with only 2.8 of the total had the smallest number of establishments operating under individual ownership.

The establishments operating under individual ownership are not as important, from the point of view of employment provided, as their large numbers would indicate. According to tables 1 and 2, these establishments which comprise 41 p.c. of the total have only 5 p.c. of the total employees. Partnerships accounted 12 p.c. of the number of establishments and 2 p.c. of the total employees. Incorporated

companies with 45 p.c. of the number of establishments had 92 p.c. of the employees. Co-operatives with 3 p.c. of the establishments had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are, by a wide margin, the most important factor in the employment field. In the petroleum and coal products group practically 100 p.c. of the employees were reported by such companies, while the rubber, electrical apparatus and supplies, paper products, transportation equipment and tobacco products had 99 p.c. Companies in the chemicals and non-ferrous metal products had 98 p.c., iron and steel products 97 p.c., textile mills 96 p.c., knitting mills and non-metallic mineral products 94 p.c., leather products 93 p.c., miscellaneous industries 90 p.c., printing, publishing and allied industries 88 p.c., clothing 85 p.c. and foods and beverages 83 p.c. Companies in the wood products group with 78 reported the lowest percentage of the total employment.

TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries Classified by Type of Ownership, by Provinces and Industrial Groups, 1957

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
<b>Province</b>					
Newfoundland .....	53.4	28.3	18.2	0.1	100.0
Prince Edward Island .....	46.8	17.4	30.0	5.8	100.0
Nova Scotia .....	50.0	13.5	35.0	1.5	100.0
New Brunswick .....	52.6	10.3	34.8	2.3	100.0
Quebec .....	45.7	10.0	40.3	4.0	100.0
Ontario .....	34.8	12.0	51.5	1.7	100.0
Manitoba .....	39.1	11.3	48.0	1.6	100.0
Saskatchewan .....	49.2	13.6	31.6	5.6	100.0
Alberta .....	42.0	12.4	42.3	3.3	100.0
British Columbia .....	33.8	13.6	51.4	1.2	100.0
Yukon and Northwest Territories .....	22.8	13.6	63.6	—	100.0
<b>Canada</b> .....	<b>40.6</b>	<b>12.0</b>	<b>44.9</b>	<b>2.5</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages .....	44.2	10.5	34.9	10.4	100.0
Tobacco and tobacco products .....	26.6	2.0	67.3	4.1	100.0
Rubber products .....	10.2	4.6	85.2	—	100.0
Leather products .....	27.7	8.5	63.8	—	100.0
Textile mills .....	28.5	10.5	60.8	0.2	100.0
Knitting mills .....	16.5	7.7	75.8	—	100.0
Clothing .....	26.4	14.8	58.8	—	100.0
Wood products .....	58.7	15.8	25.4	0.1	100.0
Paper products .....	8.6	2.9	88.5	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	42.1	13.6	44.2	0.1	100.0
Iron and steel products .....	22.6	9.7	67.7	—	100.0
Transportation equipment .....	25.0	9.3	65.7	—	100.0
Non-ferrous metal products .....	24.0	10.6	65.4	—	100.0
Electrical apparatus and supplies .....	7.2	2.5	90.3	—	100.0
Non-metallic mineral products .....	30.3	11.4	58.2	0.1	100.0
Products of petroleum and coal .....	2.8	—	96.2	1.0	100.0
Chemicals and allied products .....	15.0	3.3	81.3	0.4	100.0
Miscellaneous manufacturing industries .....	34.8	11.1	54.1	—	100.0

<sup>1</sup> Four main categories of ownership only; the non-classifiable group is not included.

TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries, Classified by Type of Ownership, by Provinces and Industrial Groups, 1957

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
<b>Province</b>					
Newfoundland .....	6.9	5.6	87.5	—	100.0
Prince Edward Island .....	18.6	11.4	63.1	6.9	100.0
Nova Scotia .....	8.1	2.5	88.2	1.2	100.0
New Brunswick .....	8.7	2.5	87.4	1.4	100.0
Quebec .....	5.8	2.8	90.6	0.8	100.0
Ontario .....	3.0	2.0	94.7	0.3	100.0
Manitoba .....	4.9	2.8	91.5	0.8	100.0
Saskatchewan .....	9.5	4.8	73.3	12.4	100.0
Alberta .....	6.7	3.6	87.7	2.0	100.0
British Columbia .....	4.3	2.6	91.2	1.9	100.0
Yukon and Northwest Territories .....	9.0	6.7	84.3	—	100.0
<b>Canada</b> .....	<b>4.5</b>	<b>2.4</b>	<b>92.2</b>	<b>0.9</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages .....	8.6	3.2	83.3	4.9	100.0
Tobacco and tobacco products .....	0.8 <sup>1</sup>	—	99.2 <sup>2</sup>	—	100.0
Rubber products .....	0.2	—	99.8	—	100.0
Leather products .....	5.3	2.2	92.5	—	100.0
Textile mills .....	2.3	1.5	96.2 <sup>2</sup>	—	100.0
Knitting mills .....	2.8	2.8	94.4	—	100.0
Clothing .....	7.5	7.1	85.4	—	100.0
Wood products .....	15.4	6.8	77.5	0.3	100.0
Paper products .....	0.5	0.2	99.3	—	100.0
Printing, publishing and allied industries <sup>3</sup> .....	7.5	4.3	87.7	0.5	100.0
Iron and steel products .....	1.8	1.3	96.9 <sup>2</sup>	—	100.0
Transportation equipment .....	0.5	0.2	99.3	—	100.0
Non-ferrous metal products .....	1.2	0.8	98.0	—	100.0
Electrical apparatus and supplies .....	0.2	0.2	99.6	—	100.0
Non-metallic mineral products .....	3.4	2.7	93.9 <sup>2</sup>	—	100.0
Products of petroleum and coal .....	—	—	100.0 <sup>4,2</sup>	—	100.0
Chemicals and allied products .....	0.9	0.4	98.4	0.3	100.0
Miscellaneous manufacturing industries .....	6.2	3.6	90.2	—	100.0

<sup>1</sup> Includes partnerships.

<sup>2</sup> Includes co-operatives.

<sup>3</sup> Four main categories of ownership only; the non-classifiable group is not included.

<sup>4</sup> Includes individual ownership.



**TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership, 1957**

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Totals
per cent						
1	Pulp and paper mills .....	—	—	100.0	—	100.0
2	Petroleum products .....	—	—	100.0 <sup>1,3</sup>	—	100.0
3	Non-ferrous metal smelting and refining .....	—	—	100.0	—	100.0
4	Motor vehicles .....	—	—	100.0	—	100.0
5	Slaughtering and meat packing .....	0.9	0.6	97.3	1.2	100.0
6	Primary iron and steel .....	—	—	100.0	—	100.0
7	Sawmills .....	23.6	9.7	66.2	0.5	100.0
8	Butter and cheese .....	7.1	2.8	66.6	23.5	100.0
9	Aircraft and parts .....	0.1	—	99.9	—	100.0
10	Railway rolling stock .....	—	—	100.0	—	100.0
11	Miscellaneous electrical apparatus .....	0.1	0.4	99.5	—	100.0
12	Machinery industrial .....	0.9	1.2	97.9	—	100.0
13	Miscellaneous food preparations .....	1.9	0.9	97.2	—	100.0
14	Bakeries .....	24.1	7.0	68.6	0.3	100.0
15	Rubber goods, including footwear .....	0.2	—	99.8	—	100.0
16	Motor vehicle parts .....	0.8	0.5	98.7	—	100.0
17	Printing and publishing .....	4.6	1.8	93.6	—	100.0
18	Sheet metal products .....	1.6	0.9	97.5	—	100.0
19	Furniture .....	11.4	6.6	82.0	—	100.0
20	Heavy electrical machinery .....	0.1 <sup>2</sup>	—	99.9	—	100.0
21	Iron castings .....	1.5	0.9	97.6	—	100.0
22	Clothing, men's factory .....	2.1	5.4	92.5	—	100.0
23	Fruit and vegetable preparations .....	3.4	1.8	92.2	2.6	100.0
24	Boxes and bags, paper .....	2.2	1.1	96.7	—	100.0
25	Clothing, women's factory .....	4.0	6.0	90.0	—	100.0
26	Printing and bookbinding .....	12.2	7.4	79.1	1.3	100.0
27	Fabricated and structural steel .....	0.5 <sup>2</sup>	—	99.5	—	100.0
28	Breweries .....	—	—	100.0	—	100.0
29	Sash, door and planing mills .....	14.9	5.9	79.2 <sup>3</sup>	—	100.0
30	Miscellaneous chemical products .....	1.1	0.2	98.7	—	100.0
31	Feeds, stock and poultry, prepared .....	13.8	7.0	56.0	23.2	100.0
32	Cotton yarn and cloth .....	0.1 <sup>2</sup>	—	99.9	—	100.0
33	Telecommunication equipment .....	0.3	0.3	99.4	—	100.0
34	Industrial chemicals .....	—	—	100.0	—	100.0
35	Flour mills .....	1.0	1.7	97.3 <sup>3</sup>	—	100.0
36	Tobacco, cigars and cigarettes .....	1.0 <sup>2</sup>	—	99.0	—	100.0
37	Brass and copper products .....	1.6	1.0	97.4	—	100.0
38	Shipbuilding .....	0.3	0.1	99.6	—	100.0
39	Synthetic textiles .....	—	—	100.0 <sup>1</sup>	—	100.0
40	Concrete products .....	7.3	6.2	86.5	—	100.0

<sup>1</sup> Includes Individual ownership.

<sup>2</sup> Includes Partnerships.

<sup>3</sup> Includes Co-operatives.

**TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province, Grouped According to the Type of Ownership, 1957**

Provinces	Estab-lish-ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number			dollars		
Canada:						
Individual ownership .....	14,721	61,426	130,258,465	12,303,342	281,034,700	513,266,119
Partnerships .....	4,352	33,046	80,332,795	5,796,298	159,552,481	295,755,131
Incorporated companies .....	16,260	1,247,381	4,563,491,851	532,211,179	11,202,742,780	21,017,808,583
Co-operatives .....	919	10,897	30,218,484	5,000,969	224,759,569	286,375,000
Not classifiable <sup>1</sup> .....	1,623	6,311	15,326,404	—	32,662,173	70,389,478
<b>Totals .....</b>	<b>37,875</b>	<b>1,359,061</b>	<b>4,819,627,999</b>	<b>555,311,788</b>	<b>11,900,751,703</b>	<b>22,183,594,311</b>
Newfoundland:						
Individual ownership .....	480	716	743,863	75,574	1,081,403	2,528,412
Partnerships .....	254	588	436,738	46,356	676,648	1,459,352
Incorporated companies .....	164	9,140	31,575,984	7,231,122	52,123,832	113,488,708
Co-operative .....	1	—	—	—	113,239	237,323
Not classifiable <sup>1</sup> .....	17	29	27,130	—	—	—
<b>Totals .....</b>	<b>916</b>	<b>10,473</b>	<b>32,783,715</b>	<b>7,353,052</b>	<b>53,995,122</b>	<b>117,713,795</b>
Prince Edward Island:						
Individual ownership .....	89	309	466,637	56,719	1,594,011	2,390,548
Partnerships .....	33	189	285,844	36,791	728,705	1,347,450
Incorporated companies .....	57	1,050	2,332,239	289,572	13,605,909	18,497,859
Co-operatives .....	11	114	194,052	26,352	2,379,236	2,708,671
Not classifiable <sup>1</sup> .....	3	1	50	—	7,388	8,325
<b>Totals .....</b>	<b>193</b>	<b>1,663</b>	<b>3,278,822</b>	<b>409,434</b>	<b>18,315,249</b>	<b>24,952,853</b>

<sup>1</sup> Consists of the industry "Publishing (only) of Periodicals".



**TABLE 4. Principal Statistics of the Manufacturing Industries of Canada and Each Province**  
**Grouped According to the Type of Ownership, 1957 - Concluded**

Provinces	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number			dollars		
Nova Scotia:						
Individual ownership .....	647	2,541	4,199,312	453,462	11,033,010	19,216,438
Partnerships .....	175	801	1,300,276	161,600	3,689,037	6,232,120
Incorporated companies .....	452	27,708	84,368,083	15,341,549	219,968,333	396,898,669
Co-operatives .....	20	369	720,028	99,931	3,371,572	4,594,661
Not classifiable <sup>1</sup> .....	62	111	46,916	—	224,793	357,157
<b>Totals .....</b>	<b>1,356</b>	<b>31,530</b>	<b>90,634,615</b>	<b>16,056,542</b>	<b>238,286,745</b>	<b>427,299,045</b>
New Brunswick:						
Individual ownership .....	504	1,815	2,825,260	386,602	9,113,809	14,646,706
Partnerships .....	99	528	885,832	98,817	2,172,772	3,665,753
Incorporated companies .....	333	18,309	56,079,835	13,535,907	156,752,559	285,118,287
Co-operatives .....	22	299	630,712	115,165	6,509,739	8,034,032
Not classifiable <sup>1</sup> .....	23	34	63,668	—	192,984	330,723
<b>Totals .....</b>	<b>981</b>	<b>20,985</b>	<b>60,485,307</b>	<b>14,136,491</b>	<b>174,741,863</b>	<b>311,795,501</b>
Quebec:						
Individual ownership .....	5,379	25,978	52,117,108	4,722,800	120,596,731	214,125,164
Partnerships .....	1,176	12,475	30,397,300	1,805,541	63,115,189	115,545,660
Incorporated companies .....	4,747	404,151	1,378,664,830	179,265,051	3,295,529,698	6,218,229,907
Co-operatives .....	473	3,494	7,511,191	1,387,880	75,630,575	93,068,747
Not classifiable <sup>1</sup> .....	475	3,285	9,137,907	—	16,036,606	38,625,578
<b>Totals .....</b>	<b>12,250</b>	<b>449,383</b>	<b>1,477,828,336</b>	<b>187,181,272</b>	<b>3,570,908,799</b>	<b>6,679,595,056</b>
Ontario:						
Individual ownership .....	4,512	19,640	47,085,813	4,436,770	98,717,525	181,273,559
Partnerships .....	1,560	12,550	33,123,109	2,415,634	64,808,643	118,736,772
Incorporated companies .....	6,674	608,017	2,340,397,557	238,933,839	5,605,664,030	10,696,525,826
Co-operatives .....	215	1,963	5,519,055	1,039,659	46,135,470	59,411,164
Not classifiable <sup>1</sup> .....	619	2,075	4,550,930	—	11,991,832	22,645,362
<b>Totals .....</b>	<b>13,580</b>	<b>644,245</b>	<b>2,430,676,464</b>	<b>246,825,902</b>	<b>5,827,317,500</b>	<b>11,078,592,683</b>
Manitoba:						
Individual ownership .....	576	2,125	4,696,035	419,433	9,957,663	17,874,004
Partnerships .....	167	1,216	3,018,082	252,334	5,990,814	10,747,179
Incorporated companies .....	707	40,007	131,154,374	13,062,546	356,246,956	625,708,472
Co-operatives .....	22	361	989,418	160,231	6,629,740	8,549,648
Not classifiable <sup>1</sup> .....	118	175	342,347	—	974,041	1,650,433
<b>Totals .....</b>	<b>1,590</b>	<b>43,884</b>	<b>140,200,256</b>	<b>13,894,544</b>	<b>379,799,214</b>	<b>664,529,736</b>
Saskatchewan:						
Individual ownership .....	392	1,134	2,274,488	227,412	3,022,294	7,153,604
Partnerships .....	108	570	1,298,504	149,073	2,518,451	4,857,084
Incorporated companies .....	252	8,757	31,771,003	7,557,030	149,613,637	248,389,726
Co-operatives .....	45	1,484	5,390,413	1,097,994	33,562,377	45,160,839
Not classifiable <sup>1</sup> .....	47	67	140,941	—	389,978	553,859
<b>Totals .....</b>	<b>844</b>	<b>12,012</b>	<b>40,875,349</b>	<b>9,031,509</b>	<b>189,106,737</b>	<b>306,115,112</b>
Alberta:						
Individual ownership .....	756	2,589	5,600,211	519,388	10,353,041	20,667,395
Partnerships .....	222	1,400	3,463,417	249,675	6,031,078	12,726,487
Incorporated companies .....	759	34,078	125,394,330	14,809,894	424,971,019	726,933,313
Co-operatives .....	59	802	2,309,214	265,645	18,988,574	22,723,865
Not classifiable <sup>1</sup> .....	97	220	310,266	—	790,328	1,429,452
<b>Totals .....</b>	<b>1,893</b>	<b>39,089</b>	<b>137,077,438</b>	<b>15,844,400</b>	<b>461,134,040</b>	<b>784,480,512</b>
British Columbia:						
Individual ownership .....	1,381	4,564	10,203,358	1,002,574	15,546,353	33,313,098
Partnerships .....	555	2,718	6,097,967	576,587	9,801,078	20,378,175
Incorporated companies .....	2,101	96,050	381,219,657	42,023,098	926,735,322	1,685,112,238
Co-operatives .....	51	1,985	6,902,701	797,212	31,495,386	41,943,973
Not classifiable <sup>1</sup> .....	162	314	706,249	—	1,940,984	4,551,266
<b>Totals .....</b>	<b>4,250</b>	<b>105,631</b>	<b>405,129,932</b>	<b>44,399,471</b>	<b>985,519,123</b>	<b>1,785,298,750</b>
Yukon and Northwest Territories:						
Individual ownership .....	5	15	46,380	2,610	18,860	77,191
Partnerships .....	3	11	25,726	3,890	20,066	59,099
Incorporated companies .....	14	140	585,659	172,671	1,588,385	3,084,978
<b>Totals .....</b>	<b>22</b>	<b>166</b>	<b>657,765</b>	<b>179,17</b>	<b>1,627,311</b>	<b>3,221,268</b>

<sup>1</sup> Consists of the industry "Publishing (only) of Periodicals."

**TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1957**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
<b>1. Foods and beverages:</b>						
Individual ownership .....	3, 776	16, 525	33, 732, 820	6, 199, 126	130, 507, 480	194, 951, 176
Partnerships .....	894	6, 287	14, 860, 295	2, 478, 399	57, 757, 681	86, 771, 524
Incorporated companies .....	2, 977	160, 033	516, 513, 189	54, 136, 930	2, 310, 469, 051	3, 633, 969, 574
Co-operatives .....	889	9, 332	24, 918, 811	4, 165, 956	205, 643, 234	256, 279, 018
<b>Totals .....</b>	<b>8, 536</b>	<b>192, 177</b>	<b>590, 025, 115</b>	<b>66, 980, 411</b>	<b>2, 704, 377, 446</b>	<b>4, 171, 971, 292</b>
<b>2. Tobacco and tobacco products:</b>						
Individual ownership .....	13	82	183, 342	6, 934	205, 771	461, 469
Partnerships .....	1					
Incorporated companies .....	33					
Co-operatives .....	2					
<b>Totals .....</b>	<b>49</b>	<b>9, 905</b>	<b>33, 322, 821</b>	<b>844, 614</b>	<b>160, 710, 422</b>	<b>249, 734, 356</b>
<b>3. Rubber products:</b>						
Individual ownership .....	9	54	125, 358	10, 702	156, 508	359, 482
Partnerships .....	4	7	15, 357	1, 389	23, 465	53, 878
Incorporated companies .....	75	22, 117	83, 048, 865	4, 949, 433	144, 066, 795	325, 677, 948
<b>Totals .....</b>	<b>88</b>	<b>22, 178</b>	<b>83, 189, 580</b>	<b>4, 961, 524</b>	<b>144, 246, 768</b>	<b>326, 091, 308</b>
<b>4. Leather products:</b>						
Individual ownership .....	173	1, 640	3, 580, 346	103, 913	5, 488, 722	10, 747, 216
Partnerships .....	53	692	1, 579, 087	36, 130	2, 315, 580	4, 741, 269
Incorporated companies .....	398	28, 767	72, 609, 050	2, 204, 750	114, 725, 239	223, 300, 616
<b>Totals .....</b>	<b>624</b>	<b>31, 099</b>	<b>77, 768, 483</b>	<b>2, 344, 793</b>	<b>122, 529, 541</b>	<b>238, 789, 101</b>
<b>5. Textile mills:</b>						
Individual ownership .....	265	1, 583	3, 398, 675	209, 094	5, 948, 761	12, 146, 933
Partnerships .....	98	1, 051	2, 489, 945	124, 582	3, 005, 621	6, 949, 519
Incorporated companies .....	564	65, 878	195, 690, 192	15, 061, 702	403, 479, 519	728, 570, 089
Co-operatives .....	2					
<b>Totals .....</b>	<b>929</b>	<b>68, 512</b>	<b>201, 578, 812</b>	<b>15, 395, 378</b>	<b>412, 433, 901</b>	<b>747, 666, 541</b>
<b>6a. Knitting mills:</b>						
Individual ownership .....	51	609	1, 296, 430	48, 391	2, 495, 959	4, 720, 543
Partnerships .....	24	603	1, 405, 048	26, 249	3, 308, 355	5, 692, 513
Incorporated companies .....	235	20, 449	47, 515, 280	1, 891, 062	82, 977, 844	161, 748, 701
<b>Totals .....</b>	<b>310</b>	<b>21, 661</b>	<b>50, 216, 758</b>	<b>1, 965, 702</b>	<b>88, 782, 158</b>	<b>172, 161, 757</b>
<b>6b. Clothing:</b>						
Individual ownership .....	673	6, 806	13, 693, 500	323, 676	20, 928, 904	42, 434, 031
Partnerships .....	377	6, 475	15, 626, 306	276, 355	25, 671, 363	49, 534, 691
Incorporated companies .....	1, 500	77, 833	189, 639, 246	2, 769, 305	351, 806, 065	657, 659, 755
<b>Totals .....</b>	<b>2, 550</b>	<b>91, 114</b>	<b>218, 959, 052</b>	<b>3, 369, 336</b>	<b>398, 406, 332</b>	<b>749, 628, 477</b>
<b>7. Wood products:</b>						
Individual ownership .....	6, 338	19, 538	35, 800, 825	3, 192, 951	76, 643, 685	144, 456, 585
Partnerships .....	1, 698	8, 594	17, 156, 735	1, 316, 353	32, 487, 671	62, 160, 020
Incorporated companies .....	2, 744	98, 315	314, 760, 414	15, 572, 445	618, 891, 831	1, 124, 930, 097
Co-operatives .....	16	392	942, 194	75, 497	2, 052, 958	3, 624, 158
<b>Totals .....</b>	<b>10, 796</b>	<b>126, 839</b>	<b>368, 660, 168</b>	<b>20, 157, 246</b>	<b>730, 076, 145</b>	<b>1, 335, 170, 860</b>
<b>8. Paper products:</b>						
Individual ownership .....	50	480	1, 420, 793	67, 904	3, 167, 505	5, 432, 474
Partnerships .....	17	223	563, 111	20, 311	1, 179, 401	2, 090, 138
Incorporated companies .....	515	93, 580	401, 302, 387	113, 014, 147	879, 048, 087	1, 858, 196, 573
<b>Totals .....</b>	<b>582</b>	<b>94, 283</b>	<b>403, 286, 291</b>	<b>113, 102, 362</b>	<b>883, 394, 993</b>	<b>1, 865, 719, 185</b>
<b>9. Printing, publishing and allied industries:</b>						
Individual ownership .....	1, 248	5, 091	13, 466, 505	564, 079	9, 546, 483	31, 881, 904
Partnerships .....	401	2, 915	8, 653, 797	287, 758	6, 355, 015	19, 697, 890
Incorporated companies .....	1, 309	59, 879	235, 768, 668	5, 040, 896	195, 518, 148	606, 717, 407
Co-operatives .....	3	363	1, 239, 590	29, 371	942, 421	2, 513, 149
Not classifiable <sup>1</sup> .....	1, 623	6, 311	15, 326, 404	—	32, 662, 173	70, 389, 478
<b>Totals .....</b>	<b>4, 584</b>	<b>74, 559</b>	<b>274, 454, 964</b>	<b>5, 922, 104</b>	<b>245, 024, 240</b>	<b>731, 199, 828</b>
<b>10. Iron and steel products:</b>						
Individual ownership .....	695	3, 533	9, 450, 159	577, 296	8, 158, 854	24, 100, 112
Partnerships .....	298	2, 701	8, 446, 683	446, 278	13, 564, 624	27, 352, 174
Incorporated companies .....	2, 079	192, 321	789, 196, 058	64, 253, 563	1, 365, 197, 146	2, 860, 695, 792
Co-operative .....	1					
<b>Totals .....</b>	<b>3, 073</b>	<b>198, 555</b>	<b>807, 092, 900</b>	<b>65, 277, 137</b>	<b>1, 386, 920, 624</b>	<b>2, 912, 148, 078</b>

<sup>1</sup> Consists of industry "Publishing (only) of Periodicals".



**TABLE 5. Principal Statistics of the Manufacturing Industries of Canada Classified by Industrial Groups, and by type of Ownership 1957 — Concluded**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
11. Transportation equipment:						
Individual ownership.....	156	641	1,730,774	80,657	1,839,355	4,411,009
Partnerships.....	58	308	889,171	40,007	1,257,152	2,527,764
Incorporated companies.....	409	143,690	588,841,436	22,160,243	1,285,146,141	2,262,264,209
<b>Totals.....</b>	<b>623</b>	<b>144,639</b>	<b>591,461,381</b>	<b>22,280,907</b>	<b>1,288,242,648</b>	<b>2,269,202,982</b>
12. Non-ferrous metal products:						
Individual ownership.....	142	687	1,819,547	85,058	2,566,093	5,493,176
Partnerships.....	63	415	1,169,639	60,586	1,847,301	3,777,099
Incorporated companies.....	387	53,479	225,279,202	65,355,763	1,009,732,121	1,674,112,165
<b>Totals.....</b>	<b>592</b>	<b>54,581</b>	<b>228,268,388</b>	<b>65,501,407</b>	<b>1,014,143,515</b>	<b>1,683,382,440</b>
13. Electrical apparatus and supplies:						
Individual ownership.....	35	149	358,484	19,292	635,474	1,272,405
Partnerships.....	12	171	508,107	27,985	1,876,077	2,891,320
Incorporated companies.....	439	81,112	319,550,056	9,477,787	495,731,092	1,074,049,187
<b>Totals.....</b>	<b>486</b>	<b>81,432</b>	<b>320,416,647</b>	<b>9,525,064</b>	<b>498,242,643</b>	<b>1,078,212,912</b>
14. Non-metallic mineral products:						
Individual ownership.....	373	1,378	3,242,290	415,614	4,224,216	9,966,843
Partnerships.....	141	1,070	2,920,015	471,434	4,052,096	9,859,541
Incorporated companies.....	716	37,672	144,150,880	51,082,082	201,705,602	582,338,353
Co-operative.....	1					
<b>Totals.....</b>	<b>1,231</b>	<b>40,120</b>	<b>150,313,185</b>	<b>51,969,130</b>	<b>209,981,914</b>	<b>602,164,737</b>
15. Products of petroleum and coal:						
Individual ownership.....	3	17,757	88,687,774	59,084,998	898,830,429	1,491,925,837
Incorporated companies.....	102					
Co-operative.....	1					
<b>Totals.....</b>	<b>106</b>	<b>17,757</b>	<b>88,687,774</b>	<b>59,084,998</b>	<b>898,830,429</b>	<b>1,491,925,837</b>
16. Chemicals and allied products:						
Individual ownership.....	171	495	1,320,330	83,922	2,279,282	4,931,611
Partnerships.....	38	245	763,306	43,834	853,908	2,584,388
Incorporated companies.....	924	53,811	219,291,583	41,955,489	559,696,472	1,191,917,286
Co-operatives.....	4	157	669,270	18,496	2,916,729	3,977,912
<b>Totals.....</b>	<b>1,137</b>	<b>54,708</b>	<b>222,044,489</b>	<b>42,101,741</b>	<b>565,746,391</b>	<b>1,203,411,197</b>
17. Miscellaneous manufacturing industries:						
Individual ownership.....	550	2,166	5,738,509	314,744	6,309,635	15,676,565
Partnerships.....	175	1,253	3,176,593	138,048	3,911,775	8,855,488
Incorporated companies.....	854	31,523	100,966,089	4,075,142	138,438,183	330,481,370
<b>Totals.....</b>	<b>1,579</b>	<b>34,942</b>	<b>109,881,191</b>	<b>4,527,934</b>	<b>148,659,593</b>	<b>355,013,423</b>

<sup>1</sup> Consists of industry "Publishing (only) of Periodicals".

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada, Classified by Type of Ownership, 1957**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
1. Pulp and paper mills:						
Incorporated companies.....	128	65,940	307,627,849	108,636,965	617,175,797	1,411,934,462
<b>Totals.....</b>	<b>128</b>	<b>65,940</b>	<b>307,627,849</b>	<b>108,636,965</b>	<b>617,175,797</b>	<b>1,411,934,462</b>
2. Petroleum products:						
Individual ownership.....	2	14,308	73,887,074	52,398,424	827,470,815	1,376,558,762
Incorporated companies.....	61					
Co-operative.....	1					
<b>Totals.....</b>	<b>64</b>	<b>14,308</b>	<b>73,887,074</b>	<b>52,398,424</b>	<b>827,470,815</b>	<b>1,376,558,762</b>
3. Non-ferrous metal smelting and refining:						
Incorporated companies.....	23	29,613	134,775,206	59,474,791	770,004,696	1,280,145,652
<b>Totals.....</b>	<b>23</b>	<b>29,613</b>	<b>134,775,206</b>	<b>59,474,791</b>	<b>770,004,696</b>	<b>1,280,145,652</b>
4. Motor vehicles:						
Incorporated companies.....	16	33,193	143,629,874	5,855,651	658,913,303	948,596,660
<b>Totals.....</b>	<b>16</b>	<b>33,193</b>	<b>143,629,874</b>	<b>5,855,651</b>	<b>658,913,303</b>	<b>948,596,660</b>



**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1957 — Continued**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number			dollars		
5. Slaughtering and meat packing:						
Individual ownership.....	25	224	611,920	76,865	7,056,308	8,405,705
Partnerships.....	11	149	492,220	53,232	7,402,982	8,321,741
Incorporated companies.....	121	24,416	92,367,032	5,710,116	696,048,108	877,991,981
Co-operatives.....	3	302	959,663	109,012	10,270,521	12,368,814
<b>Totals.....</b>	<b>160</b>	<b>25,091</b>	<b>94,430,835</b>	<b>5,949,225</b>	<b>720,777,919</b>	<b>907,088,241</b>
6. Primary iron and steel:						
Incorporated companies.....	51	35,944	170,779,346	36,755,262	329,582,384	704,565,791
<b>Totals.....</b>	<b>51</b>	<b>35,944</b>	<b>170,779,346</b>	<b>36,755,262</b>	<b>329,582,384</b>	<b>704,565,791</b>
7. Sawmills:						
Individual ownership.....	4,062	11,947	18,554,050	1,900,197	51,730,306	92,521,266
Partnerships.....	1,157	4,897	7,611,465	728,775	16,828,895	32,055,594
Incorporated companies.....	1,044	33,557	116,347,919	5,715,586	239,602,452	428,514,983
Co-operatives.....	13	263	652,835	62,743	1,419,015	2,596,542
<b>Totals.....</b>	<b>6,276</b>	<b>50,664</b>	<b>143,166,269</b>	<b>8,407,301</b>	<b>309,580,668</b>	<b>555,688,385</b>
8. Butter and cheese:						
Individual ownership.....	374	1,463	3,425,044	911,362	39,038,873	45,676,736
Partnerships.....	68	564	1,502,476	306,330	11,780,595	14,650,589
Incorporated companies.....	371	13,569	45,499,121	5,950,193	185,077,341	267,922,505
Co-operatives.....	509	4,788	13,654,338	2,258,043	116,794,105	141,601,919
<b>Totals.....</b>	<b>1,322</b>	<b>20,384</b>	<b>64,080,979</b>	<b>9,425,928</b>	<b>352,690,914</b>	<b>469,851,749</b>
9. Aircraft and parts:						
Individual ownership.....	3	43	166,434	2,649	109,544	446,808
Incorporated companies.....	67	41,573	179,532,745	4,829,051	148,436,971	423,995,905
<b>Totals.....</b>	<b>70</b>	<b>41,616</b>	<b>179,699,179</b>	<b>4,831,700</b>	<b>148,546,515</b>	<b>424,442,713</b>
10. Railway rolling stock:						
Incorporated companies.....	30	27,909	104,168,142	4,415,818	241,830,731	386,722,053
<b>Totals.....</b>	<b>30</b>	<b>27,909</b>	<b>104,168,142</b>	<b>4,415,818</b>	<b>241,830,731</b>	<b>386,722,053</b>
11. Miscellaneous electrical apparatus:						
Individual ownership.....	12	40	95,682	5,460	183,593	372,198
Partnerships.....	6	102	304,227	18,098	1,518,644	2,196,055
Incorporated companies.....	154	27,468	106,526,879	3,488,305	182,070,945	378,510,670
<b>Totals.....</b>	<b>172</b>	<b>27,610</b>	<b>106,926,788</b>	<b>3,511,863</b>	<b>183,773,182</b>	<b>381,078,923</b>
12. Machinery industrial:						
Individual ownership.....	36	254	808,602	38,359	790,743	2,098,904
Partnerships.....	15	327	1,139,174	41,299	3,713,101	5,769,257
Incorporated companies.....	309	27,110	107,244,442	3,316,154	148,539,326	355,132,073
<b>Totals.....</b>	<b>360</b>	<b>27,691</b>	<b>109,192,218</b>	<b>3,395,812</b>	<b>153,043,170</b>	<b>363,000,234</b>
13. Miscellaneous food preparations:						
Individual ownership.....	53	189	428,306	38,572	1,354,139	2,212,971
Partnerships.....	13	92	202,830	11,471	662,974	986,014
Incorporated companies.....	242	9,722	31,930,485	3,846,729	225,621,999	333,092,801
<b>Totals.....</b>	<b>308</b>	<b>10,003</b>	<b>32,561,621</b>	<b>3,896,772</b>	<b>227,639,112</b>	<b>336,291,786</b>
14. Bakeries:						
Individual ownership.....	1,849	8,549	16,853,463	2,580,973	29,110,179	57,782,766
Partnerships.....	340	2,477	5,558,219	848,171	9,194,036	18,689,701
Incorporated companies.....	437	24,321	77,097,537	7,934,622	117,125,092	253,888,584
Co-operatives.....	9	96	268,624	31,930	326,242	770,876
<b>Totals.....</b>	<b>2,635</b>	<b>35,443</b>	<b>99,777,843</b>	<b>11,395,696</b>	<b>155,755,549</b>	<b>331,131,927</b>
15. Rubber goods, including footwear:						
Individual ownership.....	9	54	125,358	10,702	156,508	359,482
Partnerships.....	4	7	15,357	1,389	23,465	53,878
Incorporated companies.....	75	22,117	83,048,865	4,949,433	144,066,795	325,677,948
<b>Totals.....</b>	<b>88</b>	<b>22,178</b>	<b>83,189,580</b>	<b>4,961,524</b>	<b>144,246,768</b>	<b>326,091,308</b>
16. Motor vehicle parts:						
Individual ownership.....	30	163	446,341	21,586	632,427	1,274,363
Partnerships.....	11	94	311,736	15,967	510,202	1,084,262
Incorporated companies.....	164	20,169	82,185,798	4,632,306	163,169,341	313,036,965
<b>Totals.....</b>	<b>205</b>	<b>20,426</b>	<b>82,943,875</b>	<b>4,669,859</b>	<b>164,311,970</b>	<b>315,395,590</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership 1957 - Continued**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number			dollars		
17. Printing and publishing:						
Individual ownership .....	280	1,417	3,895,583	189,976	1,739,109	8,525,311
Partnerships .....	94	559	1,526,140	64,559	616,735	2,798,864
Incorporated companies .....	399	28,954	117,181,139	2,496,021	85,891,699	303,019,970
<b>Totals .....</b>	<b>773</b>	<b>30,930</b>	<b>122,602,862</b>	<b>2,750,556</b>	<b>88,247,543</b>	<b>314,344,145</b>
18. Sheet metal products:						
Individual ownership .....	74	322	909,743	63,169	1,381,345	3,110,438
Partnerships .....	25	174	520,408	27,245	763,671	2,000,555
Incorporated companies .....	333	19,237	75,679,319	3,305,681	165,686,941	304,387,915
<b>Totals .....</b>	<b>432</b>	<b>19,733</b>	<b>77,109,470</b>	<b>3,396,095</b>	<b>167,831,957</b>	<b>309,498,908</b>
19. Furniture:						
Individual ownership .....	1,073	3,715	9,201,730	559,135	12,632,884	26,674,170
Partnerships .....	274	2,166	5,808,964	257,747	9,370,971	18,238,813
Incorporated companies .....	615	26,800	82,876,655	2,844,007	129,306,488	262,427,618
<b>Totals .....</b>	<b>1,962</b>	<b>32,681</b>	<b>97,887,349</b>	<b>3,660,889</b>	<b>151,310,343</b>	<b>307,340,601</b>
20. Heavy electrical machinery:						
Individual ownership .....	4	28	78,773	4,297	105,536	320,279
Partnerships .....	1					
Incorporated companies .....	73	24,206	102,999,901	2,496,069	114,368,971	300,920,803
<b>Totals .....</b>	<b>78</b>	<b>24,234</b>	<b>103,078,674</b>	<b>2,500,366</b>	<b>114,474,507</b>	<b>301,241,082</b>
21. Iron castings:						
Individual ownership .....	36	250	640,061	45,077	629,435	1,560,992
Partnerships .....	17	154	507,611	28,712	308,818	871,380
Incorporated companies .....	148	16,373	66,108,052	4,408,658	141,312,112	273,615,635
<b>Totals .....</b>	<b>201</b>	<b>16,777</b>	<b>67,255,724</b>	<b>4,482,447</b>	<b>142,250,365</b>	<b>276,048,007</b>
22. Clothing, men's factory:						
Individual ownership .....	81	679	1,425,586	33,883	4,717,703	7,242,094
Partnerships .....	76	1,732	4,357,001	69,022	9,935,108	16,835,714
Incorporated companies .....	402	29,613	71,341,879	947,187	137,907,834	248,347,804
<b>Totals .....</b>	<b>559</b>	<b>32,024</b>	<b>77,124,466</b>	<b>1,050,092</b>	<b>152,560,645</b>	<b>272,425,612</b>
23. Fruit and vegetable preparations:						
Individual ownership .....	88	597	811,311	104,099	3,010,849	4,565,142
Partnerships .....	34	315	505,829	49,135	1,629,834	2,528,909
Incorporated companies .....	281	16,367	41,568,981	3,446,783	164,143,554	252,350,852
Co-operatives .....	27	463	825,618	89,698	4,723,291	6,025,010
<b>Totals .....</b>	<b>430</b>	<b>17,742</b>	<b>43,711,739</b>	<b>3,689,715</b>	<b>173,507,528</b>	<b>265,469,913</b>
24. Boxes and bags, paper:						
Individual ownership .....	23	352	1,085,106	44,602	2,253,135	3,903,991
Partnerships .....	8	170	415,753	14,691	1,021,400	1,716,096
Incorporated companies .....	189	15,419	51,124,995	2,000,340	151,033,832	247,877,058
<b>Totals .....</b>	<b>220</b>	<b>15,941</b>	<b>52,625,854</b>	<b>2,059,633</b>	<b>154,308,367</b>	<b>253,497,145</b>
25. Clothing, women's factory:						
Individual ownership .....	97	1,065	2,342,738	45,128	4,523,481	8,859,522
Partnerships .....	79	1,560	3,841,580	60,570	6,548,185	12,940,772
Incorporated companies .....	494	23,567	60,208,735	667,205	121,160,573	223,594,334
<b>Totals .....</b>	<b>670</b>	<b>26,192</b>	<b>66,393,053</b>	<b>772,903</b>	<b>132,232,239</b>	<b>245,394,628</b>
26. Printing and bookbinding:						
Individual ownership .....	894	3,286	8,456,388	336,879	7,362,580	21,109,788
Partnerships .....	272	1,986	5,935,974	195,236	5,244,129	14,620,593
Incorporated companies .....	723	21,317	76,807,237	1,733,383	78,331,249	206,447,088
Co-operatives .....	3	363	1,239,590	29,371	942,421	2,513,149
<b>Totals .....</b>	<b>1,892</b>	<b>26,952</b>	<b>92,439,189</b>	<b>2,294,869</b>	<b>91,880,379</b>	<b>244,690,618</b>
27. Fabricated and structural steel:						
Individual ownership .....	1	73	244,015	14,596	805,208	1,188,479
Partnerships .....	2					
Incorporated companies .....	55	15,901	70,712,253	2,054,118	116,256,616	230,262,020
<b>Totals .....</b>	<b>58</b>	<b>15,974</b>	<b>70,956,268</b>	<b>2,068,714</b>	<b>117,061,824</b>	<b>231,450,499</b>
28. Breweries:						
Incorporated companies .....	57	8,413	37,003,146	3,252,200	59,229,700	231,116,361
<b>Totals .....</b>	<b>57</b>	<b>8,413</b>	<b>37,003,146</b>	<b>3,252,200</b>	<b>59,229,700</b>	<b>231,116,361</b>

**TABLE 6. Principal Statistics of the Forty Leading Manufacturing Industries of Canada,  
Classified by Type of Ownership, 1957 — Concluded**

Industrial groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number			dollars		
29. Sash, door and planing mills:						
Individual ownership .....	910	2,811	5,910,517	531,984	9,309,061	18,772,442
Partnerships .....	196	1,106	2,751,987	235,714	4,695,029	8,757,607
Incorporated companies .....	674	14,952	44,573,215	3,281,592	123,788,329	197,049,416
Co-operative .....	1					
<b>Totals .....</b>	<b>1,781</b>	<b>18,869</b>	<b>53,235,719</b>	<b>4,049,290</b>	<b>137,792,419</b>	<b>224,579,465</b>
30. Miscellaneous chemical products:						
Individual ownership .....	46	140	356,611	26,258	423,215	1,061,338
Partnerships .....	8	27	54,750	7,952	78,838	220,166
Incorporated companies .....	213	12,279	49,821,464	9,898,531	112,131,114	218,873,868
<b>Totals .....</b>	<b>267</b>	<b>12,446</b>	<b>50,232,825</b>	<b>9,932,741</b>	<b>112,633,167</b>	<b>220,155,372</b>
31. Feeds, stock and poultry, prepared:						
Individual ownership .....	306	900	1,705,442	540,651	14,547,480	18,622,772
Partnerships .....	82	454	977,327	209,481	8,122,832	10,373,983
Incorporated companies .....	270	3,650	11,784,411	2,014,174	109,932,286	145,526,647
Co-operatives .....	197	1,509	3,730,766	726,506	35,056,551	44,715,269
<b>Totals .....</b>	<b>855</b>	<b>6,513</b>	<b>18,197,946</b>	<b>3,490,812</b>	<b>167,659,149</b>	<b>219,238,671</b>
32. Cotton yarn and cloth:						
Individual ownership .....	3	27	33,848	3,944	50,990	112,596
Partnerships .....	1					
Incorporated companies .....	47	21,104	57,218,247	4,458,853	129,817,837	218,790,841
<b>Totals .....</b>	<b>51</b>	<b>21,131</b>	<b>57,252,095</b>	<b>4,462,797</b>	<b>129,868,827</b>	<b>218,903,437</b>
33. Telecommunication equipment:						
Individual ownership .....	10	56	127,689	3,808	257,264	428,579
Partnerships .....	3	54	148,775	6,470	305,967	565,048
Incorporated companies .....	114	18,393	67,812,378	1,258,478	105,436,511	216,733,090
<b>Totals .....</b>	<b>127</b>	<b>18,503</b>	<b>68,088,842</b>	<b>1,268,756</b>	<b>105,999,742</b>	<b>217,726,717</b>
34. Industrial chemicals:						
Incorporated companies .....	54	9,981	46,965,641	20,384,094	95,237,538	215,834,187
<b>Totals .....</b>	<b>54</b>	<b>9,981</b>	<b>46,965,641</b>	<b>20,384,094</b>	<b>95,237,538</b>	<b>215,834,187</b>
35. Flour mills:						
Individual ownership .....	12	46	93,752	21,803	906,926	1,085,135
Partnerships .....	11	72	212,036	29,316	1,207,866	1,409,503
Incorporated companies .....	48	4,299	14,908,437	1,724,101	166,519,735	201,881,647
Co-operatives .....	2					
<b>Totals .....</b>	<b>73</b>	<b>4,417</b>	<b>15,214,225</b>	<b>1,775,220</b>	<b>168,634,527</b>	<b>204,376,285</b>
36. Tobacco, cigars and cigarettes:						
Individual ownership .....	13	82	183,342	6,934	205,771	461,469
Partnerships .....	1					
Incorporated companies .....	19	8,290	29,166,390	560,859	100,088,154	182,333,095
<b>Totals .....</b>	<b>33</b>	<b>8,372</b>	<b>29,349,732</b>	<b>567,793</b>	<b>100,293,925</b>	<b>182,794,564</b>
37. Brass and copper products:						
Individual ownership .....	37	139	354,181	30,309	513,466	1,060,990
Partnerships .....	13	94	301,111	26,223	508,383	1,049,740
Incorporated companies .....	110	8,592	34,148,171	2,385,883	110,325,240	180,285,585
<b>Totals .....</b>	<b>160</b>	<b>8,825</b>	<b>34,803,463</b>	<b>2,442,415</b>	<b>111,347,089</b>	<b>182,396,315</b>
38. Shipbuilding:						
Individual ownership .....	6	55	138,204	10,338	132,153	352,353
Partnerships .....	3	17	40,658	1,765	22,456	82,444
Incorporated companies .....	59	18,345	70,987,310	2,111,583	63,786,902	166,723,992
<b>Totals .....</b>	<b>68</b>	<b>18,417</b>	<b>71,166,172</b>	<b>2,123,686</b>	<b>63,941,511</b>	<b>167,158,789</b>
39. Synthetic textiles:						
Individual ownership .....	3	15,251	51,033,746	5,080,804	79,135,506	163,809,960
Incorporated companies .....	41					
<b>Totals .....</b>	<b>44</b>	<b>15,251</b>	<b>51,033,746</b>	<b>5,080,804</b>	<b>79,135,506</b>	<b>163,809,960</b>
40. Concrete products:						
Individual ownership .....	237	757	1,633,565	198,674	2,413,946	5,279,445
Partnerships .....	86	648	1,806,135	260,476	3,186,756	6,799,363
Incorporated companies .....	326	8,964	33,486,063	5,235,815	73,867,084	150,818,876
<b>Totals .....</b>	<b>649</b>	<b>10,369</b>	<b>36,925,763</b>	<b>5,694,965</b>	<b>79,467,786</b>	<b>162,897,684</b>





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ENGAGED IN MANUFACTURING IN CANADA

1958

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### NOTE

In the tables of the present report which give statistics by industry several of the industry designations differ to that contained in the General Review of the Manufacturing Industries of Canada. The main differences are as follows:

#### Present Report

Iron and steel mills  
Industrial chemicals  
Iron foundries  
Fabricated structural steel

#### General Review

Primary iron and steel  
Acids, alkalies and salts  
Castings, iron  
Bridge and structural steel work





## PART I—TYPE OF OWNERSHIP OF THE MANUFACTURING INDUSTRIES OF CANADA

This section deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 36,741 establishments operating in 1958, 1,556 establishments in the periodical publishing industry were unclassifiable, leaving 35,185

establishments in the four categories of ownership. Individual ownership numbered 13,786 establishments, partnerships, 3,923 incorporated companies 16,566 and co-operatives 910. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1958. It is interesting to note that incorporated companies are becoming increasingly important, the percentage of the total number of establishments having risen from 33.4 in 1946 to 47.1 in 1958 while the other three categories declined in importance. This trend to incorporation is no doubt accentuated by the favourable income tax rate allowed companies on the first \$25,000 of income.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0
1952 .....	44.9	15.4	36.9	2.8
1953 .....	44.4	14.8	38.2	2.6
1954 .....	43.6	14.3	39.5	2.6
1955 .....	42.7	13.6	41.1	2.6
1956 .....	41.4	12.7	43.4	2.5
1957 .....	40.6	12.0	44.9	2.5
1958 .....	39.2	11.1	47.1	2.6

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on mainly under individual ownership or partnerships. Industries conducted on a small scale usually contain a large number of establishments in this category, the percentage decreasing as the scale of operation increases. As the above table shows, establishments under individual ownership comprised 39.2 p.c. of the total number engaged in manufacturing in 1958. Partnerships accounted for 11.1 p.c., incorporated companies 47.1 p.c. and co-operatives 2.6 p.c.

Of the 11,328 establishments with shipments of under \$25,000, 74.8 p.c. were individual ownership, 14.6 p.c. partnerships, 10.1 p.c. incorporated companies and .5 p.c. co-operatives. With the increase in the size of the establishment the importance of individual ownership as well as that of partnerships declines. In the case of incorporated companies, however, the opposite is true. As the size increases their numerical importance increases as the following table shows.

**Percentage Distribution of the Manufacturing Industries of Canada, by Type of Ownership and Size of Establishment, 1958**

	Under \$25,000	\$25,000 to \$99,999	\$100,000 to \$499,999	\$500,000 and over
<b>Establishments:</b>				
Individual ownership .....	74.8	44.3	11.3	0.7
Partnerships .....	14.6	16.0	7.6	1.0
Incorporated companies .....	10.1	37.0	75.7	96.1
Co-operatives .....	0.5	2.7	5.4	2.2
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Employees:</b>				
Individual ownership .....	67.7	38.2	6.9	0.2
Partnerships .....	18.2	16.2	6.2	0.3
Incorporated companies .....	13.7	44.2	85.0	98.9
Co-operatives .....	0.4	1.4	1.9	0.6
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Factory shipments:</b>				
Individual ownership .....	70.9	40.2	8.4	0.2
Partnerships .....	15.4	15.7	6.4	0.3
Incorporated companies .....	13.1	41.0	80.2	98.5
Co-operatives .....	0.6	3.1	5.0	1.0
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>

The establishments operating under individual ownership are not as important, from the point of view of employment provided, as their large numbers would indicate. According to Tables 1 and 2, these establishments which comprise 39 p.c. of the total have only 4 p.c. of the total employees. Partnerships accounted 11 p.c. of the number of establishments and 2 p.c. of the total employees. Incorporated companies with 47 p.c. of the number of establishments had 92 p.c. of the employees. Co-operatives with 3 p.c. of the establishments had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are, by a wide margin the most

important factor in the employment field. Rubber, electrical apparatus and supplies, paper products, transportation equipment and products of petroleum and coal groups had 99 p.c. of the total employees. Incorporated companies in the chemical, tobacco and non-ferrous metal products groups had 98 p.c., iron and steel products and textile mills 96 p.c., knitting mills and non-metallic mineral products 94 p.c., leather products 92 p.c., miscellaneous industries 90 p.c., printing, publishing and allied industries 88 p.c., clothing 85 p.c., and foods and beverages 83 p.c. Companies in the wood products group with 79 reported the lowest percentage of the total employment.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries classified by Type of Ownership, by Provinces and Industrial Groups, 1958<sup>1</sup>**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland .....	52.3	26.9	20.8	<sup>2</sup>	100.0
Prince Edward Island .....	47.2	15.3	29.5	8.0	100.0
Nova Scotia .....	50.2	12.1	35.4	2.3	100.0
New Brunswick .....	50.4	9.2	38.2	2.2	100.0
Quebec .....	44.2	9.1	42.7	4.0	100.0
Ontario .....	33.1	11.5	53.7	1.7	100.0
Manitoba .....	40.6	10.6	47.4	1.4	100.0
Saskatchewan .....	52.2	14.0	28.9	4.9	100.0
Alberta .....	37.3	11.1	47.9	3.7	100.0
British Columbia .....	32.6	12.3	53.9	1.2	100.0
Yukon and Northwest Territories .....	18.8	—	81.2	—	100.0
<b>Canada</b> .....	<b>39.2</b>	<b>11.1</b>	<b>47.1</b>	<b>2.6</b>	<b>100.0</b>
Industrial group					
Foods and beverages .....	43.2	10.0	36.4	10.4	100.0
Tobacco and tobacco products .....	17.5	2.5	72.5	7.5	100.0
Rubber products .....	11.2	2.2	86.6	—	100.0
Leather products .....	26.3	7.8	65.9	—	100.0
Textile mills .....	27.8	10.0	62.1	0.1	100.0
Knitting mills .....	16.2	8.4	75.1	0.3	100.0
Clothing .....	25.1	13.4	61.5	—	100.0
Wood products .....	58.5	14.8	26.5	0.2	100.0
Paper products .....	7.1	2.2	90.7	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	40.2	12.6	46.8	0.4	100.0
Iron and steel products .....	22.4	9.6	67.7	0.3	100.0
Transportation equipment .....	25.5	8.2	66.3	—	100.0
Non-ferrous metal products .....	21.3	10.1	68.6	—	100.0
Electrical apparatus and supplies .....	6.3	2.4	91.3	—	100.0
Non-metallic mineral products .....	28.1	10.0	61.8	0.1	100.0
Products of petroleum and coal .....	2.6	1.7	94.8	0.9	100.0
Chemicals and allied products .....	13.5	2.7	83.3	0.5	100.0
Miscellaneous manufacturing industries .....	34.0	10.3	55.7	—	100.0

<sup>1</sup> Four main categories of ownership only; the non-classifiable group is not included.

<sup>2</sup> Included with incorporated companies.



TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries, classified by Type of Ownerships, by Provinces and Industrial Groups, 1958

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland .....	5.6	4.9	39.5	<sup>1</sup>	100.0
Prince Edward Island .....	16.7	8.2	66.0	9.1	100.0
Nova Scotia .....	8.2	2.5	87.6	1.7	100.0
New Brunswick .....	8.3	2.5	87.8	1.4	100.0
Quebec .....	5.7	2.6	90.7	1.0	100.0
Ontario .....	2.9	1.9	94.9	0.3	100.0
Manitoba .....	4.6	2.3	92.2	0.9	100.0
Saskatchewan .....	9.8	4.6	73.0	12.6	100.0
Alberta .....	5.7	2.8	89.1	2.4	100.0
British Columbia .....	4.4	2.6	91.2	1.8	100.0
Yukon and Northwest Territories .....	7.6	—	92.4	—	100.0
<b>Canada .....</b>	<b>4.4</b>	<b>2.3</b>	<b>92.4</b>	<b>0.9</b>	<b>100.0</b>
Industrial group					
Foods and beverages .....	8.1	3.1	83.9	4.9	100.0
Tobacco and tobacco products .....	0.8	<sup>2</sup>	93.1	1.2	100.0
Rubber products .....	0.3	<sup>2</sup>	99.7	—	100.0
Leather products .....	5.6	2.3	92.1	—	100.0
Textile mills .....	2.5	1.4	96.1	—	100.0
Knitting mills .....	3.1	2.8	94.1	—	100.0
Clothing .....	7.2	7.0	85.8	—	100.0
Wood products .....	14.6	6.2	78.8	0.4	100.0
Paper products .....	0.3	0.2	99.5	—	100.0
Printing, publishing and allied industries <sup>3</sup> .....	6.9	3.6	88.7	0.8	100.0
Iron and steel products .....	1.8	1.5	96.7	<sup>1</sup>	100.0
Transportation equipment .....	0.6	0.2	99.2	—	100.0
Non-ferrous metal products .....	1.2	0.8	98.0	—	100.0
Electrical apparatus and supplies .....	0.1	0.3	99.6	—	100.0
Non-metallic mineral products .....	3.5	2.1	94.4	<sup>1</sup>	100.0
Products of petroleum and coal .....	0.9	<sup>2</sup>	99.1	<sup>1</sup>	100.0
Chemicals and allied products .....	0.8	0.2	98.7	0.3	100.0
Miscellaneous manufacturing industries .....	6.0	3.2	90.8	—	100.0

<sup>1</sup> Included with incorporated companies.<sup>2</sup> Included with individual ownership.<sup>3</sup> Four main categories of ownership only; the non-classifiable group is not included.

**TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries  
by Type of Ownership, 1958**

No.	Industry	Individual ownership	Partner- ships	Incorporated companies	Co- operatives	Total
1	Pulp and paper mills .....	—	—	100.0	—	100.0
2	Petroleum refining products .....	<sup>1</sup>	—	100.0	<sup>1</sup>	100.0
3	Non-ferrous metal smelting .....	—	—	100.0	—	100.0
4	Slaughtering and Meat packing .....	0.9	0.5	96.9	1.7	100.0
5	Motor vehicles .....	—	—	100.0	—	100.0
6	Iron and steel mills .....	—	—	100.0	—	100.0
7	Sawmills .....	22.2	8.8	68.4	0.6	100.0
8	Butter and cheese factories .....	5.6	3.3	69.1	22.0	100.0
9	Aircraft and parts .....	0.1	<sup>2</sup>	99.9	—	100.0
10	Electrical apparatus miscellaneous .....	0.1	0.4	99.5	—	100.0
11	Food preparations miscellaneous .....	1.7	0.9	97.4	—	100.0
12	Bakeries .....	22.5	6.4	70.9	0.2	100.0
13	Sheet metal products .....	2.0	1.1	96.9	—	100.0
14	Printing and publishing .....	4.6	1.5	93.4	0.5	100.0
15	Machinery industrial .....	0.7	1.0	98.3	—	100.0
16	Furniture .....	10.9	5.8	83.0	0.3	100.0
17	Rubber goods .....	0.3	<sup>2</sup>	99.7	—	100.0
18	Railway rolling stock .....	—	—	100.0	—	100.0
19	Motor vehicle parts .....	1.1	0.4	98.5	—	100.0
20	Paper boxes and bags .....	1.0	0.7	98.3	—	100.0
21	Fruit and vegetable preparations .....	3.5	1.9	91.5	3.1	100.0
22	Clothing men's factory .....	2.2	5.4	92.4	—	100.0
23	Industrial chemical manufacturing .....	—	—	100.0	—	100.0
24	Printing and bookbinding .....	11.0	6.2	81.4	1.4	100.0
25	Iron foundries .....	1.4	0.9	97.7	—	100.0
26	Stock poultry feeds prepared .....	12.8	5.0	57.6	24.6	100.0
27	Clothing women's factory .....	3.8	6.2	90.0	—	100.0
28	Heavy electric equipment .....	0.9	—	99.1	—	100.0
29	Telecommunication equipment .....	0.2	0.5	99.3	—	100.0
30	Sash door and planing mills .....	13.8	5.7	80.5	<sup>1</sup>	100.0
31	Breweries .....	—	—	100.0	—	100.0
32	Flour mills .....	1.0	1.6	97.4	<sup>1</sup>	100.0
33	Chemical products miscellaneous .....	1.0	0.2	98.8	—	100.0
34	Fabricated structural steel .....	0.5	<sup>2</sup>	99.5	—	100.0
35	Cotton yarn and cloth .....	0.1 <sup>2</sup>	—	99.9	—	100.0
36	Tobacco, cigars and cigarettes .....	1.0 <sup>2</sup>	—	99.0	—	100.0
37	Concrete products .....	7.3	4.4	88.3	—	100.0
38	Fish processing .....	7.8	1.7	82.8	7.7	100.0
39	Synthetic textile mills .....	<sup>1</sup>	—	100.0	—	100.0
40	Brass and copper products .....	1.4	1.1	97.5	—	100.0

<sup>1</sup> Included with incorporated companies.

<sup>2</sup> Included with individual ownership.

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 4. Principal Statistics For Canada and Each Province

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
INDIVIDUAL OWNERSHIP	13786	56774	125720072	11139182	276778075	492593841
PARTNERSHIPS	3923	29863	76009544	5149768	149700859	277833480
INCORPORATED COMPANIES	16566	1187049	4557142361	527950822	11100584105	20983541000
COOPERATIVES	910	11054	32526522	5118760	260225058	333101799
NOT CLASSIFIABLE	1556	5862	17097661		34279774	76116188
<b>TOTALS</b>	<b>36741</b>	<b>1290602</b>	<b>4808496160</b>	<b>549358532</b>	<b>11821567871</b>	<b>22163186308</b>
<b>NEWFOUNDLAND</b>						
INDIVIDUAL OWNERSHIP	393	540	421478	46281	1002108	1842388
PARTNERSHIPS	202	467	338296	32515	617160	1265740
OTHER OWNERSHIP	157	8588	28451160	6823923	50410425	113598889
NOT CLASSIFIABLE	16	9	22635		126596	272183
<b>TOTALS</b>	<b>768</b>	<b>9604</b>	<b>29233569</b>	<b>6902719</b>	<b>52156291</b>	<b>116979200</b>
<b>PRINCE EDWARD ISLAND</b>						
INDIVIDUAL OWNERSHIP	83	272	418385	54907	1297788	2040296
PARTNERSHIPS	27	133	218807	27463	438442	871868
INCORPORATED COMPANIES	52	1077	2512922	304020	14694432	20380545
COOPERATIVES	14	149	239829	33052	2765762	3585778
NOT CLASSIFIABLE	3	1	42		7033	9241
<b>TOTALS</b>	<b>179</b>	<b>1632</b>	<b>3389985</b>	<b>419442</b>	<b>19203457</b>	<b>26887728</b>
<b>NOVA SCOTIA</b>						
INDIVIDUAL OWNERSHIP	622	2395	4068361	447235	10815997	18536186
PARTNERSHIPS	151	711	1097365	113668	3293826	5332342
INCORPORATED COMPANIES	438	25348	79863378	13374006	198617480	381960506
COOPERATIVES	28	484	936241	119982	4272181	5742859
NOT CLASSIFIABLE	58	72	40208		264119	357364
<b>TOTALS</b>	<b>1297</b>	<b>29010</b>	<b>86005553</b>	<b>14054891</b>	<b>217263603</b>	<b>411929257</b>
<b>NEW BRUNSWICK</b>						
INDIVIDUAL OWNERSHIP	462	1727	2585316	336054	8515398	13647006
PARTNERSHIPS	84	515	884842	105777	1995088	3746819
INCORPORATED COMPANIES	350	18178	56902505	12605106	152462424	285129052
COOPERATIVES	20	295	643884	115189	7389864	9156564
NOT CLASSIFIABLE	23	29	60624		198201	342376
<b>TOTALS</b>	<b>939</b>	<b>20744</b>	<b>61077171</b>	<b>13162126</b>	<b>170560975</b>	<b>312021817</b>
<b>QUEBEC</b>						
INDIVIDUAL OWNERSHIP	5021	24417	51394254	4427209	123777699	209660613
PARTNERSHIPS	1036	11281	28211868	1652214	56637061	103910334
INCORPORATED COMPANIES	4851	386709	1377672498	175646400	3301773512	6279159010
COOPERATIVES	461	3786	9051478	1650660	98292401	119122942
NOT CLASSIFIABLE	459	3165	10275810		17304172	42945379
<b>TOTALS</b>	<b>11828</b>	<b>429358</b>	<b>1476605908</b>	<b>183376483</b>	<b>3597784845</b>	<b>6754798278</b>



# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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**TABLE 4. Principal Statistics For Canada and Each Province —concluded**

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ONTARIO</b>						
INDIVIDUAL OWNERSHIP	4201	17741	45385318	3807420	95074082	172983492
PARTNERSHIPS	1465	11555	32443547	2081849	63305091	116731575
INCORPORATED COMPANIES	6803	574404	2330335680	235067465	5486711733	10491125196
COOPERATIVES	210	1712	5204422	992785	47277585	59493574
NOT CLASSIFIABLE	597	1950	5285685		11951406	23694495
<b>TOTALS</b>	<b>13276</b>	<b>607362</b>	<b>2418654652</b>	<b>241949519</b>	<b>5704319897</b>	<b>10864028332</b>
<b>MANITOBA</b>						
INDIVIDUAL OWNERSHIP	618	1960	4178598	353109	8888219	16058954
PARTNERSHIPS	160	968	2387602	156313	4705846	8785323
INCORPORATED COMPANIES	721	38914	134854804	12244674	374843415	656658892
COOPERATIVES	22	377	1066462	155269	8046470	10852044
NOT CLASSIFIABLE	113	163	372019		969222	1696110
<b>TOTALS</b>	<b>1634</b>	<b>42382</b>	<b>142859485</b>	<b>12909365</b>	<b>397453172</b>	<b>694051323</b>
<b>SASKATCHEWAN</b>						
INDIVIDUAL OWNERSHIP	482	1200	2296628	242465	3383011	7461735
PARTNERSHIPS	129	567	1224729	132108	2545257	4743640
INCORPORATED COMPANIES	267	8909	33817712	7548853	154545776	266424407
COOPERATIVES	45	1535	5741388	1021700	37927555	52029843
NOT CLASSIFIABLE	47	72	147935		432375	638816
<b>TOTALS</b>	<b>970</b>	<b>12283</b>	<b>43228392</b>	<b>8945126</b>	<b>198833974</b>	<b>331298441</b>
<b>ALBERTA</b>						
INDIVIDUAL OWNERSHIP	624	2136	4832764	421706	8185886	16890886
PARTNERSHIPS	186	1064	2680688	227482	4839334	10003649
INCORPORATED COMPANIES	803	33670	129751086	15766712	459702121	793537570
COOPERATIVES	62	888	2632793	289781	21797180	26262437
NOT CLASSIFIABLE	87	102	237848		787326	1557442
<b>TOTALS</b>	<b>1762</b>	<b>37860</b>	<b>140135179</b>	<b>16705681</b>	<b>495311847</b>	<b>848251984</b>
<b>BRITISH COLUMBIA</b>						
INDIVIDUAL OWNERSHIP	1277	4375	10094118	1000586	15814561	33363582
PARTNERSHIPS	483	2602	6521800	620379	11323754	22442190
INCORPORATED COMPANIES	2112	91121	382354311	48197474	904159740	1691773134
COOPERATIVES	47	1825	7003025	738542	32402249	46778771
NOT CLASSIFIABLE	153	299	654855		2239322	4602782
<b>TOTALS</b>	<b>4072</b>	<b>100222</b>	<b>406628109</b>	<b>50556981</b>	<b>965939626</b>	<b>1798960459</b>
<b>YUKON AND N W T</b>						
INDIVIDUAL OWNERSHIP	3	11	44852	2210	23326	108703
INCORPORATED COMPANIES	13	134	633305	373989	2716858	3870786
<b>TOTALS</b>	<b>16</b>	<b>145</b>	<b>678157</b>	<b>376199</b>	<b>2740184</b>	<b>3979489</b>

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 5. Principal Statistics by Major Industrial Groups

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1</b>						
<b>FOODS AND BEVERAGES</b>						
INDIVIDUAL OWNERSHIP	3634	15289	33680205	5414869	130397895	195371995
PARTNERSHIPS	840	5880	14888253	2154676	53995837	82858358
INCORPORATED COMPANIES	3065	159799	547903400	54978928	2517071943	3951262189
COOPERATIVES	878	9477	26817738	4382475	237846828	299396747
TOTALS	8417	190445	623289596	66930948	2939312503	4528889289
<b>TOBACCO AND TOBACCO PRODUCT</b>						
INCORPORATED COMPANIES	29	10115	36683249	884025	204134641	302725358
COOPERATIVES	3	124	266445	11667	1710981	1979215
OTHER OWNERSHIP	8	80	193908	5690	197912	434063
TOTALS	40	10319	37143602	901382	206043534	305138636
<b>3</b>						
<b>RUBBER PRODUCTS</b>						
INCORPORATED COMPANIES	77	19881	76306993	5021344	128423011	308000568
OTHER OWNERSHIP	12	62	138010	8069	149605	382628
TOTALS	89	19943	76445003	5029413	128572616	308383196
<b>4</b>						
<b>LEATHER PRODUCTS</b>						
INDIVIDUAL OWNERSHIP	157	1684	3802576	104445	5973086	11531340
PARTNERSHIPS	47	691	1624817	28671	2409266	4943771
INCORPORATED COMPANIES	394	27776	73256406	2141291	116281384	230351654
TOTALS	598	30151	78683799	2274407	124663736	246826765
<b>5</b>						
<b>TEXTILE PRODUCTS</b>						
INDIVIDUAL OWNERSHIP	251	1559	3437292	191127	5475813	11284999
PARTNERSHIPS	90	882	2110766	99304	2533711	5947113
OTHER OWNERSHIP	562	61031	187779890	14649852	386611579	721458602
TOTALS	903	63472	193327948	14940283	394621103	738690714
<b>6B</b>						
<b>CLOTHING</b>						
INDIVIDUAL OWNERSHIP	618	6249	12740446	273861	18824472	38018466
PARTNERSHIPS	330	6137	15288529	249754	24030639	47504422
INCORPORATED COMPANIES	1512	75354	189943910	2636003	346388585	662786571
TOTALS	2460	87740	217972885	3159618	389243696	748309459
<b>6A</b>						
<b>KNITTING MILLS</b>						
INDIVIDUAL OWNERSHIP	52	638	1268090	56259	2918036	5088659
PARTNERSHIPS	27	592	1289307	29119	2999597	5021397
OTHER OWNERSHIP	242	19706	47271772	1776053	82692755	163466519
TOTALS	321	20936	49829169	1861431	88610388	173576575
<b>7</b>						
<b>WOOD PRODUCTS</b>						
INDIVIDUAL OWNERSHIP	5761	17645	32610397	2989171	69560150	130580541
PARTNERSHIPS	1454	7476	15372084	1296173	29818792	56569407
INCORPORATED COMPANIES	2621	95460	320593424	16474356	615804291	1152696415
COOPERATIVES	12	341	1005644	73802	2279303	3747216
TOTALS	9848	120922	369581549	20833502	717462536	1343593579
<b>8</b>						
<b>PAPER PRODUCTS</b>						
INDIVIDUAL OWNERSHIP	40	247	644309	25187	1472320	2608115
PARTNERSHIPS	12	177	447767	17552	908153	1597173
INCORPORATED COMPANIES	510	92511	408486159	110325622	880775585	1885255105
TOTALS	562	92935	409578235	110368361	883156058	1889460393

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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**TABLE 5. Principal Statistics by Major Industrial Groups—concluded**

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>9</b>						
PRINTING PUBLISHING INDUS						
INDIVIDUAL OWNERSHIP	1156	4626	13887008	500666	10391960	33542637
PARTNERSHIPS	362	2357	7702172	212984	6030682	17752684
INCORPORATED COMPANIES	1355	58996	247887308	5074503	196482825	631838553
COOPERATIVES	5	381	1397694	31597	1062181	2857268
NOT CLASSIFIABLE	1555	5861	17097063		34276410	76112227
TOTALS	4433	72221	287971245	5819750	248244058	762103369
<b>10</b>						
IRON AND STEEL PRODUCTS						
INDIVIDUAL OWNERSHIP	731	3307	9650810	538571	9071893	24641283
PARTNERSHIPS	315	2610	8809887	420275	13520990	27398913
OTHER OWNERSHIP	2208	173523	738712537	55596318	1248117337	2653642603
TOTALS	3254	179440	757173234	56555164	1270710220	2705682799
<b>11</b>						
TRANSPORTATION EQUIPMENT						
INDIVIDUAL OWNERSHIP	160	684	1788053	81939	2015567	4797997
PARTNERSHIPS	51	275	794609	31573	1252725	2542728
INCORPORATED COMPANIES	415	125017	550842870	20636637	1150301095	2068567059
TOTALS	626	125976	553425532	20750149	1153569387	2075907784
<b>12</b>						
NON FERROUS METAL PRODUCTS						
INDIVIDUAL OWNERSHIP	126	621	1756643	74688	2501959	5121247
PARTNERSHIPS	60	399	1194388	57865	2181557	4158925
INCORPORATED COMPANIES	407	50281	223663441	69627889	926247638	1521916869
TOTALS	593	51301	226614472	69760442	930931154	1531197041
<b>13</b>						
ELECTRICAL APPARATUS SUPPLY						
INDIVIDUAL OWNERSHIP	31	128	338687	14567	584769	1095929
PARTNERSHIPS	12	205	572963	29786	2223439	2587537
INCORPORATED COMPANIES	449	74611	315446123	9147244	471094452	1011733270
TOTALS	492	74944	316357773	9191597	473902660	1015416736
<b>14</b>						
NON METALLIC MINERAL PROD						
INDIVIDUAL OWNERSHIP	350	1413	3148386	534742	9537570	9452122
PARTNERSHIPS	125	833	2239806	380028	2786451	7374380
OTHER OWNERSHIP	773	38612	156423435	51260437	206359823	619869828
TOTALS	1248	40858	161811627	52175207	218683844	636696330
<b>15</b>						
PETROLEUM PRODUCTS						
INDIVIDUAL OWNERSHIP	3	6	14657	5075	33151	52118
OTHER OWNERSHIP	112	18421	95475849	56395735	894424362	1466357243
TOTALS	115	18427	95490506	56400810	894457513	1466409361
<b>16</b>						
CHEMICALS ALLIED PRODUCTS						
INDIVIDUAL OWNERSHIP	155	427	1127089	62333	2129540	4097741
PARTNERSHIPS	31	149	401323	22169	608012	1401318
INCORPORATED COMPANIES	951	53814	231520853	47729142	582675026	1282826854
COOPERATIVES	6	180	770065	23227	3903416	5005779
TOTALS	1143	54570	233819330	47836871	589315994	1293331692
<b>17</b>						
MISC MANUFACTURING INDUSTRY						
INDIVIDUAL OWNERSHIP	544	2153	5620584	259072	5641644	14746117
PARTNERSHIPS	164	1159	3132470	115331	4042725	9540936
INCORPORATED COMPANIES	891	32690	111227701	4194794	160382102	369285537
TOTALS	1599	36002	119980755	4569197	170066471	393572590



# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 6. Principal Statistics by Industry

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1 PULP AND PAPER MILLS INCORPORATED COMPANIES	128	64084	307415615	105796875	597804877	1394679180
TOTALS	128	64084	307415615	105796875	597804877	1394679180
2 PETROLEUM REFINING PRODS INCORPORATED COMPANIES	68	15130	80871454	50494622	817597280	1350306484
OTHER OWNERSHIP	3	360	1772364	557574	12323229	18342603
TOTALS	71	15490	82643818	51052196	829920509	1368649087
3 NON FERROUS METAL SMELTING INCORPORATED COMPANIES	25	26959	131081250	63522398	693796744	1135770506
TOTALS	25	26959	131081250	63522398	693796744	1135770506
4 SLAUGHTERING MEAT PACKING INDIVIDUAL OWNERSHIP	28	228	633948	82005	7168769	8878227
PARTNERSHIPS	13	124	344588	52275	5702363	6680121
INCORPORATED COMPANIES	133	24924	100319825	5880541	826381147	1017760823
COOPERATIVES	4	436	1378275	142731	13589777	17142062
TOTALS	178	25712	102676636	6157552	852842056	1050461233
5 MOTOR VEHICLES INCORPORATED COMPANIES	15	26396	129718693	5263376	571501488	847342113
TOTALS	15	26396	129718693	5263376	571501488	847342113
6 IRON AND STEEL MILLS INCORPORATED COMPANIES	50	30261	148023062	28905568	250669538	590317696
TOTALS	50	30261	148023062	28905568	250669538	590317696
7 SAWMILLS INDIVIDUAL OWNERSHIP	3782	10636	15930179	1953280	47071525	82012962
PARTNERSHIPS	993	4195	6675401	780305	15866066	28874872
INCORPORATED COMPANIES	985	32711	119369404	6408198	235833302	432752595
COOPERATIVES	9	221	725060	62478	1571638	2658930
TOTALS	5769	47763	142700044	9204261	300342531	546299359
8 BUTTER CHEESE FACTORIES INDIVIDUAL OWNERSHIP	307	1164	2663457	800847	36634778	42533642
PARTNERSHIPS	62	695	2076419	313139	12392362	16339451
INCORPORATED COMPANIES	374	14419	50540147	6544073	211011121	303514351
COOPERATIVES	479	4601	13753668	2407161	130436455	160405222
TOTALS	1222	20879	69033691	10065220	390474716	522792666
9 AIRCRAFT AND PARTS INCORPORATED COMPANIES	70	39883	182093306	4656421	176412356	461822541
OTHER OWNERSHIP	5	49	183571	4253	126221	508704
TOTALS	75	39932	182276877	4660674	176538577	462331245
10 ELECTRICAL APPARATUS MISC INDIVIDUAL OWNERSHIP	12	36	90573	5540	208211	407874
PARTNERSHIPS	6	103	332555	20889	1661299	1758797
INCORPORATED COMPANIES	161	24977	100737772	3435200	162183232	345670406
TOTALS	179	25116	101160900	3461629	164052742	347837077
11 FOOD PREPARATIONS MISC INDIVIDUAL OWNERSHIP	46	164	417616	41602	1339675	2200796
PARTNERSHIPS	15	91	198001	12344	680621	1045868
INCORPORATED COMPANIES	238	9497	33781557	3888433	220991281	342658450
TOTALS	299	9752	34397174	3942379	223011577	345905114

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 6. Principal Statistics by Industry—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
12BAKERIES						
INDIVIDUAL OWNERSHIP	1824	8043	17767181	2249825	28319459	58761588
PARTNERSHIPS	325	2262	5508810	700634	8453789	17963324
INCORPORATED COMPANIES	480	25235	83469424	8067789	120220586	263539542
COOPERATIVES	8	78	223357	21258	274046	653561
TOTALS	2637	35618	106968772	11039506	157267880	340918015
13SHEET METAL PRODUCTS						
INDIVIDUAL OWNERSHIP	78	398	1147520	57923	1560514	3411856
PARTNERSHIPS	31	201	661101	32195	1114254	2339329
INCORPORATED COMPANIES	364	18508	76326950	3357610	172577043	327513813
TOTALS	473	19107	78135571	3447728	175251811	333264998
14PRINTING AND PUBLISHING						
INDIVIDUAL OWNERSHIP	269	1412	4119555	191766	2172001	9396072
PARTNERSHIPS	81	463	1315877	52190	562198	2553707
INCORPORATED COMPANIES	396	28682	122305960	2444327	83677346	315737416
TOTALS	746	30557	127741392	2688283	86411545	327687195
15MACHINERY INDUSTRIAL						
INDIVIDUAL OWNERSHIP	31	165	480330	23959	542494	1427928
PARTNERSHIPS	15	234	893358	35591	2607259	3955628
INCORPORATED COMPANIES	333	22948	94228729	3231604	130274471	305711300
TOTALS	379	23347	95602417	3291154	133424224	311094856
16FURNITURE						
INDIVIDUAL OWNERSHIP	975	3428	8889401	420208	11133761	24625774
PARTNERSHIPS	235	1834	4945189	190431	7495481	15132175
INCORPORATED COMPANIES	610	26243	83972851	2936913	130406887	269057803
TOTALS	1820	31505	97807441	3547552	149036129	308815752
17RUBBER GOODS						
INCORPORATED COMPANIES	77	19881	76306993	5021344	128423011	308000568
OTHER OWNERSHIP	12	62	138010	8069	149605	382628
TOTALS	89	19943	76445003	5029413	128572616	308383196
18RAILWAY ROLLING STOCK						
INCORPORATED COMPANIES	29	22374	87953769	4006379	188155709	295961250
TOTALS	29	22374	87953769	4006379	188155709	295961250
19MOTOR VEHICLE PARTS						
INDIVIDUAL OWNERSHIP	30	186	506654	25941	731411	1522003
PARTNERSHIPS	10	74	232965	11384	507428	898742
INCORPORATED COMPANIES	166	17872	76991152	4337523	154682249	293320362
TOTALS	206	18132	77730771	4374848	155921088	295741107
20PAPER BOXES AND BAGS						
INDIVIDUAL OWNERSHIP	18	158	406946	14524	787511	1481168
PARTNERSHIPS	6	119	302254	10915	711299	1169855
INCORPORATED COMPANIES	199	16319	56949388	2177991	166840544	274813638
TOTALS	223	16596	57658588	2203430	168339354	277464661
21FRUIT AND VEGETABLE PREP						
INDIVIDUAL OWNERSHIP	80	558	831306	102477	3167364	4661039
PARTNERSHIPS	33	320	657154	69122	2454531	3620143
INCORPORATED COMPANIES	256	14793	40902120	3247248	164015710	260542764
COOPERATIVES	27	496	1053973	103693	5248424	7873955
TOTALS	396	16167	43444553	3522540	174886029	276697901

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 6. Principal Statistics by Industry —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
22 CLOTHING MENS FACTORY INDIVIDUAL OWNERSHIP	75	666	1 406 072	27 335	41 379 37	654 605 2
PARTNERSHIPS	68	1 617	4 186 246	61 370	888 254 0	1 543 945 7
INCORPORATED COMPANIES	403	27 686	68 421 561	910 888	131 458 940	242 308 342
TOTALS	546	29 969	74 013 879	999 593	144 479 417	264 293 851
23 INDUSTRIAL CHEMICAL MFG INCORPORATED COMPANIES	59	10 073	49 780 443	24 563 054	11 159 320 9	26 096 783 2
TOTALS	59	10 073	49 780 443	24 563 054	11 159 320 9	26 096 783 2
24 PRINTING AND BOOKBINDING INDIVIDUAL OWNERSHIP	812	29 13	8 680 204	280 455	77 365 91	219 168 56
PARTNERSHIPS	252	16 36	54 286 77	141 120	492 062 7	132 165 52
INCORPORATED COMPANIES	761	215 12	84 030 039	183 620 8	821 426 06	220 463 773
COOPERATIVES	4	361	133 428 4	28 970	102 404 0	27 263 42
TOTALS	1 829	264 22	99 473 204	228 675 3	958 238 64	258 323 523
25 IRON FOUNDRIES INDIVIDUAL OWNERSHIP	30	200	48 045 6	37 060	46 131 3	114 344 8
PARTNERSHIPS	14	139	47 261 0	25 224	32 655 7	83 631 1
INCORPORATED COMPANIES	145	147 42	60 224 368	44 089 99	131 787 194	251 464 948
TOTALS	189	150 81	61 177 434	44 712 83	132 575 064	253 444 707
26 STOCK POULTRY FEEDS PREP INDIVIDUAL OWNERSHIP	317	854	19 364 28	478 229	17 073 696	213 749 99
PARTNERSHIPS	70	335	86 439 2	168 256	639 166 2	81 470 59
INCORPORATED COMPANIES	291	3831	132 798 57	207 135 6	128 640 711	170 030 234
COOPERATIVES	213	1635	44 575 36	75 663 3	41 622 277	52 201 610
TOTALS	891	6655	205 382 13	347 447 4	193 728 346	251 753 902
27 CLOTHING WOMENS FACTORY INDIVIDUAL OWNERSHIP	88	965	21 111 07	35 204	43 139 10	78 406 56
PARTNERSHIPS	70	1603	40 096 36	52 074	66 251 15	131 888 31
INCORPORATED COMPANIES	502	231 08	62 349 137	611 791	121 549 577	229 427 936
TOTALS	660	256 76	68 469 880	699 069	132 488 602	250 457 423
28 HEAVY ELECTRIC EQUIPMENT INDIVIDUAL OWNERSHIP	3	17	41 263	978	59 251	124 382
INCORPORATED COMPANIES	77	20 057	97 532 112	215 093 4	97 475 272	244 619 296
TOTALS	80	20 074	97 573 375	215 191 2	97 534 523	244 743 678
29 TELECOMMUNICATION EQUIP INDIVIDUAL OWNERSHIP	9	44	10 494 1	4023	24 078 5	403 221
PARTNERSHIPS	4	87	18 115 3	8124	51 381 8	73 666 2
INCORPORATED COMPANIES	114	18 969	75 211 690	117 718 6	118 751 867	236 854 805
TOTALS	127	19 100	75 497 784	118 933 3	119 506 470	237 994 688
30 SASH DOOR PLANING MILLS INDIVIDUAL OWNERSHIP	753	2478	55 905 44	455 311	86 431 47	175 476 08
PARTNERSHIPS	165	1024	27 842 55	243 403	491 795 8	95 253 64
INCORPORATED COMPANIES	637	14 454	46 384 387	323 961 1	127 632 637	209 917 176
TOTALS	1 555	17 956	54 759 186	393 832 5	141 193 742	236 990 148
31 BREWERIES INCORPORATED COMPANIES	55	8148	37 708 857	318 1897	556 555 73	232 353 488
TOTALS	55	8148	37 708 857	318 1897	556 555 73	232 353 488



# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 6. Principal Statistics by Industry —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
32 FLOUR MILLS						
INDIVIDUAL OWNERSHIP	11	45	99639	21458	1024968	1240815
INCORPORATED COMPANIES	47	4196	15221523	1705742	166370438	209654236
OTHER OWNERSHIP	13	171	627974	31295	6042723	7426165
TOTALS	71	4412	15949136	1818495	173438129	218321216
33 CHEMICAL PRODUCTS MISC						
INDIVIDUAL OWNERSHIP	44	122	324606	19373	338162	874229
INCORPORATED COMPANIES	216	12255	52755443	10301618	104670196	215762382
OTHER OWNERSHIP	7	34	89904	8926	600607	871406
TOTALS	267	12411	53169953	10329917	105608965	217508017
34 FABRICAT STRUCTURAL STEEL						
INDIVIDUAL OWNERSHIP	1	15	39681	2982	43160	117410
PARTNERSHIPS	4	63	220203	10536	692938	1082321
INCORPORATED COMPANIES	60	14453	65768080	1845998	99966185	209682971
TOTALS	65	14531	66027964	1859516	100702283	210882702
35 COTTON YARN AND CLOTH						
INCORPORATED COMPANIES	45	19413	53484337	4418496	124702422	210192361
OTHER OWNERSHIP	3	21	30237	3755	38444	99173
TOTALS	48	19434	53514574	4422251	124740866	210291534
36 TOBACCO CIGARS CIGARETTES						
INDIVIDUAL OWNERSHIP	7	40	74008	5050	111242	208413
PARTNERSHIPS	1	40	119900	640	86670	225650
INCORPORATED COMPANIES	17	8396	31950400	563760	108673754	196513653
TOTALS	25	8476	32144308	569450	108871666	196947716
37 CONCRETE PRODUCTS						
INDIVIDUAL OWNERSHIP	226	864	1676807	335511	7914865	4914718
PARTNERSHIPS	83	514	1336170	183894	2066287	4744308
INCORPORATED COMPANIES	375	10441	41794137	5501492	81383202	176576025
TOTALS	684	11819	44807114	6020897	91364354	186235051
38 FISH PROCESSING						
INDIVIDUAL OWNERSHIP	158	1023	1265165	149991	6220035	8249989
PARTNERSHIPS	32	226	291055	65517	1541359	2082415
INCORPORATED COMPANIES	193	10926	24917890	2465628	107375609	158989088
COOPERATIVES	48	1018	1893314	171068	7495905	11462012
TOTALS	431	13193	28367424	2852204	122632908	180783504
39 SYNTHETIC TEXTILE MILLS						
INDIVIDUAL OWNERSHIP	3	64	165554	10006	654391	859891
INCORPORATED COMPANIES	45	14372	49191652	4902222	81313021	176353750
TOTALS	48	14436	49357206	4912228	81967412	177213641
40 BRASS AND COPPER PRODUCTS						
INDIVIDUAL OWNERSHIP	30	117	332076	31117	458931	989396
PARTNERSHIPS	13	107	318939	31285	959489	1497733
INCORPORATED COMPANIES	112	8810	35790254	2538309	105974320	173913761
TOTALS	155	9034	36441269	2600711	107392740	176400890

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7.

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	8468	16536	26929747	2616996	37346238	82823622
PARTNERSHIPS	1654	4440	6594696	535250	7771779	17949187
INCORPORATED COMPANIES	1152	3355	7000179	571582	6729687	15391766
COOPERATIVES	54	104	119760	21530	440129	645957
NOT CLASSIFIABLE	1193	1083	1221737		5333818	7444623
<b>TOTALS</b>	<b>12521</b>	<b>25518</b>	<b>41866119</b>	<b>3745358</b>	<b>57621651</b>	<b>124255155</b>
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	4292	25447	60553864	4801476	106077641	209603351
PARTNERSHIPS	1551	10789	27246228	1837187	37781799	81487492
INCORPORATED COMPANIES	3583	29488	80929488	5440079	89445229	213645959
COOPERATIVES	265	917	1673537	308214	13444691	16332031
NOT CLASSIFIABLE	257	1141	2999563		7160290	12268800
<b>TOTALS</b>	<b>9948</b>	<b>67782</b>	<b>173402680</b>	<b>12386956</b>	<b>253909650</b>	<b>533337633</b>
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	990	12657	32687760	3389494	112760362	168812941
PARTNERSHIPS	664	11417	32735307	2256057	70351644	127606198
INCORPORATED COMPANIES	6614	155282	474748207	31464343	776394755	1606982613
COOPERATIVES	471	3477	8082912	1391928	82667155	100305443
NOT CLASSIFIABLE	94	1627	4675994		9720162	19355676
<b>TOTALS</b>	<b>8833</b>	<b>184460</b>	<b>552930180</b>	<b>38501822</b>	<b>1051894078</b>	<b>2023062871</b>
<b>500000 AND OVER</b>						
INDIVIDUAL OWNERSHIP	36	2134	5548701	331216	20593834	31353927
PARTNERSHIPS	54	3217	9433313	521274	33795637	50790603
INCORPORATED COMPANIES	5217	998924	3994464487	490474818	10228014434	19147520662
COOPERATIVES	120	6556	22650313	3397088	163673083	215818368
NOT CLASSIFIABLE	12	2011	8200367		12065504	37047089
<b>TOTALS</b>	<b>5439</b>	<b>1012842</b>	<b>4040297181</b>	<b>494724396</b>	<b>10458142492</b>	<b>19482530649</b>
<b>GRAND TOTAL</b>	<b>36741</b>	<b>1290602</b>	<b>4808496160</b>	<b>549358532</b>	<b>11821567871</b>	<b>22163186308</b>

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7. —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity ■	Cost at plant of materials used \$	Selling value of factory shipments ■
<b>FOODS AND BEVERAGES</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	1637	3460	5761915	949666	10355312	20373314
PARTNERSHIPS	211	580	888333	129031	1534497	2914039
INCORPORATED COMPANIES	174	407	628227	98363	1171731	2247286
COOPERATIVES	49	96	112237	21141	418206	608927
TOTALS	2071	4543	7390712	1198201	13479746	26143566
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	1482	7017	15939541	2304184	45194928	74755107
PARTNERSHIPS	397	2164	5114212	736249	12233760	21657193
INCORPORATED COMPANIES	551	3526	8005380	1169806	19344982	34293265
COOPERATIVES	259	853	1564636	297632	13247552	15974274
TOTALS	2689	13560	30623769	4507871	90021222	146679839
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	498	4280	10832447	1962144	63241381	86037896
PARTNERSHIPS	214	2490	6854844	1033691	27449667	41330990
INCORPORATED COMPANIES	1255	20487	56008860	8502050	178348661	301394526
COOPERATIVES	464	3283	7608952	1363684	82071636	99030599
TOTALS	2431	30540	81305103	12861569	351111345	527794011
500000 AND OVER						
INDIVIDUAL OWNERSHIP	17	532	1146302	198875	11606274	14205678
PARTNERSHIPS	17	634	2006364	254505	12677802	16808224
INCORPORATED COMPANIES	1086	135391	483285433	45209909	2318306680	3613475024
COOPERATIVES	106	5245	17531913	2700018	142109434	183782947
TOTALS	1226	141802	503970012	48363307	2484700190	3828271873
<b>TOBACCO AND TOBACCO PRODUCT</b>						
UNDER 25000 DOLLARS						
ALL TYPES OWNERSHIP	6	10	15314	651	11540	29962
TOTALS	6	10	15314	651	11540	29962
25000 TO 99999 DOLLARS						
ALL TYPES OWNERSHIP	3	39	81291	4598	75625	176535
TOTALS	3	39	81291	4598	75625	176535
100000 TO 499999 DOLLARS						
ALL TYPES OWNERSHIP	5	120	288996	16508	553352	960374
TOTALS	5	120	288996	16508	553352	960374
500000 AND OVER						
ALL TYPES OWNERSHIP	26	10150	36758001	879625	205403017	303971765
TOTALS	26	10150	36758001	879625	205403017	303971765
<b>RUBBER PRODUCTS</b>						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	4	12	25873	1105	22621	66671
OTHER OWNERSHIP	7	17	20973	1629	17890	57301
TOTALS	11	29	46846	2734	40511	123972
25000 TO 99999 DOLLARS						
INCORPORATED COMPANIES	9	37	139376	9572	229968	450851
OTHER OWNERSHIP	4	29	69637	6320	68554	200327
TOTALS	13	66	209013	15892	298522	651178
100000 TO 499999 DOLLARS						
ALL TYPES OWNERSHIP	24	639	2114357	139959	3405956	7215321
TOTALS	24	639	2114357	139959	3405956	7215321



# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7. —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER INCORPORATED COMPANIES	41	19209	74074787	4870828	124827627	300392725
TOTALS	41	19209	74074787	4870828	124827627	300392725
LEATHER PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	75	158	309950	24292	354505	785511
PARTNERSHIPS	15	46	79613	3524	79345	194926
INCORPORATED COMPANIES	20	53	111709	12202	132421	261941
TOTALS	110	257	501272	40018	566271	1242378
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	58	489	1013470	32459	1497629	3142709
PARTNERSHIPS	16	153	323714	9081	407298	876160
INCORPORATED COMPANIES	76	775	1683180	57491	2071143	4453937
TOTALS	150	1417	3020364	99031	3976070	8472806
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	22	654	1518386	34410	2332680	4594085
PARTNERSHIPS	16	492	1221490	16066	1922623	3872685
INCORPORATED COMPANIES	164	6343	15170265	421356	22546223	45189574
TOTALS	202	7489	17910141	471832	26801526	53656344
500000 AND OVER INCORPORATED COMPANIES	136	20988	57252022	1663526	93319869	183455237
TOTALS	136	20988	57252022	1663526	93319869	183455237
TEXTILE PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	137	394	656727	41351	478215	1532473
PARTNERSHIPS	31	108	185158	13468	141646	411977
INCORPORATED COMPANIES	25	79	141802	6741	174969	363094
TOTALS	193	581	983687	61560	794830	2307544
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	89	662	1508181	55012	1703992	4078926
PARTNERSHIPS	44	389	874069	38422	736633	2124919
INCORPORATED COMPANIES	95	987	2471248	109597	2473075	6162893
TOTALS	228	2038	4853498	203031	4913700	12366738
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	23	424	1063080	83125	2234092	4319814
PARTNERSHIPS	14	266	709640	40400	1377186	2586346
INCORPORATED COMPANIES	206	5341	14900604	997316	25303131	50854639
TOTALS	243	6031	16673324	1120841	28914409	57760799
500000 AND OVER INCORPORATED COMPANIES	235	54606	170225184	13535106	358149497	663469315
OTHER OWNERSHIP	4	216	592255	19745	1848667	2786318
TOTALS	239	54822	170817439	13554851	359998164	666255633
CLOTHING						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	213	715	1216254	45836	1042299	2724281
PARTNERSHIPS	39	171	314317	10846	177082	560575
INCORPORATED COMPANIES	59	244	457349	17210	358124	894638
TOTALS	311	1130	1987920	73892	1577505	4179494

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7. —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	312	3265	6365356	147770	6992228	16487382
PARTNERSHIPS	161	1689	3979552	73388	4194859	9780989
INCORPORATED COMPANIES	263	3262	6935520	150880	7183063	16981433
TOTALS	736	8216	17280428	372038	18370150	43249804
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	87	1834	4131435	62874	7713971	14166023
PARTNERSHIPS	116	3054	7813537	131004	12727762	24580745
INCORPORATED COMPANIES	796	24815	60824489	958264	104575880	201759187
TOTALS	999	29703	72769461	1152142	125017613	240505955
500000 AND OVER						
INDIVIDUAL OWNERSHIP	6	435	1027401	17381	3075974	4640780
PARTNERSHIPS	14	1223	3181123	34516	6930936	12582113
INCORPORATED COMPANIES	394	47033	121726552	1509649	234271518	443151313
TOTALS	414	48691	125935076	1561546	244278428	460374206
KNITTING MILLS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	18	88	87831	3837	78938	201160
OTHER OWNERSHIP	7	33	43015	2817	42587	105851
TOTALS	25	121	130846	6654	121525	307011
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	19	117	268006	16259	468795	991192
PARTNERSHIPS	14	158	287109	9079	454056	865531
INCORPORATED COMPANIES	33	330	744649	35376	872019	2064586
TOTALS	66	605	1299764	60714	1794870	3921309
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	14	355	732855	30236	2014841	3283188
INCORPORATED COMPANIES	108	3897	8245429	380321	14937591	29536780
OTHER OWNERSHIP	9	170	380418	14815	1009922	1601013
TOTALS	131	4422	10058702	425372	17962354	34420981
500000 AND OVER						
INCORPORATED COMPANIES	94	15402	37427538	1355133	66750809	131555559
OTHER OWNERSHIP	5	386	912319	13558	1980830	3371715
TOTALS	99	15788	38339857	1368691	68731639	134927274
WOOD PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	4298	7209	8717693	879396	17366072	33695499
PARTNERSHIPS	900	2184	2104157	210025	3814009	7605004
INCORPORATED COMPANIES	252	667	1089672	112304	1367324	3029198
COOPERATIVES	5	8	7523	389	21923	37030
TOTALS	5455	10068	11919045	1202114	22569328	44366731
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	1249	7234	15463887	1297924	31794267	59940898
PARTNERSHIPS	412	2730	5883433	493904	10567563	20608854
INCORPORATED COMPANIES	655	5200	13007848	1032535	18386828	38793841
COOPERATIVES	3	36	54363	4919	157449	236623
TOTALS	2319	15200	34409531	2829282	60906107	119580216
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	211	3095	8134145	780114	19495038	35158276
INCORPORATED COMPANIES	1139	27315	81341358	5554495	144570078	277498469
OTHER OWNERSHIP	140	2429	6837902	544018	14154110	26112790
TOTALS	1490	32839	96313405	6878627	178219226	338769535

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7. —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER						
PARTNERSHIPS	4	158	597991	51082	1420626	2503705
INCORPORATED COMPANIES	575	62278	225154546	9775022	451480061	833374907
OTHER OWNERSHIP	5	379	1187031	97375	2867188	4998485
TOTALS	584	62815	226939568	9923479	455767875	840877097
PAPER PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	15	39	68359	2215	66713	177401
INCORPORATED COMPANIES	8	28	60392	4130	39162	134521
TOTALS	23	67	128751	6345	105875	311922
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	15	77	216744	12246	549514	939216
PARTNERSHIPS	5	34	62252	5071	123910	213042
INCORPORATED COMPANIES	51	386	941931	47582	1371644	2881776
TOTALS	71	497	1220927	64899	2045068	4034034
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	10	131	359206	10726	856093	1491498
PARTNERSHIPS	6	62	194525	6828	498312	876451
INCORPORATED COMPANIES	149	3518	10121988	736902	19606320	37537317
TOTALS	165	3711	10675719	754456	20960725	39905266
500000 AND OVER						
INCORPORATED COMPANIES	303	88660	397552838	109542661	860044390	1845209171
TOTALS	303	88660	397552838	109542661	860044390	1845209171
PRINTING PUBLISHING INDUS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	752	1561	3734568	211352	25311133	8638836
PARTNERSHIPS	155	445	1024260	45259	658293	2166961
INCORPORATED COMPANIES	119	366	917353	46089	596391	1853974
NOT CLASSIFIABLE	1192	1082	1221139		5330454	7440662
TOTALS	2218	3454	6897320	302700	9116271	20100433
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	376	2265	7179379	208827	5357723	16851901
PARTNERSHIPS	165	1166	3780328	101682	2603823	8357628
INCORPORATED COMPANIES	503	4240	13357923	381814	8149960	28391140
NOT CLASSIFIABLE	258	1145	3011492		7183765	12312461
TOTALS	1302	8816	27329122	692323	23295271	65913130
100000 TO 499999 DOLLARS						
PARTNERSHIPS	42	746	2897584	66043	2768566	7228095
INCORPORATED COMPANIES	509	12914	49198853	1227021	33658390	111041148
OTHER OWNERSHIP	28	498	1801422	49352	1588588	4670359
NOT CLASSIFIABLE	94	1627	4675994		9720162	19355676
TOTALS	673	15785	58573853	1342416	47735706	142295278
500000 AND OVER						
INCORPORATED COMPANIES	224	41476	184413179	3419579	154078484	490552291
OTHER OWNERSHIP	4	679	2557404	62732	1953222	6195148
NOT CLASSIFIABLE	12	2011	8200367		12065504	37047089
TOTALS	240	44166	195170950	3482311	168097210	533794528
IRON AND STEEL PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	406	947	2263721	176174	1685628	5214532
PARTNERSHIPS	115	335	772767	52555	519162	1652695
INCORPORATED COMPANIES	147	480	1203146	70747	809709	2174153
TOTALS	668	1762	4239634	299476	3014499	9041380



# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7. —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	290	1865	5749884	273051	4897355	13617104
PARTNERSHIPS	146	1035	3265646	161530	2571148	7390493
INCORPORATED COMPANIES	485	3967	13258380	639381	9950798	28726606
TOTALS	921	6867	22273910	1073962	17419301	49734203
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	34	461	1537204	82752	2113910	4898458
PARTNERSHIPS	48	818	3181242	116518	3980936	9215413
INCORPORATED COMPANIES	871	19674	74889350	3626551	83307225	204279979
TOTALS	953	20953	79607796	3825821	89402071	218393850
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	704	149330	649139949	51244973	1153579882	2417715100
OTHER OWNERSHIP	8	528	1911945	110932	7294467	10798266
TOTALS	712	149858	651051894	51355905	1160874349	2428513366
<b>TRANSPORTATION EQUIPMENT</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	109	259	573157	32844	480894	1211825
PARTNERSHIPS	25	67	149400	6501	118553	304354
INCORPORATED COMPANIES	23	92	219784	16447	159230	269735
TOTALS	157	418	942341	55792	758677	1785914
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	43	300	816405	32293	945901	2208853
PARTNERSHIPS	19	111	343548	12727	445104	956255
INCORPORATED COMPANIES	67	611	1839595	89122	1429867	3759834
TOTALS	129	1022	2999548	134142	2820872	6924942
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	8	125	398391	16802	588772	1377319
PARTNERSHIPS	7	97	301661	12345	689068	1282119
INCORPORATED COMPANIES	136	3451	12899877	522983	13060770	32057420
TOTALS	151	3673	13599929	552130	14338610	34716858
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	189	120863	535883614	20008085	1135651228	2032480070
TOTALS	189	120863	535883614	20008085	1135651228	2032480070
<b>NON FERROUS METAL PRODUCTS</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	67	156	346507	21878	304901	799495
PARTNERSHIPS	21	72	152799	5463	133173	344723
INCORPORATED COMPANIES	33	96	253609	13263	156603	419724
TOTALS	121	324	752915	40604	594677	1563942
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	49	266	782032	39623	1173276	2325828
PARTNERSHIPS	29	170	525775	24778	651724	1421366
INCORPORATED COMPANIES	77	653	2101027	110619	1897690	4577013
TOTALS	155	1089	3408834	175020	3722690	8324207
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	9	124	446064	12010	764374	1449406
PARTNERSHIPS	9	122	408574	21367	769886	1564239
INCORPORATED COMPANIES	164	4071	12906628	634282	17095585	37782079
TOTALS	182	4317	13761266	667659	18629845	40795724
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	135	45571	208691457	68877159	907983942	1480513168
TOTALS	135	45571	208691457	68877159	907983942	1480513168

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7. —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ELECTRICAL APPARATUS SUPPLY</b>						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	17	36	78539	3826	82573	187498
OTHER OWNERSHIP	14	26	55796	2943	64532	145460
TOTALS	31	62	134335	6769	147105	332958
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	15	81	227500	8820	269904	598791
PARTNERSHIPS	8	87	224065	10531	214718	426842
INCORPORATED COMPANIES	72	552	1901907	78197	1734828	4139995
TOTALS	95	720	2353472	97548	2219450	5165628
100000 TO 499999 DOLLARS						
INCORPORATED COMPANIES	135	3388	10778228	550082	18256668	36953170
OTHER OWNERSHIP	4	49	140928	8351	496395	743705
TOTALS	139	3437	10919156	558433	18753063	37696875
500000 AND OVER						
INCORPORATED COMPANIES	227	70725	302950810	8528847	452783042	972221275
TOTALS	227	70725	302950810	8528847	452783042	972221275
<b>NON METALLIC MINERAL PROD</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	238	580	999662	102485	897851	2536757
PARTNERSHIPS	50	188	363995	28929	194954	622569
INCORPORATED COMPANIES	63	240	526876	52986	302670	828663
TOTALS	351	1008	1890533	184400	1395475	3987989
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	99	644	1609129	217646	1725112	4840244
PARTNERSHIPS	56	397	1065643	112741	1014938	2889624
INCORPORATED COMPANIES	185	1580	4429778	855686	3325528	11241633
TOTALS	340	2621	7104550	1186073	6065578	18971501
100000 TO 499999 DOLLARS						
PARTNERSHIPS	18	223	688558	201507	1070733	2987687
INCORPORATED COMPANIES	291	6368	22273081	4686579	25686742	70046905
OTHER OWNERSHIP	14	234	635233	230383	6946725	2244549
TOTALS	323	6825	23596872	5118469	33704200	75279141
500000 AND OVER						
INCORPORATED COMPANIES	234	30404	129219672	45686265	177518591	538457699
TOTALS	234	30404	129219672	45686265	177518591	538457699
<b>PETROLEUM PRODUCTS</b>						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	4	33	150147	34888	376414	65552
OTHER OWNERSHIP	3	5	9274	841	17459	33908
TOTALS	7	38	159421	35729	393873	99460
25000 TO 99999 DOLLARS						
ALL TYPES OWNERSHIP	9	37	148842	21892	276855	498846
TOTALS	9	37	148842	21892	276855	498846
100000 TO 499999 DOLLARS						
INCORPORATED COMPANIES	24	253	1021428	270124	2953673	5927324
TOTALS	24	253	1021428	270124	2953673	5927324
500000 AND OVER						
INCORPORATED COMPANIES	75	18099	94160815	56073065	890833112	1459883731
TOTALS	75	18099	94160815	56073065	890833112	1459883731

# MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1958

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TABLE 7. —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CHEMICALS ALLIED PRODUCTS</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	102	181	366461	21177	377538	944826
PARTNERSHIPS	12	27	43434	2544	30739	92303
INCORPORATED COMPANIES	100	236	484537	37453	461871	1196373
TOTALS	214	444	894432	61174	870148	2233502
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	46	183	562490	30391	954917	1922820
INCORPORATED COMPANIES	170	1040	3156596	234941	4651509	9927617
OTHER OWNERSHIP	17	100	279484	13665	473856	924785
TOTALS	233	1323	3998570	278997	6080282	12775222
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	7	63	198138	10765	797085	1230095
PARTNERSHIPS	3	32	89436	6673	119632	413245
INCORPORATED COMPANIES	302	4279	15670852	1036418	33553676	76381772
TOTALS	312	4374	15958426	1053856	34470393	78025112
500000 AND OVER						
INCORPORATED COMPANIES	379	48259	212208868	46420330	544007970	1195321092
COOPERATIVES	5	170	759034	22514	3887201	4976764
TOTALS	384	48429	212967902	46442844	547895171	1200297856
<b>MISC MANUFACTURING INDUSTRY</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	375	737	1732258	99324	1231041	3746926
PARTNERSHIPS	77	212	509486	26252	350161	1041098
INCORPORATED COMPANIES	96	248	602502	40718	476788	1287331
TOTALS	548	1197	2844246	166294	2057990	6075355
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	145	941	2767010	113250	2452191	6660532
PARTNERSHIPS	62	413	1241801	34663	1092137	2995420
INCORPORATED COMPANIES	282	2295	6778436	421730	6063689	16241543
TOTALS	489	3649	10787247	569643	9608017	25897495
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	23	399	961682	36267	1778218	3684005
PARTNERSHIPS	23	421	1119607	44417	1726302	3835081
INCORPORATED COMPANIES	341	8534	25707506	1211175	35461296	81446679
TOTALS	387	9354	27788795	1291859	38965816	88965765
500000 AND OVER						
INCORPORATED COMPANIES	172	21613	78139257	2521171	118380329	270309984
OTHER OWNERSHIP	3	189	421210	20230	1054319	2323991
TOTALS	175	21802	78560467	2541401	119434648	272633975



## PART II—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE NUMBER OF EMPLOYEES PER ESTABLISHMENT

The size of the manufacturing establishment is generally measured either by the value of the product or by the number of employees, but each of these methods has its limitations. The latter takes no account of the differences in capital equipment at different times or in various industries and obviously the increased use of machinery, as in the flour milling and tobacco industries, may lead to an increase in production concurrently with a decrease in the number of employees. The former measure has to be adjusted for changes in the price level, and as between industries, it makes those in which the cost of raw materials is relatively high appear to operate on a larger scale. Also in measuring size on the basis of employment, industries with a high capital investment in machinery and equipments are underrated as compared with industries lacking such equipment and consequently employing a relatively larger number of hand workers.

In 1929, establishments employing 501 hands or over accounted for 27.3 p.c. of the number of employees engaged in manufacturing. The tendency then in evidence of increasing concentration into larger units was checked by the depression, the percentage dropping to 20.5 in 1933, (central electric stations included), but rising again to 25.6 in 1939. The same holds true for establishments employing 101 hands or over. In 1929 they employed 61.9 p.c., in 1933, 55.7 p.c. and in 1939, 61.5 p.c.

The effect of the War on the concentration of industries into large units is illustrated by the

increase in the number of establishments employing 500 hands or over. In 1939 such establishments numbered 172 and employed 25.6 p.c. of the total number of employees engaged in manufacturing. By 1944 the number had increased to 383 and the percentage of total employees to 47.0. In a further subdivision of this group in 1944 it was found that 226 establishments employed between 500 and 999 persons, 56 between 1,000 and 1,499, and 101 employed over 1,500. Altogether there were 12 plants employing over 7,000 persons, the largest having an employment of a little over 13,000 with the next three largest employing between 9,000 and 10,000. Three other plants employed between 8,000 and 9,000 persons, while the lowest five plants in this group employed between 7,000 and 8,000 workers.

With the resumption of peace-time production the larger establishments declined in size, so that by 1958 only 55 establishments employed over 1,500 employees, as compared with 101 in 1944. In 1958 there were only eight establishments with 5,000 or more persons. Only one reported more than 10,000 employees, two reported between 9,000 and 10,000, two between 7,000 and 8,000 and the remaining three between 5,000 and 6,000.

Employees	Establishments
1,500 to 2,999.....	35
3,000 to 3,999.....	5
4,000 to 4,999.....	7
5,000 to 5,999.....	3
6,000 and over .....	5
<b>Total .....</b>	<b>55</b>

**TABLE 1. Manufacturing Establishments Classified by Number of Employees per Establishment, 1929, 1939, 1944 and 1958**

Group	1929 <sup>1</sup>			1939 <sup>2</sup>		
	Estab- lishments	Employees	Average per establishment	Estab- lishments	Employees	Average per establishment
	number					
Under 5 employees.....	12, 273	30, 446	3.5	13, 002	28, 020	2.2
5 to 20 employees.....	6, 160	62, 310	10.1	6, 985	68, 151	9.8
21 " 50 " .....	2, 531	81, 846	32.3	2, 330	75, 324	32.3
51 " 100 " .....	1, 262	90, 238	71.5	1, 158	81, 646	70.5
101 " 200 " .....	745	103, 944	139.5	695	97, 063	139.7
201 " 500 " .....	444	136, 397	307.2	458	139, 687	305.0
501 and over .....	182	189, 253	1, 040.0	172	168, 168	977.7
<b>Totals and averages .....</b>	<b>23, 597</b>	<b>694, 434</b>	<b>29.4</b>	<b>24, 800</b>	<b>658, 059</b>	<b>26.5</b>
	1944			1958 <sup>3</sup>		
Under 5 employees.....	13, 208	29, 958	2.3	15, 156	33, 747	2.2
5 to 14 employees .....	7, 111	58, 404	8.2	9, 820	81, 410	8.3
15 " 49 " .....	4, 615	124, 408	27.0	6, 452	172, 849	26.8
50 " 99 " .....	1, 622	113, 869	70.2	2, 149	149, 195	69.4
100 " 199 " .....	900	126, 192	140.2	1, 212	168, 145	138.7
200 " 499 " .....	644	196, 707	305.4	775	238, 246	307.4
500 " 999 " .....	383	573, 344	1, 497.0	248	171, 711	692.4
1,000 " 1,499 " .....				64	80, 193	1, 253.0
1,500 and over .....	—	—	—	55	177, 392	3, 225.3
Head offices <sup>4</sup> .....				—	17, 714	—
Not classifiable .....				810	—	—
<b>Totals and averages .....</b>	<b>28, 483</b>	<b>1, 222, 882</b>	<b>42.9</b>	<b>36, 741</b>	<b>1, 290, 602</b>	<b>35.1</b>

<sup>1</sup> Includes central electric stations, dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories.

<sup>3</sup> Includes Newfoundland.

<sup>4</sup> Under this heading are included only those head offices which are not located at the plant.

The degree of concentration of manufacturing in large units is illustrated in table 2. In Ontario 36.0 p.c. of the people engaged in manufacturing were employed in establishments having 500 or more employees as compared with 33.3 p.c. for Canada as a whole. Ontario assumed the premier position in 1956, displacing Newfoundland which formerly

ranked first. Quebec ranked second with 35.0 p.c., followed by Newfoundland with 30.9 p.c., Nova Scotia 30.7 p.c., New Brunswick 27.8 p.c., British Columbia 24.4 p.c., Manitoba 23.4 p.c. and Alberta 21.0 p.c. There were no plants in either Prince Edward Island or Saskatchewan employing 500 or more persons.

**TABLE 2. Concentration of Manufacturing Production in Each Province, 1958**

Province	Number of establishments employing 500 or more persons	Percentage of total number of establishments in province	Provincial percentage of number of employees accounted for by these establishments
Newfoundland .....	2	0.3	30.9
Prince Edward Island .....	—	—	—
Nova Scotia .....	7	0.5	30.7
New Brunswick .....	7	0.7	27.8
Quebec .....	132	1.1	35.0
Ontario .....	175	1.3	36.0
Manitoba .....	10	0.6	23.4
Saskatchewan .....	—	—	—
Alberta .....	12	0.7	21.0
British Columbia .....	22	0.5	24.4
Yukon and Northwest Territories .....	—	—	—
<b>Canada .....</b>	<b>367</b>	<b>1.0</b>	<b>33.3</b>

**TABLE 3. Classification of Establishments Employing over 500 Persons, by Province, 1949, 1957 and 1958**

Province and year	Up to 499	500 to 799	800 to 999	1,000 to 1,499	1,500 over	Total
Newfoundland:						
1949 .....	791	—	—	1	1	793
1957 .....	914	—	—	1	1	916
1958 .....	766	—	—	1	1	768
Prince Edward Island:						
1949 .....	251	—	—	—	—	251
1957 .....	193	—	—	—	—	193
1958 .....	179	—	—	—	—	179
Nova Scotia:						
1949 .....	1,472	2	2	1	3	1,480
1957 .....	1,349	1	3	1	2	1,356
1958 .....	1,290	3	2	—	2	1,297
New Brunswick:						
1949 .....	1,052	6	—	1	1	1,060
1957 .....	974	4	1	2	—	981
1958 .....	932	4	1	2	—	939
Quebec:						
1949 .....	11,459	58	21	22	19	11,579
1957 .....	12,105	63	32	27	23	12,250
1958 .....	11,696	64	25	25	18	11,828
Ontario:						
1949 .....	12,777	88	21	31	34	12,951
1957 .....	13,378	108	33	27	34	13,580
1958 .....	13,101	95	23	28	29	13,276

**TABLE 3. Classification of Establishments Employing over 500 Persons, by Province, 1949, 1957 and 1958 — Concluded**

Province and year	Up to 499	500 to 799	800 to 999	1,000 to 1,499	1,500 over	Total
<b>Manitoba:</b>						
1949 .....	1,514	2	—	2	2	1,520
1957 .....	1,580	5	1	2	2	1,590
1958 .....	1,624	5	1	3	1	1,634
<b>Saskatchewan:</b>						
1949 .....	962	—	—	—	—	962
1957 .....	844	—	—	—	—	844
1958 .....	970	—	—	—	—	970
<b>Alberta:</b>						
1949 .....	1,681	3	—	1	—	1,685
1957 .....	1,881	8	3	1	—	1,893
1958 .....	1,750	10	1	1	—	1,762
<b>British Columbia:</b>						
1949 .....	3,473	13	3	2	2	3,493
1957 .....	4,222	12	6	6	4	4,250
1958 .....	4,050	6	8	4	4	4,072
<b>Yukon and Northwest Territories:</b>						
1949 .....	18	—	—	—	—	18
1957 .....	22	—	—	—	—	22
1958 .....	16	—	—	—	—	16
<b>Canada:</b>						
1949 .....	35,450	172	47	61	62	35,792
1957 .....	37,462	201	79	67	66	37,875
1958 .....	36,374	187	61	64	55	36,741

Table 4 summarizes the degree of concentration in some of the leading manufacturing industries of Canada. Concentration is extremely marked in the case of motor vehicles, non-ferrous metal smelting and refining, railway rolling stock, aircraft and parts, pulp and paper, iron and steel, cotton yarn and cloth and heavy electrical machinery; whereas

in the case of furniture, miscellaneous food preparations, butter and cheese, sawmills, bread and other bakery products, fruit and vegetable preparations, men's factory clothing and women's factory clothing the degree of concentration is low. This concentration is analysed in detail for each of the twenty-five leading industries in the table following.

**TABLE 4. Percentage Importance of Establishments, each Employing 200 or more Persons in the Twenty-Five Leading Industries, 1958**

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total shipments in the industry
1	Pulp and paper mills .....	82	64.1	94.7
2	Petroleum refining products .....	19	26.8	85.8
3	Non-ferrous metal smelting .....	21	84.0	97.5
4	Slaughtering and meat packing .....	34	19.1	76.5
5	Motor vehicles .....	8	53.3	98.9
6	Iron and steel mills .....	16	32.0	92.2
7	Sawmills .....	20	0.3	27.5
8	Butter and cheese factories .....	20	1.6	21.7
9	Aircraft and parts .....	20	26.7	94.8
10	Electrical apparatus miscellaneous .....	25	14.0	74.2
11	Food preparations miscellaneous .....	5	1.7	21.1
12	Bakeries .....	27	1.0	32.7
13	Sheet metal products .....	19	4.0	46.3
14	Printing and publishing .....	29	3.9	67.5
15	Machinery industrial .....	27	7.1	49.6
16	Furniture .....	17	0.9	15.4
17	Rubber goods .....	24	27.0	88.9
18	Railway rolling stock .....	20	69.0	96.5
19	Motor vehicle parts .....	20	9.7	68.2
20	Paper boxes and bags .....	19	8.5	40.0
21	Fruit and vegetable preparation .....	9	2.3	36.0
22	Clothing men's factory .....	33	6.0	36.2
23	Industrial chemical manufacturing .....	14	23.7	64.2
24	Printing and bookbinding .....	14	0.8	24.9
25	Iron foundries .....	20	10.6	68.8



# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 5. Principal Statistics For Canada and Each Province

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
UNDER 5 EMPLOYEES	15156	33747	69305224	7507236	227745319	367885371
5 TO 14 EMPLOYEE	9820	81410	234191619	20986556	603213593	1058195984
15 TO 49 EMPLOYEE	6452	172849	547052627	43449742	1321311827	2418402491
50 TO 99 EMPLOYEE	2149	149195	485939815	39353644	1223991371	2263825056
100 TO 199 EMPLOYEE	1212	168145	578190460	561111580	1501478707	2805065560
200 TO 499 EMPLOYEE	775	238246	902389449	111950800	2378497679	4505027323
500 TO 999 EMPLOYEE	248	171711	707162774	120268031	1811508648	3508926101
1000 TO 1499 EMPLOYEE	64	80193	339948628	50660514	980404327	1746146491
1500 AND OVER	55	177392	837651295	99066402	1768563519	3483655741
NOT CLASSIFIABLE	810				4852881	6056190
HEAD OFFICES		17714	106664269	4027		
TOTALS	36741	1290602	4808496160	549358532	11821567871	22163186308
<b>NEWFOUNDLAND</b>						
UNDER 5 EMPLOYEES	613	949	608973	73638	1534022	2989629
5 TO 14 EMPLOYEE	52	444	1009247	150062	2313972	5055396
15 TO 49 EMPLOYEE	51	1424	3298593	337781	7085732	13915255
50 TO 99 EMPLOYEE	26	1812	5023934	491836	9336737	21788675
100 TO 199 EMPLOYEE	9	1139	1959999	365711	2699901	7208699
200 AND OVER	5	3630	17281143	5483691	29150903	65978845
NOT CLASSIFIABLE	12				35024	42701
HEAD OFFICES		6	51680			
TOTALS	768	9604	29233569	6902719	52156291	116979200
<b>PRINCE EDWARD ISLAND</b>						
UNDER 5 EMPLOYEES	100	207	306146	50711	1808022	2533350
5 TO 14 EMPLOYEE	47	356	686912	116815	2907021	4511617
15 TO 49 EMPLOYEE	26	597	1108889	117547	5815835	8616282
50 AND OVER	6	472	1288038	134369	8672579	11226479
TOTALS	179	1632	3389985	419442	19203457	26887728
<b>NOVA SCOTIA</b>						
UNDER 5 EMPLOYEES	627	1367	1851319	206066	4689166	8248169
5 TO 14 EMPLOYEE	356	2946	6155918	760363	18587178	31741287
15 TO 49 EMPLOYEE	171	4464	10805019	1366034	29841055	54566370
50 TO 99 EMPLOYEE	54	3770	9043395	1253870	22106922	41821647
100 TO 199 EMPLOYEE	19	2568	6889431	680751	14225096	27451569
200 TO 499 EMPLOYEE	17	4937	17299491	5332657	76275877	139076707
500 AND OVER	7	8912	33769818	4455150	49448540	108911226
NOT CLASSIFIABLE	46				89769	112262
HEAD OFFICES		46	191162			
TOTALS	1297	29010	86005553	14054891	217263603	411929257
<b>NEW BRUNSWICK</b>						
UNDER 5 EMPLOYEES	458	948	1306163	172884	4114822	6783024
5 TO 14 EMPLOYEE	263	2057	4305943	662131	13397590	23417577
15 TO 49 EMPLOYEE	134	3510	8387784	1155132	25907398	42647702
50 TO 99 EMPLOYEE	34	2440	6506057	675248	19577649	32598384
100 TO 199 EMPLOYEE	20	2795	7192283	1229494	17517960	3595775
200 TO 499 EMPLOYEE	10	3074	10122631	2083145	27925463	45655779
500 AND OVER	7	5765	22236339	7184092	62072831	124851306
NOT CLASSIFIABLE	13				47262	72270
HEAD OFFICES		155	1019971			
TOTALS	939	20744	61077171	13162126	170560975	312021817

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 5. Principal Statistics For Canada and Each Province —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>QUEBEC</b>						
UNDER 5 EMPLOYEES	4900	11277	23030805	2615280	103704989	152031057
5 TO 14 EMPLOYEE	3076	25434	67245803	565374	205325967	334885021
15 TO 49 EMPLOYEE	2173	58575	163682253	1124146	383843103	700187381
50 TO 99 EMPLOYEE	727	50162	142920022	9745817	332540988	625357112
100 TO 199 EMPLOYEE	375	51437	156771639	14509305	422489926	765633741
200 TO 499 EMPLOYEE	241	74075	258056017	33445731	651938685	1273764466
500 TO 999 EMPLOYEE	89	62691	248206797	59165163	765043763	1456022920
1000 TO 1499 EMPLOYEE	25	31677	127968598	28163754	420594248	712374823
1500 AND OVER	18	56074	241674068	18836913	310832143	732662741
NOT CLASSIFIABLE	204				1471033	1879016
HEAD OFFICES		7956	47049906			
TOTALS	11828	429358	1476605908	183376483	3597784845	6754798278
<b>ONTARIO</b>						
UNDER 5 EMPLOYEES	4704	10762	25548734	2664443	74074749	125184632
5 TO 14 EMPLOYEE	3583	29918	93258849	7930692	212501591	392220883
15 TO 49 EMPLOYEE	2607	70483	240871537	19008178	582089574	1071523914
50 TO 99 EMPLOYEE	925	64631	226001650	18033934	555489571	1042201798
100 TO 199 EMPLOYEE	587	82792	301450984	26749641	733021086	1386467459
200 TO 499 EMPLOYEE	404	122875	477899264	45039194	1077888397	2101071504
500 TO 999 EMPLOYEE	118	80178	341395544	45893220	715002701	1486860363
1000 TO 1499 EMPLOYEE	28	34678	153830818	16267969	440041227	810455491
1500 AND OVER	29	104012	515354531	60362248	1312051775	2445494676
NOT CLASSIFIABLE	291				2159226	2547612
HEAD OFFICES		7033	43042741			
TOTALS	13276	607362	2418654652	241949519	5704319897	10864028332
<b>MANITOBA</b>						
UNDER 5 EMPLOYEES	729	1572	3153194	328271	7696542	13856362
5 TO 14 EMPLOYEE	405	3361	9381629	829153	29966575	49430605
15 TO 49 EMPLOYEE	242	6832	20914310	1598759	48009670	90325311
50 TO 99 EMPLOYEE	105	7240	23211742	1305001	52443850	98841629
100 TO 199 EMPLOYEE	54	7316	24679217	2430443	78414707	145207996
200 TO 499 EMPLOYEE	21	5857	22755082	4794801	59998191	117064154
500 TO 999 EMPLOYEE	6	4185	16767040	857360	64469096	92463749
1000 AND OVER	4	5727	20652076	765577	56195486	86585955
NOT CLASSIFIABLE	68				259055	275562
HEAD OFFICES		292	1345195			
TOTALS	1634	42382	142859485	12909365	397453172	694051323
<b>SASKATCHEWAN</b>						
UNDER 5 EMPLOYEES	565	1063	1835145	233064	3378723	7090363
5 TO 14 EMPLOYEE	237	1897	5476102	704659	15972634	27720250
15 TO 49 EMPLOYEE	92	2432	8291631	1007481	26642699	44996098
50 TO 99 EMPLOYEE	22	1541	5870313	666741	20597822	38110028
100 TO 199 EMPLOYEE	16	2085	7649343	1324759	30382077	54142066
200 TO 499 EMPLOYEE	9	3068	13003582	5008422	101742453	159115153
NOT CLASSIFIABLE	29				117566	124483
HEAD OFFICES		197	1102276			
TOTALS	970	12283	43228392	8945126	198833974	331298441
<b>ALBERTA</b>						
UNDER 5 EMPLOYEES	768	1655	3460038	369548	9497597	16263222
5 TO 14 EMPLOYEE	535	4437	13182511	1122714	39295397	65698043
15 TO 49 EMPLOYEE	257	6785	24054306	2260372	59105912	113949652
50 TO 99 EMPLOYEE	71	4958	18981859	1930473	63307516	112816693
100 TO 199 EMPLOYEE	39	5372	20345750	3568461	81184863	157366975
200 TO 499 EMPLOYEE	20	6340	26201471	5185561	124893297	213916249
500 AND OVER	12	7964	31852843	2268552	117738930	167740209
NOT CLASSIFIABLE	60				288335	500941
HEAD OFFICES		349	2056401			
TOTALS	1762	37860	140135179	16705681	495311847	848251984

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 5. Principal Statistics For Canada and Each Province —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
BRITISH COLUMBIA						
UNDER 5 EMPLOYEES	1685	3932	8165536	783890	17172576	32704509
5 TO 14 EMPLOYEE	1259	10511	33273041	3034059	62222111	122444365
15 TO 49 EMPLOYEE	698	17732	65588305	5357312	152912249	277535157
50 TO 99 EMPLOYEE	182	12450	47760617	4853372	144824643	245396886
100 TO 199 EMPLOYEE	92	12517	50944209	5242020	121423569	224956728
200 TO 499 EMPLOYEE	49	16938	74135730	10862223	246754226	442125636
500 TO 999 EMPLOYEE	14	10744	48684367	6870965	91805961	188711259
1000 TO 1499 EMPLOYEE	4	5200	23738553	701279	34850228	72915948
1500 AND OVER	4	8518	43532814	12847834	93593560	191674436
NOT CLASSIFIABLE	85				380503	495535
HEAD OFFICES		1680	10804937	4027		
TOTALS	4072	100222	406628109	50556981	965939626	1798960459
YUKON AND N.W.T.						
UNDER 5 EMPLOYEES	7	15	39171	9441	74111	201034
5 AND OVER	9	130	638986	366758	2666073	3778455
TOTALS	16	145	678157	376199	2740184	3979489



# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 6. Principal Statistics by Major Industrial Groups

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1. FOODS AND BEVERAGES</b>						
UNDER 5 EMPLOYEES	3858	9395	19708544	3827520	126277835	168881423
5 TO 14 EMPLOYEES	2651	21028	54848541	9377575	278573676	405068846
15 TO 49 EMPLOYEES	1179	31054	90006240	13398557	444218839	665542053
50 TO 99 EMPLOYEES	350	24374	78967815	8884864	379939314	593584417
100 TO 199 EMPLOYEES	213	29680	97362478	10169390	448091415	741297480
200 TO 499 EMPLOYEES	119	35407	128515920	10481784	582794187	907513916
500 TO 999 EMPLOYEES	37	24599	89088816	7058060	365432891	591055646
1000 AND OVER	10	13783	57732071	3729171	313984346	455945508
HEAD OFFICES		1125	7059171	4027		
TOTALS	8417	190445	623289596	66930948	2939312503	4528889289
<b>2. TOBACCO AND TOBACCO PRODUCT</b>						
UNDER 5 EMPLOYEES	6	10	15314	651	11540	29962
5 TO 14 EMPLOYEES	4	39	72013	11334	171480	321539
15 TO 49 EMPLOYEES	8	231	603760	29457	4875018	6438244
50 TO 99 EMPLOYEES	4	309	941240	24642	2483451	3486200
100 TO 199 EMPLOYEES	6	986	2727066	204998	59480993	67100941
200 TO 499 EMPLOYEES	6	1871	5775031	178798	46371572	61825084
500 AND OVER	6	6869	27000113	451502	92649480	165936666
HEAD OFFICES		4	9065			
TOTALS	40	10319	37143602	901382	206043534	305138636
<b>3. RUBBER PRODUCTS</b>						
UNDER 5 EMPLOYEES	18	44	106320	11433	201706	420135
5 TO 14 EMPLOYEES	11	96	313400	16114	1031750	1730287
15 TO 49 EMPLOYEES	18	459	1606393	93811	3201554	6169220
50 TO 99 EMPLOYEES	10	668	2062636	201730	3285173	7294578
100 TO 199 EMPLOYEES	8	1114	3863423	380887	8166387	18492564
200 TO 499 EMPLOYEES	9	3404	12826081	861165	15771709	42544934
500 TO 999 EMPLOYEES	11	7749	28023126	1483903	35554523	82730377
1000 AND OVER	4	6409	27643624	1980370	61359814	149001101
TOTALS	89	19943	76445003	5029413	128572616	308383196
<b>4. LEATHER PRODUCTS</b>						
UNDER 5 EMPLOYEES	134	315	686684	48622	1448253	2741199
5 TO 14 EMPLOYEES	122	1139	2651432	96703	3897487	7984075
15 TO 49 EMPLOYEES	163	4699	11532745	370875	18819515	36106416
50 TO 99 EMPLOYEES	89	6492	15934078	420884	23666789	48113293
100 TO 199 EMPLOYEES	58	8125	21129370	504754	34687488	68564048
200 AND OVER	32	9381	26749490	832769	42144204	83317734
TOTALS	598	30151	78683799	2274407	124663736	246826765
<b>5. TEXTILE PRODUCTS</b>						
UNDER 5 EMPLOYEES	194	462	1014383	60318	2372027	4365818
5 TO 14 EMPLOYEES	276	2370	6066545	345858	11910490	22763105
15 TO 49 EMPLOYEES	233	6457	18429636	1178484	48163669	83271496
50 TO 99 EMPLOYEES	71	4853	14208027	988995	37152661	61845310
100 TO 199 EMPLOYEES	58	8466	25256566	1720644	61583924	105810087
200 TO 499 EMPLOYEES	47	14594	43037546	3179547	83024299	158819425
500 TO 999 EMPLOYEES	14	9340	27053935	2278230	47733346	95345474
1000 TO 1499 EMPLOYEES	7	8671	26522870	2342292	75181622	139512689
1500 AND OVER	3	5892	19731574	2845915	27499065	66957310
HEAD OFFICES		2367	12006866			
TOTALS	903	63472	193327948	14940283	394621103	738690714
<b>6B. CLOTHING</b>						
UNDER 5 EMPLOYEES	469	1193	3245094	115344	13797268	20733952
5 TO 14 EMPLOYEES	645	5697	15441432	330229	41123917	70063011
15 TO 49 EMPLOYEES	858	24202	60539440	909616	105459532	202538513
50 TO 99 EMPLOYEES	306	21334	52539330	696485	91235657	176544358
100 TO 199 EMPLOYEES	132	17634	41355100	597312	71542024	141088006
200 TO 499 EMPLOYEES	42	11545	28684861	362666	45612965	91973406
500 TO 999 EMPLOYEES	8	5824	14665796	147966	20470153	45368213
HEAD OFFICES		311	1501832			
TOTALS	2460	87740	217972885	3159618	389243696	748309459

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 6. Principal Statistics by Major Industrial Groups - continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>6 A</b>						
<b>KNITTING MILLS</b>						
UNDER 5 EMPLOYEES	34	99	230550	14534	729357	1283366
5 TO 14 EMPLOYEES	58	515	1176822	59499	308096	5113823
15 TO 49 EMPLOYEES	113	3180	7623128	266975	14386652	27786014
50 TO 99 EMPLOYEES	57	3973	9268555	459576	18204994	34397518
100 TO 199 EMPLOYEES	34	4967	12308738	386072	21622139	41672414
200 TO 499 EMPLOYEES	22	6204	14557308	504337	24106491	51062639
500 TO 999 EMPLOYEES	3	1694	3538739	170438	6552659	12260801
HEAD OFFICES		304	1125329			
TOTALS	321	20936	49829169	1861431	88610388	173576575
<b>7</b>						
<b>WOOD PRODUCTS</b>						
UNDER 5 EMPLOYEES	6072	11956	16613251	1633711	36893204	69363413
5 TO 14 EMPLOYEES	2173	17821	44968893	3933067	96757986	177674408
15 TO 49 EMPLOYEES	1113	29052	88677609	6074314	197444065	352713476
50 TO 99 EMPLOYEES	311	21125	68070090	3755962	137384349	257587423
100 TO 199 EMPLOYEES	120	16189	54528800	2485048	94848358	183040360
200 TO 499 EMPLOYEES	49	14990	54061336	1585601	82319088	177730384
500 AND OVER	10	8757	36193826	1365799	71815486	125484115
HEAD OFFICES		1032	6467744			
TOTALS	9848	120922	369581549	20833502	717462536	1343593579
<b>8</b>						
<b>PAPER PRODUCTS</b>						
UNDER 5 EMPLOYEES	46	127	335186	20587	1102727	1835893
5 TO 14 EMPLOYEES	99	912	2688120	185495	7986528	13590275
15 TO 49 EMPLOYEES	147	4180	13182592	1053687	32531426	60766342
50 TO 99 EMPLOYEES	79	5797	19100841	2600824	60102669	110322353
100 TO 199 EMPLOYEES	73	10186	37336746	4750267	101719946	179921895
200 TO 499 EMPLOYEES	68	22405	91937424	22952329	228379457	457572842
500 TO 999 EMPLOYEES	34	24314	115567078	40858625	252503124	570697402
1000 TO 1499 EMPLOYEES	12	15710	75855541	28961912	146967260	351706702
1500 AND OVER	4	6315	31506879	8984635	51862921	143046682
HEAD OFFICES		2989	22067828			
TOTALS	562	92935	409578235	110368361	883156058	1889460393
<b>9</b>						
<b>PRINTING PUBLISHING INDUS</b>						
UNDER 5 EMPLOYEES	1715	3870	10062158	365082	12959367	30170073
5 TO 14 EMPLOYEES	1132	9229	30375594	750358	26396913	74461589
15 TO 49 EMPLOYEES	514	12952	48353109	1072030	38839985	118921698
50 TO 99 EMPLOYEES	135	9636	36854242	826890	27825579	90456223
100 TO 199 EMPLOYEES	74	9901	40595869	828997	32038977	104212312
200 TO 499 EMPLOYEES	38	12099	50834898	929037	41802565	139918638
500 TO 999 EMPLOYEES	10	7317	33434959	460817	34271060	97756645
1000 AND OVER	5	7155	37083820	586539	29257131	100150001
NOT CLASSIFIABLE	810				4852881	6056190
HEAD OFFICES		62	376596			
TOTALS	4433	72221	287971245	5819750	248244458	762103369
<b>10</b>						
<b>IRON AND STEEL PRODUCTS</b>						
UNDER 5 EMPLOYEES	836	2129	6161053	415938	7603653	18732446
5 TO 14 EMPLOYEES	1012	8804	30684934	1535471	39852426	93308016
15 TO 49 EMPLOYEES	807	21478	81683706	3887873	123660146	270992926
50 TO 99 EMPLOYEES	253	17672	69993296	3244259	117142548	248567085
100 TO 199 EMPLOYEES	166	23030	92998548	5533151	169976487	350290720
200 TO 499 EMPLOYEES	134	42414	176677506	9282254	309793330	649837027
500 TO 999 EMPLOYEES	29	20240	89430741	5785476	145721535	324117566
1000 TO 1499 EMPLOYEES	8	9862	42352617	2365367	84720694	157246988
1500 AND OVER	9	33518	165477177	23859375	272239401	492590026
HEAD OFFICES		293	1713656			99999999
TOTALS	3254	179440	757173234	56555164	1270710220	2705682799
<b>11</b>						
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 5 EMPLOYEES	176	429	1133385	65541	2332200	4252056
5 TO 14 EMPLOYEES	134	1155	3728581	177380	4883004	10763115
15 TO 49 EMPLOYEES	138	3764	14060933	586405	18376389	40994070
50 TO 99 EMPLOYEES	51	3484	13736917	527457	20656118	42924051
100 TO 199 EMPLOYEES	43	5951	23172659	894133	36004941	78309692
200 TO 499 EMPLOYEES	34	10592	44416594	2153011	65156309	141174404

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 6. Principal Statistics by Major Industrial Groups —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500 TO 999 EMPLOYEES	25	16913	71630132	2776499	128806236	224835275
1000 TO 1499 EMPLOYEES	7	8228	33229567	1737176	98831421	144702865
1500 AND OVER	18	74888	344242342	11832547	778522769	1387952256
HEAD OFFICES		572	4074322			
TOTALS	626	125976	553425432	20750149	1153569387	2075907784
12						
NON FERROUS METAL PRODUCTS						
UNDER 5 EMPLOYEES	159	392	1083740	77948	2236128	4325113
5 TO 14 EMPLOYEES	181	1545	5239873	266159	9548572	18034132
15 TO 49 EMPLOYEES	127	3419	12272052	787959	38679334	60445962
50 TO 99 EMPLOYEES	53	3523	12373568	858301	30009748	51956373
100 TO 199 EMPLOYEES	29	4098	14696668	2221401	87326503	115675126
200 TO 499 EMPLOYEES	22	7123	29929715	7546647	139190016	207341100
500 TO 999 EMPLOYEES	12	8283	38844719	19947277	191146539	330521857
1000 TO 1499 EMPLOYEES	4	5179	24160490	6095393	155228989	128355918
1500 AND OVER	6	16891	82415544	31959357	277565325	514541461
HEAD OFFICES		848	5598103			99999999
TOTALS	593	51301	226614472	69760442	930931154	1531197041
13						
ELECTRICAL APPARATUS SUPPLY						
UNDER 5 EMPLOYEES	61	149	424577	31495	2726199	4100853
5 TO 14 EMPLOYEES	89	774	2711997	126604	4545728	9543260
15 TO 49 EMPLOYEES	148	4156	14700508	801425	39223513	68715919
50 TO 99 EMPLOYEES	60	4197	13855662	563077	31275768	59728805
100 TO 199 EMPLOYEES	51	7171	26741177	948332	50615291	100661247
200 TO 499 EMPLOYEES	52	16619	64505514	2174879	133481176	250043648
500 TO 999 EMPLOYEES	21	15133	63900031	2388549	98672535	220985256
1000 TO 1499 EMPLOYEES	3	3513	13533977	318127	17050361	41681316
1500 AND OVER	7	22730	112865795	1839109	96355089	259956432
HEAD OFFICES		502	3118535			
TOTALS	492	74944	316357773	9191597	473902660	1015416736
14						
NON METALLIC MINERAL PROD						
UNDER 5 EMPLOYEES	383	940	2152845	350456	3842387	9054345
5 TO 14 EMPLOYEES	407	3399	10215406	2112206	24569341	41956996
15 TO 49 EMPLOYEES	294	7777	28652226	7927368	45507000	118411553
50 TO 99 EMPLOYEES	71	4899	18852469	5868577	26118800	76048339
100 TO 199 EMPLOYEES	52	7411	32285426	13612173	41897140	143745300
200 TO 499 EMPLOYEES	32	8901	37375275	13612373	45280359	152375338
500 AND OVER	9	6751	27997805	8692054	31468817	95104459
HEAD OFFICES		780	4280175			
TOTALS	1248	40858	161811627	52175207	218683844	636696330
15						
PETROLEUM PRODUCTS						
UNDER 5 EMPLOYEES	15	39	142570	50592	696038	1178280
5 TO 14 EMPLOYEES	27	244	956414	231976	4701179	7879861
15 TO 49 EMPLOYEES	22	652	2951084	729666	14197663	27070150
50 TO 99 EMPLOYEES	17	1217	5512370	4014621	61390145	82882168
100 TO 199 EMPLOYEES	10	1491	7437187	2731002	63153712	110498838
200 TO 499 EMPLOYEES	18	5818	29080111	25193528	377324159	531901773
500 AND OVER	6	5119	27239382	23449425	372994617	704998291
HEAD OFFICES		3847	22171388			
TOTALS	115	18427	95490506	56400810	894457513	1466409361
16						
CHEMICALS ALLIED PRODUCTS						
UNDER 5 EMPLOYEES	335	769	2199598	172246	7553313	14921434
5 TO 14 EMPLOYEES	325	2708	9946576	726560	29458500	60906344
15 TO 49 EMPLOYEES	265	7166	27791213	3153168	93618998	185667849
50 TO 99 EMPLOYEES	115	7962	30995239	4558539	112128896	226367492
100 TO 199 EMPLOYEES	51	7127	29178339	7569017	97680814	202805003
200 TO 499 EMPLOYEES	34	10330	45946149	8902310	97881528	248234659
500 TO 999 EMPLOYEES	15	10773	48627588	12806561	109988657	252610018
1000 AND OVER	3	5334	25085683	9948470	41005288	101818893
HEAD OFFICES		2401	14048945			
TOTALS	1143	54570	233819330	47836871	589315994	1293331692



# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 6. Principal Statistics by Major Industrial Groups—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
17						
MISC MANUFACTURING INDUSTRY						
UNDER 5 EMPLOYEES	643	14 29	3 989 972	246 123	499 226 2	11 601 912
5 TO 14 EMPLOYEES	474	3935	12 105 046	683 386	148 576 05	369 347 84
15 TO 49 EMPLOYEES	309	7999	24 462 053	1 147 749	402 279 74	863 376 197
50 TO 99 EMPLOYEES	113	7680	22 673 440	858 161	419 887 08	880 964 27
100 TO 199 EMPLOYEES	34	4 618	15 216 300	574 002	210 399 88	518 795 27
200 TO 499 EMPLOYEES	21	5835	21 041 525	618 721	233 996 52	631 205 95
500 AND OVER	5	4257	19 523 505	441 055	235 602 82	555 631 48
HEAD OFFICES		249	96 891 4			
TOTALS	1599	36002	119980755	4569197	170066471	393572590

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 7. Principal Statistics by Industry

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1 PULP AND PAPER MILLS</b>						
5 TO 14 EMPLOYEES	4	51	118093	32556	172041	361865
15 TO 49 EMPLOYEES	10	354	1375738	475731	2303183	6062328
50 TO 99 EMPLOYEES	14	1003	3882553	1776541	10751987	21318579
100 TO 199 EMPLOYEES	18	2550	9984631	3601848	20955874	46412241
200 TO 499 EMPLOYEES	33	12006	52866255	21236933	119889470	269288433
500 TO 999 EMPLOYEES	33	23472	112078732	40726719	244902141	556482350
1000 TO 1499 EMPLOYEES	12	15710	75855541	28961912	146967260	351706702
1500 AND OVER	4	6315	31506879	8984635	51862921	143046682
HEAD OFFICES		2623	19747193			
TOTALS	128	64084	307415615	105796875	597804877	1394679180
<b>2 PETROLEUM REFINING PRODS</b>						
UNDER 5 EMPLOYEES	7	17	58681	24236	125658	378640
5 TO 14 EMPLOYEES	10	90	344283	50826	1516854	2555674
15 TO 49 EMPLOYEES	13	412	2025758	635948	10688294	19869623
50 TO 99 EMPLOYEES	14	1027	4675100	3159644	51676656	69198881
100 TO 199 EMPLOYEES	8	1133	5847071	2499736	57920679	102028006
200 TO 499 EMPLOYEES	14	4470	23244330	21955003	349047857	588871299
500 AND OVER	5	4497	24322732	22726803	358944511	585746964
HEAD OFFICES		3844	22125863			
TOTALS	71	15490	82643818	51052196	829920509	1368649087
<b>3 NON FERROUS METAL SMELTING</b>						
UNDER 5 EMPLOYEES	4	401	1526950	1208965	21050342	28028024
5 TO 14 EMPLOYEES	5	2012	9274772	6428363	109049894	139394485
15 TO 49 EMPLOYEES	8	5750	28165714	19143095	166678503	286463325
50 TO 99 EMPLOYEES	8	18796	92113814	36741975	397018005	681884672
1000 AND OVER						
TOTALS	25	26959	131081250	63522398	693796744	1135770506
<b>4 SLAUGHTERING MEAT PACKING</b>						
UNDER 5 EMPLOYEES	16	52	119920	20040	1234282	1558737
5 TO 14 EMPLOYEES	50	439	1315801	176044	17992315	21491781
15 TO 49 EMPLOYEES	43	1246	3957757	419953	49221281	59917534
50 TO 99 EMPLOYEES	20	1440	5117877	413009	50776726	61626167
100 TO 199 EMPLOYEES	15	2306	8856983	708947	80799595	102227065
200 TO 499 EMPLOYEES	21	6984	27635279	1379600	234880755	282498271
500 TO 999 EMPLOYEES	8	5582	22373949	899793	177873948	217507449
1000 AND OVER	5	7663	33299070	2140166	240063154	303634229
TOTALS	178	25712	102676636	6157552	852842056	1050461233
<b>5 MOTOR VEHICLES</b>						
UNDER 5 EMPLOYEES	4	217	772474	26927	2160609	2969937
5 TO 14 EMPLOYEES	5	1130	4620331	263951	11895927	21094890
15 TO 49 EMPLOYEES	6	24520	120511292	4972498	5574444952	823277286
500 AND OVER		529	3814596			
HEAD OFFICES						
TOTALS	15	26396	129718693	5263376	571501488	847342113
<b>6 IRON AND STEEL MILLS</b>						
UNDER 5 EMPLOYEES	12	339	1481964	207804	2591815	5175161
5 TO 14 EMPLOYEES	7	528	2188731	425824	5001022	9153304
15 TO 49 EMPLOYEES	15	1921	7959472	1490491	14280259	31756147
50 TO 99 EMPLOYEES	7	2168	9736346	1585339	9401760	37325126
100 TO 199 EMPLOYEES	4	2994	12992519	2749342	20710468	54849692
200 TO 499 EMPLOYEES	5	22298	113567805	22446768	198684214	452058266
500 AND OVER		13	96225			
HEAD OFFICES						
TOTALS	50	30261	148023062	28905568	250669538	590317696
<b>7 SAWMILLS</b>						
UNDER 5 EMPLOYEES	4084	7745	7082337	960759	23466962	406112886
5 TO 14 EMPLOYEES	1145	9176	21216587	2358908	54109976	96578225
15 TO 49 EMPLOYEES	413	10281	31735957	2700132	71016791	127551330
50 TO 99 EMPLOYEES	74	5029	17529467	1171023	34749376	67087219
100 TO 199 EMPLOYEES	33	4633	17637042	902816	35885304	64455739
200 TO 499 EMPLOYEES	13	4451	18318885	328140	30189890	62280497
500 AND OVER	7	5738	24717364	782483	50924232	87735063
HEAD OFFICES		710	4462405			
TOTALS	5769	47763	142700044	9204261	300342531	546299359

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 7. Principal Statistics by Industry —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>8 BUTTER CHEESE FACTORIES</b>						
UNDER 5 EMPLOYEES	634	1638	3338984	869155	60798941	67915083
5 TO 14 EMPLOYEES	349	2766	7459480	1748682	86248816	103476393
15 TO 49 EMPLOYEES	160	4337	13239484	3238889	101572382	134514276
50 TO 99 EMPLOYEES	39	2630	8753188	1207108	38896443	57765523
100 TO 199 EMPLOYEES	20	2589	9282056	928793	29336002	45899981
200 TO 499 EMPLOYEES	16	4494	17373407	1336248	49149368	75063487
500 TO 999 EMPLOYEES	4	2425	9587092	736345	24472764	38157923
TOTALS	1222	20879	69033691	10065220	390474716	522792666
<b>9 AIRCRAFT AND PARTS</b>						
UNDER 5 EMPLOYEES	4	12	46758	2143	57782	143276
5 TO 14 EMPLOYEES	12	118	500324	19022	215788	992179
15 TO 49 EMPLOYEES	23	627	2625769	93155	1208374	4978705
50 TO 99 EMPLOYEES	10	677	2938195	72307	2302426	5919173
100 TO 199 EMPLOYEES	6	868	3848469	118515	4097949	11861969
200 TO 499 EMPLOYEES	8	2625	11152837	448040	13532615	28596864
500 TO 999 EMPLOYEES	6	3864	16508987	358542	11356914	31843473
1000 AND OVER	6	31141	144655508	3548950	143766729	377995606
TOTALS	75	39932	182276877	4660674	176538577	462331245
<b>10 ELECTRICAL APPARATUS MISC</b>						
UNDER 5 EMPLOYEES	25	57	145530	17146	2168556	3064220
5 TO 14 EMPLOYEES	36	320	1040953	55645	2215759	4352262
15 TO 49 EMPLOYEES	56	1594	5491279	435964	19235044	30179201
50 TO 99 EMPLOYEES	22	1569	5617232	248751	14596434	24753214
100 TO 199 EMPLOYEES	15	1995	7108052	401474	13218112	27338770
200 TO 499 EMPLOYEES	18	5849	23064469	972253	45166497	92020231
500 TO 999 EMPLOYEES	3	1894	6882434	510492	13005862	25769057
1000 AND OVER	4	11813	51672389	819904	54446478	140360122
HEAD OFFICES		25	138562			
TOTALS	179	25116	101160900	3461629	164052742	347837077
<b>11 FOOD PREPARATIONS MISC</b>						
UNDER 5 EMPLOYEES	97	235	569098	57859	3666227	5455405
5 TO 14 EMPLOYEES	71	651	1946029	191482	13659163	19444453
15 TO 49 EMPLOYEES	73	2007	6289067	805447	39306724	58347307
50 TO 99 EMPLOYEES	40	2757	9657306	1487525	83703477	123149379
100 TO 199 EMPLOYEES	13	1871	5885671	360774	39222975	66567143
200 AND OVER	5	1724	6867536	1039292	43453011	72941427
HEAD OFFICES		507	3182467			
TOTALS	299	9752	34397174	3942379	223011577	345905114
<b>12 BAKERIES</b>						
UNDER 5 EMPLOYEES	1406	3538	7117338	1080158	11993520	25338824
5 TO 14 EMPLOYEES	869	6623	15811775	1834169	24306515	51088359
15 TO 49 EMPLOYEES	238	6020	16802908	1931877	25675870	54056629
50 TO 99 EMPLOYEES	67	4790	15772535	1599113	23116643	51878283
100 TO 199 EMPLOYEES	30	4114	14738200	1397071	20522231	47012724
200 TO 499 EMPLOYEES	19	5482	19386261	1671204	29234117	59527319
500 TO 999 EMPLOYEES	8	5051	17339755	1525914	22418984	52015877
TOTALS	2637	35618	106968772	11039506	157267880	340918015
<b>13 SHEET METAL PRODUCTS</b>						
UNDER 5 EMPLOYEES	95	261	736264	42426	1412456	2926199
5 TO 14 EMPLOYEES	155	1377	4650184	260159	10975588	20711424
15 TO 49 EMPLOYEES	140	3625	13798930	572722	25169398	52385717
50 TO 99 EMPLOYEES	38	2597	9235092	418538	22065562	41914958
100 TO 199 EMPLOYEES	26	3523	13837770	698259	30648093	61007730
200 TO 499 EMPLOYEES	15	4916	21989486	840009	59585296	102200513
500 TO 999 EMPLOYEES	4	2808	13887845	615615	25395418	52118457
TOTALS	473	19107	78135571	3447728	175251811	333264998
<b>14 PRINTING AND PUBLISHING</b>						
UNDER 5 EMPLOYEES	252	645	1717994	123871	849564	3708876
5 TO 14 EMPLOYEES	271	2274	6805081	249188	2816843	13508980
15 TO 49 EMPLOYEES	115	2812	9027051	293590	3917391	18425703
50 TO 99 EMPLOYEES	46	3440	12333768	312074	5266642	28303524
100 TO 199 EMPLOYEES	33	4391	17387500	412092	9597360	42508718
200 TO 499 EMPLOYEES	20	6524	27872640	504785	21844774	79733404



# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 7. Principal Statistics by Industry—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500 TO 999 EMPLOYEES	4	3266	15299942	206144	12861840	41347989
1000 AND OVER	5	7155	37083820	586539	29257131	100150001
HEAD OFFICES		50	213596			
TOTALS	746	30557	127741392	2688283	86411545	327687195
15 MACHINERY INDUSTRIAL						
UNDER 5 EMPLOYEES	63	146	444984	31983	854621	1837997
5 TO 14 EMPLOYEES	104	926	3577841	179724	6597776	14723904
15 TO 49 EMPLOYEES	108	2956	11778169	494232	19441480	41487588
50 TO 99 EMPLOYEES	46	3313	14310782	479941	21423951	45615380
100 TO 199 EMPLOYEES	31	4339	17208504	587896	24036387	53081360
200 TO 499 EMPLOYEES	23	7209	29068111	811411	29863587	80624653
500 AND OVER	4	4450	19160081	705967	31206422	73723974
HEAD OFFICES		8	53945			
TOTALS	379	23347	95602417	3291154	133424224	311094856
16 FURNITURE						
UNDER 5 EMPLOYEES	929	1984	4810102	268184	6034271	13540193
5 TO 14 EMPLOYEES	437	3579	10222377	421026	13847214	29519419
15 TO 49 EMPLOYEES	285	7605	23842316	897574	41681732	80746890
50 TO 99 EMPLOYEES	105	7017	22128518	838668	37195480	74874249
100 TO 199 EMPLOYEES	47	6191	19922256	656912	30334322	62276803
200 TO 499 EMPLOYEES	17	5129	16881872	465188	19943110	47558198
TOTALS	1820	31505	97807441	3547552	149036129	308815752
17 RUBBER GOODS						
UNDER 5 EMPLOYEES	18	44	106320	11433	201706	420135
5 TO 14 EMPLOYEES	11	96	313400	16114	1031750	1730287
15 TO 49 EMPLOYEES	18	459	1606393	93811	3201554	6169220
50 TO 99 EMPLOYEES	10	668	2062636	201730	3285173	7294578
100 TO 199 EMPLOYEES	8	1114	3863423	380887	8166387	18492564
200 TO 499 EMPLOYEES	9	3404	12826081	861165	15771709	42544934
500 TO 999 EMPLOYEES	11	7749	28023126	1483903	35554523	82730377
1000 AND OVER	4	6409	27643624	1980370	61359814	149001101
TOTALS	89	19943	76445003	5029413	128572616	308383196
18 RAILWAY ROLLING STOCK						
UNDER 100 EMPLOYEES	6	175	662326	26407	2318839	3577401
100 TO 199 EMPLOYEES	3	404	1543345	78042	3694230	6796130
200 TO 499 EMPLOYEES	5	1722	6726129	230784	7412251	15042405
500 TO 999 EMPLOYEES	6	4030	16360460	781924	33962841	56216725
1000 AND OVER	9	16043	62661509	2889222	140767548	214328589
TOTALS	29	22374	87953769	4006379	188155709	295961250
19 MOTOR VEHICLE PARTS						
UNDER 5 EMPLOYEES	39	112	363525	22798	1572587	2411284
5 TO 14 EMPLOYEES	45	415	1290613	66522	2243469	4606843
15 TO 49 EMPLOYEES	60	1677	6334021	314256	11597407	22158532
50 TO 99 EMPLOYEES	22	1601	6175517	311824	12995612	25167839
100 TO 199 EMPLOYEES	20	2627	10282338	456041	20158415	39612326
200 TO 499 EMPLOYEES	13	3587	15513534	902012	28524958	59642230
1500 AND OVER	7	8070	37511497	2301395	78828640	142142053
HEAD OFFICES		43	259726			
TOTALS	206	18132	77730771	4374848	155921088	295741107
20 PAPER BOXES AND BAGS						
UNDER 5 EMPLOYEES	14	46	127748	5337	554852	823228
5 TO 14 EMPLOYEES	41	358	10303840	47859	3373862	5585765
15 TO 49 EMPLOYEES	69	1948	5505579	217652	11108875	19633564
50 TO 99 EMPLOYEES	42	3062	9343228	375302	31227635	50807535
100 TO 199 EMPLOYEES	38	5198	18231419	676475	55281644	89583806
200 TO 499 EMPLOYEES	19	5809	22343540	880805	66792486	111030763
HEAD OFFICES		175	1103234			
TOTALS	223	16596	57658588	2203430	168339354	277464661
21 FRUIT AND VEGETABLE PREP						
UNDER 5 EMPLOYEES	88	204	331094	41342	1827986	2987061
5 TO 14 EMPLOYEES	98	853	1589916	186859	6238091	9992130
15 TO 49 EMPLOYEES	132	3739	8259215	813475	33712794	53465955

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 7. Principal Statistics by Industry—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
50 TO 99 EMPLOYEES	42	2903	6817098	644344	29404918	43692883
100 TO 199 EMPLOYEES	27	3828	9536072	834868	41798872	66971489
200 AND OVER	9	4539	16380723	1001652	61903368	99588383
HEAD OFFICES		101	530435			
TOTALS	396	16167	43444553	3522540	174886029	276697901
22 CLOTHING MENS FACTORY						
UNDER 5 EMPLOYEES	81	205	585258	20683	5068640	6749653
5 TO 14 EMPLOYEES	131	1167	3244697	60879	14412365	22129181
15 TO 49 EMPLOYEES	190	5682	13590758	224271	32197971	53749192
50 TO 99 EMPLOYEES	68	4807	11084708	197929	23581586	41958614
100 TO 199 EMPLOYEES	43	5846	13210209	168267	22777851	44004898
200 TO 499 EMPLOYEES	26	7115	18118490	198727	28976494	57179331
500 AND OVER	7	4880	12869972	128837	17464510	38522982
HEAD OFFICES		267	1309787			
TOTALS	546	29969	74013879	999593	144479417	264293851
23 INDUSTRIAL CHEMICAL MFG						
UNDER 5 EMPLOYEES	4	11	57883	13454	331047	558942
5 TO 14 EMPLOYEES	3	29	176421	22021	989043	1394969
15 TO 49 EMPLOYEES	17	470	2204341	751112	9408434	16043401
50 TO 99 EMPLOYEES	12	874	4327808	1928750	15855587	36669264
100 TO 199 EMPLOYEES	9	1185	5685422	4893464	19288083	38702306
200 TO 499 EMPLOYEES	9	2987	14252273	4922467	35681324	88746096
500 AND OVER	5	3905	19261834	12031786	30039691	78852854
HEAD OFFICES		612	3814461			
TOTALS	59	10073	49780443	24563054	111593209	260967832
24 PRINTING AND BOOKBINDING						
UNDER 5 EMPLOYEES	863	1938	5374869	218755	5277275	14439466
5 TO 14 EMPLOYEES	586	4829	16501484	423834	14449587	40277237
15 TO 49 EMPLOYEES	284	7177	27079893	593521	23173935	65872014
50 TO 99 EMPLOYEES	60	4177	15923777	349555	15369891	41158971
100 TO 199 EMPLOYEES	22	2812	10649078	225540	12948052	32199993
200 TO 499 EMPLOYEES	10	3190	13128607	272597	13423186	35778228
500 TO 999 EMPLOYEES	4	2287	10652496	202951	11181938	28597614
HEAD OFFICES		12	163000			
TOTALS	1829	26422	99473204	2286753	95823864	258323523
25 IRON FOUNDRIES						
UNDER 5 EMPLOYEES	24	68	170476	19098	125965	378804
5 TO 14 EMPLOYEES	42	384	1180106	89433	1573779	3473454
15 TO 49 EMPLOYEES	62	1871	6625121	369348	9950902	21049799
50 TO 99 EMPLOYEES	32	2109	8228068	386564	10219730	24553587
100 TO 199 EMPLOYEES	9	1272	5269789	408011	18760735	29696524
200 TO 499 EMPLOYEES	15	5083	20984275	1768215	51989314	95093735
500 AND OVER EMPLOYEES	5	4284	18658511	1430614	39954639	79198804
HEAD OFFICES		10	61088			
TOTALS	189	15081	61177434	4471283	132575064	253444707
26 STOCK POULTRY FEEDS PREP						
UNDER 5 EMPLOYEES	526	1185	2655388	648597	20786542	26733890
5 TO 14 EMPLOYEES	276	2014	5766848	1175823	51879322	66544355
15 TO 49 EMPLOYEES	73	1824	6171426	1083629	58877112	76591702
50 TO 99 EMPLOYEES	8	558	1892853	168961	25145412	30468125
100 TO 199 EMPLOYEES	8	1056	3985466	397464	37039958	51415830
HEAD OFFICES		18	66232			
TOTALS	891	6655	20538213	3474474	193728346	251753902
27 CLOTHING WOMENS FACTORY						
UNDER 5 EMPLOYEES	56	137	298956	10740	1818877	2619665
5 TO 14 EMPLOYEES	139	1292	3341841	55879	8276127	14994871
15 TO 49 EMPLOYEES	292	8325	22955030	254854	42954045	82186304
50 TO 99 EMPLOYEES	120	8205	22411491	202849	39948656	77978018
100 TO 199 EMPLOYEES	46	6021	15416473	143448	31674256	59025393
200 TO 499 EMPLOYEES	7	1669	3925052	31299	7816641	13653172
HEAD OFFICES		27	121037			
TOTALS	660	25676	68469880	699069	132488602	250457423

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 7. Principal Statistics by Industry—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>28 HEAVY ELECTRIC EQUIPMENT</b>						
UNDER 5 EMPLOYEES	5	13	4 4551	2 594	794 98	1 481 30
5 TO 14 EMPLOYEES	12	94	38 7550	11 544	3 722 82	106 559 4
15 TO 49 EMPLOYEES	20	570	238 723 3	76 997	5 252 094	949 327 6
50 TO 99 EMPLOYEES	12	820	267 045 6	93 027	4 607 173	1 057 493 1
100 TO 199 EMPLOYEES	13	1859	795 258 5	231 939	14 493 052	29 055 175
200 TO 499 EMPLOYEES	9	31 77	12 750 704	350 072	165 138 05	363 134 91
500 AND OVER	9	130 64	68 400 323	1 385 739	562 166 19	1 580 930 81
HEAD OFFICES		477	2 979 973			
TOTALS	80	20074	975 733 75	2151 912	975 345 23	244 743 678
<b>29 TELECOMMUNICATION EQUIP</b>						
UNDER 5 EMPLOYEES	16	40	1 373 67	573 6	27 661 8	49 555 5
5 TO 14 EMPLOYEES	18	168	64 516 4	22 090	64 263 9	17 451 74
15 TO 49 EMPLOYEES	45	1243	439 885 4	130 137	817 257 6	167 815 43
50 TO 99 EMPLOYEES	12	793	207 699 3	49 478	330 699 3	64 914 71
100 TO 199 EMPLOYEES	10	1279	427 352 2	78 887	765 104 9	162 375 65
200 TO 499 EMPLOYEES	16	4713	169 362 03	333 771	477 062 13	741 900 79
500 TO 999 EMPLOYEES	6	4910	208 054 62	165 611	284 052 00	668 621 69
1000 AND OVER	4	5954	262 242 19	403 623	233 451 82	551 911 32
HEAD OFFICES						
TOTALS	127	19100	754 977 84	1189 333	1195 064 70	237 994 688
<b>30 SASH DOOR PLANING MILLS</b>						
UNDER 5 EMPLOYEES	821	1677	360 458 0	320 286	558 195 0	1154 162 5
5 TO 14 EMPLOYEES	386	3356	938 068 3	807 376	212 687 61	368 566 13
15 TO 49 EMPLOYEES	275	7084	2189 849 7	1709 524	642 100 38	1049 869 95
50 TO 99 EMPLOYEES	60	4003	1307 483 1	785 034	390 893 79	629 432 27
100 TO 199 EMPLOYEES	13	1680	587 945 8	316 105	1104 361 4	206 609 88
HEAD OFFICES		156	921 137			
TOTALS	1555	17956	5475 918 6	3938 325	1411 937 42	236 990 148
<b>31 BREWERIES</b>						
UNDER 5 EMPLOYEES	11	325	134 380 7	204 823	178 496 7	651 252 6
5 TO 14 EMPLOYEES	21	1380	574 355 7	612 543	821 692 2	340 205 96
15 TO 49 EMPLOYEES	12	1822	831 956 5	724 956	1322 551 2	559 397 64
50 TO 99 EMPLOYEES	8	2096	956 452 6	728 072	1614 764 8	684 126 22
100 TO 199 EMPLOYEES	3	2488	1218 430 3	911 503	1628 052 4	674 679 80
HEAD OFFICES		37	553 099			
TOTALS	55	8148	3770 885 7	3181 897	5565 557 3	2323 534 88
<b>32 FLOUR MILLS</b>						
UNDER 5 EMPLOYEES	13	31	590 87	110 88	179 461	290 549
5 TO 14 EMPLOYEES	22	185	585 294	105 784	482 713 0	573 148 0
15 TO 49 EMPLOYEES	15	367	1348 884	207 166	1904 464 9	223 656 62
50 TO 99 EMPLOYEES	6	474	177 258 0	242 033	225 325 48	280 691 41
100 TO 199 EMPLOYEES	6	804	282 764 2	256 188	385 999 81	505 953 97
200 TO 499 EMPLOYEES	9	2551	935 564 9	996 236	882 543 60	111 268 987
TOTALS	71	4412	1594 913 6	1818 495	1734 381 29	2183 212 16
<b>33 CHEMICAL PRODUCTS MISC</b>						
UNDER 5 EMPLOYEES	99	240	740 115	61 619	3499 231	5939 300
5 TO 14 EMPLOYEES	89	739	290 227 0	166 517	712 760 3	1465 154 2
15 TO 49 EMPLOYEES	53	1336	538 296 9	532 426	1659 442 7	3478 107 5
50 TO 99 EMPLOYEES	13	860	362 089 0	667 873	1199 577 1	2140 251 1
100 TO 499 EMPLOYEES	7	1546	614 181 9	537 548	987 886 6	2297 828 5
500 AND OVER	6	6949	301500 79	836 393 4	5651 306 7	11775 530 4
HEAD OFFICES		741	423 181 1			
TOTALS	267	12411	5316 995 3	1032 991 7	10560 896 5	21750 801 7
<b>34 FABRICAT STRUCTURAL STEEL</b>						
UNDER 5 EMPLOYEES	3	8	265 21	450	452 71	649 58
5 TO 14 EMPLOYEES	7	60	251 574	139 27	720 140	1344 763
15 TO 49 EMPLOYEES	15	447	1786 440	82 188	388 696 5	670 977 1
50 TO 99 EMPLOYEES	6	424	164 219 0	49 203	339 274 8	636 755 4
100 TO 199 EMPLOYEES	12	1769	791 096 9	337 636	126 492 84	2604 144 8
200 TO 499 EMPLOYEES	15	4335	1945 167 8	567 614	3184 521 6	654 782 94
500 AND OVER	7	7488	3495 859 2	808 498	481 626 59	1048 759 14
TOTALS	65	14531	6602 796 4	1859 516	10070 228 3	21088 270 2



# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 7. Principal Statistics by Industry —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
35 COTTON YARN AND CLOTH						
UNDER 50 EMPLOYEES	9	159	402206	62397	1495832	2405471
50 TO 99 EMPLOYEES	7	504	1554037	116832	4172864	6503292
100 TO 199 EMPLOYEES	7	1007	2705988	303165	9776169	14161691
200 TO 499 EMPLOYEES	12	4326	11731921	836070	19772596	39387946
500 TO 999 EMPLOYEES	8	5599	14640051	1309922	28482374	53010546
1000 AND OVER	5	6909	17969284	1793865	61041031	94822588
HEAD OFFICES		930	4511087			
TOTALS	48	19434	53514574	4422251	124740866	210291534
36 TOBACCO CIGARS CIGARETTES						
UNDER 50 EMPLOYEES	12	133	355709	9147	637599	1637641
50 TO 99 EMPLOYEES	3	250	806079	22003	1785716	2722264
100 TO 499 EMPLOYEES	4	1224	3982407	86798	13798871	26651145
500 AND OVER	6	6869	27000113	451502	92649480	165936666
TOTALS	25	8476	32144308	569450	108871666	196947716
37 CONCRETE PRODUCTS						
UNDER 5 EMPLOYEES	242	597	1235315	172381	2740196	5738379
5 TO 14 EMPLOYEES	263	2240	6439499	1094736	18924209	26359557
15 TO 49 EMPLOYEES	138	3477	13629600	2201798	31008650	63473947
50 TO 99 EMPLOYEES	20	1348	5702195	742733	11659972	24927276
100 TO 199 EMPLOYEES	13	1628	6850501	841662	9275663	22974359
200 AND OVER	8	2459	10667157	967587	17755664	42761533
HEAD OFFICES		70	282847			
TOTALS	684	11819	44807114	6020897	91364354	186235051
38 FISH PROCESSING						
UNDER 5 EMPLOYEES	134	300	359884	35371	2740274	3365097
5 TO 14 EMPLOYEES	120	1049	1642170	276806	8378229	11044934
15 TO 49 EMPLOYEES	112	2891	5109842	682291	25278359	36067335
50 TO 99 EMPLOYEES	29	2100	5022689	401481	29873320	41926026
100 TO 199 EMPLOYEES	27	3570	7620182	766049	27388827	43830166
200 AND OVER	9	3094	7655552	686179	28973899	44549946
HEAD OFFICES		189	957105	4027		
TOTALS	431	13193	28367424	2852204	122632908	180783504
39 SYNTHETIC TEXTILE MILLS						
UNDER 50 EMPLOYEES	14	400	1158013	66368	4783835	6853832
50 TO 99 EMPLOYEES	10	729	2283066	186029	6793120	10079591
100 TO 199 EMPLOYEES	10	1553	4669976	317448	16037435	25841612
200 TO 499 EMPLOYEES	7	2250	5978235	485524	9846064	19510438
500 TO 999 EMPLOYEES	3	1954	5966535	700582	9103296	18132115
1000 AND OVER	4	6597	24061525	3156277	35403662	96796053
HEAD OFFICES		953	5239856			
TOTALS	48	14436	49357206	4912228	81967412	177213641
40 BRASS AND COPPER PRODUCTS						
UNDER 5 EMPLOYEES	39	94	269852	23301	583896	1260066
5 TO 14 EMPLOYEES	46	383	1389247	115789	2643388	4929398
15 TO 49 EMPLOYEES	35	950	3618675	343716	22045718	28787318
50 TO 99 EMPLOYEES	16	1067	4077521	298074	9897693	17138928
100 TO 199 EMPLOYEES	9	1240	4509176	401258	27234602	35056594
200 TO 499 EMPLOYEES	7	2504	9759603	440699	8201598	27690409
500 AND OVER	3	2786	12733613	977874	36785845	61538177
HEAD OFFICES		10	83582			
TOTALS	155	9034	36441269	2600711	107392740	176400890

### PART III—SIZE OF MANUFACTURING ESTABLISHMENT, BASED ON THE SELLING VALUE OF FACTORY SHIPMENTS

While in 1922 the 420 establishments each producing over \$1,000,000 had an aggregate value of products of \$1,268,056,129 or 51 p.c. of the total production of all manufacturing industries, the 719 establishments producing over \$1,000,000 each in 1929 had an aggregate value of products of \$2,516,064,954, or 62 p.c. of the grand total for all manufacturing establishments—a very significant change in the short period of eight years. In 1931, however, the number of plants with a production of over \$1,000,000 dropped again to 482, their output being valued at \$1,451,658,954, or 53 p.c. of the total. With the increased production resulting from war needs, the number of plants with a produc-

tion of \$1,000,000 or over jumped to 1,376 in 1944 and their output was about 75 p.c. of the total value of manufactures. With the end of the war and the consequent decline in production of the huge war plants the number of establishments with a production of \$1,000,000 or over, although increasing to 1,442 in 1946, nevertheless saw a decline in the proportion of their output to 67 p.c. of the total. With increased prices and an expansion in the physical volume of production during 1947 to 1958, establishments with a production of \$1,000,000 or over increased to 3,212 while their contribution to the total output rose to 81 p.c.

**TABLE 1. Manufacturing Establishments, classified according to Gross Value of Products  
1929, 1939, 1944 and 1958**

Group of gross values	1929 <sup>1</sup>			1939 <sup>2</sup>		
	Estab- lishments	Total production	Average per estab- lishment	Estab- lishments	Total production	Average per estab- lishment
	No.	dollars		No.	dollars	
Under \$25,000 .....	14,024	106,735,470	7,611	15,623	120,903,054	7,739
\$ 25,000 but under \$ 50,000..	2,802	99,529,725	35,521	2,803	99,558,383	35,519
50,000 " 100,000..	2,209	156,308,744	70,760	2,215	156,410,769	70,614
100,000 " 200,000..	1,688	237,532,492	140,718	1,584	225,582,130	142,413
200,000 " 500,000..	1,519	504,218,217	331,941	1,285	390,626,844	303,990
500,000 " 1,000,000..	636	443,597,677	697,481	689	466,441,130	676,983
1,000,000 " 5,000,000..	601	1,217,866,089	2,026,400	520	1,091,293,939	2,098,642
5,000,000 and over .....	118	1,298,198,865	11,001,685	81	923,724,311	11,404,004
<b>Totals and averages .....</b>	<b>23,597</b>	<b>4,063,987,279</b>	<b>172,225</b>	<b>24,800</b>	<b>3,474,540,560</b>	<b>140,102</b>
	1944			1958 <sup>3</sup>		
Under \$25,000 .....	13,942	128,782,147	9,237	12,520	124,233,513	9,923
\$ 25,000 but under \$ 50,000..	4,011	143,023,914	35,658	5,093	183,855,109	36,100
50,000 " 100,000..	3,442	245,273,500	71,259	4,855	349,482,524	71,984
100,000 " 200,000..	2,513	355,235,489	141,359	4,429	630,075,157	142,261
200,000 " 500,000..	2,256	714,546,348	316,731	4,405	1,393,009,356	316,234
500,000 " 1,000,000..	943	661,670,696	701,666	2,227	1,570,426,524	705,176
1,000,000 " 5,000,000..	1,089	2,294,546,053	2,107,021	2,484	5,232,047,910	2,106,299
5,000,000 and over .....	287	4,530,614,372	15,786,113	728	12,680,056,215	17,417,660
<b>Totals and averages .....</b>	<b>28,483</b>	<b>9,073,692,519</b>	<b>318,565</b>	<b>36,741</b>	<b>22,163,186,308</b>	<b>602,228</b>

<sup>1</sup> Includes central electric stations and dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories.

<sup>3</sup> The figures for 1958 are "value of factory shipments" and not "production". They also include Newfoundland.

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 2. Principal Statistics For Canada and Each Province

			Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>								
UNDER 10000		DOLLARS	6965	9497	10207108	1090855	15079364	31309272
10000 TO 24999		DOLLARS	5555	16016	31652462	2654252	42536482	92924241
25000 TO 49999		DOLLARS	5093	25915	61855163	4425612	84848047	183855109
50000 TO 99999		DOLLARS	4855	41867	111547517	7961344	169061603	349482524
100000 TO 199999		DOLLARS	4429	62133	179344733	13500446	329551267	630075157
200000 TO 499999		DOLLARS	4405	122332	373591996	25001627	722348616	1393009356
500000 TO 999999		DOLLARS	2227	133672	444472466	25198952	847354872	1570426524
1000000 TO 4999999		DOLLARS	2484	345154	1223311206	100477367	2691699487	5232047910
5000000 AND OVER			728	516302	2265849240	369044050	6919088133	12680056215
HEAD OFFICES				17714	106664269	4027		
TOTALS			36741	1290602	4808496160	549358532	11821567871	22163186308
<b>NEWFOUNDLAND</b>								
UNDER 10000		DOLLARS	564	771	295263	42982	856309	1567389
10000 TO 24999		DOLLARS	50	160	240626	20668	407605	803995
25000 TO 49999		DOLLARS	32	174	338771	38362	496841	1149711
50000 TO 99999		DOLLARS	27	330	784119	65049	876569	1963795
100000 TO 199999		DOLLARS	27	629	1406149	115737	1966536	4112035
200000 TO 499999		DOLLARS	32	1163	2729007	242604	4863250	10187003
500000 TO 999999		DOLLARS	21	1719	3487728	386120	7310555	15989725
1000000 AND OVER			15	4652	19900226	5991197	35378626	81205547
HEAD OFFICES				6	51680			
TOTALS			768	9604	29233569	6902719	52156291	116979200
<b>PRINCE EDWARD ISLAND</b>								
UNDER 10000		DOLLARS	54	82	66860	7960	120982	254605
10000 TO 24999		DOLLARS	27	85	113487	11886	227131	415131
25000 TO 49999		DOLLARS	23	85	143310	27411	515035	844052
50000 TO 99999		DOLLARS	32	277	498790	62223	1356978	2242725
100000 TO 199999		DOLLARS	21	296	521640	68847	1809684	2992714
200000 TO 499999		DOLLARS	15	280	570495	79104	3692973	4894457
500000 AND OVER			7	527	1475403	162011	11484064	15244044
TOTALS			179	1632	3389985	419442	19203457	26887728
<b>NOVA SCOTIA</b>								
UNDER 10000		DOLLARS	387	577	395424	46906	869050	1604366
10000 TO 24999		DOLLARS	230	695	1075622	101710	1872173	3722661
25000 TO 49999		DOLLARS	172	998	1858611	154649	3141663	6203974
50000 TO 99999		DOLLARS	164	1529	2952079	289553	6647948	11552900
100000 TO 199999		DOLLARS	120	1820	4030433	474801	9258522	16689470
200000 TO 499999		DOLLARS	114	3328	7976018	1002663	18535832	35279642
500000 TO 999999		DOLLARS	52	2817	7146419	861358	21568810	36933136
1000000 TO 4999999		DOLLARS	51	8812	26450779	2514393	52378227	108251891
5000000 AND OVER			7	8388	33929006	8608858	102991378	191691217
HEAD OFFICES				46	191162			
TOTALS			1297	29010	86005553	14054891	217263603	411929257
<b>NEW BRUNSWICK</b>								
UNDER 10000		DOLLARS	294	469	388769	44324	675530	1341045
10000 TO 24999		DOLLARS	117	360	532193	54290	946922	1865573
25000 TO 49999		DOLLARS	147	821	1437060	131688	2647594	5262611
50000 TO 99999		DOLLARS	129	1153	2318426	304969	5050530	9491875
100000 TO 199999		DOLLARS	90	1359	2838685	361402	7008084	12421589
200000 TO 499999		DOLLARS	79	2245	5704880	785630	13664974	24934942
500000 TO 999999		DOLLARS	32	2046	5088018	488676	11429933	21616618
1000000 TO 4999999		DOLLARS	41	6265	17544833	2602878	46166194	78886829
5000000 AND OVER			10	5871	24204336	8388269	82971214	156200735
HEAD OFFICES				155	1019971			
TOTALS			939	20744	61077171	13162126	170560975	312021817



## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 2. Principal Statistics For Canada and Each Province—continued

			Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
QUEBEC								
UNDER 10000		DOLLARS	1786	2521	3056538	313027	4371147	9191058
10000 TO 24999		DOLLARS	1909	5480	10084877	840617	15527986	32298826
25000 TO 49999		DOLLARS	1740	9334	19964194	1360401	30144410	62776693
50000 TO 99999		DOLLARS	1722	15646	37110031	2342287	62586888	123221908
100000 TO 199999		DOLLARS	1552	22960	59410194	4029241	126582384	221493674
200000 TO 499999		DOLLARS	1495	44029	120212312	7085269	251354806	470007424
500000 TO 999999		DOLLARS	714	43535	124263883	6601942	271500020	505502300
1000000 TO 4999999		DOLLARS	701	107795	347559852	29800951	756822721	1463665272
5000000 AND OVER			209	170102	707894121	131002748	2078894481	3866641123
HEAD OFFICES				7956	47049906			
TOTALS			11828	429358	1476605908	183376483	3597784845	6754798278
ONTARIO								
UNDER 10000		DOLLARS	1870	2428	3264552	320243	4214239	8983715
10000 TO 24999		DOLLARS	1846	5264	11559501	890224	13305883	31030594
25000 TO 49999		DOLLARS	1809	8602	22886274	1542152	30168140	65669347
50000 TO 99999		DOLLARS	1739	14281	42050860	2885197	59741294	126363656
100000 TO 199999		DOLLARS	1689	22802	71234122	5139471	119146715	240850317
200000 TO 499999		DOLLARS	1787	50100	163424345	10264187	283316774	568081277
500000 TO 999999		DOLLARS	955	63140	232113896	11663586	358216577	676946666
1000000 TO 4999999		DOLLARS	1212	170200	631548701	46425123	1302690792	2596689754
5000000 AND OVER			369	263512	1197529660	162819336	3533519483	6549413006
HEAD OFFICES				7033	43042741			
TOTALS			13276	607362	2418654652	241949519	5704319897	10864028332
MANITOBA								
UNDER 10000		DOLLARS	418	526	608222	64012	887844	1830532
10000 TO 24999		DOLLARS	270	759	1548623	127140	2013599	4488719
25000 TO 49999		DOLLARS	204	1022	2575956	166268	3101188	7193370
50000 TO 99999		DOLLARS	173	1563	4288293	309958	5625787	12567232
100000 TO 199999		DOLLARS	158	2333	6513723	469692	11553550	22540009
200000 TO 499999		DOLLARS	169	4736	13853182	719245	28189110	52492912
500000 TO 999999		DOLLARS	116	5884	18515410	1317020	442883431	79084500
1000000 TO 4999999		DOLLARS	103	12535	44210723	2529258	104890322	203588340
5000000 AND OVER			23	12732	49400158	7206772	196908341	310165709
HEAD OFFICES				292	1345195			
TOTALS			1634	42382	142859485	12909365	397453172	694051323
SASKATCHEWAN								
UNDER 10000		DOLLARS	390	481	372174	53100	624349	1274856
10000 TO 24999		DOLLARS	139	374	804877	72939	894387	2257814
25000 TO 49999		DOLLARS	117	594	1424844	147276	1669052	4210550
50000 TO 99999		DOLLARS	99	792	2161392	222307	3046854	6814479
100000 TO 199999		DOLLARS	68	827	2826284	351080	4390125	9648241
200000 TO 499999		DOLLARS	76	1405	4797367	599892	14535833	25266251
500000 TO 999999		DOLLARS	35	1407	4770755	472551	14742743	24340645
1000000 TO 4999999		DOLLARS	34	2879	10651269	1502162	33968874	66597134
5000000 AND OVER			12	3327	14317154	5523819	124961757	190888471
HEAD OFFICES				197	1102276			
TOTALS			970	12283	43228392	8945126	198833974	331298441
ALBERTA								
UNDER 10000		DOLLARS	419	511	484915	69872	746921	1601918
10000 TO 24999		DOLLARS	253	737	1570522	126121	1744737	4222809
25000 TO 49999		DOLLARS	253	1236	3295026	208665	3796939	9707650
50000 TO 99999		DOLLARS	209	1685	4949019	336243	6971922	15291219
100000 TO 199999		DOLLARS	216	2494	7793981	685832	15092317	29797796
200000 TO 499999		DOLLARS	189	4071	13989592	1224389	31507350	58944022
500000 TO 999999		DOLLARS	87	3384	12174494	852755	35315790	60663372
1000000 TO 4999999		DOLLARS	103	11738	44827786	5022433	120903894	227098276
5000000 AND OVER			33	11655	48993443	8179371	279231977	441561922
HEAD OFFICES				349	2056401			
TOTALS			1762	37860	140135179	16705681	495311847	848251984

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 2. Principal Statistics For Canada and Each Province —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
BRITISH COLUMBIA						
UNDER 10000 DOLLARS	781	1128	1272991	128189	1706743	3650038
10000 TO 24999 DOLLARS	713	2100	4119334	408354	5590759	11806829
25000 TO 49999 DOLLARS	592	3038	7883539	641606	9107378	21305179
50000 TO 99999 DOLLARS	556	4580	14321737	1131294	17042472	39636743
100000 TO 199999 DOLLARS	486	6587	22673522	1802043	32614750	69139943
200000 TO 499999 DOLLARS	661	20568	76847274	5529416	154386339	290193087
500000 TO 999999 DOLLARS	283	60541	268704775	40912052	745491185	1363228640
HEAD OFFICES		1680	10804937	4027		
TOTALS	4072	100222	406628109	50556981	965939626	1798960459
YUKON AND N.W.T.						
UNDER 25000 DOLLARS	3	5	4200	543	11550	21040
25000 TO 49999 DOLLARS	4	11	47578	7134	59807	168972
50000 TO 99999 DOLLARS	5	31	112771	12264	114361	335992
100000 AND OVER	4	98	513608	356258	2554466	3453485
TOTALS	16	145	678157	376199	2740184	3979489

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 3. Principal Statistics by Major Industrial Groups

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 10000 DOLLARS	791	1170	1349764	254060	1882352	4083890
10000 TO 24999 DOLLARS	1280	3373	6040948	944141	11597394	22059676
25000 TO 49999 DOLLARS	1325	5371	11280555	1588097	27606539	47910387
50000 TO 99999 DOLLARS	1364	8189	19343214	2919774	62414683	99769452
100000 TO 199999 DOLLARS	1329	11979	30035546	5045198	125731086	197424009
200000 TO 499999 DOLLARS	1102	18561	51269557	7816371	225380259	340370002
500000 TO 999999 DOLLARS	483	19864	58103044	6925172	214665229	339483696
1000000 AND OVER	572	55252	183832502	20047296	750562921	1220400943
HEAD OFFICES	171	65561	254975295	21386812	1519472040	2268387234
		1125	7059171	4027		
<b>TOTALS</b>	<b>8417</b>	<b>190445</b>	<b>623289596</b>	<b>66930948</b>	<b>2939312503</b>	<b>4528889289</b>
<b>TOBACCO AND TOBACCO PRODUCT</b>						
UNDER 10000 DOLLARS	5	6	8956	651	7575	19476
10000 TO 24999 DOLLARS	9	163	376645	21106	632942	1147395
25000 TO 49999 DOLLARS	4	257	667067	21518	2637837	3327675
500000 AND OVER	22	9889	36081869	858107	202765180	300644090
HEAD OFFICES		4	9065			
<b>TOTALS</b>	<b>40</b>	<b>10319</b>	<b>37143602</b>	<b>901382</b>	<b>206043534</b>	<b>305138636</b>
<b>RUBBER PRODUCTS</b>						
UNDER 10000 DOLLARS	5	11	12369	658	7758	26083
10000 TO 24999 DOLLARS	6	18	34477	2076	32753	97889
25000 TO 49999 DOLLARS	9	32	96956	11179	161367	328512
50000 TO 99999 DOLLARS	4	34	112057	4713	137155	322666
100000 TO 199999 DOLLARS	6	76	288143	11962	493454	888793
200000 TO 499999 DOLLARS	18	563	1826214	127997	2912502	6326528
500000 TO 999999 DOLLARS	8	496	1435902	120945	2827300	5348048
1000000 AND OVER	16	4485	14440753	973446	16464020	44646398
HEAD OFFICES	17	14228	58198132	3776437	105536307	250398279
<b>TOTALS</b>	<b>89</b>	<b>19943</b>	<b>76445003</b>	<b>5029413</b>	<b>128572616</b>	<b>308383196</b>
<b>LEATHER PRODUCTS</b>						
UNDER 10000 DOLLARS	46	68	101419	9264	110216	245585
10000 TO 24999 DOLLARS	64	189	399853	30754	456055	996793
25000 TO 49999 DOLLARS	68	441	845975	40692	1163013	2422406
50000 TO 99999 DOLLARS	82	976	2174389	58339	2813057	6050400
100000 TO 199999 DOLLARS	77	1699	4072204	124866	5667758	11529292
200000 TO 499999 DOLLARS	125	5790	13837937	346966	21133768	42127052
500000 TO 999999 DOLLARS	70	6484	15736892	387729	24821984	49427691
1000000 AND OVER	66	14504	41515130	1275797	68497885	134027546
<b>TOTALS</b>	<b>598</b>	<b>30151</b>	<b>78683799</b>	<b>2274407</b>	<b>124663736</b>	<b>246826765</b>
<b>TEXTILE PRODUCTS</b>						
UNDER 10000 DOLLARS	79	129	180080	13446	132964	397476
10000 TO 24999 DOLLARS	114	452	803607	48114	661866	1910068
25000 TO 49999 DOLLARS	114	752	1711122	66374	1563961	4137280
50000 TO 99999 DOLLARS	114	1286	3142376	136657	3349739	8229458
100000 TO 199999 DOLLARS	115	1963	5111959	359678	7451862	16463063
200000 TO 499999 DOLLARS	128	4068	11561365	761163	21462547	41297736
500000 TO 999999 DOLLARS	84	4479	13342545	954783	36496514	61091552
1000000 AND OVER	122	21530	61976362	4479912	143389785	253537815
HEAD OFFICES	33	26446	83491666	8120156	180111865	351626266
		2367	12006866			
<b>TOTALS</b>	<b>903</b>	<b>63472</b>	<b>193327948</b>	<b>14940283</b>	<b>394621103</b>	<b>738690714</b>
<b>CLOTHING</b>						
UNDER 10000 DOLLARS	108	223	322165	14453	260990	664243
10000 TO 24999 DOLLARS	203	907	1665755	59439	1316515	3515251
25000 TO 49999 DOLLARS	294	2428	4611069	116911	4222089	10874027
50000 TO 99999 DOLLARS	442	5788	12669359	255127	14148061	32375777
100000 TO 199999 DOLLARS	444	9258	21339799	392208	32039700	63952532
200000 TO 499999 DOLLARS	555	20445	51429662	759934	92977913	176553423
500000 TO 999999 DOLLARS	267	12779	51066500	666773	102969185	190749613
1000000 AND OVER	143	25107	64681421	812741	128508902	240031808
HEAD OFFICES	4	3494	8685323	82032	12800341	29592785
		311	1501832			
<b>TOTALS</b>	<b>2460</b>	<b>87740</b>	<b>217972885</b>	<b>3159618</b>	<b>389243696</b>	<b>748309459</b>



# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 3. Principal Statistics by Major Industrial Groups —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>KNITTING MILLS</b>						
UNDER 10000 DOLLARS	11	44	33132	2393	22622	46241
10000 TO 24999 DOLLARS	14	77	97714	4261	98903	260770
25000 TO 49999 DOLLARS	26	163	351153	15863	437862	985347
50000 TO 99999 DOLLARS	40	442	948611	44851	1357008	2935962
100000 TO 199999 DOLLARS	49	1117	2286871	104416	3903299	7572147
200000 TO 499999 DOLLARS	82	3305	7771831	320956	14059055	26848834
500000 TO 999999 DOLLARS	50	4207	10452243	392641	17537958	35634292
1000000 AND OVER	49	11277	26762285	976050	51193681	99292982
HEAD OFFICES		304	1125329			
<b>TOTALS</b>	<b>321</b>	<b>20936</b>	<b>49829169</b>	<b>1861431</b>	<b>88610388</b>	<b>173576575</b>
<b>WOOD PRODUCTS</b>						
UNDER 10000 DOLLARS	3664	5173	3947148	472332	7784296	15316586
10000 TO 24999 DOLLARS	1791	4895	7971897	729782	14785032	29050145
25000 TO 49999 DOLLARS	1287	6361	13178987	1059955	23223656	45951395
50000 TO 99999 DOLLARS	1032	8839	21230544	1769327	37682451	73628821
100000 TO 199999 DOLLARS	772	11220	31363836	2596558	56635280	109504498
200000 TO 499999 DOLLARS	718	21619	64949569	4282069	121583946	229265037
500000 TO 999999 DOLLARS	335	18921	61814921	3327731	124580966	230726244
1000000 TO 4999999 DOLLARS	227	29026	101951002	4807965	223909749	410681300
5000000 AND OVER	22	13836	56705901	1787783	107277160	199469553
HEAD OFFICES		1032	6467744			
<b>TOTALS</b>	<b>9848</b>	<b>120922</b>	<b>369581549</b>	<b>20833502</b>	<b>717462536</b>	<b>1343593579</b>
<b>PAPER PRODUCTS</b>						
UNDER 10000 DOLLARS	9	13	17821	1200	12014	45109
10000 TO 24999 DOLLARS	14	54	110930	5145	93861	266813
25000 TO 49999 DOLLARS	29	134	316984	21524	516794	1027102
50000 TO 99999 DOLLARS	42	363	903943	43375	1528274	3006932
100000 TO 199999 DOLLARS	69	1150	3178929	224679	4984277	9944540
200000 TO 499999 DOLLARS	96	2561	7496790	529777	15976448	29960726
500000 TO 999999 DOLLARS	58	3090	9823156	742042	21871802	41241017
1000000 TO 4999999 DOLLARS	156	21763	80631926	9956235	213418433	382187284
5000000 AND OVER	89	60818	285029928	98844384	624754155	1421780870
HEAD OFFICES		2989	22067828			
<b>TOTALS</b>	<b>562</b>	<b>92935</b>	<b>409578235</b>	<b>110368361</b>	<b>883156058</b>	<b>1889460393</b>
<b>PRINTING PUBLISHING INDUSTRIES</b>						
UNDER 10000 DOLLARS	1335	1096	1412159	83080	3091235	5304340
10000 TO 24999 DOLLARS	883	2358	5485161	219620	6025036	14796093
25000 TO 49999 DOLLARS	745	3757	10768658	303186	9915012	26604874
50000 TO 99999 DOLLARS	557	5059	16560464	389137	13380259	39308256
100000 TO 199999 DOLLARS	389	6277	23073820	558527	18297963	54859940
200000 TO 499999 DOLLARS	284	9508	35500033	783889	29437743	87435338
500000 TO 999999 DOLLARS	117	8801	34921487	713437	24809688	83018163
1000000 TO 4999999 DOLLARS	100	17476	75033267	1468659	63088715	201762783
5000000 AND OVER	23	17827	84839600	1300215	80198807	249013582
HEAD OFFICES		62	376596			
<b>TOTALS</b>	<b>4433</b>	<b>72221</b>	<b>287971245</b>	<b>5819750</b>	<b>248244458</b>	<b>762103369</b>
<b>IRON AND STEEL PRODUCTS</b>						
UNDER 10000 DOLLARS	224	411	760613	73114	452406	1432502
10000 TO 24999 DOLLARS	444	1351	3479021	226362	2562093	7608878
25000 TO 49999 DOLLARS	452	2511	7676909	372771	5379989	16474009
50000 TO 99999 DOLLARS	469	4356	14597001	701191	12039312	33260194
100000 TO 199999 DOLLARS	466	7113	25749034	1222950	25199311	65482309
200000 TO 499999 DOLLARS	487	13840	53858762	2602871	64202760	152911541
500000 TO 999999 DOLLARS	262	14460	56106337	2442736	84945580	184770379
1000000 TO 4999999 DOLLARS	359	56623	226415928	12804737	365726872	795149280
5000000 AND OVER	91	78482	366815973	36108432	710201897	1348593708
HEAD OFFICES		293	1713656			99999999
<b>TOTALS</b>	<b>3254</b>	<b>179440</b>	<b>757173234</b>	<b>56555164</b>	<b>1270710220</b>	<b>2705682799</b>
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 10000 DOLLARS	75	135	266189	14109	194834	427438
10000 TO 24999 DOLLARS	82	283	676152	41683	563843	1358476
25000 TO 49999 DOLLARS	68	392	1124260	55679	997851	2508826

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 3. Principal Statistics by Major Industrial Groups—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 TO 999999 DOLLARS	61	630	1875288	78463	1823021	4416116
1000000 TO 1999999 DOLLARS	74	1285	4610527	222590	4177112	10932093
2000000 TO 4999999 DOLLARS	77	2388	8989402	329540	10161498	23784765
5000000 TO 9999999 DOLLARS	53	12444	58849048	1015228	42269625	37335871
10000000 TO 49999999 DOLLARS	85	18202	71863787	2709533	91909701	203719153
50000000 AND OVER	51	89645	401096457	16283324	1001471902	1791425046
HEAD OFFICES		572	4074322			
TOTALS	626	125976	553425432	20750149	1153569387	2075907784
NON FERROUS METAL PRODUCTS						
UNDER 10000 DOLLARS	42	73	157376	9452	83453	240290
10000 TO 24999 DOLLARS	79	251	595539	31152	511224	1323652
25000 TO 49999 DOLLARS	73	338	939740	52987	1127494	2524054
50000 TO 99999 DOLLARS	82	751	2469094	122033	2595196	5800153
100000 TO 199999 DOLLARS	95	1448	4468718	223698	6222447	13502591
200000 TO 499999 DOLLARS	87	2869	9292548	443961	12407398	27293133
500000 TO 999999 DOLLARS	43	2415	8601049	446968	14115274	29204663
1000000 TO 4999999 DOLLARS	57	8300	32956416	3589760	70905561	130236549
5000000 AND OVER	35	34008	161535889	64840431	822963107	1321071956
HEAD OFFICES		848	5598103			
TOTALS	593	51301	226614472	69760442	930931154	1531197041
ELECTRICAL APPARATUS SUPPLY						
UNDER 10000 DOLLARS	16	27	52215	3244	38397	87776
10000 TO 24999 DOLLARS	15	35	82120	3525	108708	245182
25000 TO 49999 DOLLARS	52	270	880299	35800	919129	1964276
50000 TO 99999 DOLLARS	43	450	1473173	61748	1300321	3201352
100000 TO 199999 DOLLARS	47	718	2295892	99165	2732389	6677048
200000 TO 499999 DOLLARS	92	2719	8623264	459268	16020674	31019827
500000 TO 999999 DOLLARS	62	3580	11806486	347952	22239241	43949260
1000000 TO 4999999 DOLLARS	114	18465	70570378	2730867	126708013	252868050
5000000 AND OVER	51	48178	217455411	5450028	303835788	675403965
HEAD OFFICES		502	3118535			
TOTALS	492	74944	316357773	9191597	473902660	1015416736
NON METALLIC MINERAL PROD						
UNDER 10000 DOLLARS	162	340	482913	60248	309356	840420
10000 TO 24999 DOLLARS	189	668	1407620	124152	1086119	3147569
25000 TO 49999 DOLLARS	163	993	2467301	357334	2046370	6130953
50000 TO 99999 DOLLARS	177	1628	4637249	828739	4019208	12840548
100000 TO 199999 DOLLARS	154	2294	7580576	1389412	14655787	21914364
200000 TO 499999 DOLLARS	169	4531	16016296	3729057	19048413	53364777
500000 TO 999999 DOLLARS	87	3576	13981637	4140654	26399702	61276491
1000000 TO 4999999 DOLLARS	119	14158	59276757	19611653	83735811	248269835
5000000 AND OVER	28	11890	51681103	21933958	67383078	228911373
HEAD OFFICES		780	4280175			
TOTALS	1248	40858	161811627	52175207	218683844	636696330
PETROLEUM PRODUCTS						
UNDER 10000 DOLLARS	3	13	41086	2698	9492	17579
10000 TO 24999 DOLLARS	4	25	118335	33031	384381	81881
25000 TO 49999 DOLLARS	4	11	38148	7394	96394	156176
50000 TO 99999 DOLLARS	5	26	110694	14498	180461	342670
100000 TO 199999 DOLLARS	9	73	289485	99176	658053	1378491
200000 TO 499999 DOLLARS	15	180	731943	170948	2295620	4548833
500000 TO 999999 DOLLARS	16	711	2645720	323742	5579332	11043741
1000000 TO 4999999 DOLLARS	25	1691	7776619	3022209	43279448	65873497
5000000 AND OVER	34	11850	61567088	52727114	841974332	1382966493
HEAD OFFICES		3847	22171388			
TOTALS	115	18427	95490506	56400810	894457513	1466409361
CHEMICALS ALLIED PRODUCTS						
UNDER 10000 DOLLARS	116	163	271815	19066	226904	617633
10000 TO 24999 DOLLARS	98	281	622617	42108	643244	1615869
25000 TO 49999 DOLLARS	120	528	1476731	83771	2064674	4386261
50000 TO 99999 DOLLARS	113	795	2521839	195226	4015608	8388961
100000 TO 199999 DOLLARS	125	1153	3868115	276380	8011616	18000923
200000 TO 499999 DOLLARS	187	3221	12090311	777476	26458777	60024189
5000000 TO 9999999 DOLLARS	136	4470	17633788	1530432	46726169	96978414

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 3. Principal Statistics by Major Industrial Groups —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1000000 TO 4999999 DOLLARS	194	16903	67210972	10264616	196625871	418159203
5000000 AND OVER	54	24655	114074197	34647796	304543131	685160237
HEAD OFFICES		2401	14048945			
TOTALS	1143	54570	233819330	47836871	589315994	1293331692
MISC MANUFACTURING INDUSTRY						
UNDER 10000 DOLLARS	274	402	789888	57387	452500	1496605
10000 TO 24999 DOLLARS	274	795	2054358	108907	1605490	4578750
25000 TO 49999 DOLLARS	263	1420	4074375	234712	3382594	9425642
50000 TO 99999 DOLLARS	226	2229	6712872	334931	6225423	16471853
100000 TO 199999 DOLLARS	206	3275	9656217	536889	12475689	29680079
200000 TO 499999 DOLLARS	181	6079	18132578	754970	26490127	59285686
500000 TO 999999 DOLLARS	92	5666	17560444	698469	31861486	65819714
1000000 TO 4999999 DOLLARS	77	11597	40239677	1321356	60849403	142184768
5000000 AND OVER	6	4290	19791432	521576	26723759	64629493
HEAD OFFICES		249	968914			
TOTALS	1599	36002	119980755	4569197	170066471	393572590



## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 4. Principal Statistics by Industry

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1</b>						
PULP AND PAPER MILLS						
UNDER 200000 DOLLARS	7	148	513690	121605	399426	849060
200000 TO 499999 DOLLARS	5	219	480974	231688	611910	1859812
500000 TO 999999 DOLLARS	6	356	1216224	422936	1752919	4583156
1000000 TO 4999999 DOLLARS	35	5804	23050485	7060461	41117034	87392728
5000000 AND OVER	76	57557	282154242	97960185	553923588	1299994424
TOTALS	128	64084	307415615	105796875	597804877	1394679180
<b>2</b>						
PETROLEUM REFINING PRODS						
UNDER 10000 DOLLARS	9	46	196250	43957	494831	302284
10000 TO 199999 DOLLARS	4	31	121620	40730	260746	557604
200000 TO 499999 DOLLARS	4	46	240098	35678	396903	1259011
500000 TO 999999 DOLLARS	5	109	519717	184707	2040177	3182123
1000000 TO 4999999 DOLLARS	20	1240	5785065	2238093	35161963	52209812
5000000 AND OVER	30	14018	75781068	48509031	791565889	1311138253
TOTALS	71	15490	82643818	51052196	829920509	1368649087
<b>3</b>						
NON FERROUS METAL SMELTING						
1000000 TO 4999999 DOLLARS	4	599	2702096	1414737	3621382	6971191
5000000 AND OVER	21	26360	128379154	62107661	690175362	1128799315
TOTALS	25	26959	131081250	63522398	693796744	1135770506
<b>4</b>						
SLAUGHTERING MEAT PACKING						
UNDER 50000 DOLLARS	4	14	32464	4077	12204	58000
50000 TO 99999 DOLLARS	15	66	147736	26838	869293	1116247
100000 TO 199999 DOLLARS	12	80	231770	26441	1277276	1717824
200000 TO 499999 DOLLARS	33	410	1155217	149534	8569049	11483862
500000 TO 999999 DOLLARS	22	705	2078734	221853	10970235	15325551
1000000 TO 4999999 DOLLARS	44	2302	7999743	699679	77242361	95269242
5000000 AND OVER	48	22135	91030972	5029130	753901638	925490507
TOTALS	178	25712	102676636	6157552	852842056	1050461233
<b>5</b>						
MOTOR VEHICLES						
UNDER 1000000 DOLLARS	3	166	578055	21554	962844	1673224
1000000 TO 4999999 DOLLARS	5	803	3226531	72387	6508466	11428537
5000000 AND OVER	8	25427	125914107	5169435	564030178	834240352
TOTALS	15	26396	129718693	5263376	571501488	847342113
<b>6</b>						
IRON AND STEEL MILLS						
UNDER 50000 DOLLARS	3	69	233722	20543	108985	207005
200000 TO 499999 DOLLARS	9	296	1251590	191821	909266	2738280
500000 TO 999999 DOLLARS	6	559	2312758	222708	1281587	4315510
1000000 TO 4999999 DOLLARS	20	2949	11938244	2797352	21383404	49732080
5000000 AND OVER	13	26388	132286748	25673144	226986296	533324821
TOTALS	50	30261	148023062	28905568	250669538	590317696
<b>7</b>						
SAWMILLS						
UNDER 10000 DOLLARS	2692	3786	1756071	275242	5735067	10086917
10000 TO 24999 DOLLARS	1000	2619	2945813	397935	9275100	16093381
25000 TO 49999 DOLLARS	681	3102	5149615	600068	13809622	24340525
50000 TO 99999 DOLLARS	558	4313	9135360	946375	22212604	39498658
100000 TO 199999 DOLLARS	406	5394	14711554	1533721	31055413	57899818
200000 TO 499999 DOLLARS	265	6780	20983459	1860038	43736341	81697487
500000 TO 999999 DOLLARS	89	4890	16683650	1082544	32186376	61719185
1000000 TO 4999999 DOLLARS	64	7523	29766546	1546347	70121492	123972776
5000000 AND OVER	14	9356	41567976	961991	72210516	130990612
TOTALS	5769	47763	142700044	9204261	300342531	546299359
<b>8</b>						
BUTTER CHEESE FACTORIES						
UNDER 10000 DOLLARS	8	10	7966	1669	35339	43591
10000 TO 24999 DOLLARS	32	36	51484	19958	482904	550358
25000 TO 49999 DOLLARS	98	150	257118	65429	3316496	3752601

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 4. Principal Statistics by Industry —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 TO 999999 DOLLARS	206	539	1136536	264933	13444486	15537221
1000000 TO 1999999 DOLLARS	334	1474	3456467	818672	41437928	48214565
2000000 TO 4999999 DOLLARS	332	3110	8517918	1759051	84752116	103131229
5000000 TO 9999999 DOLLARS	105	2830	8760449	1589371	54156758	72519646
10000000 TO 49999999 DOLLARS	97	8598	30448542	4193400	144337790	204922627
50000000 AND OVER	10	4132	16397211	1352737	48510899	74120824
TOTALS	1222	20879	69033691	10065220	390474716	522792666
9						
AIRCRAFT AND PARTS						
UNDER 50000 DOLLARS	6	33	104118	6790	28750	154379
50000 TO 99999 DOLLARS	9	102	362080	12642	112794	617770
100000 TO 199999 DOLLARS	12	256	1073679	40136	434357	1852841
200000 TO 499999 DOLLARS	16	597	2550521	77812	1193863	4723619
500000 TO 999999 DOLLARS	6	494	2288523	54934	1435406	3875652
1000000 TO 4999999 DOLLARS	16	5337	22322489	659202	18211095	48139547
5000000 AND OVER	10	33113	153575467	3809158	155122312	402967437
TOTALS	75	39932	182276877	4660674	176538577	462331243
10						
ELECTRICAL APPARATUS MISC						
UNDER 10000 DOLLARS	7	10	8958	1417	12645	2834
10000 TO 24999 DOLLARS	6	14	36417	1611	31024	8832
25000 TO 49999 DOLLARS	19	91	279160	11365	322281	72501
50000 TO 99999 DOLLARS	16	154	527106	20058	482301	122940
100000 TO 199999 DOLLARS	16	259	803321	43059	1102632	237539
200000 TO 499999 DOLLARS	39	1142	3433712	282981	6971928	1322623
500000 TO 999999 DOLLARS	19	1118	3978895	120285	7242714	1373986
1000000 TO 4999999 DOLLARS	43	6166	22970561	1247694	49065519	93390294
5000000 AND OVER	15	16162	69122770	1733159	98821698	22252154
TOTALS	179	25116	101160900	3461629	164052742	34783707
11						
FOOD PREPARATIONS MISC						
UNDER 10000 DOLLARS	29	44	47797	6644	68490	14618
10000 TO 24999 DOLLARS	23	64	111205	14365	199435	38044
25000 TO 49999 DOLLARS	26	104	262221	15849	539012	98239
50000 TO 99999 DOLLARS	30	153	427855	39488	1298626	224413
100000 TO 199999 DOLLARS	37	351	1004106	139243	3001966	516848
200000 TO 499999 DOLLARS	44	774	2189231	297837	9202100	1464146
500000 TO 999999 DOLLARS	32	985	2950023	287025	12834473	2232601
1000000 TO 4999999 DOLLARS	63	4018	12983930	1348683	93863423	13769242
5000000 AND OVER	16	3259	14420806	1793245	102004052	16232356
TOTALS	299	9752	34397174	3942379	223011577	34590511
12						
BAKERIES						
UNDER 10000 DOLLARS	297	461	612769	111495	903196	193888
10000 TO 24999 DOLLARS	869	2375	4462823	662333	7051534	1488617
25000 TO 49999 DOLLARS	648	3191	6948683	817982	10660352	2270453
50000 TO 99999 DOLLARS	396	3575	8757680	988362	13072662	2780221
100000 TO 199999 DOLLARS	194	3143	8364809	996731	12588616	2615074
200000 TO 499999 DOLLARS	110	3784	11024006	1276046	15726993	3395686
500000 TO 999999 DOLLARS	59	4130	13227074	1329256	19351661	4282318
1000000 TO 4999999 DOLLARS	57	10808	39000442	3639507	54936675	12018442
5000000 AND OVER	7	4151	14570486	1217794	22976191	5047098
TOTALS	2637	35618	106968772	11039506	157267880	34091801
13						
SHEET METAL PRODUCTS						
UNDER 10000 DOLLARS	18	35	63088	5959	46261	10639
10000 TO 24999 DOLLARS	44	131	299336	18397	351645	75725
25000 TO 49999 DOLLARS	57	299	845408	41846	892002	207166
50000 TO 99999 DOLLARS	58	444	1461695	72353	1882056	411076
100000 TO 199999 DOLLARS	77	1078	3443551	157251	5009277	1115104
200000 TO 499999 DOLLARS	104	2407	9326825	437696	16312077	3324575
500000 TO 999999 DOLLARS	53	2485	9354671	355794	18648411	3696542
1000000 TO 4999999 DOLLARS	50	6920	26800691	1233492	54597145	10994572
5000000 AND OVER	12	5308	26540306	1124940	77512937	13491098
TOTALS	473	19107	78135571	3447728	175251811	33326499

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 4. Principal Statistics by Industry —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>14</b>						
<b>PRINTING AND PUBLISHING</b>						
UNDER 10000 DOLLARS	85	142	259367	30083	127839	534992
10000 TO 24999 DOLLARS	175	609	1514069	97511	692104	3023699
25000 TO 49999 DOLLARS	153	1029	2864273	119580	1097141	5498065
50000 TO 99999 DOLLARS	122	1397	4185154	137803	1813826	8375177
100000 TO 199999 DOLLARS	76	1560	5176169	183201	2201727	10405130
200000 TO 499999 DOLLARS	43	1977	6503645	192298	2446831	13442922
500000 TO 999999 DOLLARS	37	3257	11822945	287871	5197638	26783132
1000000 TO 4999999 DOLLARS	41	7991	33259147	675334	20855199	85469580
5000000 AND OVER	15	12595	62156623	964602	51979240	174154498
TOTALS	746	30557	127741392	2688283	86411545	327687195
<b>15</b>						
<b>MACHINERY INDUSTRIAL</b>						
UNDER 10000 DOLLARS	19	31	49982	4878	40543	113716
10000 TO 24999 DOLLARS	21	50	123127	7753	124867	344112
25000 TO 49999 DOLLARS	35	181	548364	26696	435719	1358710
50000 TO 99999 DOLLARS	43	398	1407133	70751	1106659	3204439
100000 TO 199999 DOLLARS	71	991	3818490	181405	3555243	9915628
200000 TO 499999 DOLLARS	64	1852	7573455	305001	8527736	21102337
500000 TO 999999 DOLLARS	49	2869	12016137	430958	16316645	36407342
1000000 TO 4999999 DOLLARS	70	11322	45793517	1416126	65750540	147473929
5000000 AND OVER	8	5653	24272212	847586	37566272	91210643
TOTALS	379	23347	95602417	3291154	133424224	311094856
<b>16</b>						
<b>FURNITURE</b>						
UNDER 10000 DOLLARS	407	559	1010424	74847	924551	2363027
10000 TO 24999 DOLLARS	421	1141	2692250	139933	2834732	6849163
25000 TO 49999 DOLLARS	278	1472	3841093	171415	4201225	9961179
50000 TO 99999 DOLLARS	195	1761	4976201	198820	6624204	14127738
100000 TO 199999 DOLLARS	164	2654	7979451	341340	11214786	23374716
200000 TO 499999 DOLLARS	189	6628	20081448	794123	29593707	61028043
500000 TO 999999 DOLLARS	98	6392	20727218	728885	33744907	68339100
1000000 AND OVER	68	10898	36499356	1098189	59898017	122772786
TOTALS	1820	31505	97807441	3547552	149036129	308815752
<b>17</b>						
<b>RUBBER GOODS</b>						
UNDER 10000 DOLLARS	5	11	12369	658	7758	26083
10000 TO 24999 DOLLARS	6	18	34477	2076	32753	97889
25000 TO 49999 DOLLARS	11	32	96956	11179	161367	328512
50000 TO 99999 DOLLARS	4	34	112057	4713	137155	322666
100000 TO 199999 DOLLARS	6	76	288143	11962	493454	888793
200000 TO 499999 DOLLARS	18	563	1826214	127997	2912502	6326528
500000 TO 999999 DOLLARS	8	496	1435902	120945	2827300	5348048
1000000 TO 4999999 DOLLARS	16	4485	14440753	973446	16464020	44646398
5000000 AND OVER	17	14228	58198132	3776437	105536307	250398279
TOTALS	89	19943	76445003	5029413	128572616	308383196
<b>18</b>						
<b>RAILWAY ROLLING STOCK</b>						
UNDER 500000 DOLLARS	3	41	157057	6822	551714	790847
500000 TO 999999 DOLLARS	4	242	861509	44867	2038037	3428988
1000000 TO 4999999 DOLLARS	9	3277	12705435	433485	14489897	29792571
5000000 AND OVER	13	18814	74229768	3521205	171076061	261948844
TOTALS	29	22374	87953769	4006379	188155709	295961250
<b>19</b>						
<b>MOTOR VEHICLE PARTS</b>						
UNDER 10000 DOLLARS	8	16	33668	2298	15931	53508
10000 TO 24999 DOLLARS	13	39	100733	5822	105627	237329
25000 TO 49999 DOLLARS	21	96	274661	17009	285855	739728
50000 TO 99999 DOLLARS	24	221	700020	34809	769043	1711764
100000 TO 199999 DOLLARS	31	500	1698225	93722	2034849	4657128
200000 TO 499999 DOLLARS	33	825	2924694	140979	5430774	10528401
500000 TO 999999 DOLLARS	22	1183	4661825	202476	8095500	15579790
1000000 TO 4999999 DOLLARS	42	5478	21978675	1041043	44004216	86272005
5000000 AND OVER	13	9774	45358270	2836690	95179293	175961454
TOTALS	206	18132	77730771	4374848	155921088	295741107



# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 4. Principal Statistics by Industry —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>20</b>						
PAPER BOXES AND BAGS						
UNDER 25000 DOLLARS	6	23	40279	1309	30158	94635
25000 TO 49999 DOLLARS	13	65	144555	8303	259847	487416
50000 TO 99999 DOLLARS	18	168	401643	15343	725343	1347087
100000 TO 199999 DOLLARS	38	707	1812836	62114	2735756	5457646
200000 TO 499999 DOLLARS	44	1342	3788977	152376	7847448	13857658
500000 TO 999999 DOLLARS	27	1725	5169509	148334	10871836	19457476
1000000 TO 4999999 DOLLARS	68	8936	31980872	1240612	100546908	163611585
5000000 AND OVER	10	3630	14319917	575039	45322058	73151158
TOTALS	223	16596	57658588	2203430	168339354	277464661
<b>21</b>						
FRUIT AND VEGETABLE PREP						
UNDER 10000 DOLLARS	30	40	35122	5777	87600	161942
10000 TO 24999 DOLLARS	35	115	155741	26951	420269	605147
25000 TO 49999 DOLLARS	31	161	227777	25502	712152	1145124
50000 TO 99999 DOLLARS	53	466	847495	97254	2539608	3949749
100000 TO 199999 DOLLARS	57	829	1638630	172700	5134947	8186969
200000 TO 499999 DOLLARS	82	2198	4353239	430633	16056289	26071769
500000 TO 999999 DOLLARS	47	2285	5310071	475169	22944925	34111715
1000000 TO 4999999 DOLLARS	55	6371	16442795	1459694	72251742	113104359
5000000 AND OVER	7	3702	14433683	828860	54738497	89361127
TOTALS	396	16167	43444553	3522540	174886029	276697901
<b>22</b>						
CLOTHING MENS FACTORY						
UNDER 10000 DOLLARS	17	42	49175	1834	53454	101089
10000 TO 24999 DOLLARS	18	63	116085	3755	160835	314958
25000 TO 49999 DOLLARS	31	189	382413	11337	554392	1181990
50000 TO 99999 DOLLARS	83	904	1852719	39568	3580560	6410913
100000 TO 199999 DOLLARS	101	1882	4111548	69897	9135511	14947308
200000 TO 499999 DOLLARS	155	5178	12743487	220652	28805000	49542232
500000 TO 999999 DOLLARS	76	5831	13513606	204274	30994462	54645653
1000000 AND OVER	66	15880	41244846	448276	71195203	137149708
TOTALS	546	29969	74013879	999593	144479417	264293851
<b>23</b>						
INDUSTRIAL CHEMICAL MFG						
UNDER 20000 DOLLARS	3	23	62947	9777	168929	219711
20000 TO 49999 DOLLARS	6	81	385390	54095	1018123	1993894
50000 TO 99999 DOLLARS	10	272	1279488	290600	4412330	7465239
100000 TO 499999 DOLLARS	22	1700	8120204	403576	22520316	51400806
5000000 AND OVER	19	7997	39932414	20173006	83473511	199888182
TOTALS	59	10073	49780443	24563054	111593209	260967832
<b>24</b>						
PRINTING AND BOOKBINDING						
UNDER 10000 DOLLARS	325	448	795479	50560	582228	1781983
10000 TO 24999 DOLLARS	377	1016	2617393	107898	2150242	6316019
25000 TO 49999 DOLLARS	374	1856	5637992	165250	4580722	13306692
50000 TO 99999 DOLLARS	291	2640	8846340	214933	7315046	20899330
100000 TO 199999 DOLLARS	215	3487	13076542	302839	10619547	30647325
200000 TO 499999 DOLLARS	158	5118	19509507	459310	17955607	49019892
500000 TO 999999 DOLLARS	51	3566	14207938	264252	12674685	35089208
1000000 TO 4999999 DOLLARS	32	5138	20637373	437820	23674838	59990503
5000000 AND OVER	7	3153	14144646	283891	16270949	41272571
TOTALS	1829	26422	99473204	2286753	95823864	258323523
<b>25</b>						
IRON FOUNDRIES						
UNDER 10000 DOLLARS	7	16	32580	2198	16615	47592
10000 TO 24999 DOLLARS	16	54	124450	12133	93785	259174
25000 TO 49999 DOLLARS	14	95	220758	21751	156539	501383
50000 TO 99999 DOLLARS	28	317	977176	79970	707560	1959834
100000 TO 199999 DOLLARS	21	455	1497389	74706	964039	2977491
200000 TO 499999 DOLLARS	43	1625	5660334	327110	4947343	13559710
500000 TO 999999 DOLLARS	20	1252	4750853	232592	5980824	13846280
1000000 TO 4999999 DOLLARS	28	5156	20544180	1314044	26507579	61036956
5000000 AND OVER	13	6111	27369714	2406779	93200780	159258287
TOTALS	189	15081	61177434	4471283	132575064	253444707

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 4. Principal Statistics by Industry —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>26 STOCK POULTRY FEEDS PREP</b>						
UNDER 10000 DOLLARS	95	112	134167	40020	155916	382609
10000 TO 24999 DOLLARS	92	149	270567	75290	1114655	1613602
25000 TO 49999 DOLLARS	143	326	716152	178915	3989365	5370916
50000 TO 99999 DOLLARS	162	547	1332179	306236	9083971	11812364
100000 TO 199999 DOLLARS	184	986	2551506	572103	19778635	25704554
200000 TO 499999 DOLLARS	124	1226	3545363	775184	28830682	37276102
500000 TO 999999 DOLLARS	38	664	2274806	330061	19944601	26094671
1000000 TO 4999999 DOLLARS	47	1934	6807360	944470	70320958	90910294
5000000 AND OVER	7	711	2906113	252195	40509563	52588790
TOTALS	891	6655	20538213	3474474	193728346	251753902
<b>27 CLOTHING WOMENS FACTORY</b>						
UNDER 10000 DOLLARS	12	26	30966	973	34704	71061
10000 TO 24999 DOLLARS	28	115	187678	9121	216893	485940
25000 TO 49999 DOLLARS	46	314	565508	10398	818934	1699314
50000 TO 99999 DOLLARS	74	767	1804748	30869	2809677	5502857
100000 TO 199999 DOLLARS	121	2258	5512300	78499	8757982	17554004
200000 TO 499999 DOLLARS	216	7692	20724822	213065	35636062	69788406
500000 TO 999999 DOLLARS	115	7822	22140403	211196	43982354	83099284
1000000 TO 4999999 DOLLARS	49	6682	17503455	144948	40231996	72256557
TOTALS	660	25676	68469880	699069	132488602	250457423
<b>28 HEAVY ELECTRIC EQUIPMENT</b>						
UNDER 50000 DOLLARS	8	34	128825	5555	110867	249892
50000 TO 99999 DOLLARS	7	73	267226	9679	241517	500200
100000 TO 199999 DOLLARS	6	74	284203	7391	219538	892921
200000 TO 499999 DOLLARS	8	194	765701	18840	1528803	2866661
500000 TO 999999 DOLLARS	15	812	2746343	84437	4881395	9792541
1000000 TO 4999999 DOLLARS	25	4471	18126211	565649	28110615	59607626
5000000 AND OVER	12	14416	75254866	1460361	62441788	170833837
TOTALS	80	20074	97573375	2151912	97534523	244743678
<b>29 TELECOMMUNICATION EQUIP</b>						
UNDER 10000 DOLLARS	4	8	22756	878	11308	24482
10000 TO 24999 DOLLARS	3	5	14917	655	18697	43371
25000 TO 49999 DOLLARS	11	50	182750	5439	187493	404700
50000 TO 99999 DOLLARS	12	152	455802	16040	323095	880497
100000 TO 199999 DOLLARS	16	241	754037	24093	794783	2155418
200000 TO 499999 DOLLARS	30	1008	3341456	96186	4518904	9793761
500000 TO 999999 DOLLARS	16	1099	3364648	68131	5763960	11776308
1000000 TO 4999999 DOLLARS	19	3919	14217296	320837	19168731	38553501
5000000 AND OVER	16	12618	53144122	657074	88719499	174362650
TOTALS	127	19100	75497784	1189333	119506470	237994688
<b>30 SASH DOOR PLANING MILLS</b>						
UNDER 10000 DOLLARS	442	619	908965	98975	873931	2249854
10000 TO 24999 DOLLARS	264	732	1598930	137032	1948258	4300812
25000 TO 49999 DOLLARS	231	1182	2942704	197930	3704104	8170019
50000 TO 99999 DOLLARS	190	1888	5107923	461498	6056623	13683384
100000 TO 199999 DOLLARS	123	1845	5243737	434572	8650214	16823104
200000 TO 499999 DOLLARS	168	4285	13354297	1010916	32032920	54131476
500000 TO 999999 DOLLARS	87	3509	11470317	752570	36735500	57905496
1000000 TO 4999999 DOLLARS	51	3896	14132313	844832	51192192	79726003
TOTALS	1555	17956	54759186	3938325	141193742	236990148
<b>31 BREWERIES</b>						
UNDER 500000 DOLLARS	4	74	269194	43279	409687	1297903
500000 TO 999999 DOLLARS	8	316	1284614	172580	1358530	5173266
1000000 TO 4999999 DOLLARS	29	2717	11889000	1136133	15798000	66610132
5000000 AND OVER	15	5041	24266049	1829905	38089356	159272187
TOTALS	55	8148	37708857	3181897	55655573	232353488

# MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 4. Principal Statistics by Industry —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FLOUR MILLS</b>						
UNDER 10000 DOLLARS	6	9	11549	3746	4949	28972
10000 TO 24999 DOLLARS	3	10	21044	2896	43754	63635
25000 TO 49999 DOLLARS	3	10	18694	2884	57365	99448
50000 TO 99999 DOLLARS	4	20	54577	5701	181371	271091
100000 TO 199999 DOLLARS	9	69	212226	37689	946248	1252674
200000 TO 499999 DOLLARS	8	85	278618	49030	1616471	1964194
500000 TO 999999 DOLLARS	7	117	405057	60472	3863428	4434366
1000000 TO 4999999 DOLLARS	14	594	2042158	288362	27437998	33532441
5000000 AND OVER	17	3498	12905213	1367715	139286545	176674395
<b>TOTALS</b>	<b>71</b>	<b>4412</b>	<b>15949136</b>	<b>1818495</b>	<b>173438129</b>	<b>218321216</b>
<b>33 CHEMICAL PRODUCTS MISC</b>						
UNDER 10000 DOLLARS	29	45	68933	6221	64954	172405
10000 TO 24999 DOLLARS	31	93	197009	14052	202617	513860
25000 TO 49999 DOLLARS	37	168	515803	31095	582073	1362508
50000 TO 99999 DOLLARS	31	238	744833	49277	1050450	2362849
100000 TO 199999 DOLLARS	44	379	1399855	88834	2791903	6065877
200000 TO 499999 DOLLARS	40	590	2380234	176316	6610411	13112253
500000 TO 999999 DOLLARS	22	672	2853927	282677	7385832	15472734
1000000 TO 4999999 DOLLARS	28	1553	14012945	1794889	28074701	56894941
5000000 AND OVER	6	6673	30996414	7886556	58846024	121550590
<b>TOTALS</b>	<b>267</b>	<b>12411</b>	<b>53169953</b>	<b>10329917</b>	<b>105608965</b>	<b>217508017</b>
<b>34 FABRICAT STRUCTURAL STEEL</b>						
UNDER 100000 DOLLARS	6	38	123843	4062	141206	281329
100000 TO 199999 DOLLARS	6	80	283121	8314	463107	832108
200000 TO 499999 DOLLARS	8	205	863256	50802	1558045	3007753
500000 TO 999999 DOLLARS	7	342	1346303	58336	2301525	4610000
1000000 TO 4999999 DOLLARS	26	4926	21868000	708956	34552620	66095920
5000000 AND OVER	12	8940	41543441	1029046	61685780	136055592
<b>TOTALS</b>	<b>65</b>	<b>14531</b>	<b>66027964</b>	<b>1859516</b>	<b>100702283</b>	<b>210882702</b>
<b>35 COTTON YARN AND CLOTH</b>						
UNDER 100000 DOLLARS	5	30	56732	6784	95299	201901
100000 TO 499999 DOLLARS	3	148	344441	36415	480991	988608
500000 TO 999999 DOLLARS	6	375	1142059	117334	3117187	5199227
1000000 TO 4999999 DOLLARS	21	5778	15555080	1221082	28502214	54671332
5000000 AND OVER	14	13103	36416262	3040636	92545175	149230466
<b>TOTALS</b>	<b>48</b>	<b>19434</b>	<b>53514574</b>	<b>4422251</b>	<b>124740866</b>	<b>210291534</b>
<b>36 TOBACCO CIGARS CIGARETTES</b>						
UNDER 10000 DOLLARS	5	6	8956	651	7575	19476
10000 TO 99999 DOLLARS	4	43	87649	4598	79590	187021
100000 TO 999999 DOLLARS	4	237	660615	17523	1344352	2081868
1000000 TO 4999999 DOLLARS	4	522	1294601	29389	3180339	6693453
5000000 AND OVER	8	7668	30092487	517289	104259810	187965898
<b>TOTALS</b>	<b>25</b>	<b>8476</b>	<b>32144308</b>	<b>569450</b>	<b>108871666</b>	<b>196947716</b>
<b>37 CONCRETE PRODUCTS</b>						
UNDER 10000 DOLLARS	118	263	357127	28718	241789	598504
10000 TO 24999 DOLLARS	123	475	946289	68101	758198	2013399
25000 TO 49999 DOLLARS	97	583	1332302	145045	1372250	3612632
50000 TO 99999 DOLLARS	89	827	2283132	251662	2349211	6183282
100000 TO 199999 DOLLARS	80	1032	3456603	585452	10883046	11496415
200000 TO 499999 DOLLARS	86	1701	6223839	1077342	12594790	27186476
500000 TO 999999 DOLLARS	45	1602	6460836	1238603	16530018	32141622
1000000 TO 4999999 DOLLARS	42	3810	16657850	1926390	36170313	72474757
5000000 AND OVER	5	1526	7089136	699584	10464739	30527964
<b>TOTALS</b>	<b>684</b>	<b>11819</b>	<b>44807114</b>	<b>6020897</b>	<b>91364354</b>	<b>186235051</b>
<b>38 FISH PROCESSING</b>						
UNDER 10000 DOLLARS	83	178	124560	11115	237905	408259
10000 TO 24999 DOLLARS	44	228	210091	18583	484242	786019
25000 TO 49999 DOLLARS	54	432	510418	75439	1205309	1956641
50000 TO 99999 DOLLARS	59	619	888799	96991	2938628	4239012



## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENT 1958

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TABLE 4. Principal Statistics by Industry —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1 000 000 TO 1 999 999 DOLLARS	70	12 19	18 368 69	2 329 37	7 011 765	98 153 96
2 000 000 TO 4 999 999 DOLLARS	39	12 51	19 946 12	3 252 80	8 889 760	124 651 87
5 000 000 TO 9 999 999 DOLLARS	40	28 62	47 725 03	4 141 74	19 112 290	285 065 09
10 000 000 TO 49 999 999 DOLLARS	37	53 58	14 488 992	1 191 230	49 913 101	774 602 91
50 000 000 AND OVER	5	10 46	3 540 580	486 455	328 399 08	451 461 90
TOTALS	431	131 93	283 674 24	2852 204	122 632 908	1807 835 04
39						
SYNTHETIC TEXTILE MILLS						
UNDER 200 000 DOLLARS	3	48	10 722 21	4 328	12 894 8	237 121
200 000 TO 499 999 DOLLARS	8	404	10 517 71	65 671	97 899 0	248 544 6
500 000 TO 999 999 DOLLARS	10	643	20 331 75	148 162	54 908 34	809 822 8
1 000 000 TO 49 999 999 DOLLARS	18	3334	84 810 08	625 807	256 245 59	413 355 22
50 000 000 AND OVER	10	10 007	37 684 031	406 826 0	497 440 81	1250 573 24
TOTALS	48	144 36	493 572 06	4912 228	819 674 12	1772 1364 1
40						
BRASS AND COPPER PRODUCTS						
UNDER 100 000 DOLLARS	12	19	4 593 2	3 285	2404 0	7842 3
100 000 TO 249 999 DOLLARS	18	55	14 189 6	11 465	11 277 2	30943 6
250 000 TO 499 999 DOLLARS	20	94	28 210 8	2607 7	28974 0	69532 1
500 000 TO 999 999 DOLLARS	21	193	69 008 1	49 681	60193 3	150539 6
1 000 000 TO 199 999 DOLLARS	19	316	110 788 3	8613 8	115213 3	270309 2
200 000 TO 499 999 DOLLARS	21	645	238 272 7	16593 9	305916 7	685684 3
500 000 TO 999 999 DOLLARS	17	846	318 242 6	18771 7	611985 8	1170207 1
1 000 000 TO 49 999 999 DOLLARS	22	3914	1517002 9	97664 9	2517881 6	5485933 9
50 000 000 AND OVER	6	2952	1343818 7	109376 0	7085428 1	9769096 9
TOTALS	155	9034	3644126 9	260071 1	10739274 0	17640089 0



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1959



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### NOTE

In the tables of the present report which give statistics by industry several of the industry designations differ to that contained in the General Review of the Manufacturing Industries of Canada. The main differences are as follows:

#### Present Report

Iron and steel mills  
Industrial chemicals  
Iron foundries  
Fabricated structural steel

#### General Review

Primary iron and steel  
Acids, alkalies and salts  
Castings, iron  
Bridge and structural steel work



## PART I—TYPE OF OWNERSHIP OF THE MANUFACTURING INDUSTRIES OF CANADA

This section deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 36,194 establishments operating in 1959, 1,462 establishments in the periodical publishing industry were unclassifiable, leaving 34,732 estab-

lishments in the four categories of ownership. Individual ownership numbered 13,349 establishments, partnerships, 3,731 incorporated companies 16,736 and co-operatives 916. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1959. It is interesting to note that incorporated companies are becoming increasingly important, the percentage of the total number of establishments having risen from 33.4 in 1946 to 48.2 in 1959 while the other three categories declined in importance. This trend to incorporation is no doubt accentuated by the favourable income tax rate allowed companies on the first \$25,000 of income.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated) .....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0
1952 .....	44.9	15.4	36.9	2.8
1953 .....	44.4	14.8	38.2	2.6
1954 .....	43.6	14.3	39.5	2.6
1955 .....	42.7	13.6	41.1	2.6
1956 .....	41.4	12.7	43.4	2.5
1957 .....	40.6	12.0	44.9	2.5
1958 .....	39.2	11.1	47.1	2.6
1959 .....	38.4	10.8	48.2	2.6

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on mainly under individual ownership or partnerships. Industries conducted on a small scale usually contain a large number of establishments in this category, the percentage decreasing as the scale of operation increases. As the above table shows, establishments under individual ownership comprised 38.4 p.c. of the total number engaged in manufacturing in 1959. Partnerships accounted for 10.8 p.c., incorporated companies 48.2 p.c. and co-operatives 2.6 p.c.

Of the 10,888 establishments with shipments of under \$25,000, 74.6 p.c. were individual ownership, 14.0 p.c. partnerships, 10.8 p.c. incorporated companies and .6 p.c. co-operatives. With the importance of individual ownership as well as that of partnerships declines. In the case of incorporated companies, however, the opposite is true. As the size increases their numerical importance increases as the following table shows.

**Percentage Distribution of the Manufacturing Establishments of Canada by Type of Ownership and Size of Establishment, 1959**

	Under \$25,000	\$25,000 to \$99,999	\$100,000 to \$499,999	\$500,000 and over
<b>Establishments:</b>				
Individual ownership .....	74.6	44.8	11.1	0.8
Partnerships .....	14.0	15.9	7.5	1.0
Incorporated companies .....	10.8	36.6	76.0	96.0
Co-operatives .....	0.6	2.7	5.4	2.2
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Employees:</b>				
Individual ownership .....	68.9	39.1	6.9	0.2
Partnerships .....	16.4	16.1	6.3	0.3
Incorporated companies .....	14.2	43.4	84.8	98.8
Co-operatives .....	0.5	1.4	2.0	0.7
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Factory shipments:</b>				
Individual ownership .....	70.3	40.7	8.2	0.2
Partnerships .....	14.7	15.4	6.1	0.3
Incorporated companies .....	14.2	40.7	80.8	98.4
Co-operatives .....	0.8	3.2	4.9	1.1
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>



The establishments operating under individual ownership are not as important, from the point of view of employment provided, as their large numbers would indicate. According to Tables 1 and 2, these establishments which comprise 38 p.c. of the total have only 4 p.c. of the total employees. Partnerships accounted 11 p.c. of the number of establishments and 2 p.c. of the total employees. Incorporated companies with 48 p.c. of the number of establishments had 93 p.c. of the employees. Co-operatives with 3 p.c. of the establishments had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are, by a wide margin the most im-

portant factor in the employment field. Petroleum and coal products, rubber, paper products, electrical apparatus and supplies, and transportation equipment had 99 p.c. of the total employees. Incorporated companies in the non-ferrous metal products, tobacco and chemicals groups had 98 p.c., iron and steel products 97 p.c., textile mills 96 p.c., knitting mills and non-metallic mineral products 94 p.c., leather products 93 p.c., miscellaneous industries 92 p.c., printing, publishing and allied industries 89 p.c., clothing 86 p.c., and foods and beverages 84 p.c. Companies in the wood products group with 79 reported the lowest percentage of the total employment.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries classified by Type of Ownership, by Provinces and Industrial Groups, 1959<sup>1</sup>**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
	per cent				
<b>Province</b>					
Newfoundland .....	52.7	26.9	20.4	<sup>2</sup>	100.0
Prince Edward Island .....	49.1	16.0	26.9	8.0	100.0
Nova Scotia .....	49.9	12.3	35.7	2.1	100.0
New Brunswick .....	49.1	9.6	39.1	2.2	100.0
Quebec .....	43.3	8.9	43.6	4.2	100.0
Ontario .....	32.4	10.8	55.1	1.7	100.0
Manitoba .....	39.5	10.3	48.6	1.6	100.0
Saskatchewan .....	49.0	12.9	32.6	5.5	100.0
Alberta .....	37.1	11.2	48.2	3.5	100.0
British Columbia .....	32.2	11.6	55.1	1.1	100.0
Yukon and Northwest Territories .....	25.0	—	75.0	—	100.0
<b>Canada</b> .....	<b>38.4</b>	<b>10.8</b>	<b>48.2</b>	<b>2.6</b>	<b>100.0</b>
<b>Industrial group</b>					
Foods and beverages .....	42.1	9.8	37.4	10.7	100.0
Tobacco and tobacco products .....	15.0	2.5	75.0	7.5	100.0
Rubber products .....	9.0	3.4	87.6	—	100.0
Leather products .....	25.3	7.1	67.6	—	100.0
Textile mills .....	25.9	10.1	63.9	0.1	100.0
Knitting mills .....	14.4	9.4	75.9	0.3	100.0
Clothing .....	23.9	13.2	62.9	—	100.0
Wood products .....	58.5	14.3	27.1	0.1	100.0
Paper products .....	6.3	2.1	91.6	—	100.0
Printing, publishing and allied industries <sup>1</sup> .....	39.2	11.7	48.7	0.4	100.0
Iron and steel products .....	21.6	8.7	69.6	0.1	100.0
Transportation equipment .....	25.1	8.2	66.7	—	100.0
Non-ferrous metal products .....	20.9	9.3	69.8	—	100.0
Electrical apparatus and supplies .....	5.9	2.0	92.1	—	100.0
Non-metallic mineral products .....	27.8	9.4	62.6	0.2	100.0
Products of petroleum and coal .....	1.8	0.9	96.4	0.9	100.0
Chemicals and allied products .....	12.9	2.9	83.6	0.6	100.0
Miscellaneous manufacturing industries .....	32.2	9.5	58.3	—	100.0

<sup>1</sup> Four main categories of ownership only; the non-classifiable group is not included.

<sup>2</sup> Included with incorporated companies.

**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries classified by Type of Ownerships, by Provinces and Industrial Groups, 1959**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland.....	5.8	4.3	89.9	<sup>1</sup>	100.0
Prince Edward Island .....	16.7	8.3	65.4	9.6	100.0
Nova Scotia .....	8.2	2.8	87.2	1.8	100.0
New Brunswick .....	8.3	2.8	87.4	1.5	100.0
Quebec .....	5.5	2.6	91.0	0.9	100.0
Ontario .....	2.8	1.8	95.1	0.3	100.0
Manitoba .....	4.5	2.0	92.5	1.0	100.0
Saskatchewan.....	8.9	3.9	74.7	12.5	100.0
Alberta .....	5.6	2.8	89.4	2.2	100.0
British Columbia .....	4.5	2.6	91.1	1.8	100.0
Yukon and Northwest Territories .....	10.4	—	89.6	—	100.0
<b>Canada .....</b>	<b>4.3</b>	<b>2.2</b>	<b>92.6</b>	<b>0.9</b>	<b>100.0</b>
Industrial group					
Foods and beverages .....	7.8	3.1	84.0	5.1	100.0
Tobacco and tobacco products .....	0.8	<sup>2</sup>	98.0	1.2	100.0
Rubber products.....	0.3	<sup>2</sup>	99.7	—	100.0
Leather products .....	4.8	1.9	93.3	—	100.0
Textile mills .....	2.1	1.3	96.6	<sup>1</sup>	100.0
Knitting mills.....	2.3	3.1	94.6	<sup>1</sup>	100.0
Clothing .....	6.4	6.9	86.7	—	100.0
Wood products .....	14.4	5.7	79.6	0.3	100.0
Paper products.....	0.3	0.1	99.6	—	100.0
Printing, publishing and allied industries <sup>3</sup> .....	6.6	3.0	89.8	0.6	100.0
Iron and steel products .....	1.7	1.3	97.0	<sup>1</sup>	100.0
Transportation equipment.....	0.6	0.3	99.1	—	100.0
Non-ferrous metal products .....	1.0	0.7	98.3	—	100.0
Electrical apparatus and supplies .....	0.2	0.3	99.5	—	100.0
Non-metallic mineral products.....	3.2	1.9	94.9	<sup>1</sup>	100.0
Products of petroleum and coal.....	0.1	<sup>2</sup>	99.9	<sup>1</sup>	100.0
Chemicals and allied products .....	1.2	0.3	98.0	0.5	100.0
Miscellaneous manufacturing industries .....	5.1	2.9	92.0	—	100.0

<sup>1</sup> Included with incorporated companies.<sup>2</sup> Included with individual ownership.<sup>3</sup> Four main categories of ownership only; the non-classifiable group is not included.

**TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries  
by Type of Ownership, 1959**

No.	Industry	Individual ownership	Partner- ships	Incorporated companies	Co- operatives	Total
1	Pulp and paper mills .....	—	—	100.0	—	100.0
2	Non-ferrous metal smelting .....	—	—	100.0	—	100.0
3	Petroleum refining products .....	—	—	100.0	<sup>1</sup>	100.0
4	Slaughtering and meat packing .....	0.8	0.6	96.7	1.9	100.0
5	Motor vehicles .....	—	—	100.0	—	100.0
6	Iron and steel mills .....	—	—	100.0	—	100.0
7	Sawmills .....	23.0	8.4	68.1	0.5	100.0
8	Butter and cheese factories .....	5.2	3.4	68.3	23.1	100.0
9	Electrical apparatus miscellaneous .....	0.1	0.5	99.4	—	100.0
10	Sheet metal products .....	2.1	0.9	97.0	—	100.0
11	Food preparations miscellaneous .....	2.0	0.8	97.2	—	100.0
12	Bakeries .....	22.2	6.6	70.9	0.3	100.0
13	Printing and publishing .....	4.3	1.5	94.0	0.2	100.0
14	Rubber goods .....	0.2	0.1	99.7	—	100.0
15	Machinery industrial .....	0.5	1.1	98.4	—	100.0
16	Furniture .....	10.4	5.4	84.2	—	100.0
17	Aircraft and parts .....	0.2	<sup>2</sup>	99.8	—	100.0
18	Motor vehicle parts .....	0.8	0.5	98.7	—	100.0
19	Paper boxes and bags .....	1.0	0.7	98.3	—	100.0
20	Industrial chemical manufacturing .....	—	—	100.0	—	100.0
21	Fruit and vegetable preparations .....	4.0	1.8	91.2	3.0	100.0
22	Printing and bookbinding .....	10.5	5.0	83.2	1.3	100.0
23	Railway rolling stock .....	—	—	100.0	—	100.0
24	Stock poultry feeds prepared .....	12.2	3.9	58.4	25.5	100.0
25	Clothing women's factory .....	3.0	6.3	90.7	—	100.0
26	Clothing men's factory .....	2.3	5.0	92.7	—	100.0
27	Iron foundries .....	1.3	0.8	97.9	—	100.0
28	Sash, door and planing mills .....	12.3	4.6	83.1	—	100.0
29	Breweries .....	—	—	100.0	—	100.0
30	Heavy electric equipment .....	0.1	—	99.9	—	100.0
31	Telecommunication equipment .....	0.2	0.5	99.3	—	100.0
32	Flour mills .....	3.2	1.5	95.3	<sup>2</sup>	100.0
33	Chemical products miscellaneous .....	1.4	0.2	98.4	<sup>3</sup>	100.0
34	Cotton yarn and cloth .....	0.4	<sup>2</sup>	99.6	—	100.0
35	Fabricated structural steel .....	0.4	<sup>2</sup>	99.6	—	100.0
36	Tobacco, cigars and cigarettes .....	0.8	<sup>2</sup>	99.2	—	100.0
37	Concrete products .....	6.2	4.1	89.7	—	100.0
38	Synthetic textiles .....	<sup>1</sup>	—	100.0	—	100.0
39	Brass and copper products .....	1.0	1.2	97.8	—	100.0
40	Paper goods miscellaneous .....	0.8	0.3	98.9	—	100.0

<sup>1</sup> Included with incorporated companies.<sup>2</sup> Included with individual ownership.<sup>3</sup> Included with partnerships.



MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1959

Table 4. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1959

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	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
INDIVIDUAL OWNERSHIP	13349	55255	126833778	106900019	268167458	490971280
PARTNERSHIPS	3731	28807	75567549	4996895	149053230	277824913
INCORPORATED COMPANIES	16735	1202336	4816676835	547680577	11829416191	22105918257
COOPERATIVES	916	11402	35034198	5512671	269336768	353271270
NOT CLASSIFIABLE	1462	6156	18961346		36226896	83615761
TOTALS	36193	1303956	5073073706	568880162	12552200543	23311601481
<b>NEWFOUNDLAND</b>						
INDIVIDUAL OWNERSHIP	413	556	452297	44936	1013048	1853482
PARTNERSHIPS	210	414	331909	27935	661807	1218370
OTHER OWNERSHIP	160	8642	29795770	6446848	52199238	115738660
NOT CLASSIFIABLE	14	18	20859		127689	196541
TOTALS	797	9630	30600835	6519719	54001782	119007053
<b>PRINCE EDWARD ISLAND</b>						
INDIVIDUAL OWNERSHIP	86	295	464999	63388	1519899	2273222
PARTNERSHIPS	28	147	234320	27827	637970	1046221
INCORPORATED COMPANIES	47	1156	2885426	327886	14555872	20609407
COOPERATIVES	14	170	271402	35833	3226220	3733095
NOT CLASSIFIABLE	3	1	39		7121	8951
TOTALS	178	1769	3856186	454934	19947082	27670896
<b>NOVA SCOTIA</b>						
INDIVIDUAL OWNERSHIP	626	2316	3974869	403613	10671974	17877618
PARTNERSHIPS	154	770	1337397	129437	4519295	6865143
INCORPORATED COMPANIES	449	24545	81273184	13359137	202903358	367086455
COOPERATIVES	27	502	1047912	147124	4654079	6376104
NOT CLASSIFIABLE	58	35	60667		267376	458358
TOTALS	1314	28168	87694029	14039311	223016082	398663678
<b>NEW BRUNSWICK</b>						
INDIVIDUAL OWNERSHIP	439	1742	2726984	382553	10922364	17798852
PARTNERSHIPS	86	585	1091239	108189	2401001	4443450
INCORPORATED COMPANIES	350	18269	59294854	13371892	156382545	292946276
COOPERATIVES	20	304	700433	150913	8165641	9940531
NOT CLASSIFIABLE	20	27	59362		193072	349608
TOTALS	915	20927	63872872	14013547	178064623	325478717
<b>QUEBEC</b>						
INDIVIDUAL OWNERSHIP	4826	23625	51790783	4119620	118311719	210305405
PARTNERSHIPS	990	10956	28484845	1576405	56056074	103584369
INCORPORATED COMPANIES	4857	389479	1445837253	172385649	3457727473	6432371665
COOPERATIVES	468	3848	9762868	1639216	99794654	123314309
NOT CLASSIFIABLE	443	3329	11056921		17841609	46623846
TOTALS	11584	431237	1546932670	179720890	3749731529	6916199594

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1959

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Table 4. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1959 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ONTARIO</b>						
INDIVIDUAL OWNERSHIP	4062	16955	45474449	3595535	89626288	166485060
PARTNERSHIPS	1357	10917	31496445	1983118	61774650	115107859
INCORPORATED COMPANIES	6895	583954	2475774951	255486408	5977194398	11297115095
COOPERATIVES	210	1869	5851715	1045141	48646906	63121567
NOT CLASSIFIABLE	557	2051	6086674		13375940	26630981
<b>TOTALS</b>	<b>13081</b>	<b>615746</b>	<b>2564684234</b>	<b>262110202</b>	<b>6190618182</b>	<b>11668460562</b>
<b>MANITOBA</b>						
INDIVIDUAL OWNERSHIP	595	1915	4250900	371311	7901079	15241070
PARTNERSHIPS	156	841	2171339	135649	3960556	7484983
INCORPORATED COMPANIES	733	39756	145758624	13292669	399471225	705540209
COOPERATIVES	24	465	1407094	218950	9735602	13357345
NOT CLASSIFIABLE	99	168	410068		1026153	1885745
<b>TOTALS</b>	<b>1607</b>	<b>43145</b>	<b>153998025</b>	<b>14018579</b>	<b>422094615</b>	<b>743509352</b>
<b>SASKATCHEWAN</b>						
INDIVIDUAL OWNERSHIP	409	1109	2263025	229545	3175165	7256528
PARTNERSHIPS	108	491	1129130	124792	2406543	4602885
INCORPORATED COMPANIES	271	9298	37396781	8094373	167745586	27732885
COOPERATIVES	46	1556	6063524	1185940	39533669	57351225
NOT CLASSIFIABLE	49	85	181356		515734	779759
<b>TOTALS</b>	<b>883</b>	<b>12539</b>	<b>47033816</b>	<b>9634650</b>	<b>213376697</b>	<b>347320321</b>
<b>ALBERTA</b>						
INDIVIDUAL OWNERSHIP	647	2214	5045101	451700	8632636	17738199
PARTNERSHIPS	196	1093	2724271	244533	5330370	10660099
INCORPORATED COMPANIES	842	35164	141533841	16956425	487237672	829750494
COOPERATIVES	61	880	2809520	308782	22128949	27239547
NOT CLASSIFIABLE	84	171	392680		939339	1928458
<b>TOTALS</b>	<b>1830</b>	<b>39522</b>	<b>152505413</b>	<b>17961440</b>	<b>524268966</b>	<b>887316797</b>
<b>BRITISH COLUMBIA</b>						
INDIVIDUAL OWNERSHIP	1243	4516	10344149	1025360	16359659	34019709
PARTNERSHIPS	446	2593	6566654	639010	11304964	22811534
INCORPORATED COMPANIES	2124	91977	396576989	47790191	911955955	1764880878
COOPERATIVES	44	1801	7105030	778972	33370735	48676490
NOT CLASSIFIABLE	135	271	692720		1932863	4753514
<b>TOTALS</b>	<b>3992</b>	<b>101158</b>	<b>421285542</b>	<b>50233533</b>	<b>974924176</b>	<b>1875142125</b>
<b>YUKON AND N W T</b>						
INDIVIDUAL OWNERSHIP	3	12	46222	2458	33627	122135
INCORPORATED COMPANIES	9	103	563862	170899	2123182	2710251
<b>TOTALS</b>	<b>12</b>	<b>115</b>	<b>610084</b>	<b>173357</b>	<b>2156809</b>	<b>2832386</b>

Table 5. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1959

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
INDIVIDUAL OWNERSHIP	3434	15042	33350109	5242276	126258903	191267785
PARTNERSHIPS	802	5908	14806992	2058739	53268283	82076714
INCORPORATED COMPANIES	3053	161415	585563310	55974908	2543451860	4088094093
COOPERATIVES	876	9727	28818745	4586051	244701242	312450689
TOTALS	8165	192092	662539156	67861974	2967680288	4673889281
<b>TOBACCO AND TOBACCO PRODUCT</b>						
INCORPORATED COMPANIES	30	10089	37662472	886740	211164838	322322783
COOPERATIVES	3	119	238995	11138	1235330	1654463
OTHER OWNERSHIP	7	79	176751	4853	370510	586415
TOTALS	40	10287	38078218	902731	212770678	324563661
<b>RUBBER PRODUCTS</b>						
INCORPORATED COMPANIES	78	21037	86701037	5415011	160265356	347312486
OTHER OWNERSHIP	11	56	158000	5401	131170	367794
TOTALS	89	21093	86859037	5420412	160396526	347680280
<b>LEATHER PRODUCTS</b>						
INDIVIDUAL OWNERSHIP	148	1480	3507098	95965	5685212	10772515
PARTNERSHIPS	42	581	1462862	25943	2420560	4797699
INCORPORATED COMPANIES	396	28951	77765263	2142417	135659998	255604791
TOTALS	586	31012	82735223	2264325	143765770	271175005
<b>TEXTILE PRODUCTS</b>						
INDIVIDUAL OWNERSHIP	228	1376	3126511	132487	4612002	10192546
PARTNERSHIPS	89	801	1945561	106863	2409442	5669338
INCORPORATED COMPANIES	562	61402	197831428	14836756	422619427	786655202
TOTALS	879	63579	202903500	15076106	429640871	802517086
<b>CLOTHING</b>						
INDIVIDUAL OWNERSHIP	563	5620	11929418	234311	17295788	35834566
PARTNERSHIPS	312	6043	15499085	217951	23086315	46787551
INCORPORATED COMPANIES	1484	76015	200084438	2652566	360749816	683195813
TOTALS	2359	87678	227512941	3104828	401131919	765817930
<b>KNITTING MILLS</b>						
INDIVIDUAL OWNERSHIP	46	476	1038971	33234	2619741	4496059
PARTNERSHIPS	30	663	1675689	31872	5085824	7990092
INCORPORATED COMPANIES	243	19853	49472635	1843269	90953076	176781536
TOTALS	319	20992	52187295	1908375	98658641	189267687



MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1959

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Table 5. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1959—*continued*

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
WOOD PRODUCTS						
INDIVIDUAL OWNERSHIP	5733	17882	34087951	2971944	74080563	135834202
PARTNERSHIPS	1402	7046	15469490	1223393	30676036	57630201
INCORPORATED COMPANIES	2661	98518	337203479	17252345	654396456	1227668659
COOPERATIVES	12	345	1100807	71809	2200850	4002733
TOTALS	9808	123791	387861727	21519491	761353905	1425135795
PAPER PRODUCTS						
INDIVIDUAL OWNERSHIP	35	241	670937	27213	1473653	2636200
PARTNERSHIPS	12	147	379760	14852	809461	1475674
INCORPORATED COMPANIES	512	93843	429313809	113509419	933045999	2023187294
TOTALS	559	94231	430364506	113551484	935329113	2027299168
PRINTING PUBLISHING INDUS						
INDIVIDUAL OWNERSHIP	1136	4469	143224195	514222	10916311	34744096
PARTNERSHIPS	339	2053	6989069	196112	5184977	16136351
INCORPORATED COMPANIES	1411	60833	266490035	5233251	213915705	686122417
COOPERATIVES	11	415	1499548	34737	1061145	3013043
NOT CLASSIFIABLE	1462	6156	18961346		36226896	83615761
TOTALS	4359	73926	308264193	5978322	267305034	823631668
IRON AND STEEL PRODUCTS						
INDIVIDUAL OWNERSHIP	702	3282	9763616	572335	9089317	24762076
PARTNERSHIPS	282	2501	8561798	441101	12405359	26085324
INCORPORATED COMPANIES	2262	187186	843120273	65031586	1464827182	3026780804
TOTALS	3246	192969	861445687	66045022	1486321858	3077628204
TRANSPORTATION EQUIPMENT						
INDIVIDUAL OWNERSHIP	162	661	1752240	93193	2058264	4710245
PARTNERSHIPS	53	322	911598	35709	1553230	3086788
INCORPORATED COMPANIES	430	112623	528923749	20054305	1116671093	2014398672
TOTALS	645	113606	531587587	20183207	1120282587	2022195705
NON FERROUS METAL PRODUCTS						
INDIVIDUAL OWNERSHIP	121	508	1570088	67232	2250657	4757070
PARTNERSHIPS	54	381	1140484	48267	1935805	3904338
INCORPORATED COMPANIES	405	51136	234017400	68901897	1071864542	1731791645
TOTALS	580	52025	236727972	69017396	1076051004	1740453053
ELECTRICAL APPARATUS SUPPL						
INDIVIDUAL OWNERSHIP	29	119	332109	14203	608189	1235687
PARTNERSHIPS	10	242	783873	30241	2491118	3541280
INCORPORATED COMPANIES	457	73522	315741104	10132711	498700371	1042685311
TOTALS	496	73883	316857086	10177155	501799678	1047462278

Table 5. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1959 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
NON METALLIC MINERAL PROD						
INDIVIDUAL OWNERSHIP	347	1401	3431646	365534	3637492	10198592
PARTNERSHIPS	118	831	2362659	427147	2763541	7639778
INCORPORATED COMPANIES	786	41117	172859493	51675302	234522311	676399310
TOTALS	1251	43349	178653798	52467983	240923344	694237680
PETROLEUM PRODUCTS						
INCORPORATED COMPANIES	109	16762	93846438	57891286	935808735	1267483464
OTHER OWNERSHIP	3	13	49938	7575	379603	523985
TOTALS	112	16775	93896376	57898861	936188338	1268007449
CHEMICALS ALLIED PRODUCTS						
INDIVIDUAL OWNERSHIP	146	671	2299969	73215	2063321	4744400
PARTNERSHIPS	33	145	341202	21586	613762	1381527
INCORPORATED COMPANIES	951	53687	239547782	50410146	618394317	1363846380
COOPERATIVES	7	279	1028773	87312	6294392	8238723
TOTALS	1137	54782	243217726	50592259	627365792	1378211030
MISC MANUFACTURING INDUSTR						
INDIVIDUAL OWNERSHIP	503	1947	5483922	239758	5160747	14203005
PARTNERSHIPS	148	1075	3017736	112187	3825532	8726300
INCORPORATED COMPANIES	912	34864	122880020	4558286	176246918	409499216
TOTALS	1563	37886	131381678	4910231	185235197	432428521

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1959

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**TABLE 6. Principal Statistics of the Forty Leading Industries of Canada**

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1</b>						
PULP AND PAPER MILLS INCORPORATED COMPANIES	127	65028	322311304	108859319	628269346	1499585644
TOTALS	127	65028	322311304	108859319	628269346	1499585644
<b>2</b>						
NON FERROUS METAL SMELTING INCORPORATED COMPANIES	24	27746	137227215	62320376	815787699	1307996841
TOTALS	24	27746	137227215	62320376	815787699	1307996841
<b>3</b>						
PETROLEUM REFINING PRODS INCORPORATED COMPANIES	69	14142	81554767	51967235	863895812	1156912043
TOTALS	69	14142	81554767	51967235	863895812	1156912043
<b>4</b>						
SLAUGHTERING MEAT PACKING INDIVIDUAL OWNERSHIP	28	213	614835	73843	6685503	7890479
PARTNERSHIPS	15	172	484870	51744	7828270	9026832
INCORPORATED COMPANIES	133	25981	113170711	6274949	871303232	1100321484
COOPERATIVES	4	500	1699835	151064	14687622	18662034
TOTALS	180	26866	115970251	6551600	900504627	1135900829
<b>5</b>						
MOTOR VEHICLES INCORPORATED COMPANIES	16	28461	146956325	5922223	591068962	928949639
TOTALS	16	28461	146956325	5922223	591068962	928949639
<b>6</b>						
IRON AND STEEL MILLS INCORPORATED COMPANIES	49	34942	182910151	36076238	354160093	782494003
TOTALS	49	34942	182910151	36076238	354160093	782494003
<b>7</b>						
SAWMILLS INDIVIDUAL OWNERSHIP	3706	11234	17239729	1983798	51629053	86870812
PARTNERSHIPS	959	4067	7133487	818919	17753141	31954078
INCORPORATED COMPANIES	1003	33128	119604147	6977379	242520720	450189878
COOPERATIVES	10	230	781840	61089	1496194	2808015
TOTALS	5678	48659	144759203	9841185	313399108	571822783
<b>8</b>						
BUTTER CHEESE FACTORIES INDIVIDUAL OWNERSHIP	277	1096	2633722	775743	34025063	39764564
PARTNERSHIPS	58	709	2016110	308782	12202645	15887916
INCORPORATED COMPANIES	363	14289	52169465	6631359	217173979	309901029
COOPERATIVES	468	4841	15218828	2579282	133996126	167083384
TOTALS	1166	20935	72038125	10295166	397397813	532636893
<b>9</b>						
ELECTRICAL APPARATUS MISC INDIVIDUAL OWNERSHIP	12	43	126347	6917	275247	625973
PARTNERSHIPS	5	123	432181	17470	1991467	2734548
INCORPORATED COMPANIES	164	25960	109938482	3822014	184453809	381854911
TOTALS	181	26126	110497010	3846401	186720523	385215432
<b>10</b>						
SHEET METAL PRODUCTS INDIVIDUAL OWNERSHIP	80	432	1279898	68277	1826738	3882935
PARTNERSHIPS	28	187	620766	27591	1245497	2349679
INCORPORATED COMPANIES	382	20162	88220507	3584636	193644993	359325515
TOTALS	490	20781	90121171	3680504	196717228	365558129
<b>11</b>						
FOOD PREPARATIONS MISC INDIVIDUAL OWNERSHIP	45	213	509361	65198	1753675	2824889
PARTNERSHIPS	14	78	177710	11296	434102	866502
INCORPORATED COMPANIES	240	9967	37387091	3822771	218409173	349565687
TOTALS	299	10258	38074162	3899265	220596950	353257078
<b>12</b>						
BAKERIES INDIVIDUAL OWNERSHIP	1734	8076	17557283	2115383	27309827	57462558
PARTNERSHIPS	312	2404	5813014	727304	8701817	18941646
INCORPORATED COMPANIES	483	25826	88497209	8044855	122301891	273121756
COOPERATIVES	10	98	264021	25923	352254	779253
TOTALS	2539	36404	112131527	10913465	158665789	350305213



TABLE 6. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
13						
PRINTING AND PUBLISHING						
INDIVIDUAL OWNERSHIP	257	1324	4122733	187735	2247967	9769170
PARTNERSHIPS	80	469	1387971	59313	595366	2819222
INCORPORATED COMPANIES	396	29032	129701550	2449598	88445679	334805881
COOPERATIVES	7	52	159341	7250	103840	310880
TOTALS	740	30877	135371595	2703896	91392852	347705153
14						
RUBBER GOODS						
INDIVIDUAL OWNERSHIP	8	36	95600	4264	50390	181789
PARTNERSHIPS	3	20	62400	1137	80780	186005
INCORPORATED COMPANIES	78	21037	86701037	5415011	160265356	347312486
TOTALS	89	21093	86859037	5420412	160396526	347680280
15						
MACHINERY INDUSTRIAL						
INDIVIDUAL OWNERSHIP	27	135	373083	17790	306590	972667
PARTNERSHIPS	14	269	1033478	42018	2082887	4022453
INCORPORATED COMPANIES	332	24401	105907439	3489086	145460090	338499839
TOTALS	373	24805	107314000	3548894	147849567	343494959
16						
FURNITURE						
INDIVIDUAL OWNERSHIP	1032	3378	9331653	405974	10624107	24732473
PARTNERSHIPS	236	1750	5077650	176357	8043756	15815339
INCORPORATED COMPANIES	629	27371	91994908	3020938	142364829	289298003
TOTALS	1897	32499	106404211	3603269	161032692	329845815
17						
AIRCRAFT AND PARTS						
INCORPORATED COMPANIES	73	28458	142301043	3680965	127897365	327155058
OTHER OWNERSHIP	5	58	183861	3786	39899	378573
TOTALS	78	28516	142484904	3684751	127937264	327533631
18						
MOTOR VEHICLE PARTS						
INDIVIDUAL OWNERSHIP	26	153	425642	23743	690868	1424274
PARTNERSHIPS	10	91	258539	12233	891345	1404100
INCORPORATED COMPANIES	175	18641	84514326	4470918	172188519	320592015
TOTALS	211	18885	85198507	4506894	173770732	323420389
19						
PAPER BOXES AND BAGS						
INDIVIDUAL OWNERSHIP	19	169	470362	17301	947812	1747675
PARTNERSHIPS	6	119	307804	10131	691148	1204398
INCORPORATED COMPANIES	203	17273	62518814	2323624	187238377	306490838
TOTALS	228	17561	63296980	2351056	188877337	309442911
20						
INDUSTRIAL CHEMICAL MFG						
INCORPORATED COMPANIES	57	10452	53527783	27985958	127361965	297482108
TOTALS	57	10452	53527783	27985958	127361965	297482108
21						
FRUIT AND VEGETABLE PREP						
INDIVIDUAL OWNERSHIP	81	635	890493	108731	2765582	4360544
PARTNERSHIPS	29	286	594170	57221	2141202	3441566
INCORPORATED COMPANIES	239	14623	42231300	3288098	158951691	272079814
COOPERATIVES	29	495	1014419	90926	4460472	6653313
TOTALS	378	16039	44730382	3544976	168318947	286535237
22						
PRINTING AND BOOKBINDING						
INDIVIDUAL OWNERSHIP	794	2816	8979988	296163	8154348	22520345
PARTNERSHIPS	236	1367	4738853	122575	4212647	11601514
INCORPORATED COMPANIES	808	22551	91612223	1963092	90918889	247024098
COOPERATIVES	4	363	1340207	27487	957305	2702163
TOTALS	1842	27097	106671271	2409317	104243189	283848120
23						
RAILWAY ROLLING STOCK						
INCORPORATED COMPANIES	29	20248	83680309	3566466	163814494	266868100
TOTALS	29	20248	83680309	3566466	163814494	266868100

TABLE 6. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
24						
STOCK POULTRY FEEDS PREP						
INDIVIDUAL OWNERSHIP	301	817	1878430	456793	16286281	20504106
PARTNERSHIPS	62	261	669599	134910	4850887	6161995
INCORPORATED COMPANIES	289	3884	14220636	2268765	130953981	175898791
COOPERATIVES	218	1694	4879707	838362	45815210	58357110
TOTALS	870	6656	21648372	3698830	197906359	260922002
25						
CLOTHING WOMENS FACTORY						
INDIVIDUAL OWNERSHIP	77	772	1818772	26943	3288716	6254568
PARTNERSHIPS	62	1643	4365467	41847	7562322	14858139
INCORPORATED COMPANIES	495	23427	65510000	607998	127083239	239462897
TOTALS	634	25842	71694239	676788	137934277	260575604
26						
CLOTHING MENS FACTORY						
INDIVIDUAL OWNERSHIP	68	680	1521954	23982	4402361	7156187
PARTNERSHIPS	62	1472	3867469	60590	7689771	13783422
INCORPORATED COMPANIES	383	27057	70621848	909772	132898269	239546270
TOTALS	513	29209	76011271	994344	144990401	260485879
27						
IRON FOUNDRIES						
INDIVIDUAL OWNERSHIP	28	199	467077	35164	400945	1031527
PARTNERSHIPS	12	132	480909	26463	293289	910688
INCORPORATED COMPANIES	144	15380	66928424	4833417	136684771	253006074
TOTALS	184	15711	67876410	4895044	137379005	254948289
28						
SASH DOOR PLANING MILLS						
INDIVIDUAL OWNERSHIP	743	2237	5353245	443924	9163587	18037785
PARTNERSHIPS	149	835	2317380	168972	3726338	7245538
INCORPORATED COMPANIES	651	15089	50117787	3438941	140024288	229578495
TOTALS	1543	18161	57788412	4051837	152914213	254861818
29						
BREWERIES						
INCORPORATED COMPANIES	56	8031	40348477	3224608	57936492	244766207
TOTALS	56	8031	40348477	3224608	57936492	244766207
30						
HEAVY ELECTRIC EQUIPMENT						
INDIVIDUAL OWNERSHIP	3	19	46462	1126	78749	153854
INCORPORATED COMPANIES	83	17338	81326298	2561943	92489403	233522036
TOTALS	86	17357	81372760	2563069	92568152	233675890
31						
TELECOMMUNICATION EQUIP						
INDIVIDUAL OWNERSHIP	8	34	82310	3044	194725	320024
PARTNERSHIPS	3	93	250728	11299	422383	660948
INCORPORATED COMPANIES	112	18804	77597357	1257344	116982147	224089792
TOTALS	123	18931	77930395	1271687	117599255	225070764
32						
FLOUR MILLS						
PARTNERSHIPS	11	63	219501	34142	1276370	1596175
INCORPORATED COMPANIES	49	4035	16101069	1703998	162489679	213972472
OTHER OWNERSHIP	11	136	498671	77157	6003808	7328870
TOTALS	71	4234	16819241	1815297	169769857	222897517
33						
CHEMICAL PRODUCTS MISC						
INDIVIDUAL OWNERSHIP	42	160	390679	27452	341415	960379
INCORPORATED COMPANIES	223	11410	51107846	8866926	105998472	217254552
OTHER OWNERSHIP	6	22	56262	4450	588387	871542
TOTALS	271	11592	51554787	8898828	106928274	219086473
34						
COTTON YARN AND CLOTH						
INCORPORATED COMPANIES	43	18181	53279982	4281847	129794903	217810042
OTHER OWNERSHIP	3	23	33500	3650	42500	102688
TOTALS	46	18204	53313482	4285497	129837403	217912730
35						
FABRICAT STRUCTURAL STEEL						
INCORPORATED COMPANIES	58	14660	69141933	1993310	102485801	216840119
OTHER OWNERSHIP	3	65	199698	7899	366663	810425
TOTALS	61	14725	69341631	2001209	102852464	217650544

TABLE 6. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
36						
TOBACCO CIGARS CIGARETTES						
INCORPORATED COMPANIES	18	8290	32819990	558229	111453940	211995162
OTHER OWNERSHIP	6	66	168010	4040	163010	365175
TOTALS	24	8356	32988000	562269	111616950	212360337
37						
CONCRETE PRODUCTS						
INDIVIDUAL OWNERSHIP	222	781	1654311	156712	2078739	5159998
PARTNERSHIPS	82	519	1468302	219671	2172177	5046064
INCORPORATED COMPANIES	378	11266	46976889	6516319	95577514	197700188
TOTALS	682	12566	50099502	6892702	99828430	207906250
38						
SYNTHETIC TEXTILE MILLS						
INCORPORATED COMPANIES	48	15004	53642334	5107892	96429339	207061266
TOTALS	48	15004	53642334	5107892	96429339	207061266
39						
BRASS AND COPPER PRODUCTS						
INDIVIDUAL OWNERSHIP	29	97	290727	26985	421412	881528
PARTNERSHIPS	14	107	322818	30048	895330	1495651
INCORPORATED COMPANIES	113	8992	38929060	2793860	123532714	197910188
TOTALS	156	9196	39542605	2850893	124849456	200287367
40						
PAPER GOODS MISCELLANEOUS						
INDIVIDUAL OWNERSHIP	16	72	200575	9912	525841	888525
PARTNERSHIPS	6	28	71956	4721	118313	271276
INCORPORATED COMPANIES	163	9366	34857937	1602263	93855914	175700913
TOTALS	185	9466	35130468	1616896	94500068	176860714



## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1959

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	8122	15350	25861659	2414072	35674033	78278630
PARTNERSHIPS	1524	3657	5924044	470116	7149427	16331855
INCORPORATED COMPANIES	1174	3168	6706996	566933	6323553	15880573
COOPERATIVES	68	116	152873	27130	589834	875755
NOT CLASSIFIABLE	1079	927	1126875		5123785	7124929
TOTALS	11967	23218	39772447	3478251	54860632	118491742
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	4212	25072	60484117	4727838	103722331	207733570
PARTNERSHIPS	1494	10362	26243401	1719539	35879713	78684140
INCORPORATED COMPANIES	3438	27801	78632527	5109614	86151015	207592339
COOPERATIVES	255	873	1659119	292322	13128626	16134416
NOT CLASSIFIABLE	270	1334	3161644		7686572	13090685
TOTALS	9669	65442	170180808	11849313	246568257	523235150
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	972	12549	33442438	3116188	102925968	165555806
PARTNERSHIPS	657	11408	32952902	2338313	67712460	124857705
INCORPORATED COMPANIES	6643	153904	490897168	30802181	788078015	1639392573
COOPERATIVES	468	3565	8517625	1418866	83153010	100283840
NOT CLASSIFIABLE	101	1782	5461883		10501574	21362611
TOTALS	8841	183208	571272016	37675548	1052371027	2051452535
500000 AND OVER						
INDIVIDUAL OWNERSHIP	43	2284	7045564	431921	25845126	39403274
PARTNERSHIPS	56	3380	10447202	468927	38311630	57951213
INCORPORATED COMPANIES	5480	1017463	4240440144	511201849	10948863608	20243052772
COOPERATIVES	125	6848	24704581	3774353	172465298	235977259
NOT CLASSIFIABLE	12	2113	9210944		12914965	42037536
TOTALS	5716	1032088	4291848435	515877050	11198400627	20618422054

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	1506	3152	5400328	835872	9287898	18424528
PARTNERSHIPS	193	501	806976	113716	1278774	2572893
INCORPORATED COMPANIES	170	405	671454	107259	1094059	2282789
COOPERATIVES	58	100	130024	25037	563713	808517
TOTALS	1927	4158	7008782	1081884	12224444	24088727
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	1444	7146	15909464	2269946	43828125	73578627
PARTNERSHIPS	378	2246	5119818	684977	11548848	20826573
INCORPORATED COMPANIES	544	3542	8152778	1166404	19378758	34542280
COOPERATIVES	249	824	1540390	287115	12992022	15801061
TOTALS	2615	13758	30722450	4408442	87747753	144748541
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	464	4217	10797256	1831144	58541732	80458202
PARTNERSHIPS	213	2504	6963907	1065031	26326026	40479005
INCORPORATED COMPANIES	1223	19895	57564404	8064209	175009170	298105798
COOPERATIVES	459	3323	7984759	1383943	82508599	98968013
TOTALS	2359	29939	83310326	12344327	342385527	518011018
500000 AND OVER						
INDIVIDUAL OWNERSHIP	20	527	1243061	305314	14601148	18806428
PARTNERSHIPS	18	657	1916291	195015	14114635	18198243
INCORPORATED COMPANIES	1116	137573	519174674	46637036	2347969873	3753163226
COOPERATIVES	110	5480	19163572	2889956	148636908	196873098
TOTALS	1264	144237	541497598	50027321	2525322564	3987040995
<b>TOBACCO AND TOBACCO PRODUCT</b>						
UNDER 25000 DOLLARS						
ALL TYPES OWNERSHIP	5	14	17815	976	16468	37551
TOTALS	5	14	17815	976	16468	37551
25000 TO 99999 DOLLAR						
INCORPORATED COMPANIES	3	77	334002	10411	114075	225603
TOTALS	3	77	334002	10411	114075	225603
100000 TO 499999 DOLLAR						
ALL TYPES OWNERSHIP	7	123	297199	19973	881172	1262776
TOTALS	7	123	297199	19973	881172	1262776
500000 AND OVER						
ALL TYPES OWNERSHIP	25	10073	37429202	871371	211758963	323037731
TOTALS	25	10073	37429202	871371	211758963	323037731
<b>RUBBER PRODUCTS</b>						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	5	13	39000	1446	24840	73723
OTHER OWNERSHIP	7	15	35700	1849	21790	70457
TOTALS	12	28	74700	3295	46630	144180
25000 TO 99999 DOLLAR						
INCORPORATED COMPANIES	6	21	71214	3288	161110	329919
OTHER OWNERSHIP	3	25	67400	2832	41400	138951
TOTALS	9	46	138614	6120	202510	468870
100000 TO 499999 DOLLAR						
ALL TYPES OWNERSHIP	24	607	2085634	123600	2702311	7147571
TOTALS	24	607	2085634	123600	2702311	7147571

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959 — *continued*

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER INCORPORATED COMPANIES	44	20412	84560089	5287397	157445075	339919659
TOTALS	44	20412	84560089	5287397	157445075	339919659
LEATHER PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	79	172	332867	22300	355950	826279
PARTNERSHIPS	13	35	56657	3136	64591	149206
INCORPORATED COMPANIES	27	70	138594	13395	178642	370783
TOTALS	119	277	528118	38831	599183	1346268
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	47	374	798744	30974	1256858	2561374
PARTNERSHIPS	13	109	252357	6098	352554	734800
INCORPORATED COMPANIES	52	535	1147700	39647	1503046	3166187
TOTALS	112	1018	2198801	76719	3112458	6462361
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	20	547	1360469	28510	2098108	4123263
PARTNERSHIPS	15	369	959536	15097	1631495	3233818
INCORPORATED COMPANIES	167	6197	15219575	388967	22253102	45511215
TOTALS	202	7113	17539580	432574	25982705	52868296
500000 AND OVER						
INCORPORATED COMPANIES	150	22149	61259394	1700408	111725208	206556606
OTHER OWNERSHIP	3	455	1209330	15793	2346216	3941474
TOTALS	153	22604	62468724	1716201	114071424	210498080
TEXTILE PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	121	336	601477	35252	386817	1360614
PARTNERSHIPS	25	74	131729	5357	100744	308779
INCORPORATED COMPANIES	30	94	175867	11122	194768	451906
TOTALS	176	504	909073	51731	682329	2121299
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	86	646	1531133	57187	1508592	4146439
PARTNERSHIPS	46	358	836623	39795	770237	2124860
INCORPORATED COMPANIES	92	922	2463758	90756	2454707	6178977
TOTALS	224	1926	4831514	187738	4733536	12450276
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	19	334	846095	31601	1893816	3480006
PARTNERSHIPS	18	369	977209	61711	1538461	3235699
INCORPORATED COMPANIES	203	5193	15004944	928676	24821345	50405527
TOTALS	240	5896	16828248	1021988	28253622	57121232
500000 AND OVER						
INCORPORATED COMPANIES	236	55170	180134742	13804678	394644562	729037270
OTHER OWNERSHIP	3	83	199923	9971	1326822	1787009
TOTALS	239	55253	180334665	13814649	395971384	730824279
CLOTHING						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	193	624	1055564	38985	917369	2361968
PARTNERSHIPS	37	138	271124	8332	197984	535759
INCORPORATED COMPANIES	55	218	404945	14120	341633	852312
TOTALS	285	980	1731633	61437	1456986	3750039



Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	287	3000	6057548	127121	6329119	15355509
PARTNERSHIPS	146	1592	3685788	65007	3424230	8491397
INCORPORATED COMPANIES	248	2987	6472752	148528	6519826	15749816
TOTALS	681	7579	16216088	340656	16273175	39596722
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	77	1631	3833492	54726	7011614	13494440
PARTNERSHIPS	116	3065	7966200	116853	11976842	23536808
INCORPORATED COMPANIES	765	23689	60457408	888447	101807312	197900747
TOTALS	958	28385	72257100	1060026	120795768	234931995
500000 AND OVER						
INDIVIDUAL OWNERSHIP	6	365	982814	13479	3037686	4622649
PARTNERSHIPS	13	1248	3575973	27759	7487259	14223587
INCORPORATED COMPANIES	416	49121	132749333	1601471	252081045	468692938
TOTALS	435	50734	137308120	1642709	262605990	487539174
KNITTING MILLS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	17	68	72976	3302	68317	170415
PARTNERSHIPS	3	10	12750	437	18541	34972
INCORPORATED COMPANIES	4	17	17304	1036	21618	48796
TOTALS	24	95	103030	4775	108476	254183
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	17	114	251003	14275	437466	897013
PARTNERSHIPS	12	103	191023	6656	418125	711517
INCORPORATED COMPANIES	28	283	620559	30441	699819	1664851
TOTALS	57	500	1062585	51372	1555410	3273381
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	11	221	565823	12760	1486958	2525407
INCORPORATED COMPANIES	112	3935	9565932	347135	17128102	32755466
OTHER OWNERSHIP	11	196	492101	14441	1385211	2233770
TOTALS	134	4352	10623856	374336	20000271	37514643
500000 AND OVER						
INCORPORATED COMPANIES	98	15591	39192304	1462362	73037643	142170262
OTHER OWNERSHIP	6	454	1205520	15530	3956841	6055218
TOTALS	104	16045	40397824	1477892	76994484	148225480
WOOD PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	4224	7003	8980732	839517	17618745	33273744
PARTNERSHIPS	832	1673	1840916	178719	3581101	6728670
INCORPORATED COMPANIES	255	652	1182850	97535	1550127	3274326
COOPERATIVES	5	6	4440	500	17835	28160
TOTALS	5316	9334	12008938	1116271	22767808	43304900
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	1274	7373	16021086	1301078	32812160	61553451
PARTNERSHIPS	426	2807	6206279	488653	11209421	21938287
INCORPORATED COMPANIES	632	4865	12682970	1021536	17928612	38064553
TOTALS	2332	15045	34910335	2811267	61950193	121556291
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	230	3359	8670927	806476	21610268	38127273
PARTNERSHIPS	140	2424	6900104	519939	14351667	26330308
INCORPORATED COMPANIES	1147	26923	82160880	5469678	148190429	282988759
COOPERATIVES	3	60	116482	5579	226020	370470
TOTALS	1520	32766	97848393	6801672	184378384	347816810

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER						
INDIVIDUAL OWNERSHIP	5	147	415206	24873	2039390	2879734
PARTNERSHIPS	4	142	522191	36082	1533847	2632936
INCORPORATED COMPANIES	631	66357	242156664	10729326	488684283	906945124
TOTALS	640	66646	243094061	10790281	492257520	912457794
PAPER PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	11	28	48834	1561	54042	132065
PARTNERSHIPS	4	11	17799	2914	28354	52312
INCORPORATED COMPANIES	10	24	57037	5173	50202	131999
TOTALS	25	63	123670	9648	132598	316376
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	13	70	197907	10946	454066	771213
PARTNERSHIPS	3	20	62692	1327	112788	208085
INCORPORATED COMPANIES	46	349	932554	39331	1172358	2630076
TOTALS	62	439	1193153	51604	1739212	3609374
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	11	143	424196	14706	965545	1732922
PARTNERSHIPS	4	35	108905	5399	400105	690299
INCORPORATED COMPANIES	148	3528	10550927	697915	19192724	38287463
TOTALS	163	3706	11084028	718020	20558374	40710684
500000 AND OVER						
INCORPORATED COMPANIES	309	90023	417963655	112772212	912898929	1982662734
TOTALS	309	90023	417963655	112772212	912898929	1982662734
PRINTING PUBLISHING INDUS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	720	1363	3492836	201389	2371821	8049390
PARTNERSHIPS	145	392	980701	39934	623165	2076470
INCORPORATED COMPANIES	119	332	862494	42630	563226	1810443
COOPERATIVES	3	8	15825	1494	6671	28459
NOT CLASSIFIABLE	1079	927	1126875		5123785	7124929
TOTALS	2065	3022	6478731	285447	8688668	19089691
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	386	2263	7518879	226468	5291439	17262926
PARTNERSHIPS	160	1050	3581025	100825	2372519	7944746
INCORPORATED COMPANIES	518	4250	14189737	394792	8525121	29766129
COOPERATIVES	4	30	87957	4020	61479	182158
NOT CLASSIFIABLE	270	1334	3161644		7686572	13090685
TOTALS	1338	8927	28539242	726105	23937130	68246644
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	27	470	1801434	45668	1687923	4644754
PARTNERSHIPS	34	611	2427343	55353	2189293	6115135
INCORPORATED COMPANIES	533	12939	51674360	1181954	35277635	117319384
NOT CLASSIFIABLE	101	1782	5461883		10501574	21362611
TOTALS	695	15802	61365020	1282975	49656425	149441884
500000 AND OVER						
INDIVIDUAL OWNERSHIP	3	373	1511046	40697	1565128	4787026
INCORPORATED COMPANIES	246	43689	201159210	3643098	170542718	540028887
NOT CLASSIFIABLE	12	2113	9210944		12914965	42037536
TOTALS	261	46175	211881200	3683795	185022811	586853449
IRON AND STEEL PRODUCTS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	382	856	2063504	170583	1538481	4754099
PARTNERSHIPS	97	287	630702	48726	448479	1428040
INCORPORATED COMPANIES	140	400	985181	67834	637743	1963529
TOTALS	619	1543	3679387	287143	2624703	8145668

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	271	1710	5334725	281824	4318250	12751442
PARTNERSHIPS	137	944	3000593	156686	2305621	7043437
INCORPORATED COMPANIES	469	3812	12775425	621959	9839514	28304852
TOTALS	877	6466	21110743	1060469	16463385	48099731
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	48	689	2254983	114369	2776369	6596930
PARTNERSHIPS	41	797	2960900	150291	3091376	7747168
INCORPORATED COMPANIES	902	20869	81576343	3748978	89765817	217921034
TOTALS	991	22355	86792226	4013638	95633562	232265132
500000 AND OVER INCORPORATED COMPANIES	750	162025	747514076	60577820	1363924515	2777326230
OTHER OWNERSHIP	9	580	2349255	105952	7675693	11791443
TOTALS	759	162605	749863331	60683772	1371600208	2789117673
TRANSPORTATION EQUIPMENT						
UNDER 25000 DOLLARS INDIVIDUAL OWNERSHIP	107	230	508542	30794	442152	1174216
PARTNERSHIPS	26	81	189439	7286	122190	328120
INCORPORATED COMPANIES	31	79	200073	14068	145398	389083
TOTALS	164	390	898054	52148	709740	1891419
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	47	325	926659	44087	1102952	2434990
PARTNERSHIPS	17	84	254380	12176	268944	647615
INCORPORATED COMPANIES	65	524	1671351	102428	1537716	3840428
TOTALS	129	933	2852390	158691	2909612	6923033
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	8	106	317039	18312	513160	1101039
PARTNERSHIPS	9	126	400157	12305	587332	1302445
INCORPORATED COMPANIES	136	3490	12967559	586749	14266804	32569967
TOTALS	153	3722	13684755	617366	15367296	34973451
500000 AND OVER INCORPORATED COMPANIES	199	108561	514152388	19355002	1101295939	1978407802
TOTALS	199	108561	514152388	19355002	1101295939	1978407802
NON FERROUS METAL PRODUCTS						
UNDER 25000 DOLLARS INDIVIDUAL OWNERSHIP	69	151	327340	19051	290693	796482
PARTNERSHIPS	16	59	117154	4528	90211	265637
INCORPORATED COMPANIES	30	67	158037	12019	134893	396807
TOTALS	115	277	602531	35598	515797	1458926
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	41	214	676314	36364	1055230	2102794
PARTNERSHIPS	29	176	515678	18014	549166	1398254
INCORPORATED COMPANIES	74	606	1951654	94499	1948157	4626551
TOTALS	144	996	3143646	148877	3552553	8127599
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	10	108	398543	10792	656054	1315508
PARTNERSHIPS	8	113	395213	21304	750471	1436325
INCORPORATED COMPANIES	163	3756	12711046	609051	17273055	37659039
TOTALS	181	3977	13504802	641147	18679580	40410872
500000 AND OVER INCORPORATED COMPANIES	140	46775	219476993	68191774	1053303074	1690455656
TOTALS	140	46775	219476993	68191774	1053303074	1690455656



Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ELECTRICAL APPARATUS SUPPLY</b>						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	17	46	115692	3023	111555	214313
OTHER OWNERSHIP	12	23	48603	2761	65034	146703
TOTALS	29	69	164295	5784	176589	361016
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	16	84	246401	9481	380775	795982
PARTNERSHIPS	3	29	114856	3514	88604	176523
INCORPORATED COMPANIES	64	511	1586055	86998	1746250	3796799
TOTALS	83	624	1947312	99993	2215629	4769304
100000 TO 499999 DOLLAR						
INCORPORATED COMPANIES	137	3394	11715172	413402	17647523	38012114
OTHER OWNERSHIP	6	116	314310	14523	538847	1093989
TOTALS	143	3510	12029482	427925	18186370	39106103
500000 AND OVER						
INCORPORATED COMPANIES	241	69680	302715997	9643453	481221090	1003225855
TOTALS	241	69680	302715997	9643453	481221090	1003225855
<b>NON METALLIC MINERAL PROD</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	231	487	860425	90729	778007	2241794
PARTNERSHIPS	47	159	291813	26673	219098	666130
INCORPORATED COMPANIES	67	239	521547	85639	300810	920960
TOTALS	345	885	1673785	203041	1297915	3828884
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	100	626	1629486	184183	1716341	4938387
PARTNERSHIPS	49	349	1012084	81488	1002593	2686098
INCORPORATED COMPANIES	170	1312	3819571	689428	3266539	10219302
TOTALS	319	2287	6461141	955099	5985473	17843787
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	16	288	941735	90622	1143144	3018411
PARTNERSHIPS	21	301	926238	250382	1015296	3489861
INCORPORATED COMPANIES	297	6272	22575865	4465898	26640029	71463466
TOTALS	334	6861	24443838	4806902	28798469	77971738
500000 AND OVER						
INCORPORATED COMPANIES	253	33316	146075034	46502941	204841487	594593271
TOTALS	253	33316	146075034	46502941	204841487	594593271
<b>PETROLEUM PRODUCTS</b>						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	7	14	31674	6738	56500	101946
TOTALS	7	14	31674	6738	56500	101946
25000 TO 99999 DOLLAR						
INCORPORATED COMPANIES	8	44	147940	20221	316939	544372
TOTALS	8	44	147940	20221	316939	544372
100000 TO 499999 DOLLAR						
INCORPORATED COMPANIES	28	317	1461112	468653	4131975	7353938
TOTALS	28	317	1461112	468653	4131975	7353938
500000 AND OVER						
INCORPORATED COMPANIES	69	16400	92255650	57403249	931682924	1260007193
TOTALS	69	16400	92255650	57403249	931682924	1260007193

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1959 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CHEMICALS ALLIED PRODUCTS</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	100	165	344085	22872	367461	908431
PARTNERSHIPS	14	33	56270	3801	68668	172143
INCORPORATED COMPANIES	108	241	513478	37231	494464	1279718
TOTALS	222	439	913833	63904	930593	2360292
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	40	233	577851	31161	916856	1841280
PARTNERSHIPS	17	94	231481	15811	461458	918375
INCORPORATED COMPANIES	155	1113	3347098	176055	3996056	9002820
TOTALS	212	1440	4156430	223027	5374370	11762475
100000 TO 499999 DOLLAR						
INCORPORATED COMPANIES	309	4536	16655459	1225695	36223505	81926686
OTHER OWNERSHIP	7	76	288846	15141	558185	1166647
TOTALS	316	4612	16944305	1240836	36781690	83093333
500000 AND OVER						
INCORPORATED COMPANIES	380	47848	219089279	48974884	577764860	1271788482
COOPERATIVES	7	443	2113879	89608	6514279	9206448
TOTALS	387	48291	221203158	49064492	584279139	1280994930
<b>MISC MANUFACTURING INDUSTRY</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	339	666	1671478	92301	1084252	3544052
PARTNERSHIPS	70	200	514815	26401	298570	994761
INCORPORATED COMPANIES	103	260	638105	50898	442383	1351564
TOTALS	512	1126	2824398	169600	1825205	5890377
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	141	872	2746717	100283	2285452	6630406
PARTNERSHIPS	57	398	1171524	38140	981855	2806359
INCORPORATED COMPANIES	266	2067	6296181	374079	5117537	15090021
TOTALS	464	3337	10214422	512502	8384844	24526786
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	22	334	905216	37740	1622694	3412362
PARTNERSHIPS	19	342	1013677	33562	1572398	3226448
INCORPORATED COMPANIES	352	8489	27253219	1208288	36002434	82812249
TOTALS	393	9165	29172112	1279590	39197526	89451059
500000 AND OVER						
INCORPORATED COMPANIES	191	24048	88692515	2925021	134686564	310245382
OTHER OWNERSHIP	3	210	478231	23518	1141058	2314917
TOTALS	194	24258	89170746	2948539	135827622	312560299

## PART II—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE NUMBER OF EMPLOYEES PER ESTABLISHMENT

The size of the manufacturing establishment is generally measured either by the value of the product or by the number of employees, but each of these methods has its limitations. The latter takes no account of the differences in capital equipment at different times or in various industries and obviously the increased use of machinery, as in the flour milling and tobacco industries, may lead to an increase in production concurrently with a decrease in the number of employees. The former measure has to be adjusted for changes in the price level, and as between industries, it makes those in which the cost of raw materials is relatively high appear to operate on a larger scale. Also in measuring size on the basis of employment, industries with a high capital investment in machinery and equipment are underrated as compared with industries lacking such equipment and consequently employing a relatively larger number of hand workers.

In 1929, establishments employing 501 hands or over accounted for 27.3 p.c. of the number of employees engaged in manufacturing. The tendency then in evidence of increasing concentration into larger units was checked by the depression, the percentage dropping to 20.5 in 1933, (central electric stations included), but rising again to 25.6 in 1939. The same holds true for establishments employing 101 hands or over. In 1929 they employed 61.9 p.c., in 1933, 55.7 p.c. and in 1939, 61.5 p.c.

The effect of the War on the concentration of industries into large units is illustrated by the

increase in the number of establishments employing 500 hands or over. In 1939 such establishments numbered 172 and employed 25.6 p.c. of the total number of employees engaged in manufacturing. By 1944 the number had increased to 383 and the percentage of total employees to 47.0. In a further subdivision of this group in 1944 it was found that 226 establishments employed between 500 and 999 persons, 56 between 1,000 and 1,499 and 101 employed over 1,500. Altogether there were 12 plants employing over 7,000 persons, the largest having an employment of a little over 13,000 with the next three largest employing between 9,000 and 10,000. Three other plants employed between 8,000 and 9,000 persons, while the lowest five plants in this group employed between 7,000 and 8,000 workers.

With the resumption of peace-time production the larger establishments declined in size, so that by 1959 only 52 establishments employed over 1,500 employees, as compared with 101 in 1944. In 1959 there were only seven establishments with 5,000 or more persons. Only two reported more than 10,000 employees, one reported between 9,000 and 10,000, one between 7,000 and 8,000 and the remaining three between 5,000 and 6,000.

Employees	Establishments
1,500 to 2,999 .....	34
3,000 to 3,999 .....	7
4,000 to 4,999 .....	4
5,000 to 5,999 .....	1
6,000 and over .....	6
<b>Totals .....</b>	<b>52</b>

**TABLE 8. Manufacturing Establishments Classified by Number of Employees per Establishment, 1929, 1939 1944 and 1959**

Group	1929 <sup>1</sup>			1939 <sup>2</sup>		
	Estab- lishments	Employees	Average per establishment	Estab- lishments	Employees	Average per establishment
	number					
Under 5 employees .....	12,273	30,446	3.5	13,002	28,020	2.2
5 to 20 employees .....	6,160	62,310	10.1	6,985	68,151	9.8
21 " 50 " .....	2,531	81,846	32.3	2,330	75,324	32.3
51 " 100 " .....	1,262	90,238	71.5	1,158	81,646	70.5
101 " 200 " .....	745	103,944	139.5	695	97,063	139.7
201 " 500 " .....	444	136,397	307.2	458	139,687	305.0
501 and over .....	182	189,253	11,040.0	172	168,168	977.7
<b>Totals and averages .....</b>	<b>23,597</b>	<b>694,434</b>	<b>29.4</b>	<b>24,800</b>	<b>658,059</b>	<b>26.5</b>
	1944			1959 <sup>3</sup>		
Under 5 employees .....	13,208	29,958	2.3	14,594	31,710	2.2
5 to 14 employees .....	7,111	58,404	8.2	9,728	80,558	8.3
15 " 49 " .....	4,615	124,408	27.0	6,466	174,506	27.0
50 " 99 " .....	1,622	113,869	70.2	2,250	156,127	69.4
100 " 199 " .....	900	126,192	140.2	1,255	173,220	138.0
200 " 499 " .....	644	196,707	305.4	799	241,597	302.4
500 " 999 " .....				252	172,659	685.2
1,000 " 1,499 " .....	383	573,344	1,497.0	72	89,438	1,242.2
1,500 and over .....				52	167,454	3,220.3
Head offices <sup>4</sup> .....	—	—	—	—	16,687	—
Not classifiable .....	—	—	—	725	—	—
<b>Totals and averages .....</b>	<b>28,483</b>	<b>1,222,882</b>	<b>42.9</b>	<b>36,193</b>	<b>1,303,956</b>	<b>36.0</b>

<sup>1</sup> Includes central electric stations, dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories.

<sup>3</sup> Includes Newfoundland.

<sup>4</sup> Under this heading are included only those head offices which are not located at the plant.



Table 9 summarizes the degree of concentration in some of the leading manufacturing industries of Canada. Concentration is extremely marked in the case of motor vehicles, non-ferrous metal smelting and refining, pulp and paper mills, railway rolling stock, iron and steel mills, aircraft and parts and rubber goods; whereas in the case of furniture,

butter and cheese, printing and bookbinding, saw-mills, miscellaneous food preparations, bakeries, fruit and vegetable preparations, paper boxes and bags and sheet metal products the degree of concentration is low. This concentration is analysed in detail for each of the twenty-five leading industries in the table following.

**TABLE 9. Percentage Importance of Establishments, each Employing 200 or more Persons in the Twenty-Five Leading Industries, 1959**

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total shipments in the industry
1	Pulp and paper mills .....	82	64.6	95.0
2	Non-ferrous metal smelting .....	21	87.5	97.6
3	Petroleum refining products .....	18	26.1	79.9
4	Slaughtering and meat packing .....	36	20.0	78.8
5	Motor vehicles .....	9	56.3	98.9
6	Iron and steel mills .....	17	34.7	93.5
7	Sawmills .....	24	0.4	25.8
8	Butter and cheese factories .....	20	1.7	22.6
9	Electrical apparatus miscellaneous .....	27	14.9	73.2
10	Sheet metal products .....	19	3.9	44.1
11	Food preparations miscellaneous .....	7	2.3	29.9
12	Bakeries .....	28	1.1	33.4
13	Printing and publishing .....	29	3.9	68.3
14	Rubber goods .....	25	28.1	90.3
15	Machinery industrial .....	32	8.6	52.3
16	Furniture .....	21	1.1	18.5
17	Aircraft and parts .....	19	24.4	91.7
18	Motor vehicle parts .....	19	9.0	66.8
19	Paper boxes and bags .....	20	8.8	41.6
20	Industrial chemical manufacturing .....	14	24.6	64.1
21	Fruit and vegetable preparation .....	9	2.4	36.7
22	Printing and bookbinding .....	14	0.8	25.1
23	Railway rolling stock .....	18	62.1	94.8
24	Stock poultry feeds prepared .....	1	—	—
25	Clothing women's factory .....	5	0.8	47.2

The degree of concentration of manufacturing in large units is illustrated in table 10. In Ontario 35.5 p.c. of the people engaged in manufacturing were employed in establishments having 500 or more employees as compared with 32.9 p.c. for Canada as a whole. Ontario assumed the premier position in 1956, displacing Newfoundland which formerly

ranked first. Quebec ranked second with 34.6 p.c., followed by Newfoundland with 32.1 p.c., Nova Scotia 28.9 p.c., British Columbia 26.2 p.c., New Brunswick 24.8 p.c., Manitoba 22.3 p.c. and Alberta 21.8 p.c. There were no plants in Prince Edward Island employing 500 or more persons.

**TABLE 10. Concentration of Manufacturing Production in Each Province, 1959**

Province	Number of establishments employing 500 or more persons	Percentage of total number of establishments in province	Provincial percentage of number of employees accounted for by these establishments
Newfoundland .....	2	0.3	32.1
Prince Edward Island .....	—	—	—
Nova Scotia .....	7	0.5	28.9
New Brunswick .....	6	0.7	24.8
Quebec .....	136	1.2	34.6
Ontario .....	173	1.3	35.5
Manitoba .....	10	0.6	22.3
Saskatchewan .....	1	0.1	4.5
Alberta .....	13	0.7	21.8
British Columbia .....	28	0.7	26.2
Yukon and Northwest Territories .....	—	—	—
<b>Canada .....</b>	<b>376</b>	<b>1.0</b>	<b>32.9</b>

**TABLE 11. Classification of Establishments Employing over 500 Persons, by Province,  
1949, 1958 and 1959**

Province and year	Up to 499	500 to 799	800 to 999	1,000 to 1,499	1,500 over	Total
<b>Newfoundland:</b>						
1949 .....	791	—	—	1	1	793
1958 .....	766	—	—	1	1	768
1959 .....	795	—	—	1	1	797
<b>Prince Edward Island:</b>						
1949 .....	251	—	—	—	—	251
1958 .....	179	—	—	—	—	179
1959 .....	178	—	—	—	—	178
<b>Nova Scotia:</b>						
1949 .....	1,472	2	2	1	3	1,480
1958 .....	1,290	3	2	—	2	1,297
1959 .....	1,307	3	2	1	1	1,314
<b>New Brunswick:</b>						
1949 .....	1,052	6	—	1	1	1,060
1958 .....	932	4	1	2	—	939
1959 .....	909	3	1	2	—	915
<b>Quebec:</b>						
1949 .....	11,459	58	21	22	19	11,579
1958 .....	11,696	64	25	25	18	11,828
1959 .....	11,448	73	16	31	16	11,584
<b>Ontario:</b>						
1949 .....	12,777	88	21	31	34	12,951
1958 .....	13,101	95	23	28	29	13,276
1959 .....	12,908	88	26	30	29	13,081
<b>Manitoba:</b>						
1949 .....	1,514	2	—	2	2	1,520
1958 .....	1,624	5	1	3	1	1,634
1959 .....	1,597	5	1	3	1	1,607
<b>Saskatchewan:</b>						
1949 .....	962	—	—	—	—	962
1958 .....	970	—	—	—	—	970
1959 .....	882	1	—	—	—	883
<b>Alberta:</b>						
1949 .....	1,681	3	—	1	—	1,685
1958 .....	1,750	10	1	1	—	1,762
1959 .....	1,817	10	3	—	—	1,830
<b>British Columbia:</b>						
1949 .....	3,473	13	3	2	2	3,493
1958 .....	4,050	6	8	4	4	4,072
1959 .....	3,964	13	8	3	4	3,992
<b>Yukon and Northwest Territories:</b>						
1949 .....	18	—	—	—	—	18
1958 .....	16	—	—	—	—	16
1959 .....	12	—	—	—	—	12
<b>Canada:</b>						
1949 .....	35,450	172	47	61	62	35,792
1958 .....	36,374	187	61	64	55	36,741
1959 .....	35,817	196	57	71	52	36,193

Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1959

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
UNDER 5 EMPLOYEES	14594	31710	67692748	7126716	212240357	348125833
5 TO 14 EMPLOYEES	9728	80558	238788393	20774556	603443678	1074771949
15 TO 49 EMPLOYEES	6466	174506	572795497	43529015	1352558553	2501970451
50 TO 99 EMPLOYEES	2250	156127	537565152	42276744	1327860305	2479801967
100 TO 199 EMPLOYEES	1255	173220	616770016	61389808	1591640158	2958973165
200 TO 499 EMPLOYEES	799	241597	950042025	112587775	2473947220	4627486233
500 TO 999 EMPLOYEES	252	172659	746414521	116893011	2017263478	3725227892
1000 TO 1499 EMPLOYEES	72	89438	404898007	64456112	1058496211	1915077908
1500 AND OVER	52	167454	832543881	99846425	1910238484	3674602096
NOT CLASSIFIABLE	725				4512099	5563987
HEAD OFFICES		16687	105563466			
TOTALS	36193	1303956	5073073706	568880162	12552200543	23311601481
NEWFOUNDLAND						
UNDER 5 EMPLOYEES	650	947	686760	71486	1794046	3248601
5 TO 14 EMPLOYEES	53	470	1129070	131170	2642636	5325799
15 TO 49 EMPLOYEES	45	1195	2994652	244001	5579967	11003422
50 TO 99 EMPLOYEES	27	1851	5507228	569491	11668548	25029698
100 TO 199 EMPLOYEES	9	1184	2187343	484315	3234521	7315024
200 AND OVER	5	3971	17952238	5019256	29061752	67059616
NOT CLASSIFIABLE	8				20312	24893
HEAD OFFICES		2	24000			
TOTALS	797	9620	30481291	6519719	54001782	119007053
PRINCE EDWARD ISLAND						
UNDER 5 EMPLOYEES	108	213	334543	54272	1895506	2631808
5 TO 14 EMPLOYEES	39	301	618915	87200	3524043	4764387
15 TO 49 EMPLOYEES	27	703	1339174	152677	5666574	8130374
50 AND OVER	4	552	1563554	160785	8860959	12144327
TOTALS	178	1769	3856186	454934	19947082	27670896
NOVA SCOTIA						
UNDER 5 EMPLOYEES	641	1342	1929356	2101117	4910247	8542806
5 TO 14 EMPLOYEES	360	2990	6441248	781980	19308558	32394215
15 TO 49 EMPLOYEES	172	4486	11577816	1327401	32159907	55162501
50 TO 99 EMPLOYEES	53	3723	9299468	1130693	24968589	45832960
100 TO 199 EMPLOYEES	20	2795	8390933	965671	15511077	31581977
200 TO 499 EMPLOYEES	16	4647	16510976	5142336	75791496	121058530
500 AND OVER	7	8134	33359972	4481113	50261642	103960754
NOT CLASSIFIABLE	45				104566	129935
HEAD OFFICES		51	184260			
TOTALS	1314	28168	87694029	14039311	223016082	398663678
NEW BRUNSWICK						
UNDER 5 EMPLOYEES	442	919	1360315	192929	4296755	6957596
5 TO 14 EMPLOYEES	262	2174	4656719	632894	12918491	23273526
15 TO 49 EMPLOYEES	122	3273	8134164	1066128	26579932	43246927
50 TO 99 EMPLOYEES	37	2535	7062714	798574	20681617	35586715
100 TO 199 EMPLOYEES	22	3083	8143990	1131765	23143576	44735561
200 TO 499 EMPLOYEES	12	3609	12519237	2148613	29715904	50116479
500 AND OVER	6	5182	20978435	8042644	60670207	121481578
NOT CLASSIFIABLE	12				58141	80335
HEAD OFFICES		152	1017298			
TOTALS	915	20927	63872872	14013547	178064623	325478717



Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1959—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>QUEBEC</b>						
UNDER 5 EMPLOYEES	4 629	10 524	22 069 884	2 429 350	9 622 063 7	14 170 118 6
5 TO 14 EMPLOYEES	3 104	25 636	70 538 934	5 549 819	20 456 195 7	34 576 973 6
15 TO 49 EMPLOYEES	2 172	59 503	172 988 840	11 365 386	40 187 455 9	73 809 386 4
50 TO 99 EMPLOYEES	714	49 578	149 140 560	9 486 982	36 234 401 1	67 102 972 0
100 TO 199 EMPLOYEES	404	55 099	173 408 690	15 183 170	43 333 990 3	81 358 412 7
200 TO 499 EMPLOYEES	239	73 965	266 833 805	35 001 070	68 162 328 9	129 896 677 3
500 TO 999 EMPLOYEES	88	59 725	247 952 592	51 718 094	81 181 221 8	141 152 437 7
1000 TO 1499 EMPLOYEES	32	39 181	168 586 811	32 961 192 0	45 145 232 5	81 614 504 0
1500 AND OVER	16	50 386	228 111 916	16 025 099	29 904 268 0	67 749 829 6
NOT CLASSIFIABLE	186				14 599 950	188 647 5
HEAD OFFICES		7 640	47 300 638			
TOTALS	11 584	431 237	1 546 932 670	179 720 890	374 973 152 9	691 619 959 4
<b>ONTARIO</b>						
UNDER 5 EMPLOYEES	4 559	10 126	25 041 968	2 499 385	69 631 993	120 433 194
5 TO 14 EMPLOYEES	3 479	29 120	94 067 307	7 928 896	20 998 533 9	39 232 553 1
15 TO 49 EMPLOYEES	2 599	70 897	251 751 229	18 902 237	58 865 296 5	109 977 045 1
50 TO 99 EMPLOYEES	972	67 533	247 226 960	19 110 249	61 218 452 1	115 006 326 0
100 TO 199 EMPLOYEES	605	84 426	320 458 300	29 058 341	74 962 253 1	143 592 214 9
200 TO 499 EMPLOYEES	430	128 614	522 662 822	46 958 862	121 756 967 5	235 025 275 7
500 TO 999 EMPLOYEES	114	78 793	352 967 511	45 988 054	77 530 465 9	153 774 417 8
1000 TO 1499 EMPLOYEES	30	37 752	177 813 129	24 681 367	50 379 641 5	89 172 252 0
1500 AND OVER	29	102 073	531 251 366	66 982 811	146 193 634 8	268 785 349 5
NOT CLASSIFIABLE	264				19 337 36	237 302 7
HEAD OFFICES		64 12	41 443 642			
TOTALS	13 081	615 746	2 564 684 234	262 110 202	619 061 818 2	1 166 846 056 2
<b>MANITOBA</b>						
UNDER 5 EMPLOYEES	705	1486	31 093 03	309 092	65 852 93	125 473 18
5 TO 14 EMPLOYEES	398	3293	94 518 76	86 064 0	31 084 637	50 718 493
15 TO 49 EMPLOYEES	252	7045	225 340 02	15 850 09	50 701 594	94 701 964
50 TO 99 EMPLOYEES	117	8363	288 819 68	17 456 30	61 847 476	120 915 186
100 TO 199 EMPLOYEES	49	6839	245 489 44	37 304 19	92 575 134	158 520 362
200 TO 499 EMPLOYEES	22	6170	236 612 80	40 417 50	49 854 798	108 786 917
500 TO 999 EMPLOYEES	6	4325	188 340 45	97 623 4	67 052 322	104 085 480
1000 AND OVER	4	5300	215 139 76	76 980 5	62 122 334	92 958 642
NOT CLASSIFIABLE	54				27 102 7	274 990
HEAD OFFICES		324	146 263 1			
TOTALS	1 607	43 145	1 539 980 25	140 185 79	422 094 615	743 509 352
<b>SASKATCHEWAN</b>						
UNDER 5 EMPLOYEES	468	893	17 014 56	224 229	28 487 30	62 099 78
5 TO 14 EMPLOYEES	238	1908	56 414 73	69 434 4	17 670 117	30 535 480
15 TO 49 EMPLOYEES	91	2376	81 546 84	99 707 9	24 852 351	44 799 292
50 TO 99 EMPLOYEES	29	1901	77 009 53	89 654 7	20 582 449	38 734 632
100 TO 199 EMPLOYEES	18	2341	90 549 36	15 251 59	41 322 532	66 799 911
200 AND OVER	8	2922	136 486 76	52 972 92	105 969 021	160 103 313
NOT CLASSIFIABLE	31				13 149 7	13 771 5
HEAD OFFICES		198	11 316 38			
TOTALS	883	12 539	470 338 16	963 465 0	213 376 697	347 320 321

Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1959—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ALBERTA</b>						
UNDER 5 EMPLOYEES	808	1705	3713998	410729	10169159	17280393
5 TO 14 EMPLOYEES	547	4436	13570652	1149951	38752648	66336753
15 TO 49 EMPLOYEES	266	6784	24609373	2456149	60144644	114077032
50 TO 99 EMPLOYEES	79	5410	21887358	2439377	62188432	117111925
100 TO 199 EMPLOYEES	44	5894	22087433	3531590	92051978	156933006
200 TO 499 EMPLOYEES	21	6314	28087387	5703333	119509761	203597534
500 AND OVER	13	8598	36144136	2270311	141317311	211824518
NOT CLASSIFIABLE	52				135033	155636
HEAD OFFICES		381	2405076			
TOTALS	1830	39522	152505413	17961440	524268966	887316797
<b>BRITISH COLUMBIA</b>						
UNDER 5 EMPLOYEES	1580	3540	7702035	715003	13820446	28369073
5 TO 14 EMPLOYEES	1243	10189	32472669	2935966	62308941	122316383
15 TO 49 EMPLOYEES	720	18244	68711563	5432948	156346060	292984624
50 TO 99 EMPLOYEES	220	15091	60259327	5905616	148281384	271445974
100 TO 199 EMPLOYEES	82	11323	48027070	5745547	134437363	242334328
200 TO 499 EMPLOYEES	48	14797	65825167	8219451	205679476	348321124
500 TO 999 EMPLOYEES	21	14326	65486210	10546332	141295186	313777443
1000 TO 1499 EMPLOYEES	3	3956	21177767	525930	17142991	53502151
1500 AND OVER	4	8175	41148995	10206740	95219677	201595687
NOT CLASSIFIABLE	71				392652	495338
HEAD OFFICES		1527	10594283			
TOTALS	3992	101168	421405086	50233533	974924176	1875142125
<b>YUKON AND N.W.T.</b>						
UNDER 5 EMPLOYEES	6	15	43130	10124	72730	209523
5 AND OVER	6	100	566954	163233	2084079	2622863
TOTALS	12	115	610084	173357	2156809	2832386

Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1959

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FOODS AND BEVERAGES						
UNDER 5 EMPLOYEES	3590	8747	18579252	3611982	117943437	158570561
5 TO 14 EMPLOYEE	2676	21378	56872501	9456434	283266019	414861431
15 TO 49 EMPLOYEE	1146	30210	92328140	12799587	430666559	656695200
50 TO 99 EMPLOYEE	370	25713	861511433	10078786	379521744	621942928
100 TO 199 EMPLOYEE	212	29553	101495383	10443200	448404398	733365281
200 TO 499 EMPLOYEE	121	34990	134121938	10522569	555220795	912731208
500 TO 999 EMPLOYEE	40	26438	103502625	7262574	429545366	694687654
1000 AND OVER	10	13641	61324467	3686842	323111970	481035018
HEAD OFFICES		1422	8163417			
TOTALS	8165	192092	662539156	67861974	2967680288	4673889281
TOBACCO AND TOBACCO PRODUCT						
UNDER 5 EMPLOYEES	4	8	10555	346	5888	17708
5 TO 14 EMPLOYEE	6	60	127531	15573	614755	793388
15 TO 49 EMPLOYEE	7	204	495510	20030	1847597	3340414
50 TO 99 EMPLOYEE	5	358	1211479	55256	2722246	4014402
100 TO 199 EMPLOYEE	4	602	1821831	108739	25382487	30230146
200 TO 499 EMPLOYEE	8	2362	7025289	262534	88411009	110751879
500 AND OVER	6	6687	27370268	440253	93786696	175415724
HEAD OFFICES		6	15755			
TOTALS	40	10287	38078218	902731	212770678	324563661
RUBBER PRODUCTS						
UNDER 5 EMPLOYEES	18	45	141814	5856	210330	541440
5 TO 14 EMPLOYEE	11	99	414975	18085	1256720	2405542
15 TO 49 EMPLOYEE	16	423	1430587	76577	2699580	5787765
50 TO 99 EMPLOYEE	13	890	2858096	229097	4714124	10719547
100 TO 199 EMPLOYEE	6	817	3015854	320684	6006456	14322175
200 TO 499 EMPLOYEE	9	3155	12240495	867207	18688701	42024793
500 TO 999 EMPLOYEE	11	7551	30009731	1668498	43480751	96594505
1000 AND OVER	5	8113	36747485	2234408	83339864	175284513
TOTALS	89	21093	86859037	5420412	160396526	347680280
LEATHER PRODUCTS						
UNDER 5 EMPLOYEES	125	265	583669	39692	1131523	2156515
5 TO 14 EMPLOYEE	115	1048	2480752	98196	4088064	8455633
15 TO 49 EMPLOYEE	162	4694	12084537	376576	20314371	39087690
50 TO 99 EMPLOYEE	89	6377	16550945	378139	26996772	52405063
100 TO 199 EMPLOYEE	59	8246	21672112	538939	38223336	73688228
200 AND OVER	36	10382	29363208	832723	53011704	95383876
TOTALS	586	31012	82735223	2264325	143765770	271175005
TEXTILE PRODUCTS						
UNDER 5 EMPLOYEES	187	449	1034947	55924	2080323	4039320
5 TO 14 EMPLOYEE	257	2181	5868426	294949	10037014	20673015
15 TO 49 EMPLOYEE	235	6561	18986476	1073569	49003230	85536909
50 TO 99 EMPLOYEE	69	4867	14338643	1038896	37971998	67508290
100 TO 199 EMPLOYEE	55	7919	24081747	1663504	70468772	114233965
200 TO 499 EMPLOYEE	54	16946	52472338	3744574	102340668	200212340
500 TO 999 EMPLOYEE	12	7785	24283984	1919157	47425369	90045406
1000 TO 1499 EMPLOYEE	7	8408	27609930	2285359	76331542	142530791
1500 AND OVER	3	6135	21027650	3000174	33981955	77737050
HEAD OFFICES		2328	12699359			
TOTALS	879	63579	202903500	15076106	429640871	802517086



Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1959—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CLOTHING</b>						
UNDER 5 EMPLOYEES	446	1137	3296330	103533	13135054	20148079
5 TO 14 EMPLOYEE	593	5252	14643962	309933	40023199	66963396
15 TO 49 EMPLOYEE	819	23275	61122738	807010	104000942	202825277
50 TO 99 EMPLOYEE	306	20866	53846951	723423	94458117	180132121
100 TO 199 EMPLOYEE	148	19745	47783337	647142	80817520	157703595
200 TO 499 EMPLOYEE	39	11070	28999575	349639	45345923	91316760
500 AND OVER	8	5903	15959617	164148	23351164	46728702
HEAD OFFICES		430	1860431			
TOTALS	2359	87678	227512941	3104828	401131919	765817930
<b>KNITTING MILLS</b>						
UNDER 5 EMPLOYEES	31	76	156457	12240	447120	785221
5 TO 14 EMPLOYEE	66	596	1518791	74754	5813264	9976046
15 TO 49 EMPLOYEE	105	3145	7906612	262219	15562110	29122283
50 TO 99 EMPLOYEE	56	3904	9646732	371861	22351790	40153585
100 TO 199 EMPLOYEE	37	5161	12892806	461607	22703275	44895179
200 AND OVER	24	8021	19587878	725694	31781082	64335373
HEAD OFFICES		89	478019			
TOTALS	319	20992	52187295	1908375	98658641	189267687
<b>WOOD PRODUCTS</b>						
UNDER 5 EMPLOYEES	5922	11208	16758027	1560939	36343219	67462015
5 TO 14 EMPLOYEE	2201	17741	45463722	3842633	97941450	179546419
15 TO 49 EMPLOYEE	1172	30413	94603743	6386933	216127765	383545215
50 TO 99 EMPLOYEE	324	22220	75851829	4093474	154379397	282738328
100 TO 199 EMPLOYEE	120	15728	53071935	2480023	96167991	189663265
200 TO 499 EMPLOYEE	59	16997	62497733	1799320	96620633	204706397
500 AND OVER	10	8452	33212988	1356169	63773450	117474156
HEAD OFFICES		1032	6401750			
TOTALS	9808	123791	387861727	21519491	761353905	1425135795
<b>PAPER PRODUCTS</b>						
UNDER 5 EMPLOYEES	49	139	351579	17474	1158212	1934918
5 TO 14 EMPLOYEE	83	776	2541920	132530	6840641	12177154
15 TO 49 EMPLOYEE	153	4341	14107583	992763	34739279	64983932
50 TO 99 EMPLOYEE	84	6021	21058896	2726162	65614768	117077342
100 TO 199 EMPLOYEE	72	9986	38123317	4682754	105890141	188337813
200 TO 499 EMPLOYEE	65	21307	90636055	22288136	223590328	457878826
500 TO 999 EMPLOYEE	37	26094	127995946	43671974	292631289	675912669
1000 TO 1499 EMPLOYEE	12	16109	77914225	30359121	150108873	357208825
1500 AND OVER	4	6492	34312177	8680570	54755582	151787689
HEAD OFFICES		2966	23322808			
TOTALS	559	94231	430364506	113551484	935329113	2027299168
<b>PRINTING PUBLISHING INDUS</b>						
UNDER 5 EMPLOYEES	1701	3766	10269168	380509	12662941	30084374
5 TO 14 EMPLOYEE	1143	9418	32782709	765016	27916708	79949115
15 TO 49 EMPLOYEE	523	13286	52039934	1105566	43105748	131406267
50 TO 99 EMPLOYEE	138	9869	39806405	842371	30247979	97113418
100 TO 199 EMPLOYEE	76	10239	43403433	859879	36318751	114008373
200 TO 499 EMPLOYEE	38	12251	53751356	943480	43625787	150064492
500 TO 999 EMPLOYEE	8	5614	25373512	434295	26313879	71990597
1000 AND OVER	7	9429	50408659	647206	42601142	143451045
NOT CLASSIFIABLE	725				4512099	5563987
HEAD OFFICES		54	429017			
TOTALS	4359	73926	308264193	5978322	267305034	823631668

Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1959—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>IRON AND STEEL PRODUCTS</b>						
UNDER 5 EMPLOYEES	799	1952	5806373	418301	7565558	18706152
5 TO 14 EMPLOYEE	955	8387	29724536	1502518	34540181	85034583
15 TO 49 EMPLOYEE	852	23140	90732793	4192165	139182683	297965031
50 TO 99 EMPLOYEE	280	19412	80553019	3911165	132669249	283241275
100 TO 199 EMPLOYEE	169	23159	97212435	5799150	191055141	372992461
200 TO 499 EMPLOYEE	138	42012	184147696	9990349	314131973	651401972
500 TO 999 EMPLOYEE	35	24078	113556493	5899630	186293394	373128016
1000 TO 1499 EMPLOYEE	9	11249	52815930	3858590	114752034	219236862
1500 AND OVER	9	39192	204438963	30473154	366131645	775921852
HEAD OFFICES		388	2457449			
TOTALS	3246	192969	861445687	66045022	1486321858	3077628204
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 5 EMPLOYEES	194	461	1264985	79134	2982130	5272204
5 TO 14 EMPLOYEE	133	1143	3794883	189266	4976829	11171494
15 TO 49 EMPLOYEE	132	3717	13564689	624602	19918233	41401663
50 TO 99 EMPLOYEE	59	4253	17837135	633669	25148182	56522453
100 TO 199 EMPLOYEE	48	7068	28645229	1193785	44393556	95995504
200 TO 499 EMPLOYEE	34	11259	50265305	2338454	80324095	166404061
500 TO 999 EMPLOYEE	23	16035	72161577	2974166	174009498	285283323
1000 TO 1499 EMPLOYEE	7	8362	36343484	1387725	31306731	80809813
1500 AND OVER	15	61008	305286608	10762406	737223333	1279335190
HEAD OFFICES		300	2423692			
TOTALS	645	113606	531587587	20183207	1120282587	2022195705
<b>NON FERROUS METAL PRODUCTS</b>						
UNDER 5 EMPLOYEES	154	367	1021040	68309	2359109	4483082
5 TO 14 EMPLOYEE	176	1505	5198224	271586	9648652	18541691
15 TO 49 EMPLOYEE	126	3423	12382948	796598	42451308	66173793
50 TO 99 EMPLOYEE	53	3584	13548582	974636	54241571	80242212
100 TO 199 EMPLOYEE	24	3405	13510653	2033735	71202858	101436137
200 TO 499 EMPLOYEE	25	7679	32673206	7877051	149858920	224864321
500 TO 999 EMPLOYEE	11	7153	33422339	14193678	194066207	316821764
1000 TO 1499 EMPLOYEE	3	3475	17058757	6231842	186015796	220821871
1500 AND OVER	8	20600	102738838	36569961	366206583	707068182
HEAD OFFICES		834	5173385			
TOTALS	580	52025	236727972	69017396	1076051004	1740453053
<b>ELECTRICAL APPARATUS SUPPL</b>						
UNDER 5 EMPLOYEES	56	136	386343	18411	855532	1598670
5 TO 14 EMPLOYEE	90	817	2967596	128019	6003895	11945794
15 TO 49 EMPLOYEE	137	3948	14224381	594859	33151459	61881716
50 TO 99 EMPLOYEE	76	5276	18786605	696013	44468338	83719772
100 TO 199 EMPLOYEE	53	7811	30031605	999112	49836674	109243439
200 TO 499 EMPLOYEE	53	16527	65934596	2435515	138400088	264529088
500 TO 999 EMPLOYEE	19	13361	58711984	2294650	96121686	194004082
1000 TO 1499 EMPLOYEE	7	8656	39540543	1123179	50717601	106267652
1500 AND OVER	5	16909	83205017	1887397	82244405	214272065
HEAD OFFICES		442	3068416			
TOTALS	496	73883	316857086	10177155	501799678	1047462278
<b>NON METALLIC MINERAL PROD</b>						
UNDER 5 EMPLOYEES	374	866	1974224	316292	3416066	8299314
5 TO 14 EMPLOYEE	412	3390	10673572	2015102	19955989	45239985
15 TO 49 EMPLOYEE	276	7124	27137630	7664458	43901529	115864159
50 TO 99 EMPLOYEE	90	5977	23711385	6609518	32781145	90999923
100 TO 199 EMPLOYEE	58	8081	36121216	11947292	49608491	161016027
200 TO 499 EMPLOYEE	30	8524	38623016	14980685	50644100	158186668
500 AND OVER	11	8489	35346099	8934636	40616024	114631604
HEAD OFFICES		898	5066656			
TOTALS	1251	43349	178653798	52467983	240923344	694237680

Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1959—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
PETROLEUM PRODUCTS UNDER 5 EMPLOYEES	19	50	183032	75093	1189527	1901340
5 TO 14 EMPLOYEE	20	161	650749	137548	3363870	5716467
15 TO 49 EMPLOYEE	23	671	3219067	1130226	15338578	28905549
50 TO 99 EMPLOYEE	15	1083	5416123	3312637	56442920	81688989
100 TO 199 EMPLOYEE	13	1866	9886285	6689168	107615189	149671412
200 TO 499 EMPLOYEE	16	4927	27019269	23333892	372746582	527110114
500 AND OVER HEAD OFFICES	6	4994	28559669	23220297	379491672	473013578
TOTALS	112	16775	93896376	57898861	936188338	1268007449
CHEMICALS ALLIED PRODUCTS UNDER 5 EMPLOYEES	320	691	1949026	131936	4958562	11662971
5 TO 14 EMPLOYEE	318	2696	10135839	856524	32110678	63609476
15 TO 49 EMPLOYEE	273	7490	29238381	3385021	96431159	192107161
50 TO 99 EMPLOYEE	121	8428	34339413	4786792	124830420	249033973
100 TO 199 EMPLOYEE	54	7581	33068886	9862560	115929964	237742978
200 TO 499 EMPLOYEE	32	9641	43913276	8743633	90571231	247117163
500 TO 999 EMPLOYEE	16	11401	53389614	14126287	129446783	292796885
1000 AND OVER HEAD OFFICES	3	4573	22957263	8699506	33086955	84140423
TOTALS	1137	54782	243217726	50592259	627365792	1378211030
MISC MANUFACTURING INDUSTRIES UNDER 5 EMPLOYEES	605	1347	3925927	230745	3795826	10461949
5 TO 14 EMPLOYEE	473	3910	12927705	665890	15045750	37711320
15 TO 49 EMPLOYEE	309	8441	27189748	1240256	44116423	95340427
50 TO 99 EMPLOYEE	102	7029	21551481	814789	38299505	80548346
100 TO 199 EMPLOYEE	47	6253	20931952	658535	31615158	70429187
200 TO 499 EMPLOYEE	22	6249	22939967	788406	28013873	77874492
500 AND OVER HEAD OFFICES	5	4463	21099796	511610	24348662	60062800
TOTALS	1563	37886	131381678	4910231	185235197	432428521



TABLE 14. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1</b>						
PULP AND PAPER MILLS						
UNDER 50 EMPLOYEES	11	330	1170883	393361	1977815	5361871
50 TO 99 EMPLOYEES	15	996	4075541	1802874	10490236	20974616
100 TO 199 EMPLOYEES	19	2589	10454910	3498841	22427827	48502672
200 TO 499 EMPLOYEES	32	11687	53423881	20754285	115211507	274991900
500 TO 999 EMPLOYEES	34	24184	120206934	43370267	273297506	640758071
1000 TO 1499 EMPLOYEES	12	16109	77914225	30359121	150108873	357208825
1500 AND OVER	4	6492	34312177	8680570	54755582	151787689
HEAD OFFICES		2641	20752753			
TOTALS	127	65028	322311304	108859319	628269346	1499585644
<b>2</b>						
NON FERROUS METAL SMELTING						
UNDER 100 EMPLOYEES	3	345	1409183	1098406	25140363	31874902
100 TO 499 EMPLOYEES	5	1539	7124236	3952200	94019369	110868866
500 TO 999 EMPLOYEES	7	4614	22320137	13409773	169592520	272218353
1000 AND OVER	9	21248	106373659	43859997	527035447	893034720
TOTALS	24	27746	137227215	62320376	815787699	1307996841
<b>3</b>						
PETROLEUM REFINING PRODS						
UNDER 5 EMPLOYEES	6	15	52262	19054	116732	350358
5 TO 14 EMPLOYEES	8	54	223546	37466	1413197	2311494
15 TO 49 EMPLOYEES	15	479	2455855	1034290	12209319	22955262
50 TO 99 EMPLOYEES	11	834	4297089	2696275	45292684	66043565
100 TO 199 EMPLOYEES	11	1571	8462965	6330472	103009306	141054506
200 TO 499 EMPLOYEES	13	3926	22333466	19292391	341055128	475676809
500 AND OVER	5	4244	24820692	22557287	360799446	448520049
HEAD OFFICES		3019	18908892			
TOTALS	69	14142	81554767	51967235	863895812	1156912043
<b>4</b>						
SLAUGHTERING MEAT PACKING						
UNDER 5 EMPLOYEES	17	56	137587	20384	1192427	1523861
5 TO 14 EMPLOYEES	52	459	1422449	201006	20124784	23807976
15 TO 49 EMPLOYEES	42	1207	4450605	418413	48977449	61486402
50 TO 99 EMPLOYEES	18	1322	4980005	508194	47017683	58306472
100 TO 199 EMPLOYEES	15	2206	9119537	664785	76066594	95643827
200 TO 499 EMPLOYEES	20	6219	26494912	1355347	208601738	257395442
500 TO 999 EMPLOYEES	11	7499	32825458	1217329	242151538	314142192
1000 AND OVER	5	7898	36539698	2166142	256373314	323594657
TOTALS	180	26866	115970251	6551600	900504627	1135900829
<b>5</b>						
MOTOR VEHICLES						
UNDER 100 EMPLOYEES	7	552	2413291	152369	6014956	10165491
100 TO 499 EMPLOYEES	3	1049	4684977	261488	17189992	25726640
500 AND OVER	6	26560	137434365	5508366	567864014	893057508
HEAD OFFICES		300	2423692			
TOTALS	16	28461	146956325	5922223	591068962	928949639
<b>6</b>						
IRON AND STEEL MILLS						
UNDER 50 EMPLOYEES	8	211	1079557	89359	584408	2184052
50 TO 99 EMPLOYEES	8	533	2323032	411054	4515842	8451898
100 TO 199 EMPLOYEES	16	2032	9023662	1577377	22522658	40053113
200 TO 499 EMPLOYEES	8	2490	12124469	2082383	13095191	45728771
500 AND OVER	9	29663	158263206	31916065	313441994	686076169
HEAD OFFICES		13	96225			
TOTALS	49	34942	182910151	36076238	354160093	782494003
<b>7</b>						
SAWMILLS						
UNDER 5 EMPLOYEES	3854	7081	6655796	840935	22505246	37277987
5 TO 14 EMPLOYEES	1212	9542	21417457	2352619	55433555	97983975
15 TO 49 EMPLOYEES	472	11583	34735809	3054117	83606207	148991811
50 TO 99 EMPLOYEES	90	6205	22534754	1641362	44272288	83410690
100 TO 199 EMPLOYEES	26	3459	13863848	811628	30121004	56894809
200 TO 499 EMPLOYEES	17	4855	19403876	363070	33388631	66514454
500 AND OVER	7	5229	21768630	777454	44072177	80749057
HEAD OFFICES		705	4379033			
TOTALS	5678	48659	144759203	9841185	313399108	571822783
<b>8</b>						
BUTTER CHEESE FACTORIES						
UNDER 5 EMPLOYEES	577	1480	3238641	792228	56480767	63378441
5 TO 14 EMPLOYEES	346	2738	7578223	1820462	88048363	104979487
15 TO 49 EMPLOYEES	162	4376	13894311	3086674	98236749	129681629
50 TO 99 EMPLOYEES	39	2606	8915874	1433484	44659694	62763611
100 TO 199 EMPLOYEES	22	2868	10263932	1035626	32675604	51597253
200 TO 499 EMPLOYEES	16	4516	18012615	1376610	50459653	78070464
500 AND OVER	4	2351	10134529	750082	26836983	42166008
TOTALS	1166	20935	72038125	10295166	397397813	532636893

TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>9</b>						
ELECTRICAL APPARATUS MISC						
UNDER 5 EMPLOYEES	21	49	121563	6618	323909	629099
5 TO 14 EMPLOYEES	39	359	1238703	63146	2929002	5761691
15 TO 49 EMPLOYEES	52	1583	5647365	291206	17908471	29706273
50 TO 99 EMPLOYEES	25	1680	6218360	237701	18778646	31907980
100 TO 199 EMPLOYEES	17	2368	9151735	357679	15726612	35040485
200 TO 499 EMPLOYEES	21	6929	28080074	1284348	55092662	109994075
500 AND OVER	6	13135	59902068	1605703	75961221	172175829
HEAD OFFICES		23	137142			
TOTALS	181	26126	110497010	3846401	186720523	385215432
<b>10</b>						
SHEET METAL PRODUCTS						
UNDER 5 EMPLOYEES	90	224	644100	40402	1504690	2975010
5 TO 14 EMPLOYEES	152	1366	4569699	243487	9546918	18168869
15 TO 49 EMPLOYEES	155	4255	16376525	664496	35020938	65045330
50 TO 99 EMPLOYEES	45	3040	11685473	440381	23950705	48197684
100 TO 199 EMPLOYEES	29	3941	16459615	811457	35689335	69851239
200 TO 499 EMPLOYEES	15	4982	23896817	892703	62162118	103415728
500 AND OVER	4	2899	15773299	587578	28842524	57904269
HEAD OFFICES		74	715643			
TOTALS	490	20781	90121171	3680504	196717228	365558129
<b>11</b>						
FOOD PREPARATIONS MISC						
UNDER 5 EMPLOYEES	91	223	559635	60592	2479646	3957949
5 TO 14 EMPLOYEES	74	639	1952320	159604	13293227	18751893
15 TO 49 EMPLOYEES	74	2127	7144104	699630	38796501	59843064
50 TO 99 EMPLOYEES	41	2818	10088918	1537366	74102824	114267292
100 TO 199 EMPLOYEES	12	1700	5384824	309414	31449843	50783134
200 AND OVER	7	2151	9265429	1132659	60474909	105653746
HEAD OFFICES		600	3678932			
TOTALS	299	10258	38074162	3899265	220596950	353257078
<b>12</b>						
BAKERIES						
UNDER 5 EMPLOYEES	1240	3090	5915945	934553	10280392	21483322
5 TO 14 EMPLOYEES	932	7294	17112545	1888326	25293623	54225953
15 TO 49 EMPLOYEES	240	6102	17432154	1810065	25947528	55681507
50 TO 99 EMPLOYEES	72	5273	18266615	1907171	23945004	56262677
100 TO 199 EMPLOYEES	27	3745	13600544	1263902	19936604	45610792
200 TO 499 EMPLOYEES	20	5683	21163588	1672239	30548716	63337392
500 AND OVER	8	5193	18528089	1437209	22713922	53703570
HEAD OFFICES		24	112047			
TOTALS	2539	36404	112131527	10913465	158665789	350305213
<b>13</b>						
PRINTING AND PUBLISHING						
UNDER 5 EMPLOYEES	242	619	1681616	125851	768545	3587337
5 TO 14 EMPLOYEES	275	2327	7207676	266058	3082405	14527090
15 TO 49 EMPLOYEES	113	2762	9155560	263900	3859092	18656825
50 TO 99 EMPLOYEES	49	3607	13502293	322198	5518579	30747611
100 TO 199 EMPLOYEES	32	4285	17465661	403280	9624401	42862616
200 TO 499 EMPLOYEES	20	6458	29530830	511350	22035220	83852017
500 TO 999 EMPLOYEES	3	2347	10403220	164053	9523480	30471725
1000 AND OVER	6	8429	46138473	647206	36981130	122999932
HEAD OFFICES		43	268266			
TOTALS	740	30877	135371595	2703896	91392852	347705153
<b>14</b>						
RUBBER GOODS						
UNDER 5 EMPLOYEES	18	45	141814	5856	210330	541440
5 TO 14 EMPLOYEES	11	99	414975	18085	1256720	2405542
15 TO 49 EMPLOYEES	16	423	1430587	76577	2699580	5787765
50 TO 99 EMPLOYEES	13	890	2858096	229097	4714124	10719547
100 TO 199 EMPLOYEES	6	817	3015854	320684	6006456	14322175
200 TO 499 EMPLOYEES	9	3155	12240495	867207	18688701	42024793
500 TO 999 EMPLOYEES	11	7551	30009731	1668498	43480751	96594505
1000 AND OVER	5	8113	36747485	2234408	83339864	175284513
TOTALS	89	21093	86859037	5420412	160396526	347680280
<b>15</b>						
MACHINERY INDUSTRIAL						
UNDER 5 EMPLOYEES	56	133	426921	30958	970819	1974699
5 TO 14 EMPLOYEES	93	831	3280209	153320	4819512	11483086
15 TO 49 EMPLOYEES	112	3103	12862827	536576	18159308	41514925
50 TO 99 EMPLOYEES	50	3487	15394693	490164	22978971	48927931
100 TO 199 EMPLOYEES	30	4113	17405823	593194	28417082	59887001
200 TO 499 EMPLOYEES	27	7999	33968910	947787	35545831	95429049
500 AND OVER	5	5131	23926016	796895	36958044	84278268
HEAD OFFICES		8	48601			
TOTALS	373	24805	107314000	3548894	147849567	343494959

TABLE 14. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages £	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments £
<b>16</b>						
FURNITURE						
UNDER 5 EMPLOYEES	986	1994	5216620	279607	6315994	14245819
5 TO 14 EMPLOYEES	445	3558	10846056	391627	13767127	30274629
15 TO 49 EMPLOYEES	297	7950	25965876	930548	45947822	88486312
50 TO 99 EMPLOYEES	105	7234	24575732	827646	40246665	78656189
100 TO 199 EMPLOYEES	43	5582	18450008	584559	27743243	57178381
200 AND OVER	21	6181	21349919	589282	27011841	61004485
TOTALS	1897	32499	106404211	3603269	161032692	329845815
<b>17</b>						
AIRCRAFT AND PARTS						
UNDER 5 EMPLOYEES	9	25	962227	7190	51074	190462
5 TO 14 EMPLOYEES	13	113	456527	22380	294886	1025224
15 TO 49 EMPLOYEES	20	555	2402657	77387	897109	4436762
50 TO 99 EMPLOYEES	8	565	2577646	64240	1348674	13859424
100 TO 199 EMPLOYEES	9	1306	5874032	232875	6109467	17684132
200 TO 499 EMPLOYEES	9	2976	13384707	566453	13685456	35261680
500 TO 999 EMPLOYEES	4	2456	10192371	196900	6153790	20934897
1000 AND OVER	6	20520	107500737	2517326	99396808	244141050
TOTALS	78	28516	142484904	3684751	127937264	327533631
<b>18</b>						
MOTOR VEHICLE PARTS						
UNDER 5 EMPLOYEES	41	116	358934	26342	1983839	2959529
5 TO 14 EMPLOYEES	42	382	1265448	59373	2261247	4548114
15 TO 49 EMPLOYEES	63	1770	6462612	319361	13254294	24001947
50 TO 99 EMPLOYEES	26	1948	7865641	345288	15568557	32627436
100 TO 199 EMPLOYEES	20	2950	11594308	395787	22019026	43155791
200 TO 499 EMPLOYEES	13	3905	18003338	975572	40197250	75279332
500 AND OVER	6	7814	39648226	2385191	78486519	140848240
TOTALS	211	18885	85198507	4506894	173770732	323420389
<b>19</b>						
PAPER BOXES AND BAGS						
UNDER 5 EMPLOYEES	17	53	135503	5268	512198	821973
5 TO 14 EMPLOYEES	38	369	1203592	51276	3447461	5844464
15 TO 49 EMPLOYEES	70	1990	5785757	218576	12521015	22286356
50 TO 99 EMPLOYEES	47	3344	10970289	455917	37666721	60333601
100 TO 199 EMPLOYEES	36	5091	18782516	655379	55563194	91294160
200 AND OVER	20	6588	25379686	964640	79166748	128862357
HEAD OFFICES		126	1039637			
TOTALS	228	17561	63296980	2351056	188877337	309442911
<b>20</b>						
INDUSTRIAL CHEMICAL MFG						
UNDER 5 EMPLOYEES	3	8	35495	5982	326039	591340
5 TO 14 EMPLOYEES	7	78	361585	91992	2441416	3141764
15 TO 49 EMPLOYEES	13	414	1958108	692268	6954820	13174553
50 TO 99 EMPLOYEES	11	844	4205647	1836169	15641965	39883325
100 TO 199 EMPLOYEES	9	1293	6775055	6998715	27959258	49856677
200 TO 499 EMPLOYEES	8	2607	12610632	4642213	26934013	81567121
500 AND OVER	6	4560	23412566	13718619	47104454	109267328
HEAD OFFICES		648	4168695			
TOTALS	57	10452	53527783	27985958	127361965	297482108
<b>21</b>						
FRUIT AND VEGETABLE PREP						
UNDER 5 EMPLOYEES	93	218	356939	42290	1313275	2557004
5 TO 14 EMPLOYEES	85	734	1539896	185521	6086820	10393956
15 TO 49 EMPLOYEES	118	3428	7614476	743060	28508343	43696968
50 TO 99 EMPLOYEES	45	3098	7345132	644725	31389674	49644938
100 TO 199 EMPLOYEES	28	3830	10747082	882472	43501241	75217227
200 AND OVER	9	4279	15123999	1046908	57519594	105025144
HEAD OFFICES		452	2002858			
TOTALS	378	16039	44730382	3544976	168318947	286535237
<b>22</b>						
PRINTING AND BOOKBINDING						
UNDER 5 EMPLOYEES	876	1901	5698167	233117	5339070	15010018
5 TO 14 EMPLOYEES	579	4762	17416787	423068	14669179	41911374
15 TO 49 EMPLOYEES	287	7284	28633853	649742	25851786	72489376
50 TO 99 EMPLOYEES	60	4118	16575929	347732	15886273	42282389
100 TO 199 EMPLOYEES	26	3315	12906469	263981	16739640	41015755
200 TO 499 EMPLOYEES	10	3248	13840119	275201	14272206	39784084
500 AND OVER	4	2458	11439196	216476	11485035	31355124
HEAD OFFICES		11	160751			
TOTALS	1842	27097	106671271	2409317	104243189	283848120



TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity £	Cost at plant of materials used £	Selling value of factory shipments \$
<b>23</b>						
RAILWAY ROLLING STOCK						
UNDER 100 EMPLOYEES	6	144	611610	20889	2196882	3154074
100 TO 199 EMPLOYEES	5	695	3266790	185252	6193116	10529881
200 TO 499 EMPLOYEES	4	1558	6480819	214868	5219964	13087756
500 TO 999 EMPLOYEES	8	5576	24617096	1150129	78647483	117319058
1000 TO 1499 EMPLOYEES	3	3690	14875419	729511	25063367	41189256
1500 AND OVER	3	8585	33828575	1265817	46493682	81588075
TOTALS	29	20248	83680309	3566466	163814494	266868100
<b>24</b>						
STOCK POULTRY FEEDS PREP						
UNDER 5 EMPLOYEES	515	1202	2767546	667332	21223469	27330054
5 TO 14 EMPLOYEES	267	2010	6010374	1204218	50675148	66147083
15 TO 49 EMPLOYEES	73	1866	6679677	1219386	64218640	83897307
50 TO 99 EMPLOYEES	8	562	2053128	218793	23574789	34841225
100 AND OVER	7	1004	4085559	389101	38214313	48706333
HEAD OFFICES		12	52088			
TOTALS	870	6656	21648372	3698830	197906359	260922002
<b>25</b>						
CLOTHING WOMENS FACTORY						
UNDER 5 EMPLOYEES	49	122	278968	7093	1327361	2001175
5 TO 14 EMPLOYEES	138	1286	3529348	55349	8667155	15758904
15 TO 49 EMPLOYEES	271	8276	23755522	234067	43556533	84605338
50 TO 99 EMPLOYEES	118	7892	22513830	193901	40736753	77175214
100 TO 199 EMPLOYEES	53	6984	18237210	168766	36810134	68728962
200 AND OVER	5	1247	3142436	17612	6836341	12306011
HEAD OFFICES		35	236925			
TOTALS	634	25842	71694239	676788	137934277	260575604
<b>26</b>						
CLOTHING MENS FACTORY						
UNDER 5 EMPLOYEES	72	188	561942	13271	4671732	6379524
5 TO 14 EMPLOYEES	125	1114	3142965	64168	14441080	21176334
15 TO 49 EMPLOYEES	166	4784	12268417	187050	27947594	48222285
50 TO 99 EMPLOYEES	79	5463	13363718	232795	27797659	49113109
100 TO 199 EMPLOYEES	40	5573	12950538	160059	21556687	40610660
200 TO 499 EMPLOYEES	24	6735	18079405	194621	28263608	55181682
500 AND OVER	7	4967	14066340	142380	20312041	39782285
HEAD OFFICES		385	1577946			
TOTALS	513	29209	76011271	994344	144990401	260485879
<b>27</b>						
IRON FOUNDRIES						
UNDER 5 EMPLOYEES	23	57	144687	16138	130843	365112
5 TO 14 EMPLOYEES	40	371	1106636	76296	1290079	2942821
15 TO 49 EMPLOYEES	58	1835	6951914	458168	12075759	23883419
50 TO 99 EMPLOYEES	34	2317	9482421	484075	12044337	28258451
100 TO 199 EMPLOYEES	8	1059	4651827	357995	17711996	25425837
200 TO 499 EMPLOYEES	13	3846	16411985	1211201	25355019	53036753
500 AND OVER	8	6227	29126940	2291171	68770972	121035896
TOTALS	184	15711	67876410	4895044	137379005	254948289
<b>28</b>						
SASH DOOR PLANING MILLS						
UNDER 5 EMPLOYEES	832	1606	3765686	353398	5917019	12272716
5 TO 14 EMPLOYEES	359	3047	9127474	795366	22058202	37484813
15 TO 49 EMPLOYEES	274	7143	23144403	1768148	67373901	108893492
50 TO 99 EMPLOYEES	62	4207	14322872	777861	41103894	66917649
100 AND OVER	16	2007	6587569	357064	16461197	29293148
HEAD OFFICES		151	840408			
TOTALS	1543	18161	57788412	4051837	152914213	254861818
<b>29</b>						
BREWERIES						
UNDER 15 EMPLOYEES	4	27	111953	16408	201631	779994
15 TO 49 EMPLOYEES	8	254	1127132	148639	1278185	4715218
50 TO 99 EMPLOYEES	20	1285	5554950	593493	7899661	31929391
100 TO 199 EMPLOYEES	13	1853	8920450	692469	13221064	56849677
200 TO 499 EMPLOYEES	8	2074	10497615	832883	18723097	77932447
500 AND OVER	3	2501	13606484	940716	16612854	72559480
HEAD OFFICES		37	529893			
TOTALS	56	8031	40348477	3224608	57936492	244766207
<b>30</b>						
HEAVY ELECTRIC EQUIPMENT						
UNDER 5 EMPLOYEES	5	12	48529	737	88643	130129
5 TO 14 EMPLOYEES	14	118	469754	15214	806835	1702533
15 TO 49 EMPLOYEES	14	763	2844172	85591	6031752	12622213
50 TO 99 EMPLOYEES	14	1157	4531328	124514	7229096	14511242
100 TO 199 EMPLOYEES	10	1549	6870899	179444	12204068	25472547
200 TO 499 EMPLOYEES	9	2889	12211629	393644	16559602	36199412
500 AND OVER	9	10450	51465175	1760925	49648156	143037814
HEAD OFFICES		419	2931274			
TOTALS	86	17357	81372760	2563069	92568152	233675890

TABLE 1 4. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>31</b>						
TELECOMMUNICATION EQUIP						
UNDER 5 EMPLOYEES	13	32	109380	4346	245102	455417
5 TO 14 EMPLOYEES	17	159	609146	15542	871185	1913884
15 TO 49 EMPLOYEES	38	1013	3751846	116782	5385899	11767869
50 TO 99 EMPLOYEES	21	1345	3927445	102837	6883352	16551254
100 TO 199 EMPLOYEES	11	1612	5493293	121570	5550245	12773212
200 TO 499 EMPLOYEES	12	3456	12382018	203801	37843950	64771578
500 TO 999 EMPLOYEES	6	4610	20348098	221219	27879629	55804083
1000 AND OVER	5	6704	31309169	485590	32939893	61033467
TOTALS	123	18931	77930395	1271687	117599255	225070764
<b>32</b>						
FLOUR MILLS						
UNDER 5 EMPLOYEES	15	34	74190	12051	298064	434341
5 TO 14 EMPLOYEES	19	150	521438	103503	4363534	5236651
15 TO 49 EMPLOYEES	16	373	1478370	223510	18615767	23270893
50 TO 99 EMPLOYEES	5	384	1505049	214071	18499118	25258032
100 TO 199 EMPLOYEES	10	1429	5244155	570786	61388160	81830185
200 AND OVER	6	1864	7996039	691376	66605214	86867415
TOTALS	71	4234	16819241	1815297	169769857	222897517
<b>33</b>						
CHEMICAL PRODUCTS MISC						
UNDER 5 EMPLOYEES	97	216	615716	42918	1448103	3287809
5 TO 14 EMPLOYEES	91	752	3009805	189136	7271159	16145561
15 TO 49 EMPLOYEES	54	1484	5860989	549389	18229123	36922604
50 TO 99 EMPLOYEES	16	1054	4676224	813730	18488028	30567873
100 TO 199 EMPLOYEES	4	537	2303995	179650	3571546	9867653
200 TO 499 EMPLOYEES	3	857	3612289	397577	6633722	16951024
500 AND OVER	6	5980	27176074	6726428	51286593	105343949
HEAD OFFICES		712	4299695			
TOTALS	271	11592	51554787	8898828	106928274	219086473
<b>34</b>						
COTTON YARN AND CLOTH						
UNDER 15 EMPLOYEES	5	27	45478	3800	66171	164553
15 TO 49 EMPLOYEES	4	125	395261	49269	1719767	2352459
50 TO 99 EMPLOYEES	6	471	1420387	64925	3464042	5797235
100 TO 199 EMPLOYEES	5	751	2203481	274573	7571247	12061469
200 TO 499 EMPLOYEES	15	5374	15106809	1180161	29203874	57920245
500 TO 999 EMPLOYEES	6	4041	11184357	970939	25451828	43386023
1000 AND OVER	5	6600	18588326	1741830	62360474	96230746
HEAD OFFICES		815	4369383			
TOTALS	46	18204	53313482	4285497	129837403	217912730
<b>35</b>						
FABRICAT STRUCTURAL STEEL						
UNDER 15 EMPLOYEES	5	32	121341	7304	232628	506976
15 TO 49 EMPLOYEES	14	420	1680223	75786	2587045	5250876
50 TO 99 EMPLOYEES	10	731	3061138	131952	6262979	13255581
100 TO 199 EMPLOYEES	11	1803	7615273	342962	13996946	27037234
200 TO 499 EMPLOYEES	13	3682	17216233	581239	30023738	58613583
500 AND OVER	8	8057	39647423	861966	49749128	112986294
TOTALS	61	14725	69341631	2001209	102852464	217650544
<b>36</b>						
TOBACCO CIGARS CIGARETTES						
UNDER 15 EMPLOYEES	6	24	44884	2091	28833	88543
15 TO 49 EMPLOYEES	4	95	288624	5365	470892	1543364
50 TO 99 EMPLOYEES	3	211	734385	21780	1070224	1754269
100 TO 499 EMPLOYEES	5	1339	4549839	92780	16263305	33558437
500 AND OVER	6	6687	27370268	440253	93786696	175415724
TOTALS	24	8356	32988000	562269	111616950	212360337
<b>37</b>						
CONCRETE PRODUCTS						
UNDER 5 EMPLOYEES	236	544	1154368	124296	2435477	5315347
5 TO 14 EMPLOYEES	258	2109	6498363	828644	13792214	27735341
15 TO 49 EMPLOYEES	131	3118	12714525	2166888	27032683	56053019
50 TO 99 EMPLOYEES	34	2204	9068263	1358049	19512336	40851623
100 TO 199 EMPLOYEES	17	2234	9856252	991575	15100092	36326168
200 AND OVER	6	2288	10473177	1423250	21948428	41624752
HEAD OFFICES		69	334554			
TOTALS	682	12566	50099502	6892702	99828430	207906250
<b>38</b>						
SYNTHETIC TEXTILE MILLS						
UNDER 50 EMPLOYEES	12	346	1050259	67245	3255825	5051424
50 TO 99 EMPLOYEES	10	763	2295291	187806	9543340	15503148
100 TO 199 EMPLOYEES	12	1785	5235526	379591	19642934	28175489
200 TO 499 EMPLOYEES	7	2385	7576314	518165	13208398	28281587
500 AND OVER	7	8704	31610929	3955085	50778842	130049618
HEAD OFFICES		1021	5874015			
TOTALS	48	15004	53642334	5107892	96429339	207061266

TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>39</b>						
BRASS AND COPPER PRODUCTS						
UNDER 5 EMPLOYEES	42	98	273966	23033	639059	1366264
5 TO 14 EMPLOYEES	43	353	1280839	108027	2502828	4646527
15 TO 49 EMPLOYEES	36	1003	3961894	386077	26307661	35022550
50 TO 99 EMPLOYEES	17	1149	4555546	412881	32837454	43815652
100 TO 199 EMPLOYEES	6	815	3306126	193705	6798064	12571094
200 TO 499 EMPLOYEES	9	2992	12743362	757714	17021719	38845072
500 AND OVER	3	2775	13330880	969456	38742671	64020208
HEAD OFFICES		11	89992			
TOTALS	156	9196	39542605	2850893	124849456	200287367
<b>40</b>						
PAPER GOODS MISCELLANEOUS						
UNDER 5 EMPLOYEES	31	83	208125	10391	595777	1050131
5 TO 14 EMPLOYEES	44	400	1310303	71213	3111141	5986236
15 TO 49 EMPLOYEES	67	1797	6260446	261011	16604333	30923575
50 TO 99 EMPLOYEES	18	1381	4849996	316722	12733109	27783681
100 TO 199 EMPLOYEES	11	1461	5198771	220628	18005282	32144240
200 AND OVER	14	4254	16542253	736931	43450426	78972851
HEAD OFFICES		90	760574			
TOTALS	185	9466	35130468	1616896	94500068	176860714



### PART III—SIZE OF MANUFACTURING ESTABLISHMENT, BASED ON THE SELLING VALUE OF FACTORY SHIPMENTS

While in 1922 the 420 establishments each producing over \$1,000,000 had an aggregate value of products of \$1,268,056,129 or 51 p.c. of the total production of all manufacturing industries, the 719 establishments producing over \$1,000,000 each in 1929 had an aggregate value of products of \$2,516,064,954, or 62 p.c. of the grand total for all manufacturing establishments—a very significant change in the short period of eight years. In 1931, however, the number of plants with a production of over \$1,000,000 dropped again to 482, their output being valued at \$1,451,658,954, or 53 p.c. of the total. With the increased production resulting from war needs, the number of plants with a produc-

tion of \$1,000,000 or over jumped to 1,376 in 1944 and their output was about 75 p.c. of the total value of manufactures. With the end of the war and the consequent decline in production of the huge war plants the number of establishments with a production of \$1,000,000 or over, although increasing to 1,442 in 1946, nevertheless saw a decline in the proportion of their output to 67 p.c. of the total. With increased prices and an expansion in the physical volume of production during 1947 to 1959, establishments with a production of \$1,000,000 or over increased to 3,394 while their contribution to the total output rose to 81 p.c.

**TABLE 15. Manufacturing Establishments, classified according to Gross Value of Products  
1929, 1939, 1944 and 1959**

Group of gross values	1929 <sup>1</sup>			1939 <sup>2</sup>		
	Estab- lishments	Total production	Average per estab- lishment	Estab- lishments	Total production	Average per estab- lishment
	No.	dollars		No.	dollars	
Under \$25,000 .....	14, 024	106, 735, 470	7, 611	15, 623	120, 903, 054	7, 739
\$ 25,000 but under \$ 50,000 .....	2, 802	99, 529, 725	35, 521	2, 803	99, 558, 383	35, 519
50,000 " 100,000 .....	2, 209	156, 308, 744	70, 760	2, 215	156, 410, 769	70, 614
100,000 " 200,000 .....	1, 688	237, 532, 492	140, 718	1, 584	225, 582, 130	142, 413
200,000 " 500,000 .....	1, 519	504, 218, 217	331, 941	1, 285	390, 626, 844	303, 990
500,000 " 1,000,000 .....	636	443, 597, 677	697, 481	689	466, 441, 130	676, 983
1,000,000 " 5,000,000 .....	601	1, 217, 866, 089	2, 026, 400	520	1, 091, 293, 939	2, 098, 642
5,000,000 and over .....	118	1, 298, 198, 865	11, 001, 685	81	923, 724, 311	11, 404, 004
<b>Totals and averages .....</b>	<b>23, 597</b>	<b>4, 063, 987, 279</b>	<b>172, 225</b>	<b>24, 800</b>	<b>3, 474, 540, 560</b>	<b>140, 102</b>
	1944			1959 <sup>3</sup>		
Under \$25,000 .....	13, 942	128, 782, 147	9, 237	11, 967	118, 491, 742	9, 902
\$ 25,000 but under \$ 50,000 .....	4, 011	143, 023, 914	35, 658	4, 795	172, 972, 326	36, 073
50,000 " 100,000 .....	3, 442	245, 273, 500	71, 259	4, 874	350, 262, 824	71, 864
100,000 " 200,000 .....	2, 513	355, 235, 489	141, 359	4, 382	626, 769, 497	143, 033
200,000 " 500,000 .....	2, 256	714, 546, 348	316, 731	4, 459	1, 424, 683, 038	319, 507
500,000 " 1,000,000 .....	943	661, 670, 696	701, 666	2, 322	1, 645, 987, 369	708, 866
1,000,000 " 5,000,000 .....	1, 089	2, 294, 546, 053	2, 107, 021	2, 624	5, 594, 574, 528	2, 132, 079
5,000,000 and over .....	287	4, 530, 614, 372	15, 786, 113	770	13, 377, 860, 157	13, 373, 844
<b>Totals and averages .....</b>	<b>28, 483</b>	<b>9, 073, 692, 519</b>	<b>318, 565</b>	<b>36, 193</b>	<b>23, 311, 601, 481</b>	<b>644, 091</b>

<sup>1</sup> Includes central electric stations and dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories.

<sup>3</sup> The figures for 1959 are "value of factory shipments" and not "production". They also include Newfoundland.

Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1959

		Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>							
UNDER 10000 DOLLARS		6689	8378	9606636	973001	14704916	30010008
10000 TO 24999 DOLLA		5278	14840	30165811	2505250	40155716	88481734
25000 TO 49999 DOLLA		4795	24292	58355462	4108184	79461697	172972326
50000 TO 99999 DOLLA		4874	41150	111825346	7741129	167106560	350262824
100000 TO 199999 DOLLA		4382	60834	181806689	12866482	317238823	626769497
200000 TO 499999 DOLLA		4459	122374	389465327	24809066	735132204	1424683038
500000 TO 999999 DOLLA		2322	128173	424076654	26527058	857146352	1645987369
1000000 TO 4999999 DOLLA		2624	357120	1316416698	102069224	2871610796	5594574528
5000000 AND OVER		770	530108	2445791617	387280768	7469643479	13377860157
HEAD OFFICES			16687	105563466			
TOTALS		36193	1303956	5073073706	568880162	12552200543	23311601481
<b>NEWFOUNDLAND</b>							
UNDER 10000 DOLLARS		585	754	359561	39951	963513	1653161
10000 TO 24999 DOLLA		67	195	303466	26474	569888	1119715
25000 TO 49999 DOLLA		26	168	289769	33807	443046	936693
50000 TO 99999 DOLLA		24	232	553656	54933	690202	1657762
100000 TO 199999 DOLLA		25	654	1460470	92059	1706052	3747509
200000 TO 499999 DOLLA		34	1067	2653189	243721	5656205	10753513
500000 TO 999999 DOLLA		21	1797	4094517	407790	8224705	16151935
1000000 AND OVER		15	4751	20742663	5620984	35748171	82986765
HEAD OFFICES			2	24000			
TOTALS		797	9620	30481291	6519719	54001782	119007053
<b>PRINCE EDWARD ISLAND</b>							
UNDER 10000 DOLLARS		58	84	71773	8591	142578	274024
10000 TO 24999 DOLLA		26	63	98586	10181	215559	379281
25000 TO 49999 DOLLA		24	91	171328	27285	605547	925020
50000 TO 99999 DOLLA		27	246	466634	54037	1179015	1958442
100000 TO 199999 DOLLA		17	223	422641	53221	1503755	2404123
200000 TO 499999 DOLLA		17	383	719362	95574	3957992	5060658
500000 TO 999999 DOLLA		5	295	638769	50587	2128144	3448279
1000000 AND OVER		4	384	1267093	155458	10214492	13221069
TOTALS		178	1769	3856186	454934	19947082	27670896
<b>NOVA SCOTIA</b>							
UNDER 10000 DOLLARS		386	513	419699	41731	935038	1646746
10000 TO 24999 DOLLA		244	720	1167047	113390	1976437	3950036
25000 TO 49999 DOLLA		166	929	1784163	144559	3204762	6084579
50000 TO 99999 DOLLA		159	1392	2815555	292281	6223755	11249830
100000 TO 199999 DOLLA		134	1976	4647723	517027	10813756	19054308
200000 TO 499999 DOLLA		121	3755	8944456	1044595	21610336	38542202
500000 TO 999999 DOLLA		41	2157	6208633	642540	17438454	29530106
1000000 TO 4999999 DOLLA		55	8585	26890048	2613635	56262736	111863023
5000000 AND OVER		8	8090	34632445	8629553	104550808	176742848
HEAD OFFICES			51	184260			
TOTALS		1314	28168	87694029	14039311	223016082	398663678

Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1959—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>NEW BRUNSWICK</b>						
UNDER 10000 DOLLARS	259	379	321641	37323	598492	1140149
10000 TO 24999 DOLLA	138	418	652342	67031	1196386	2212175
25000 TO 49999 DOLLA	114	614	1129948	123579	1918908	4065516
50000 TO 99999 DOLLA	138	1109	2344731	282895	5462250	9787779
100000 TO 199999 DOLLA	98	1499	3203424	388231	7527953	13704896
200000 TO 499999 DOLLA	74	2052	5089448	576723	13807444	23559360
500000 TO 999999 DOLLA	41	2381	6231049	819702	15098072	27454556
1000000 TO 4999999 DOLLA	44	6855	20827649	2972851	52885968	93585075
5000000 AND OVER	9	5468	23055342	8743212	79569150	149969211
HEAD OFFICES		152	1017298			
TOTALS	915	20927	63872872	14013547	178064623	325478717
<b>QUEBEC</b>						
UNDER 10000 DOLLARS	1689	2170	2774204	271443	4135312	8444496
10000 TO 24999 DOLLA	1763	5063	9628110	793416	13981123	29660172
25000 TO 49999 DOLLA	1668	8810	19035037	1261704	28757039	60032047
50000 TO 99999 DOLLA	1733	15555	37710721	2290423	61850528	123793836
100000 TO 199999 DOLLA	1506	21731	58572736	3662833	116624809	215357355
200000 TO 499999 DOLLA	1519	43584	124435950	6525251	256278146	479986240
500000 TO 999999 DOLLA	756	45734	134200205	7811402	285824824	534818150
1000000 TO 4999999 DOLLA	726	109324	366343318	28239500	792824109	1534758948
5000000 AND OVER	224	171626	746931751	128864918	2189455639	3929348350
HEAD OFFICES		7640	47300638			
TOTALS	11584	431237	1546932670	179720890	3749731529	6916199594
<b>ONTARIO</b>						
UNDER 10000 DOLLARS	1865	2230	3132949	292847	4151878	9005645
10000 TO 24999 DOLLA	1700	4612	10462895	808105	12499917	28767399
25000 TO 49999 DOLLA	1655	8018	21439399	1393566	27432936	60391028
50000 TO 99999 DOLLA	1739	13975	42399758	2813432	58786694	126362914
100000 TO 199999 DOLLA	1676	22595	72673673	4929123	116611551	240507600
200000 TO 499999 DOLLA	1783	49659	169923129	10262079	282054997	575934387
500000 TO 999999 DOLLA	987	54130	192790490	11540839	344525095	701858797
1000000 TO 4999999 DOLLA	1285	176762	682192008	47572838	1402843208	2796818385
5000000 AND OVER	391	277353	1328226291	182497373	39417111906	7128814407
HEAD OFFICES		6412	41443642			
TOTALS	13081	615746	2564684234	262110202	6190618182	11668460562
<b>MANITOBA</b>						
UNDER 10000 DOLLARS	385	466	545363	60261	815464	1657581
10000 TO 24999 DOLLA	271	765	1623178	126971	1983576	4506894
25000 TO 49999 DOLLA	203	1048	2671347	184502	3103227	7234176
50000 TO 99999 DOLLA	166	1469	4142276	245194	5232217	11873857
100000 TO 199999 DOLLA	154	2149	6503797	497051	11028843	22330153
200000 TO 499999 DOLLA	175	4760	14524675	777393	29581516	55577295
500000 TO 999999 DOLLA	121	6584	21188862	1277413	46581875	86401967
1000000 TO 4999999 DOLLA	109	12884	47440479	3042272	116863609	223020066
5000000 AND OVER	23	12696	53895417	7807522	206904288	330907363
HEAD OFFICES		324	1462631			
TOTALS	1607	43145	153998025	14018579	422094615	743509352



Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1959 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>SASKATCHEWAN</b>						
UNDER 10000 DOLLARS	310	344	296502	37852	498622	978247
10000 TO 24999 DOLLA	139	418	893395	89486	925916	2403729
25000 TO 99999 DOLLA	102	478	1248599	111473	1491499	3648159
500000 TO 999999 DOLLA	97	803	2190706	215428	2836445	6650701
1000000 TO 1999999 DOLLA	62	734	2367499	251289	3880199	8561698
2000000 TO 4999999 DOLLA	85	1658	5975048	732523	15034794	27978413
5000000 TO 9999999 DOLLA	39	1539	5281714	406840	15609963	26544512
10000000 TO 49999999 DOLLA	37	3029	11953900	1786160	37364393	71797614
50000000 AND OVER	12	3338	15694815	6003599	135734866	198757248
HEAD OFFICES		198	1131638			
TOTALS	883	12539	47033816	9634650	213376697	347320321
<b>ALBERTA</b>						
UNDER 10000 DOLLARS	410	456	485585	66042	753671	1588560
10000 TO 24999 DOLLA	282	764	1627725	139384	1901023	4570433
25000 TO 99999 DOLLA	253	1195	3180657	212259	3858850	8983254
500000 TO 999999 DOLLA	234	1806	5296389	381111	7373755	16851320
1000000 TO 1999999 DOLLA	231	2880	9616641	769487	16687344	33040413
2000000 TO 4999999 DOLLA	190	3951	13779529	1298496	31880780	58660769
5000000 TO 9999999 DOLLA	83	3364	12818404	827423	32841081	57457843
10000000 TO 49999999 DOLLA	109	11675	45146298	4706686	119583170	225027640
50000000 AND OVER	38	13050	58149109	9560552	309389292	481136565
HEAD OFFICES		381	2405076			
TOTALS	1830	39522	152505413	17961440	524268966	887316797
<b>BRITISH COLUMBIA</b>						
UNDER 10000 DOLLARS	741	981	1199059	116928	1709088	3619509
10000 TO 24999 DOLLA	646	1816	3701317	329832	4879891	10866900
25000 TO 99999 DOLLA	581	2932	7359728	607058	8606469	20536561
500000 TO 999999 DOLLA	554	4546	13830683	1101760	17411667	39835371
1000000 TO 1999999 DOLLA	479	6393	22338085	1706161	30854561	68061442
2000000 TO 4999999 DOLLA	460	11491	43355741	3247711	75162686	148417121
5000000 TO 9999999 DOLLA	227	10183	40573925	2732741	88349112	161736330
10000000 TO 49999999 DOLLA	242	26130	110059055	10180313	278975261	510849711
50000000 AND OVER	62	35169	168393210	30211029	468975441	911219180
HEAD OFFICES		1527	10594283			
TOTALS	3992	101168	421405086	50233533	974924176	1875142125
<b>YUKON AND N W T</b>						
UNDER 25000 DOLLARS	3	7	8050	1012	27260	46890
25000 TO 49999 DOLLA	3	9	45487	6392	39414	135293
50000 TO 99999 DOLLA	3	17	74237	9635	60032	241012
1000000 AND OVER	3	82	482310	156318	2030103	2409191
TOTALS	12	115	610084	173357	2156809	2832386

Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1959

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 10000 DOLLARS	752	1051	1313255	230627	1754252	3884467
10000 TO 24999 DOLLAR	1175	3107	5695527	851257	10470192	20204260
25000 TO 49999 DOLLAR	1253	5452	10815558	1482314	26115193	45286001
50000 TO 99999 DOLLAR	1362	8306	19906892	2926128	61632560	99462540
100000 TO 199999 DOLLAR	1271	11419	29660727	4745924	120999667	181361202
200000 TO 499999 DOLLAR	1088	18520	53649599	7598403	221385860	336649816
500000 TO 999999 DOLLAR	505	19978	61616271	7609545	223578259	358062579
1000000 TO 4999999 DOLLAR	583	56057	193358859	20502965	748652593	1243077727
5000000 AND OVER	176	66780	278359051	21914811	1553091712	2385900689
HEAD OFFICES		1422	8163417			
TOTALS	8165	192092	662539156	67861974	2967680288	4673889281
<b>TOBACCO AND TOBACCO PRODUCT</b>						
UNDER 10000 DOLLARS	4	8	10555	346	5888	17708
10000 TO 24999 DOLLAR	4	83	341262	11041	124655	245446
25000 TO 49999 DOLLAR	4	47	123551	15725	449557	619164
50000 TO 99999 DOLLAR	3	76	173648	4248	431615	643612
100000 TO 199999 DOLLAR	5	294	741478	29209	2876437	4047811
200000 TO 499999 DOLLAR	5	714	1980541	63785	5490312	12144555
500000 AND OVER	15	9059	34691428	778377	203392214	306845365
HEAD OFFICES		6	15755			
TOTALS	40	10287	38078218	902731	212770678	324563661
<b>RUBBER PRODUCTS</b>						
UNDER 10000 DOLLARS	3	3	2900	295	660	4296
10000 TO 24999 DOLLAR	9	25	71800	3000	45970	139884
25000 TO 49999 DOLLAR	5	21	51584	1618	103900	196323
50000 TO 99999 DOLLAR	4	25	87030	4502	98610	272547
100000 TO 199999 DOLLAR	9	124	415085	17211	713931	1500071
200000 TO 499999 DOLLAR	15	483	1670549	106389	1988380	5647500
500000 TO 999999 DOLLAR	10	557	1677748	124658	3510653	6807898
1000000 TO 4999999 DOLLAR	15	3462	11575234	858830	16469051	39764258
5000000 AND OVER	19	16393	71307107	4303909	137465371	293347503
TOTALS	89	21093	86859037	5420412	160396526	347680280
<b>LEATHER PRODUCTS</b>						
UNDER 10000 DOLLARS	58	84	138555	10917	145016	334236
10000 TO 24999 DOLLAR	61	193	389563	27914	454167	1012032
25000 TO 49999 DOLLAR	48	345	696552	34016	829735	1836748
50000 TO 99999 DOLLAR	64	673	1502249	42703	2282723	4625613
100000 TO 199999 DOLLAR	84	1702	4208816	112862	5511213	11876948
200000 TO 499999 DOLLAR	118	5411	13330764	319712	20471492	40991348
500000 TO 999999 DOLLAR	80	7027	17991281	329197	28824854	55934321
1000000 AND OVER	73	15577	44477443	1387004	85246570	154563759
TOTALS	586	31012	82735223	2264325	143765770	271175005
<b>TEXTILE PRODUCTS</b>						
UNDER 10000 DOLLARS	77	133	198501	11184	111422	394920
10000 TO 24999 DOLLAR	99	371	710572	40547	570907	1726379
25000 TO 49999 DOLLAR	104	689	1600924	76894	1334113	3809557
50000 TO 99999 DOLLAR	120	1237	3230590	110844	3399423	8640719
100000 TO 199999 DOLLAR	110	1900	5005481	312628	6760703	15575333
200000 TO 499999 DOLLAR	130	3996	11822767	709360	21492919	41545899
500000 TO 999999 DOLLAR	73	3936	11767539	824249	29916868	53302465
1000000 TO 4999999 DOLLAR	131	22787	69682918	4667232	160244633	288057034
5000000 AND OVER	35	26202	86184849	8323168	205809883	389464780
HEAD OFFICES		2328	12699359			
TOTALS	879	63579	202903500	15076106	429640871	802517086

Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1959—continued

		Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CLOTHING</b>							
UNDER 10000	DOLLARS	105	210	296973	13163	209089	612010
10000 TO 24999	DOLLAR	180	770	1434660	48274	1247897	3138029
25000 TO 49999	DOLLAR	280	2268	4413148	119359	4042076	10233553
50000 TO 99999	DOLLAR	401	5311	11802940	221297	12231099	29363169
100000 TO 199999	DOLLAR	406	8374	20064159	332489	28235012	58360654
200000 TO 499999	DOLLAR	552	20011	52192941	727537	92560756	176571341
500000 TO 999999	DOLLAR	278	20577	55167421	692304	105006623	197469722
1000000 TO 4999999	DOLLAR	153	26129	70912653	861214	143957643	260134685
5000000 AND OVER		4	3598	9367615	89191	13641724	29934767
HEAD OFFICES			430	1860431			
TOTALS		2359	87678	227512941	3104828	401131919	765817930
<b>KNITTING MILLS</b>							
UNDER 10000	DOLLARS	13	35	33250	2265	18558	65691
10000 TO 24999	DOLLAR	11	60	69780	2510	89918	188492
25000 TO 49999	DOLLAR	25	181	361157	16402	429621	925190
50000 TO 99999	DOLLAR	32	319	701428	34970	1125789	2348191
100000 TO 199999	DOLLAR	43	898	2034525	89367	3284699	6570439
200000 TO 499999	DOLLAR	91	3454	8589331	284969	16715572	30944204
500000 TO 999999	DOLLAR	46	3767	9282316	357088	18157809	34223567
1000000 AND OVER		58	12189	30637489	1120804	58836675	114001913
HEAD OFFICES			89	478019			
TOTALS		319	20992	52187295	1908375	98658641	189267687
<b>WOOD PRODUCTS</b>							
UNDER 10000	DOLLARS	3574	4637	3944148	426983	8046293	14931202
10000 TO 24999	DOLLAR	1742	4697	8064790	689288	14721515	28373698
25000 TO 49999	DOLLAR	1232	5907	12628664	1047260	22374821	44062241
50000 TO 99999	DOLLAR	1100	9138	22281671	1764007	39575372	77494050
100000 TO 199999	DOLLAR	786	11407	31848105	2499037	58726833	112579327
200000 TO 499999	DOLLAR	734	21359	66000288	4302635	125651551	235237483
500000 TO 999999	DOLLAR	364	19844	66874731	3710289	139752973	254455529
1000000 TO 4999999	DOLLAR	257	33923	122882609	5437062	262675684	486377050
5000000 AND OVER		19	11847	46934971	1642930	89828863	171625215
HEAD OFFICES			1032	6401750			
TOTALS		9808	123791	387861727	21519491	761353905	1425135795
<b>PAPER PRODUCTS</b>							
UNDER 10000	DOLLARS	9	14	22206	1332	11989	49197
10000 TO 24999	DOLLAR	16	49	101464	8316	120609	267179
25000 TO 49999	DOLLAR	23	94	265157	7809	375553	843757
50000 TO 99999	DOLLAR	39	345	927996	43795	1363659	2765617
100000 TO 199999	DOLLAR	60	967	2553381	109281	4054601	8626024
200000 TO 499999	DOLLAR	103	2739	8530647	608739	16503773	32084660
500000 TO 999999	DOLLAR	63	3236	10746695	1075841	23668377	44859915
1000000 TO 4999999	DOLLAR	149	20678	79367627	9490806	209573203	377470068
5000000 AND OVER		97	63143	304526525	102205565	679657349	1560332751
HEAD OFFICES			2966	23322808			
TOTALS		559	94231	430364506	113551484	935329113	2027299168
<b>PRINTING PUBLISHING INDUS</b>							
UNDER 10000	DOLLARS	1214	908	1306123	72229	2808344	4866114
10000 TO 24999	DOLLAR	851	2114	5172608	213218	5880324	14223577
25000 TO 49999	DOLLAR	747	3631	10775516	313664	9783728	26602426
50000 TO 99999	DOLLAR	591	5296	17763726	412441	14153402	41644218
100000 TO 199999	DOLLAR	395	6220	23701796	515226	18736158	56181158
200000 TO 499999	DOLLAR	300	9582	37663224	767749	30920267	93260726
500000 TO 999999	DOLLAR	126	8776	35633286	783508	26586194	87113264
1000000 TO 4999999	DOLLAR	110	18401	82439886	1525927	67709911	218026147
5000000 AND OVER		25	18944	93379011	1374360	90726706	281724038
HEAD OFFICES			54	429017			
TOTALS		4359	73926	308264193	5978322	267305034	823631668



Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1959 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>IRON AND STEEL PRODUCTS</b>						
UNDER 10000 DOLLARS	220	344	624737	59576	422007	1300785
10000 TO 24999 DOLLAR	399	1199	3054650	227567	2202696	6844883
25000 TO 49999 DOLLAR	409	2145	6519974	340930	5013789	14847498
50000 TO 99999 DOLLAR	468	4321	14590769	719539	11449596	33252233
100000 TO 199999 DOLLAR	484	7446	27550572	1320606	26004589	68531001
200000 TO 499999 DOLLAR	507	14909	59241654	2693032	69628973	163734131
500000 TO 999999 DOLLAR	275	14990	61181541	25886321	93146992	195556347
1000000 TO 4999999 DOLLAR	384	58560	245047183	13576240	411196767	864768662
5000000 AND OVER	100	88667	441177158	44521211	867256449	1728792664
HEAD OFFICES		388	2457449			
<b>TOTALS</b>	<b>3246</b>	<b>192969</b>	<b>861445687</b>	<b>66045022</b>	<b>1486321858</b>	<b>3077628204</b>
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 10000 DOLLARS	68	90	178626	10360	135971	364353
10000 TO 24999 DOLLAR	96	300	719428	41788	573769	1527066
25000 TO 49999 DOLLAR	63	327	940963	61217	898419	2196196
50000 TO 99999 DOLLAR	66	606	1911427	97474	2011193	4726837
100000 TO 199999 DOLLAR	78	1340	4636479	224304	4471950	11278402
200000 TO 499999 DOLLAR	75	2382	9048276	393062	10895346	23695049
500000 TO 999999 DOLLAR	53	3498	14266195	483434	15988985	38865661
1000000 TO 4999999 DOLLAR	95	18361	76119949	2811231	100644575	227092381
5000000 AND OVER	51	86402	421342552	16060337	984662379	1712449760
HEAD OFFICES		300	2423692			
<b>TOTALS</b>	<b>645</b>	<b>113606</b>	<b>531587587</b>	<b>20183207</b>	<b>1120282587</b>	<b>2022195705</b>
<b>NON FERROUS METAL PRODUCTS</b>						
UNDER 10000 DOLLARS	40	49	107735	8085	62812	208939
10000 TO 24999 DOLLAR	75	228	494796	27513	452985	1249987
25000 TO 49999 DOLLAR	73	400	1177373	60520	1115528	2665721
50000 TO 99999 DOLLAR	71	596	1966273	88357	2437025	5461878
100000 TO 199999 DOLLAR	99	1361	4621703	237466	6448679	14118295
200000 TO 499999 DOLLAR	82	2616	8883099	403681	12230901	26292577
500000 TO 999999 DOLLAR	43	2243	8366338	454859	13975180	29498607
1000000 TO 4999999 DOLLAR	59	8206	33899130	3626761	79090042	138372643
5000000 AND OVER	38	35492	172038140	64110154	960237852	1522584406
HEAD OFFICES		834	5173385			
<b>TOTALS</b>	<b>580</b>	<b>52025</b>	<b>236727972</b>	<b>69017396</b>	<b>1076051004</b>	<b>1740453053</b>
<b>ELECTRICAL APPARATUS SUPPLY</b>						
UNDER 10000 DOLLARS	13	31	52280	2369	33729	80714
10000 TO 24999 DOLLAR	16	38	112015	3415	142860	280302
25000 TO 49999 DOLLAR	35	143	422709	19114	616905	1289864
50000 TO 99999 DOLLAR	48	481	1524603	80879	1598724	3479440
100000 TO 199999 DOLLAR	50	736	2510196	80723	2888300	6779322
200000 TO 499999 DOLLAR	93	2774	9519286	347202	15298070	32326781
500000 TO 999999 DOLLAR	67	4137	13411210	406897	23262386	47185886
1000000 TO 4999999 DOLLAR	123	19637	77040278	2681519	136026216	282023078
5000000 AND OVER	51	45464	209196093	6555037	321932488	674016891
HEAD OFFICES		442	3068416			
<b>TOTALS</b>	<b>496</b>	<b>73883</b>	<b>316857086</b>	<b>10177155</b>	<b>501799678</b>	<b>1047462278</b>
<b>NON METALLIC MINERAL PROD</b>						
UNDER 10000 DOLLARS	170	284	400834	57536	300371	887783
10000 TO 24999 DOLLAR	175	601	1272951	145505	997544	2941101
25000 TO 49999 DOLLAR	139	747	1918712	266533	1762022	5079112
50000 TO 99999 DOLLAR	180	1540	4542429	688566	4223451	12764675
100000 TO 199999 DOLLAR	168	2410	8039013	1382659	9067363	24368596
200000 TO 499999 DOLLAR	166	4451	16404825	3424243	19731106	53603142
500000 TO 999999 DOLLAR	100	4531	17843487	4815821	29861786	70570234
1000000 TO 4999999 DOLLAR	120	13666	60210840	19810161	81965620	253343322
5000000 AND OVER	33	14221	62954051	21876959	93014081	270679715
HEAD OFFICES		898	5066656			
<b>TOTALS</b>	<b>1251</b>	<b>43349</b>	<b>178653798</b>	<b>52467983</b>	<b>240923344</b>	<b>694237680</b>

Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1959—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>PETROLEUM PRODUCTS</b>						
UNDER 25000 DOLLARS	7	14	31674	6738	56500	101946
25000 TO 49999 DOLLAR	3	9	26340	3328	82161	122685
50000 TO 99999 DOLLAR	5	35	121600	16893	234778	421687
100000 TO 199999 DOLLAR	11	79	376386	102851	1290500	1703200
200000 TO 499999 DOLLAR	17	238	1084726	365802	2841475	5650738
500000 TO 999999 DOLLAR	8	165	668132	98487	2682741	5613136
1000000 TO 4999999 DOLLAR	24	1434	6947942	3140217	36194594	57813323
5000000 AND OVER	37	11778	65677394	54164545	892805589	1196580734
HEAD OFFICES		3023	18962182			
<b>TOTALS</b>	<b>112</b>	<b>16775</b>	<b>93896376</b>	<b>57898861</b>	<b>936188338</b>	<b>1268007449</b>
<b>CHEMICALS ALLIED PRODUCTS</b>						
UNDER 10000 DOLLARS	120	161	285970	16783	247095	629169
10000 TO 24999 DOLLAR	102	278	627863	47121	683498	1731123
25000 TO 49999 DOLLAR	104	615	1748246	70450	1679200	3847115
50000 TO 99999 DOLLAR	108	825	2408184	152577	3695170	7915360
100000 TO 199999 DOLLAR	123	1359	4322131	303644	8035319	18142056
200000 TO 499999 DOLLAR	193	3253	12622174	937192	28746371	64951277
500000 TO 999999 DOLLAR	125	4140	16202749	1377108	42769223	90871322
1000000 TO 4999999 DOLLAR	203	16821	70874408	9405930	211040476	440942944
5000000 AND OVER	59	25049	119899973	38281454	330469440	749180664
HEAD OFFICES		2281	14226028			
<b>TOTALS</b>	<b>1137</b>	<b>54782</b>	<b>243217726</b>	<b>50592259</b>	<b>627365792</b>	<b>1378211030</b>
<b>MISC MANUFACTURING INDUSTRY</b>						
UNDER 10000 DOLLARS	247	334	686099	48374	387248	1368761
10000 TO 24999 DOLLAR	265	792	2138299	121226	1437957	4521616
25000 TO 49999 DOLLAR	252	1318	3992885	186756	2904933	9128339
50000 TO 99999 DOLLAR	201	2019	6221537	325746	5479911	15398447
100000 TO 199999 DOLLAR	201	3045	10134583	464479	11559749	28598305
200000 TO 499999 DOLLAR	192	6120	19037529	815111	27637777	60852754
500000 TO 999999 DOLLAR	101	6477	20638236	768243	33580012	71559105
1000000 TO 4999999 DOLLAR	86	12761	44964610	1556486	71445697	160857802
5000000 AND OVER	7	4826	22752798	623810	30801913	80143392
HEAD OFFICES		194	815102			
<b>TOTALS</b>	<b>1563</b>	<b>37886</b>	<b>131381678</b>	<b>4910231</b>	<b>185235197</b>	<b>432428521</b>

TABLE 1 8. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1</b>						
PULP AND PAPER MILLS						
UNDER 500000 DOLLARS	10	361	1192712	338153	1090619	3062126
500000 TO 999999 DOLLAR	8	424	1539898	747439	2187807	5429978
1000000 TO 4999999 DOLLAR	32	5554	22269517	6671952	41391543	87372368
5000000 AND OVER	77	56048	276556424	101101775	583599377	1403721172
HEAD OFFICES		2641	20752753			
TOTALS	127	65028	322311304	108859319	628269346	1499585644
<b>2</b>						
NON FERROUS METAL SMELTING						
1000000 TO 4999999 DOLLAR	3	661	3105266	1347839	3860095	6658679
5000000 AND OVER	21	27085	134121949	60972537	811927604	1301338162
TOTALS	24	27746	137227215	62320376	815787699	1307996841
<b>3</b>						
PETROLEUM REFINING PRODS						
UNDER 100000 DOLLARS	6	18	61523	9446	131505	269273
100000 TO 199999 DOLLAR	4	45	235914	66579	613970	537374
200000 TO 499999 DOLLAR	6	96	527615	183032	758444	1983493
500000 TO 999999 DOLLAR	3	32	160646	45289	1115714	1871628
1000000 TO 4999999 DOLLAR	19	1154	5668644	2415261	31221495	49033066
5000000 AND OVER	31	9778	55991533	49247628	830054684	1103217209
HEAD OFFICES		3019	18908892			
TOTALS	69	14142	81554767	51967235	863895812	1156912043
<b>4</b>						
SLAUGHTERING MEAT PACKING						
10000 TO 24999 DOLLAR	3	11	29647	3701	12527	52114
25000 TO 49999 DOLLAR	3	8	17040	2721	85238	127506
50000 TO 99999 DOLLAR	11	47	105372	22675	612774	826431
100000 TO 199999 DOLLAR	14	93	271825	23683	1639971	2152564
200000 TO 499999 DOLLAR	34	389	1182539	170276	9285334	12002124
500000 TO 999999 DOLLAR	21	589	2022200	213377	9699415	14052806
1000000 TO 4999999 DOLLAR	47	2685	10012175	874616	82837271	105757577
5000000 AND OVER	47	23044	102329453	5240551	796332097	1000929707
TOTALS	180	26866	115970251	6551600	900504627	1135900829
<b>5</b>						
MOTOR VEHICLES						
UNDER 100000 DOLLARS	3	156	599325	29391	878135	1561278
100000 TO 4999999 DOLLAR	5	601	2535508	150930	6456424	11005300
5000000 AND OVER	8	27404	141397800	5741902	583734403	916383061
HEAD OFFICES		300	2423692			
TOTALS	16	28461	146956325	5922223	591068962	928949639
<b>6</b>						
IRON AND STEEL MILLS						
UNDER 200000 DOLLARS	3	25	93000	13956	70493	189448
200000 TO 499999 DOLLAR	6	266	1242297	97832	658450	2101189
500000 TO 999999 DOLLAR	6	410	1677907	272597	1328833	4140599
1000000 TO 4999999 DOLLAR	17	2724	11415531	2573890	15580795	37466717
5000000 AND OVER	17	31504	168385191	33117963	336521522	738596050
HEAD OFFICES		13	96225			
TOTALS	49	34942	182910151	36076238	354160093	782494003
<b>7</b>						
SAWMILLS						
UNDER 10000 DOLLARS	2581	3382	1808237	241825	6003374	9761511
10000 TO 24999 DOLLAR	932	2497	2824459	357372	9105829	15121727
25000 TO 49999 DOLLAR	649	2988	4848713	560275	13588011	23358725
50000 TO 99999 DOLLAR	603	4570	9459786	1029045	23830471	41888097
100000 TO 199999 DOLLAR	436	5876	15199563	1564731	34088673	61990430
200000 TO 499999 DOLLAR	287	7240	22083406	1983192	48514508	89510015
500000 TO 999999 DOLLAR	102	5337	18791374	1445607	38331931	72365898
1000000 TO 4999999 DOLLAR	77	9405	37472450	1827594	83312195	152464978
5000000 AND OVER	11	6659	27892182	831544	56624116	105361402
HEAD OFFICES		705	4379033			
TOTALS	5678	48659	144759203	9841185	313399108	571822783
<b>8</b>						
BUTTER CHEESE FACTORIES						
UNDER 10000 DOLLARS	4	3	4242	560	16084	21378
10000 TO 24999 DOLLAR	26	33	43928	15503	386744	456766
25000 TO 49999 DOLLAR	88	145	278030	50739	2972297	3413124
50000 TO 99999 DOLLAR	187	461	988255	223713	12447252	14245090
100000 TO 199999 DOLLAR	316	1354	3245014	730301	39534803	45992067
200000 TO 499999 DOLLAR	315	2983	8323690	1668516	79497117	96303540
500000 TO 999999 DOLLAR	116	2680	8705213	1696576	60242060	78207751
1000000 TO 4999999 DOLLAR	103	8957	32456125	4336918	145089853	208795270
5000000 AND OVER	11	4319	17993628	1572340	57211603	85201907
TOTALS	1166	20935	72038125	10295166	397397813	532636893



TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>9</b>						
ELECTRICAL APPARATUS MISC						
UNDER 10000 DOLLARS	5	12	8619	590	11477	21562
10000 TO 24999 DOLLAR	6	17	48445	2220	50636	110776
25000 TO 49999 DOLLAR	13	47	133996	5895	225401	501842
50000 TO 99999 DOLLAR	18	156	488962	31596	564667	1326447
100000 TO 199999 DOLLAR	20	262	891262	33830	1299380	2889186
200000 TO 499999 DOLLAR	34	1035	3451101	152499	6246680	12251853
500000 TO 999999 DOLLAR	24	1387	4508726	142131	8656625	16667549
1000000 TO 4999999 DOLLAR	47	7194	28363191	1173784	55647702	113009986
5000000 AND OVER	14	15993	72465566	2303856	114017955	238436231
HEAD OFFICES		23	137142			
TOTALS	181	26126	110497010	3846401	186720523	385215432
<b>10</b>						
SHEET METAL PRODUCTS						
UNDER 10000 DOLLARS	22	37	66359	6924	49952	103414
10000 TO 24999 DOLLAR	38	113	255174	16761	296669	640128
25000 TO 49999 DOLLAR	52	253	648831	34153	822430	1828083
50000 TO 99999 DOLLAR	56	460	1415233	64526	1666327	3847244
100000 TO 199999 DOLLAR	84	1161	3867953	202928	5613881	12029609
200000 TO 499999 DOLLAR	108	2770	10457976	426994	17365771	35228806
500000 TO 999999 DOLLAR	57	2630	10620517	345556	21858476	39895633
1000000 TO 4999999 DOLLAR	61	8044	33044156	1428259	70306039	131916608
5000000 AND OVER	12	5239	29029329	1154403	78737683	140068604
HEAD OFFICES		74	715643			
TOTALS	490	20781	90121171	3680504	196717228	365558129
<b>11</b>						
FOOD PREPARATIONS MISC						
UNDER 10000 DOLLARS	28	46	43533	7626	61407	137438
10000 TO 24999 DOLLAR	24	64	125182	13764	234505	414951
25000 TO 49999 DOLLAR	21	74	176660	11709	431324	788675
50000 TO 99999 DOLLAR	37	211	607568	57570	1418920	2701807
100000 TO 199999 DOLLAR	36	374	1036069	100361	3098408	5160549
200000 TO 499999 DOLLAR	35	586	1809696	194376	6721857	11447673
500000 TO 999999 DOLLAR	40	1183	3529701	362442	16646344	27518934
1000000 TO 4999999 DOLLAR	63	4182	14544950	1226600	89349650	134770941
5000000 AND OVER	15	2938	12521871	1924817	102634535	170316110
HEAD OFFICES		600	3678932			
TOTALS	299	10258	38074162	3899265	220596950	353257078
<b>12</b>						
BAKERIES						
UNDER 10000 DOLLARS	295	418	652286	109360	892612	1935207
10000 TO 24999 DOLLAR	763	2130	4032777	577082	6253333	13191432
25000 TO 49999 DOLLAR	638	3436	6791427	812872	10453733	22212225
50000 TO 99999 DOLLAR	417	3846	9340997	1021028	13521508	29413147
100000 TO 199999 DOLLAR	183	2970	8144981	858132	11692068	25086415
200000 TO 499999 DOLLAR	117	4008	12135665	1304055	16495775	36586586
500000 TO 999999 DOLLAR	61	4321	14242810	1494074	20242919	45381995
1000000 TO 4999999 DOLLAR	57	10379	39105383	3439380	53792419	118942462
5000000 AND OVER	8	4872	17573154	1297482	25321422	57555744
HEAD OFFICES		24	112047			
TOTALS	2539	36404	112131527	10913465	158665789	350305213
<b>13</b>						
PRINTING AND PUBLISHING						
UNDER 10000 DOLLARS	75	115	216638	24799	99880	459420
10000 TO 24999 DOLLAR	158	513	1321332	89834	586712	2627065
25000 TO 49999 DOLLAR	163	1072	3033780	129204	1180521	5766979
50000 TO 99999 DOLLAR	134	1535	4796014	164897	2001803	9512195
100000 TO 199999 DOLLAR	70	1424	4911516	142785	2043782	10145560
200000 TO 499999 DOLLAR	46	2025	7015502	184231	2413226	14025928
500000 TO 999999 DOLLAR	37	3118	11658477	295435	5051433	26842331
1000000 TO 4999999 DOLLAR	42	7750	33756969	659963	20059576	84828603
5000000 AND OVER	15	13282	68393101	1012748	57955919	193497072
HEAD OFFICES		43	268266			
TOTALS	740	30877	135371595	2703896	91392852	347705153
<b>14</b>						
RUBBER GOODS						
UNDER 10000 DOLLARS	3	3	2900	295	660	4296
10000 TO 24999 DOLLAR	9	25	71800	3000	45970	139884
25000 TO 49999 DOLLAR	5	21	51584	1618	103900	196323
50000 TO 99999 DOLLAR	4	25	87030	4502	98610	272547
100000 TO 199999 DOLLAR	9	124	415085	17211	713931	1500071
200000 TO 499999 DOLLAR	15	483	1670549	106389	1988380	5647500
500000 TO 999999 DOLLAR	10	557	1677748	124658	3510653	6807898
1000000 TO 4999999 DOLLAR	15	3462	11575234	858830	16469051	39764258
5000000 AND OVER	19	16393	71307107	4303909	137465371	893347503
TOTALS	89	21093	86859037	5420412	160396526	347680280

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>15</b>						
MACHINERY INDUSTRIAL						
UNDER 10000 DOLLARS	14	23	32065	2926	26780	83834
10000 TO 24999 DOLLAR	22	57	141466	8979	119441	359252
25000 TO 49999 DOLLAR	24	121	377813	16645	291084	866606
50000 TO 99999 DOLLAR	47	417	1495741	71442	1291868	3539683
100000 TO 199999 DOLLAR	66	913	3538372	182363	3528720	9249196
200000 TO 499999 DOLLAR	69	2106	8951398	342848	9386885	22930687
500000 TO 999999 DOLLAR	50	2935	12730821	443001	17013841	37292137
1000000 TO 4999999 DOLLAR	72	11643	49763120	1410464	72685407	162672437
5000000 AND OVER	9	6582	30234603	1070226	43505541	106501127
HEAD OFFICES		8	48601			
TOTALS	373	24805	107314000	3548894	147849567	343494959
<b>16</b>						
FURNITURE						
UNDER 10000 DOLLARS	435	547	1059096	67955	956014	2443015
10000 TO 24999 DOLLAR	438	1142	2930066	155340	3027195	7265363
25000 TO 49999 DOLLAR	280	1402	3973361	168678	4018665	9830730
50000 TO 99999 DOLLAR	213	1908	5650093	197186	6676093	15172709
100000 TO 199999 DOLLAR	166	2550	8208196	302118	11862735	24366551
200000 TO 499999 DOLLAR	187	6395	20334412	768709	30464276	61244513
500000 TO 999999 DOLLAR	105	6675	26368523	751257	36847932	73060587
1000000 AND OVER	73	11880	41612158	1192026	67179782	136462347
TOTALS	1897	32499	106404211	3603269	161032692	329845815
<b>17</b>						
AIRCRAFT AND PARTS						
UNDER 25000 DOLLARS	9	31	83388	7077	16956	121168
25000 TO 49999 DOLLAR	6	33	127700	7484	54561	228121
50000 TO 99999 DOLLAR	4	43	176000	9537	126332	350110
100000 TO 199999 DOLLAR	13	269	1146666	47745	349162	1981887
200000 TO 499999 DOLLAR	14	596	2678990	67610	1046271	4364358
500000 TO 999999 DOLLAR	5	388	1786583	38062	1139071	3341062
1000000 TO 4999999 DOLLAR	18	5326	22372745	632024	17338507	52755701
5000000 AND OVER	9	21830	114112832	2875212	107866404	264391224
TOTALS	78	28516	142484904	3684751	127937264	327533631
<b>18</b>						
MOTOR VEHICLE PARTS						
UNDER 10000 DOLLARS	7	10	24930	1100	12693	39920
10000 TO 24999 DOLLAR	16	44	112838	6387	126781	298996
25000 TO 49999 DOLLAR	19	86	235208	19264	252565	663569
50000 TO 99999 DOLLAR	23	198	623686	37293	744613	1619211
100000 TO 199999 DOLLAR	29	483	1623242	86692	2023221	4433587
200000 TO 499999 DOLLAR	36	870	3048494	155835	6556290	11554468
500000 TO 999999 DOLLAR	22	1148	4528225	179043	7796161	15773511
1000000 TO 4999999 DOLLAR	46	5835	23717249	983324	50319536	95712620
5000000 AND OVER	13	10211	51284635	3037956	105938872	193324507
TOTALS	211	18885	85198507	4506894	173770732	323420389
<b>19</b>						
PAPER BOXES AND BAGS						
UNDER 10000 DOLLARS	3	4	6090	602	5247	17111
10000 TO 24999 DOLLAR	6	21	47621	1624	32588	99534
25000 TO 49999 DOLLAR	5	21	46327	2474	91370	181387
50000 TO 99999 DOLLAR	22	207	533665	20723	832513	1587184
100000 TO 199999 DOLLAR	37	653	1692228	62779	2607089	5396441
200000 TO 499999 DOLLAR	45	1346	3874477	120537	7695189	13851463
500000 TO 999999 DOLLAR	29	1727	5253434	158724	11588462	20416416
1000000 TO 4999999 DOLLAR	68	8804	32774914	1252270	102419505	168147889
5000000 AND OVER	13	4652	18028587	731323	63605374	99745486
HEAD OFFICES		126	1039637			
TOTALS	228	17561	63296980	2351056	188877337	309442911
<b>20</b>						
INDUSTRIAL CHEMICAL MFG						
UNDER 200000 DOLLARS	4	32	97494	16203	316893	514715
200000 TO 499999 DOLLAR	6	79	384237	104927	1334246	2439193
500000 TO 999999 DOLLAR	7	207	915932	216485	2772126	5375199
1000000 TO 4999999 DOLLAR	21	1767	9060045	3705126	22444073	52015886
5000000 AND OVER	19	7719	38901380	23943217	100494627	237137115
HEAD OFFICES		648	4168695			
TOTALS	57	10452	53527783	27985958	127361965	297482108
<b>21</b>						
FRUIT AND VEGETABLE PREP						
UNDER 10000 DOLLARS	31	44	38112	5864	81960	164188
10000 TO 24999 DOLLAR	34	95	117427	17128	309725	532404
25000 TO 49999 DOLLAR	35	210	327001	40257	887886	1302517
50000 TO 99999 DOLLAR	51	450	850052	91852	2470581	3807673
100000 TO 199999 DOLLAR	53	852	1626814	151221	4846686	7691188
200000 TO 499999 DOLLAR	66	1867	3837400	354558	13905288	21046867



TABLE 18. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 TO 999999 DOLLAR	48	2324	5654646	567159	21823402	36131701
1000000 TO 4999999 DOLLAR	55	6615	17419839	1442132	71540591	119313666
5000000 AND OVER	5	3130	12856233	874805	52452828	96545033
HEAD OFFICES		452	2002858			
TOTALS	378	16039	44730382	3544976	168318947	286535237
22 PRINTING AND BOOKBINDING						
UNDER 10000 DOLLARS	315	385	756049	45135	538024	1688831
10000 TO 24999 DOLLAR	375	946	2639407	110193	2127551	6300715
25000 TO 49999 DOLLAR	361	1674	5399637	165918	4454660	12955280
50000 TO 99999 DOLLAR	298	2524	9068433	208216	7218608	20943169
100000 TO 199999 DOLLAR	225	3579	13751031	323366	11026258	32034717
200000 TO 499999 DOLLAR	164	4935	20036062	434814	18453602	51332392
500000 TO 999999 DOLLAR	62	4013	15960281	348323	15702780	41853247
1000000 TO 4999999 DOLLAR	35	5592	23219150	465506	24640520	65250593
5000000 AND OVER	7	3438	15680470	307846	20081186	51489176
HEAD OFFICES		11	160751			
TOTALS	1842	27097	106671271	2409317	104243189	283848120
23 RAILWAY ROLLING STOCK						
UNDER 500000 DOLLARS	4	46	171985	7979	637262	888735
500000 TO 999999 DOLLAR	3	254	1032809	59267	1345924	2504318
1000000 TO 4999999 DOLLAR	10	3195	13623110	465010	15142507	31474321
5000000 AND OVER	12	16753	68852405	3034210	146688801	232000726
TOTALS	29	20248	83680309	3566466	163814494	266868100
24 STOCK POULTRY FEEDS PREP						
UNDER 10000 DOLLARS	90	95	137115	35985	160098	405235
10000 TO 24999 DOLLAR	87	145	254545	72124	958130	1452801
25000 TO 49999 DOLLAR	122	273	604590	152917	3488125	4710582
50000 TO 99999 DOLLAR	175	601	1494840	345060	9855372	12923652
100000 TO 199999 DOLLAR	175	956	2628905	571956	18548093	24269120
200000 TO 499999 DOLLAR	125	1172	3466498	734935	29005768	37487133
500000 TO 999999 DOLLAR	42	760	2765659	456561	22242664	29567070
1000000 TO 4999999 DOLLAR	47	1738	6497986	1014265	69414840	91930290
5000000 AND OVER	7	904	3746146	315027	44233269	58176119
HEAD OFFICES		12	52088			
TOTALS	870	6656	21648372	3698830	197906359	260922002
25 CLOTHING WOMENS FACTORY						
UNDER 10000 DOLLARS	9	14	13745	912	18365	50606
10000 TO 24999 DOLLAR	31	128	225172	7362	269207	562788
25000 TO 49999 DOLLAR	41	286	493018	12083	693194	1442433
50000 TO 99999 DOLLAR	66	643	1594182	22856	2423550	4916573
100000 TO 199999 DOLLAR	101	2063	5779447	56075	7165787	14802266
200000 TO 499999 DOLLAR	212	7355	2499037	202577	35963880	74460516
500000 TO 999999 DOLLAR	119	8075	23638818	208867	44320524	84511051
1000000 AND OVER	55	7241	19822895	166056	47179770	83989371
HEAD OFFICES		35	236925			
TOTALS	634	25842	71694239	676788	137934277	260575604
26 CLOTHING MENS FACTORY						
UNDER 10000 DOLLARS	19	46	50851	1968	50342	102175
10000 TO 24999 DOLLAR	13	55	90985	1822	125335	226812
25000 TO 49999 DOLLAR	28	202	372075	12555	569143	1083598
50000 TO 99999 DOLLAR	76	844	1772358	35598	2934190	5640412
100000 TO 199999 DOLLAR	93	1667	3894507	72545	8047782	14043193
200000 TO 499999 DOLLAR	143	4806	12027309	190435	26754206	46120620
500000 TO 999999 DOLLAR	79	6046	14968852	230447	32114330	56987805
1000000 TO 4999999 DOLLAR	59	12496	33782050	381551	63792472	113292914
5000000 AND OVER	3	2662	7474338	67423	10602601	22988350
HEAD OFFICES		385	1577946			
TOTALS	513	29209	76011271	994344	144990401	260485879
27 IRON FOUNDRIES						
UNDER 10000 DOLLARS	9	14	24620	1412	15358	48427
10000 TO 24999 DOLLAR	15	58	122292	14149	98500	256095
25000 TO 49999 DOLLAR	13	93	224372	18668	171870	483492
50000 TO 99999 DOLLAR	25	286	841022	71295	596243	1707706
100000 TO 199999 DOLLAR	19	392	1401353	73119	843264	2665168
200000 TO 499999 DOLLAR	38	1577	5773801	344525	4382523	12669488
500000 TO 999999 DOLLAR	20	1344	5314683	213189	5363343	13458376
1000000 TO 4999999 DOLLAR	33	5475	23313142	1655449	35638997	73842937
5000000 AND OVER	12	6472	30861125	2503238	90268997	149816600
TOTALS	184	15711	67876410	4895044	137379005	254948289



TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>28</b>						
SASH DOOR PLANING MILLS						
UNDER 10000 DOLLARS	433	529	827631	93008	845529	2132973
10000 TO 24999 DOLLAR	262	673	1574393	129947	1806299	4183926
25000 TO 49999 DOLLAR	218	1012	2698092	230301	3564528	7773291
50000 TO 99999 DOLLAR	192	1684	4826447	380466	6258377	13781252
100000 TO 199999 DOLLAR	117	1780	5289897	411496	8251783	16546017
200000 TO 499999 DOLLAR	166	4046	12924636	981982	31166961	52258200
500000 TO 999999 DOLLAR	103	4264	14295420	906025	44562138	70927484
1000000 AND OVER	52	4022	14511488	918612	56358598	87252675
HEAD OFFICES		151	840408			
TOTALS	1543	18161	57788412	4051837	152914213	254861818
<b>29</b>						
BREWERIES						
UNDER 500000 DOLLARS	8	156	601359	83855	743320	2287972
500000 TO 999999 DOLLAR	7	397	1950009	141224	1327295	4653298
1000000 TO 4999999 DOLLAR	27	2390	10795111	1016462	15971090	67885903
5000000 AND OVER	14	5051	26472105	1983067	39894787	169939034
HEAD OFFICES		37	529893			
TOTALS	56	8031	40348477	3224608	57936492	244766207
<b>30</b>						
HEAVY ELECTRIC EQUIPMENT						
UNDER 50000 DOLLARS	5	13	47034	388	59521	109299
50000 TO 99999 DOLLAR	8	73	256807	11535	279555	563143
100000 TO 199999 DOLLAR	8	124	411521	7745	448224	1040589
200000 TO 499999 DOLLAR	15	377	1478188	42894	2560017	5384626
500000 TO 999999 DOLLAR	13	824	3087132	93806	4771648	9428531
1000000 TO 4999999 DOLLAR	26	4328	18050190	529623	29108115	62905621
5000000 AND OVER	11	11199	55110614	1877078	55341072	154244081
HEAD OFFICES		419	2931274			
TOTALS	86	17357	81372760	2563069	92568152	233675890
<b>31</b>						
TELECOMMUNICATION EQUIP						
UNDER 25000 DOLLARS	6	18	44930	1148	23018	63467
25000 TO 49999 DOLLAR	8	31	96883	3851	147131	295258
50000 TO 99999 DOLLAR	11	111	371483	11477	331758	759958
100000 TO 199999 DOLLAR	14	251	867019	22022	538052	1850067
200000 TO 499999 DOLLAR	30	1033	3444719	101278	4064183	9749378
500000 TO 999999 DOLLAR	22	1566	4700533	109699	7110673	15902843
1000000 TO 4999999 DOLLAR	17	3674	13246792	279998	16077022	35275927
5000000 AND OVER	15	12247	55158036	742214	89307418	161173866
TOTALS	123	18931	77930395	1271687	117599255	225070764
<b>32</b>						
FLOUR MILLS						
UNDER 10000 DOLLARS	6	9	12514	3021	8414	27847
10000 TO 24999 DOLLAR	3	9	17290	1570	27920	49223
25000 TO 49999 DOLLAR	4	11	29346	4310	110090	163300
50000 TO 99999 DOLLAR	5	23	72770	11540	328090	435909
100000 TO 199999 DOLLAR	6	39	121830	22606	554260	753282
200000 TO 499999 DOLLAR	10	107	392998	79338	2300706	2850104
500000 TO 999999 DOLLAR	5	80	271269	34990	2575624	2898634
1000000 TO 4999999 DOLLAR	13	442	1664420	226721	20374824	25532822
5000000 AND OVER	19	3514	14236804	1431201	143489929	190186396
TOTALS	71	4234	16819241	1815297	169769857	222897517
<b>33</b>						
CHEMICAL PRODUCTS MISC						
UNDER 10000 DOLLARS	33	46	83611	6051	72670	183808
10000 TO 24999 DOLLAR	34	85	196593	18095	217922	574622
25000 TO 49999 DOLLAR	32	162	442808	23543	502664	1216822
50000 TO 99999 DOLLAR	33	300	833469	49702	1170407	2503221
100000 TO 199999 DOLLAR	40	367	1413960	99911	2543895	5734003
200000 TO 499999 DOLLAR	37	592	2404188	189057	5582974	12007205
500000 TO 999999 DOLLAR	25	762	3110346	294127	8542685	18036866
1000000 TO 4999999 DOLLAR	32	3577	14977458	1819625	34254490	69240478
5000000 AND OVER	5	4989	23792659	6398717	54040567	109587648
HEAD OFFICES		712	4299695			
TOTALS	271	11592	51554787	8898828	106928274	219086473
<b>34</b>						
COTTON YARN AND CLOTH						
UNDER 500000 DOLLARS	7	79	153046	19577	169465	473337
500000 TO 999999 DOLLAR	3	176	545677	41453	1267469	2260650
1000000 TO 4999999 DOLLAR	23	6144	17204098	1245738	29946322	61766977
5000000 AND OVER	13	10990	31041278	2978729	98454147	153411766
HEAD OFFICES		815	4369383			
TOTALS	46	18204	53313482	4285497	129837403	217912730

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>35</b>						
FABRICATED STRUCTURAL STEEL						
UNDER 100000 DOLLARS	3	15	58592	3532	106024	120076
100000 TO 199999 DOLLAR	3	61	183673	8771	217096	457576
200000 TO 499999 DOLLAR	10	244	1033094	58965	1717535	3496959
500000 TO 999999 DOLLAR	7	423	1640057	63360	2823159	5048479
1000000 TO 4999999 DOLLAR	25	4460	19591104	750968	33250320	63925751
5000000 AND OVER	13	9522	46835111	1115613	64738330	144601703
TOTALS	61	14725	69341631	2001209	102852464	217650544
<b>36</b>						
TOBACCO CIGARS CIGARETTES						
UNDER 10000 DOLLARS	4	8	10555	346	5888	17708
10000 TO 99999 DOLLAR	4	83	341262	11041	124655	245446
100000 TO 999999 DOLLAR	4	214	617522	17849	1154921	1991382
1000000 TO 4999999 DOLLAR	4	617	1624514	33149	4472463	10684024
5000000 AND OVER	8	7434	30394147	499884	105859023	199421777
TOTALS	24	8356	32988000	562269	111616950	212360337
<b>37</b>						
CONCRETE PRODUCTS						
UNDER 10000 DOLLARS	122	202	264508	23325	244345	641706
10000 TO 24999 DOLLAR	108	392	779863	63575	645039	1774892
25000 TO 49999 DOLLAR	82	458	1142831	91604	1127290	2996445
50000 TO 99999 DOLLAR	97	840	2432975	241550	2658488	6872918
100000 TO 199999 DOLLAR	92	1137	4013439	463694	5640820	13335138
200000 TO 499999 DOLLAR	77	1559	5971777	898361	11837353	24890727
500000 TO 999999 DOLLAR	52	1903	7767958	1468628	18573282	36008672
1000000 TO 4999999 DOLLAR	46	3797	17229026	2347440	36360888	77261646
5000000 AND OVER	6	2209	10162571	1294525	22740925	44124106
HEAD OFFICES		69	334554			
TOTALS	682	12566	50099502	6892702	99828430	207906250
<b>38</b>						
SYNTHETIC TEXTILE MILLS						
UNDER 500000 DOLLARS	11	412	1155069	80468	1608954	3048164
500000 TO 999999 DOLLAR	8	675	1800600	133008	3894933	6535315
1000000 TO 4999999 DOLLAR	20	3486	10799577	722870	33902666	54359352
5000000 AND OVER	9	9410	34013073	4171546	57022786	143118435
HEAD OFFICES		1021	5874015			
TOTALS	48	15004	53642334	5107892	96429339	207061266
<b>39</b>						
BRASS AND COPPER PRODUCTS						
UNDER 10000 DOLLARS	14	19	43608	3760	21461	75017
10000 TO 24999 DOLLAR	15	45	94056	8939	87811	238370
25000 TO 49999 DOLLAR	24	132	400709	33402	322675	871911
50000 TO 99999 DOLLAR	16	102	398524	23918	526605	1231248
100000 TO 199999 DOLLAR	23	370	1340466	102246	1275801	3169046
200000 TO 499999 DOLLAR	13	323	1273502	107783	1984440	3851514
500000 TO 999999 DOLLAR	22	1139	4380619	295414	7125777	15584177
1000000 TO 4999999 DOLLAR	21	3286	13800005	852161	27869688	51922932
5000000 AND OVER	8	3769	17721124	1423270	85635198	123343152
HEAD OFFICES		11	89992			
TOTALS	156	9196	39542605	2850893	124849456	200287367
<b>40</b>						
PAPER GOODS MISCELLANEOUS						
UNDER 10000 DOLLARS	6	10	16116	730	6742	32086
10000 TO 24999 DOLLAR	10	28	53843	6692	88021	167645
25000 TO 49999 DOLLAR	18	73	218830	5335	284183	662370
50000 TO 99999 DOLLAR	16	135	386380	21257	480909	1115619
100000 TO 199999 DOLLAR	21	271	761798	32173	1304138	2945780
200000 TO 499999 DOLLAR	49	1068	3534788	154337	7579300	15108420
500000 TO 999999 DOLLAR	24	994	3603464	121371	9013394	17568065
1000000 TO 4999999 DOLLAR	35	4683	17369519	973890	45982414	88365172
5000000 AND OVER	6	2114	8425156	301111	29760967	50895557
HEAD OFFICES		90	760574			
TOTALS	185	9466	35130468	1616896	94500068	176860714





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## PART I—TYPE OF OWNERSHIP OF THE MANUFACTURING INDUSTRIES OF CANADA

This section deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 36,682 establishments operating in 1960, individual ownership numbered 13,840 establish-

ments, partnerships, 3,793 incorporated companies 18,148 and co-operatives 901. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1960. It is interesting to note that incorporated companies are becoming increasingly important, the percentage of the total number of establishments having risen from 33.4 in 1946 to 49.5 in 1960 while the other three categories declined in importance. This trend to incorporation is no doubt accentuated by the favourable income tax rate allowed companies on the first \$25,000 of income.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated).....	47.3	16.0	33.4	3.3
1947.....	46.4	16.1	34.3	3.2
1948.....	46.2	16.4	34.4	3.0
1949.....	46.0	15.8	35.3	2.9
1950.....	45.6	15.0	36.3	3.1
1951.....	44.6	15.5	36.9	3.0
1952.....	44.9	15.4	36.9	2.8
1953.....	44.4	14.8	38.2	2.6
1954.....	43.6	14.3	39.5	2.6
1955.....	42.7	13.6	41.1	2.6
1956.....	41.4	12.7	43.4	2.5
1957.....	40.6	12.0	44.9	2.5
1958.....	39.2	11.1	47.1	2.6
1959.....	38.4	10.8	48.2	2.6
1960.....	37.7	10.3	49.5	2.5

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on mainly under individual ownership or partnerships. Industries conducted on a small scale usually contain a large number of establishments in this category, the percentage decreasing as the scale of operation increases. As the above table shows, establishments under individual ownership comprised 37.7 p.c. of the total number engaged in manufacturing in 1960. Partnerships accounted for 10.3 p.c., incorporated companies 49.5 p.c. and co-operatives 2.5 p.c.

Of the 11,664 establishments with shipments of under \$25,000, 73.4 p.c. were individual ownership, 13.8 p.c. partnerships, 12.2 p.c. incorporated companies and .6 p.c. co-operatives. With the increase in size the importance of individual ownership as well as that of partnerships declines. In the case of incorporated companies, however, the opposite is true. As the size increases their numerical importance increases as the following table shows.

Percentage Distribution of the Manufacturing Establishments of Canada by Type of Ownership and Size of Establishment, 1960

	Under \$25,000	\$25,000 to \$99,999	\$100,000 to \$499,999	\$500,000 and over
<b>Establishments:</b>				
Individual ownership .....	73.4	43.0	10.4	0.7
Partnerships .....	13.8	15.3	6.5	0.9
Incorporated companies.....	12.2	39.4	78.1	96.0
Co-operatives .....	0.6	2.3	5.0	2.4
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Employees:</b>				
Individual ownership .....	66.7	37.3	6.2	0.2
Partnerships .....	15.9	15.1	5.4	0.3
Incorporated companies.....	16.7	46.4	86.4	98.7
Co-operatives .....	0.7	1.2	2.0	0.8
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Factory shipments:</b>				
Individual ownership .....	68.7	38.9	7.5	0.2
Partnerships .....	14.7	14.9	5.3	0.3
Incorporated companies.....	15.8	43.5	82.4	98.3
Co-operatives .....	0.8	2.7	4.8	1.2
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>

The establishments operating under individual ownership are not as important, from the point of view of employment provided, as their large numbers would indicate. According to Tables 1 and 2, these establishments which comprise 38 p.c. of the total have only 4 p.c. of the total employees. Partnerships accounted 10 p.c. of the number of establishments and 2 p.c. of the total employees. Incorporated companies with 50 p.c. of the number of establishments had 93 p.c. of the employees. Co-operatives with 3 p.c. of the establishments had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are, by a wide margin the most im-

portant factor in the employment field. Rubber industries, paper and allied industries, electrical products, primary metal and transportation equipment had 99 p.c. of the total employees. Incorporated companies in chemicals, tobacco and machinery industries had 98 p.c., petroleum and coal products 97 p.c., textile and knitting mills 96 p.c., metal fabricating 95 p.c., non-metallic mineral and leather industries 94 p.c., miscellaneous industries 90 p.c., printing, publishing and allied industries 89 p.c., clothing 88 p.c., furniture and fixtures 85 p.c., and foods and beverages 83 p.c. Companies in the wood industries group with 80 reported the lowest percentage of the total employment.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries classified by Type of Ownership, by Provinces and Industrial Groups, 1960**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
	per cent				
Province					
Newfoundland .....	49.0	26.0	25.0	—	100.0
Prince Edward Island .....	49.5	15.2	29.3	6.0	100.0
Nova Scotia.....	49.0	11.6	37.2	2.2	100.0
New Brunswick.....	49.1	9.3	39.7	1.9	100.0
Quebec.....	43.0	8.5	44.6	3.9	100.0
Ontario.....	32.0	10.5	56.1	1.4	100.0
Manitoba .....	37.4	11.2	49.4	2.0	100.0
Saskatchewan .....	46.1	12.0	35.6	6.3	100.0
Alberta.....	35.6	11.9	49.2	3.3	100.0
British Columbia .....	31.8	11.1	56.1	1.0	100.0
Yukon and Northwest Territories.....	35.7	—	64.3	—	100.0
Canada.....	37.7	10.3	49.5	2.5	100.0
Industrial group					
Foods and beverages.....	41.0	9.9	38.9	10.2	100.0
Tobacco products industries .....	17.5	<sup>1</sup>	75.0	7.5	100.0
Rubber industries.....	9.8	<sup>1</sup>	90.2	—	100.0
Leather industries .....	23.4	7.2	69.4	—	100.0
Textile industries .....	25.9	9.7	64.4	<sup>2</sup>	100.0
Knitting mills .....	13.8	7.7	78.5	<sup>2</sup>	100.0
Clothing industries .....	23.7	12.4	63.9	—	100.0
Wood industries .....	58.5	14.2	27.2	0.1	100.0
Furniture and fixture industries.....	53.1	12.2	34.7	—	100.0
Paper and allied industries .....	6.2	2.2	91.6	—	100.0
Printing and publishing and allied industries.....	36.8	10.7	52.2	0.3	100.0
Primary metal industries.....	12.2	7.4	80.4	—	100.0
Metal fabricating industries .....	24.8	9.3	65.9	—	100.0
Machinery industries .....	7.3	3.8	88.9	<sup>2</sup>	100.0
Transportation equipment industries.....	23.4	8.6	68.0	—	100.0
Electrical products industries .....	5.1	2.2	92.7	—	100.0
Non-metallic mineral products industries.....	28.0	8.8	63.2	<sup>2</sup>	100.0
Petroleum and coal products industries .....	4.2	<sup>1</sup>	95.8	<sup>1</sup>	100.0
Chemical and chemical products industries .....	12.1	2.7	84.9	0.3	100.0
Miscellaneous manufacturing industries.....	41.5	10.0	48.5	—	100.0

<sup>1</sup> Included with individual ownership.

<sup>2</sup> Included with incorporated companies.



**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries classified by Type of Ownerships, by Provinces and Industrial Groups, 1960**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland .....	2.8	1.8	95.4	—	100.0
Prince Edward Island .....	13.1	6.0	72.9	8.0	100.0
Nova Scotia .....	7.8	2.2	87.9	2.1	100.0
New Brunswick .....	6.8	2.5	89.2	1.5	100.0
Quebec .....	5.3	2.3	91.4	1.0	100.0
Ontario .....	2.7	1.8	95.2	0.3	100.0
Manitoba .....	4.3	2.3	91.9	1.5	100.0
Saskatchewan .....	8.0	3.9	75.5	12.6	100.0
Alberta .....	5.5	2.5	89.5	2.5	100.0
British Columbia .....	4.1	2.2	91.8	1.9	100.0
Yukon and Northwest Territories .....	12.9	—	87.1	—	100.0
Canada .....	4.1	2.0	92.9	1.0	100.0
Industrial group					
Foods and beverages .....	7.6	3.1	83.8	5.5	100.0
Tobacco products industries .....	0.8	<sup>1</sup>	98.4	0.8	100.0
Rubber industries .....	0.2	<sup>1</sup>	99.8	—	100.0
Leather industries .....	3.9	2.0	94.1	—	100.0
Textile industries .....	2.1	1.2	96.7	<sup>2</sup>	100.0
Knitting mills .....	2.3	1.7	96.0	<sup>2</sup>	100.0
Clothing industries .....	5.8	6.2	88.0	—	100.0
Wool industries .....	14.2	4.8	80.7	0.3	100.0
Furniture and fixture industries .....	10.1	4.9	85.0	—	100.0
Paper and allied industries .....	0.2	0.2	99.6	—	100.0
Printing and publishing and allied industries .....	6.6	3.1	89.8	0.5	100.0
Primary metal industries .....	0.3	0.2	99.5	—	100.0
Metal fabricating industries .....	3.0	2.0	95.0	—	100.0
Machinery industries .....	0.6	1.0	98.4	<sup>2</sup>	100.0
Transportation equipment industries .....	0.5	0.3	99.2	—	100.0
Electrical products industries .....	0.2	0.2	99.6	—	100.0
Non-metallic mineral products industries .....	3.3	1.9	94.8	<sup>2</sup>	100.0
Petroleum and coal products industries .....	2.6	<sup>1</sup>	97.4	<sup>1</sup>	100.0
Chemical and chemical products industries .....	0.8	0.2	98.9	0.1	100.0
Miscellaneous manufacturing industries .....	6.5	2.9	90.6	—	100.0

<sup>1</sup> Included with individual ownership.

<sup>2</sup> Included with incorporated companies.



**TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership, 1960**

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
		per cent				
1	Pulp and paper mills .....	—	—	100.0	—	100.0
2	Smelting and refining .....	—	—	100.0	—	100.0
3	Petroleum refining .....	—	—	100.0	<sup>1</sup>	100.0
4	Slaughtering and meat packing plants .....	0.9	0.6	96.7	1.8	100.0
5	Motor vehicle manufacturers .....	—	—	100.0	—	100.0
6	Iron and steel mills .....	—	—	100.0	—	100.0
7	Sawmills (including shingle mills) .....	19.9	6.5	73.2	0.4	100.0
8	Manufacturers of industrial chemicals .....	—	—	100.0	—	100.0
9	Pasteurizing plants .....	6.4	4.4	78.4	10.8	100.0
10	Miscellaneous machinery and equipment manufacturers .....	0.5	1.4	98.1	—	100.0
11	Miscellaneous food manufacturers .....	1.3	0.5	98.2	—	100.0
12	Bakeries .....	22.3	7.0	70.3	0.4	100.0
13	Printing and publishing .....	4.3	1.5	94.2	<sup>1</sup>	100.0
14	Metal stamping, pressing and coating industry .....	4.2	—	95.8	—	100.0
15	Fruit and vegetable canners and preservers .....	3.6	1.8	91.4	3.2	100.0
16	Aircraft and parts manufactures .....	0.2	<sup>2</sup>	99.8	—	100.0
17	Butter and cheese plants .....	13.0	3.6	42.5	40.9	100.0
18	Motor vehicle parts and accessories .....	0.3	<sup>2</sup>	99.7	—	100.0
19	Feed manufacturers .....	17.0	5.3	52.9	24.8	100.0
20	Women's clothing factories .....	2.3	5.1	92.6	—	100.0
21	Men's clothing factories .....	2.0	4.4	93.6	—	100.0
22	Breweries .....	—	—	100.0	—	100.0
23	Printing and bookbinding .....	11.0	6.0	81.5	1.5	100.0
24	Manufacturers of electrical industrial equipment .....	0.1	<sup>2</sup>	99.9	—	100.0
25	Communications equipment manufacturers .....	0.1	0.3	99.6	—	100.0
26	Fabricated structural metal industry .....	—	<sup>1</sup>	100.0	—	100.0
27	Sash and door planing mills .....	12.1	4.1	83.8	—	100.0
28	Flour mills .....	1.6	<sup>2</sup>	98.4	<sup>1</sup>	100.0
29	Synthetic textile mills .....	<sup>1</sup>	—	100.0	—	100.0
30	Tobacco products manufacturers .....	0.9	<sup>2</sup>	99.1	—	100.0
31	Railroad rolling stock industry .....	—	—	100.0	—	100.0
32	Cotton yarn and cloth mills .....	0.1	<sup>2</sup>	99.9	—	100.0
33	Manufacturers of major appliances .....	—	—	100.0	—	100.0
34	Miscellaneous metal fabricating industries .....	1.3	1.1	97.6	—	100.0
35	Wire and wire products manufacturers .....	1.8	1.6	96.6	—	100.0
36	Household furniture industry .....	13.2	6.2	80.6	—	100.0
37	Paper converters, n.e.s. ....	0.7	0.4	98.9	—	100.0
38	Rubber tire and tube manufacturers .....	—	—	100.0	—	100.0
39	Distilleries .....	—	—	100.0	—	100.0
40	Fish products industry .....	6.4	1.8	84.6	7.2	100.0

<sup>1</sup> Included with incorporated companies.

<sup>2</sup> Included with individual ownership.

Table 4. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1960

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
INDIVIDUAL OWNERSHIP	13840	52887	127719411	10293568	261603664	485538322
PARTNERSHIPS	3793	26869	73790703	4791580	142016846	267716108
INCORPORATED COMPANIES	18148	1202491	4967588259	540216478	12026689101	22623882747
COOPERATIVES	901	12382	38069020	5845681	290637502	370319906
TOTALS	36682	1294629	5207167393	561147307	12720947113	23747457083
NEWFOUNDLAND						
INDIVIDUAL OWNERSHIP	311	268	434710	45323	1166910	2063299
PARTNERSHIPS	165	171	295636	21407	566940	1097265
INCORPORATED COMPANIES	159	9050	31972842	6738776	57169947	126124014
TOTALS	635	9489	32703188	6805506	58903797	129284578
PRINCE EDWARD ISLAND						
INDIVIDUAL OWNERSHIP	91	237	417529	57830	1368144	2244462
PARTNERSHIPS	28	108	193487	24163	453595	841728
INCORPORATED COMPANIES	54	1317	3430658	382200	17479592	24813086
COOPERATIVES	11	144	213243	15809	1918729	2332085
TOTALS	184	1806	4254917	480002	21220060	30231361
NOVA SCOTIA						
INDIVIDUAL OWNERSHIP	627	2241	3991809	422050	10943164	18063228
PARTNERSHIPS	148	620	1131920	134299	4037928	6210449
INCORPORATED COMPANIES	475	25156	85940557	11668174	200018951	374441909
COOPERATIVES	28	589	1215839	156939	5292798	7466502
TOTALS	1278	28606	92280125	12381462	220292841	406182088
NEW BRUNSWICK						
INDIVIDUAL OWNERSHIP	442	1512	2682989	331330	8973643	14083674
PARTNERSHIPS	84	558	1191291	127107	2704669	4887477
INCORPORATED COMPANIES	358	19861	66874926	14626819	189593779	348088776
COOPERATIVES	17	336	837171	172224	7840978	10050219
TOTALS	901	22267	71586377	15257480	209113069	377110146
QUEBEC						
INDIVIDUAL OWNERSHIP	5154	23048	53045133	3930800	118136542	212201489
PARTNERSHIPS	1013	10157	27231720	1406229	52773176	98818638
INCORPORATED COMPANIES	5333	396518	1529225059	172261100	3600059544	6761669122
COOPERATIVES	461	4226	10812562	1771663	110203565	133406754
TOTALS	11961	433949	1620314474	179369792	3881172827	7206096003
ONTARIO						
INDIVIDUAL OWNERSHIP	4277	16424	44760821	3543863	84380332	161611639
PARTNERSHIPS	1409	10551	31184269	2014253	58113773	110522131
INCORPORATED COMPANIES	7509	574534	2503436444	245613153	5949473744	11350126188
COOPERATIVES	192	1958	6295019	1095575	49935721	63415694
TOTALS	13387	603467	2585676553	252266844	6141903570	11685675652

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

Table 4. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1960 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
MANITOBA						
INDIVIDUAL OWNERSHIP	596	1812	4339150	380076	7848307	15361481
PARTNERSHIPS	178	953	2531646	153002	4451342	8625824
INCORPORATED COMPANIES	786	38925	145489682	13472159	393871518	696815888
COOPERATIVES	32	649	1903333	255408	13412264	17654153
TOTALS	1592	42339	154263811	14260645	419583431	738457346
SASKATCHEWAN						
INDIVIDUAL OWNERSHIP	409	1030	2542262	235868	3460912	7919283
PARTNERSHIPS	106	507	1245023	128601	2926366	5374404
INCORPORATED COMPANIES	316	9754	39773991	8143639	167407121	274248886
COOPERATIVES	56	1627	6202990	1210415	41610449	57230688
TOTALS	887	12918	49764266	9718523	215404848	344773261
ALBERTA						
INDIVIDUAL OWNERSHIP	657	2141	5255630	442010	8800695	18227359
PARTNERSHIPS	219	995	2648575	245496	5652254	10474620
INCORPORATED COMPANIES	910	35051	145329740	17615106	485371242	830699169
COOPERATIVES	62	970	3105583	355626	25084725	30256652
TOTALS	1848	39157	156339528	18658238	524908916	889657800
BRITISH COLUMBIA						
INDIVIDUAL OWNERSHIP	1271	4158	10194525	900939	16481479	33607636
PARTNERSHIPS	443	2249	6137136	537023	10336803	20863572
INCORPORATED COMPANIES	2240	92223	415565764	49513143	964988347	1834134668
COOPERATIVES	41	1877	7471226	806472	35192344	48311754
TOTALS	3995	100507	439368651	51757577	1026998973	1936917630
YUKON AND NWT						
INDIVIDUAL OWNERSHIP	5	16	54853	3479	43536	154772
INCORPORATED COMPANIES	9	108	560650	187759	1401245	2916446
TOTALS	14	124	615503	191238	1444781	3071218



## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 5. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1960

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FOODS AND BEVERAGES						
INDIVIDUAL OWNERSHIP	3476	15174	33942475	5044828	124684024	188960731
PARTNERSHIPS	840	6146	15693845	2121623	55687681	85649566
INCORPORATED COMPANIES	3302	166367	618926478	58619663	2669514278	4270867829
COOPERATIVES	870	10924	32421016	5004704	268314348	334815526
TOTALS	8488	198611	700983814	70790818	3118200331	4880293652
TOBACCO PRODUCTS						
INCORPORATED COMPANIES	30	9572	37965075	954992	214115590	331609936
COOPERATIVES	3	80	194405	6624	1613672	1822960
OTHER OWNERSHIP	7	79	195003	13651	624968	980739
TOTALS	40	9731	38354483	975267	216354230	334413635
RUBBER						
INCORPORATED COMPANIES	83	20278	84438304	5217639	152603802	322852755
OTHER OWNERSHIP	9	33	87215	4200	56496	200363
TOTALS	92	20311	84525519	5221839	152660298	323053118
LEATHER						
INDIVIDUAL OWNERSHIP	142	1191	3073305	72496	4637783	9412664
PARTNERSHIPS	44	597	1458249	26459	2294932	4677300
INCORPORATED COMPANIES	422	28636	79387401	2167038	127503892	254024345
TOTALS	608	30424	83918955	2265993	134436607	268114309
TEXTILES						
INDIVIDUAL OWNERSHIP	239	1273	3148128	128593	4068261	9514152
PARTNERSHIPS	90	741	1944615	90725	3545315	6888090
INCORPORATED COMPANIES	595	59742	201407477	14723082	422948206	794120691
TOTALS	924	61756	206500220	14942400	430561782	810522933
KNITTING MILLS						
INDIVIDUAL OWNERSHIP	50	490	1171601	34779	3199170	5220628
PARTNERSHIPS	28	344	878373	17101	1810385	3174681
INCORPORATED COMPANIES	284	19931	52000952	1699788	99076011	189764685
TOTALS	362	20765	54050926	1751668	104085566	198159994
CLOTHING						
INDIVIDUAL OWNERSHIP	566	5003	10677276	220985	14618344	30717687
PARTNERSHIPS	297	5418	14043239	178760	20045046	41428413
INCORPORATED COMPANIES	1528	76454	202493366	2632938	3680688206	698322389
TOTALS	2391	86875	227213881	3032683	402732198	770468489
WOOD						
INDIVIDUAL OWNERSHIP	4383	12122	22797804	2284231	59340779	102748020
PARTNERSHIPS	1063	4056	8566366	801120	19243532	35113105
INCORPORATED COMPANIES	2036	68784	251190948	15012177	517448777	926610118
COOPERATIVES	8	300	966299	72156	2098125	3570284
TOTALS	7490	85262	283521417	18169684	598131213	1068041527
FURNITURE AND FIXTURES						
INDIVIDUAL OWNERSHIP	1115	3443	9402898	413957	10295410	24753376
PARTNERSHIPS	257	1677	4946678	171826	7230037	14656389
INCORPORATED COMPANIES	727	29086	98310811	3215422	148743314	308571059
TOTALS	2099	34206	112660387	3801205	166268761	347980824
PAPER						
INDIVIDUAL OWNERSHIP	36	212	558312	22245	1153155	2131110
PARTNERSHIPS	13	148	415034	15818	1125339	1649682
INCORPORATED COMPANIES	532	95073	457650919	115967235	977594145	2124326405
TOTALS	581	95433	458624265	116005298	979872639	2128107197

Table 5. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1960 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
PRINTING PUBLISHING AND INDIVIDUAL OWNERSHIP	1274	4843	15713409	508482	13190791	40595089
PARTNERSHIPS	371	2319	7606478	198466	6195736	18255858
INCORPORATED COMPANIES	1808	66149	298008841	5605516	254392712	804079232
COOPERATIVES	9	383	1459293	31396	1066847	3000550
TOTALS	3462	73694	322788021	6343860	274846086	865930729
PRIMARY METAL INDIVIDUAL OWNERSHIP	51	257	637518	51116	681664	1609751
PARTNERSHIPS	31	220	834697	150174	2391367	3864238
INCORPORATED COMPANIES	336	89548	453110321	101284472	1611068692	2737046042
TOTALS	418	90025	454582536	101485762	1614141723	2742520031
METAL FABRICATING INDIVIDUAL OWNERSHIP	719	2975	9068165	583066	8692610	24203700
PARTNERSHIPS	268	1981	6834101	380662	7931805	18884488
INCORPORATED COMPANIES	1909	93549	412836115	18150437	646054662	1389816615
TOTALS	2896	98505	428738381	19114165	662679077	1432904803
MACHINERY INDIVIDUAL OWNERSHIP	39	247	777946	46410	868965	1926678
PARTNERSHIPS	20	459	1948688	53216	5682839	10021397
INCORPORATED COMPANIES	474	42789	196701048	6671964	292520081	630510892
TOTALS	533	43495	199427682	6771590	299071885	642458967
TRANSPORTATION EQUIPMENT INDIVIDUAL OWNERSHIP	161	564	1400208	74230	1662776	4135963
PARTNERSHIPS	59	294	916602	29073	905317	2262335
INCORPORATED COMPANIES	467	108559	516035976	20195876	1093516630	1994290948
TOTALS	687	109417	518352786	20299179	1096084723	2000689246
ELECTRICAL PRODUCTS INDIVIDUAL OWNERSHIP	28	126	382031	18448	695624	1268236
PARTNERSHIPS	12	174	586903	35524	1031878	2273637
INCORPORATED COMPANIES	508	78348	347619293	11656695	544268114	1172424360
TOTALS	548	78648	348588227	11710667	545995616	1175966233
NON METALLIC MINERAL INDIVIDUAL OWNERSHIP	373	1395	3447815	381027	3853062	10578880
PARTNERSHIPS	117	770	2137552	375856	2076595	6309366
INCORPORATED COMPANIES	841	39441	167852733	46945276	224820681	630573334
TOTALS	1331	41606	173438100	47702859	230750338	647461580
PETROLEUM AND COAL INCORPORATED COMPANIES	92	14134	83334382	49382440	860914944	1177815945
OTHER OWNERSHIP	4	379	2112529	689263	12718666	20151813
TOTALS	96	14513	85446911	50071703	873633610	1197967758
CHEMICAL AND CHEMICAL PROD INDIVIDUAL OWNERSHIP	138	427	1138508	71433	1826116	3690740
PARTNERSHIPS	31	113	275601	16576	396735	899541
INCORPORATED COMPANIES	970	53674	251606891	54789020	577368330	1364673224
COOPERATIVES	4	55	210119	16932	3251853	4203043
TOTALS	1143	54269	253231119	54893961	582843034	1373466548
MISC MANUFACTURING INDIVIDUAL OWNERSHIP	1034	3065	10196204	319586	7513700	23060805
PARTNERSHIPS	249	1362	4540003	105919	4036380	10990884
INCORPORATED COMPANIES	1210	42656	157483556	5371201	226047316	504883821
TOTALS	2493	47083	172219763	5796706	237597396	538935510

TABLE 6. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments ■
1 PULP AND PAPER MILLS INCORPORATED COMPANIES	128	65642	344409846	111159354	656877464	1578727108
TOTALS	128	65642	344409846	111159354	656877464	1578727108
2 SMELTING AND REFINING INCORPORATED COMPANIES	23	29708	153682338	63268058	924379442	1495177517
TOTALS	23	29708	153682338	63268058	924379442	1495177517
3 PETROLEUM REFINING INCORPORATED COMPANIES	44	13400	80051281	49256438	841631957	1148943021
TOTALS	44	13400	80051281	49256438	841631957	1148943021
4 SLAUGHTERING MEAT PACKING INDIVIDUAL OWNERSHIP	41	235	554107	90146	5932029	7506487
PARTNERSHIPS	15	164	422208	44977	5657294	6666487
INCORPORATED COMPANIES	151	25081	112439577	6319590	820338396	1027559540
COOPERATIVES	3	466	1628813	146398	13559851	16707465
TOTALS	210	25946	115044705	6601111	845487570	1058439979
5 MOTOR VEHICLE MANUFACTURE INCORPORATED COMPANIES	18	27683	149748166	6043078	619018864	970329667
TOTALS	18	27683	149748166	6043078	619018864	970329667
6 IRON AND STEEL MILLS INCORPORATED COMPANIES	48	36472	193892738	29174439	375594026	756456392
TOTALS	48	36472	193892738	29174439	375594026	756456392
7 SAWMILLS INDIVIDUAL OWNERSHIP	3422	9270	15996082	1759383	49589631	82263617
PARTNERSHIPS	860	3031	5838248	617657	15291179	26740827
INCORPORATED COMPANIES	1024	34108	130564805	7441489	263262875	480048472
COOPERATIVES	6	198	685423	62483	1432117	2554842
TOTALS	5312	46607	153084558	9881012	329575802	591607758
8 INDUSTRIAL CHEMICALS MANU INCORPORATED COMPANIES	131	16371	86442647	41541704	177272303	449982770
TOTALS	131	16371	86442647	41541704	177272303	449982770
9 PASTEURIZING PLANTS INDIVIDUAL OWNERSHIP	270	1393	4093784	743718	14351747	23238378
PARTNERSHIPS	90	978	3186762	458782	9687879	15469816
INCORPORATED COMPANIES	369	17107	67473101	6671802	201410059	315985298
COOPERATIVES	49	2353	9177225	888616	31382195	47049792
TOTALS	778	21831	83930872	8762918	256831880	401743284
10 MACHINERY EQUIPMENT MISC INDIVIDUAL OWNERSHIP	23	139	381834	16814	389442	962487
PARTNERSHIPS	15	392	1647230	45948	5474376	9244853
INCORPORATED COMPANIES	371	27075	121763059	4185830	168493591	383724662
TOTALS	409	27606	123792123	4248592	174357409	393932002
11 MISCELLANEOUS FOOD INDIVIDUAL OWNERSHIP	44	138	299927	27294	744965	1368763
PARTNERSHIPS	13	59	122770	10436	396353	651634
INCORPORATED COMPANIES	246	10599	40839307	4253334	237177108	380729843
TOTALS	303	10796	41262004	4291064	238318426	382750240
12 BAKERIES INDIVIDUAL OWNERSHIP	1759	8285	18308901	2154936	28354018	59441540
PARTNERSHIPS	344	2630	6397950	725145	9310265	20187062
INCORPORATED COMPANIES	518	26138	92273798	8114210	128433659	285406875
COOPERATIVES	10	139	396681	30835	497808	1095935
TOTALS	2631	37192	117377330	11025126	166595750	366131412



## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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TABLE 6. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
13						
PRINTING AND PUBLISHING						
INDIVIDUAL OWNERSHIP	257	1352	4309985	189990	2272718	10427175
PARTNERSHIPS	75	465	1251184	54229	482045	2336540
OTHER OWNERSHIP	420	29619	137480422	2722590	91506044	347112732
TOTALS	752	31436	143041591	2966809	94260807	359876447
14						
METAL STAMP PRESS COAT						
INDIVIDUAL OWNERSHIP	134	882	2931043	207884	3158856	8209749
INCORPORATED COMPANIES	385	19926	89654474	4129905	167850215	340870100
TOTALS	519	20808	92585517	4337789	171009071	349079849
15						
FRUIT VEGETABLE CANNERS						
INDIVIDUAL OWNERSHIP	74	595	901405	106415	3094985	4524126
PARTNERSHIPS	25	300	526748	51702	2061122	3150716
INCORPORATED COMPANIES	238	15185	46004378	3564616	181407148	298293259
COOPERATIVES	24	528	1093838	89832	5094509	7207672
TOTALS	361	16608	48526369	3812565	191657764	313175773
16						
AIRCRAFT AND PARTS MANUF						
INCORPORATED COMPANIES	78	26995	131367461	3274735	114472554	307822716
OTHER OWNERSHIP	5	61	175240	6759	48838	367487
TOTALS	83	27056	131542701	3281494	114521392	308190203
17						
BUTTER AND CHEESE PLANTS						
INDIVIDUAL OWNERSHIP	254	979	2327467	613499	30513602	35322972
PARTNERSHIPS	48	271	754526	181909	7609199	9007599
INCORPORATED COMPANIES	248	3213	9930310	2793211	96048680	117038655
COOPERATIVES	411	3095	8687495	2228757	117748289	137520030
TOTALS	961	7558	21699798	5817376	251919770	298889256
18						
MOTOR VEHICLE PARTS ACCES						
INCORPORATED COMPANIES	114	15357	73476114	4276618	150901127	286384022
OTHER OWNERSHIP	5	45	169914	6431	191953	487521
TOTALS	119	15402	73646028	4283049	151093080	286871543
19						
FEED MANUFACTURERS						
INDIVIDUAL OWNERSHIP	586	1373	3169744	694915	22999364	29455500
PARTNERSHIPS	131	425	1149431	203709	7662498	9935930
INCORPORATED COMPANIES	405	4267	15811668	2570990	131829334	177490599
COOPERATIVES	284	2000	5889781	1003646	53309065	67692930
TOTALS	1406	8065	26020624	4473260	215800261	284574959
20						
CLOTHING WOMEN FACTORIES						
INDIVIDUAL OWNERSHIP	74	589	1273593	19854	2644000	4874314
PARTNERSHIPS	51	1334	3779617	32715	5874102	12552054
INCORPORATED COMPANIES	523	24088	68071859	630482	133142834	251097979
TOTALS	648	26011	73125069	683051	141660936	268524347
21						
CLOTHING MENS FACTORIES						
INDIVIDUAL OWNERSHIP	72	588	1362270	22000	3777532	6176286
PARTNERSHIPS	58	1257	3291293	41519	6790208	11838162
INCORPORATED COMPANIES	379	26892	71536159	944820	134116166	243264469
TOTALS	509	28737	76189722	1008339	144683906	261278917
22						
BREWERIES						
INCORPORATED COMPANIES	54	7864	42105016	3289028	58050386	251500708
TOTALS	54	7864	42105016	3289028	58050386	251500708
23						
PRINTING AND BOOKBINDING						
INDIVIDUAL OWNERSHIP	778	2586	8317031	278583	7058711	20590445
PARTNERSHIPS	232	1397	4748951	124481	4144524	11426108
INCORPORATED COMPANIES	751	19144	78964367	1728311	75455749	210999610
COOPERATIVES	4	362	1396822	29329	997878	2832049
TOTALS	1765	23489	93427171	2160704	87656862	245848212

TABLE 6. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
24 ELECTRIC INDUSTRIAL EQUIP INCORPORATED COMPANIES OTHER OWNERSHIP	96 4	17058 21	84078573 69658	2599279 2580	84750104 142271	236668194 241362
TOTALS	100	17079	84148231	2601859	84892375	236909556
25 COMMUNICATIONS EQUIPMENT INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	7 3 122	33 73 22875	84883 204062 101976404	3648 24073 1477878	183482 407515 80755428	304299 1064219 234078127
TOTALS	132	22981	102265349	1505599	81346425	235446645
26 FABRICATE STRUCTURE METAL INCORPORATED COMPANIES	73	15195	73032191	2191050	110143733	233165690
TOTALS	73	15195	73032191	2191050	110143733	233165690
27 SASH DOOR PLANING MILLS INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	747 154 662	2035 685 14098	5030827 1926273 48270649	415222 127001 3363985	7684719 3006304 128074138	15709948 6148447 207976139
TOTALS	1563	16818	55227749	3906208	138765161	229834534
28 FLOUR MILLS INDIVIDUAL OWNERSHIP INCORPORATED COMPANIES	13 45	67 4106	197805 17218359	35613 1787970	1454924 172815786	1875448 222781933
TOTALS	58	4173	17416164	1823583	174270710	224657381
29 SYNTHETIC TEXTILE MILLS INCORPORATED COMPANIES	51	15101	55955431	5019053	102275676	221937240
TOTALS	51	15101	55955431	5019053	102275676	221937240
30 TOBACCO PRODUCTS MANUFACT INCORPORATED COMPANIES OTHER OWNERSHIP	18 6	7791 69	32740988 167191	647800 5048	112016748 172875	217511750 376239
TOTALS	24	7860	32908179	652848	112189623	217887989
31 RAILROAD ROLLING STOCK INCORPORATED COMPANIES	29	18256	77069849	3782545	124501102	212076967
TOTALS	29	18256	77069849	3782545	124501102	212076967
32 COTTON YARN CLOTH MILLS INCORPORATED COMPANIES OTHER OWNERSHIP	38 4	16817 24	53238845 48585	4158682 2400	120436494 909395	208387497 1115288
TOTALS	42	16841	53287430	4161082	121345889	209502785
33 APPLIANCES MAJOR INCORPORATED COMPANIES	44	11227	47936208	2998911	108529062	204087643
TOTALS	44	11227	47936208	2998911	108529062	204087643
34 METAL FABRICATING MISC INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	56 21 244	189 163 14430	549879 503683 61265893	35168 18940 3827481	555152 993585 86531550	1528492 1873181 198894656
TOTALS	321	14782	62319455	3881589	88080287	202296329
35 WIRE AND WIRE PRODUCTS INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	37 13 150	215 185 11505	551094 742624 52630701	29384 25112 2707179	729907 1871292 107794250	1730958 3260772 195120591
TOTALS	200	11905	53924419	2761675	110395449	200112321
36 FURNITURE HOUSEHOLD INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	934 199 441	2711 1270 16548	7405108 3815292 54439559	317941 127293 1685589	7689253 5441379 81982489	18945107 10936545 166955261
TOTALS	1574	20529	65659959	2130823	95113121	196836913

TABLE 6. Principal Statistics of the Forty Leading Industries of Canada—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
37						
PAPER CONVERTERS OTHER						
INDIVIDUAL OWNERSHIP	17	67	151089	6753	368024	652347
PARTNERSHIPS	6	39	126965	6478	284070	497949
INCORPORATED COMPANIES	170	9594	38049073	1688048	96489729	177378088
TOTALS	193	9700	38327127	1701279	97141823	178528384
38						
RUBBER TIRE TUBE MANUFACT						
INCORPORATED COMPANIES	9	8073	38530649	2615769	89685657	175188613
TOTALS	9	8073	38530649	2615769	89685657	175188613
39						
DISTILLERIES						
INCORPORATED COMPANIES	21	4582	20978205	2445525	55836334	172309328
TOTALS	21	4582	20978205	2445525	55836334	172309328
40						
FISH PRODUCTS INDUSTRY						
INDIVIDUAL OWNERSHIP	123	859	1163520	151355	6580257	8498813
PARTNERSHIPS	35	237	326793	61081	2026185	2593394
INCORPORATED COMPANIES	198	11297	26331786	2326424	88051402	148392466
COOPERATIVES	46	964	1895461	174091	7205382	10045240
TOTALS	402	13357	29717560	2712951	103863226	169529913



Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	8558	14766	28904577	2479643	36943282	83665786
PARTNERSHIPS	1613	3511	6726216	497913	7617041	17862168
INCORPORATED COMPANIES	1425	3700	8335567	615731	8057424	19225253
COOPERATIVES	68	153	184474	34459	722380	1007391
TOTALS	11664	22130	44150834	3627746	53340127	121760598
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	4290	24694	61241159	4622013	103270515	208647757
PARTNERSHIPS	1531	10036	26845616	1710279	36410782	79711053
INCORPORATED COMPANIES	3928	30733	88253188	5632778	97058003	233609899
COOPERATIVES	232	786	1611820	300039	11745737	14598641
TOTALS	9981	66249	177951783	12265109	248485037	536567350
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	952	11600	32083162	2810301	99609057	159584911
PARTNERSHIPS	595	10114	29515491	2039049	60916659	112193023
INCORPORATED COMPANIES	7153	161194	527686100	32419073	839098334	1747904608
COOPERATIVES	462	3586	8769843	1388460	82334465	100288410
TOTALS	9162	186494	598054596	38656883	1081958515	2119970952
500000 AND OVER						
INDIVIDUAL OWNERSHIP	40	1827	5490513	381611	21780810	33639868
PARTNERSHIPS	54	3208	10703380	544339	37072364	57949864
INCORPORATED COMPANIES	5642	1006864	4343313404	501548896	11082475340	20623142987
COOPERATIVES	139	7857	27502883	4122723	195834920	254425464
TOTALS	5875	1019756	4387010180	506597569	11337163434	20969158183

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	1525	3166	5604734	852823	9777945	19208000
PARTNERSHIPS	212	551	897495	124919	1430335	2894226
INCORPORATED COMPANIES	193	435	754746	130042	1288690	2499953
COOPERATIVES	61	142	167577	33704	679687	941041
TOTALS	1991	4294	7424552	1141488	13176657	25543220
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	1461	7301	16254565	2304966	43913349	73815340
PARTNERSHIPS	400	2320	5294677	711441	12360301	22111415
INCORPORATED COMPANIES	597	3864	8973924	1285978	21239893	37032682
COOPERATIVES	230	759	1562919	296898	11612926	14427950
TOTALS	2688	14244	32086085	4599283	89126469	147387387
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	469	4124	10735207	1635323	58582331	80623406
PARTNERSHIPS	205	2468	7012129	1010925	24950650	39108738
INCORPORATED COMPANIES	1314	21246	62070977	8710138	192896094	323148872
COOPERATIVES	452	3349	8161552	1352139	81267707	98282865
TOTALS	2440	31187	87979865	12708525	357696782	541163881
500000 AND OVER						
INDIVIDUAL OWNERSHIP	21	583	1347969	251716	12410399	15313985
PARTNERSHIPS	23	807	2489544	274338	16946395	21535187
INCORPORATED COMPANIES	1198	140822	547126831	48493505	2454089601	3908186322
COOPERATIVES	127	6674	22528968	3321963	174754028	221163670
TOTALS	1369	148886	573493312	52341522	2658200423	4166199164
<b>TOBACCO PRODUCTS</b>						
UNDER 25000 DOLLAR						
ALL TYPES OWNERSHIP	4	7	7656	496	5710	15531
TOTALS	4	7	7656	496	5710	15531
25000 TO 99999 DOLL						
ALL TYPES OWNERSHIP	4	42	91916	5117	138136	232380
TOTALS	4	42	91916	5117	138136	232380
100000 TO 499999 DOLL						
ALL TYPES OWNERSHIP	5	88	214145	17751	705271	1023919
TOTALS	5	88	214145	17751	705271	1023919
500000 AND OVER						
ALL TYPES OWNERSHIP	27	9594	38040766	951903	215505113	333141805
TOTALS	27	9594	38040766	951903	215505113	333141805
<b>RUBBER</b>						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	5	7	15915	1002	7718	27711
INCORPORATED COMPANIES	10	28	85650	2538	78435	174870
TOTALS	15	35	101565	3540	86153	202581
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	3	24	66800	2854	36988	147487
OTHER OWNERSHIP	3	16	43302	3899	42874	128492
TOTALS	6	40	110102	6753	79862	275979

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 — continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
100000 TO 499999 DOLL INCORPORATED COMPANIES	26	669	2284706	143462	2762862	7280862
TOTALS	26	669	2284706	143462	2762862	7280862
500000 AND OVER INCORPORATED COMPANIES	45	19567	82029146	5068084	149731421	315293696
TOTALS	45	19567	82029146	5068084	149731421	315293696
LEATHER						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	74	131	273083	18241	311263	723288
PARTNERSHIPS	17	42	84733	3726	90350	215039
INCORPORATED COMPANIES	27	69	131192	8434	176597	366173
TOTALS	118	242	489008	30401	578210	1304500
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	49	341	802543	24309	1233041	2569737
PARTNERSHIPS	12	91	207406	6245	281395	586349
INCORPORATED COMPANIES	68	641	1529717	53112	1861883	4093399
TOTALS	129	1073	2539666	83666	3376319	7249485
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	17	406	1098395	16405	1681104	3362175
PARTNERSHIPS	14	386	951235	14039	1557073	3161142
INCORPORATED COMPANIES	181	6302	15960163	406545	23796243	48859239
TOTALS	212	7094	18009793	436989	27034420	55382556
500000 AND OVER INCORPORATED COMPANIES	146	21624	61766329	1698947	101669169	200705534
OTHER OWNERSHIP	3	391	1114159	15990	1778489	3472234
TOTALS	149	22015	62880488	1714937	103447658	204177768
TEXTILES						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	131	332	673107	33863	376497	1410348
PARTNERSHIPS	28	78	170469	10858	111061	346118
INCORPORATED COMPANIES	27	79	180125	3998	161371	359008
TOTALS	186	489	1023701	48719	648929	2115474
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	90	615	1597250	62656	1577867	4301495
PARTNERSHIPS	45	326	845665	30188	725342	2083884
INCORPORATED COMPANIES	107	1070	2872431	139823	2764029	7000102
TOTALS	242	2011	5315346	232667	5067238	13385481
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	17	289	771693	29033	1555148	3062031
PARTNERSHIPS	16	334	911396	49679	1844517	3435643
INCORPORATED COMPANIES	220	5230	15377346	894802	26207030	53065284
TOTALS	253	5853	17060435	973514	29606695	59562958
500000 AND OVER INCORPORATED COMPANIES	240	53335	182913141	13680091	393359255	733123148
OTHER OWNERSHIP	3	68	187597	7409	1879665	2335872
TOTALS	243	53403	183100738	13687500	395238920	735459020



Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>KNITTING MILLS</b>						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	18	59	89565	3460	87806	204196
PARTNERSHIPS	5	15	29452	734	42504	73320
INCORPORATED COMPANIES	6	19	37028	2393	63449	70249
TOTALS	29	93	156045	6587	193759	347765
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	15	92	213334	11188	346750	745796
PARTNERSHIPS	12	95	199630	5673	354562	618650
INCORPORATED COMPANIES	42	457	1037710	39925	1333716	2778997
TOTALS	69	644	1450674	56786	2035028	4143443
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	15	250	643179	17360	1650145	2736242
INCORPORATED COMPANIES	126	4171	10508672	299813	18227915	35299803
OTHER OWNERSHIP	12	233	638375	17759	1337857	2420314
TOTALS	153	4654	11790226	334932	21215917	40456359
500000 AND OVER						
INCORPORATED COMPANIES	108	15202	40200140	1349483	79108683	150937354
OTHER OWNERSHIP	3	172	453841	3880	1532179	2275073
TOTALS	111	15374	40653981	1353363	80640862	153212427
<b>CLOTHING</b>						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	217	676	1179666	46415	1012241	2656372
PARTNERSHIPS	41	188	322919	9263	203365	606595
INCORPORATED COMPANIES	61	273	488924	16212	331015	930330
TOTALS	319	1137	1991509	71890	1546621	4193297
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	282	2996	6038823	125896	5930087	15023209
PARTNERSHIPS	143	1463	3455045	65504	3644228	8476327
INCORPORATED COMPANIES	251	3308	6829972	155119	6568025	16000021
TOTALS	676	7767	16323840	346519	16142340	39499557
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	64	1115	2942374	38014	5863606	10415460
PARTNERSHIPS	101	2519	6565894	71408	9744572	19302980
INCORPORATED COMPANIES	796	23836	61466701	870974	103599476	201441586
TOTALS	961	27470	70974969	980396	119207654	231160026
500000 AND OVER						
INDIVIDUAL OWNERSHIP	3	216	516413	10660	1812410	2622646
PARTNERSHIPS	12	1248	3699381	32585	6452881	13042511
INCORPORATED COMPANIES	420	49037	133707769	1590633	257570292	479950452
TOTALS	435	50501	137923563	1633878	265835583	495615609
<b>WOOD</b>						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	3233	4217	5459963	599043	13497177	23767030
PARTNERSHIPS	702	992	1288599	146179	2993163	5400383
INCORPORATED COMPANIES	240	486	948886	93009	1495478	2981230
COOPERATIVES	3	3	2520	375	9780	15064
TOTALS	4178	5698	7699968	838606	17995598	32163707

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	956	5234	10627702	1001020	26501958	46257263
PARTNERSHIPS	273	1694	3659121	322419	7794580	14370803
INCORPORATED COMPANIES	494	3674	9418609	853144	14501890	29045160
TOTALS	1723	10602	23705432	2176583	48798428	89673226
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	191	2599	6486811	655445	18300939	30761292
PARTNERSHIPS	86	1259	3199825	305532	8014102	14209709
INCORPORATED COMPANIES	888	19442	60155608	4707214	115476356	212309207
TOTALS	1165	23300	69842244	5668191	141791397	257280208
500000 AND OVER INDIVIDUAL OWNERSHIP	3	72	223328	28723	1040705	1962435
INCORPORATED COMPANIES	417	45241	180759793	9363619	386174123	682601796
OTHER OWNERSHIP	4	349	1290652	93962	2330962	4360155
TOTALS	424	45662	182273773	9486304	389545790	688924386
FURNITURE AND FIXTURES						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	828	1471	3521463	197194	3421759	8531495
PARTNERSHIPS	117	293	707982	30716	656068	1649401
INCORPORATED COMPANIES	57	168	387559	18206	343191	891465
TOTALS	1002	1932	4617004	246116	4421018	11072361
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	258	1514	4434181	166021	4865380	11775016
PARTNERSHIPS	104	664	1967609	65352	2390094	5196410
INCORPORATED COMPANIES	168	1346	3894334	156803	4094773	9862412
TOTALS	530	3524	10296124	388176	11350247	26833838
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	29	458	1447254	50742	2008271	4446865
PARTNERSHIPS	35	681	2075149	72024	3628010	6896431
INCORPORATED COMPANIES	312	8332	27107040	993280	37577430	79430625
TOTALS	376	9471	30629443	1116046	43213711	90773921
500000 AND OVER INCORPORATED COMPANIES	191	19279	67117816	2050867	107283785	219300704
TOTALS	191	19279	67117816	2050867	107283785	219300704
PAPER						
UNDER 25000 DOLLAR INCORPORATED COMPANIES	14	45	80253	5825	105492	188511
OTHER OWNERSHIP	15	36	61005	2478	73929	166945
TOTALS	29	81	141258	8303	180421	355456
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	16	82	218108	12597	532735	932910
PARTNERSHIPS	5	29	79863	4667	86819	207465
INCORPORATED COMPANIES	45	307	795100	40216	1286561	2660593
TOTALS	66	418	1093071	57480	1906115	3800968

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	7	98	286159	8044	565482	1060212
PARTNERSHIPS	6	115	328211	10277	1019529	1413260
INCORPORATED COMPANIES	149	3517	10911348	623778	20984160	39411753
TOTALS	162	3730	11525718	642099	22569171	41885225
500000 AND OVER INCORPORATED COMPANIES	324	91204	445864218	115297416	955216932	2082065548
TOTALS	324	91204	445864218	115297416	955216932	2082065548
PRINTING PUBLISHING IND						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	817	1484	3704525	206770	2916100	9051916
PARTNERSHIPS	160	448	1005747	39693	723939	2218556
INCORPORATED COMPANIES	216	567	1352708	46230	1346899	3414267
COOPERATIVES	4	8	14377	380	32913	51286
TOTALS	1197	2507	6077357	293073	5019851	14736025
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	419	2332	7820265	219305	6095122	19025302
PARTNERSHIPS	173	1107	3644199	99761	2614649	8238647
INCORPORATED COMPANIES	661	4928	16537788	422713	11960244	37456592
TOTALS	1253	8367	28002252	741779	20670015	64720541
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	34	588	2290770	46739	2304380	6165238
PARTNERSHIPS	37	669	2485635	53132	2394041	6590187
INCORPORATED COMPANIES	667	15132	61594925	1287518	48465547	149614318
COOPERATIVES	3	46	167803	3912	140910	428811
TOTALS	741	16435	66539133	1391301	53304878	162798554
500000 AND OVER INDIVIDUAL OWNERSHIP	4	439	1897849	35668	1875189	6352633
INCORPORATED COMPANIES	264	45522	218523420	3849055	192620022	613594055
OTHER OWNERSHIP	3	424	1748010	32984	1356131	3728921
TOTALS	271	46385	222169279	3917707	195851342	623675609
PRIMARY METAL						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	30	72	138209	13889	118642	321017
PARTNERSHIPS	13	35	86396	8464	76520	188656
INCORPORATED COMPANIES	15	45	88629	7539	53396	146439
TOTALS	58	152	313234	29892	248558	656112
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	17	116	300696	28689	333821	766495
PARTNERSHIPS	12	81	260197	25796	263862	677730
INCORPORATED COMPANIES	52	431	1456396	113834	1158284	3284338
TOTALS	81	628	2017289	168319	1755967	4728563
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	4	69	198613	8538	229201	522239
PARTNERSHIPS	5	69	317724	23143	399940	958492
INCORPORATED COMPANIES	105	2904	11071881	775902	9452413	25489272
TOTALS	114	3042	11588218	807583	10081554	26970003



Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER INCORPORATED COMPANIES	165	86203	440663795	100479968	1602055644	2710165353
TOTALS	165	86203	440663795	100479968	1602055644	2710165353
METAL FABRICATING						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	400	858	2115815	185578	1537192	4981331
PARTNERSHIPS	90	245	570173	39866	380206	1196766
INCORPORATED COMPANIES	132	399	1140887	58917	677259	1905758
TOTALS	622	1502	3826875	284361	2594657	8083855
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	280	1578	5085785	266784	4413443	12816529
PARTNERSHIPS	145	904	3040329	180918	2211995	7117755
INCORPORATED COMPANIES	462	3476	11853436	606300	9233147	27402315
TOTALS	887	5958	19979550	1054002	15858585	47336599
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	37	500	1728206	124828	1886109	5222678
PARTNERSHIPS	29	610	2309382	108641	2455179	5851010
INCORPORATED COMPANIES	813	17506	69585971	3215942	78886797	194187904
TOTALS	879	18616	73623559	3449411	83228085	205261592
500000 AND OVER INCORPORATED COMPANIES	502	72168	330255821	14269278	557257459	1166320638
OTHER OWNERSHIP	6	261	1052576	57113	3740291	5902119
TOTALS	508	72429	331308397	14326391	560997750	1172222757
MACHINERY						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	20	31	63737	7772	96783	226453
PARTNERSHIPS	6	22	50890	1987	35893	101324
INCORPORATED COMPANIES	25	58	148788	11360	105422	297146
TOTALS	51	111	263415	21119	238098	624923
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	12	79	230297	8071	251435	578607
PARTNERSHIPS	7	46	167915	4466	214737	449374
INCORPORATED COMPANIES	76	583	1897618	105972	1855807	4805915
TOTALS	95	708	2295830	118509	2321979	5833896
100000 TO 499999 DOLL INCORPORATED COMPANIES	177	3583	14503599	651635	17908891	41789120
OTHER OWNERSHIP	9	177	699234	35606	810575	1704296
TOTALS	186	3760	15202833	687241	18719466	43493416
500000 AND OVER INCORPORATED COMPANIES	195	38450	179790251	5887401	271725236	581925747
OTHER OWNERSHIP	6	466	1875353	57320	6067106	10580985
TOTALS	201	38916	181665604	5944721	277792342	592506732

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
TRANSPORTATION EQUIPMENT						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	111	235	494989	25905	404570	1097433
PARTNERSHIPS	31	76	158433	6528	141481	360147
INCORPORATED COMPANIES	44	130	325398	20973	235442	554423
TOTALS	186	441	978820	53406	781493	2012003
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	45	258	716037	32764	751284	2024032
PARTNERSHIPS	23	119	354844	13757	396277	909103
INCORPORATED COMPANIES	78	621	2021946	108682	1630861	4667388
TOTALS	146	998	3092827	155203	2778422	7600523
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	5	71	189182	15561	506922	1014498
PARTNERSHIPS	5	99	403325	8788	367559	993085
INCORPORATED COMPANIES	137	3594	13728990	575414	13997585	34400863
TOTALS	147	3764	14321497	599763	14872066	36408446
500000 AND OVER						
INCORPORATED COMPANIES	208	104214	499959642	19490807	1077652742	1954668274
TOTALS	208	104214	499959642	19490807	1077652742	1954668274
ELECTRICAL PRODUCTS						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	12	23	55737	1447	55766	122234
INCORPORATED COMPANIES	24	60	142129	3892	166597	301162
TOTALS	36	83	197866	5339	222363	423396
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	12	64	210848	12197	311179	578633
PARTNERSHIPS	7	52	179377	25019	180493	346276
INCORPORATED COMPANIES	73	538	1845646	63839	1941677	4466984
TOTALS	92	654	2235871	101055	2433349	5391893
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	4	39	115446	4804	328679	567369
PARTNERSHIPS	4	70	264726	7713	485745	980241
INCORPORATED COMPANIES	137	3347	11583028	490960	15859500	35916570
TOTALS	145	3456	11963200	503477	16673924	37464180
500000 AND OVER						
INCORPORATED COMPANIES	275	74455	334191290	11100796	526665980	1132686764
TOTALS	275	74455	334191290	11100796	526665980	1132686764
NON METALLIC MINERAL						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	259	566	995720	107975	899139	2476663
PARTNERSHIPS	52	159	313220	35456	216402	685563
INCORPORATED COMPANIES	79	250	548214	78852	402989	1102398
TOTALS	390	975	1857154	222283	1518530	4264624

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	96	546	1489775	178455	1654748	4646177
PARTNERSHIPS	46	294	866484	87340	937921	2365064
INCORPORATED COMPANIES	207	1680	4933473	790020	4563925	12613818
TOTALS	349	2520	7289732	1055815	7156594	19625059
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	17	254	854422	73585	1050620	2887669
PARTNERSHIPS	19	317	957848	253060	922272	3258739
INCORPORATED COMPANIES	316	6415	23486963	4780640	29218510	74547027
TOTALS	352	6986	25299233	5107285	31191402	80693435
500000 AND OVER INCORPORATED COMPANIES	240	31125	138991981	41317476	190883812	542878462
TOTALS	240	31125	138991981	41317476	190883812	542878462
PETROLEUM AND COAL						
UNDER 25000 DOLLAR INCORPORATED COMPANIES	9	21	53970	15741	68503	90554
TOTALS	9	21	53970	15741	68503	90554
25000 TO 99999 DOLL INCORPORATED COMPANIES	13	52	184416	46151	261716	720299
TOTALS	13	52	184416	46151	261716	720299
100000 TO 499999 DOLL INCORPORATED COMPANIES	16	132	527034	138995	2549742	4586211
TOTALS	16	132	527034	138995	2549742	4586211
500000 AND OVER INCORPORATED COMPANIES	58	14308	84681491	49870816	870753649	1192570694
TOTALS	58	14308	84681491	49870816	870753649	1192570694
CHEMICAL AND CHEMICAL PROD						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	91	140	340930	19155	291469	788369
PARTNERSHIPS	16	35	74545	2876	54033	170856
INCORPORATED COMPANIES	104	223	530001	36054	403826	1126000
TOTALS	211	398	945476	58085	749328	2085225
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	41	185	552289	36872	875439	1790662
PARTNERSHIPS	15	78	201056	13700	342702	728685
INCORPORATED COMPANIES	162	902	2961027	204868	3821298	8887057
TOTALS	218	1165	3714372	255440	5039439	11406404



## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	6	102	245289	15406	659208	1111709
INCORPORATED COMPANIES	313	4634	18238527	1381441	36424111	79972623
TOTALS	319	4736	18483816	1396847	37083319	81084332
500000 AND OVER INDIVIDUAL OWNERSHIP	391	47915	229877336	53166657	536719095	1274687544
COOPERATIVES	4	55	210119	16932	3251853	4203043
TOTALS	395	47970	230087455	53183589	539970948	1278890587
MISC MANUFACTURING						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	770	1260	4113079	156994	2065117	7912964
PARTNERSHIPS	121	328	958203	35774	442730	1726261
INCORPORATED COMPANIES	142	344	913119	55533	557823	1830764
TOTALS	1033	1932	5984401	248301	3065670	11469989
25000 TO 99999 DOLL INDIVIDUAL OWNERSHIP	236	1322	4560765	125725	3605698	10776000
PARTNERSHIPS	108	671	2417699	47689	1599035	5201951
INCORPORATED COMPANIES	370	2841	9148924	442392	6984056	20743878
TOTALS	714	4834	16127388	615806	12188789	36721829
100000 TO 499999 DOLL INDIVIDUAL OWNERSHIP	28	483	1522360	36867	1842885	4371841
PARTNERSHIPS	19	279	937538	13726	1473896	3016683
INCORPORATED COMPANIES	463	11289	37734631	1502482	45133418	107852344
TOTALS	510	12051	40194529	1553075	48450199	115240868
500000 AND OVER INCORPORATED COMPANIES	236	28266	109913445	3379524	173892738	375502824
TOTALS	236	28266	109913445	3379524	173892738	375502824

## PART II—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE NUMBER OF EMPLOYEES PER ESTABLISHMENT

The size of the manufacturing establishment is generally measured either by the value of the product or by the number of employees, but each of these methods has its limitations. The latter takes no account of the differences in capital equipment at different times or in various industries and obviously the increased use of machinery, as in the flour milling and tobacco industries, may lead to an increase in production concurrently with a decrease in the number of employees. The former measure has to be adjusted for changes in the price level, and as between industries, it makes those in which the cost of raw materials is relatively high appear to operate on a larger scale. Also in measuring size on the basis of employment, industries with a high capital investment in machinery and equipment are underrated as compared with industries lacking such equipment and consequently employing a relatively larger number of hand workers.

In 1929, establishments employing 501 hands or over accounted for 27.3 p.c. of the number of employees engaged in manufacturing. The tendency than in evidence of increasing concentration into larger units was checked by the depression, the percentage dropping to 20.5 in 1933, (central electric stations included), but rising again to 25.6 in 1939. The same holds true for establishments employing 101 hands or over. In 1929 they employed 61.9 p.c., in 1933, 55.7 p.c. and in 1939, 61.5 p.c.

The effect of the War on the concentration of industries into large units is illustrated by the increase in the number of establishments employing

500 hands or over. In 1939 such establishments numbered 172 and employed 25.6 p.c. of the total number of employees engaged in manufacturing. By 1944 the number had increased to 383 and the percentage of total employees to 47.0. In a further subdivision of this group in 1944 it was found that 226 establishments employed between 500 and 999 persons, 56 between 1,000 and 1,499 and 101 employed over 1,500. Altogether there were 12 plants employing over 7,000 persons, the largest having an employment of a little over 13,000 with the next three largest employing between 9,000 and 10,000. Three other plants employed between 8,000 and 9,000 persons, while the lowest five plants in this group employed between 7,000 and 8,000 workers.

With the resumption of peace-time production the larger establishments declined in size, so that by 1960 only 55 establishments employed over 1,500 employees, as compared with 101 in 1944. In 1960 there were only seven establishments with 5,000 or more persons. Only three reported more than 10,000 employees, one reported between 8,000 and 9,000, one between 6,000 and 7,000 and the remaining two between 5,000 and 6,000.

Employees	Establishments
1,500 to 2,999 .....	38
3,000 to 3,999 .....	5
4,000 to 4,999 .....	5
5,000 to 5,999 .....	2
6,000 and over .....	5
<b>Totals .....</b>	<b>55</b>

**TABLE 8. Manufacturing Establishments Classified by Number of Employees per Establishment, 1929, 1939, 1944 and 1960**

Group	1929 <sup>1</sup>			1939 <sup>2</sup>		
	Estab- lishments	Employees	Average per establishment number	Estab- lishments	Employees	Average per establishment
Under 5 employees .....	12,273	30,446	3.5	13,002	28,020	2.2
5 to 20 employees .....	6,160	62,310	10.1	6,985	68,151	9.8
21 " 50 " .....	2,531	81,846	32.3	2,330	75,324	32.3
51 " 100 " .....	1,262	90,238	71.5	1,158	81,646	70.5
101 " 200 " .....	745	103,944	139.5	695	97,063	139.7
201 " 500 " .....	444	136,397	307.2	458	139,687	305.0
501 and over .....	182	189,253	11,040.0	172	168,168	977.7
<b>Totals and averages .....</b>	<b>23,597</b>	<b>694,434</b>	<b>29.4</b>	<b>24,800</b>	<b>658,059</b>	<b>26.5</b>
Group	1944			1960 <sup>3</sup>		
	Estab- lishments	Employees	Average per establishment number	Estab- lishments	Employees	Average per establishment
Under 5 employees .....	13,208	29,958	2.3	14,469	32,235	2.2
5 to 14 employees .....	7,111	58,404	8.2	9,866	81,890	8.3
15 " 49 " .....	4,615	124,408	27.0	6,698	180,256	26.9
50 " 99 " .....	1,622	113,869	70.2	2,319	161,365	69.6
100 " 199 " .....	900	126,192	140.2	1,266	176,163	139.1
200 " 499 " .....	644	196,707	305.4	785	238,109	303.3
500 " 999 " .....	383	573,344	1,497.0	238	165,129	693.8
1,000 " 1,499 " .....				57	70,922	1,244.2
1,500 and over .....	—	—	—	55	171,670	3,121.3
Head offices <sup>4</sup> .....	—	—	—	—	16,890	—
Not classifiable .....	—	—	—	929	—	—
<b>Totals and averages .....</b>	<b>28,483</b>	<b>1,222,882</b>	<b>42.9</b>	<b>36,682</b>	<b>1,294,629</b>	<b>35.3</b>

<sup>1</sup> Includes central electric stations, dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories.

<sup>3</sup> Includes Newfoundland.

<sup>4</sup> Under this heading are included only those head offices which are not located at the plant.



Table 9 summarizes the degree of concentration in some of the leading manufacturing industries of Canada. Concentration is extremely marked in the case of motor vehicles, smelting and refining, pulp and paper mills, iron and steel mills, aircraft and parts; whereas in the case of women's clothing factories, printing and bookbinding, saw-

mills, miscellaneous foods, pasteurizing plants, bakeries, men's clothing factories, fruit and vegetable canners and preservers the degree of concentration is low. This concentration is analysed in detail for each of the twenty-five leading industries in the table following:

**TABLE 9. Percentage Importance of Establishments, each Employing 200 or more Persons in the Twenty-Five Leading Industries, 1960**

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total shipments in the industry
1	Pulp and paper mills .....	81	63.3	95.0
2	Smelting and refining .....	20	87.0	97.4
3	Petroleum refining .....	18	40.9	79.5
4	Slaughtering and meat packing plants .....	35	16.7	74.9
5	Motor vehicle manufacturers .....	8	44.4	98.5
6	Iron and steel mills .....	18	37.5	93.8
7	Sawmills (including shingle mills) .....	22	0.4	28.1
8	Manufacturers of industrial chemicals .....	17	13.0	65.3
9	Pasteurizing plants .....	22	2.8	32.5
10	Miscellaneous machinery and equipment manufacturers .....	32	7.8	47.7
11	Miscellaneous food manufacturers .....	8	2.6	30.6
12	Bakeries .....	28	1.1	33.0
13	Printing and publishing .....	29	3.9	68.0
14	Metal stamping, pressing and coating industry .....	20	3.9	46.1
15	Fruit and vegetable canners and preservers .....	12	3.3	40.3
16	Aircraft and parts manufacturers .....	20	24.1	91.2
17	Butter and cheese plants .....	—	—	—
18	Motor vehicle parts and accessories .....	15	12.6	68.5
19	Feed manufacturers .....	—	—	—
20	Women's clothing factories .....	7	1.1	6.4
21	Men's clothing factories .....	30	5.9	35.9
22	Breweries .....	12	22.2	62.2
23	Printing and bookbinding .....	11	0.6	25.5
24	Manufacturers of electrical industrial equipment .....	23	23.0	78.7
25	Communications equipment manufacturers .....	18	13.6	79.4

The degree of concentration of manufacturing in large units is illustrated in table 10. In Ontario 33.9 p.c. of the people engaged in manufacturing were employed in establishments having 500 or more employees as compared with 31.5 p.c. for Canada as a whole. Ontario assumed the premier position in 1956, displacing Newfoundland which formerly

ranked first. Quebec ranked second with 33.4 p.c., followed by Newfoundland with 32.5 p.c., New Brunswick 29.5 p.c., Nova Scotia 29.1 p.c., British Columbia 25.3 p.c., Manitoba 19.2 p.c. and Alberta 17.6 p.c. There were no plants in either Prince Edward Island or Saskatchewan employing 500 or more persons.

**TABLE 10. Concentration of Manufacturing Production in Each Province, 1960**

Province	Number of establishments employing 500 or more persons	Percentage of total number of establishments in province	Provincial percentage of number of employees accounted for by these establishments
Newfoundland .....	2	0.3	32.5
Prince Edward Island .....	—	—	—
Nova Scotia .....	6	0.5	29.1
New Brunswick .....	7	0.8	29.5
Quebec .....	128	1.1	33.4
Ontario .....	161	1.2	33.9
Manitoba .....	9	0.6	19.2
Saskatchewan .....	—	—	—
Alberta .....	11	0.6	17.6
British Columbia .....	26	0.7	25.3
Yukon and Northwest Territories .....	—	—	—
<b>Canada</b> .....	<b>350</b>	<b>1.0</b>	<b>31.5</b>



TABLE 11. Classification of Establishments Employing over 500 Persons, by Province, 1949, 1959 and 1960

Province and year	Up to 499	500 to 799	800 to 999	1,000 to 1,499	1,500 over	Total
Newfoundland:						
1949 .....	791	—	—	1	1	793
1959 .....	795	—	—	1	1	797
1960 .....	633	—	—	1	1	635
Prince Edward Island:						
1949 .....	251	—	—	—	—	251
1959 .....	178	—	—	—	—	178
1960 .....	184	—	—	—	—	184
Nova Scotia:						
1949 .....	1,472	2	2	1	3	1,480
1959 .....	1,307	3	2	1	1	1,314
1960 .....	1,272	2	2	1	1	1,278
New Brunswick:						
1949 .....	1,052	6	—	1	1	1,060
1959 .....	909	3	1	2	—	915
1960 .....	894	3	2	2	—	901
Quebec:						
1949 .....	11,459	58	21	22	19	11,579
1959 .....	11,448	73	16	31	16	11,584
1960 .....	11,833	66	21	22	19	11,961
Ontario:						
1949 .....	12,777	88	21	31	34	12,951
1959 .....	12,908	88	26	30	29	13,081
1960 .....	13,226	82	24	25	30	13,387
Manitoba:						
1949 .....	1,514	2	—	2	2	1,520
1959 .....	1,597	5	1	3	1	1,607
1960 .....	1,583	5	1	2	1	1,592
Saskatchewan:						
1949 .....	962	—	—	—	—	962
1959 .....	882	1	—	—	—	883
1960 .....	887	—	—	—	—	887
Alberta:						
1949 .....	1,681	3	—	1	—	1,685
1959 .....	1,817	10	3	—	—	1,830
1960 .....	1,837	10	1	—	—	1,848
British Columbia:						
1949 .....	3,473	13	3	2	2	3,493
1959 .....	3,964	13	8	3	4	3,992
1960 .....	3,969	14	5	4	3	3,995
Yukon and Northwest Territories:						
1949 .....	18	—	—	—	—	18
1959 .....	12	—	—	—	—	12
1960 .....	14	—	—	—	—	14
Canada:						
1949 .....	35,450	172	47	61	62	35,792
1959 .....	35,817	196	57	71	52	36,193
1960 .....	36,332	182	56	57	55	36,682

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1960

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
UNDER 5 EMPLOYEES	14469	32235	76492351	7399767	217146346	369401059
5 TO 14 EMPLOYEES	9866	81890	249922575	21251300	616707324	1105912515
15 TO 49 EMPLOYEES	6698	180256	608005102	43688248	1422176477	2624828180
50 TO 99 EMPLOYEES	2319	161365	567419414	42764770	1438653211	2638357219
100 TO 199 EMPLOYEES	1266	176163	658112029	67843461	1675876620	3147643031
200 TO 499 EMPLOYEES	785	238109	977138869	109979118	2504352081	4697740452
500 TO 999 EMPLOYEES	238	165129	747234962	113877380	1848842210	3558260028
1000 TO 1499 EMPLOYEES	57	70922	338398444	58336709	991625172	1705390147
1500 AND OVER	55	171670	873954817	95962421	2004352814	3897969423
NOT CLASSIFIABLE	929		315549	44133	1214858	1955029
HEAD OFFICES		16890	110173281			
TOTALS	36682	1294629	5207167393	561147307	12720947113	23747457083
<b>NEWFOUNDLAND</b>						
UNDER 5 EMPLOYEES	255	392	527659	58446	1184163	2233781
5 TO 14 EMPLOYEES	44	388	973839	146144	1999347	4344295
15 TO 49 EMPLOYEES	48	1268	3318477	326437	6335093	12563797
50 TO 99 EMPLOYEES	26	1840	5305006	510333	11720527	24196973
100 TO 199 EMPLOYEES	12	1453	3032967	493679	5009572	11421447
200 AND OVER	6	4114	19298599	5259670	32357401	74054817
NOT CLASSIFIABLE	244		761110	10797	297694	469468
HEAD OFFICES		34	170531			
TOTALS	635	9489	32703188	6805506	58903797	129284578
<b>PRINCE EDWARD ISLAND</b>						
UNDER 5 EMPLOYEES	105	217	395947	62942	2081963	2973409
5 TO 14 EMPLOYEES	34	276	620028	89463	2768994	4251750
15 TO 49 EMPLOYEES	27	716	1446618	138612	7000826	9980535
50 OVER EMPLOYEES	5	597	1787334	188322	9347867	12988560
NOT CLASSIFIABLE	13		4990	663	20410	37107
TOTALS	184	1806	4254917	480002	21220060	30231361
<b>NOVA SCOTIA</b>						
UNDER 5 EMPLOYEES	555	1174	1979994	214267	4711113	8374264
5 TO 14 EMPLOYEES	344	2933	6549334	863285	19129673	32579277
15 TO 49 EMPLOYEES	188	4892	12204061	1448523	37240182	62487611
50 TO 99 EMPLOYEES	57	3839	9963053	1007057	26810216	47357013
100 TO 199 EMPLOYEES	20	2887	9549317	982081	16111870	34869882
200 TO 499 EMPLOYEES	15	4500	16077030	3724027	69025462	112757849
500 AND OVER	6	8327	35735223	4138162	47148842	107566401
NOT CLASSIFIABLE	93		31355	4060	115483	189791
HEAD OFFICES		54	190758			
TOTALS	1278	28606	92280125	12381462	220292841	406182088

Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1960—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
NEW BRUNSWICK						
UNDER 5 EMPLOYEES	411	845	1 496 664 3	188 303	435 741 8	737 219 9
5 TO 14 EMPLOYEES	233	1 965	4 471 401	582 100	1 069 544 4	1 999 332 4
15 TO 49 EMPLOYEES	123	3 298	8 314 513	995 696	2 664 698 5	4 380 728 6
50 TO 99 EMPLOYEES	37	2 504	7 237 669	858 438	2 480 943 5	3 932 635 1
100 TO 199 EMPLOYEES	24	3 314	9 118 928	1 250 278	2 253 881 1	4 470 969 2
200 TO 499 EMPLOYEES	13	3 608	13 266 563	2 787 082	5 390 528 2	8 111 488 1 6
500 AND OVER	7	6 578	26 563 334	859 284 1	6 608 256 4	14 063 322 1 9
NOT CLASSIFIABLE	53		1 958 0	274 2	771 130	120 259
HEAD OFFICES		155	1 097 746			
TOTALS	901	22 267	71 586 377	15 257 480	20 911 306 9	37 711 014 6
QUEBEC						
UNDER 5 EMPLOYEES	4 923	11 137	25 307 110	2 456 346	974 451 89	1 503 793 21
5 TO 14 EMPLOYEES	3 167	26 105	74 077 226	5 658 764	2 160 920 79	3 636 361 95
15 TO 49 EMPLOYEES	2 224	60 643	181 359 431	10 742 672	4 128 785 97	7 637 705 03
50 TO 99 EMPLOYEES	766	52 917	163 368 931	11 073 025	4 071 518 49	7 399 688 65
100 TO 199 EMPLOYEES	391	54 008	179 128 524	17 170 225	4 484 439 80	8 521 018 80
200 TO 499 EMPLOYEES	248	76 398	288 781 053	37 321 459	7 570 441 46	14 254 024 79
500 TO 999 EMPLOYEES	87	61 200	264 242 848	47 569 293	7 653 138 44	14 067 175 16
1000 TO 1499 EMPLOYEES	22	27 088	126 178 392	29 188 313	4 453 671 63	7 005 719 08
1500 AND OVER	19	56 709	267 868 025	18 183 705	33 122 821 7	80 322 736 7
NOT CLASSIFIABLE	114		460 64	5990	207 763	319 969
HEAD OFFICES		7744	499 568 70			
TOTALS	11 961	43 394 9	1 620 314 474	179 369 792	388 117 282 7	720 609 600 3
ONTARIO						
UNDER 5 EMPLOYEES	4 702	10 637	28 005 562	2 621 255	704 781 54	1 256 192 99
5 TO 14 EMPLOYEES	3 606	30 071	98 743 525	8 047 065	2 179 909 05	4 080 040 84
15 TO 49 EMPLOYEES	2 727	73 565	268 719 567	19 174 245	6 183 657 99	11 586 065 23
50 TO 99 EMPLOYEES	1 021	71 880	268 836 015	19 857 830	6 837 860 01	12 647 644 04
100 TO 199 EMPLOYEES	612	86 390	341 987 548	31 786 867	7 913 087 29	15 301 385 52
200 TO 499 EMPLOYEES	401	120 466	509 117 391	40 768 152	10 973 660 06	21 893 506 97
500 TO 999 EMPLOYEES	106	72 948	345 640 942	48 465 924	7 194 734 59	14 765 188 60
1000 TO 1499 EMPLOYEES	25	31 252	152 848 641	20 677 785	4 360 015 89	7 801 205 73
1500 AND OVER	30	100 125	530 294 070	60 859 600	15 068 578 46	27 521 363 16
NOT CLASSIFIABLE	157		56 080	8 121	27 508 2	41 634 4
HEAD OFFICES		6133	41 427 212			
TOTALS	13 387	603 467	2 585 676 553	252 266 844	614 190 357 0	11 685 675 652
MANITOBA						
UNDER 5 EMPLOYEES	675	1 496	3 470 565	333 893	71 466 50	134 522 46
5 TO 14 EMPLOYEES	399	3 313	9 850 057	898 229	297 089 62	508 857 98
15 TO 49 EMPLOYEES	275	7 645	25 316 483	1 655 022	583 585 90	1 071 438 22
50 TO 99 EMPLOYEES	117	8 220	28 814 615	1 681 310	635 434 17	1 212 352 81
100 TO 199 EMPLOYEES	52	7 159	26 316 165	391 768 5	911 137 15	1 558 393 30
200 TO 499 EMPLOYEES	22	6 061	24 213 051	420 730 8	552 246 5	1 128 311 63
500 TO 999 EMPLOYEES	6	3 948	17 498 327	830 963	544 131 21	922 459 40
1000 AND OVER	3	4 201	17 431 593	734 275	600 121 31	847 521 84
NOT CLASSIFIABLE	43		140 40	1960	44 380	71 582
HEAD OFFICES		296	133 891 5			
TOTALS	1 592	42 339	154 263 811	14 260 645	41 958 343 1	73 845 734 6



## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1960 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>SASKATCHEWAN</b>						
UNDER 5 EMPLOYEES	381	808	1877245	193174	3119189	6800649
5 TO 14 EMPLOYEES	258	2097	6518756	759995	18600312	32886741
15 TO 49 EMPLOYEES	106	2717	9513248	1003741	32395453	52757847
50 TO 99 EMPLOYEES	29	1897	7399036	703368	16198799	34075405
100 TO 199 EMPLOYEES	20	2508	10222350	1745914	47309747	74591680
200 TO 499 EMPLOYEES	8	2745	13306791	5308771	97718698	143544465
NOT CLASSIFIABLE	85		25040	3560	62650	116474
HEAD OFFICES		146	901800			
TOTALS	887	12918	49764266	9718523	215404848	344773261
<b>ALBERTA</b>						
UNDER 5 EMPLOYEES	784	1731	4282902	467312	10214544	18310705
5 TO 14 EMPLOYEES	582	4748	14975704	1303660	40683137	70317758
15 TO 49 EMPLOYEES	261	6925	24991972	2357189	62842172	116043485
50 TO 99 EMPLOYEES	76	5304	21751750	2080567	70762556	125262559
100 TO 199 EMPLOYEES	44	5840	23203684	3949567	89056149	153911369
200 TO 499 EMPLOYEES	24	7381	35324179	7365397	146779593	249283558
500 TO 999 EMPLOYEES	11	6874	29574215	1131566	104520200	156433347
NOT CLASSIFIABLE	66		20230	2980	50565	95019
HEAD OFFICES		354	2214892			
TOTALS	1848	39157	156339528	18658238	524908916	889657800
<b>BRITISH COLUMBIA</b>						
UNDER 5 EMPLOYEES	1670	3776	9071636	784337	16200037	33279723
5 TO 14 EMPLOYEES	1195	9963	33022555	2892184	58931191	118681246
15 TO 49 EMPLOYEES	718	18570	72756616	5840111	160017805	297420441
50 TO 99 EMPLOYEES	187	12782	54098147	4766355	130952161	237617807
100 TO 199 EMPLOYEES	89	12372	55029805	6509034	164188612	288339288
200 TO 499 EMPLOYEES	49	15681	73639288	8196422	217018184	368748761
500 TO 999 EMPLOYEES	19	13135	63917361	10468953	137825774	294666197
1000 TO 1499 EMPLOYEES	4	5204	26647004	2120033	34862639	81906267
1500 AND OVER	3	7050	38289622	10176888	106938869	216138884
NOT CLASSIFIABLE	61		22060	3260	63701	119016
HEAD OFFICES		1974	12874557			
TOTALS	3995	100507	439368651	51757577	1026998973	1936917630
<b>YUKON AND NWT</b>						
UNDER 5 EMPLOYEES	8	22	77088	19492	207926	605463
5 AND OVER	6	102	538415	171746	1236855	2465755
TOTALS	14	124	615503	191238	1444781	3071218

Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 5 EMPLOYEES	3 686	8 968	19 249 406	3 639 829	1 180 251 92	15 995 291 6
5 TO 14 EMPLOYEES	2 744	21 989	59 398 195	9 652 656	2 917 948 58	42 681 326 3
15 TO 49 EMPLOYEES	1 251	32 910	101 397 697	13 277 035	4 763 513 52	71 612 071 9
50 TO 99 EMPLOYEES	400	27 474	93 875 335	11 588 255	4 483 728 19	69 795 315 7
100 TO 199 EMPLOYEES	228	31 259	110 535 710	10 629 662	5 047 191 31	81 675 884 2
200 TO 499 EMPLOYEES	137	40 034	158 236 857	12 120 776	6 416 436 32	104 994 728 2
500 TO 999 EMPLOYEES	34	23 221	95 354 956	6 830 918	3 564 428 54	61 387 120 2
1000 AND OVER	8	11 246	53 915 857	3 051 687	2 808 504 93	39 887 627 1
HEAD OFFICES		1 510	90 198 01			
TOTALS	8 488	198 611	700 983 814	70 790 818	31 182 003 31	488 029 365 2
<b>TOBACCO PRODUCTS</b>						
UNDER 5 EMPLOYEES	4	7	7 656	496	5710	15531
5 TO 14 EMPLOYEES	6	56	11 885 4	23 326	8 395 93	11 454 73
15 TO 49 EMPLOYEES	5	136	41 358 6	12 457	15 640 44	28 004 96
50 TO 99 EMPLOYEES	5	397	10 788 29	65 228	8 482 371	10 631 818
100 TO 199 EMPLOYEES	9	775	26 279 29	21 175 6	5 487 913 8	63 021 33 6
200 TO 499 EMPLOYEES	9	2 770	96 904 71	31 257 3	6 539 157 9	96 204 19 1
500 AND OVER	5	558 3	24 400 093	34 943 1	8 519 179 5	160 594 79 0
HEAD OFFICES		7	170 65			
TOTALS	40	9731	383 544 83	97 526 7	21 635 423 0	334 413 63 5
<b>RUBBER</b>						
UNDER 5 EMPLOYEES	18	40	125 382	3 473	2 386 92	477 197
5 TO 14 EMPLOYEES	11	104	34 920 0	27 286	13 324 04	230 498 5
15 TO 49 EMPLOYEES	21	616	231 793 8	151 612	38 952 07	83 507 46
50 TO 99 EMPLOYEES	10	724	230 734 8	199 271	36 132 85	89 376 45
100 TO 199 EMPLOYEES	9	1 270	453 745 0	390 704	94 110 86	207 146 54
200 TO 499 EMPLOYEES	8	2 792	10 498 428	758 202	15 529 817	36 738 051
500 TO 999 EMPLOYEES	10	6963	28 940 324	15 161 99	4 340 453 4	94 172 133
1000 AND OVER	5	7802	35 449 449	21 750 92	7 523 527 3	151 357 707
TOTALS	92	20 311	845 255 19	522 183 9	15 266 029 8	323 053 118
<b>LEATHER</b>						
UNDER 5 EMPLOYEES	143	311	73 550 8	43 732	15 656 68	299 607 4
5 TO 14 EMPLOYEES	122	1 121	27 842 96	9 613 4	4 520 452	94 397 75
15 TO 49 EMPLOYEES	157	4 494	120 937 63	34 358 0	18 654 249	378 900 90
50 TO 99 EMPLOYEES	91	6 476	165 790 43	42 868 0	25 954 303	528 168 15
100 TO 199 EMPLOYEES	64	8 800	249 334 23	59 943 3	39 382 389	806 864 17
200 TO 499 EMPLOYEES	28	73 19	218 497 31	68 388 0	37 981 556	711 218 48
500 TO 999 EMPLOYEES	3	1 903	494 319 1	70 554	6 377 990	131 632 90
TOTALS	608	30 424	839 189 55	226 599 3	13 443 660 7	268 114 309
<b>TEXTILES</b>						
UNDER 5 EMPLOYEES	214	523	133 159 6	63 335	41 442 30	679 791 6
5 TO 14 EMPLOYEES	268	2 257	63 164 55	32 097 1	10 899 631	220 248 58
15 TO 49 EMPLOYEES	240	6 489	193 254 00	112 530 9	51 113 364	877 860 65
50 TO 99 EMPLOYEES	73	5 093	162 012 83	92 336 6	42 769 453	735 520 81
100 TO 199 EMPLOYEES	54	7 460	240 845 47	173 275 7	63 731 765	109 419 354
200 TO 499 EMPLOYEES	52	15 171	488 995 33	350 490 0	100 761 820	189 024 525
500 TO 999 EMPLOYEES	14	9 279	305 143 04	243 595 4	61 153 653	117 461 885
1000 TO 1499 EMPLOYEES	5	5 881	213 888 36	174 061 9	56 190 776	115 635 122
1500 AND OVER	4	7 502	26 261 715	30 951 59	39 797 090	88 821 127
HEAD OFFICES		2 101	12 176 551			
TOTALS	924	61 756	206 500 220	149 424 00	43 056 178 2	810 522 933
<b>KNITTING MILLS</b>						
UNDER 5 EMPLOYEES	40	105	22 365 4	14 794	55 112 3	101 472 9
5 TO 14 EMPLOYEES	76	718	189 550 5	62 863	57 299 72	914 330 2
15 TO 49 EMPLOYEES	124	3 394	886 585 55	278 745	191 972 94	348 178 44
50 TO 99 EMPLOYEES	62	4 091	106 004 02	352 025	291 255 64	500 415 32
100 TO 199 EMPLOYEES	40	5 769	150 171 92	474 226	245 793 36	506 702 68
200 AND OVER	20	6 350	160 779 35	569 015	249 022 77	524 723 19
HEAD OFFICES		338	13 703 83			
TOTALS	362	20 765	540 509 26	175 166 8	10 408 556 6	198 159 99 4

Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CLOTHING</b>						
UNDER 5 EMPLOYEES	475	1 169	3 480 566	105 243	1 297 065 0	203 350 62
5 TO 14 EMPLOYEES	593	5 203	14 964 330	308 806	401 277 18	671 917 58
15 TO 49 EMPLOYEES	824	23 194	60 485 041	830 100	102 313 409	1 968 120 05
50 TO 99 EMPLOYEES	325	22 711	58 815 976	704 354	103 524 739	2 014 790 63
100 TO 199 EMPLOYEES	126	17 355	42 242 778	565 175	72 711 566	1 417 562 36
200 TO 499 EMPLOYEES	40	11 112	29 506 108	356 273	46 899 642	954 147 53
500 AND OVER	8	5 872	16 262 378	162 732	24 184 474	474 796 12
HEAD OFFICES		259	1 456 704			
TOTALS	2 391	86 875	227 213 881	303 2683	402 732 198	770 468 489
<b>WOOD</b>						
UNDER 5 EMPLOYEES	3 836	7 658	11 734 652	125 2495	301 739 18	533 922 59
5 TO 14 EMPLOYEES	1 576	12 927	32 812 787	308 3524	793 013 09	1 391 554 09
15 TO 49 EMPLOYEES	826	21 338	67 613 928	555 5609	156 512 949	273 911 750
50 TO 99 EMPLOYEES	212	14 403	50 452 915	324 8895	113 861 127	1 996 961 91
100 TO 199 EMPLOYEES	69	9 762	36 158 981	201 9018	68 882 975	1 325 597 32
200 TO 499 EMPLOYEES	32	9 746	40 967 916	125 0577	71 059 361	1 362 431 16
500 AND OVER	10	8 450	37 374 667	171 5433	77 124 716	1 311 280 41
NOT CLASSIFIABLE	929		3 155 49	44 133	12 148 58	195 502 9
HEAD OFFICES		978	609 0022			
TOTALS	7 490	85 262	283 521 417	181 696 84	598 131 213	10 680 415 27
<b>FURNITURE AND FIXTURES</b>						
UNDER 5 EMPLOYEES	1 122	2 278	59 109 24	305 156	68 222 91	160 223 02
5 TO 14 EMPLOYEES	484	3 921	11 767 698	427 811	14 489 349	325 705 01
15 TO 49 EMPLOYEES	315	8 521	28 846 024	101 9499	47 833 832	959 679 16
50 TO 99 EMPLOYEES	115	7 873	26 643 060	87 1875	43 361 104	874 193 94
100 TO 199 EMPLOYEES	41	5 355	18 251 776	570 622	26 882 188	561 252 56
200 TO 499 EMPLOYEES	22	6 258	21 240 905	606 242	26 601 997	598 754 56
TOTALS	2 099	34 206	112 660 387	380 1205	166 268 761	347 980 824
<b>PAPER</b>						
UNDER 5 EMPLOYEES	53	144	36 3444	16 989	125 2489	203 5889
5 TO 14 EMPLOYEES	87	767	248 1796	149 715	729 1247	1 280 9079
15 TO 49 EMPLOYEES	172	5 090	17 100 966	125 8837	436 13032	804 91361
50 TO 99 EMPLOYEES	74	5 442	19 822 960	248 1029	611 24882	1 076 17185
100 TO 199 EMPLOYEES	79	10 944	44 611 332	521 3519	116 494 774	210 896 929
200 TO 499 EMPLOYEES	65	21 590	96 568 103	234 90586	248 382 250	489 450 952
500 TO 999 EMPLOYEES	34	24 211	126 175 105	425 94685	280 711 902	657 371 503
1000 TO 1499 EMPLOYEES	12	15 369	81 044 659	272 72080	146 711 914	366 086 299
1500 AND OVER	5	8 321	43 703 664	135 27858	74 290 149	201 348 000
HEAD OFFICES		3555	26 752 236			
TOTALS	581	95 433	458 624 265	116 005 298	979 872 639	21 281 071 97
<b>PRINTING PUBLISHING IND</b>						
UNDER 5 EMPLOYEES	1 540	3 389	10 177 159	391 551	118 823 20	309 043 60
5 TO 14 EMPLOYEES	1 100	9 051	32 491 475	765 116	276 068 98	817 100 67
15 TO 49 EMPLOYEES	559	14 487	58 776 284	125 6189	497 532 11	1 515 402 47
50 TO 99 EMPLOYEES	136	9 835	40 347 526	822 501	322 977 186	10 402 3476
100 TO 199 EMPLOYEES	75	10 180	46 269 127	831 500	383 318 13	12 627 6510
200 TO 499 EMPLOYEES	37	11 841	55 094 671	105 9175	430 309 27	14 837 5274
500 TO 999 EMPLOYEES	9	6 272	30 306 656	421 965	335 030 98	972 187 90
1000 AND OVER	6	8 557	48 864 314	79 5863	384 406 33	12 588 200 5
HEAD OFFICES		82	460 809			
TOTALS	3 462	73 694	322 788 021	634 3860	274 846 086	86 593 072 9
<b>PRIMARY METAL</b>						
UNDER 5 EMPLOYEES	75	201	53 7980	63 003	88 000 10	178 272 9
5 TO 14 EMPLOYEES	92	821	293 7657	251 905	463 1327	959 906 3
15 TO 49 EMPLOYEES	97	2 760	108 746 02	992 254	357 759 56	556 940 37
50 TO 99 EMPLOYEES	52	3 662	158 232 37	1 386 301	800 338 51	1 115 802 84
100 TO 199 EMPLOYEES	36	4 903	21 740 654	375 4832	801 182 34	1 219 979 66
200 TO 499 EMPLOYEES	34	10 813	50 653 136	115 319 61	194 657 0816	297 721 4923
500 TO 999 EMPLOYEES	14	9 971	47 844 335	176 964 36	221 157 892	364 369 881
1000 TO 1499 EMPLOYEES	5	5 691	29 247 129	101 925 21	288 327 616	348 006 096
1500 AND OVER	13	50 377	269 764 078	556 165 49	708 546 021	14 322 750 52
HEAD OFFICES		826	51 597 28			
TOTALS	418	90 025	454 582 536	101 485 762	161 414 1723	274 252 0031



Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>METAL FABRICATING</b>						
UNDER 5 EMPLOYEES	848	2069	6248751	448132	7718032	19668347
5 TO 14 EMPLOYEES	938	8070	29471794	1538626	36370212	87835150
15 TO 49 EMPLOYEES	711	18961	76257520	3594425	117456853	254656689
50 TO 99 EMPLOYEES	198	13873	57473152	2562025	101998690	208417064
100 TO 199 EMPLOYEES	102	14265	61985529	3277466	105682787	223297097
200 TO 499 EMPLOYEES	77	23965	110047553	4957298	185842284	398363996
500 AND OVER	22	16956	84506072	2736193	107610219	240666460
HEAD OFFICES		346	2748010			
TOTALS	2896	98505	428738381	19114165	662679077	1432904803
<b>MACHINERY</b>						
UNDER 5 EMPLOYEES	81	184	613377	45736	1627576	2918833
5 TO 14 EMPLOYEES	133	1236	4512698	237389	7646385	16715368
15 TO 49 EMPLOYEES	156	4362	18282209	816896	30341842	65363678
50 TO 99 EMPLOYEES	76	5350	23548361	825897	39841035	81046030
100 TO 199 EMPLOYEES	44	6361	27762325	895253	46943450	100257078
200 TO 499 EMPLOYEES	32	9634	43011863	1187089	51243226	132359587
500 TO 999 EMPLOYEES	5	3628	17580946	945857	27179379	62674807
1000 AND OVER	6	12656	63442307	1817473	94248992	181123586
HEAD OFFICES		84	673596			
TOTALS	533	43495	199427682	6771590	299071885	642458967
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 5 EMPLOYEES	228	554	1424044	76601	1450824	3823810
5 TO 14 EMPLOYEES	136	1133	3887819	190907	6496589	13481451
15 TO 49 EMPLOYEES	132	3856	14801896	631804	20414509	44499999
50 TO 99 EMPLOYEES	63	4478	18893815	768201	26475546	59769500
100 TO 199 EMPLOYEES	51	7504	31370224	1723673	51105682	109741329
200 TO 499 EMPLOYEES	38	12287	54389180	2638266	80522591	169491503
500 TO 999 EMPLOYEES	19	13536	63053215	2594255	125593984	209269791
1000 TO 1499 EMPLOYEES	4	4698	18552040	617069	10647783	34355129
1500 AND OVER	16	60900	307736136	11058403	773377215	1356256734
HEAD OFFICES		471	3794417			
TOTALS	687	109417	518352786	20299179	1096084723	2000689246
<b>ELECTRICAL PRODUCTS</b>						
UNDER 5 EMPLOYEES	70	188	553690	20489	1135078	2455226
5 TO 14 EMPLOYEES	97	855	3168075	134445	5693978	11955440
15 TO 49 EMPLOYEES	142	3961	14724257	752713	35834440	68840352
50 TO 99 EMPLOYEES	83	5839	21463298	760092	45067201	88189426
100 TO 199 EMPLOYEES	54	7794	29734094	1084215	53813299	113482439
200 TO 499 EMPLOYEES	66	19677	83654897	2946960	161685114	325375111
500 TO 999 EMPLOYEES	26	17299	79949144	3555438	125837258	273311213
1000 TO 1499 EMPLOYEES	5	6270	28606528	654135	47977192	82704830
1500 AND OVER	5	16337	83849536	1802180	68952056	209652196
HEAD OFFICES		428	2884708			
TOTALS	548	78648	348588227	11710667	545995616	1175966233
<b>NON METALLIC MINERAL</b>						
UNDER 5 EMPLOYEES	439	1038	2386513	314260	3648185	8622028
5 TO 14 EMPLOYEES	439	3706	11962875	2304403	20150756	45852876
15 TO 49 EMPLOYEES	282	7485	28378404	6219458	45962015	111564838
50 TO 99 EMPLOYEES	80	5636	23123131	5918641	32262907	85719513
100 TO 199 EMPLOYEES	59	8485	38686006	14080324	51818397	171526432
200 TO 499 EMPLOYEES	24	7566	35378362	14537455	46392247	144909026
500 AND OVER	8	6909	29138896	4328318	30515831	79266867
HEAD OFFICES		781	4383913			
TOTALS	1331	41606	173438100	47702859	230750338	647461580
<b>PETROLEUM AND COAL</b>						
UNDER 5 EMPLOYEES	21	58	191227	68175	757500	1513400
5 TO 14 EMPLOYEES	17	139	565707	134299	2717517	4835603
15 TO 49 EMPLOYEES	13	364	1686284	668319	12307872	20283153
50 TO 99 EMPLOYEES	12	808	4266373	2420171	44867773	65151875
100 TO 199 EMPLOYEES	15	2266	12854483	8039156	136107005	192471337
200 TO 499 EMPLOYEES	13	3814	22197327	19034601	341500091	481440064
500 AND OVER	5	4126	24611990	19706982	335375852	432272326
HEAD OFFICES		2938	19073520			
TOTALS	96	14513	85446911	50071703	873633610	1197967758

Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CHEMICAL AND CHEMICAL PROD						
UNDER 5 EMPLOYEES	337	769	2405866	178368	5534591	13891728
5 TO 14 EMPLOYEES	314	2643	10225313	803065	29177911	60861473
15 TO 49 EMPLOYEES	264	7121	29175419	3436449	98249840	196382844
50 TO 99 EMPLOYEES	121	8238	35432776	5371272	108937998	243290979
100 TO 199 EMPLOYEES	58	7841	36657302	10891718	83817495	208785298
200 TO 499 EMPLOYEES	30	9106	43305936	7756316	87520067	244759453
500 AND OVER	19	16602	83049683	26456773	169605132	405494773
HEAD OFFICES		1949	12978824			
TOTALS	1143	54269	253231119	54893961	582843034	1373466548
MISC MANUFACTURING						
UNDER 5 EMPLOYEES	1239	2582	8790956	347910	6762267	20780723
5 TO 14 EMPLOYEES	633	5173	17810046	738053	19889218	50467621
15 TO 49 EMPLOYEES	406	10717	36588029	1466958	55031207	121053351
50 TO 99 EMPLOYEES	131	8962	30670594	1066661	46403377	101024191
100 TO 199 EMPLOYEES	57	7815	28051167	858452	46464110	97198522
200 TO 499 EMPLOYEES	23	7419	28218272	833458	38161115	89018178
500 AND OVER	4	4178	20957705	485214	24886102	59392924
HEAD OFFICES		237	1132994			
TOTALS	2493	47083	172219763	5796706	237597396	538935510

TABLE 14. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1</b>						
PULP AND PAPER MILLS						
UNDER 50 EMPLOYEES	13	415	1605584	594245	2263209	6694216
50 TO 99 EMPLOYEES	13	882	3743966	1658479	10567859	20875510
100 TO 199 EMPLOYEES	21	2757	11689477	3719963	23514093	50707252
200 TO 499 EMPLOYEES	32	11810	57512767	22025210	133111140	301738113
500 TO 999 EMPLOYEES	32	22807	119985142	42361519	266419100	631277718
1000 TO 1499 EMPLOYEES	12	15369	81044659	27272080	146711914	366086299
1500 AND OVER	5	8321	43703664	13527858	74290149	201348000
HEAD OFFICES		3281	25124587			
TOTALS	128	65642	344409846	111159354	656877464	1578727108
<b>2</b>						
SMELTING AND REFINING						
UNDER 50 EMPLOYEES	3	482	1689303	1188405	30131012	39138877
50 TO 99 EMPLOYEES	4	1757	8641535	5967043	90510676	121664291
100 TO 199 EMPLOYEES	6	4189	21422628	13863068	172134390	263745627
200 TO 499 EMPLOYEES	3	3270	16516556	8787877	242906198	277723087
500 TO 999 EMPLOYEES	7	20010	105412316	33461665	388697166	792905635
1500 AND OVER						
TOTALS	23	29708	153682338	63268058	924379442	1495177517
<b>3</b>						
PETROLEUM REFINING						
UNDER 50 EMPLOYEES	6	179	864559	602767	5728136	8534699
50 TO 99 EMPLOYEES	8	561	3119654	2318052	36151781	53645823
100 TO 199 EMPLOYEES	12	1786	10235141	7594036	122876097	173050109
200 TO 499 EMPLOYEES	13	3814	22197327	19034601	341500091	481440064
500 AND OVER	5	4126	24611990	19706982	335375852	432272326
HEAD OFFICES		2934	19022610			
TOTALS	44	13400	80051281	49256438	841631957	1148943021
<b>4</b>						
SLAUGHTERING MEAT PACKING						
UNDER 5 EMPLOYEES	30	87	194999	31682	1446292	1834870
5 TO 14 EMPLOYEES	63	561	1595299	245424	24408417	28790926
15 TO 49 EMPLOYEES	49	1458	5513386	519302	58912690	73530011
50 TO 99 EMPLOYEES	16	1205	4415163	413876	44984743	56692139
100 TO 199 EMPLOYEES	17	2477	10386169	795399	80114673	104803903
200 TO 499 EMPLOYEES	22	7233	32612336	1544115	235398768	288262330
500 TO 999 EMPLOYEES	8	5314	23909286	997258	167403284	209716132
1000 AND OVER	5	7611	36418067	2054055	232818703	294809668
TOTALS	210	25946	115044705	6601111	845487570	1058439979
<b>5</b>						
MOTOR VEHICLE MANUFACTURE						
UNDER 50 EMPLOYEES	3	81	266624	8378	304009	735123
50 TO 99 EMPLOYEES	5	346	1483680	62720	2630459	5543484
100 TO 199 EMPLOYEES	6	2043	9284521	531548	47110592	63734637
200 TO 499 EMPLOYEES	4	24742	134918924	5440432	568973804	900316423
1500 AND OVER		471	3794417			
HEAD OFFICES						
TOTALS	18	27683	149748166	6043078	619018864	970329667
<b>6</b>						
IRON AND STEEL MILLS						
UNDER 5 EMPLOYEES	7	188	798168	112982	672185	2164326
5 TO 14 EMPLOYEES	7	460	2152165	180353	3224151	6319447
15 TO 49 EMPLOYEES	16	2070	9587544	1768089	22228352	38658117
50 TO 99 EMPLOYEES	9	2891	14380501	3144704	27968961	54232936
100 TO 199 EMPLOYEES	4	2854	13468871	2741190	23195265	51524034
200 TO 499 EMPLOYEES	5	27996	153440839	21227121	298305112	603557532
500 AND OVER		13	64650			
HEAD OFFICES						
TOTALS	48	36472	193892738	29174439	375594026	756456392
<b>7</b>						
SAWMILLS						
UNDER 5 EMPLOYEES	2738	5621	6773521	813789	23040189	37822759
5 TO 14 EMPLOYEES	1069	8644	20513546	2099214	53767935	93103501
15 TO 49 EMPLOYEES	433	10686	33220804	3002065	72976806	133424632
50 TO 99 EMPLOYEES	89	5953	21917488	1607464	46999038	84871921
100 TO 199 EMPLOYEES	32	4627	19848883	1113108	40441684	74303776
200 TO 499 EMPLOYEES	15	4848	21195916	372195	35744233	70276376
500 AND OVER	7	5574	25191667	829044	55391059	95849743
NOT CLASSIFIABLE	929		315549	44133	1214858	1955029
HEAD OFFICES		654	4107184			
TOTALS	5312	46607	153084558	9881012	329575802	591607758



TABLE 14. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
8						
INDUSTRIAL CHEMICALS MANU						
UNDER 5 EMPLOYEES	12	36	196594	38809	790191	2307866
5 TO 14 EMPLOYEES	34	300	1408367	272995	3347241	9383599
15 TO 49 EMPLOYEES	37	1097	5047474	1457568	10815169	29606661
50 TO 99 EMPLOYEES	17	1271	6602704	3299432	19167231	48539935
100 TO 199 EMPLOYEES	14	1971	10717904	8159231	24994737	66157415
200 TO 499 EMPLOYEES	10	3085	15421256	5517291	29905048	90404043
500 AND OVER	7	7911	42539927	22796378	88252686	203583251
HEAD OFFICES		700	4508421			
TOTALS	131	16371	86442647	41541704	177272303	449982770
9						
PASTEURIZING PLANTS						
UNDER 5 EMPLOYEES	195	557	1566734	377497	6762059	10881841
5 TO 14 EMPLOYEES	295	2445	7599717	1357343	27093366	42225008
15 TO 49 EMPLOYEES	184	4610	16617925	2201215	57245853	86731649
50 TO 99 EMPLOYEES	56	3721	14224239	1457879	41512763	66857309
100 TO 199 EMPLOYEES	26	3517	13939677	1158036	40814144	64531543
200 AND OVER	22	6981	29982580	2210948	83403695	130515934
TOTALS	778	21831	83930872	8762918	256831880	401743284
10						
MACHINERY EQUIPMENT MISC						
UNDER 5 EMPLOYEES	60	143	505255	35286	1484829	2599011
5 TO 14 EMPLOYEES	98	916	3486952	179535	5865035	12977919
15 TO 49 EMPLOYEES	125	3557	15315246	641022	25106265	53910449
50 TO 99 EMPLOYEES	61	4355	19393561	644931	32263509	65875549
100 TO 199 EMPLOYEES	33	4778	21129316	717643	33208061	70587094
200 TO 499 EMPLOYEES	26	7802	34479276	921651	36001129	93008921
500 AND OVER	6	6046	29435869	1108524	40428581	94973059
HEAD OFFICES		9	46648			
TOTALS	409	27606	123792123	4248592	174357409	393932002
11						
MISCELLANEOUS FOOD						
UNDER 5 EMPLOYEES	95	231	553465	63033	2736595	4247483
5 TO 14 EMPLOYEES	73	625	2011957	161483	11205844	16543832
15 TO 49 EMPLOYEES	71	2020	6837525	684062	41390311	62936136
50 TO 99 EMPLOYEES	43	2963	11278745	1725893	77384350	115749790
100 TO 199 EMPLOYEES	13	1758	6035725	411917	41726697	66299192
200 AND OVER	8	2487	10200966	1244676	63874629	116973807
HEAD OFFICES		712	4343621			
TOTALS	303	10796	41262004	4291064	238318426	382750240
12						
BAKERIES						
UNDER 5 EMPLOYEES	1269	3267	6443633	951262	10660184	22441518
5 TO 14 EMPLOYEES	973	7626	17959180	1947623	26253466	56461255
15 TO 49 EMPLOYEES	263	6689	19963351	1957577	28775243	62936136
50 TO 99 EMPLOYEES	66	4787	16786850	1673617	21775520	50841178
100 TO 199 EMPLOYEES	32	4331	15912575	1403565	23409043	53198729
200 TO 499 EMPLOYEES	21	6110	23150357	1753279	33655493	70280493
500 TO 999 EMPLOYEES	7	4362	17039759	1338203	22066801	50693435
HEAD OFFICES		20	121625			
TOTALS	2631	37192	117377330	11025126	166595750	366131412
13						
PRINTING AND PUBLISHING						
UNDER 5 EMPLOYEES	244	619	1668556	122879	806780	3597648
5 TO 14 EMPLOYEES	272	2304	7100244	266298	2908201	14327037
15 TO 49 EMPLOYEES	128	3260	11111313	312142	4433384	22723079
50 TO 99 EMPLOYEES	47	3551	13353034	312948	5405268	29535112
100 TO 199 EMPLOYEES	32	4318	18865984	417948	9895314	45006962
200 TO 499 EMPLOYEES	20	6581	31301772	571356	22349976	87094644
500 TO 999 EMPLOYEES	3	2164	10315565	167375	10021251	31709960
1000 AND OVER	6	8557	48864314	795863	38440633	125882005
HEAD OFFICES		82	460809			
TOTALS	752	31436	143041591	2966809	94260807	359876447
14						
METAL STAMP PRESS COAT						
UNDER 5 EMPLOYEES	110	282	834515	72683	1303485	3081656
5 TO 14 EMPLOYEES	162	1413	5052195	366269	9272947	18671994
15 TO 49 EMPLOYEES	162	4571	18043953	961181	31374556	65842067
50 TO 99 EMPLOYEES	43	2938	11023352	607421	24986010	47080415
100 TO 199 EMPLOYEES	22	3069	12946196	706611	26887947	53537425
200 TO 499 EMPLOYEES	14	4399	21560365	725171	44357832	91341948
500 TO 999 EMPLOYEES	6	4027	21486982	898453	32826294	69524344
HEAD OFFICES		109	1637959			
TOTALS	519	20808	92585517	4337789	171009071	349079849

TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
15						
FRUIT VEGETABLE CANNERS						
UNDER 5 EMPLOYEES	89	216	386664	48158	2163152	36768846
5 TO 14 EMPLOYEES	76	681	1441070	163441	6043372	9508917
15 TO 49 EMPLOYEES	108	3043	7237409	676820	28799598	43675921
50 TO 99 EMPLOYEES	44	2951	7155234	655570	31929027	50724214
100 TO 199 EMPLOYEES	32	4318	12068634	957989	48049704	79501211
200 AND OVER	12	4994	18430239	1310587	74672911	126088664
HEAD OFFICES		405	1807119			
TOTALS	361	16608	48526369	3812565	191657764	313175773
16						
AIRCRAFT AND PARTS MANUF						
UNDER 5 EMPLOYEES	12	35	121134	8203	54595	264152
5 TO 14 EMPLOYEES	18	175	650289	32290	522707	1709366
15 TO 49 EMPLOYEES	16	528	2336495	86143	1167786	4566479
50 TO 99 EMPLOYEES	10	726	3340171	75610	2265652	8086006
100 TO 199 EMPLOYEES	7	1127	5560948	215248	4619212	12435877
200 TO 499 EMPLOYEES	10	3041	13615842	586460	12869061	31849610
500 TO 999 EMPLOYEES	5	3371	14465091	308247	7988167	27036454
1500 AND OVER	5	18053	91452731	1969293	85034212	222242259
TOTALS	83	27056	131542701	3281494	114521392	308190203
17						
BUTTER AND CHEESE PLANTS						
UNDER 5 EMPLOYEES	539	1332	29777978	687950	52272466	58733114
5 TO 14 EMPLOYEES	306	2341	6422875	1565590	82819085	96583413
15 TO 49 EMPLOYEES	96	2403	7159007	2019154	65921123	82906366
50 OVER EMPLOYEES	20	1482	5139938	1544682	50907096	60666363
TOTALS	961	7558	21699798	5817376	251919770	298889256
18						
MOTOR VEHICLE PARTS ACCES						
UNDER 5 EMPLOYEES	16	43	147187	10295	185230	444289
5 TO 14 EMPLOYEES	17	144	566210	19243	2086821	3758130
15 TO 49 EMPLOYEES	35	1009	3815608	199536	8131281	15413735
50 TO 99 EMPLOYEES	17	1232	5286470	308054	10920382	21839142
100 TO 199 EMPLOYEES	19	2891	12265744	542974	25405945	48775259
200 TO 499 EMPLOYEES	10	3026	14475800	783575	26544701	55447215
500 AND OVER EMPLOYEES	5	7057	37089009	2419372	77818720	141193773
TOTALS	119	15402	73646028	4283049	151093080	286871543
19						
FEED MANUFACTURERS						
UNDER 5 EMPLOYEES	960	2074	4849855	1068895	32554101	42748645
5 TO 14 EMPLOYEES	350	2525	7737782	1489343	63647546	82353779
15 TO 49 EMPLOYEES	79	1913	7120275	1280343	59129741	80713551
50 TO 99 EMPLOYEES	11	733	2881373	326946	32054510	41827633
100 TO 199 EMPLOYEES	6	806	3377973	307733	28414363	36931351
HEAD OFFICES		14	53366			
TOTALS	1406	8065	26020624	4473260	215800261	284574959
20						
CLOTHING WOMEN FACTORIES						
UNDER 5 EMPLOYEES	57	143	416243	7816	1992412	3045762
5 TO 14 EMPLOYEES	134	1254	3448969	54188	7919148	14467458
15 TO 49 EMPLOYEES	275	8109	23411706	244708	42828138	82531979
50 TO 99 EMPLOYEES	132	9046	26008288	214589	48464424	93301150
100 TO 199 EMPLOYEES	43	5741	15261406	136256	31494960	57891702
200 TO 499 EMPLOYEES	7	1686	4306373	25494	8961854	17286296
HEAD OFFICES		32	272084			
TOTALS	648	26011	73125069	683051	141660936	268524347
21						
CLOTHING MENS FACTORIES						
UNDER 5 EMPLOYEES	73	188	543998	12528	4278004	5949486
5 TO 14 EMPLOYEES	128	1090	3240514	60457	15287465	22410472
15 TO 49 EMPLOYEES	164	4753	12363168	198192	29158632	48066049
50 TO 99 EMPLOYEES	77	5610	14026340	232684	26501927	50081864
100 TO 199 EMPLOYEES	37	5420	12627450	149485	21543720	41055616
200 TO 499 EMPLOYEES	23	6407	17835612	211881	26621298	53006965
500 AND OVER	7	5042	14368020	143112	21292860	40708465
HEAD OFFICES		227	1184620			
TOTALS	509	28737	76189722	1008339	144683906	261278917



TABLE 14. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>22</b>						
BREWERIES						
UNDER 50 EMPLOYEES	12	342	1426827	200313	1812097	7256725
50 TO 99 EMPLOYEES	17	1078	5017172	536273	7083318	28807739
100 TO 199 EMPLOYEES	13	1783	8977019	694024	13264463	59112730
200 TO 499 EMPLOYEES	9	2175	11690600	906854	19430925	84867568
500 AND OVER	3	2447	14349984	951564	16459583	71455946
HEAD OFFICES		39	643414			
TOTALS	54	7864	42105016	3289028	58050386	251500708
<b>23</b>						
PRINTING AND BOOKBINDING						
UNDER 5 EMPLOYEES	879	1852	5573104	243698	5362193	14996915
5 TO 14 EMPLOYEES	547	4409	15980875	385832	13464884	38408388
15 TO 49 EMPLOYEES	267	6846	27300075	626609	23444010	67070007
50 TO 99 EMPLOYEES	41	2957	11884177	248389	12109826	33884843
100 TO 199 EMPLOYEES	20	2686	10588816	206542	10142138	28851553
200 TO 499 EMPLOYEES	7	2308	10353691	244049	10606647	30052907
500 TO 999 EMPLOYEES	4	2431	11746433	205585	12527164	32583599
TOTALS	1765	23489	93427171	2160704	87656862	245848212
<b>24</b>						
ELECTRIC INDUSTRIAL EQUIP						
UNDER 5 EMPLOYEES	8	24	99309	2331	242273	793417
5 TO 14 EMPLOYEES	19	154	592537	13110	1041447	2191332
15 TO 49 EMPLOYEES	25	749	3259532	107215	5202829	12302201
50 TO 99 EMPLOYEES	14	1054	4446595	99403	6463293	12864994
100 TO 199 EMPLOYEES	11	1551	6740267	240742	10087108	22419886
200 TO 499 EMPLOYEES	14	4273	19552642	535828	25003099	59391718
500 AND OVER	9	8846	46572641	1603230	36852326	126946008
HEAD OFFICES		428	2884708			
TOTALS	100	17079	84148231	2601859	84892375	236909556
<b>25</b>						
COMMUNICATIONS EQUIPMENT						
UNDER 5 EMPLOYEES	14	42	106314	3014	154094	288319
5 TO 14 EMPLOYEES	25	227	834308	22223	940259	2173609
15 TO 49 EMPLOYEES	42	1118	4218221	228667	6093933	14634666
50 TO 99 EMPLOYEES	21	1445	4602262	116857	5699091	14754888
100 TO 199 EMPLOYEES	12	1722	6025729	136882	6677746	16588412
200 TO 499 EMPLOYEES	9	2748	11108611	136221	12028803	26841665
500 AND OVER	9	15679	75369904	861735	49752499	160165086
TOTALS	132	22981	102265349	1505599	81346425	235446645
<b>26</b>						
FABRICATE STRUCTURE METAL						
5 TO 14 EMPLOYEES	3	31	152405	6761	372110	566000
15 TO 49 EMPLOYEES	20	598	2351966	107321	5208670	9353278
50 TO 99 EMPLOYEES	16	1178	5105611	183498	11037423	19303017
100 TO 199 EMPLOYEES	10	1400	6411986	364210	15746747	27703790
200 TO 499 EMPLOYEES	16	4622	22393876	714702	38200863	83303262
500 AND OVER	8	7366	36616347	814558	39577920	92936343
TOTALS	73	15195	73032191	2191050	110143733	233165690
<b>27</b>						
SASH DOOR PLANING MILLS						
UNDER 5 EMPLOYEES	885	1614	4060210	372752	6004410	12864360
5 TO 14 EMPLOYEES	347	2928	8832968	710673	18940716	33442013
15 TO 49 EMPLOYEES	263	6934	23362659	1848075	65199279	104520084
50 TO 99 EMPLOYEES	59	4009	14036430	729446	38345996	61499244
100 TO 199 EMPLOYEES	9	1178	4103632	245262	10274760	17508833
HEAD OFFICES		155	831850			
TOTALS	1563	16818	55227749	3906208	138765161	229834534
<b>28</b>						
FLOUR MILLS						
UNDER 5 EMPLOYEES	9	20	40562	8225	138510	219769
5 TO 14 EMPLOYEES	14	119	416607	83391	3940123	4742361
15 TO 49 EMPLOYEES	14	351	1405087	201141	19072428	23286444
50 TO 99 EMPLOYEES	4	279	1097489	158826	13729357	18125308
100 TO 199 EMPLOYEES	10	1381	5429403	550984	60191496	82797830
200 TO 499 EMPLOYEES	7	2023	9027016	821016	77198796	95485669
TOTALS	58	4173	17416164	1823583	174270710	224657381
<b>29</b>						
SYNTHETIC TEXTILE MILLS						
UNDER 15 EMPLOYEES	4	14	54190	1527	1235347	1452252
15 TO 49 EMPLOYEES	11	361	1030680	60948	3104137	4998566
50 TO 99 EMPLOYEES	9	709	2342969	150102	6840765	11998650
100 TO 199 EMPLOYEES	9	1292	4197476	250950	16055748	27154038
200 TO 499 EMPLOYEES	10	2703	8697031	693875	19095692	35759237
500 TO 999 EMPLOYEES	4	2444	7830287	803221	13820131	29648486
1000 AND OVER	4	6634	25777142	3058430	42123856	110926011
HEAD OFFICES		944	6025656			
TOTALS	51	15101	55955431	5019053	102275676	221937240



TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>30</b>						
TOBACCO PRODUCTS MANUFACT						
UNDER 15 EMPLOYEES	6	27	4 6792	2731	37387	101121
15 TO 49 EMPLOYEES	4	94	286456	5505	462120	1563946
50 TO 199 EMPLOYEES	4	451	1383467	86401	3891371	7053697
200 TO 499 EMPLOYEES	5	1705	6791371	208780	22606950	48574435
500 AND OVER	5	5583	24400093	349431	85191795	160594790
TOTALS	24	7860	32908179	652848	112189623	217887989
<b>31</b>						
RAILROAD ROLLING STOCK						
UNDER 100 EMPLOYEES	5	211	907081	45495	2084411	3251289
100 TO 199 EMPLOYEES	5	629	2544475	500514	4809112	12449215
200 TO 499 EMPLOYEES	8	2591	10836776	588146	11692751	24311477
500 TO 999 EMPLOYEES	6	4040	18479037	918381	43804298	65451366
1000 AND OVER	5	10785	44302480	1730009	62110530	106613620
TOTALS	29	18256	77069849	3782545	124501102	212076967
<b>32</b>						
COTTON YARN CLOTH MILLS						
UNDER 15 EMPLOYEES	4	24	48585	2400	909395	1115288
15 TO 49 EMPLOYEES	3	97	296521	36704	1777102	2570980
50 TO 99 EMPLOYEES	5	367	1037137	50473	3100767	4973415
100 TO 199 EMPLOYEES	6	750	2328032	300224	7407911	11323274
200 TO 499 EMPLOYEES	13	4260	12495235	909724	24450511	47722022
500 TO 999 EMPLOYEES	7	4858	15101320	1305927	35045814	60984015
1000 AND OVER	4	5738	17758976	1555630	48654389	80813791
HEAD OFFICES		747	4221624			
TOTALS	42	16841	53287430	4161082	121345889	209502785
<b>33</b>						
APPLIANCES MAJOR						
UNDER 15 EMPLOYEES	4	26	114233	7972	59704	296392
15 TO 99 EMPLOYEES	9	270	1101169	36274	1896184	4899302
100 TO 199 EMPLOYEES	10	1409	5243277	243562	11890013	23295580
200 TO 499 EMPLOYEES	12	3389	13047271	700727	29579840	54711948
500 TO 999 EMPLOYEES	9	6133	28430258	2010376	65103321	120884421
TOTALS	44	11227	47936208	2998911	108529062	204087643
<b>34</b>						
METAL FABRICATING MISC						
UNDER 5 EMPLOYEES	101	229	712849	52986	1348239	2861614
5 TO 14 EMPLOYEES	72	651	2541504	150713	5304869	10735881
15 TO 49 EMPLOYEES	79	2113	8740179	574783	20184068	38857169
50 TO 99 EMPLOYEES	31	2225	9373412	507498	16032708	34081164
100 TO 199 EMPLOYEES	20	2854	12166480	933738	20129502	39977563
200 AND OVER	18	6710	28785031	1661871	25080901	75782938
TOTALS	321	14782	62319455	3881589	88080287	202296329
<b>35</b>						
WIRE AND WIRE PRODUCTS						
UNDER 5 EMPLOYEES	46	115	298468	18229	514622	1175884
5 TO 14 EMPLOYEES	49	445	1518570	67870	2394442	5435868
15 TO 49 EMPLOYEES	59	1658	6272056	282981	10551279	20617298
50 TO 99 EMPLOYEES	16	1127	4543022	219689	9498924	18408284
100 TO 199 EMPLOYEES	12	1465	6554699	303522	12760336	24811055
200 TO 499 EMPLOYEES	15	4930	23685795	1254636	53545242	96188228
500 TO 999 EMPLOYEES	3	2165	11051809	614748	21130604	33475704
TOTALS	200	11905	53924419	2761675	110395449	200112321
<b>36</b>						
FURNITURE HOUSEHOLD						
UNDER 5 EMPLOYEES	941	1861	4869066	244275	5367212	12842822
5 TO 14 EMPLOYEES	334	2666	8045798	260126	9361911	21257867
15 TO 49 EMPLOYEES	196	5248	17405081	570493	29272649	57616271
50 TO 99 EMPLOYEES	68	4687	15403218	532291	24931439	49199755
100 TO 199 EMPLOYEES	25	3230	10458613	314046	15285236	31791162
200 TO 499 EMPLOYEES	10	2837	9478183	209592	10894674	24129036
TOTALS	1574	20529	65659959	2130823	95113121	196836913
<b>37</b>						
PAPER CONVERTERS OTHER						
UNDER 5 EMPLOYEES	33	79	193654	8907	483385	898869
5 TO 14 EMPLOYEES	49	440	1441732	94422	4073070	7371871
15 TO 49 EMPLOYEES	67	1866	6774168	265013	17527252	32790181
50 TO 99 EMPLOYEES	17	1230	4505796	250254	11802476	24314736
100 TO 199 EMPLOYEES	15	2208	9137054	547500	23231828	46046684
200 AND OVER	12	3713	15286381	535183	40023812	67106043
HEAD OFFICES		164	988342			
TOTALS	193	9700	38327127	1701279	97141823	178528384

TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
38						
RUBBER TIRE TUBE MANUFACT						
UNDER 500 EMPLOYEES	3	273	1274016	108229	3854012	7434219
500 AND OVER	6	7800	37256633	2507540	85831645	167754394
TOTALS	9	8073	38530649	2615769	89685657	175188613
39						
DISTILLERIES						
15 TO 49 EMPLOYEES	4	155	644217	153842	2554302	4818620
50 TO 99 EMPLOYEES	8	554	2477442	560335	7762617	18320342
100 TO 999 EMPLOYEES	9	3671	16465416	1731348	45519415	149170366
HEAD OFFICES		202	1391130			
TOTALS	21	4582	20978205	2445525	55836334	172309328
40						
FISH PRODUCTS INDUSTRY						
UNDER 5 EMPLOYEES	126	299	367413	56484	2467596	3184061
5 TO 14 EMPLOYEES	104	904	1657419	255244	7753936	10552490
15 TO 49 EMPLOYEES	103	2807	4907488	475091	22651870	32503398
50 TO 99 EMPLOYEES	33	2476	5962931	470179	23339004	37289820
100 TO 199 EMPLOYEES	24	3141	7760286	671132	24412827	44445651
200 AND OVER	12	3696	8891492	784821	23237993	41554493
HEAD OFFICES		34	170531			
TOTALS	402	13357	29717560	2712951	103863226	169529913

### PART III—SIZE OF MANUFACTURING ESTABLISHMENT, BASED ON THE SELLING VALUE OF FACTORY SHIPMENTS

While in 1922 the 420 establishments each producing over \$1,000,000 had an aggregate value of products of \$1,268,056,129 or 51 p.c. of the total production of all manufacturing industries, the 719 establishments producing over \$1,000,000 each in 1929 had an aggregate value of products of \$2,516,064,954, or 62 p.c. of the grand total for all manufacturing establishments—a very significant change in the short period of eight years. In 1931, however, the number of plants with a production of over \$1,000,000 dropped again to 482, their output being valued at \$1,451,658,954, or 53 p.c. of the total. With the increased production resulting from war needs, the number of plants with a produc-

tion of \$1,000,000 or over jumped to 1,376 in 1944 and their output was about 75 p.c. of the total value of manufactures. With the end of the war and the consequent decline in production of the huge war plants the number of establishments with a production of \$1,000,000 or over, although increasing to 1,442 in 1946, nevertheless saw a decline in the proportion of their output to 67 p.c. of the total. With increased prices and an expansion in the physical volume of production during 1947 to 1960, establishments with a production of \$1,000,000 or over increased to 3,498 while their contribution to the total output rose to 81 p.c.

**TABLE 15. Manufacturing Establishments, classified according to Gross Value of Products  
1929, 1939, 1944 and 1960**

Group of gross values	1929 <sup>1</sup>			1939 <sup>2</sup>		
	Estab- lishments	Total production	Average per estab- lishment	Estab- lishments	Total production	Average per estab- lishment
	No.	dollars		No.	dollars	
Under \$25,000 .....	14,024	106,735,470	7,611	15,623	120,903,054	7,739
\$ 25,000 but under \$ 50,000 .....	2,802	99,529,725	35,521	2,803	99,558,383	35,519
50,000 " 100,000 .....	2,209	156,308,744	70,760	2,215	156,410,769	70,614
100,000 " 200,000 .....	1,688	237,532,492	140,718	1,584	225,582,130	142,413
200,000 " 500,000 .....	1,519	504,218,217	331,941	1,285	390,626,844	303,990
500,000 " 1,000,000 .....	636	443,597,677	697,481	689	466,441,130	676,983
1,000,000 " 5,000,000 .....	601	1,217,866,089	2,026,400	520	1,091,293,939	2,098,642
5,000,000 and over .....	118	1,298,198,865	11,001,685	81	923,724,311	11,404,004
<b>Totals and averages .....</b>	<b>23,597</b>	<b>4,063,987,279</b>	<b>172,225</b>	<b>24,800</b>	<b>3,474,540,560</b>	<b>140,102</b>
	1944			1960 <sup>3</sup>		
Under \$25,000 .....	13,942	128,782,147	9,237	11,664	121,760,598	10,439
\$ 25,000 but under \$ 50,000 .....	4,011	143,023,914	35,658	5,044	181,631,031	36,009
50,000 " 100,000 .....	3,442	245,273,500	71,259	4,937	354,936,319	71,893
100,000 " 200,000 .....	2,513	355,235,489	141,359	4,511	641,077,012	142,114
200,000 " 500,000 .....	2,256	714,546,348	316,731	4,651	1,478,893,940	317,973
500,000 " 1,000,000 .....	943	661,670,696	701,666	2,377	1,683,585,980	708,282
1,000,000 " 5,000,000 .....	1,089	2,294,546,053	2,107,021	2,723	5,771,254,154	2,119,447
5,000,000 and over .....	287	4,530,614,372	15,786,113	775	13,514,318,049	17,437,830
<b>Totals and averages .....</b>	<b>28,483</b>	<b>9,073,692,519</b>	<b>318,565</b>	<b>36,682</b>	<b>23,747,457,083</b>	<b>647,387</b>

<sup>1</sup> Includes central electric stations and dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories.

<sup>3</sup> The figures for 1960 are "value of factory shipments" and not "production". They also include Newfoundland.



## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1960

			Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA								
UNDER 10000	DOLLAR	6171	7084	10827770	1004970	13140133	29655193	
10000 TO 24999	DOLL	5493	15046	33323064	2622776	40199994	92105405	
25000 TO 49999	DOLL	5044	25026	62848092	4299176	80951436	181631031	
50000 TO 99999	DOLL	4937	41223	115103691	7965933	167533601	354936319	
100000 TO 199999	DOLL	4511	61448	188035499	12727298	321043277	641077012	
200000 TO 499999	DOLL	4651	125046	410019097	25929585	760915238	1478893940	
500000 TO 999999	DOLL	2377	128429	437485155	26564835	875705431	1683585980	
1000000 TO 4999999	DOLL	2723	354829	1348644140	100073922	2987641820	5771254154	
5000000 AND OVER		775	519608	2490707604	379958812	7473816183	13514318049	
HEAD OFFICES			16890	110173281				
TOTALS		36682	1294629	5207167393	561147307	12720947113	23747457083	
NEWFOUNDLAND								
UNDER 10000	DOLLAR	441	232	290282	34040	784540	1342932	
10000 TO 24999	DOLL	43	124	228192	19826	281558	670655	
25000 TO 49999	DOLL	30	168	315028	36382	542436	1088446	
50000 TO 99999	DOLL	26	301	690712	81263	754379	1887343	
100000 TO 199999	DOLL	24	482	1161594	97361	1871052	3532739	
200000 TO 499999	DOLL	30	1198	2847922	281776	4706506	10043412	
500000 TO 999999	DOLL	21	1625	3796177	312828	8937699	15656831	
1000000 AND OVER		20	5325	23202750	5942030	41025627	95062220	
HEAD OFFICES			34	170531				
TOTALS		635	9489	32703188	6805506	58903797	129284578	
PRINCE EDWARD ISLAND								
UNDER 10000	DOLLAR	59	55	76750	8321	149987	298605	
10000 TO 24999	DOLL	26	63	95182	10939	202641	394479	
25000 TO 49999	DOLL	32	124	254487	33254	773465	1249565	
50000 TO 99999	DOLL	19	158	345384	38406	781896	1440056	
100000 TO 199999	DOLL	19	265	541777	75552	1514562	2700850	
200000 TO 499999	DOLL	18	379	649643	74748	4338422	5557387	
500000 TO 999999	DOLL	7	390	936500	65966	3452009	5354791	
1000000 AND OVER		4	372	1355194	172816	10007078	13235628	
TOTALS		184	1806	4254917	480002	21220060	30231361	
NOVA SCOTIA								
UNDER 10000	DOLLAR	352	354	409360	40678	798045	1500907	
10000 TO 24999	DOLL	222	612	1126546	113258	1823576	3655133	
25000 TO 49999	DOLL	166	924	1739241	155297	3106742	5973497	
50000 TO 99999	DOLL	168	1547	3191508	345141	6594225	12043795	
100000 TO 199999	DOLL	132	1930	4419028	503667	10991726	19012868	
200000 TO 499999	DOLL	125	3755	9238365	1058095	21565152	39043825	
500000 TO 999999	DOLL	49	2472	6573133	779485	19477699	33116583	
1000000 TO 4999999	DOLL	56	8270	27832746	2254838	57611680	113917679	
5000000 AND OVER		8	8688	37559440	7131003	98323996	177917801	
HEAD OFFICES			54	190758				
TOTALS		1278	28606	92280125	12381462	220292841	406182088	

Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1960—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
NEW BRUNSWICK						
UNDER 10000 DOLLAR	258	281	334154	32667	572531	1130290
10000 TO 24999 DOLL	133	376	671276	62407	1144626	2195640
25000 TO 49999 DOLL	116	565	1178102	118273	2077276	4159904
50000 TO 99999 DOLL	128	1150	2500079	269864	4655352	9054880
100000 TO 199999 DOLL	97	1338	3036450	401277	7601382	13635503
200000 TO 499999 DOLL	67	1926	4892528	449686	11837107	20512023
500000 TO 999999 DOLL	44	2583	6810864	731635	16909404	30559639
1000000 TO 4999999 DOLL	47	6766	20120356	2742352	54577689	95117947
5000000 AND OVER	11	7127	30944822	10449319	109737702	200744320
HEAD OFFICES		155	1097746			
TOTALS	901	22267	71586377	15257480	209113069	377110146
QUEBEC						
UNDER 10000 DOLLAR	1697	2196	3325645	294813	4016882	9019781
10000 TO 24999 DOLL	1897	5308	10858537	861659	14735200	32065822
25000 TO 49999 DOLL	1736	9048	20671804	1297417	29108394	62638064
50000 TO 99999 DOLL	1723	15311	38122979	2253783	61749313	124112209
100000 TO 199999 DOLL	1567	22160	61380685	3523962	117271345	221750444
200000 TO 499999 DOLL	1570	44302	130458688	6898937	264482526	499206177
500000 TO 999999 DOLL	781	46655	141520742	7827989	292990709	552491593
1000000 TO 4999999 DOLL	757	108089	371245163	27994837	840517918	1611978159
5000000 AND OVER	233	173136	792773361	128416395	2256300540	4092833754
HEAD OFFICES		7744	49956870			
TOTALS	11961	433949	1620314474	179369792	3881172827	7206096003
ONTARIO						
UNDER 10000 DOLLAR	1727	2101	3572728	316655	3672201	8806361
10000 TO 24999 DOLL	1764	4790	11657617	847285	12390449	29813198
25000 TO 49999 DOLL	1760	8355	23128825	1485050	27414334	63833640
50000 TO 99999 DOLL	1810	14124	43656840	2981664	59170807	129905793
100000 TO 199999 DOLL	1703	22837	75177453	4894689	117025094	243345593
200000 TO 499999 DOLL	1894	50999	179333778	10818034	296626432	604788041
500000 TO 999999 DOLL	1010	53941	198632152	11412714	354857290	718707534
1000000 TO 4999999 DOLL	1337	177041	707345319	46831551	1460999169	2893918896
5000000 AND OVER	382	263146	1301744629	172679202	3809747794	6992556596
HEAD OFFICES		6133	41427212			
TOTALS	13387	603467	2585676553	252266844	6141903570	11685675652
MANITOBA						
UNDER 10000 DOLLAR	330	400	621187	63525	675580	1607341
10000 TO 24999 DOLL	250	661	1502668	121651	1699681	4081734
25000 TO 49999 DOLL	220	1100	2907817	199785	3245647	7872870
50000 TO 99999 DOLL	169	1506	4393859	273811	5019401	11884384
100000 TO 199999 DOLL	169	2286	7155124	495102	12302435	24566208
200000 TO 499999 DOLL	196	5343	16559359	995567	32581503	61913122
500000 TO 999999 DOLL	120	6158	21131497	1111008	44492136	84516259
1000000 TO 4999999 DOLL	115	13080	48440192	3157877	123823882	226475826
5000000 AND OVER	23	11509	50213193	7842319	195743166	315539602
HEAD OFFICES		296	1338915			
TOTALS	1592	42339	154263811	14260645	419583431	738457346

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1960—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>SASKATCHEWAN</b>						
UNDER 10000 DOLLAR	262	233	316775	40563	379264	915809
10000 TO 24999 DOLL	135	391	908908	77020	846920	2273648
25000 TO 49999 DOLL	122	572	1588057	137879	1696549	4264630
50000 TO 99999 DOLL	104	839	2503213	188228	3232278	7530152
100000 TO 199999 DOLL	77	919	3081831	278618	4854475	10728459
200000 TO 499999 DOLL	90	1667	5938108	655749	16819049	29200032
500000 TO 999999 DOLL	45	1748	6231264	590744	18417468	30291177
1000000 TO 4999999 DOLL	41	3349	13486345	1735178	44644090	80438677
5000000 AND OVER	11	3054	14807965	6014544	124514755	179130677
HEAD OFFICES		146	901800			
TOTALS	887	12918	49764266	9718523	215404848	344773261
<b>ALBERTA</b>						
UNDER 10000 DOLLAR	372	399	613656	69326	686036	1629088
10000 TO 24999 DOLL	285	762	1815053	161550	1896541	4710251
25000 TO 49999 DOLL	269	1240	3403533	239683	4125188	9637804
50000 TO 99999 DOLL	259	1980	6103115	484243	8780555	18790343
100000 TO 199999 DOLL	229	2821	9310555	695150	15735492	31914135
200000 TO 499999 DOLL	197	4035	14670438	1253639	32047474	59754762
500000 TO 999999 DOLL	86	3285	12507552	878537	33078826	58523986
1000000 TO 4999999 DOLL	112	11570	45787855	4686790	120293880	224610969
5000000 AND OVER	39	12711	59912879	10189320	308264924	480086462
HEAD OFFICES		354	2214892			
TOTALS	1848	39157	156339528	18658238	524908916	889657800
<b>BRITISH COLUMBIA</b>						
UNDER 10000 DOLLAR	671	830	1265240	103913	1398455	3391418
10000 TO 24999 DOLL	736	1954	4450563	346181	5159302	12203705
25000 TO 49999 DOLL	591	2923	7628935	592019	8837732	20830138
50000 TO 99999 DOLL	528	4291	13552880	1040043	16738878	38102749
100000 TO 199999 DOLL	492	6392	22694664	1756410	31804290	69669242
200000 TO 499999 DOLL	462	11421	45331152	3428054	75678612	148233179
500000 TO 999999 DOLL	214	9572	39345274	2853929	83092191	154367587
1000000 TO 4999999 DOLL	236	24232	107306247	9517566	268548927	491199860
5000000 AND OVER	65	36918	184919139	32119462	535740586	998919752
HEAD OFFICES		1974	12874557			
TOTALS	3995	100507	439368651	51757577	1026998973	1936917630
<b>YUKON AND NWT</b>						
UNDER 25000 DOLLAR	4	8	10515	1469	26112	53801
25000 TO 99999 DOLL	5	23	75385	13624	80190	267088
100000 AND OVER	5	93	529603	176145	1338479	2750329
TOTALS	14	124	615503	191238	1444781	3071218



Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 10000 DOLLAR	738	996	1276895	219315	1753997	3781143
10000 TO 24999 DOLLAR	1253	3298	6147657	922173	11422660	21762077
25000 TO 49999 DOLLAR	1294	5558	11252500	1574081	26433064	46456706
50000 TO 99999 DOLLAR	1394	8686	20833585	3025202	62693405	100930681
100000 TO 199999 DOLLAR	1298	11610	30749564	4674394	123544179	185646698
200000 TO 499999 DOLLAR	1142	19577	57230301	8034131	234152603	355517183
500000 TO 999999 DOLLAR	539	20787	65234702	7601675	245487922	380627280
1000000 TO 4999999 DOLLAR	648	60957	212411354	21837459	862482676	1391991031
5000000 AND OVER	182	65632	286827455	22902388	1550229825	2393580853
HEAD OFFICES		1510	9019801			
TOTALS	8488	198611	700983814	70790818	3118200331	4880293652
<b>TOBACCO PRODUCTS</b>						
UNDER 10000 DOLLAR	4	7	7656	496	5710	15531
10000 TO 24999 DOLLAR	4	42	91916	5117	138136	232380
25000 TO 49999 DOLLAR	3	64	162325	13131	220461	468103
50000 TO 99999 DOLLAR	5	136	370996	22505	2251611	2800770
100000 TO 499999 DOLLAR	7	847	2521787	129853	8576693	15055126
500000 AND OVER	17	8628	35182738	804165	205161619	315841725
HEAD OFFICES		7	17065			
TOTALS	40	9731	38354483	975267	216354230	334413635
<b>RUBBER</b>						
UNDER 10000 DOLLAR	6	10	25944	1215	10101	30097
10000 TO 24999 DOLLAR	9	25	75621	2325	76052	172484
25000 TO 49999 DOLLAR	4	19	42462	3432	52657	122205
50000 TO 99999 DOLLAR	10	102	342878	20839	526953	1224814
100000 TO 199999 DOLLAR	18	588	2009468	125944	2263114	6209822
200000 TO 499999 DOLLAR	9	504	1786154	139206	3428601	6576110
500000 TO 999999 DOLLAR	18	3463	12008480	926210	21130210	45131121
1000000 AND OVER	18	15600	68234512	4002668	125172610	263586465
HEAD OFFICES						
TOTALS	92	20311	84525519	5221839	152660298	323053118
<b>LEATHER</b>						
UNDER 10000 DOLLAR	55	75	141489	9153	130020	311910
10000 TO 24999 DOLLAR	63	167	347519	21248	448190	992590
25000 TO 49999 DOLLAR	58	346	802348	32017	987486	2143513
50000 TO 99999 DOLLAR	71	727	1737318	51649	2388833	5105972
100000 TO 199999 DOLLAR	78	1492	3844845	95578	4992411	10845845
200000 TO 499999 DOLLAR	134	5602	14164948	341411	22042009	44536711
500000 TO 999999 DOLLAR	72	6268	16236588	304631	23743858	49926338
1000000 TO 4999999 DOLLAR	74	14329	41608945	1111410	69933185	137557777
5000000 AND OVER	3	1418	5034955	298896	9770615	16693653
HEAD OFFICES						
TOTALS	608	30424	83918955	2265993	134436607	268114309
<b>TEXTILES</b>						
UNDER 10000 DOLLAR	87	141	251743	13766	109015	461297
10000 TO 24999 DOLLAR	99	348	771958	34953	539914	1654177
25000 TO 49999 DOLLAR	118	736	1913047	71254	1348653	4309139
50000 TO 99999 DOLLAR	124	1275	3402299	161413	3718585	9076342
100000 TO 199999 DOLLAR	130	2078	5813586	325572	8392040	18555846
200000 TO 499999 DOLLAR	123	3775	11246849	647942	21214655	41007112
500000 TO 999999 DOLLAR	76	4229	12830768	826700	33269701	55664226
1000000 TO 4999999 DOLLAR	135	22174	71017158	4850786	169779998	301412902
5000000 AND OVER	32	24899	87076261	8010014	192189221	378381892
HEAD OFFICES		2101	12176551			
TOTALS	924	61756	206500220	14942400	430561782	810522933
<b>KNITTING MILLS</b>						
UNDER 10000 DOLLAR	13	24	36663	3119	28526	68286
10000 TO 24999 DOLLAR	16	69	119382	3468	165233	279479
25000 TO 49999 DOLLAR	24	151	313488	13286	383501	849170
50000 TO 99999 DOLLAR	45	493	1137186	43500	1651527	3294273
100000 TO 199999 DOLLAR	48	959	2270852	67407	3481297	7000487
200000 TO 499999 DOLLAR	105	3695	9519374	267525	17734620	33455872
500000 TO 999999 DOLLAR	53	4249	10534363	360122	20950182	39739844
1000000 AND OVER	58	10787	28749235	993241	59690680	113472583
HEAD OFFICES		338	1370383			
TOTALS	362	20765	54050926	1751668	104085566	198159994

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960—continued

			Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CLOTHING</b>								
UNDER 10000	DOLLAR		120	244	362225	12033	244778	699721
10000 TO 24999	DOLL		199	893	1629284	59857	1301843	3493576
25000 TO 49999	DOLL		273	2173	4202674	120603	4133674	10092015
50000 TO 99999	DOLL		403	5594	12121166	225916	12008666	29407542
100000 TO 199999	DOLL		423	8534	21406255	304209	28686108	60008298
200000 TO 499999	DOLL		538	18936	49568714	676187	90521546	171151728
500000 TO 999999	DOLL		265	19394	51982093	624886	98604963	185193084
1000000 TO 4999999	DOLL		163	25845	70738122	882143	144522719	265590894
5000000 AND OVER			7	5003	13746644	126849	22707901	44831631
HEAD OFFICES				259	1456704			
TOTALS			2391	86875	227213881	3032683	402732198	770468489
<b>WOOD</b>								
UNDER 10000	DOLLAR		2924	2542	2687628	326718	6632006	11757727
10000 TO 24999	DOLL		1254	3156	5012340	511888	11363592	20405980
25000 TO 49999	DOLL		923	4250	8436764	828088	18208435	32975897
50000 TO 99999	DOLL		800	6352	15268668	1348495	30589993	56697329
100000 TO 199999	DOLL		636	8809	24073306	2123484	48075336	89049157
200000 TO 499999	DOLL		529	14491	45768938	3544707	93716061	168231051
500000 TO 999999	DOLL		232	12015	41206915	2778895	91605739	163447827
1000000 TO 4999999	DOLL		172	20116	78906350	4596142	185390598	326542452
5000000 AND OVER			20	12553	56070486	2111267	112549453	198934107
HEAD OFFICES				978	6090022			
TOTALS			7490	85262	283521417	18169684	598131213	1068041527
<b>FURNITURE AND FIXTURES</b>								
UNDER 10000	DOLLAR		515	652	1285577	80184	1112665	2894030
10000 TO 24999	DOLL		487	1280	3331427	165932	3308353	8178331
25000 TO 49999	DOLL		298	1502	4244528	172120	4216598	10431206
50000 TO 99999	DOLL		232	2022	6051596	216056	7133649	16402632
100000 TO 199999	DOLL		164	2544	7966423	294286	10638709	23027789
200000 TO 499999	DOLL		212	6927	22663020	821760	32575002	67746132
500000 TO 999999	DOLL		114	7062	24362149	783897	40109763	80854246
1000000 AND OVER			77	12217	42755667	1266970	67174022	138446458
HEAD OFFICES								
TOTALS			2099	34206	112660387	3801205	166268761	347980824
<b>PAPER</b>								
UNDER 10000	DOLLAR		13	19	27130	1661	21262	64702
10000 TO 24999	DOLL		16	62	114128	6642	159159	290754
25000 TO 49999	DOLL		30	132	316754	18282	569527	1144056
50000 TO 99999	DOLL		36	286	776317	39198	1336588	2656912
100000 TO 199999	DOLL		59	969	2747196	151683	4119648	8585939
200000 TO 499999	DOLL		103	2761	8778522	490416	18449523	33299286
500000 TO 999999	DOLL		70	3338	11448125	1251416	25286053	48766406
1000000 TO 4999999	DOLL		153	19847	79824671	8980971	207034581	370764530
5000000 AND OVER			101	64464	327839186	105065029	722896298	1662534612
HEAD OFFICES				3555	26752236			
TOTALS			581	95433	458624265	116005298	979872639	2128107197
<b>PRINTING PUBLISHING IND</b>								
UNDER 10000	DOLLAR		477	638	1165599	78624	944412	2734008
10000 TO 24999	DOLL		720	1869	4911758	214449	4075439	12002017
25000 TO 49999	DOLL		698	3485	10815349	324512	8132710	25116173
50000 TO 99999	DOLL		555	4882	17186903	417267	12537705	39604368
100000 TO 199999	DOLL		407	6295	24298598	527772	18173212	57083613
200000 TO 499999	DOLL		334	10140	42240535	863529	35131666	105714941
500000 TO 999999	DOLL		126	8530	35920341	742223	28614171	89692366
1000000 TO 4999999	DOLL		121	19408	89015512	1628278	75036421	245044361
5000000 AND OVER			24	18365	96772617	1547206	92200750	288938882
HEAD OFFICES				82	460809			
TOTALS			3462	73694	322788021	6343860	274846086	865930729
<b>PRIMARY METAL</b>								
UNDER 10000	DOLLAR		28	57	85473	9923	63850	169132
10000 TO 24999	DOLL		30	95	227761	19969	184708	486980
25000 TO 49999	DOLL		33	191	563321	46357	470915	1273080
50000 TO 99999	DOLL		48	437	1453968	121962	1285052	3455483
100000 TO 199999	DOLL		57	895	3200840	238921	3256098	8101845
200000 TO 499999	DOLL		57	2147	8387378	568662	6825456	18868158
500000 TO 999999	DOLL		38	2409	10161845	638478	10793159	26545749
1000000 TO 4999999	DOLL		67	9812	42551984	6345911	93614453	165277717
5000000 AND OVER			60	73156	382790238	93495579	1497648032	2518341887
HEAD OFFICES				826	5159728			
TOTALS			418	90025	454582536	101485762	1614141723	2742520031

Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>METAL FABRICATING</b>						
UNDER 10000 DOLLAR	241	380	675537	71080	483074	1499795
10000 TO 24999 DOLL	381	1122	3151338	213281	2111583	6584060
25000 TO 49999 DOLL	456	2310	7123170	397891	5509318	16707278
50000 TO 99999 DOLL	431	3648	12856380	656111	10349267	30629321
100000 TO 199999 DOLL	430	6321	24164173	1193518	22513871	61084738
200000 TO 499999 DOLL	449	12295	49459386	2255893	60714214	144176854
500000 TO 999999 DOLL	200	10571	43352003	1938438	66086685	141035818
1000000 TO 4999999 DOLL	255	34885	150740839	7175875	262139588	549693705
5000000 AND OVER	53	26627	134467545	5212078	232771477	481493234
HEAD OFFICES		346	2748010			
TOTALS	2896	98505	428738381	19114165	662679077	1432904803
<b>MACHINERY</b>						
UNDER 10000 DOLLAR	21	24	47043	5468	33714	108981
10000 TO 24999 DOLL	30	87	216372	15651	204384	515942
25000 TO 49999 DOLL	37	198	551532	32539	606890	1410357
50000 TO 99999 DOLL	58	510	1744298	85970	1715089	4423539
100000 TO 199999 DOLL	87	1229	4402708	219886	4955785	12528725
200000 TO 499999 DOLL	99	2531	10800125	467355	13763681	30964691
500000 TO 999999 DOLL	76	4321	19338627	707077	24448495	56716387
1000000 TO 4999999 DOLL	106	15586	68344898	2061385	107346557	231422782
5000000 AND OVER	19	18925	93308483	3176259	145997290	304362563
HEAD OFFICES		84	673596			
TOTALS	533	43495	199427682	6771590	299071885	642458967
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 10000 DOLLAR	89	132	215780	12525	168577	437777
10000 TO 24999 DOLL	97	309	763040	40881	612916	1574226
25000 TO 49999 DOLL	80	364	1066773	51067	1000915	2760968
50000 TO 99999 DOLL	66	634	2026054	104136	1777507	4839555
100000 TO 199999 DOLL	62	1069	3815852	164516	4022925	9434942
200000 TO 499999 DOLL	85	2695	1050565	435247	10849141	26973504
500000 TO 999999 DOLL	63	3970	16121376	665442	19921194	44878219
1000000 TO 4999999 DOLL	97	18473	78544306	3312426	98026169	231301352
5000000 AND OVER	48	81300	401499543	15512939	959705379	1678488703
HEAD OFFICES		471	3794417			
TOTALS	687	109417	518352786	20299179	1096084723	2000689246
<b>ELECTRICAL PRODUCTS</b>						
UNDER 10000 DOLLAR	18	27	43792	2335	36625	96189
10000 TO 24999 DOLL	18	56	154074	3004	185738	327207
25000 TO 49999 DOLL	38	169	556126	31727	626734	1392529
50000 TO 99999 DOLL	54	485	1679745	69328	1806615	3999364
100000 TO 199999 DOLL	56	804	2717046	146866	3742801	8022343
200000 TO 499999 DOLL	89	2652	9246154	356611	12931123	29441837
500000 TO 999999 DOLL	77	4488	15901258	514574	28461536	56700666
1000000 TO 4999999 DOLL	141	22726	93506512	3547430	164610343	341804295
5000000 AND OVER	57	46813	221898812	7038792	333594101	734181803
HEAD OFFICES		428	2884708			
TOTALS	548	78648	348588227	11710667	545995616	1175966233
<b>NON METALLIC MINERAL</b>						
UNDER 10000 DOLLAR	189	313	448409	53874	361157	899021
10000 TO 24999 DOLL	201	662	1408745	168409	1157373	3365603
25000 TO 49999 DOLL	162	891	2349517	255671	2212832	5928912
50000 TO 99999 DOLL	187	1629	4940215	800144	4943762	13696147
100000 TO 199999 DOLL	171	2407	8191270	1309364	9321806	24528787
200000 TO 499999 DOLL	181	4579	17107963	3797921	21869596	56164648
500000 TO 999999 DOLL	97	4233	17159606	4285373	27560420	66971109
1000000 TO 4999999 DOLL	117	13995	62531662	17852880	88757913	254976902
5000000 AND OVER	26	12116	54916800	19179223	74565479	220930451
HEAD OFFICES		781	4383913			
TOTALS	1331	41606	173438100	47702859	230750338	647461580
<b>PETROLEUM AND COAL</b>						
UNDER 10000 DOLLAR	6	10	21590	2138	15616	44550
10000 TO 24999 DOLL	3	11	32380	13603	52887	46004
25000 TO 49999 DOLL	6	21	64065	6801	58936	197734
50000 TO 99999 DOLL	7	31	120351	39350	202780	522565
100000 TO 199999 DOLL	5	47	174492	11847	384799	798778
200000 TO 499999 DOLL	11	85	352542	127148	2164943	3787433



Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 TO 999999 DOLL	5	118	502446	49179	1401742	3293948
1000000 TO 4999999 DOLL	17	897	4702371	1803490	24700987	39591222
5000000 AND OVER	36	10355	60403154	48018147	844650920	1149685524
HEAD OFFICES		2938	19073520			
TOTALS	96	14513	85446911	50071703	873633610	1197967758
CHEMICAL AND CHEMICAL PROD						
UNDER 10000 DOLLAR	117	154	321375	21077	219832	600026
10000 TO 24999 DOLL	94	244	624101	37008	529496	1485199
25000 TO 49999 DOLL	117	507	1550641	86777	1795797	4221872
50000 TO 99999 DOLL	101	658	2163731	168663	3243642	7184532
100000 TO 199999 DOLL	125	1205	4079695	269891	7704761	17899972
200000 TO 499999 DOLL	194	3531	14404121	1126956	29378558	63184360
500000 TO 999999 DOLL	134	4264	17316476	1423002	43600224	95919088
1000000 TO 4999999 DOLL	201	15169	67344699	9160331	196695435	429389263
5000000 AND OVER	60	26588	132447456	42600256	299675289	753582236
HEAD OFFICES		1949	12978824			
TOTALS	1143	54269	253231119	54893961	582843034	1373466548
MISC MANUFACTURING						
UNDER 10000 DOLLAR	510	639	1700222	80266	765196	2981270
10000 TO 24999 DOLL	523	1293	4284179	168035	2300474	8488719
25000 TO 49999 DOLL	393	2003	6643897	230436	4171117	14012631
50000 TO 99999 DOLL	321	2831	9483491	385370	8017672	22709198
100000 TO 199999 DOLL	264	4036	13681235	577455	14317282	37334067
200000 TO 499999 DOLL	246	8015	26513294	975620	34132917	77906801
500000 TO 999999 DOLL	128	7567	25770144	911736	40564222	88792315
1000000 TO 4999999 DOLL	98	14326	53727313	1698780	85578839	187203087
5000000 AND OVER	10	6136	29282994	769008	47749677	99507422
HEAD OFFICES		237	1132994			
TOTALS	2493	47083	172219763	5796706	237597396	538935510

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1</b>						
PULP AND PAPER MILLS						
UNDER 200000 DOLLARS	5	75	190184	53720	240070	579342
200000 TO 499999 DOLLAR	3	192	696396	197428	1050124	1218379
500000 TO 999999 DOLLAR	10	549	2142263	891609	2137859	6605304
1000000 TO 4999999 DOLLAR	33	4975	20534126	6217933	42318964	86176912
5000000 AND OVER	77	56570	295722290	103798664	611130447	1484147171
HEAD OFFICES		3281	25124587			
TOTALS	128	65642	344409846	111159354	656877464	1578727108
<b>2</b>						
SMELTING AND REFINING						
1000000 TO 4999999 DOLLAR	3	751	3215846	1453030	7114657	12098778
5000000 AND OVER	20	28957	150466492	61815028	917264785	1483078739
TOTALS	23	29708	153682338	63268058	924379442	1495177517
<b>3</b>						
PETROLEUM REFINING						
UNDER 500000 DOLLARS	13	729	3945807	1715610	19949587	31735677
5000000 AND OVER	31	9737	57082864	47540828	821682370	1117207344
HEAD OFFICES		2934	19022610			
TOTALS	44	13400	80051281	49256438	841631957	1148943021
<b>4</b>						
SLAUGHTERING MEAT PACKING						
UNDER 10000 DOLLARS	9	24	59372	8388	56399	143329
25000 TO 49999 DOLLAR	6	27	39353	7085	120705	203150
50000 TO 99999 DOLLAR	16	68	156478	30924	815908	1150185
100000 TO 199999 DOLLAR	19	129	356735	45343	1976554	2649735
200000 TO 499999 DOLLAR	28	312	969351	139770	7243821	9466497
500000 TO 999999 DOLLAR	36	797	2490343	263692	17878718	23801400
1000000 TO 4999999 DOLLAR	49	2852	10905469	936913	92465943	120111576
5000000 AND OVER	47	21737	100067604	5168996	724929522	900914107
TOTALS	210	25946	115044705	6601111	845487570	1058439979
<b>5</b>						
MOTOR VEHICLE MANUFACTURE						
UNDER 500000 DOLLARS	3	81	266624	8378	304009	735123
500000 TO 999999 DOLLAR	3	202	864970	32606	1526459	2807484
1000000 TO 4999999 DOLLAR	5	633	2699806	168235	6534505	14062584
5000000 AND OVER	7	26296	142122349	5833859	610653891	952724476
HEAD OFFICES		471	3794417			
TOTALS	18	27683	149748166	6043078	619018864	970329667
<b>6</b>						
IRON AND STEEL MILLS						
UNDER 500000 DOLLARS	10	378	1709786	163179	965122	3238174
500000 TO 999999 DOLLAR	4	410	1702075	180375	888324	2930491
1000000 TO 4999999 DOLLAR	18	2614	11707506	2509341	23249016	42413466
5000000 AND OVER	16	33057	178708721	26321544	350491564	707874261
HEAD OFFICES		13	64650			
TOTALS	48	36472	193892738	29174439	375594026	756456392
<b>7</b>						
SAWMILLS						
UNDER 10000 DOLLARS	2352	1892	1612387	214698	5501517	8982206
10000 TO 24999 DOLLAR	883	2234	2747459	340163	8704079	14361947
25000 TO 49999 DOLLAR	642	2812	4758276	515081	13825192	23065309
50000 TO 99999 DOLLAR	533	3955	8590665	823208	22094199	37859039
100000 TO 199999 DOLLAR	421	5389	14009413	1413442	33299200	58610180
200000 TO 499999 DOLLAR	293	7405	23204730	2006576	49757743	90627552
500000 TO 999999 DOLLAR	101	4947	18059264	1391194	37332766	70310597
1000000 TO 4999999 DOLLAR	73	8853	37391023	2169067	78992319	143893493
5000000 AND OVER	14	8466	38604157	1007583	80068787	143897435
HEAD OFFICES		654	4107184			
TOTALS	5312	46607	153084558	9881012	329575802	591607758
<b>8</b>						
INDUSTRIAL CHEMICALS MANU						
25000 TO 49999 DOLLAR	4	19	95439	15773	123162	166082
50000 TO 99999 DOLLAR	5	34	146349	30786	98903	373920
100000 TO 199999 DOLLAR	15	87	362652	60455	747645	2265695
200000 TO 499999 DOLLAR	28	343	1617662	321036	2425156	9563982
500000 TO 999999 DOLLAR	24	816	3594165	567395	5880714	17289843
1000000 TO 4999999 DOLLAR	31	2548	13219117	4865226	25785278	68090621
5000000 AND OVER	24	11824	62898842	35681033	142211445	352232627
HEAD OFFICES		700	4508421			
TOTALS	131	16371	86442647	41541704	177272303	449982770

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
9						
PASTEURIZING PLANTS						
UNDER 25000 DOLLARS	24	40	95656	26653	302064	474042
25000 TO 49999 DOLLAR	86	230	607127	137841	1906601	3156006
50000 TO 99999 DOLLAR	163	825	2342739	450420	7335457	12039472
100000 TO 199999 DOLLAR	189	1722	5197528	898115	17164190	27258049
200000 TO 499999 DOLLAR	142	2534	8876451	1279715	28252208	44084631
500000 TO 999999 DOLLAR	85	3335	12513916	1477550	39314147	60180117
1000000 TO 4999999 DOLLAR	76	8354	33245754	2894387	97651167	155925218
5000000 AND OVER	13	4791	21051701	1598237	64906046	98625749
TOTALS	778	21831	83930872	8762918	256831880	401743284
10						
MACHINERY EQUIPMENT MISC						
UNDER 10000 DOLLARS	11	12	26945	1978	14693	58493
10000 TO 24999 DOLLAR	23	70	171514	10125	154994	391047
25000 TO 49999 DOLLAR	24	115	365277	24486	394446	935567
50000 TO 99999 DOLLAR	47	386	1390536	65366	1339930	3556589
100000 TO 199999 DOLLAR	65	922	3450811	169011	3532028	9414550
200000 TO 499999 DOLLAR	79	2031	8743674	342825	10947237	24673953
500000 TO 999999 DOLLAR	66	3783	16988874	594770	21181201	49336348
1000000 TO 4999999 DOLLAR	83	12485	55493191	1633647	84372439	182248771
5000000 AND OVER	11	7793	37114653	1406384	52420441	123316684
HEAD OFFICES		9	46648			
TOTALS	409	27606	123792123	4248592	174357409	393932002
11						
MISCELLANEOUS FOOD						
UNDER 10000 DOLLARS	27	46	47913	7053	74907	146615
10000 TO 24999 DOLLAR	27	67	113628	18145	238089	453160
25000 TO 49999 DOLLAR	29	119	257877	18573	635618	1081431
50000 TO 99999 DOLLAR	36	233	625869	44640	1519247	2710608
100000 TO 199999 DOLLAR	28	265	870524	86773	2393337	4224806
200000 TO 499999 DOLLAR	34	511	1573880	182200	6637429	11038155
500000 TO 999999 DOLLAR	44	1331	4217673	427461	20225568	32943299
1000000 TO 4999999 DOLLAR	60	4039	14123740	1168878	88012218	130128531
5000000 AND OVER	18	3473	15087279	2337341	118582013	200023639
HEAD OFFICES		712	4343621			
TOTALS	303	10796	41262004	4291064	238318426	382750240
12						
BAKERIES						
UNDER 10000 DOLLARS	258	335	546012	87511	767469	1658972
10000 TO 24999 DOLLAR	804	2251	4395031	603640	6644094	14011822
25000 TO 49999 DOLLAR	688	3650	7376356	892980	11264022	24015917
50000 TO 99999 DOLLAR	432	4079	9824381	1041560	14069993	30512251
100000 TO 199999 DOLLAR	193	3085	8647045	806029	11884366	26087365
200000 TO 499999 DOLLAR	126	4284	13233894	1306167	17535660	38478112
500000 TO 999999 DOLLAR	61	4355	14971644	1480311	19843618	44626670
1000000 TO 4999999 DOLLAR	62	11082	42092121	3606877	59735312	132440640
5000000 AND OVER	7	4051	16169221	1200051	24851216	54299663
HEAD OFFICES		20	121625			
TOTALS	2631	37192	117377330	11025126	166595750	366131412
13						
PRINTING AND PUBLISHING						
UNDER 10000 DOLLARS	78	128	240372	25424	109474	488129
10000 TO 24999 DOLLAR	160	505	1305418	88123	617434	2648358
25000 TO 49999 DOLLAR	162	1132	3162111	131954	1202420	5862189
50000 TO 99999 DOLLAR	129	1477	4602924	158220	1896540	9170906
100000 TO 199999 DOLLAR	81	1644	5727036	171948	2217301	11466341
200000 TO 499999 DOLLAR	47	2116	7363704	193711	2488362	15008155
500000 TO 999999 DOLLAR	37	3084	11804251	279126	5090182	26706692
1000000 TO 4999999 DOLLAR	43	8011	36284834	720829	20468837	89008846
5000000 AND OVER	15	13257	72090132	1197474	60170257	199516831
HEAD OFFICES		82	460809			
TOTALS	752	31436	143041591	2966809	94260807	359876447
14						
METAL STAMP PRESS COAT						
UNDER 10000 DOLLARS	24	36	64212	7147	49902	148217
10000 TO 24999 DOLLAR	54	164	419947	29100	356458	978280
25000 TO 49999 DOLLAR	63	313	957158	72655	805021	2253451
50000 TO 99999 DOLLAR	70	589	1994366	139872	1873231	5126238
100000 TO 199999 DOLLAR	79	1156	4068391	311051	4237048	11134100
200000 TO 499999 DOLLAR	113	3278	12837521	699921	15801748	37226158
500000 TO 999999 DOLLAR	49	2281	9084244	410008	16610419	34022799
1000000 TO 4999999 DOLLAR	54	7252	29498468	1366005	65918440	121495966
5000000 AND OVER	13	5630	32023251	1302030	65356804	136694640
HEAD OFFICES		109	1637959			
TOTALS	519	20808	92585517	4337789	171009071	349079849



TABLE 18. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments ■
<b>15</b>						
<b>FRUIT VEGETABLE CANNERS</b>						
UNDER 10000 DOLLARS	33	48	39384	6765	94011	179946
10000 TO 24999 DOLLAR	23	65	95097	13145	211446	401484
25000 TO 49999 DOLLAR	31	167	248577	29268	581447	1097922
50000 TO 99999 DOLLAR	46	418	757705	86161	2237134	3404891
100000 TO 199999 DOLLAR	44	746	1409906	118390	4237552	6438769
200000 TO 499999 DOLLAR	74	1936	4167209	395262	15543863	23202817
500000 TO 999999 DOLLAR	39	1752	4264172	373567	17450749	27167558
1000000 TO 4999999 DOLLAR	63	7118	19759282	1672833	84025074	133364642
5000000 AND OVER	8	3953	15977918	1117174	67276488	117917744
HEAD OFFICES		405	1807119			
TOTALS	361	16608	48526369	3812565	191657764	313175773
<b>16</b>						
<b>AIRCRAFT AND PARTS MANUF</b>						
UNDER 10000 DOLLARS	3	5	14500	1170	3703	22877
10000 TO 24999 DOLLAR	5	22	63225	2726	27021	95766
25000 TO 49999 DOLLAR	8	38	103902	7711	65865	271530
50000 TO 99999 DOLLAR	8	82	299856	16877	130025	621295
100000 TO 199999 DOLLAR	12	211	867357	33136	540482	1875139
200000 TO 499999 DOLLAR	12	530	2324252	80300	1099027	4091806
500000 TO 999999 DOLLAR	7	537	2442036	75111	1429534	5115948
1000000 TO 4999999 DOLLAR	20	5730	25552973	747831	15107112	52667206
5000000 AND OVER	8	19901	99874600	2316632	96118623	243428636
TOTALS	83	27056	131542701	3281494	114521392	308190203
<b>17</b>						
<b>BUTTER AND CHEESE PLANTS</b>						
UNDER 10000 DOLLAR	5	4	5494	1875	22422	30611
10000 TO 24999 DOLL	30	40	62154	13720	447188	525930
25000 TO 49999 DOLL	76	115	234725	49258	2495058	2862568
50000 TO 99999 DOLL	180	420	912145	202574	11795204	13452834
100000 TO 199999 DOLL	280	1144	2783158	601430	35136193	40663234
200000 TO 499999 DOLL	263	2050	5552817	1271208	69142261	81040798
500000 TO 999999 DOLL	73	1314	3794871	1046859	40651032	49218553
1000000 AND OVER	54	2471	8351434	2630452	92230412	111094728
TOTALS	961	7558	21699798	5817376	251919770	298889256
<b>18</b>						
<b>MOTOR VEHICLE PARTS ACCES</b>						
UNDER 10000 DOLLARS	3	3	8680	203	13977	23751
10000 TO 24999 DOLLAR	6	19	50572	2477	41527	104224
25000 TO 49999 DOLLAR	6	24	75921	5645	67084	196167
50000 TO 99999 DOLLAR	9	58	232708	12660	260124	668909
100000 TO 199999 DOLLAR	9	162	556663	29962	624249	1525250
200000 TO 499999 DOLLAR	21	546	2028781	99184	2839195	6397108
500000 TO 999999 DOLLAR	20	939	3840507	169791	6704616	13872132
1000000 TO 4999999 DOLLAR	34	4675	19665007	886226	38944422	77822428
5000000 AND OVER	11	8976	47187189	3076901	101597886	186261574
TOTALS	119	15402	73646028	4283049	151093080	286871543
<b>19</b>						
<b>FEED MANUFACTURERS</b>						
UNDER 10000 DOLLARS	241	269	341845	78386	374247	921572
10000 TO 24999 DOLLAR	166	263	511055	126797	1917600	2846153
25000 TO 49999 DOLLAR	212	459	1053489	259644	5936448	7947741
50000 TO 99999 DOLLAR	274	936	2415761	499923	14942490	19499620
100000 TO 199999 DOLLAR	254	1301	3722880	811213	27689473	35868953
200000 TO 499999 DOLLAR	164	1560	4894149	1009464	37123982	48643790
500000 TO 999999 DOLLAR	42	780	3090951	402369	23365377	31091191
1000000 TO 4999999 DOLLAR	47	1919	7229958	1043636	68575036	92764066
5000000 AND OVER	6	564	2707170	241828	35875608	44991873
HEAD OFFICES		14	53366			
TOTALS	1406	8065	26020624	4473260	215800261	284574959
<b>20</b>						
<b>CLOTHING WOMEN FACTORIES</b>						
UNDER 10000 DOLLARS	9	18	24048	851	22335	56215
10000 TO 24999 DOLLAR	35	157	253382	8857	303932	658469
25000 TO 49999 DOLLAR	39	252	505269	9544	723941	1475144
50000 TO 99999 DOLLAR	70	775	1838489	24587	2622112	5458129
100000 TO 199999 DOLLAR	104	1799	4859734	57518	7736192	15210734
200000 TO 499999 DOLLAR	216	7555	21215584	208603	36434877	71957707
500000 TO 999999 DOLLAR	114	7558	22248348	202446	42035219	80463488
1000000 TO 4999999 DOLLAR	61	7865	21908131	170645	51782328	93244461
HEAD OFFICES		32	272084			
TOTALS	648	26011	73125069	683051	141660936	268524347

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>21 CLOTHING MENS FACTORIES</b>						
UNDER 10000 DOLLARS	16	34	35086	1083	35473	86361
10000 TO 24999 DOLLAR	21	96	146591	3931	155686	334457
25000 TO 49999 DOLLAR	31	205	388801	10898	615594	1213979
50000 TO 99999 DOLLAR	61	552	1218282	23378	2387816	4379935
100000 TO 199999 DOLLAR	88	1573	3797461	55224	6968173	12601686
200000 TO 499999 DOLLAR	146	4390	11150664	192783	26785857	45039471
500000 TO 999999 DOLLAR	81	6183	15553976	225610	31131618	56254781
1000000 TO 4999999 DOLLAR	61	12137	33047105	410185	61542097	113539895
5000000 AND OVER	4	3340	9667136	85247	15061592	27828352
HEAD OFFICES		227	1184620			
TOTALS	509	28737	76189722	1008339	144683906	261278917
<b>22 BREWERIES</b>						
UNDER 200000 DOLLARS	5	85	348691	58589	401555	1587458
500000 TO 999999 DOLLAR	6	353	1811690	113107	1054683	3956816
1000000 TO 4999999 DOLLAR	27	2142	10101107	1001284	15056910	64297417
5000000 AND OVER	16	5245	29200114	2116048	41537238	181659017
HEAD OFFICES		39	643414			
TOTALS	54	7864	42105016	3289028	58050386	251500708
<b>23 PRINTING AND BOOKBINDING</b>						
UNDER 10000 DOLLARS	310	378	717007	47727	565412	1679811
10000 TO 24999 DOLLAR	392	961	2702354	116256	2182176	6515176
25000 TO 49999 DOLLAR	367	1699	5519351	171135	4537393	13324598
50000 TO 99999 DOLLAR	264	2281	8130519	192920	6310563	18586348
100000 TO 199999 DOLLAR	202	3122	12155865	269237	9631569	28376389
200000 TO 499999 DOLLAR	155	4680	19356134	438774	17276743	48205438
500000 TO 999999 DOLLAR	40	2746	11083212	241611	10524489	28479791
1000000 TO 4999999 DOLLAR	35	7622	33762729	683044	36628517	100680661
TOTALS	1765	23489	93427171	2160704	87656862	245848212
<b>24 ELECTRIC INDUSTRIAL EQUIP</b>						
UNDER 50000 DOLLARS	4	18	54259	2604	47278	119888
50000 TO 99999 DOLLAR	17	126	468974	10072	619978	1321784
100000 TO 199999 DOLLAR	8	107	455480	12799	557302	1260832
200000 TO 499999 DOLLAR	16	431	1890784	56687	2405062	5806959
500000 TO 999999 DOLLAR	15	1011	3841574	93266	5316564	10783425
1000000 TO 4999999 DOLLAR	31	6172	28295750	859143	38481509	87514609
5000000 AND OVER	9	8786	46256702	1567288	37464682	130102059
HEAD OFFICES		428	2884708			
TOTALS	100	17079	84148231	2601859	84892375	236909556
<b>25 COMMUNICATIONS EQUIPMENT</b>						
UNDER 10000 DOLLARS	3	7	5573	450	8200	16489
10000 TO 24999 DOLLAR	10	34	93618	1356	111017	178042
25000 TO 49999 DOLLAR	6	36	120592	6964	85381	258665
50000 TO 99999 DOLLAR	14	147	469912	25561	414513	976099
100000 TO 199999 DOLLAR	15	280	916649	62208	682074	1976131
200000 TO 499999 DOLLAR	33	1145	3895346	146667	4088530	10693639
500000 TO 999999 DOLLAR	21	1586	5710999	140326	6193065	15583121
1000000 TO 4999999 DOLLAR	19	3132	11923394	246600	13475802	34002427
5000000 AND OVER	11	16614	79129266	875467	56287843	171762032
TOTALS	132	22981	102265349	1505599	81346425	235446645
<b>26 FABRICATE STRUCTURE METAL</b>						
100000 TO 199999 DOLLAR	4	63	228339	10437	357401	678706
200000 TO 499999 DOLLAR	13	320	1285803	53012	1988807	4153140
500000 TO 999999 DOLLAR	10	539	2197176	100541	4565244	7238217
1000000 TO 4999999 DOLLAR	29	4351	19586038	722261	35036299	68877955
5000000 AND OVER	17	9922	49734835	1304799	68195982	152217672
TOTALS	73	15195	73032191	2191050	110143733	233165690
<b>27 SASH DOOR PLANING MILLS</b>						
UNDER 10000 DOLLARS	461	518	881013	96874	917337	2304570
10000 TO 24999 DOLLAR	278	629	1647689	131071	2001723	4492671
25000 TO 49999 DOLLAR	208	973	2646931	215276	3346213	7382849
50000 TO 99999 DOLLAR	197	1622	4863986	393614	6300397	14008499
100000 TO 199999 DOLLAR	146	2163	6775964	498585	10349687	20624144
200000 TO 499999 DOLLAR	141	3678	12256249	930173	27346832	45938198
500000 TO 999999 DOLLAR	84	3759	12722129	793940	37502552	59125864
1000000 TO 4999999 DOLLAR	48	3321	12601938	846675	51000420	75957739
HEAD OFFICES		155	831850			
TOTALS	1563	16818	55227749	3906208	138765161	229834534

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
28						
FLOUR MILLS						
UNDER 25000 DOLLARS	5	10	16345	4360	11380	37682
25000 TO 49999 DOLLAR	3	8	18507	2725	74025	109893
50000 TO 99999 DOLLAR	3	14	46215	6925	155770	217046
100000 TO 199999 DOLLAR	4	34	83635	17510	519440	648856
200000 TO 499999 DOLLAR	7	67	248542	53155	1850685	2354973
500000 TO 999999 DOLLAR	5	85	302485	40130	2667292	3320553
1000000 TO 4999999 DOLLAR	13	512	1992386	265102	24706067	30321407
5000000 AND OVER	18	3443	14708049	1433676	144286051	187646971
TOTALS	58	4173	17416164	1823583	174270710	224657381
29						
SYNTHETIC TEXTILE MILLS						
UNDER 100000 DOLLARS	3	13	37882	1527	126847	167252
200000 TO 499999 DOLLAR	8	275	785579	51666	1094459	2584965
500000 TO 999999 DOLLAR	8	594	1772614	102541	3452344	6210299
1000000 TO 4999999 DOLLAR	23	4534	13915223	861607	34539227	60800936
5000000 AND OVER	9	8741	33418477	4001712	63062799	152173788
HEAD OFFICES		944	6025656			
TOTALS	51	15101	55955431	5019053	102275676	221937240
30						
TOBACCO PRODUCTS MANUFACT						
UNDER 10000 DOLLARS	4	7	7656	496	5710	15531
25000 TO 99999 DOLLAR	3	35	73966	4145	68077	160180
100000 TO 999999 DOLLAR	3	129	344423	8565	632291	1044640
1000000 TO 4999999 DOLLAR	5	706	2069850	95282	5895196	11620283
5000000 AND OVER	9	6983	30412284	544360	105588349	205047355
TOTALS	24	7860	32908179	652848	112189623	217887989
31						
RAILROAD ROLLING STOCK						
100000 TO 999999 DOLLAR	5	249	1007833	63484	1562937	2718075
1000000 TO 4999999 DOLLAR	13	3364	14025706	945251	15098077	35994135
5000000 AND OVER	11	14643	62036310	2773810	107840088	173364757
TOTALS	29	18256	77069849	3782545	124501102	212076967
32						
COTTON YARN CLOTH MILLS						
UNDER 200000 DOLLARS	4	48	78500	6400	95000	220898
500000 TO 999999 DOLLAR	4	320	941984	36733	1586648	2949567
1000000 TO 4999999 DOLLAR	21	4434	13290812	1080298	28301814	53251906
5000000 AND OVER	13	11292	34754510	3037651	91362427	153080414
HEAD OFFICES		747	4221624			
TOTALS	42	16841	53287430	4161082	121345889	209502785
33						
APPLIANCES MAJOR						
25000 TO 99999 DOLLAR	4	28	123716	6623	74737	232234
100000 TO 199999 DOLLAR	3	58	182221	14582	173280	415457
200000 TO 999999 DOLLAR	6	252	897322	30429	1792876	3846280
1000000 TO 4999999 DOLLAR	18	3564	13298127	758143	27305643	50283392
5000000 AND OVER	13	7325	33444822	2189134	79182526	149310280
TOTALS	44	11227	47936208	2998911	108529062	204087643
34						
METAL FABRICATING MISC						
UNDER 10000 DOLLARS	33	46	66050	6309	58134	167054
10000 TO 24999 DOLLAR	33	105	354568	20820	243837	567950
25000 TO 49999 DOLLAR	39	151	542074	34800	536375	1500088
50000 TO 99999 DOLLAR	26	178	604657	43583	677090	1868138
100000 TO 199999 DOLLAR	50	730	2688245	138804	2842265	7215443
200000 TO 499999 DOLLAR	45	1026	4248742	224855	7058429	14744364
500000 TO 999999 DOLLAR	37	2133	8080495	479031	11677497	25329486
1000000 TO 4999999 DOLLAR	54	8188	35311111	2365016	55427131	121898112
5000000 AND OVER	4	2225	10423513	568371	9559529	29005694
TOTALS	321	14782	62319455	3881589	88080287	202296329
35						
WIRE AND WIRE PRODUCTS						
UNDER 10000 DOLLARS	12	22	36202	3521	29755	75511
10000 TO 24999 DOLLAR	15	36	90499	5258	59968	240667
25000 TO 49999 DOLLAR	25	136	356677	13439	278913	895889
50000 TO 99999 DOLLAR	29	247	741704	30158	955501	2179324
100000 TO 199999 DOLLAR	24	401	1368349	55085	1603938	3612003
200000 TO 499999 DOLLAR	42	1163	4363264	204702	6108941	13488846
500000 TO 999999 DOLLAR	13	748	2734531	131974	4801824	9232651
1000000 TO 4999999 DOLLAR	28	3637	16857719	724631	30868251	62730825
5000000 AND OVER	12	5515	27375474	1592907	65688358	107606605
TOTALS	200	11905	53924419	2761675	110395449	200112321



TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—concluded

	Estab- lish- ments No	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments I
36						
FURNITURE HOUSEHOLD						
UNDER 10000 DOLLARS	454	569	1131139	70682	998520	2578345
10000 TO 24999 DOLLAR	396	1025	2711717	131693	2615038	6575596
25000 TO 49999 DOLLAR	230	1154	3331601	124510	3162416	7982427
50000 TO 99999 DOLLAR	154	1382	4225071	134641	4756037	11047678
100000 TO 199999 DOLLAR	104	1665	5124770	177766	6891754	14689619
200000 TO 499999 DOLLAR	128	4249	13825347	492723	20244112	41136388
500000 TO 999999 DOLLAR	69	4424	14510384	475855	24546940	47947121
1000000 TO 4999999 DOLLAR	39	6061	20799930	522953	31898304	64879739
TOTALS	1574	20529	65659959	2130823	95113121	196836913
37						
PAPER CONVERTERS OTHER						
UNDER 10000 DOLLARS	10	15	22710	1237	16909	52251
10000 TO 24999 DOLLAR	10	29	58783	5633	97710	186970
25000 TO 49999 DOLLAR	17	71	173936	10760	327439	648732
50000 TO 99999 DOLLAR	18	135	370350	19241	562511	1261183
100000 TO 199999 DOLLAR	21	266	857128	40861	1435169	2899680
200000 TO 499999 DOLLAR	49	1121	3784787	146344	7981310	15785267
500000 TO 999999 DOLLAR	27	1064	3951287	169246	10121384	19557097
1000000 TO 4999999 DOLLAR	34	4518	18507617	950401	42373802	83380634
5000000 AND OVER	7	2317	9612187	357556	34225589	54756570
HEAD OFFICES		164	988342			
TOTALS	193	9700	38327127	1701279	97141823	178528384
38						
RUBBER TIRE TUBE MANUFACT						
ALL SIZE GROUPS	9	8073	38530649	2615769	89685657	175188613
TOTALS	9	8073	38530649	2615769	89685657	175188613
39						
DISTILLERIES						
UNDER 5000000 DOLLARS	14	966	4208912	861349	12829514	30105984
5000000 AND OVER	7	3414	15378163	1584176	43006820	142203344
HEAD OFFICES		202	1391130			
TOTALS	21	4582	20978205	2445525	55836334	172309328
40						
FISH PRODUCTS INDUSTRY						
UNDER 10000 DOLLARS	57	124	88583	6337	141357	243455
10000 TO 24999 DOLLAR	55	248	266741	44243	542777	886366
25000 TO 49999 DOLLAR	49	326	433265	43478	11112432	1746031
50000 TO 99999 DOLLAR	48	560	894780	143345	2258404	3480952
100000 TO 199999 DOLLAR	59	939	1442140	168943	6577418	8581261
200000 TO 499999 DOLLAR	52	1821	3741675	305510	12368898	17684836
500000 TO 999999 DOLLAR	44	2897	5840916	534183	21561456	31991144
1000000 TO 4999999 DOLLAR	35	5612	13844943	1262642	45677153	77789507
5000000 AND OVER	3	796	2993986	204270	13623331	27126361
HEAD OFFICES		34	170531			
TOTALS	402	13357	29717560	2712951	103863226	169529913

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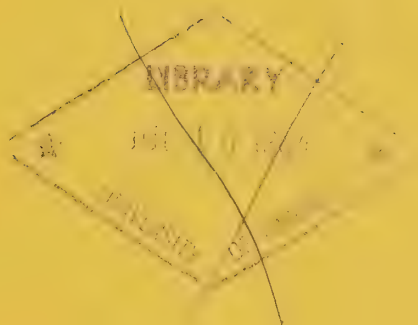


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TYPE OF OWNERSHIP AND SIZE OF ESTABLISHMENT  
ENGAGED IN MANUFACTURING IN CANADA

1961

Government  
Publications



DOMINION BUREAU OF STATISTICS

Industry Division





DOMINION BUREAU OF STATISTICS  
Industry Division

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1961

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## EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

### Establishment

The reporting unit in the Census of Manufactures is the **establishment**. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

- Materials and supplies used,
- Goods purchased for resale as such,
- Fuel and power consumed,
- Number of employees and their pay,
- Inventories,
- Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

### Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff. Employees on new construction work, in retail or wholesale operations, on outside piece work, etc, are not included.



Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### **Salaries and Wages**

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### **Cost of Fuel and Electricity**

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

### **Materials and Supplies Used**

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

### **Factory Shipments**

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, air craft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

### **Inventories**

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

### **Value added by Manufacturing**

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.<sup>1</sup>

### **Standard Industrial Classification**

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

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<sup>1</sup> To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

### Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.





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# MANUFACTURING INDUSTRIES OF CANADA

## TYPE OF OWNERSHIP AND SIZE OF ESTABLISHMENT

### ENGAGED IN MANUFACTURING IN CANADA

1961

#### CHANGES IN CLASSIFICATION AND CONCEPT

The statistics contained in the 1960 report reflected the implementation of the revised Standard Industrial Classification which provides for a breakdown of the manufacturing universe into 140 industries arranged in 20 major groups. This compared with 135 industries in 17 major groups in the old classification system which was used in the compilations for the years 1949 to 1959 inclusive. The revised classification incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade.

The revised classification introduced in last year's report brought about substantial changes in a number of industries because of the shifting of establishments from one industry to another, or because of regrouping of establishments into different industry classes. Many industries remained substantially unchanged. A description of the principal changes was given in the 1960 report. In order to provide comparability of data for recent years, the 1960 report also contained principal statistics on the revised basis for major industry groups of the new classification and totals by province for years back to 1957.

The present report for 1961 reflects a conceptual change which will result in an additional break in continuity. This change is an essential part of a programme aimed at improving the quality and consistency of industry statistics while at the same time facilitating reporting of the data. The differences in the 1961 statistics are the result of a change in the definition of the reporting unit (establishment) in the Census of Manufactures. The new definition, together with the principal changes that resulted from its implementation, is described under "Establishment" in the Explanatory Notes at the beginning of this report. Where continuity of industry statistics was affected by these changes, adjustments to the data were made back to 1957 in order to maintain continuity of the series for recent years. The statistics in this report thus supersede those contained in the 1960 publication for the period 1957-60 and reflect both the change in classification implemented in the 1960 census and the change in concept introduced in the 1961 census.

In addition to the changes described in the Explanatory Notes and other changes in valuation, it should be noted that the two new industries—Poultry Processors and Dental Laboratories—introduced for the first time in the 1960 compilations, (see reconciliation table on page 10 of the 1960 report) were removed from the statistics contained in this report in order to provide comparability over the whole period 1957-61. These industries were included in the 1960 and 1961 censuses in accordance with the revised Standard Industrial Classification but did not represent "new" production. They will be re-introduced in the revised 1961 statistics to be released in the 1962 Census of Manufactures reports and will form part of the regular compilations thereafter. Two other groups of establishments that were surveyed for the first time in the 1960 census were treated in the same manner—book publishers (part of the Publishing Only industry) and electro-plating establishments (part of the Metal Stamping, Pressing and Coating industry). These also represented a break in continuity in the statistics of the industries involved and necessitated adjustments to the 1960 data.

In order to indicate the magnitude of all the changes described above resulting from the introduction of the new concept in the 1961 census, the following table shows the original and revised figures for 1960 for number of establishments and value of shipments at the provincial and major industry group levels. Since the 1961 Census of Manufactures was collected and compiled on the basis of the new concept only, no figures are, therefore, available to show what the results for 1961 would have been had they also been compiled on the old basis. For this reason the comparisons between the results on the old and new concepts can only be made for the years 1957-1960 which are available on both basis.

Some of the major differences in the industry group series result from the following adjustments:

In the case of the Food and Beverage Industries, the difference of \$212 million resulted mainly from the removal of the Poultry Processors industry from the 1960 compilations, as described earlier (\$119 million) and the transfer of several hundred feed reports from the manufacturing universe to



non-manufacturing industries. Most of the feed establishments were found to be principally engaged in trade and, in line with the new establishment concept (see Explanatory Notes), were removed from the basic manufacturing industry statistics.

The difference of \$61 million in the Wood Industries total resulted mainly from the transfer of a large number of sawmills out of manufacturing to other industries and a change from a value of production basis (lumber sawn by contract was given full value) to a value of shipments basis (revenue only for contract sawing). Another reason was the consolidation of reports in the same area for the same company into a combined report where company records do not permit satisfactory reporting of different operations, such as sawmilling and planing, in separate questionnaires as was the practice in the past.

In the Petroleum and Coal Products industry the main factor in the difference of \$48 million in the value of shipments was the treatment of prod-

ucts made for own use (mostly fuel oil) in petroleum refineries. Previously, these products were valued and added to the value of products made for sale and also included as part of fuels consumed, thus inflating the value of both inputs and outputs of the industry. In the new approach, such products made for internal use are removed from the compilations so that the shipments from each establishment will reflect outward movement of goods.

The difference of \$27 million in the Miscellaneous Manufacturing Industries is accounted for partly by the removal from the 1960 figures of Dental Laboratories (\$12 million) as described earlier.

The differences of \$20 million in both the Printing and Publishing and Metal Fabricating industries are principally the result of removing book publishers and electroplating establishments (\$16 million and \$14 million, respectively) from the 1960 statistics as noted above.

	Number of establishments			Selling value of factory shipments, 1960		
	Original <sup>1</sup>	Revised <sup>2</sup>	Difference	Original <sup>1</sup>	Revised <sup>2</sup>	Difference
	number			dollars		
<b>Provinces:</b>						
Newfoundland .....	635	396	- 239	129,284,578	126,980,575	- 2,304,003
Prince Edward Island .....	184	154	- 30	30,231,361	28,414,952	- 1,816,409
Nova Scotia .....	1,278	1,039	- 239	406,182,088	387,868,633	- 18,313,455
New Brunswick .....	901	768	- 133	377,110,146	369,107,808	- 8,002,338
Quebec .....	11,961	11,093	- 868	7,206,096,003	7,075,504,794	- 130,591,209
Ontario .....	13,387	12,090	- 1,297	11,685,675,652	11,479,327,327	- 206,348,325
Manitoba .....	1,592	1,414	- 178	738,457,346	711,218,538	- 27,238,808
Saskatchewan .....	887	682	- 205	344,773,261	329,944,928	- 14,828,333
Alberta .....	1,848	1,586	- 262	889,657,800	859,966,254	- 29,691,546
British Columbia .....	3,995	3,616	- 379	1,936,917,630	1,908,542,596	- 28,375,034
Yukon and Northwest Territories .....	14	14		3,071,218	2,927,723	- 143,495
<b>Canada .....</b>	<b>36,682</b>	<b>32,852</b>	<b>- 3,830</b>	<b>23,747,457,083</b>	<b>23,279,804,128</b>	<b>- 467,652,955</b>
<b>Industry groups (Revised Classification):</b>						
Food and beverage industries .....	8,488	7,598	- 890	4,880,293,652	4,668,363,133	- 211,930,519
Tobacco products industries .....	40	39	- 1	334,413,635	334,369,583	- 44,052
Rubber industries .....	92	89	- 3	323,053,118	328,459,312	+ 5,406,194
Leather industries .....	608	580	- 28	268,114,309	265,667,310	- 2,446,999
Textile industries .....	924	886	- 38	810,522,933	795,930,026	- 14,592,907
Knitting mills .....	362	356	- 6	198,159,994	199,566,156	+ 1,406,162
Clothing industries .....	2,391	2,306	- 85	770,468,489	762,967,070	- 7,501,419
Wood industries .....	7,490	5,730	- 1,760	1,068,041,527	1,007,333,001	- 60,708,526
Furniture and fixture industries .....	2,099	2,070	- 29	347,980,824	341,989,146	- 5,991,678
Paper and allied industries .....	581	565	- 16	2,128,107,197	2,125,894,577	- 2,212,520
Printing, publishing and allied industries .....	3,462	3,410	- 52	865,930,729	845,827,676	- 20,103,053
Primary metal industries .....	418	404	- 14	2,742,520,031	2,728,773,897	- 13,746,134
Metal fabricating industries .....	2,896	2,756	- 140	1,432,904,803	1,412,484,773	- 20,420,030
Machinery industries .....	533	519	- 14	642,458,967	637,673,848	- 4,785,119
Transportation equipment industries .....	687	677	- 10	2,000,689,246	1,999,758,033	- 931,213
Electrical products industries .....	548	536	- 12	1,175,966,233	1,165,736,538	- 10,229,695
Non-metallic mineral products .....	1,331	1,296	- 35	647,461,580	639,089,796	- 8,371,784
Petroleum and coal products .....	96	91	- 5	1,197,967,758	1,150,421,636	- 47,546,122
Chemical and chemical products .....	1,143	1,063	- 80	1,373,466,548	1,357,688,488	- 15,778,060
Miscellaneous manufacturing industries ..	2,493	1,881	- 612	538,935,510	511,810,029	- 27,125,481

<sup>1</sup> As published in the 1960 report.

<sup>2</sup> As revised in the present (1961) report.

## PART I—TYPE OF OWNERSHIP OF THE MANUFACTURING INDUSTRIES OF CANADA

On the basis of type of ownership, establishments that were incorporated companies or branches of incorporated companies in 1961 outnumbered for the first time those of the three other types of ownership combined. The trend towards the increasing proportion of the total occupied by incorporated companies has continued almost without interruption since these data were first compiled in 1946. At that time, incorporated companies accounted for only one-third, and individual ownership for almost one-half, of the total. Neither the 1946 nor 1961 proportions, however, are entirely comparable with those of other years. The 1946 data exclude the fish-curing and packing industry, and the 1961 data are based on the revised Standard Industrial Classifica-

tion and the new establishment concept. Implementation of the latter concept removed from the manufacturing sector those establishments not primarily engaged in manufacturing and, as many of these were small establishments, the majority of which are usually not incorporated, the net effect of their removal was a partially artificial increase in the proportion of incorporated companies between 1960 and 1961. The growth in relative importance of incorporated companies from 33.4 per cent of the total number of establishments in 1946 to 54.0 in 1961 was accompanied by declines in the proportions occupied by individual ownerships from 47.3 to 34.4, by partnerships from 16.0 to 9.4, and by co-operatives from 3.3 to 2.2 per cent during the same period.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries by Type of Ownership 1946-61**

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
	per cent			
1946 (estimated) .....	47.3	16.0	33.4	3.3
1947 .....	46.4	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0
1952 .....	44.9	15.4	36.9	2.8
1953 .....	44.4	14.8	38.2	2.6
1954 .....	43.6	14.3	39.5	2.6
1955 .....	42.7	13.6	41.1	2.6
1956 .....	41.4	12.7	43.4	2.5
1957 .....	40.6	12.0	44.9	2.5
1958 .....	39.2	11.1	47.1	2.6
1959 .....	38.4	10.8	48.2	2.6
1960 .....	37.7	10.3	49.5	2.5
1961 <sup>1</sup> .....	34.4	9.4	54.0	2.2

<sup>1</sup> Not exactly comparable with previous years because of introduction of the revised Standard Industrial Classification and the New Establishment Concept, see text above and "Explanatory Notes".



As is to be expected, the smaller establishments, regardless of the type of products manufactured, are operated mainly under individual ownership or partnerships. Industries conducted on a small scale usually contain a large number of establishments in this category, the percentage decreasing as the scale of operation increases.

Of the 11,160 establishments with shipments of under \$25,000, 74.8 p.c. were individual ownership, 12.6 p.c. partnerships, 12.2 p.c. incorporated companies and 0.4 p.c. co-operatives. With the increase in size the importance of individual ownership as well as that of partnerships declines. In the case of incorporated companies, however, the opposite is true. As the size increases their numerical importance increases as the following table shows.

**TABLE 2. Percentage Distribution of Establishments in the Manufacturing Industries by Type of Ownership and Selling Value of Factory Shipments, 1961<sup>1</sup>**

	Under \$25,000	\$25,000 to \$99,999	\$100,000 to \$499,999	\$500,000 and over
	per cent			
<b>Establishments:</b>				
Individual ownership .....	74.8	41.4	9.7	0.6
Partnerships .....	12.6	15.6	5.9	0.9
Incorporated companies .....	12.2	41.0	79.7	96.4
Co-operatives .....	0.4	2.0	4.7	2.1
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Employees:</b>				
Individual ownership .....	68.5	36.0	5.8	0.2
Partnerships .....	15.6	15.1	4.8	0.3
Incorporated companies .....	15.6	47.7	87.6	98.8
Co-operatives .....	0.3	1.2	1.8	0.7
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
<b>Factory shipments:</b>				
Individual ownership .....	70.1	37.0	7.0	0.2
Partnerships .....	14.3	14.9	4.8	0.2
Incorporated companies .....	15.1	45.6	83.6	98.4
Co-operatives .....	0.5	2.5	4.6	1.2
<b>Totals .....</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>

<sup>1</sup> See footnote 1 Table 1.

The extent of incorporation shows considerable variation within industrial groups, ranging from 34.3 per cent in the wood industries to 95.6 per cent in the petroleum and coal products industries in 1961. Individual ownership ranged from 4.4 per cent in the petroleum and coal products industries to 53.6 per cent in the furniture and fixture industries. Partnerships had their highest proportion, 12.5 per cent of the total, in the wood industries, and co-operatives, 9.7 per cent, in the foods and beverages industries.

On the basis of employment provided, incorporated companies are by a wide margin the most important factor in the employment field. Although

accounting for only 54.0 per cent of the number of establishments, this group provided 93.5 per cent of the employment. Comparable percentages for the other groups were: individual ownership, 34.4 and 3.7; partnerships, 9.4 and 1.9; and co-operatives, 2.2 and 0.9. Within industrial groups, the proportion of total employment provided by incorporated companies ranged from 84.0 per cent in the wood industries to 99.8 in the electrical production industries, with such companies providing 95.0 per cent or more of the employment in 13 of the 20 groups. On a provincial basis, incorporated companies provided employment ranging from 73.9 per cent of the total in Prince Edward Island to 95.6 per cent in Ontario.



**TABLE 3. Percentage Distribution of Establishments in the Manufacturing Industries by Type of Ownership, Province and Industrial Group, 1961<sup>1</sup>**

Province or industrial group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland .....	39.3	22.5	38.2	—	100.0
Prince Edward Island.....	46.2	14.7	34.0	5.1	100.0
Nova Scotia .....	43.5	10.2	44.0	2.3	100.0
New Brunswick .....	41.0	8.6	48.4	2.0	100.0
Quebec .....	40.7	8.2	47.4	3.7	100.0
Ontario .....	29.3	9.8	59.6	1.3	100.0
Manitoba .....	34.3	10.1	53.7	1.9	100.0
Saskatchewan .....	38.2	9.6	45.2	7.0	100.0
Alberta .....	30.3	10.5	55.8	3.4	100.0
British Columbia.....	28.5	9.8	60.9	0.8	100.0
Yukon and Northwest Territories .....	30.8	—	69.2	—	100.0
Canada .....	34.4	9.4	54.0	2.2	100.0
Industrial group					
Food and beverage industries .....	39.9	9.9	40.5	9.7	100.0
Tobacco products industries.....	10.5	<sup>2</sup>	81.6	7.9	100.0
Rubber industries .....	9.7	<sup>2</sup>	90.3	—	100.0
Leather industries .....	21.8	6.5	71.7	—	100.0
Textile industries .....	24.2	9.7	66.1	<sup>3</sup>	100.0
Knitting mills .....	12.0	6.7	81.3	<sup>3</sup>	100.0
Clothing industries.....	23.5	11.0	65.5	—	100.0
Wood industries.....	53.0	12.5	34.3	0.2	100.0
Furniture and fixture industries .....	53.6	11.1	35.3	<sup>3</sup>	100.0
Paper and allied industries.....	5.8	2.5	91.7	—	100.0
Printing, publishing and allied industries .....	36.6	9.9	53.3	0.2	100.0
Primary metal industries .....	12.0	7.0	81.0	—	100.0
Metal fabricating (except machinery and transportation equipment industries).....	25.3	9.0	65.6	0.1	100.0
Machinery industries (except electrical machinery).....	7.0	3.1	89.9	<sup>3</sup>	100.0
Transportation equipment industries .....	24.1	9.0	66.9	—	100.0
Electrical products industries .....	4.9	1.1	94.0	—	100.0
Non-metallic mineral products industries .....	25.2	7.9	66.9	<sup>3</sup>	100.0
Petroleum and coal products industries .....	4.4	<sup>2</sup>	95.6	<sup>3</sup>	100.0
Chemical and chemical products industries .....	11.6	2.9	85.0	0.5	100.0
Miscellaneous manufacturing industries .....	32.0	9.1	58.9	<sup>3</sup>	100.0

<sup>1</sup> See footnote 1, Table 1.<sup>2</sup> Included with individual ownership.<sup>3</sup> Included with incorporated companies.

**TABLE 4. Percentage Distribution of Employment in the Manufacturing Industries by Type of Ownership of Establishment, Province and Industrial Group, 1961<sup>1</sup>**

Province or industrial group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland .....	2.7	1.9	95.4	—	100.0
Prince Edward Island .....	13.1	6.7	73.9	6.3	100.0
Nova Scotia .....	6.8	1.9	89.3	2.0	100.0
New Brunswick .....	5.7	2.3	90.4	1.6	100.0
Quebec .....	5.0	2.1	92.0	0.9	100.0
Ontario .....	2.5	1.6	95.6	0.3	100.0
Manitoba .....	3.7	2.0	93.0	1.3	100.0
Saskatchewan .....	6.9	2.9	78.3	11.9	100.0
Alberta .....	4.6	2.3	90.8	2.3	100.0
British Columbia .....	3.3	1.7	93.2	1.8	100.0
Yukon and Northwest Territories .....	14.5	—	85.5	—	100.0
Canada .....	3.7	1.9	93.5	0.9	100.0
Industrial group					
Food and beverage industries .....	7.2	2.8	85.1	4.9	100.0
Tobacco products industries .....	0.8	<sup>2</sup>	97.9	1.3	100.0
Rubber industries .....	0.3	<sup>2</sup>	99.7	—	100.0
Leather industries .....	3.6	1.3	95.1	—	100.0
Textile industries .....	2.0	1.3	96.7	<sup>3</sup>	100.0
Knitting mills .....	2.4	1.7	95.9	<sup>3</sup>	100.0
Clothing industries .....	6.3	5.9	87.8	—	100.0
Wood industries .....	11.5	4.1	84.0	0.4	100.0
Furniture and fixture industries .....	10.0	4.3	85.7	<sup>3</sup>	100.0
Paper and allied industries .....	0.2	0.1	99.7	—	100.0
Printing, publishing and allied industries .....	6.3	2.6	90.6	0.5	100.0
Primary metal industries .....	0.3	0.3	99.4	—	100.0
Metal fabricating (except machinery and transportation equipment industries).....	3.0	1.9	94.8	0.3	100.0
Machinery industries (except electrical machinery)	0.4	0.5	99.1	<sup>3</sup>	100.0
Transportation equipment industries .....	0.5	0.3	99.2	—	100.0
Electrical products industries .....	0.1	0.1	99.8	—	100.0
Non-metallic mineral products industries .....	2.9	1.8	95.3	<sup>3</sup>	100.0
Petroleum and coal products industries .....	2.2	<sup>2</sup>	97.8	<sup>3</sup>	100.0
Chemical and chemical products industries .....	0.6	0.3	99.0	0.1	100.0
Miscellaneous manufacturing industries .....	4.6	2.5	92.9	<sup>3</sup>	100.0

<sup>1</sup> See footnote 1 Table 1.

<sup>2</sup> Included with individual ownership.

<sup>3</sup> Included with incorporated companies.

**TABLE 5. Percentage Distribution of Employment in the Forty Leading Industries by Type of Ownership of Establishment, 1961<sup>1</sup>**

Basis: Revised Standard Industrial Classification and New Establishment Concept

No.	Industries	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
		per cent				
1	Pulp and paper mills .....	—	<sup>2</sup>	100.0	—	100.0
2	Smelting and refining .....	—	—	100.0	—	100.0
3	Petroleum refining .....	—	—	100.0	<sup>2</sup>	100.0
4	Slaughtering and meat packing plants .....	1.3	0.8	96.0	1.9	100.0
5	Motor vehicle manufacturers .....	—	—	100.0	—	100.0
6	Iron and steel mills .....	—	—	100.0	—	100.0
7	Sawmills (except shingle mills) .....	16.0	5.6	78.0	0.4	100.0
8	Manufacturers of industrial chemicals .....	—	<sup>2</sup>	100.0	—	100.0
9	Pasteurizing plants .....	5.6	3.6	79.6	11.2	100.0
10	Miscellaneous food manufacturers .....	1.1	0.6	98.3	—	100.0
11	Miscellaneous machinery and equipment manufacturers .....	0.5	0.5	99.0	—	100.0
12	Metal stamping, pressing and coating industry .....	1.7	1.3	97.0	<sup>3</sup>	100.0
13	Printing and publishing .....	4.0	1.0	95.0	<sup>2</sup>	100.0
14	Bakeries .....	21.6	6.7	71.4	0.3	100.0
15	Motor vehicle parts and accessories manufacturers .....	0.1	0.3	99.6	—	100.0
16	Aircraft and parts manufacturers .....	0.1	—	99.9	—	100.0
17	Fruit and vegetable canners and preservers .....	3.0	1.5	94.7	0.8	100.0
18	Butter and cheese plants .....	12.7	3.8	43.2	40.3	100.0
19	Feed manufacturers .....	14.4	4.7	57.1	23.8	100.0
20	Men's clothing factories .....	2.3	4.1	93.6	—	100.0
21	Women's clothing factories .....	2.5	5.3	92.2	—	100.0
22	Breweries .....	—	—	100.0	—	100.0
23	Communications equipment manufacturers .....	0.2	<sup>3</sup>	99.8	—	100.0
24	Synthetic textile mills .....	<sup>2</sup>	—	100.0	—	100.0
25	Cotton yarn and cloth mills .....	0.1	<sup>3</sup>	99.9	—	100.0
26	Sash and door and planing mills (excluding hardwood flooring) .....	11.4	3.9	84.7	<sup>2</sup>	100.0
27	Printing and bookbinding .....	11.0	5.3	82.1	1.6	100.0
28	Tobacco products manufacturers .....	0.9	<sup>3</sup>	99.1	—	100.0
29	Wire and wire products manufacturers .....	1.5	1.1	97.4	—	100.0
30	Flour mills .....	0.8	0.9	98.3	<sup>2</sup>	100.0
31	Miscellaneous metal fabricating industries .....	1.3	1.4	97.3	—	100.0
32	Manufacturers of electrical industrial equipment ....	0.1	<sup>3</sup>	99.9	—	100.0
33	Fabricated structural metal industry .....	—	<sup>2</sup>	100.0	—	100.0
34	Manufacturers of major appliances (electric and non-electric) .....	—	—	100.0	—	100.0
35	Household furniture industry .....	13.1	5.3	81.6	<sup>2</sup>	100.0
36	Other paper converters .....	0.5	0.5	99.0	—	100.0
37	Railroad rolling stock industry .....	—	—	100.0	—	100.0
38	Rubber tire and tube manufacturers .....	—	—	100.0	—	100.0
39	Shoe factories .....	3.1	0.7	96.2	—	100.0
40	Soft drink manufacturers .....	5.0	3.6	91.4	—	100.0

<sup>1</sup> See footnote 1 Table 1.

<sup>2</sup> Included with incorporated companies.

<sup>3</sup> Included with individual ownership.



Table 6. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1961

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
INDIVIDUAL OWNERSHIP	11160	46798	118172562	9764608	222820167	425309721
PARTNERSHIPS	3058	23516	65952002	4527970	118811580	231381173
INCORPORATED COMPANIES	17439	1183647	5010958170	495485228	12499597272	23220760678
COOPERATIVES	758	10985	36364235	5606949	286478957	365843377
TOTALS	32415	1264946	5231446969	515384755	13127707976	24243294949
NEWFOUNDLAND						
INDIVIDUAL OWNERSHIP	133	271	498669	34947	632245	1363217
PARTNERSHIPS	76	184	382654	20713	503292	953271
INCORPORATED COMPANIES	129	9441	35088482	7008384	59493331	134907721
TOTALS	338	9896	35969805	7064044	60628868	137224209
PRINCE EDWARD ISLAND						
INDIVIDUAL OWNERSHIP	72	226	362369	54119	970287	1565912
PARTNERSHIPS	23	116	237914	22267	454558	856967
INCORPORATED COMPANIES	53	1273	3446407	369587	18499301	26021443
COOPERATIVES	8	109	160784	17045	1266912	1596717
TOTALS	156	1724	4207474	463018	21191058	30041039
NOVA SCOTIA						
INDIVIDUAL OWNERSHIP	436	1815	3338696	360531	6708684	12362717
PARTNERSHIPS	102	500	928760	99464	2192663	4116689
INCORPORATED COMPANIES	441	23941	83267121	9378130	190077436	349186868
COOPERATIVES	23	545	1384679	173501	7484704	9640626
TOTALS	1002	26801	88919256	10011626	206463487	375306900
NEW BRUNSWICK						
INDIVIDUAL OWNERSHIP	290	1281	2353415	341276	6468117	10671197
PARTNERSHIPS	61	527	1071247	109799	3132701	5041254
INCORPORATED COMPANIES	343	20282	69532059	14785452	205119164	371291127
COOPERATIVES	14	353	935647	178879	8330746	10453117
TOTALS	708	22443	73892368	15415406	223050728	397456695
QUEBEC						
INDIVIDUAL OWNERSHIP	4464	21239	51054238	3881945	107657710	196879628
PARTNERSHIPS	896	9062	24619610	1448720	41577513	83865715
INCORPORATED COMPANIES	5189	389852	1541093524	150031926	3732505889	6921938799
COOPERATIVES	406	3576	9804817	1773369	100678436	124573520
TOTALS	10955	423729	1626572189	157135960	3982419548	7327257662
ONTARIO						
INDIVIDUAL OWNERSHIP	3542	14639	41423089	3362641	75089572	146113914
PARTNERSHIPS	1184	9451	28556315	1858255	53781685	101764521
INCORPORATED COMPANIES	7203	565542	2521229066	230425547	6157254492	11645533889
COOPERATIVES	152	1783	6199779	1063088	51167070	639172229
TOTALS	12081	591415	2597408249	236709531	6337292819	11957329553

**MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961**

**Table 6. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1961 —concluded**

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	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>MANITOBA</b>						
INDIVIDUAL OWNERSHIP	485	1536	3966541	327471	6687035	13076368
PARTNERSHIPS	144	819	2338736	171516	4275696	8152696
INCORPORATED COMPANIES	760	38310	149337296	15496556	417320753	731727816
COOPERATIVES	27	547	1659787	248424	13156838	16937759
TOTALS	1416	41212	157302360	16243967	441440322	769894639
<b>SASKATCHEWAN</b>						
INDIVIDUAL OWNERSHIP	258	835	2100015	208273	2119455	5477400
PARTNERSHIPS	65	356	918898	107666	1895958	3534946
INCORPORATED COMPANIES	305	9510	39958462	6359827	173520467	279498815
COOPERATIVES	47	1448	5970387	984646	41279342	55921042
TOTALS	675	12149	48947762	7660412	218815222	344432203
<b>ALBERTA</b>						
INDIVIDUAL OWNERSHIP	476	1726	4536145	400036	5804075	13316366
PARTNERSHIPS	164	870	2412137	266544	4583485	9096110
INCORPORATED COMPANIES	876	34444	147482630	16258356	533129488	881060809
COOPERATIVES	53	881	2917572	346559	25215813	30353191
TOTALS	1569	37921	157348484	17271495	568732861	933826476
<b>BRITISH COLUMBIA</b>						
INDIVIDUAL OWNERSHIP	1000	3210	8473200	788388	10639434	24340172
PARTNERSHIPS	343	1631	4485731	423026	6414029	13999004
INCORPORATED COMPANIES	2132	90944	419931363	45339781	1010265166	1876485735
COOPERATIVES	27	1733	7307482	806376	37754378	52266527
TOTALS	3502	97518	440197776	47357571	1065073007	1967091438
<b>YUKON AND N.W.T.</b>						
INDIVIDUAL OWNERSHIP	4	20	66185	4981	43553	142830
INCORPORATED COMPANIES	9	118	615061	46744	2556503	3291305
TOTALS	13	138	681246	51725	2600056	3434135

Table 7. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1961

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FOODS AND BEVERAGES						
INDIVIDUAL OWNERSHIP	2973	13506	31434991	4779306	118454286	178256049
PARTNERSHIPS	734	5348	13799713	1941602	47497244	74459645
INCORPORATED COMPANIES	3016	160675	612822276	58538671	2722983641	4328296114
COOPERATIVES	721	9326	29938993	4966484	259738017	324422520
TOTALS	7444	188855	687995973	70226063	3148673188	4905434328
Tobacco products						
INCORPORATED COMPANIES	31	9242	38697299	1004297	203523884	332435376
COOPERATIVES	3	129	284269	24135	1561206	2108599
OTHER OWNERSHIP	4	71	172310	6770	212015	439261
TOTALS	38	9442	39153878	1035202	205297105	334983236
RUBBER						
INCORPORATED COMPANIES	84	18810	81895319	5269680	148606327	330849974
OTHER OWNERSHIP	9	50	108466	6367	77627	284739
TOTALS	93	18860	82003785	5276047	148683954	331134713
LEATHER						
INDIVIDUAL OWNERSHIP	121	1140	2992189	64757	4546176	9125809
PARTNERSHIPS	36	405	1061069	21615	1530313	3253899
INCORPORATED COMPANIES	398	29868	85520985	2187614	145329980	278688815
TOTALS	555	31413	89574243	2273986	151406469	291068523
TEXTILES						
INDIVIDUAL OWNERSHIP	214	1244	2952962	124175	3423957	8135300
PARTNERSHIPS	85	791	2014531	84434	2694749	6009271
INCORPORATED COMPANIES	584	60509	207590296	14904746	461882343	861143129
TOTALS	883	62544	212557789	15113355	468001049	875287700
KNITTING MILLS						
INDIVIDUAL OWNERSHIP	43	506	1144293	41327	2686644	4843133
PARTNERSHIPS	24	365	857140	16081	2060082	3444452
INCORPORATED COMPANIES	291	20588	55467949	1869516	112615241	211008393
TOTALS	358	21459	57469382	1926924	117361967	219295978
CLOTHING						
INDIVIDUAL OWNERSHIP	541	5517	11945842	226871	14253528	31615642
PARTNERSHIPS	256	5149	13793774	174083	19081019	39705709
INCORPORATED COMPANIES	1510	77062	208648863	2618006	394188833	730214140
TOTALS	2307	87728	234388479	3018960	427523380	801535491
WOOD						
INDIVIDUAL OWNERSHIP	2784	9227	19427716	2166923	31798397	65639263
PARTNERSHIPS	655	3271	7457459	792148	12435368	25516120
INCORPORATED COMPANIES	1803	67247	252399168	17284555	537920781	939491008
COOPERATIVES	9	297	1046361	95920	2638205	4697227
TOTALS	5251	80042	280330704	20339546	584792751	1035343618



Table 7. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1961 —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FURNITURE AND FIXTURES						
INDIVIDUAL OWNERSHIP	1120	3306	9791087	435554	10568426	26086578
PARTNERSHIPS	232	1430	4493871	171117	7513581	14464596
INCORPORATED COMPANIES	737	28417	98160715	3300310	156553113	321510931
TOTALS	2089	33153	112445673	3906981	174635120	362062105
PAPER						
INDIVIDUAL OWNERSHIP	33	191	519401	21208	1177561	2080749
PARTNERSHIPS	14	135	445863	22981	1011432	1809276
INCORPORATED COMPANIES	522	94536	470171901	122245303	1019313889	2201844030
TOTALS	569	94862	471137165	122289492	1021502882	2205734055
PRINTING PUBLISHING AND						
INDIVIDUAL OWNERSHIP	1254	4565	15399958	501530	12353480	38810806
PARTNERSHIPS	340	1924	6744690	181669	5116221	15999488
INCORPORATED COMPANIES	1827	65935	304321839	5838074	257260744	814595885
COOPERATIVES	7	355	1434383	28360	986269	2886158
TOTALS	3428	72779	327900870	6549633	275716714	872292337
PRIMARY METAL INDUSTRIES						
INDIVIDUAL OWNERSHIP	49	264	699710	61493	741989	1896896
PARTNERSHIPS	29	227	820637	126592	3187932	4727110
INCORPORATED COMPANIES	332	86747	456099004	87709917	1587758120	2799859781
TOTALS	410	87238	457619351	87898002	1591688041	2806483787
METAL FABRICATING						
INDIVIDUAL OWNERSHIP	723	2812	8998953	552651	9171558	23485079
PARTNERSHIPS	256	1800	6302604	331203	7482877	17545826
INCORPORATED COMPANIES	1875	89724	405532707	18022618	715103681	1446961232
COOPERATIVES	5	275	1081680	53198	2642010	4698708
TOTALS	2859	94611	421915944	18959670	734400126	1492690845
MACHINERY						
INDIVIDUAL OWNERSHIP	38	172	584331	27722	626853	1643538
PARTNERSHIPS	17	209	875909	22019	1078506	2471303
INCORPORATED COMPANIES	491	41702	194146205	6810519	302238584	635624585
TOTALS	546	42083	195606445	6860260	303943943	639739426
TRANSPORTATION EQUIPMENT						
INDIVIDUAL OWNERSHIP	162	549	1483118	75633	1474647	3843045
PARTNERSHIPS	60	330	978742	40735	963717	3154057
INCORPORATED COMPANIES	449	106830	520008487	20007307	1127731794	1953780052
TOTALS	671	107709	522470347	20123675	1130170158	1960777154
ELECTRICAL PRODUCTS INDUS						
INDIVIDUAL OWNERSHIP	26	118	282127	29026	664112	1155681
PARTNERSHIPS	6	77	309411	8066	483995	1010739
INCORPORATED COMPANIES	499	79336	352976541	11299297	584203447	1203367901
TOTALS	531	79531	353568079	11336389	585351554	1205534321

Table 7. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1961—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
NON METALLIC MINERAL						
INDIVIDUAL OWNERSHIP	326	1178	2999599	329327	3264219	8721926
PARTNERSHIPS	102	725	2107848	459184	2123391	6732139
INCORPORATED COMPANIES	864	38225	168979739	45712428	244728798	659558751
TOTALS	1292	40128	174087186	46500939	250116408	675012816
PETROLEUM AND COAL						
INCORPORATED COMPANIES	87	13748	83467355	10980137	907371128	1200777479
OTHER OWNERSHIP	4	305	1872509	371065	13259210	19416285
TOTALS	91	14053	85339864	11351202	920630338	1220193764
CHEMICAL AND CHEMICAL PROD						
INDIVIDUAL OWNERSHIP	124	298	848838	49685	1409228	2990333
PARTNERSHIPS	32	138	340268	23579	547461	1372824
INCORPORATED COMPANIES	911	51685	252641781	54600578	618134039	1425243591
COOPERATIVES	5	46	173406	19974	3853127	4271410
TOTALS	1072	52167	254004293	54693816	623943855	1433878158
MISC MANUFACTURING IND						
INDIVIDUAL OWNERSHIP	616	2121	6482587	264830	5966945	16397769
PARTNERSHIPS	177	1149	3427860	109728	3917923	9488651
INCORPORATED COMPANIES	1135	43019	161967072	5330055	253984106	548926174
TOTALS	1928	46289	171877519	5704613	263868974	574812594

TABLE 8. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1 PULP AND PAPER INCORPORATED COMPANIES	125	65799	355171060	117083749	680167806	1634606001
TOTALS	125	65799	355171060	117083749	680167806	1634606001
2 SMELTING AND REFINING INCORPORATED COMPANIES	24	29290	155948335	49000322	891950994	1471048021
TOTALS	24	29290	155948335	49000322	891950994	1471048021
3 PETROLEUM REFINING INCORPORATED COMPANIES	44	13235	81516036	10820117	899836714	1184176374
TOTALS	44	13235	81516036	10820117	899836714	1184176374
4 SLAUGHTERING AND MEAT PACK INDIVIDUAL OWNERSHIP	55	318	740918	104585	9533790	11280093
PARTNERSHIPS	21	193	472789	49203	6873771	8062407
INCORPORATED COMPANIES	162	24093	109973181	6157916	859171299	1040269025
COOPERATIVES	4	471	1738357	190404	18243258	21301623
TOTALS	242	25075	112925245	6502108	893822118	1080913148
5 MOTOR VEHICLES INCORPORATED COMPANIES	17	21673	120938513	5084684	603349583	870942359
TOTALS	17	21673	120938513	5084684	603349583	870942359
6 IRON AND STEEL MILLS INCORPORATED COMPANIES	42	34546	193111898	29734365	351346159	789271070
TOTALS	42	34546	193111898	29734365	351346159	789271070
7 SAWMILLS INDIVIDUAL OWNERSHIP	1902	6563	12700833	1613010	21589702	43894582
PARTNERSHIPS	470	2294	4729755	599385	8890107	17616628
INCORPORATED COMPANIES	882	32097	126560819	9089974	274285129	470084622
COOPERATIVES	6	180	708279	78119	1473210	2994742
TOTALS	3260	41134	144699686	11380488	306238148	534590574
8 CHEMICALS INDUSTRIAL INCORPORATED COMPANIES	128	16191	89364320	42023369	182032101	476603231
TOTALS	128	16191	89364320	42023369	182032101	476603231



TABLE 8. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
9 PASTEURIZING PLANTS						
INDIVIDUAL OWNERSHIP	238	1218	3542665	685611	13035641	20581143
PARTNERSHIPS	87	774	2481653	425589	8371520	13236731
INCORPORATED COMPANIES	361	17245	68627931	6661040	211190079	328310944
COOPERATIVES	46	2441	9703280	925998	34423036	49488021
TOTALS	732	21678	84355529	8698238	267020276	411616839
10 FOODS MISCELLANEOUS						
INDIVIDUAL OWNERSHIP	32	125	312221	22845	777414	1423207
PARTNERSHIPS	16	62	164157	13849	597745	960003
INCORPORATED COMPANIES	219	10735	42618113	4400196	251398423	405795660
TOTALS	267	10922	43094491	4436890	252773582	408178870
11 MACHINERY MISCELLANEOUS						
INDIVIDUAL OWNERSHIP	24	126	432126	17317	378121	1123691
PARTNERSHIPS	12	144	614830	14467	840780	1872738
INCORPORATED COMPANIES	384	26340	121699253	4399837	177385088	387692810
TOTALS	420	26610	122746209	4431621	178603989	390689239
12 METAL STAMP AND PRESS ETC						
INDIVIDUAL OWNERSHIP	68	303	984059	63755	1697082	3209800
INCORPORATED COMPANIES	340	18032	83038111	3747977	199710513	367385991
OTHER OWNERSHIP	28	249	953119	49784	1892433	3756772
TOTALS	436	18584	84975289	3861516	203300028	374352563
13 PRINTING AND PUBLISHING						
INDIVIDUAL OWNERSHIP	253	1265	4363911	193706	2433021	10577816
PARTNERSHIPS	66	317	1032718	46613	441094	2097338
INCORPORATED COMPANIES	433	29699	142471386	2830742	91438043	357652561
TOTALS	752	31281	147868015	3071061	94312158	370327715
14 BAKERIES						
INDIVIDUAL OWNERSHIP	1694	7691	17994321	2162153	27668242	58393069
PARTNERSHIPS	321	2371	5888486	682312	8500331	18309390
INCORPORATED COMPANIES	506	25462	91515494	7972297	127966884	291964099
COOPERATIVES	8	113	354801	29674	473570	970698
TOTALS	2529	35637	115753102	10846436	164609027	369637256
15 MOTOR VEHICLE PARTS						
INDIVIDUAL OWNERSHIP	8	26	87182	3511	85639	226874
PARTNERSHIPS	4	62	243650	11230	243564	661730
INCORPORATED COMPANIES	114	20732	102671035	5371208	185665663	351890304
TOTALS	126	20820	103001867	5385949	185994866	352778908

TABLE 8. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
16 AIRCRAFT AND PARTS						
INDIVIDUAL OWNERSHIP	5	21	73433	6998	50500	164243
INCORPORATED COMPANIES	75	28365	141856689	3009297	157794955	348080930
TOTALS	80	28386	141930122	3016295	157845455	348245173
17 FRUIT AND VEGETABLE PREP						
INDIVIDUAL OWNERSHIP	67	496	722205	96162	2547886	3784341
PARTNERSHIPS	26	241	430663	36928	1305980	1983038
INCORPORATED COMPANIES	231	15598	48037911	3972493	193269910	320198826
COOPERATIVES	11	132	261010	78967	1553001	2132052
TOTALS	335	16467	49451789	4144550	198676777	328098257
18 BUTTER AND CHEESE						
INDIVIDUAL OWNERSHIP	231	952	2259762	596555	32155234	36817875
PARTNERSHIPS	49	287	784781	186452	7959408	9478806
INCORPORATED COMPANIES	232	3234	10051958	2960523	108524582	128960638
COOPERATIVES	402	3020	8937655	2383014	125254637	148642387
TOTALS	914	7493	22034156	6126544	273893861	323899706
19 FEEDS						
INDIVIDUAL OWNERSHIP	355	1017	2592880	610953	21282200	27093423
PARTNERSHIPS	85	327	893909	193686	6596296	8529701
INCORPORATED COMPANIES	313	4022	15797471	2736160	145969646	189431799
COOPERATIVES	205	1673	5228608	964975	52082586	64605683
TOTALS	958	7039	24512868	4505774	225930728	289660606
20 CLOTHING MENS FACTORY						
INDIVIDUAL OWNERSHIP	71	685	1811902	29184	4275298	7019897
PARTNERSHIPS	40	1191	3148252	50320	6197651	11107701
INCORPORATED COMPANIES	377	27492	75264802	944334	147287488	260961255
TOTALS	488	29368	80224956	1023838	157760437	279088853
21 CLOTHING WOMENS FACTORY						
INDIVIDUAL OWNERSHIP	70	647	1499546	24327	2794997	5097624
PARTNERSHIPS	42	1364	4024947	35297	6484258	13151641
INCORPORATED COMPANIES	521	23916	68963796	644647	141855233	259228531
TOTALS	633	25927	74488289	704271	151134488	277477796
22 BREWERIES						
INCORPORATED COMPANIES	54	7623	40881549	3299748	59061535	259438200
TOTALS	54	7623	40881549	3299748	59061535	259438200
23 COMMUNICATIONS EQUIPMENT						
INCORPORATED COMPANIES	117	24512	109536014	1468203	93459739	250635800
OTHER OWNERSHIP	8	55	122538	23748	290162	448390
TOTALS	125	24567	109658552	1491951	93749901	251084190

TABLE 8. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
24 SYNTHETIC TEXTILES INCORPORATED COMPANIES	56	15849	59392697	5046699	118305942	248717577
TOTALS	56	15849	59392697	5046699	118305942	248717577
25 COTTON YARN AND CLOTH INCORPORATED COMPANIES	36	17363	55768191	4438386	136184684	236614217
OTHER OWNERSHIP	3	21	31612	2275	42000	96888
TOTALS	39	17384	55799803	4440661	136226684	236711105
26 SASH DOOR PLANING MILLS INDIVIDUAL OWNERSHIP	660	1852	4814222	407230	8046122	16533520
PARTNERSHIPS	132	620	1808005	120402	2638677	5556967
INCORPORATED COMPANIES	564	13703	48235911	3388965	127898340	213070001
TOTALS	1356	16175	54858138	3916597	138583139	235160488
27 PRINTING AND BOOKBINDING INDIVIDUAL OWNERSHIP	761	2415	7708672	257888	6326289	18722164
PARTNERSHIPS	207	1162	3959181	106983	3160815	9321801
INCORPORATED COMPANIES	717	17977	74883852	1615764	72455124	199353974
COOPERATIVES	3	338	1379611	27129	932077	2746704
TOTALS	1688	21892	87931316	2007764	82874305	230144643
28 TOBACCO PRODUCTS INCORPORATED COMPANIES	18	7746	33758999	704888	122263368	229517186
OTHER OWNERSHIP	4	71	172310	6770	212015	439261
TOTALS	22	7817	33931309	711658	122475383	229956447
29 WIRE AND WIRE PRODUCTS INDIVIDUAL OWNERSHIP	32	174	563932	26334	586320	1570437
PARTNERSHIPS	13	136	484185	12863	456958	1215879
INCORPORATED COMPANIES	154	11685	55810486	3019749	124282225	217915564
TOTALS	199	11995	56858603	3058946	125325503	220701880
30 FLOUR INDIVIDUAL OWNERSHIP	7	30	79530	14120	648720	912532
PARTNERSHIPS	5	37	150235	22337	930810	1180054
INCORPORATED COMPANIES	42	3897	16691399	1649299	172102941	218494081
TOTALS	54	3964	16921164	1685756	173682471	220586667
31 METAL FABRICATING MISC INDIVIDUAL OWNERSHIP	54	193	572300	39245	576560	1595783
PARTNERSHIPS	22	196	704166	40293	1366958	2647320
INCORPORATED COMPANIES	255	14210	61291517	3926758	93342740	214734345
TOTALS	331	14599	62567983	4006296	95286258	218977448



TABLE 8. Principal Statistics of the Forty Leading Industries of Canada—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
32 ELECTRIC INDUSTRIAL EQUIP INCORPORATED COMPANIES	94	16384	80879779	2363993	86745928	218728670
OTHER OWNERSHIP	3	20	65659	1096	65584	152498
TOTALS	97	16404	80945438	2365089	86811512	218881168
33 METAL FABRICAT STRUCTURAL INCORPORATED COMPANIES	78	13789	68409532	2016648	112014777	210061203
TOTALS	78	13789	68409532	2016648	112014777	210061203
34 ELECTRIC APPLIANCES MAJOR INCORPORATED COMPANIES	43	11084	46861875	2689795	109910325	206212477
TOTALS	43	11084	46861875	2689795	109910325	206212477
35 FURNITURE HOUSEHOLD INDIVIDUAL OWNERSHIP	945	2620	7810523	331360	8195472	20596186
PARTNERSHIPS	180	1066	3397087	127088	5331221	10486808
INCORPORATED COMPANIES	455	16250	54941643	1707801	86481474	174513999
TOTALS	1580	19936	66149253	2166249	100008167	205596993
36 PAPER CONVERTERS MISC INDIVIDUAL OWNERSHIP	15	52	138598	5956	395380	664331
PARTNERSHIPS	8	44	168447	10002	296494	573425
INCORPORATED COMPANIES	167	9645	39189623	1846772	102457293	184651949
TOTALS	190	9741	39496668	1862730	103149167	185889705
37 RAILROAD ROLLING STOCK INCORPORATED COMPANIES	29	16529	72705929	4058970	99139009	182569012
TOTALS	29	16529	72705929	4058970	99139009	182569012
38 RUBBER TIRE TUBE MANUFACT INCORPORATED COMPANIES	10	7502	38013950	2674507	87174440	180248120
TOTALS	10	7502	38013950	2674507	87174440	180248120
39 SHOE FACTORIES INDIVIDUAL OWNERSHIP	30	658	1782667	27989	3051014	5748123
PARTNERSHIPS	13	137	356051	5117	572696	1109914
INCORPORATED COMPANIES	194	20071	54960858	751363	80346808	166265821
TOTALS	237	20866	57099576	784469	83970518	173123858
40 SOFT DRINKS INDIVIDUAL OWNERSHIP	94	398	1035931	257987	2287758	5890029
PARTNERSHIPS	43	280	878979	174640	1746441	4955751
INCORPORATED COMPANIES	365	7162	27850859	3948530	48836912	161801310
TOTALS	502	7840	29765769	4381157	52871111	172647090

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	6572	13162	26990355	2386727	28069085	71310401
PARTNERSHIPS	1109	2996	5943410	443696	5683732	14591455
INCORPORATED COMPANIES	1073	3004	6879818	474570	6143060	15359681
COOPERATIVES	34	60	95295	14185	372954	534689
TOTALS	8788	19222	39908878	3319178	40268831	101796226
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	3711	21670	57261275	4451186	82565668	178780299
PARTNERSHIPS	1394	9067	24885367	1654604	31794041	71712689
INCORPORATED COMPANIES	3677	28708	84944117	5371578	88473948	219846028
COOPERATIVES	182	739	1445234	226198	9809649	12066861
TOTALS	8964	60184	168535993	11703566	212643306	482405877
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	842	10132	28169817	2565915	90711645	142505183
PARTNERSHIPS	504	8307	25187059	1855733	52621027	97248663
INCORPORATED COMPANIES	6920	152173	504306032	31267766	826883868	1705136377
COOPERATIVES	412	3102	7845281	1362495	78019029	94045610
TOTALS	8678	173714	565508189	37051909	1048235569	2038935833
500000 AND OVER						
INDIVIDUAL OWNERSHIP	35	1834	5751115	360780	21473769	32713838
PARTNERSHIPS	51	3146	9936166	573937	28712780	47828366
INCORPORATED COMPANIES	5769	999762	4414828203	458371314	11578096396	21280418592
COOPERATIVES	130	7084	26978425	4004071	198277325	259196217
TOTALS	5985	1011826	4457493909	463310102	11826560270	21620157013

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	1197	2766	4951953	701230	8077387	16248685
PARTNERSHIPS	166	530	851597	108135	1222454	2598480
INCORPORATED COMPANIES	100	302	522853	69431	727005	1472482
COOPERATIVES	27	44	66324	12690	322846	434657
TOTALS	1490	3642	6392727	891486	10349692	20754304
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	1297	6444	15402112	2188989	37289010	65362426
PARTNERSHIPS	361	2080	4929054	667713	11057853	19924683
INCORPORATED COMPANIES	490	3125	7661138	1087024	16923431	31033354
COOPERATIVES	177	675	1300272	218713	9659529	11684310
TOTALS	2325	12324	29292576	4162439	74929823	128004773
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	458	3832	9951959	1632888	59815954	81086996
PARTNERSHIPS	191	2196	6457677	953536	23409164	36540298
INCORPORATED COMPANIES	1253	20037	59575330	8398912	184664425	312967885
COOPERATIVES	404	2908	7385799	1315718	77116769	92243670
TOTALS	2306	28973	83370765	12301054	345006312	522838849
500000 AND OVER						
INDIVIDUAL OWNERSHIP	21	464	1128967	256199	13271935	15557942
PARTNERSHIPS	16	542	1561385	212218	11807773	15396184
INCORPORATED COMPANIES	1173	137211	545062955	48983304	2520668780	3982822393
COOPERATIVES	113	5699	21186598	3419363	172638873	2200598883
TOTALS	1323	143916	568939905	52871084	2718387361	4233836402
<b>TOBACCO PRODUCTS</b>						
UNDER 100000 DOLLARS						
ALL TYPES OWNERSHIP	5	36	77331	4395	71990	174230
TOTALS	5	36	77331	4395	71990	174230
100000 TO 499999 DOLLARS						
INCORPORATED COMPANIES	3	40	95778	11501	304001	527702
OTHER OWNERSHIP	4	126	272438	26838	672552	1176702
TOTALS	7	166	368216	38339	976553	1704404
500000 AND OVER						
ALL TYPES OWNERSHIP	26	9240	38708331	992468	204248562	333104602
TOTALS	26	9240	38708331	992468	204248562	333104602
<b>RUBBER</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	5	9	17529	1440	11456	37035
INCORPORATED COMPANIES	9	28	73672	3111	57659	150720
TOTALS	14	37	91201	4551	69115	187755



Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLLA INCORPORATED COMPANIES	5	30	116636	4407	140049	358988
OTHER OWNERSHIP	3	16	33867	1405	36192	101753
TOTALS	8	46	150503	5812	176241	460741
100000 TO 499999 DOLLA INCORPORATED COMPANIES	22	586	1905664	136395	2139701	5589862
TOTALS	22	586	1905664	136395	2139701	5589862
500000 AND OVER INCORPORATED COMPANIES	49	18191	79856417	5129289	146298897	324896355
TOTALS	49	18191	79856417	5129289	146298897	324896355
LEATHER						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	69	124	278972	18157	320935	728920
PARTNERSHIPS	8	23	42091	1862	39445	97462
INCORPORATED COMPANIES	19	47	107654	7893	109062	248684
TOTALS	96	194	428717	27912	469442	1075066
25000 TO 99999 DOLLA INDIVIDUAL OWNERSHIP	36	274	671288	16686	988801	2071985
PARTNERSHIPS	18	134	340679	8536	430924	946172
INCORPORATED COMPANIES	63	599	1518246	43678	1832471	4013424
TOTALS	117	1007	2530213	68900*	3252196	7031581
100000 TO 499999 DOLLA INDIVIDUAL OWNERSHIP	13	273	770492	13159	1025375	2234986
PARTNERSHIPS	10	248	678299	11217	1059944	2210265
INCORPORATED COMPANIES	161	5873	15249117	359936	23272192	46335269
TOTALS	184	6394	16697908	384312	25357511	50780520
500000 AND OVER INDIVIDUAL OWNERSHIP	3	469	1271437	16755	2211065	4089918
INCORPORATED COMPANIES	155	23349	68645968	1776107	120116255	228091438
TOTALS	158	23818	69917405	1792862	122327320	232181356
TEXTILES						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	103	295	524753	23036	305913	1099079
PARTNERSHIPS	26	95	181639	4859	97355	335719
INCORPORATED COMPANIES	24	107	195806	6741	176766	387727
TOTALS	153	497	902198	34636	580034	1822525
25000 TO 99999 DOLLA INDIVIDUAL OWNERSHIP	95	704	1783321	75788	1623842	4480276
PARTNERSHIPS	38	311	668734	29971	620470	1732158
INCORPORATED COMPANIES	104	1027	2630091	130780	2408989	6417811
TOTALS	237	2042	5082146	236539	4653301	12630245

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity ■	Cost at plant of materials used ■	Selling value of factory shipments \$
100000 TO 499999 DOLLA						
INDIVIDUAL OWNERSHIP	16	245	644888	25351	1494202	2555945
PARTNERSHIPS	21	385	1164158	49604	1976924	3941394
INCORPORATED COMPANIES	207	4768	13832551	735855	23684501	48465721
TOTALS	244	5398	15641597	810810	27155627	54963060
500000 AND OVER						
INCORPORATED COMPANIES	249	54607	190931848	14031370	435612087	805871870
TOTALS	249	54607	190931848	14031370	435612087	805871870
KNITTING MILLS						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	14	56	62474	2324	68576	156415
PARTNERSHIPS	3	8	14791	428	36413	40937
INCORPORATED COMPANIES	7	21	29961	2588	15611	60572
TOTALS	24	85	107226	5340	120600	257924
25000 TO 99999 DOLLA						
INDIVIDUAL OWNERSHIP	17	114	204196	13703	375222	805197
PARTNERSHIPS	11	106	191259	3434	327441	587710
INCORPORATED COMPANIES	38	449	865911	33749	1053052	2242879
TOTALS	66	669	1261366	50886	1755715	3635786
100000 TO 499999 DOLLA						
INDIVIDUAL OWNERSHIP	11	250	596183	16468	1376365	2254178
PARTNERSHIPS	9	162	410311	9679	1253995	1998054
INCORPORATED COMPANIES	126	3745	9767369	323175	19491842	35854025
TOTALS	146	4157	10773863	349322	22122202	40106257
500000 AND OVER						
INCORPORATED COMPANIES	122	16548	45326927	1521376	93363450	175296011
TOTALS	122	16548	45326927	1521376	93363450	175296011
CLOTHING						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	192	615	1134229	37450	877974	2454932
PARTNERSHIPS	31	138	291592	6278	115169	496607
INCORPORATED COMPANIES	35	141	223320	7993	182331	465591
TOTALS	258	894	1649141	51721	1175474	3417130
25000 TO 99999 DOLLA						
INDIVIDUAL OWNERSHIP	269	2950	5956438	123339	5310731	13898299
PARTNERSHIPS	131	1340	3201417	49682	3282712	7657069
INCORPORATED COMPANIES	262	3401	7094457	148482	6917958	16643483
TOTALS	662	7691	16252312	321503	15511401	38198851
100000 TO 499999 DOLLA						
INDIVIDUAL OWNERSHIP	77	1696	4165606	60366	6373689	12699301
PARTNERSHIPS	80	2175	5935241	70672	7908915	16260426
INCORPORATED COMPANIES	772	23260	60876623	831150	105563276	199558276
TOTALS	929	27131	70977470	962188	119845880	228518003

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER						
INDIVIDUAL OWNERSHIP	3	256	689569	5716	1691134	2563110
PARTNERSHIPS	14	1496	4365524	47451	7774223	15291607
INCORPORATED COMPANIES	441	50260	140454463	1630381	281525268	513546790
TOTALS	458	52012	145509556	1683548	290990625	531401507
WOOD						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	2069	3911	6426699	785034	7242591	18037293
PARTNERSHIPS	391	917	1507398	153460	1872562	4273316
INCORPORATED COMPANIES	161	418	833451	87609	948419	2184496
COOPERATIVES	3	8	11849	895	17299	32182
TOTALS	2624	5254	8779397	1026998	10080871	24527287
25000 TO 99999 DOLLA						
INDIVIDUAL OWNERSHIP	615	3710	8589883	888151	13953337	28780628
PARTNERSHIPS	213	1369	3183561	332363	5187277	10462930
INCORPORATED COMPANIES	457	3697	10006719	1054024	12384911	27289820
TOTALS	1285	8776	21780163	2274538	31525525	66533378
100000 TO 499999 DOLLA						
INDIVIDUAL OWNERSHIP	97	1507	4048144	455738	9079049	16219342
PARTNERSHIPS	48	795	2262505	269050	4692389	9145031
INCORPORATED COMPANIES	751	16535	52072570	4948454	98460731	183968444
TOTALS	896	18837	58383219	5673242	112232169	209332817
500000 AND OVER						
INDIVIDUAL OWNERSHIP	3	99	362990	38000	1523420	2602000
PARTNERSHIPS	3	190	503995	37275	683140	1634843
INCORPORATED COMPANIES	437	46631	189544764	11197487	426265973	726308749
COOPERATIVES	3	255	976176	92006	2481653	4404544
TOTALS	446	47175	191387925	11364768	430954186	734950136
FURNITURE AND FIXTURES						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	822	1365	3547828	187617	3423905	8850797
PARTNERSHIPS	103	258	664099	34061	562940	1490349
INCORPORATED COMPANIES	56	150	365023	21297	352287	913554
TOTALS	981	1773	4576950	242975	4339132	11254700
25000 TO 99999 DOLLA						
INDIVIDUAL OWNERSHIP	267	1434	4514851	188819	4945659	11978489
PARTNERSHIPS	92	517	1595976	58774	2014249	4480853
INCORPORATED COMPANIES	167	1294	4015092	165432	3973628	9753640
TOTALS	526	3245	10125919	413025	10933536	26212982
100000 TO 499999 DOLLA						
INDIVIDUAL OWNERSHIP	30	462	1565967	58431	2022176	4712002
PARTNERSHIPS	34	530	1739351	68483	3783503	6509789
INCORPORATED COMPANIES	315	7811	25915769	906650	39021332	80167217
TOTALS	379	8803	29221087	1033564	44827011	91389008



Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER INCORPORATED COMPANIES	199	19162	67864831	2206931	113205866	230676520
OTHER OWNERSHIP	4	170	656886	10486	1329575	2528895
TOTALS	203	19332	68521717	2217417	114535441	233205415
PAPER						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	15	35	79518	6742	125485	246774
OTHER OWNERSHIP	12	32	57183	2386	60231	148471
TOTALS	27	67	136701	9128	185716	395245
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	15	66	196531	10652	491936	863264
PARTNERSHIPS	6	30	121435	5782	108376	276413
INCORPORATED COMPANIES	30	228	596967	29948	867420	1831575
TOTALS	51	324	914933	46382	1467732	2971252
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	8	97	273753	9001	649396	1103350
PARTNERSHIPS	6	101	316362	16368	879054	1498527
INCORPORATED COMPANIES	151	3372	10692264	536318	21518749	40401929
TOTALS	165	3570	11282379	561687	23047199	43003806
500000 AND OVER						
INCORPORATED COMPANIES	326	90901	458803152	121672295	996802235	2159363752
TOTALS	326	90901	458803152	121672295	996802235	2159363752
PRINTING PUBLISHING AND						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	800	1442	3828077	205817	2941318	9201840
PARTNERSHIPS	137	340	830668	39018	596863	1881387
INCORPORATED COMPANIES	204	510	1358188	45694	1238019	3216494
COOPERATIVES	3	6	13522		28809	51450
TOTALS	1144	2298	6030455	290529	4805009	14351171
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	417	2210	7816470	222731	5720797	18566105
PARTNERSHIPS	172	1007	3630589	98928	2440748	8098578
INCORPORATED COMPANIES	677	4847	16927419	464225	11965776	38392590
TOTALS	1266	8064	28374478	785884	20127321	65057273
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	34	498	1901140	38391	1958317	5314626
PARTNERSHIPS	30	484	1831634	37178	1592674	4751267
INCORPORATED COMPANIES	681	14919	61717746	1372398	49481034	151136211
TOTALS	745	15901	65450520	1447967	53032025	161202104
500000 AND OVER						
INDIVIDUAL OWNERSHIP	3	415	1854271	34591	1733048	5728235
INCORPORATED COMPANIES	267	45684	224418754	3957816	194644922	622070575
OTHER OWNERSHIP	3	417	1772392	32846	1374389	3882979
TOTALS	273	46516	228045417	4025253	197752359	631681789

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
PRIMARY METAL INDUSTRIES						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	25	55	131505	10566	112507	330128
PARTNERSHIPS	10	30	76176	6407	102377	177845
INCORPORATED COMPANIES	13	33	67502	6424	29062	129251
TOTALS	48	118	275183	23397	243946	637224
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	18	134	312172	29479	262249	760100
PARTNERSHIPS	11	57	184720	24246	304837	548960
INCORPORATED COMPANIES	45	365	1280987	114948	1269982	2915563
TOTALS	74	556	1777879	168673	1837068	4224623
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	6	75	256033	21448	367233	806668
PARTNERSHIPS	6	80	325634	27346	483457	1092514
INCORPORATED COMPANIES	108	2934	10956916	791863	9574256	26169894
TOTALS	120	3089	11538583	840657	10424946	28069076
500000 AND OVER						
INCORPORATED COMPANIES	168	83475	444027706	86865275	1579182081	2773552864
TOTALS	168	83475	444027706	86865275	1579182081	2773552864
METAL FABRICATING						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	417	875	2160928	181404	1775827	5235853
PARTNERSHIPS	74	201	457116	31791	332756	1079943
INCORPORATED COMPANIES	102	299	763671	47195	510161	1449952
TOTALS	593	1375	3381715	260390	2618744	7765748
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	271	1495	5177740	284199	4740997	13056205
PARTNERSHIPS	151	987	3425600	186756	2564149	7807104
INCORPORATED COMPANIES	455	3322	11847591	555864	9282668	26878349
TOTALS	877	5804	20450931	1026819	16587814	47741658
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	35	442	1660285	87048	2654734	5193021
PARTNERSHIPS	26	385	1467720	69826	2028743	4806843
INCORPORATED COMPANIES	794	16404	66445202	2943955	80051529	190045894
TOTALS	855	17231	69573207	3100829	84735006	200045758
500000 AND OVER						
PARTNERSHIPS	5	227	952168	42830	2557229	3851936
INCORPORATED COMPANIES	525	69709	326508765	14477504	625300323	1228688048
COOPERATIVES	4	265	1049158	51298	2601010	4597697
TOTALS	534	70201	328510091	14571632	630458562	1237137681
MACHINERY						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	14	30	67333	3908	52550	161784
PARTNERSHIPS	6	34	59619	5361	69742	108810
INCORPORATED COMPANIES	23	77	232566	11586	111907	358584
TOTALS	43	141	359518	20855	234199	629178

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLLA INDIVIDUAL OWNERSHIP	20	106	380965	15392	370304	1007879
PARTNERSHIPS	6	44	133464	3708	161215	362267
INCORPORATED COMPANIES	69	551	1893397	80480	1573320	4358611
TOTALS	95	701	2407826	99580	2104839	5728757
100000 TO 499999 DOLLA INDIVIDUAL OWNERSHIP	4	36	136033	8422	203999	473875
PARTNERSHIPS	4	73	354263	6788	365963	836865
INCORPORATED COMPANIES	193	3744	15411265	616146	18936288	44342637
TOTALS	201	3853	15901561	631356	19506250	45653377
500000 AND OVER INCORPORATED COMPANIES	207	37388	176937540	6108469	282098655	587728114
TOTALS	207	37388	176937540	6108469	282098655	587728114
TRANSPORTATION EQUIPMENT UNDER 25000 DOLLARS INDIVIDUAL OWNERSHIP	110	213	479447	26896	378663	1192942
PARTNERSHIPS	28	72	145422	6177	110174	346660
INCORPORATED COMPANIES	30	85	218976	9812	185160	415737
TOTALS	168	370	843845	42885	673997	1955339
25000 TO 99999 DOLLA INDIVIDUAL OWNERSHIP	48	279	830156	40419	738708	2073431
PARTNERSHIPS	29	165	489201	17828	510044	1313980
INCORPORATED COMPANIES	66	540	1839250	69259	1435624	3955481
TOTALS	143	984	3158607	127506	2684376	7342892
100000 TO 499999 DOLLA INDIVIDUAL OWNERSHIP	4	57	173515	8318	357276	576672
INCORPORATED COMPANIES	139	3481	12936741	627629	13861716	34275477
TOTALS	143	3538	13110256	635947	14218992	34852149
500000 AND OVER PARTNERSHIPS	3	93	344119	16730	343499	1493417
INCORPORATED COMPANIES	214	102724	505013520	19300607	1112249294	1915133357
TOTALS	217	102817	505357639	19317337	1112592793	1916626774
ELECTRICAL PRODUCTS INDUS UNDER 25000 DOLLARS INDIVIDUAL OWNERSHIP	14	25	58420	2242	72002	169530
INCORPORATED COMPANIES	17	47	107350	5193	120045	267066
TOTALS	31	72	165770	7435	192047	436596
25000 TO 99999 DOLLA INDIVIDUAL OWNERSHIP	8	47	127830	20783	175364	365138
PARTNERSHIPS	3	13	37797	2800	41120	107325
INCORPORATED COMPANIES	67	479	1449925	54245	1859333	4156240
TOTALS	78	539	1615552	77828	2075817	4628703



Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
100000 TO 499999 DOLLAR INCORPORATED COMPANIES	141	3649	11663756	420048	16725256	37714287
OTHER OWNERSHIP	6	76	242691	7061	610746	1008236
TOTALS	147	3725	11906447	427109	17336002	38722523
500000 AND OVER INCORPORATED COMPANIES	275	75195	339880310	10824017	565747688	1161746499
TOTALS	275	75195	339880310	10824017	565747688	1161746499
NON METALLIC MINERAL UNDER 25000 DOLLARS INDIVIDUAL OWNERSHIP	215	476	897636	80393	770864	2180207
PARTNERSHIPS	37	109	202047	21452	155581	482028
INCORPORATED COMPANIES	62	209	500181	52218	333291	855631
TOTALS	314	794	1599864	154063	1259736	3517866
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	95	520	1455386	172939	1561445	4230057
PARTNERSHIPS	50	297	847758	94669	1022453	2571204
INCORPORATED COMPANIES	211	1528	4636770	810502	4729565	12738877
TOTALS	356	2345	6939914	1078110	7313463	19540138
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	16	182	646577	75995	931910	2311662
PARTNERSHIPS	14	275	906550	234641	889978	3147936
INCORPORATED COMPANIES	343	6353	23741768	4570254	34460669	80654229
TOTALS	373	6810	25294895	4880890	36282557	86113827
500000 AND OVER INCORPORATED COMPANIES	249	30179	140252513	40387876	205260652	565840985
TOTALS	249	30179	140252513	40387876	205260652	565840985
PETROLEUM AND COAL UNDER 25000 DOLLARS INCORPORATED COMPANIES	8	17	52199	15759	45133	103148
TOTALS	8	17	52199	15759	45133	103148
25000 TO 99999 DOLLAR INCORPORATED COMPANIES	11	52	198187	34287	259215	711307
TOTALS	11	52	198187	34287	259215	711307
100000 TO 499999 DOLLAR INCORPORATED COMPANIES	15	129	569270	129748	2390361	4427850
TOTALS	15	129	569270	129748	2390361	4427850
500000 AND OVER INCORPORATED COMPANIES	57	13855	84520208	11171408	917935629	1214951459
TOTALS	57	13855	84520208	11171408	917935629	1214951459

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CHEMICAL AND CHEMICAL PROD</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	85	135	333866	19404	298672	821269
PARTNERSHIPS	13	23	42485	1769	51567	125083
INCORPORATED COMPANIES	77	167	335889	22089	317004	865225
TOTALS	175	325	712240	43262	667243	1811577
<b>25000 TO 99999 DOLLA</b>						
INDIVIDUAL OWNERSHIP	35	127	394808	26022	759704	1591455
PARTNERSHIPS	16	83	204024	15860	330894	782041
INCORPORATED COMPANIES	140	700	2400708	111077	3318353	7819970
TOTALS	191	910	2999540	152959	4408951	10193466
<b>100000 TO 499999 DOLLA</b>						
INDIVIDUAL OWNERSHIP	4	36	120164	4259	350852	577609
PARTNERSHIPS	3	32	93759	5950	165000	465700
INCORPORATED COMPANIES	301	4068	15550212	1245150	36344565	76800845
TOTALS	308	4136	15764135	1255359	36860417	77844154
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	394	46752	234358572	53222862	578158117	1339773951
COOPERATIVES	4	44	169806	19374	3849127	4255010
TOTALS	398	46796	234528378	53242236	582007244	1344028961
<b>MISC MANUFACTURING IND</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	409	740	2031153	97936	1291631	4261914
PARTNERSHIPS	73	212	560441	21538	288011	1007292
INCORPORATED COMPANIES	113	315	827363	46197	575744	1617195
TOTALS	595	1267	3418957	165671	2155386	6886401
<b>25000 TO 99999 DOLLA</b>						
INDIVIDUAL OWNERSHIP	184	1034	3397480	130935	3195081	8742041
PARTNERSHIPS	85	524	1693699	53179	1376441	4025838
INCORPORATED COMPANIES	324	2513	8059312	383572	6398775	18625404
TOTALS	593	4071	13150491	567686	10970297	31393283
<b>100000 TO 499999 DOLLA</b>						
INDIVIDUAL OWNERSHIP	23	347	1053954	35959	1480233	3393814
PARTNERSHIPS	18	306	917098	21561	1780017	3312160
INCORPORATED COMPANIES	451	10622	35732462	1391330	47387901	106901547
TOTALS	492	11275	37703514	1448850	50648151	113607521
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	248	29676	117604557	3522406	200095140	422925389
TOTALS	248	29676	117604557	3522406	200095140	422925389

## PART II—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE NUMBER OF EMPLOYEES PER ESTABLISHMENT

The size of the manufacturing establishment is generally measured either by the value of the product or by the number of employees, but each of these methods has its limitations. The latter takes no account of the differences in capital equipment at different times or in various industries, and obviously the increased use of machinery may lead to an increase in production concurrently with a decrease in the number of employees. The former measure has to be adjusted for changes in the price level and, as between industries, it makes those in which the cost of raw materials is relatively high appear to operate on a larger scale. Also in measuring size on the basis of employment, industries with a high capital investment in machinery and equipment are underrated as compared with industries lacking such equipment and consequently employing a relatively larger number of hand workers.

In 1929, establishments with 501 or more employees accounted for 27.3 p.c. of the number of employees engaged in manufacturing. The tendency then in evidence of increasing concentration into larger units was checked by the depression, the percentage dropping to 20.5 in 1933, (central electric stations included), but rising again to 25.6 in 1939. The same holds true for establishments with 101 or more employees. In 1929 they employed 61.9 p.c., in 1933, 55.7 p.c. and in 1939, 61.5 p.c. of the total.

The effect of the Second World War on the concentration of industries into large units is illustrated by the increase in the number of establishments with 500 or more employees. In 1939 such establishments

numbered 172 and employed 25.6 p.c. of the total number of employees engaged in manufacturing. By 1944 the number had increased to 383 and the percentage of total employees to 47.0. In a further subdivision of this group in 1944 it was found that 226 establishments employed between 500 and 999 persons, 56 between 1,000 and 1,499 and 101 employed over 1,500. Altogether there were 12 plants employing over 7,000 persons, the largest having an employment of a little over 13,000 with the next three largest employing between 9,000 and 9,999. Three other plants employed between 8,000 and 8,999 persons, while the lowest five plants in this group employed between 7,000 and 7,999 workers.

With the resumption of peace-time production, the larger establishments declined in size, so that by 1961 only 52 establishments employed over 1,500 employees, as compared with 101 in 1944. In 1961 there were only seven establishments with 5,000 or more persons. Only two reported more than 10,000 employees, one reported between 9,000 and 9,999, one between 7,000 and 7,999, one between 6,000 and 6,999, and two between 5,000 and 5,999.

Employees	Establishments
1,500 to 2,999 .....	35
3,000 to 3,999 .....	7
4,000 to 4,999 .....	3
5,000 to 5,999 .....	2
6,000 and over .....	5
<b>Totals .....</b>	<b>52</b>

**TABLE 10. Establishments in the Manufacturing Industries classified by Number of Employees  
1929, 1939, 1944 and 1961**

Employee group	1929 <sup>1,2</sup>			1939 <sup>1</sup>		
	Estab- lishments	Employees	Average per establishment	Estab- lishments	Employees	Average per establishment
			number			
Under 5 employees.....	12, 273	30, 446	2.5	13, 002	28, 020	2.2
5 to 20 employees.....	6, 160	62, 310	10.1	6, 985	68, 151	9.8
21 " 50 ".....	2, 531	81, 846	32.3	2, 330	75, 324	32.3
51 " 100 ".....	1, 262	90, 238	71.5	1, 158	81, 646	70.5
101 " 200 ".....	745	103, 944	139.5	695	97, 063	139.7
201 " 500 ".....	444	136, 397	307.2	458	139, 687	305.0
501 and over .....	182	189, 253	1, 039.9	172	168, 168	977.7
<b>Totals and averages .....</b>	<b>23, 597</b>	<b>694, 434</b>	<b>29.4</b>	<b>24, 800</b>	<b>658, 059</b>	<b>26.5</b>
	1944 <sup>3</sup>			1961 <sup>4</sup>		
Under 5 employees.....	13, 208	29, 958	2.3	11, 972	27, 788	2.3
5 to 14 employees.....	7, 111	58, 404	8.2	9, 239	76, 825	8.3
15 " 49 ".....	4, 615	124, 408	27.0	6, 434	173, 974	27.0
50 " 99 ".....	1, 622	113, 869	70.2	2, 276	157, 952	69.4
100 " 199 ".....	900	126, 192	140.2	1, 249	173, 351	138.8
200 " 499 ".....	644	196, 707	305.4	809	244, 688	302.5
500 " 999 ".....	383	573, 344	1, 497.0	228	158, 965	697.2
1,000 " 1,499 ".....				57	71, 500	1, 254.4
1,500 and over .....	—	—	—	52	163, 973	3, 153.3
Head offices <sup>5</sup> .....				—	15, 930	—
Not classifiable .....				99	—	—
<b>Totals and averages .....</b>	<b>28, 483</b>	<b>1, 222, 882</b>	<b>42.9</b>	<b>32, 415</b>	<b>1, 264, 946</b>	<b>39.0</b>

<sup>1</sup> Includes central electric stations, dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories and Newfoundland.

<sup>3</sup> Exclusive of Newfoundland.

<sup>4</sup> Data for 1961 are based on the revised Standard Industrial Classification and New Establishment Concept; they also include Newfoundland.

See Text and Explanatory Notes.

<sup>5</sup> Under this heading are included only those head offices which are not located at the plant.



An analysis of the degree of concentration of manufacturing in establishments with 200 or more employees in the 25 leading industries shows a wide variation in the proportion that such establishments contributed to the total output of individual industries in 1961. In six of these industries, such establishments accounted for over 90 per cent of the total value of factory shipments: motor vehicle manufacturers, 98.9; smelting and refining, 98.2; pulp and paper mills, 95.1; iron and steel mills, 94.2;

aircraft and parts manufacturers, 92.2; and cotton yarn and cloth mills, 91.7 per cent. In only three of the top 25 industries did the proportion of total shipments accounted for by such establishments fall below 30 per cent: women's clothing factories where the nine establishments in this category accounted for only 8.0 per cent of total shipments, and butter and cheese plants and feed manufacturers, neither of which had any establishments with 200 or more employees.

**TABLE 11. Number and Relative Importance of Establishments with 200 or more Employees in the Twenty-five Leading Industries, 1961<sup>1</sup>**

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total shipments in the industry
1	Pulp and paper mills .....	84	67.2	95.1
2	Smelting and refining .....	21	87.5	98.2
3	Petroleum refining .....	18	40.9	78.5
4	Slaughtering and meat packing plants .....	34	14.0	72.9
5	Motor vehicle manufacturers .....	9	52.9	98.9
6	Iron and steel mills .....	18	41.9	94.2
7	Sawmills .....	23	0.7	33.6
8	Manufacturers of industrial chemicals .....	16	12.5	67.8
9	Pasteurizing plants .....	21	2.9	31.9
10	Miscellaneous food manufacturers .....	10	3.7	31.2
11	Miscellaneous machinery and equipment manufacturers .....	33	7.9	46.9
12	Metal stamping, pressing and coating industry .....	22	5.0	52.2
13	Printing and publishing .....	30	4.0	68.4
14	Bakeries .....	27	1.1	35.2
15	Motor vehicle parts and accessories manufacturers .....	16	12.7	74.4
16	Aircraft and parts manufacturers .....	23	28.8	92.2
17	Fruit and vegetable canners and preservers .....	14	4.2	41.6
18	Butter and cheese plants .....	—	—	—
19	Feed manufacturers .....	—	—	—
20	Men's clothing factories .....	32	6.6	36.0
21	Women's clothing factories .....	9	1.4	8.0
22	Breweries .....	10	18.5	59.7
23	Communications equipment manufacturers .....	21	16.8	80.3
24	Synthetic textile mills .....	19	33.9	79.7
25	Cotton yarn and cloth mills .....	23	59.0	91.7

The degree of regional concentration of manufacturing in large establishments is illustrated by the fact that, of the 337 establishments in Canada with 500 or more employees in 1961, almost half were in Ontario and over one-third in Quebec. The 157 establishments in this category in Ontario accounted for 43.0 per cent of the total value of that province's factory shipments and 21.2 per

cent of the Canadian total. Comparable percentages for the other provinces and regions were: Quebec, 36.8 and 11.7; the Atlantic Provinces, 31.8 and 1.2; British Columbia, 29.1 and 2.4; and the Prairie Provinces, 18.3 and 1.5. There were no plants in either Prince Edward Island or the Yukon and Northwest Territories with 500 or more employees.

**TABLE 12. Number and Relative Importance of Establishments with 500 or more Employees, by Province or Region, 1961<sup>1</sup>**

Province	Number of such establishments	Percentage of total number in Canada	Percentage of total shipments in Canada	Percentage of total shipments in province or region
Newfoundland .....	2	4.5	1.2	31.8
Prince Edward Island .....	—			
Nova Scotia .....	6			
New Brunswick .....	7			
Quebec .....	120	35.6	11.7	36.8
Ontario .....	157	46.6	21.2	43.0
Manitoba .....	9	5.7	1.5	18.3
Saskatchewan .....	1			
Alberta .....	9			
British Columbia .....	26	7.7	2.4	29.1
Yukon and Northwest Territories .....	—	—	—	—
Canada .....	337	100.0	38.0	38.0

<sup>1</sup> See Footnote 4 Table 10.

Table 13. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1961

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
UNDER 5 EMPLOYEES	11 972	277 888	708 352 35	689 086 9	192 886 282	332 398 325
5 TO 14 EMPLOYEES	9 239	768 25	2 447 127 91	209 348 20	612 356 968	109 226 583 88
15 TO 49 EMPLOYEES	6 434	173 974	601 294 267	44 258 203	146 766 684 7	267 800 153 2
50 TO 99 EMPLOYEES	2 276	157 952	566 439 216	43 045 919	149 552 734 8	271 850 883 1
100 TO 199 EMPLOYEES	1 249	173 351	658 730 041	61 695 556	178 767 408 0	327 990 723 4
200 TO 499 EMPLOYEES	809	244 688	1 028 359 342	99 413 689	270 559 275 4	493 731 255 6
500 TO 999 EMPLOYEES	228	158 965	737 224 213	99 102 976	191 425 929 5	362 973 519 8
1000 TO 1499 EMPLOYEES	57	71 500	353 525 453	59 760 974	96 813 551 3	176 570 825 8
1500 AND OVER	52	163 973	864 165 061	80 268 280	198 307 536 1	380 887 770 38
NOT CLASSIFIABLE	99		638 85	13 469	52 728	187 589
HEAD OFFICES		15 930	10 609 746 5		48 080 0	
TOTALS	32 415	1 264 946	5231 446 969	515 384 755	1312 770 797 6	2424 329 49 49
NEWFOUNDLAND						
UNDER 5 EMPLOYEES	205	351	638 939	48 246	859 254	183 355 9
5 TO 14 EMPLOYEES	47	408	111 368 2	172 538	220 550 8	48 237 57
15 TO 49 EMPLOYEES	37	1040	283 207 2	269 821	580 637 5	116 927 28
50 TO 99 EMPLOYEES	22	1535	443 194 6	460 880	952 650 7	197 981 19
100 TO 199 EMPLOYEES	16	2042	450 052 2	702 671	781 134 4	168 886 99
200 AND OVER	7	4486	222 653 56	540 970 8	344 169 32	821 821 47
NOT CLASSIFIABLE	4		1450	180	2948	5200
HEAD OFFICES		34	1858 38			
TOTALS	338	9896	3596 980 5	7064 044	6062 886 8	13722 420 9
PRINCE EDWARD ISLAND						
UNDER 5 EMPLOYEES	81	168	2999 36	358 30	972 845	150 582 0
5 TO 14 EMPLOYEES	41	357	789 124	124 091	344 963 0	51 670 89
15 TO 49 EMPLOYEES	25	641	1308 773	123 373	652 845 0	93 553 31
50 AND OVER	5	558	180 681 1	179 676	1023 980 2	1400 955 9
NOT CLASSIFIABLE	4		2830	48	331	3240
TOTALS	156	1724	4207 474	4630 18	21191 058	300410 39
NOVA SCOTIA						
UNDER 5 EMPLOYEES	431	1014	1855 371	2018 30	3240 231	681 533 8
5 TO 14 EMPLOYEES	294	2434	569 588 7	789 766	149 351 14	266 786 44
15 TO 49 EMPLOYEES	179	4678	1225 433 1	1448 793	339 640 32	594 960 29
50 TO 99 EMPLOYEES	48	3195	897 167 9	938 009	254 908 82	432 301 09
100 TO 199 EMPLOYEES	21	2972	919 820 6	1161 267	183 215 57	372 733 26
200 TO 499 EMPLOYEES	17	5024	177 583 15	146 680 8	702 373 42	1152 133 97
500 AND OVER	6	7464	330 902 05	4004 332	402 682 56	865 851 02
NOT CLASSIFIABLE	6		4798	821	6073	149 55
HEAD OFFICES		20	90464			
TOTALS	1002	26801	8891 925 6	10011 626	20646 348 7	37530 690 0
NEW BRUNSWICK						
UNDER 5 EMPLOYEES	274	628	1181 061	1607 31	2926 438	5244 400
5 TO 14 EMPLOYEES	232	1937	4609 208	5771 66	10890 471	19930 386
15 TO 49 EMPLOYEES	116	3225	8662 762	1068 269	27977 002	46181 218
50 TO 99 EMPLOYEES	35	2338	6336 391	817 351	20844 048	32525 563
100 TO 199 EMPLOYEES	28	3847	10220 217	1428 884	25733 370	53067 154
200 TO 499 EMPLOYEES	13	3892	156320 34	3428 007	74056 212	111883 373
500 AND OVER	7	6413	260175 59	7934 495	606183 23	1286138 49
NOT CLASSIFIABLE	3		2699	503	4864	10752
HEAD OFFICES		163	1230 437			
TOTALS	708	22443	73892 368	15415 406	223050 728	3974566 95

Table 13. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>QUEBEC</b>						
UNDER 5 EMPLOYEES	4297	9804	23705462	2402046	91107043	139794836
5 TO 14 EMPLOYEES	2935	24348	71635241	5552496	219108327	365372867
15 TO 49 EMPLOYEES	2190	59559	183226123	11281442	436550039	793073712
50 TO 99 EMPLOYEES	769	53508	169207472	11883254	418085943	777635430
100 TO 199 EMPLOYEES	371	50929	172764444	14626511	471264598	858952951
200 TO 499 EMPLOYEES	266	81869	317365831	33636001	846387751	1563228994
500 TO 999 EMPLOYEES	81	57366	253363124	35897944	772079449	1415944968
1000 TO 1499 EMPLOYEES	22	27681	133297923	30544070	379909362	654654163
1500 AND OVER	17	51384	255024326	11311478	347926943	758593064
NOT CLASSIFIABLE	7		3564	718	93	6677
HEAD OFFICES		7281	46978679			
TOTALS	10955	423729	1626572189	157135960	3982419548	7327257662
<b>ONTARIO</b>						
UNDER 5 EMPLOYEES	3774	8923	25054619	2265954	58266997	107207539
5 TO 14 EMPLOYEES	3480	29089	98792608	7833895	221185599	410901754
15 TO 49 EMPLOYEES	2623	71166	265288146	19179628	638306253	1177228205
50 TO 99 EMPLOYEES	1005	69690	266358065	20439475	719160887	1308350565
100 TO 199 EMPLOYEES	625	88363	352446874	30210308	858892602	1628660493
200 TO 499 EMPLOYEES	388	116675	505310493	35666065	1132949932	2187297919
500 TO 999 EMPLOYEES	102	70694	341240365	40548645	744218594	1481964194
1000 TO 1499 EMPLOYEES	27	33909	170450980	22476666	481674740	919869158
1500 AND OVER	28	96898	530460206	58083566	1482619953	2735775694
NOT CLASSIFIABLE	29		19926	5329	17262	74032
HEAD OFFICES		6008	41985967			
TOTALS	12081	591415	2597408249	236709531	6337292819	11957329553
<b>MANITOBA</b>						
UNDER 5 EMPLOYEES	562	1305	3363396	331454	7260804	13855026
5 TO 14 EMPLOYEES	353	2950	9497792	808981	29054575	48735687
15 TO 49 EMPLOYEES	278	7655	26216104	1780914	64902825	117729212
50 TO 99 EMPLOYEES	110	7812	27337592	1657531	62061477	117780361
100 TO 199 EMPLOYEES	47	6359	24567044	1814324	96173799	156492342
200 TO 499 EMPLOYEES	24	6614	27611580	4685436	55039371	114694860
500 AND OVER	9	8410	38118300	5161601	126927887	200549812
NOT CLASSIFIABLE	33		19221	3726	19584	57339
HEAD OFFICES		107	571331			
TOTALS	1416	41212	157302360	16243967	441440322	769894639
<b>SASKATCHEWAN</b>						
UNDER 5 EMPLOYEES	293	682	1731774	191499	2582930	5871036
5 TO 14 EMPLOYEES	235	1978	6532918	757148	19031143	32800315
15 TO 49 EMPLOYEES	88	2324	8479440	838578	27769743	45571217
50 TO 99 EMPLOYEES	25	1744	7070713	661672	16954272	33631455
100 TO 199 EMPLOYEES	17	2084	9192314	1333059	40152634	67208727
200 AND OVER	10	3239	15202207	3877388	112323999	159341973
NOT CLASSIFIABLE	7		4777	1068	501	7480
HEAD OFFICES		98	733619			
TOTALS	675	12149	48947762	7660412	218815222	344432203
<b>ALBERTA</b>						
UNDER 5 EMPLOYEES	625	1544	4117221	464558	10010711	17816297
5 TO 14 EMPLOYEES	534	4391	14583464	1348810	39235260	67569777
15 TO 49 EMPLOYEES	257	6976	26504145	2140270	67359777	126981377
50 TO 99 EMPLOYEES	70	4911	20779460	1958272	87353584	141297219
100 TO 199 EMPLOYEES	41	5436	24289137	3759678	101909336	174038876
200 TO 499 EMPLOYEES	28	8659	40666586	6565478	154291225	253660462
500 TO 999 EMPLOYEES	9	5735	24865620	1033396	108572844	152456554
1000 AND OVER	5		4220	1033	124	5914
NOT CLASSIFIABLE		269	1538631			
HEAD OFFICES						
TOTALS	1569	37921	157348484	17271495	568732861	933826476



Table 13. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1961—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
BRITISH COLUMBIA						
UNDER 5 EMPLOYEES	1 423	3 348	882 362 6	778 243	155 793 54	322 102 65
5 TO 14 EMPLOYEES	1 085	8 905	313 485 77	295 145 3	531 009 92	110 333 039
15 TO 49 EMPLOYEES	640	16 682	664 173 48	611 836 6	158 376 840	290 428 922
50 TO 99 EMPLOYEES	188	12 952	550 964 66	412 552 5	130 903 943	237 803 897
100 TO 199 EMPLOYEES	82	11 204	512 150 71	664 860 1	167 304 913	286 543 586
200 TO 499 EMPLOYEES	58	17 742	871 284 61	988 544 4	266 896 224	436 415 710
500 TO 999 EMPLOYEES	20	13 814	698 812 79	115 448 67	144 658 801	315 520 990
1000 TO 1499 EMPLOYEES	3	3 904	193 235 68	81 390 3	298 980 34	602 474 29
1500 AND OVER	3	7 017	381 808 81	449 116 9	978 731 06	197 587 600
HEAD OFFICES		1 950	127 824 99		480 800	
TOTALS	3 502	97 518	4 401 977 76	473 575 71	1 065 073 007	1 967 091 438
YUKON AND N.W.T.						
ALL EMPLOYEES	13	138	681 246	51 725	260 005 6	34 341 35
TOTALS	13	138	681 246	51 725	260 005 6	34 341 35

Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 5 EMPLOYEES	2948	7747	17717988	3284344	106564800	144393360
5 TO 14 EMPLOYEES	2579	20438	57422821	9541013	292472161	424057004
15 TO 49 EMPLOYEES	1141	29720	95459407	13240141	465394772	700667412
50 TO 99 EMPLOYEES	382	26367	92055950	11812973	480568035	738037618
100 TO 199 EMPLOYEES	216	29910	107615764	10894188	506662311	815505154
200 TO 499 EMPLOYEES	136	39673	157830725	11578535	624969132	1021814168
500 TO 999 EMPLOYEES	35	23563	101167245	6916870	424350173	692408768
1000 AND OVER	7	9898	48899887	2957999	247211004	368550844
HEAD OFFICES		1539	9826186		480800	
TOTALS	7444	188855	687995973	70226063	3148673188	4905434328
<b>TOBACCO PRODUCTS</b>						
UNDER 15 EMPLOYEES	6	42	90044	9210	306324	463693
15 TO 49 EMPLOYEES	8	209	569043	38182	1958771	3579561
50 TO 99 EMPLOYEES	5	394	1123832	71199	4985985	9199441
100 TO 199 EMPLOYEES	6	966	3246070	188704	66370472	83849046
200 TO 499 EMPLOYEES	7	1877	7024844	274242	35300278	60629772
500 AND OVER	6	5948	27083204	453665	96375275	177261723
HEAD OFFICES		6	16841			
TOTALS	38	9442	39153878	1035202	205297105	334983236
<b>RUBBER</b>						
UNDER 5 EMPLOYEES	17	43	128303	4861	122133	330180
5 TO 14 EMPLOYEES	13	135	465743	31236	1389046	2491691
15 TO 49 EMPLOYEES	20	581	2209190	165029	5622744	10193788
50 TO 99 EMPLOYEES	11	806	2618670	220539	3471840	9777934
100 TO 199 EMPLOYEES	9	1180	4693231	426936	10872791	25760387
200 TO 499 EMPLOYEES	10	3507	14584922	1051043	24900061	59854113
500 TO 999 EMPLOYEES	8	5340	21604207	1226778	31107270	71897311
1000 AND OVER	5	7018	34138743	2149625	71198069	150829309
HEAD OFFICES		250	1560776			
TOTALS	93	18860	82003785	5276047	148683954	331134713
<b>LEATHER</b>						
UNDER 5 EMPLOYEES	113	240	619795	35783	1296698	2390007
5 TO 14 EMPLOYEES	108	989	2541452	71559	3674162	7629724
15 TO 49 EMPLOYEES	142	4054	11119943	327302	18054446	36069866
50 TO 99 EMPLOYEES	92	6370	17027297	327437	26602898	53003419
100 TO 199 EMPLOYEES	68	9699	28403108	680857	48802663	93759612
200 TO 499 EMPLOYEES	28	7658	22801624	576405	41615187	76032306
500 TO 999 EMPLOYEES	4	2403	7061024	254643	11360415	22183589
TOTALS	555	31413	89574243	2273986	151406469	291068523
<b>TEXTILES</b>						
UNDER 5 EMPLOYEES	183	464	1199267	55960	2698524	5151318
5 TO 14 EMPLOYEES	266	2293	6348995	301351	11648773	23048918
15 TO 49 EMPLOYEES	227	6173	18337138	1059899	50186549	84857773
50 TO 99 EMPLOYEES	82	5709	17944318	1147733	47995656	83974059
100 TO 199 EMPLOYEES	48	6642	21705288	1502465	59881458	97649926
200 TO 499 EMPLOYEES	55	16822	54994587	3642379	126325726	226913919
500 TO 999 EMPLOYEES	15	10762	37291009	2936298	74453444	146650816
1000 TO 1499 EMPLOYEES	3	4100	15861398	1385330	53006591	109981078
1500 AND OVER	4	7515	26536653	3081940	41714328	97059893
HEAD OFFICES		2064	12339136			
TOTALS	883	62544	212557789	15113355	468001049	875287700

Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>KNITTING MILLS</b>						
UNDER 5 EMPLOYEES	40	107	297854	14597	2252670	3094882
5 TO 14 EMPLOYEES	67	665	1699719	56365	5425479	8408913
15 TO 49 EMPLOYEES	133	3816	9801243	298413	22350913	40599959
50 TO 99 EMPLOYEES	58	4104	11327558	407277	27941148	49009003
100 TO 199 EMPLOYEES	38	5293	14516472	461804	27897084	52691371
200 AND OVER	22	7182	18527829	688468	31494673	65491850
HEAD OFFICES		292	1298707			
TOTALS	358	21459	57469382	1926924	117361967	219295978
<b>CLOTHING</b>						
UNDER 5 EMPLOYEES	422	1036	3241795	97310	12856140	19760814
5 TO 14 EMPLOYEES	583	5260	15157903	291520	45617611	72101532
15 TO 49 EMPLOYEES	808	23209	62041521	840907	108796999	205368057
50 TO 99 EMPLOYEES	311	21672	56174659	644591	103241685	194071684
100 TO 199 EMPLOYEES	130	18006	47168307	591356	81502299	159005552
200 TO 499 EMPLOYEES	45	12553	32896472	384997	49366410	101407371
500 AND OVER	8	5799	16569850	168279	26142236	49820481
HEAD OFFICES		193	1137972			
TOTALS	2307	87728	234388479	3018960	427523380	801535491
<b>WOOD</b>						
UNDER 5 EMPLOYEES	2806	5808	10512801	1190161	18077238	38010841
5 TO 14 EMPLOYEES	1276	10629	28814268	3098505	54484462	104068746
15 TO 49 EMPLOYEES	748	19974	65137724	6263814	150276602	265799265
50 TO 99 EMPLOYEES	201	13829	49879056	3750382	107705721	191719159
100 TO 199 EMPLOYEES	72	9653	35445489	2272298	73507233	132855130
200 TO 499 EMPLOYEES	38	11009	46915089	2059263	90544884	160217394
500 AND OVER	11	8515	39261684	1691654	90143883	142485494
NOT CLASSIFIABLE	99		63885	13469	52728	187589
HEAD OFFICES		625	4300708			
TOTALS	5251	80042	280330704	20339546	584792751	1035343618
<b>FURNITURE AND FIXTURES</b>						
UNDER 5 EMPLOYEES	1163	2350	6556528	349131	7250711	17706802
5 TO 14 EMPLOYEES	440	3613	11787369	418724	15798303	34332218
15 TO 49 EMPLOYEES	306	8247	28302775	972721	49421743	96523837
50 TO 99 EMPLOYEES	116	7674	25973718	891962	46495021	92059380
100 TO 199 EMPLOYEES	47	6270	22192495	695165	33773427	70972652
200 TO 499 EMPLOYEES	17	4999	17632788	579278	21895915	50467216
TOTALS	2089	33153	112445673	3906981	174635120	362062105
<b>PAPER</b>						
UNDER 5 EMPLOYEES	51	129	361538	23997	1228361	2117523
5 TO 14 EMPLOYEES	82	738	2417095	133671	7273022	12726829
15 TO 49 EMPLOYEES	166	4937	17073426	1147326	46857142	81239852
50 TO 99 EMPLOYEES	83	6052	23583302	2727612	69620548	122069856
100 TO 199 EMPLOYEES	71	10433	43676655	5227658	124419810	220018650
200 TO 499 EMPLOYEES	66	22296	105538961	27842469	275134756	545399580
500 TO 999 EMPLOYEES	34	24283	131060215	43960849	276705041	661390563
1000 TO 1499 EMPLOYEES	13	17331	95323048	33464844	174931250	422895939
1500 AND OVER	3	5357	28786940	7761066	45332952	135675263
HEAD OFFICES		3306	23315985			
TOTALS	569	94862	471137165	122289492	1021502882	2205734055



Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
PRINTING PUBLISHING IND						
UNDER 5 EMPLOYEES	1556	3481	11163780	411032	11871598	32131002
5 TO 14 EMPLOYEES	1068	8747	32722802	835988	26552042	80890600
15 TO 49 EMPLOYEES	536	13555	56115434	1259588	48304175	145506289
50 TO 99 EMPLOYEES	139	9728	41450218	864504	32643736	103284623
100 TO 199 EMPLOYEES	78	10999	50244551	872232	41211810	133817302
200 TO 499 EMPLOYEES	36	11378	54763123	1078761	44258046	148416398
500 TO 999 EMPLOYEES	9	6165	31474802	451742	34915433	100875242
1000 AND OVER	6	8604	49189026	775786	35959874	127370881
HEAD OFFICES		122	777134			
TOTALS	3428	72779	327900870	6549633	275716714	872292337
PRIMARY METAL INDUSTRIES						
UNDER 5 EMPLOYEES	61	147	415135	51346	658022	1418121
5 TO 14 EMPLOYEES	90	788	2852468	244114	5442422	10641349
15 TO 49 EMPLOYEES	107	3080	12110070	1021047	37587421	59529938
50 TO 99 EMPLOYEES	53	3649	16038830	1655631	81874262	116688643
100 TO 199 EMPLOYEES	34	4679	21817210	3057920	111517921	162410061
200 TO 499 EMPLOYEES	33	9453	45872204	11480196	185016539	284759095
500 TO 999 EMPLOYEES	15	10353	52453854	17306760	255717234	421108961
1000 TO 1499 EMPLOYEES	4	4522	23087181	8989759	225967934	279528299
1500 AND OVER	13	49748	277456514	44091229	687906286	1470399320
HEAD OFFICES		819	5515885			
TOTALS	410	87238	457619351	87898002	1591688041	2806483787
METAL FABRICATING						
UNDER 5 EMPLOYEES	833	2089	6353778	442525	8340266	20818829
5 TO 14 EMPLOYEES	923	7797	29486624	1532952	37754482	89212011
15 TO 49 EMPLOYEES	714	18779	77954030	3442755	131326926	273160689
50 TO 99 EMPLOYEES	187	13076	56675530	2578685	114496421	224912997
100 TO 199 EMPLOYEES	99	13111	56758476	2968609	94626643	202718797
200 TO 499 EMPLOYEES	87	26633	126749034	5589051	243578482	475363154
500 AND OVER	16	12948	66923810	2405093	104276906	206504368
HEAD OFFICES		178	1014662			
TOTALS	2859	94611	421915944	18959670	734400126	1492690845
MACHINERY						
UNDER 5 EMPLOYEES	61	164	578757	36585	1229782	2354232
5 TO 14 EMPLOYEES	152	1312	5189854	235494	9369156	19744951
15 TO 49 EMPLOYEES	172	4709	19565791	777170	33084984	71272835
50 TO 99 EMPLOYEES	74	5110	22752486	838896	41291578	81290702
100 TO 199 EMPLOYEES	44	6209	28709490	948439	42715811	97612365
200 TO 499 EMPLOYEES	33	9666	45634328	1260656	66752489	152099433
500 TO 999 EMPLOYEES	5	3781	17280246	1202817	33453877	64456791
1000 AND OVER	5	11130	55879240	1560203	76046266	150908117
HEAD OFFICES		2	16253			
TOTALS	546	42083	195606445	6860260	303943943	639739426
TRANSPORTATION EQUIPMENT						
UNDER 5 EMPLOYEES	196	434	1109506	56926	1214279	3371741
5 TO 14 EMPLOYEES	148	1239	4310674	181852	5568192	12477908
15 TO 49 EMPLOYEES	134	3759	14447418	585921	21336557	48404869
50 TO 99 EMPLOYEES	66	4685	19390255	954701	28983414	62530451
100 TO 199 EMPLOYEES	45	6257	25744670	1405271	44898067	96818134
200 TO 499 EMPLOYEES	44	13745	64261871	3570796	98501354	197843374
500 TO 999 EMPLOYEES	18	13094	62603965	2136753	91694191	173729776
1000 TO 1499 EMPLOYEES	6	7182	33111323	1172266	26493501	68664054
1500 AND OVER	14	56700	292941425	10059189	811480703	1296936847
HEAD OFFICES		614	4549240			
TOTALS	671	107709	522470347	20123675	1130170158	1960777154

Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ELECTRICAL PRODUCTS INDUS</b>						
UNDER 5 EMPLOYEES	63	166	543886	24564	1403583	2743526
5 TO 14 EMPLOYEES	87	773	2734850	119985	5287877	10771327
15 TO 49 EMPLOYEES	140	4137	15012253	728790	39460219	72051733
50 TO 99 EMPLOYEES	80	5499	19234031	690509	43383325	84792781
100 TO 199 EMPLOYEES	60	8702	32384348	1288162	69853644	131937535
200 TO 499 EMPLOYEES	68	20984	90068208	3053555	184274238	355854941
500 TO 999 EMPLOYEES	22	15311	71535962	2988279	116522651	247509257
1000 TO 1499 EMPLOYEES	6	7445	32378610	809891	57431387	101882952
1500 AND OVER	5	16064	86748320	1632654	67734630	197990269
HEAD OFFICES		450	2927611			
TOTALS	531	79531	353568079	11336389	585351554	1205534321
<b>NON METALLIC MINERAL</b>						
UNDER 5 EMPLOYEES	391	968	2401505	291539	3633804	8610528
5 TO 14 EMPLOYEES	460	3910	13304187	2155018	24982090	51961643
15 TO 49 EMPLOYEES	268	7087	27905501	6223830	49764540	115320018
50 TO 99 EMPLOYEES	87	6080	26219094	7118137	41198769	109863885
100 TO 199 EMPLOYEES	55	7438	35159907	13785327	56650603	165423884
200 TO 499 EMPLOYEES	22	6704	32776204	12237897	40817556	133888851
500 AND OVER	9	7443	32992617	4689191	33069046	89944007
HEAD OFFICES		499	3328171			
TOTALS	1292	40128	174087186	46500939	250116408	675012816
<b>PETROLEUM AND COAL</b>						
UNDER 5 EMPLOYEES	17	44	196611	106138	1030637	1782494
5 TO 14 EMPLOYEES	20	164	692962	127199	3305729	5926132
15 TO 49 EMPLOYEES	13	423	2058991	290768	17384708	28472757
50 TO 99 EMPLOYEES	9	603	3294547	669049	34969358	49090879
100 TO 199 EMPLOYEES	14	2108	12459894	2433264	152208925	205374686
200 TO 499 EMPLOYEES	14	4229	25164147	5729367	403101826	530432424
500 AND OVER	4	3584	21743034	1995417	308629155	399114392
HEAD OFFICES		2898	19729678			
TOTALS	91	14053	85339864	11351202	920630338	1220193764
<b>CHEMICAL AND CHEMICAL PROD</b>						
UNDER 5 EMPLOYEES	302	695	2184744	153933	5927947	12130745
5 TO 14 EMPLOYEES	296	2535	10261168	806865	35594216	71914319
15 TO 49 EMPLOYEES	266	7257	30764841	4180429	112653285	216719343
50 TO 99 EMPLOYEES	108	7473	32844968	4663672	105141301	231128232
100 TO 199 EMPLOYEES	56	7762	36789336	11096801	89708758	228335028
200 TO 499 EMPLOYEES	26	7762	38372494	6000484	79470619	200869966
500 AND OVER	18	16761	89175246	27791632	195447729	472780525
HEAD OFFICES		1922	13611496			
TOTALS	1072	52167	254004293	54693816	623943855	1433878158
<b>MISC MANUFACTURING IND</b>						
UNDER 5 EMPLOYEES	747	1674	5246790	259952	5225774	14071338
5 TO 14 EMPLOYEES	577	4760	16416667	742384	20414734	49798922
15 TO 49 EMPLOYEES	385	10268	35308528	1394171	57843351	122663691
50 TO 99 EMPLOYEES	132	9072	30830897	1010430	52916647	109804085
100 TO 199 EMPLOYEES	59	8034	29999280	898100	50592350	103391962
200 TO 499 EMPLOYEES	24	7695	28759912	891825	43869583	100210921
500 AND OVER	4	4634	24484421	507751	33006535	74871675
HEAD OFFICES		152	831024			
TOTALS	1928	46289	171877519	5704613	263868974	574812594

TABLE 15. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages £	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments £
<b>1 PULP AND PAPER</b>						
UNDER 50 EMPLOYEES	8	236	857191	332157	983588	2980164
50 TO 99 EMPLOYEES	15	996	4398040	1800602	11679093	24155558
100 TO 199 EMPLOYEES	18	2576	11470937	3644700	24604190	52737956
200 TO 499 EMPLOYEES	36	13314	68083286	26357891	160745900	361335873
500 TO 999 EMPLOYEES	32	23027	124837768	43722489	261890833	634825248
1000 TO 1499 EMPLOYEES	13	17331	95323048	33464844	174931250	422895939
1500 AND OVER	3	5357	28786940	7761066	45332952	135675263
HEAD OFFICES		2962	21413850			
TOTALS	125	65799	355171060	117083749	680167806	1634606001
<b>2 SMELTING AND REFINING</b>						
UNDER 500 EMPLOYEES	8	2007	9622221	6076493	124654274	160247542
500 TO 999 EMPLOYEES	7	4952	26872878	13748707	207090180	322805612
1000 AND OVER	9	22331	119453236	29175122	560206540	987994867
TOTALS	24	29290	155948335	49000322	891950994	1471048021
<b>3 PETROLEUM REFINING</b>						
UNDER 50 EMPLOYEES	8	264	1348643	216160	11786898	18199284
50 TO 99 EMPLOYEES	6	438	2558704	583044	32578451	44419534
100 TO 199 EMPLOYEES	12	1826	11013990	2296129	143740384	192010740
200 TO 499 EMPLOYEES	14	4229	25164147	5729367	403101826	530432424
500 AND OVER	4	3584	21743034	1995417	308629155	3991144392
HEAD OFFICES		2894	19687518			
TOTALS	44	13235	81516036	10820117	899836714	1184176374
<b>4 SLAUGHTERING AND MEAT PACK</b>						
UNDER 5 EMPLOYEES	36	105	231260	33937	3816374	4409260
5 TO 14 EMPLOYEES	77	661	1934559	235129	21701139	26096070
15 TO 49 EMPLOYEES	60	1657	5808334	570324	66808678	80945316
50 TO 99 EMPLOYEES	16	1096	4362305	340332	62440490	72014408
100 TO 199 EMPLOYEES	19	2615	10940124	794074	89270327	109385643
200 TO 499 EMPLOYEES	20	6030	28605294	1343862	212389111	255383156
500 TO 999 EMPLOYEES	10	6538	29977829	1402980	232677688	281994266
1000 AND OVER	4	6373	31065540	1781470	204718311	250685029
TOTALS	242	25075	112925245	6502108	893822118	1080913148
<b>5 MOTOR VEHICLES</b>						
UNDER 100 EMPLOYEES	7	415	1765926	170387	3919314	7492339
100 TO 999 EMPLOYEES	7	2633	12546917	540584	47847755	69725608
1500 AND OVER	3	18011	102076430	4373713	551582514	793724412
HEAD OFFICES		614	4549240			
TOTALS	17	21673	120938513	5084684	603349583	870942359
<b>6 IRON AND STEEL MILLS</b>						
UNDER 50 EMPLOYEES	4	116	548642	82733	526931	1497348
50 TO 99 EMPLOYEES	8	515	2521054	359763	3882629	8351313
100 TO 199 EMPLOYEES	12	1516	7083319	1363675	21749675	36127665
200 TO 499 EMPLOYEES	10	2925	15586994	3883661	33815653	62141093
500 TO 999 EMPLOYEES	3	2284	10894018	2300237	11814392	34495605
1500 AND OVER	5	27174	156402471	21744296	279556879	646658046
HEAD OFFICES		16	75400			
TOTALS	42	34546	193111898	29734365	351346159	789271070
<b>7 SAWMILLS</b>						
UNDER 5 EMPLOYEES	1843	3979	5935930	762191	11575924	23454279
5 TO 14 EMPLOYEES	791	6497	16298083	2025347	29034964	57084211
15 TO 49 EMPLOYEES	392	9965	31907466	3795320	66536677	124236717
50 TO 99 EMPLOYEES	80	5617	20911997	1986306	45271331	80345978
100 TO 199 EMPLOYEES	32	4305	17870563	1392030	40104829	69611933
200 TO 499 EMPLOYEES	15	4703	21973627	686093	47349557	77871664
500 AND OVER	8	5667	26661154	719732	66312138	101798203
NOT CLASSIFIABLE	99		63885	13469	52728	187589
HEAD OFFICES		401	3076981			
TOTALS	3260	41134	144699686	11380488	306238148	534590574



TABLE 15. Principal Statistics of the Forty Leading Industries of Canada—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
8 CHEMICALS INDUSTRIAL						
UNDER 5 EMPLOYEES	13	34	145885	22986	651420	1524454
5 TO 14 EMPLOYEES	34	307	1414860	276038	3433829	9739080
15 TO 49 EMPLOYEES	36	1031	4922669	1953744	14094098	34715102
50 TO 99 EMPLOYEES	15	1035	5400620	2720162	15846088	41468191
100 TO 199 EMPLOYEES	14	1791	9930970	9012454	22995566	66109257
200 TO 499 EMPLOYEES	8	2127	11224035	3825719	28100233	66998318
500 AND OVER	8	9196	51672362	24212266	96910867	256048829
HEAD OFFICES		670	4652919			
TOTALS	128	16191	89364320	42023369	182032101	476603231
9 PASTEURIZING PLANTS						
UNDER 5 EMPLOYEES	163	474	1327759	319612	5644084	8976795
5 TO 14 EMPLOYEES	291	2374	7388890	1362716	27347783	42210000
15 TO 49 EMPLOYEES	174	4326	15913098	2136966	55527928	85028365
50 TO 99 EMPLOYEES	53	3593	13635013	1395919	41400204	63103685
100 TO 199 EMPLOYEES	30	4183	17148921	1425973	50998244	80948668
200 AND OVER	21	6728	28941848	2057052	86102033	131349326
TOTALS	732	21678	84355529	8698238	267020276	411616839
10 FOODS MISCELLANEOUS						
UNDER 5 EMPLOYEES	72	184	459930	50918	2467486	3833814
5 TO 14 EMPLOYEES	66	547	1865661	136270	10521650	16177504
15 TO 49 EMPLOYEES	66	1838	6712570	774453	42824854	65997395
50 TO 99 EMPLOYEES	40	2794	10622445	1604665	73663227	113616266
100 TO 199 EMPLOYEES	13	1779	6440060	546895	52861413	81004908
200 AND OVER	10	3060	12223429	1323689	70434952	127548983
HEAD OFFICES		720	4770396			
TOTALS	267	10922	43094491	4436890	252773582	408178870
11 MACHINERY MISCELLANEOUS						
UNDER 5 EMPLOYEES	46	131	486185	30055	1087850	2056147
5 TO 14 EMPLOYEES	114	973	3940824	171941	6915291	14906840
15 TO 49 EMPLOYEES	135	3716	15763592	613898	27840204	58821278
50 TO 99 EMPLOYEES	59	4115	18786475	617306	32440543	63871838
100 TO 199 EMPLOYEES	33	4608	21851517	763247	29798452	67913735
200 TO 499 EMPLOYEES	28	8000	37376495	991931	46446087	109022631
500 AND OVER	5	5065	24524868	1243243	34075562	74096770
HEAD OFFICES		2	16253			
TOTALS	420	26610	122746209	4431621	178603989	390689239
12 METAL STAMP AND PRESS ETC						
UNDER 5 EMPLOYEES	92	256	759398	53706	1085747	2788651
5 TO 14 EMPLOYEES	124	1054	3771068	267364	8848468	16608333
15 TO 49 EMPLOYEES	146	3955	16437550	763543	37388319	70108207
50 TO 99 EMPLOYEES	32	2299	9512238	483524	29423594	49142921
100 TO 199 EMPLOYEES	20	2627	11385256	617385	18885394	40307623
200 TO 499 EMPLOYEES	18	5532	28588527	1141417	77103716	138434930
500 AND OVER	4	2861	14521252	534577	30564790	56961898
TOTALS	436	18584	84975289	3861516	203300028	374352563
13 PRINTING AND PUBLISHING						
UNDER 5 EMPLOYEES	258	631	1929552	137479	891606	4128482
5 TO 14 EMPLOYEES	269	2227	7510320	288265	3180219	15281443
15 TO 49 EMPLOYEES	121	3160	11747853	368127	4960720	24119579
50 TO 99 EMPLOYEES	42	3092	12220137	301857	4533028	26370993
100 TO 199 EMPLOYEES	32	4484	19474646	410676	10198124	47007177
200 TO 499 EMPLOYEES	21	6759	33176426	612245	24853285	92248807
500 TO 999 EMPLOYEES	3	2202	11842921	176626	9735302	33800353
1000 AND OVER	6	8604	49189026	775786	35959874	127370881
HEAD OFFICES		122	777134			
TOTALS	752	31281	147868015	3071061	94312158	370327715

TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>14 BAKERIES</b>						
UNDER 5 EMPLOYEES	1 279	3 453	7 419 952	1 072 632	1 193 664 4	2 541 180 6
5 TO 14 EMPLOYEES	877	6 796	17 152 804	1 842 868	2 508 706 1	5 394 699 0
15 TO 49 EMPLOYEES	252	6 343	19 102 700	1 936 079	2 782 202 5	6 048 886 4
50 TO 99 EMPLOYEES	66	4 683	16 507 163	1 616 666	2 227 112 9	5 106 384 2
100 TO 199 EMPLOYEES	28	3 799	13 802 127	1 238 875	2 080 463 0	4 872 172 9
200 TO 499 EMPLOYEES	21	6 397	25 594 104	1 891 696	3 494 658 0	7 993 862 2
500 TO 999 EMPLOYEES	6	4 147	16 046 381	1 247 620	2 174 095 8	5 006 540 3
HEAD OFFICES		19	127 871			
TOTALS	2 529	35 637	115 753 102	10 846 436	16 460 902 7	36 963 725 6
<b>15 MOTOR VEHICLE PARTS</b>						
UNDER 5 EMPLOYEES	12	29	10 391 5	413 8	1 949 46	3 910 82
5 TO 14 EMPLOYEES	23	188	71 360 2	290 45	1 436 263	28 551 26
15 TO 49 EMPLOYEES	36	111 4	417 020 1	210 265	876 268 4	1 750 589 1
50 TO 99 EMPLOYEES	19	137 4	56 749 16	335 920	11 000 720	22 485 050
100 TO 199 EMPLOYEES	20	278 7	108 739 66	448 656	24 280 055	47 049 387
200 TO 499 EMPLOYEES	10	275 9	13 669 295	894 117	261 658 06	564 509 81
500 AND OVER	6	12 569	677 959 72	346 380 8	11 415 439 2	20 604 139 1
TOTALS	126	20 820	10 300 186 7	5 385 949	18 599 486 6	35 277 890 8
<b>16 AIRCRAFT AND PARTS</b>						
UNDER 5 EMPLOYEES	8	18	63 801	469 8	61 554	10 554 0
5 TO 14 EMPLOYEES	15	134	571 936	2090 6	311 519	12 644 57
15 TO 49 EMPLOYEES	18	489	217 136 1	461 69	1508 486	490 630 8
50 TO 99 EMPLOYEES	10	738	330 620 3	88 468	235 103 7	68 340 25
100 TO 199 EMPLOYEES	6	887	431 841 8	129 298	448 010 2	139 169 73
200 TO 499 EMPLOYEES	13	428 4	192 960 31	615 726	1550 970 4	388 301 08
500 TO 999 EMPLOYEES	5	3460	160 463 64	312 637	7151 589	257 550 53
1000 AND OVER	5	18 376	961 560 08	1798 393	12 647 146 4	25 663 270 9
TOTALS	80	28 386	1419 301 22	3016 295	15784 545 5	34824 517 3
<b>17 FRUIT AND VEGETABLE PREP</b>						
UNDER 5 EMPLOYEES	73	174	3391 110	3437 4	149830 2	244817 5
5 TO 14 EMPLOYEES	83	710	155626 8	188491	667745 2	1080037 2
15 TO 49 EMPLOYEES	89	2457	624581 7	62525 3	26281180	39816850
50 TO 99 EMPLOYEES	46	3235	802555 2	72973 8	37411087	5842345 2
100 TO 199 EMPLOYEES	30	4222	1218148 5	98487 1	5010442 5	8026498 9
200 AND OVER	14	5368	1970141 8	158182 3	7670433 1	13634441 9
HEAD OFFICES		301	140213 9			
TOTALS	335	16467	49451789	4144550	198676777	328098257
<b>18 BUTTER AND CHEESE</b>						
UNDER 5 EMPLOYEES	479	1237	272926 3	61437 9	4915063 4	5494209 6
5 TO 14 EMPLOYEES	326	2517	698013 6	164456 8	93856870	108608647
15 TO 49 EMPLOYEES	91	2358	7229531	227247 9	78316598	9462521 2
50 AND OVER	18	1381	509522 6	159511 8	5256975 9	6572375 1
TOTALS	914	7493	22034156	6126544	273893861	323899706
<b>19 FEEDS</b>						
UNDER 5 EMPLOYEES	526	1288	3390182	80408 3	26199081	3372111 8
5 TO 14 EMPLOYEES	339	2476	800216 2	161050 5	66936361	8495737 3
15 TO 49 EMPLOYEES	75	1792	671859 2	124219 9	6110265 1	7796893 1
50 TO 99 EMPLOYEES	14	977	422543 4	63996 9	51243690	6682633 4
100 TO 199 EMPLOYEES	4	501	215725 8	20901 8	2044894 5	2618685 0
HEAD OFFICES		5	19240			
TOTALS	958	7039	24512868	4505774	225930728	289660606

TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
20 CLOTHING MENS FACTORY						
UNDER 5 EMPLOYEES	64	155	505976	13041	3596869	5076293
5 TO 14 EMPLOYEES	113	1004	3014403	52124	16366224	22315971
15 TO 49 EMPLOYEES	163	4697	12540297	191358	31916934	51760285
50 TO 99 EMPLOYEES	75	5411	13466337	218877	28160479	49448956
100 TO 199 EMPLOYEES	41	5818	15192867	167522	26597286	50091125
200 TO 499 EMPLOYEES	26	7614	21055589	245549	31162005	62710059
500 AND OVER	6	4481	13334045	135367	19960640	37686164
HEAD OFFICES		188	1115442			
TOTALS	488	29368	80224956	1023838	157760437	279088853
21 CLOTHING WOMENS FACTORY						
UNDER 5 EMPLOYEES	46	121	379464	8859	2581087	3551566
5 TO 14 EMPLOYEES	149	1397	4038025	67402	11129150	18168039
15 TO 49 EMPLOYEES	265	8068	24217446	244092	46113997	85363690
50 TO 99 EMPLOYEES	120	8115	23749429	185956	46327766	86161849
100 TO 199 EMPLOYEES	44	5994	16400452	142119	33802832	62129017
200 TO 499 EMPLOYEES	9	2227	5680943	55843	11179656	22103635
500 AND OVER		5	22530			
HEAD OFFICES						
TOTALS	633	25927	74488289	704271	151134488	277477796
22 BREWERIES						
UNDER 5 EMPLOYEES	16	435	2143107	268052	2650223	11127144
5 TO 14 EMPLOYEES	16	1044	5091856	544749	7232694	31031860
15 TO 49 EMPLOYEES	12	1797	8174499	716191	13825733	62451710
50 TO 99 EMPLOYEES	7	1940	10685022	856846	18380685	82765891
100 TO 199 EMPLOYEES	3	2367	14089006	913910	16972200	72061595
200 TO 499 EMPLOYEES		40	698059			
500 AND OVER						
HEAD OFFICES						
TOTALS	54	7623	40881549	3299748	59061535	259438200
23 COMMUNICATIONS EQUIPMENT						
UNDER 5 EMPLOYEES	12	32	123840	5597	198141	458755
5 TO 14 EMPLOYEES	21	197	697562	18877	751462	1946141
15 TO 49 EMPLOYEES	33	888	3271021	104101	4269739	10569894
50 TO 99 EMPLOYEES	22	1480	4366120	102526	6113550	16127458
100 TO 199 EMPLOYEES	16	2211	6855063	173698	8260554	20275675
200 TO 499 EMPLOYEES	12	4127	17497815	207033	21054976	45832890
500 AND OVER	9	15632	76847131	880119	53101479	155873377
TOTALS	125	24567	109658552	1491951	93749901	251084190
24 SYNTHETIC TEXTILES						
UNDER 5 EMPLOYEES	13	286	885759	47500	2640028	4284575
5 TO 14 EMPLOYEES	15	1201	3527914	254910	12497621	21025128
15 TO 49 EMPLOYEES	9	1349	4346344	267464	17241392	25129628
50 TO 99 EMPLOYEES	11	3230	10413990	705398	27771216	48266100
100 TO 199 EMPLOYEES	5	3301	11112793	1078870	18783239	40644784
200 TO 499 EMPLOYEES	3	5546	23081286	2692557	39372446	109367362
500 AND OVER		936	6024611			
HEAD OFFICES						
TOTALS	56	15849	59392697	5046699	118305942	248717577
25 COTTON YARN AND CLOTH						
UNDER 5 EMPLOYEES	7	120	352989	47242	2360540	3399299
5 TO 14 EMPLOYEES	3	224	650995	23926	1707028	3095125
15 TO 49 EMPLOYEES	6	859	2435689	313662	9024770	13204102
50 TO 99 EMPLOYEES	12	4225	12228859	880734	26817789	48688891
100 TO 199 EMPLOYEES	7	5128	16374566	1400384	40878084	70650079
200 TO 499 EMPLOYEES	4	6069	19316765	1774713	55438473	97673609
500 AND OVER		759	4439940			
HEAD OFFICES						
TOTALS	39	17384	55799803	4440661	136226684	236711105



TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
26 SASH DOOR PLANING MILLS						
UNDER 5 EMPLOYEES	735	1352	3454831	314992	5087283	11168672
5 TO 14 EMPLOYEES	318	2722	8716752	721028	18661533	33522948
15 TO 49 EMPLOYEES	230	6268	21441057	1678677	62972268	101450686
50 TO 99 EMPLOYEES	61	4061	14682841	896261	35934315	62107243
100 AND OVER	12	1666	6076173	305639	15927740	26910939
HEAD OFFICES		106	486484			
TOTALS	1356	16175	54858138	3916597	138583139	235160488
27 PRINTING AND BOOKBINDING						
UNDER 5 EMPLOYEES	873	1920	5991242	236760	5444027	15489076
5 TO 14 EMPLOYEES	500	4078	14891295	389497	11751506	35063742
15 TO 49 EMPLOYEES	244	6154	24310616	525107	20653707	59704685
50 TO 99 EMPLOYEES	41	2868	11403018	239520	11170165	31239683
100 TO 199 EMPLOYEES	20	2728	11268051	199100	11399463	31701820
200 TO 499 EMPLOYEES	7	2253	10547766	251068	11168380	30930630
500 TO 999 EMPLOYEES	3	1891	9519328	166712	11287057	26015007
TOTALS	1688	21892	87931316	2007764	82874305	230144643
28 TOBACCO PRODUCTS						
UNDER 200 EMPLOYEES	11	459	1146491	34673	2466108	5341395
200 TO 499 EMPLOYEES	5	1410	5701614	223320	23634000	47353329
500 AND OVER	6	5948	27083204	453665	96375275	177261723
TOTALS	22	7817	33931309	711658	122475383	229956447
29 WIRE AND WIRE PRODUCTS						
UNDER 5 EMPLOYEES	35	95	295411	17303	557156	1382337
5 TO 14 EMPLOYEES	54	447	1636542	77776	2527970	5637411
15 TO 49 EMPLOYEES	63	1758	6977897	346902	12645087	26458363
50 TO 99 EMPLOYEES	20	1459	6229170	273834	11780612	24929916
100 TO 199 EMPLOYEES	9	1172	5370759	292732	11650695	22752756
200 AND OVER	18	7064	36348824	2050399	86163983	139541097
TOTALS	199	11995	56858603	3058946	125325503	220701880
30 FLOUR						
UNDER 5 EMPLOYEES	7	13	34439	8010	88020	161667
5 TO 14 EMPLOYEES	15	126	488535	95932	4204948	5274910
15 TO 49 EMPLOYEES	12	319	1442441	181309	19353730	24428024
50 TO 99 EMPLOYEES	6	443	1743203	213828	19216464	24573653
100 TO 199 EMPLOYEES	8	1148	4808418	517363	61189207	76733699
200 TO 499 EMPLOYEES	6	1915	8404128	669314	69630102	89414714
TOTALS	54	3964	16921164	1685756	173682471	220586667
31 METAL FABRICATING MISC						
UNDER 5 EMPLOYEES	94	223	720522	44533	2044530	3889636
5 TO 14 EMPLOYEES	80	661	2567558	169281	3724773	8960789
15 TO 49 EMPLOYEES	92	2384	9792083	599078	23720185	44412341
50 TO 99 EMPLOYEES	29	2077	9157647	530595	20211662	38668251
100 TO 199 EMPLOYEES	19	2574	10291117	883656	14699129	36098599
200 TO 499 EMPLOYEES	14	4452	19497682	1252861	21807664	56324731
500 TO 999 EMPLOYEES	3	2228	10541374	526292	9078315	30623101
TOTALS	331	14599	62567983	4006296	95286258	218977448
32 ELECTRIC INDUSTRIAL EQUIP						
UNDER 5 EMPLOYEES	6	19	84262	4205	390586	836597
5 TO 14 EMPLOYEES	21	177	682515	18146	1203852	2544270
15 TO 49 EMPLOYEES	27	843	3385196	111067	6834236	13762625
50 TO 99 EMPLOYEES	13	928	3755515	104063	6342474	12178569
100 TO 199 EMPLOYEES	9	1205	5105992	170179	7733280	15880932
200 TO 499 EMPLOYEES	14	4369	19567511	565229	25787388	58552632
500 AND OVER	7	8421	45517836	1392200	38519696	115125543
HEAD OFFICES		442	2846611			
TOTALS	97	16404	80945438	2365089	86811512	218881168

TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
33 METAL FABRICAT S STRUCTURAL						
5 TO 14 EMPLOYEES	4	41	1 469 01	109 64	4 185 11	8 894 52
15 TO 49 EMPLOYEES	22	645	260 182 3	107 180	586 643 1	98 360 00
50 TO 99 EMPLOYEES	16	1171	518 579 1	157 545	1 222 520 2	195 353 64
100 TO 199 EMPLOYEES	12	1610	729 497 7	266 195	1 453 858 1	271 005 77
200 TO 499 EMPLOYEES	20	6130	3 028 074 8	929 162	5 030 112 6	957 377 23
500 AND OVER	4	4192	2 289 929 2	545 602	2 866 492 6	569 620 87
TOTALS	78	13 789	68 409 532	20 166 48	112 014 777	210 061 203
34 ELECTRIC APPLIANCES MAJOR						
UNDER 5 EMPLOYEES	3	13	490 64	220 6	87 688	1 628 94
5 TO 14 EMPLOYEES	8	227	848 784	430 64	1 604 368	358 934 8
15 TO 49 EMPLOYEES	4	300	109 349 0	77 602	288 930 9	465 719 9
50 TO 99 EMPLOYEES	7	1052	415 178 9	241 339	1 261 538 9	217 420 07
100 TO 199 EMPLOYEES	12	3359	1 285 114 0	680 029	2 916 617 0	540 326 77
200 TO 499 EMPLOYEES	9	6133	2 786 760 8	1 645 555	6 354 740 1	1 220 283 52
TOTALS	43	11 084	46 861 875	26 897 95	109 910 325	206 212 477
35 FURNITURE HOUSEHOLD						
UNDER 5 EMPLOYEES	978	1906	53 692 64	277 447	570 352 8	142 635 84
5 TO 14 EMPLOYEES	300	2445	80 480 04	254 391	103 400 76	225 048 12
15 TO 49 EMPLOYEES	198	5211	176 855 21	573 970	308 942 87	597 638 15
50 TO 99 EMPLOYEES	66	4367	143 538 84	492 700	251 715 81	499 260 20
100 TO 199 EMPLOYEES	31	4060	138 584 33	393 238	205 140 53	420 088 64
200 TO 499 EMPLOYEES	7	1947	68 341 47	174 503	738 464 2	171 298 98
TOTALS	1580	19 936	661 492 53	21 662 49	100 008 167	205 596 993
36 PAPER CONVERTERS MISC						
UNDER 5 EMPLOYEES	35	82	264 379	189 04	718 875	130 035 9
5 TO 14 EMPLOYEES	42	397	127 447 5	81 839	423 696 4	75 399 67
15 TO 49 EMPLOYEES	67	1894	725 001 4	352 932	1895 741 2	331 065 80
50 TO 99 EMPLOYEES	20	1485	57 384 36	294 656	146 477 85	293 308 39
100 TO 199 EMPLOYEES	15	2319	93 584 65	574 786	251 400 10	482 867 12
200 AND OVER	11	3357	145 679 72	539 613	394 481 21	663 252 48
HEAD OFFICES		207	10 429 27			
TOTALS	190	9741	394 966 68	1862 730	103 149 167	185 889 705
37 RAILROAD ROLLING STOCK						
UNDER 100 EMPLOYEES	6	254	108 509 7	128 877	235 423 1	40 760 03
100 TO 199 EMPLOYEES	4	490	218 594 7	497 060	419 599 2	111 321 69
200 TO 499 EMPLOYEES	11	3502	168 114 53	147 601 0	236 328 93	460 343 04
500 AND OVER	8	12283	526 234 32	195 702 3	689 558 93	121 326 536
TOTALS	29	16529	727 059 29	405 897 0	991 390 09	182 569 012
38 RUBBER TIRE TUBE MANUFACT						
UNDER 500 EMPLOYEES	6	1553	730 052 2	580 941	190 289 65	382 884 53
500 AND OVER	4	5949	307 134 28	209 356 6	681 454 75	141 959 667
TOTALS	10	7502	380 139 50	267 450 7	871 744 40	180 248 120
39 SHOE FACTORIES						
UNDER 5 EMPLOYEES	27	63	16 361 9	833 7	352 758	630 521
5 TO 14 EMPLOYEES	29	281	779 688	203 78	131 901 0	255 207 2
15 TO 49 EMPLOYEES	52	1602	4241 328	825 56	663 439 8	131 575 36
50 TO 99 EMPLOYEES	55	3821	100 927 70	138 734	142 674 34	292 824 03
100 TO 199 EMPLOYEES	49	7176	197 853 88	271 534	296 295 07	613 215 73
200 TO 499 EMPLOYEES	22	6034	169 430 76	202 303	254 944 17	522 386 22
500 TO 999 EMPLOYEES	3	1889	509 370 7	606 27	627 299 4	139 411 31
TOTALS	237	20866	570 995 76	784 469	839 705 18	1731 238 58

TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
40 SOFT DRINKS						
UNDER 5 EMPLOYEES	110	311	804596	215359	1821704	4769881
5 TO 14 EMPLOYEES	271	2258	7214736	1678529	16322111	45227444
15 TO 49 EMPLOYEES	98	2376	8953815	1307689	16950557	51949083
50 TO 99 EMPLOYEES	14	995	4264193	499845	6827956	26861740
100 TO 499 EMPLOYEES	9	1900	8528429	679735	10948783	43838942
TOTALS	502	7840	29765769	4381157	52871111	172647090



### PART III—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE SELLING VALUE OF FACTORY SHIPMENTS

Although historical statistics on the value of manufacturing output in Canada are not strictly comparable because of differences in concept and coverage introduced over the years, there has been a general trend toward large establishments accounting for an increasing proportion of total output. In 1922, when the series on value groups was first compiled, 420 establishments each producing \$1,000,000 and over accounted for 51 per cent of total production. By 1929 there had been a substantial increase in both numbers and proportion, with 719 establishments in this category producing 62 per cent of the total. Although the number of establishments and their proportion of the total had dropped rather sharply by 1932 to 482 and 53 per cent, respectively, these had again increased to 601 and 57 per cent of the total in 1939.

With the increased production associated with the war effort, the number of plants with output valued at \$1,000,000 and over more than doubled to 1,376 in 1944, accounting for 75 per cent of the total value of manufactures. With the end of the Second World War and the consequent decline in production of many of the larger war plants, the proportion of total production accounted for by establishments with output valued at \$1,000,000 and over had declined to 67 per cent in 1946 despite an increase in their number to 1,442. By 1961 the number of such establishments had again more than doubled to 3,613, accounting for \$19,947.6 million to 82 per cent of the total value of factory shipments. During this same 15-year period, the proportion accounted for by establishments with outputs of \$5,000,000 and over increased from 49.9 to 57.5 per cent of the total.

TABLE 16. Establishments in the Manufacturing Industries classified by Value of Production, 1929, 1939 and 1944, and by Selling Value of Factory Shipments, 1961

Value group	1929 <sup>1,2</sup>				1939 <sup>2</sup>			
	Estab-lish-ments	Total production	Average per estab-lish-ment	Proportion of total production	Estab-lish-ments	Total production	Average per estab-lish-ment	Proportion of total production
	No.	dollars		per cent	No.	dollars		per cent
Under 25,000 .....	14,024	106,735,470	7,611	2.6	15,623	120,903,054	7,739	3.5
\$ 25,000 to \$ 49,999 .....	2,802	99,529,725	35,521	2.4	2,803	99,558,383	35,519	2.9
50,000 " 99,999 .....	2,209	156,308,744	70,760	3.8	2,215	156,410,769	70,614	4.5
100,000 " 199,999 .....	1,688	237,532,492	140,718	5.8	1,584	225,582,130	142,413	6.5
200,000 " 499,999 .....	1,519	504,218,217	331,941	12.4	1,285	390,626,844	303,990	11.2
500,000 " 999,999 .....	636	443,597,877	697,481	10.9	689	466,441,130	676,983	13.4
1,000,000 " 4,999,999 .....	601	1,217,865,089	2,026,400	30.0	520	1,091,293,939	2,098,642	31.4
5,000,000 and over .....	118	1,298,198,865	11,001,685	31.9	81	923,724,311	11,404,004	26.6
Totals and averages .....	23,597	4,063,987,279	172,225	100.0	24,800	3,474,540,560	140,102	100.0
	1944 <sup>3</sup>				1961 <sup>4</sup>			
Under \$25,000 .....	13,942	128,782,147	9,237	1.4	8,788	101,796,226	11,584	0.4
\$ 25,000 to \$ 49,999 .....	4,011	143,023,914	35,658	1.6	4,530	162,752,093	35,928	0.7
50,000 " 99,999 .....	3,442	245,273,500	71,259	2.7	4,434	319,653,784	72,092	1.3
100,000 " 199,999 .....	2,513	355,235,489	141,359	3.9	4,194	601,098,287	143,323	2.5
200,000 " 499,999 .....	2,256	714,548,348	316,731	7.9	4,484	1,437,837,546	320,660	5.9
500,000 " 999,999 .....	943	661,670,696	701,666	7.3	2,372	1,672,586,766	705,138	6.9
1,000,000 " 4,999,999 .....	1,089	2,294,546,053	2,107,021	25.3	2,823	6,019,674,443	2,132,368	24.8
5,000,000 and over .....	287	4,530,614,372	15,786,113	49.9	790	13,927,895,804	17,630,248	57.5
Totals and averages .....	28,483	9,073,692,519	318,565	100.0	32,415	24,243,294,949	747,904	100.0

<sup>1</sup> Includes central electric stations and dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories and Newfoundland.

<sup>3</sup> Exclusive of Newfoundland.

<sup>4</sup> Data for 1961 are based on the revised Standard Industrial Classification and New Establishment Concept, and represent selling value of factory shipments rather than value of production; they also include Newfoundland. See text "Changes in Classification and Concept" at the beginning of this report.

The dominant role of the large establishment in Canadian manufacturing is particularly evident in the leading industries. Establishments with a selling value of factory shipments of \$1,000,000 and over in 1961 accounted for 99 per cent or more of the total in five of the six leading industries: pulp and paper mills, smelting and refining, petroleum refining, motor vehicle manufacturers and iron and steel mills. Such establishments accounted for between 95.0 and 98.9 per cent in five other indus-

tries: cotton yarn and cloth mills, 98.6; breweries, 97.8; synthetic textile mills, 96.6; aircraft and parts manufacturers, 95.8; and slaughtering and meat packing plants, 95.6 per cent. For only two of the top 25 industries did the proportion of the total selling value of factory shipments accounted for by such establishments fall below 50 per cent; these were butter and cheese plants with 40.7 per cent and women's clothing factories with 39.3 per cent.

**TABLE 17. Number and Relative Importance of Establishments with Selling Value of Factory Shipments of \$1,000,000 and over in the Twenty-five Leading Industries, 1961<sup>1</sup>**

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total value of shipments in the industry
1	Pulp and paper mills .....	110	88.0	99.5
2	Smelting and refining .....	22	91.7	99.9
3	Petroleum refining .....	43	97.7	99.9
4	Slaughtering and meat packing plants .....	98	40.5	95.6
5	Motor vehicle manufacturers .....	14	82.4	99.8
6	Iron and steel mills .....	30	71.4	99.1
7	Sawmills .....	96	2.9	57.2
8	Manufacturers of industrial chemicals .....	52	40.6	93.9
9	Pasteurizing plants .....	96	13.1	66.7
10	Miscellaneous food manufacturers .....	84	31.5	89.3
11	Miscellaneous machinery and equipment manufacturers .....	106	25.2	79.1
12	Metal stamping, pressing and coating industry .....	73	16.7	78.6
13	Printing and publishing .....	59	7.8	80.5
14	Bakeries .....	70	2.8	53.5
15	Motor vehicle parts and accessories manufacturers .....	47	37.3	92.9
16	Aircraft and parts manufacturers .....	27	33.8	95.8
17	Fruits and vegetable canners and preservers .....	69	20.6	81.1
18	Butter and cheese plants .....	58	6.3	40.7
19	Feed manufacturers .....	55	5.7	52.3
20	Men's clothing factories .....	69	14.1	56.0
21	Women's clothing factories .....	71	11.2	39.3
22	Breweries .....	42	77.8	97.8
23	Communications equipment manufacturers .....	35	28.0	89.2
24	Synthetic textile mills .....	37	66.1	96.6
25	Cotton yarn and cloth mills .....	31	79.5	98.6

<sup>1</sup> See footnote 4, Table 16.

Of the 3,613 manufacturing establishments in 1961 with selling value of factory shipments of \$1,000,000 and over, 1,749 or almost one-half were located in Ontario and 1,044 in Quebec. Except for Prince Edward Island, such establishments accounted for more than 70 per cent of total value of shipments in their respective provinces, with the highest

proportion, 85.3 per cent occurring in Ontario. That province also had the highest proportion of total Canadian shipments in this category, 42.1 per cent, followed by Quebec with 24.2 per cent. For Canada as a whole, such establishments accounted for 82.3 per cent of the \$24,243 million of factory shipments in 1961.

**TABLE 18. Number and Relative Importance of Establishments with Selling Value of Factory Shipments of \$1,000,000 and over, by Province, 1961<sup>1</sup>**

Province	Total number of establishments in the manufacturing industries	Number of establishments with selling value of shipments of \$1,000,000 and over	Percentage of total number of such establishments in Canada	Percentage of total number of all manufacturing establishments in province	Percentage of total value of shipments in Canada accounted for by such establishments	Percentage of total value of shipments in each province accounted for by such establishments
Newfoundland .....	338	25	0.7	7.4	0.4	78.9
Prince Edward Island .....	156	6	0.2	3.8	0.1	57.0
Nova Scotia .....	1,002	64	1.8	6.4	1.2	72.5
New Brunswick .....	708	57	1.6	8.0	1.3	79.8
Quebec .....	10,955	1,044	28.9	9.5	24.2	80.1
Ontario .....	12,081	1,749	48.4	14.5	42.1	85.3
Manitoba .....	1,416	139	3.8	9.8	2.4	74.9
Saskatchewan .....	675	50	1.4	7.4	1.1	77.2
Alberta .....	1,569	156	4.3	9.9	3.1	81.0
British Columbia .....	3,502	322	8.9	9.2	6.5	79.5
Yukon and Northwest Territories .....	13	1	<sup>2</sup>	7.7	<sup>3</sup>	<sup>3</sup>
<b>Canada .....</b>	<b>32,415</b>	<b>3,613</b>	<b>100.0</b>	<b>11.1</b>	<b>82.3</b>	<b>82.3</b>

<sup>1</sup> See footnote 4, Table 16.

<sup>2</sup> Less than 0.05 per cent.

<sup>3</sup> Confidential.



Table 19, Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1961

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments ■
CANADA						
UNDER 10000 DOLLARS	4004	5756	9211070	866286	7616128	21340387
10000 TO 24999 DOLLA	4784	13466	30697808	2452892	32652703	80455839
25000 TO 49999 DOLLA	4530	22624	59910917	4196491	68003150	162752093
50000 TO 99999 DOLLA	4434	37560	108625076	7507075	144640156	319653784
100000 TO 199999 DOLLA	4194	57789	182499249	12154460	296808931	601098287
200000 TO 499999 DOLLA	4484	115925	383008940	24897449	751426638	1437837546
500000 TO 999999 DOLLA	2372	123644	427208092	26777284	883605784	1672586766
1000000 TO 4999999 DOLLA	2823	359225	1388399653	101164354	3146196527	6019674443
5000000 AND OVER	790	513027	2535788699	335368464	7796277159	13927895804
HEAD OFFICES		15930	106097465		480800	
TOTALS	32415	1264946	5231446969	515384755	13127707976	24243294949
NEWFOUNDLAND						
UNDER 10000 DOLLARS	161	218	316018	17131	370716	751774
10000 TO 24999 DOLLA	44	134	283036	19289	316245	721475
25000 TO 49999 DOLLA	19	104	285111	30684	310819	703179
50000 TO 99999 DOLLA	22	233	540098	57868	585467	1588370
100000 TO 199999 DOLLA	23	446	1124588	141842	1675414	3508928
200000 TO 499999 DOLLA	26	1022	2609648	243878	4327159	8869199
500000 TO 999999 DOLLA	18	1397	2958021	316382	7451217	12836123
1000000 AND OVER	25	6308	27667447	6236970	45591831	108245161
HEAD OFFICES		34	185838			
TOTALS	338	9896	35969805	7064044	60628868	137224209
PRINCE EDWARD ISLAND						
UNDER 10000 DOLLARS	48	65	103533	6019	60295	197753
10000 TO 24999 DOLLA	20	64	95232	9314	167412	314445
25000 TO 49999 DOLLA	18	73	152943	21455	399521	661913
50000 TO 99999 DOLLA	26	240	473808	54241	1043847	1889643
100000 TO 199999 DOLLA	18	266	577981	74224	1350019	2518036
200000 TO 499999 DOLLA	17	466	848160	95802	3939607	5335213
500000 TO 999999 DOLLA	3	147	430789	22433	1188656	1996584
1000000 AND OVER	6	403	1525028	179530	13041701	17127452
TOTALS	156	1724	4207474	463018	21191058	30041039
NOVA SCOTIA						
UNDER 10000 DOLLARS	198	319	429611	45476	411910	1069226
10000 TO 24999 DOLLA	213	713	1299484	128873	1458320	3514929
25000 TO 49999 DOLLA	146	895	1784081	163182	2395936	5263020
50000 TO 99999 DOLLA	110	981	2206775	255678	3835387	7823567
100000 TO 199999 DOLLA	108	1738	4334556	475990	8059852	15718784
200000 TO 499999 DOLLA	120	3660	9245584	1144128	20379529	37985595
500000 TO 999999 DOLLA	43	2273	5997729	736723	19502157	31887166
1000000 TO 4999999 DOLLA	55	8015	27139623	2489415	59797753	112902983
5000000 AND OVER	9	8187	36391349	4572161	90622643	159141630
HEAD OFFICES		20	90464			
TOTALS	1002	26801	88919256	10011626	206463487	375306900
NEW BRUNSWICK						
UNDER 10000 DOLLARS	129	223	250227	27757	266981	641305
10000 TO 24999 DOLLA	123	468	783065	85074	858262	2044404
25000 TO 49999 DOLLA	99	564	1207737	113917	1594320	3555059
50000 TO 99999 DOLLA	110	1044	2238227	251263	4043199	8119012
100000 TO 199999 DOLLA	71	1037	2730920	339989	5553224	10213064
200000 TO 499999 DOLLA	72	2097	5074492	542418	13222398	22802808
500000 TO 999999 DOLLA	47	2656	7177688	812582	18403215	32928748
1000000 TO 4999999 DOLLA	46	6778	21307692	2868121	56699607	103131576
5000000 AND OVER	11	7413	31891883	10374285	122409522	214020719
HEAD OFFICES		163	1230437			
TOTALS	708	22443	73892368	15415406	223050728	397456695

Table 19. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
QUEBEC						
UNDER 10000 DOLLARS	1369	1945	2939755	300551	2400999	7019065
10000 TO 24999 DOLLA	1580	4461	9721207	729902	11306825	26735504
25000 TO 49999 DOLLA	1534	8088	19146792	1195911	24389573	55245838
50000 TO 99999 DOLLA	1593	14313	36583195	2214427	55224078	114610306
100000 TO 199999 DOLLA	1518	21817	61822528	3515159	113134837	216739836
200000 TO 499999 DOLLA	1524	40998	122268507	6405223	266658429	487457455
500000 TO 999999 DOLLA	793	44243	136840101	7521847	296259341	552867012
1000000 TO 4999999 DOLLA	804	112269	392106935	27041695	880187506	1694992211
5000000 AND OVER	240	168314	798164490	108211245	2332857960	4171590435
HEAD OFFICES		7281	46978679			
TOTALS	10955	423729	1626572189	157135960	3982419548	7327257662
ONTARIO						
UNDER 10000 DOLLARS	1097	1569	2771768	230346	2176479	6115353
10000 TO 24999 DOLLA	1538	4071	10139913	751959	10477183	26031015
25000 TO 49999 DOLLA	1606	7664	22137985	1464281	23781748	58124892
50000 TO 99999 DOLLA	1622	13031	41429321	2724046	51764895	117233678
100000 TO 199999 DOLLA	1604	21468	72642997	4740156	110551161	231118948
200000 TO 499999 DOLLA	1843	47424	168361886	10219126	294257834	593045768
500000 TO 999999 DOLLA	1022	53559	198842267	12028075	367037594	725928516
1000000 TO 4999999 DOLLA	1368	175036	708100534	46767754	1526719757	2974049890
5000000 AND OVER	381	261585	1330995611	157783788	3950526168	7225681493
HEAD OFFICES		6008	41985967			
TOTALS	12081	591415	2597408249	236709531	6337292819	11957329553
MANITOBA						
UNDER 10000 DOLLARS	231	273	478635	50980	416523	1145962
10000 TO 24999 DOLLA	225	585	1397490	116143	1498722	3688960
25000 TO 49999 DOLLA	183	834	2450833	178958	2613278	6523587
50000 TO 99999 DOLLA	164	1400	4259368	244278	5112630	11811334
100000 TO 199999 DOLLA	156	2266	6947837	402040	11551579	22515194
200000 TO 499999 DOLLA	205	5448	17577826	1176993	34137092	65893542
500000 TO 999999 DOLLA	113	5705	19656741	1029134	44273436	81468805
1000000 TO 4999999 DOLLA	119	13769	54166724	3170842	136685975	252404652
5000000 AND OVER	20	10825	49795575	9874599	205151087	324442603
HEAD OFFICES		107	571331			
TOTALS	1416	41212	157302360	16243967	441440322	769894639
SASKATCHEWAN						
UNDER 10000 DOLLARS	115	169	286531	35017	181188	587255
10000 TO 24999 DOLLA	134	398	914676	90341	762677	2262944
25000 TO 49999 DOLLA	99	458	1309730	110729	1209361	3377531
50000 TO 99999 DOLLA	84	731	2334964	178526	2328563	6137985
100000 TO 199999 DOLLA	68	749	2667620	227906	4734741	9842556
200000 TO 499999 DOLLA	80	1440	5268756	576188	15412936	26437827
500000 TO 999999 DOLLA	45	1455	5475941	634854	17739922	29834775
1000000 TO 4999999 DOLLA	36	3220	13406786	1711005	40750950	70129081
5000000 AND OVER	14	3431	16549139	4095846	135694884	195822249
HEAD OFFICES		98	733619			
TOTALS	675	12149	48947762	7660412	218815222	344432203
ALBERTA						
UNDER 10000 DOLLARS	194	286	471785	50911	338902	1042637
10000 TO 24999 DOLLA	261	775	1863703	175132	1591288	4349025
25000 TO 49999 DOLLA	250	1214	3452123	263473	3301317	8843748
50000 TO 99999 DOLLA	231	1732	5615501	438510	7287207	16634132
100000 TO 199999 DOLLA	199	2374	8413058	681333	13431580	28201825
200000 TO 499999 DOLLA	193	3879	14270133	1128096	33665097	60189540
500000 TO 999999 DOLLA	85	3124	11867839	896818	32819091	58052947
1000000 TO 4999999 DOLLA	116	11777	50096243	4818969	129638152	247588676
5000000 AND OVER	40	12491	59759468	8818253	346660227	508923946
HEAD OFFICES		269	1538631			
TOTALS	1569	37921	157348484	17271495	568732861	933826476

Table 19. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1961—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
BRITISH COLUMBIA						
UNDER 10000 DOLLARS	460	686	1160214	101584	987009	2757896
10000 TO 24999 DOLLARS	645	1794	4192284	346290	4205419	10771666
25000 TO 49999 DOLLARS	572	2718	7944593	647787	7953596	20297495
50000 TO 99999 DOLLARS	470	3647	12908837	1081632	13371708	33678406
100000 TO 199999 DOLLARS	427	5605	21143326	1540633	26637884	60446649
200000 TO 499999 DOLLARS	403	9463	37378925	3356848	65301046	129557018
500000 TO 999999 DOLLARS	203	9085	37960976	2778436	78931155	144786090
1000000 TO 4999999 DOLLARS	250	25022	112618102	11116995	291959944	519600501
5000000 AND OVER	72	37348	192108020	26387366	575244446	1045195717
HEAD OFFICES		1950	12782499		480800	
TOTALS	3502	97518	440197776	47357571	1065073007	1967091438
YUKON AND N W T						
UNDER 25000 DOLLARS	3	6	10711	1089	15476	33633
25000 AND OVER	10	132	670535	50636	2584580	3400502
TOTALS	13	138	681246	51725	2600056	3434135



Table 2 O Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961

		Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>							
UNDER 10000	DOLLARS	450	772	919240	148843	1172240	2598776
10000 TO 24999	DOLLA	1040	2870	5473487	742643	9177452	18155528
25000 TO 49999	DOLLA	1119	4776	10410741	1464953	21890225	40213109
50000 TO 99999	DOLLA	1206	7548	18881835	2697486	53039598	87791664
100000 TO 199999	DOLLA	1186	10848	30212647	4551010	111610404	170268970
200000 TO 499999	DOLLA	1120	18125	53158118	7750044	233395908	352569879
500000 TO 999999	DOLLA	509	18895	59232804	7544360	234632048	360584043
1000000 TO 4999999	DOLLA	621	57148	204566236	21723994	843353403	1367550903
5000000 AND OVER		193	66334	295314679	23602730	1639921110	2505701456
HEAD OFFICES			1539	9826186		480800	
TOTALS		7444	188855	687995973	70226063	3148673188	4905434328
<b>TOBACCO PRODUCTS</b>							
UNDER 100000	DOLLARS	5	36	77331	4395	71990	174230
100000 TO 199999	DOLLA	3	66	175377	8227	159862	447032
200000 TO 999999	DOLLA	6	404	954484	58867	1260806	2490990
1000000 TO 4999999	DOLLA	8	861	2486544	96216	9270020	17441960
5000000 AND OVER		16	8069	35443301	867497	194534427	314429024
HEAD OFFICES			6	16841			
TOTALS		38	9442	39153878	1035202	205297105	334983236
<b>RUBBER</b>							
UNDER 10000	DOLLARS	4	4	6626	782	10355	16694
10000 TO 24999	DOLLA	10	33	84575	3769	58760	171061
25000 TO 49999	DOLLA	4	19	46486	1577	46722	128873
50000 TO 99999	DOLLA	4	27	104017	4235	129519	331868
100000 TO 199999	DOLLA	9	169	436272	35993	659568	1384163
200000 TO 499999	DOLLA	13	417	1469392	100402	1480133	4205699
500000 TO 999999	DOLLA	12	587	2145936	159133	4500809	9341545
1000000 TO 4999999	DOLLA	17	2635	9483736	657350	17029019	41859618
5000000 AND OVER		20	14719	66665969	4312806	124769069	273695192
HEAD OFFICES			250	1560776			
TOTALS		93	18860	82003785	5276047	148683954	331134713
<b>LEATHER</b>							
UNDER 10000	DOLLARS	47	57	109427	8032	109760	261113
10000 TO 24999	DOLLA	49	137	319290	19880	359682	813953
25000 TO 49999	DOLLA	48	276	681590	20050	875710	1835003
50000 TO 99999	DOLLA	69	731	1848623	48850	2376486	5196578
100000 TO 199999	DOLLA	63	1276	3329495	76159	4301610	9058980
200000 TO 499999	DOLLA	121	5118	13368413	308153	21055901	41721540
500000 TO 999999	DOLLA	70	5783	15474765	262686	23089916	47421236
1000000 TO 4999999	DOLLA	83	15973	46244191	1028238	78602208	152207904
5000000 AND OVER		5	2062	8198449	501938	20635196	32552216
TOTALS		555	31413	89574243	2273986	151406469	291068523
<b>TEXTILES</b>							
UNDER 10000	DOLLARS	73	153	235919	9353	107139	424840
10000 TO 24999	DOLLA	80	344	666279	25283	472895	1397685
25000 TO 49999	DOLLA	123	763	1844880	72559	1591954	4464848
50000 TO 99999	DOLLA	114	1279	3237266	163980	3061347	8165397
100000 TO 199999	DOLLA	132	2115	5876466	305606	8541839	18790320
200000 TO 499999	DOLLA	112	3283	9765131	505204	18613788	36172740
500000 TO 999999	DOLLA	76	4256	12886617	839733	33312041	55208731
1000000 TO 4999999	DOLLA	138	21951	71864710	4644828	177684034	310319846
5000000 AND OVER		35	26336	93841385	8546809	224616012	440343293
HEAD OFFICES			2064	12339136			
TOTALS		883	62544	212557789	15113355	468001049	875287700

Table 2 Q. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961—continued

			Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>KNITTING MILLS</b>								
UNDER 10000		DOLLARS	13	40	45353	4121	28582	74921
10000 TO 24999		DOLLARS	11	45	61873	1219	92018	183003
25000 TO 49999		DOLLARS	31	227	410728	20642	598554	1173737
50000 TO 99999		DOLLARS	35	442	850638	30244	1157161	2462049
100000 TO 199999		DOLLARS	41	762	1729931	58870	3158794	5827018
200000 TO 499999		DOLLARS	105	3395	9043932	290452	18963408	34279239
500000 TO 999999		DOLLARS	58	4260	11316267	301892	22232312	41695761
1000000 AND OVER		DOLLARS	64	11996	32711953	1219484	71131138	133600250
HEAD OFFICES				292	1298707			
TOTALS			358	21459	57469382	1926924	117361967	219295978
<b>CLOTHING</b>								
UNDER 10000		DOLLARS	87	167	282521	7831	168717	542738
10000 TO 24999		DOLLARS	171	727	1366620	43890	1006757	2874392
25000 TO 49999		DOLLARS	265	2233	4355474	114240	3587786	9575384
50000 TO 99999		DOLLARS	397	5458	11896838	207263	11923615	28623467
100000 TO 199999		DOLLARS	393	8303	20819483	311904	27483614	57220392
200000 TO 499999		DOLLARS	536	18828	50157987	650284	92362266	171297611
500000 TO 999999		DOLLARS	274	19026	52210385	618584	105752416	189934248
1000000 TO 4999999		DOLLARS	179	28796	80871327	954942	165741189	305170084
5000000 AND OVER		DOLLARS	5	3997	11289872	110022	19497020	36297175
HEAD OFFICES				193	1137972			
TOTALS			2307	87728	234388479	3018960	427523380	801535491
<b>WOOD</b>								
UNDER 10000		DOLLARS	1579	2181	3004647	372202	2725546	7508491
10000 TO 24999		DOLLARS	1045	3073	5774750	654796	7355325	17018796
25000 TO 49999		DOLLARS	705	3694	8263523	838693	11491160	24946477
50000 TO 99999		DOLLARS	580	5082	13516640	1435845	20034365	41586901
100000 TO 199999		DOLLARS	440	6533	18575229	1840340	32152245	62621762
200000 TO 499999		DOLLARS	456	12304	39807990	3832902	80079924	146711055
500000 TO 999999		DOLLARS	234	12258	42763414	3046388	92582694	164589571
1000000 TO 4999999		DOLLARS	193	22543	69348241	6125371	209221743	365515516
5000000 AND OVER		DOLLARS	19	11749	54975562	2193009	129149749	204845049
HEAD OFFICES				625	4300708			
TOTALS			5251	80042	280330704	20339546	584792751	1035343618
<b>FURNITURE AND FIXTURES</b>								
UNDER 10000		DOLLARS	458	541	1178937	62384	925641	2622100
10000 TO 24999		DOLLARS	523	1232	3398013	180591	3413491	8632600
25000 TO 49999		DOLLARS	314	1406	4315780	197181	4373970	10952771
50000 TO 99999		DOLLARS	212	1839	5810139	215844	6559566	15260211
100000 TO 199999		DOLLARS	173	2535	8200865	293941	11643989	24499628
200000 TO 499999		DOLLARS	206	6268	21020222	739623	33183022	66889380
500000 TO 999999		DOLLARS	121	7278	24828124	824595	41958097	83109242
1000000 TO 4999999		DOLLARS	82	12054	43693593	1392822	72577344	150096173
TOTALS			2089	33153	112445673	3906981	174635120	362062105
<b>PAPER</b>								
UNDER 10000		DOLLARS	7	8	13959	490	14844	35150
10000 TO 24999		DOLLARS	20	59	122742	8638	170872	360095
25000 TO 49999		DOLLARS	24	101	284865	17896	382997	904438
50000 TO 99999		DOLLARS	27	223	630068	28486	1084735	2066814
100000 TO 199999		DOLLARS	65	954	2663062	108767	4924820	9501216
200000 TO 499999		DOLLARS	100	2616	8619317	452920	18122379	33502590
500000 TO 999999		DOLLARS	66	3037	10626774	1251663	23476806	44400777
1000000 TO 4999999		DOLLARS	154	18805	79050309	8989425	206914431	367212296
5000000 AND OVER		DOLLARS	106	65753	345810084	111431207	766410998	1747750679
HEAD OFFICES				3306	23315985			
TOTALS			569	94862	471137165	122289492	1021502882	2205734055

Table 2 Q. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961—continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>PRINTING PUBLISHING AND</b>						
UNDER 10000 DOLLARS	443	564	1070183	71867	842717	2541266
10000 TO 24999 DOLLA	701	1734	4960272	218662	3962292	11809905
25000 TO 49999 DOLLA	700	3210	10964421	327183	8033042	25161516
50000 TO 99999 DOLLA	566	4854	17410057	458701	12094279	39895757
100000 TO 199999 DOLLA	421	6299	25041866	586445	18858087	59287317
200000 TO 499999 DOLLA	324	9602	40408654	861522	34173938	101914787
500000 TO 999999 DOLLA	125	8149	35114054	725153	27393285	89190695
1000000 TO 4999999 DOLLA	123	19555	91309950	1699987	78008455	244309345
5000000 AND OVER	25	18690	100844279	1600113	92350619	298181749
HEAD OFFICES		122	777134			
TOTALS	3428	72779	327900870	6549633	275716714	872292337
<b>PRIMARY METAL INDUSTRIES</b>						
UNDER 10000 DOLLARS	16	29	44143	5809	32462	98144
10000 TO 24999 DOLLA	32	89	231040	17588	211484	539080
25000 TO 49999 DOLLA	29	169	420513	50491	373650	991881
50000 TO 99999 DOLLA	45	387	1357366	118182	1463418	3232742
100000 TO 199999 DOLLA	63	1068	3789714	273463	3455281	9233405
200000 TO 499999 DOLLA	57	2021	7748869	567194	6969665	18835671
500000 TO 999999 DOLLA	43	2657	11249053	882679	13499832	32101231
1000000 TO 4999999 DOLLA	66	9665	43540129	6785377	94728843	172066581
5000000 AND OVER	59	70334	383722639	79197219	1470953406	2569385052
HEAD OFFICES		819	5515885			
TOTALS	410	87238	457619351	87898002	1591688041	2806483787
<b>METAL FABRICATING</b>						
UNDER 10000 DOLLARS	202	305	546332	56951	394343	1226007
10000 TO 24999 DOLLA	391	1070	2835383	203439	2224401	6539741
25000 TO 49999 DOLLA	430	2101	6916497	372731	5084159	15592436
50000 TO 99999 DOLLA	447	3703	13534434	654088	11503655	32149222
100000 TO 199999 DOLLA	416	6056	23736389	1054088	22018830	59155605
200000 TO 499999 DOLLA	439	11175	45836818	2046741	62716176	140890153
500000 TO 999999 DOLLA	211	9905	42403623	1799590	72547399	150948674
1000000 TO 4999999 DOLLA	274	36203	158744883	7404205	282839644	591166972
5000000 AND OVER	49	23915	126346923	5367837	275071519	495022035
HEAD OFFICES		178	1014662			
TOTALS	2859	94611	421915944	18959670	734400126	1492690845
<b>MACHINERY</b>						
UNDER 10000 DOLLARS	14	31	81449	5130	38255	93049
10000 TO 24999 DOLLA	29	110	278069	15725	195944	536129
25000 TO 49999 DOLLA	35	196	621738	25954	551784	1304645
50000 TO 99999 DOLLA	60	505	1786088	73626	1553055	4424112
100000 TO 199999 DOLLA	102	1448	5354258	232669	6133217	14975921
200000 TO 499999 DOLLA	99	2405	10547303	398687	13373033	30677456
500000 TO 999999 DOLLA	71	3525	16103995	558561	23783972	50983317
1000000 TO 4999999 DOLLA	117	15574	71414020	2295865	109619187	243357634
5000000 AND OVER	19	18287	89403272	3254043	148695496	293387163
HEAD OFFICES		2	16253			
TOTALS	546	42083	195606445	6860260	303943943	639739426
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 10000 DOLLARS	70	116	203668	13939	135066	385805
10000 TO 24999 DOLLA	98	254	640177	28946	538931	1569534
25000 TO 49999 DOLLA	81	408	1141912	45425	1004456	2831005
50000 TO 99999 DOLLA	62	576	2016695	82081	1679920	4511887
100000 TO 199999 DOLLA	74	1277	4553700	188995	4408038	11068625
200000 TO 499999 DOLLA	70	2273	8630189	449236	9901651	23954432
500000 TO 999999 DOLLA	68	4018	16424716	605303	20176258	47168304
1000000 TO 4999999 DOLLA	99	18237	79684751	3537434	107824551	233667282
5000000 AND OVER	49	79936	404625297	15172316	984501287	1635620280
HEAD OFFICES		614	4549240			
TOTALS	671	107709	522470347	20123675	1130170158	1960777154



Table 2 Q Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ELECTRICAL PRODUCTS INDUS</b>						
UNDER 10000 DOLLARS	12	16	32388	2019	25970	73827
10000 TO 24999 DOLLA	19	56	133382	5416	166077	362769
25000 TO 49999 DOLLA	32	130	403064	20544	586299	1204488
50000 TO 99999 DOLLA	46	409	1212488	57284	1489518	3424215
100000 TO 199999 DOLLA	57	888	2963783	124563	3779848	8249030
200000 TO 499999 DOLLA	90	2837	8942664	302546	13556154	30473493
500000 TO 999999 DOLLA	72	4278	14459906	497033	26690562	52806785
1000000 TO 4999999 DOLLA	143	22949	91953470	3447248	175656116	344897140
5000000 AND OVER	60	47518	230539323	6879736	363401010	764042574
HEAD OFFICES		450	2927611			
TOTALS	531	79531	353568079	11336389	585351554	1205534321
<b>NON METALLIC MINERAL</b>						
UNDER 10000 DOLLARS	149	251	341253	37345	264063	764774
10000 TO 24999 DOLLA	165	543	1258611	116718	995673	2753092
25000 TO 49999 DOLLA	179	932	2557634	337794	2449611	6568076
50000 TO 99999 DOLLA	177	1413	4382280	740316	4863852	12972062
100000 TO 199999 DOLLA	183	2420	8474405	1318160	10802831	26259206
200000 TO 499999 DOLLA	190	4390	16820490	3562730	25479726	59854621
500000 TO 999999 DOLLA	98	4094	16585449	3839143	30585686	67302524
1000000 TO 4999999 DOLLA	120	12878	60300535	16376517	95353998	251678360
5000000 AND OVER	31	12709	60038358	20172216	79320968	246860101
HEAD OFFICES		498	3328171			
TOTALS	1292	40128	174087186	46500939	250116408	675012816
<b>PETROLEUM AND COAL</b>						
UNDER 10000 DOLLARS	3	3	13505	1326	1424	13141
10000 TO 24999 DOLLA	5	14	38694	14433	43709	90007
25000 TO 49999 DOLLA	3	8	26945	1490	50467	100857
50000 TO 99999 DOLLA	8	44	171242	32797	208748	610450
100000 TO 199999 DOLLA	15	129	569270	129748	2390361	4427850
200000 TO 499999 DOLLA	6	118	527001	67334	2196370	3986453
500000 TO 999999 DOLLA	17	840	4158944	695931	25636720	41731056
1000000 TO 4999999 DOLLA	34	9999	60104585	10408143	890102539	1169233950
5000000 AND OVER		2898	19729678			
HEAD OFFICES						
TOTALS	91	14053	85339864	11351202	920630338	1220193764
<b>CHEMICAL AND CHEMICAL PROD</b>						
UNDER 10000 DOLLARS	95	135	234194	12053	159778	496398
10000 TO 24999 DOLLA	80	190	478046	31209	507465	1315179
25000 TO 49999 DOLLA	100	405	1265481	55185	1563141	3712963
50000 TO 99999 DOLLA	91	505	1734059	97774	2845810	6480503
100000 TO 199999 DOLLA	123	1175	4259071	266538	8202956	17826616
200000 TO 499999 DOLLA	185	2961	11505064	988821	28657461	60017538
500000 TO 999999 DOLLA	129	3849	16570703	2031810	43862408	92376184
1000000 TO 4999999 DOLLA	215	15782	71385952	10370005	225173189	478100506
5000000 AND OVER	54	25243	132960227	40840421	312971647	773552271
HEAD OFFICES		1922	13611496			
TOTALS	1072	52167	254004293	54693816	623943855	1433878158
<b>MISC MANUFACTURING IND</b>						
UNDER 10000 DOLLARS	280	381	842452	45624	455911	1553111
10000 TO 24999 DOLLA	315	886	2576505	120047	1699475	5333290
25000 TO 49999 DOLLA	307	1564	4967562	210773	3448303	11053502
50000 TO 99999 DOLLA	286	2507	8182929	356913	7521994	20339781
100000 TO 199999 DOLLA	248	3585	12248669	514904	14403618	35122470
200000 TO 499999 DOLLA	244	7690	25454845	933946	36244533	78485051
500000 TO 999999 DOLLA	127	7367	25522859	892889	40888758	88203827
1000000 TO 4999999 DOLLA	111	15369	56902241	1770019	102552295	213405017
5000000 AND OVER	10	6788	34348433	859498	56654087	121316545
HEAD OFFICES		152	831024			
TOTALS	1928	46289	171877519	5704613	263868974	574812594

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1 PULP AND PAPER						
UNDER 500000 DOLLARS	5	125	392523	136959	426547	1014789
500000 TO 999999 DOLLAR	10	545	2015678	817869	2304003	6659630
1000000 TO 4999999 DOLLAR	31	4971	22296143	6243773	41338837	85372443
5000000 AND OVER	79	57196	309052866	109685148	636098419	1541559139
HEAD OFFICES		2962	21413850			
TOTALS	125	65799	355171060	117083749	680167806	1634606001
2 SMELTING AND REFINING						
100000 TO 4999999 DOLLAR	4	660	3011315	1506144	4340831	8216804
5000000 AND OVER	20	28630	152937020	47494178	887610163	1462831217
TOTALS	24	29290	155948335	49000322	891950994	1471048021
3 PETROLEUM REFINING						
UNDER 5000000 DOLLARS	13	672	3405204	579533	21559446	34103973
5000000 AND OVER	31	9669	58423314	10240584	878277268	1150072401
HEAD OFFICES		2894	19687518			
TOTALS	44	13235	81516036	10820117	899836714	1184176374
4 SLAUGHTERING AND MEAT PACK						
UNDER 25000 DOLLARS	13	39	62158	7064	83249	190251
25000 TO 49999 DOLLAR	5	13	30166	3705	155285	201982
50000 TO 99999 DOLLAR	16	74	172287	27087	817449	1144949
100000 TO 199999 DOLLAR	29	193	488612	53211	3573097	4402984
200000 TO 499999 DOLLAR	42	452	1441088	146324	11480492	14191162
500000 TO 999999 DOLLAR	39	930	3076848	338009	20359610	27417488
1000000 TO 4999999 DOLLAR	47	2440	9347205	792808	91822673	110987303
5000000 AND OVER	51	20934	98306881	5133900	765530263	922377029
TOTALS	242	25075	112925245	6502108	893822118	1080913148
5 MOTOR VEHICLES						
UNDER 500000 DOLLARS	3	126	442883	31199	827301	1337482
1000000 TO 4999999 DOLLAR	6	663	2790955	168716	5026892	11325161
5000000 AND OVER	8	20270	113155435	4884769	597495390	858279716
HEAD OFFICES		614	4549240			
TOTALS	17	21673	120938513	5084684	603349583	870942359
6 IRON AND STEEL MILLS						
UNDER 500000 DOLLARS	4	127	609650	69541	353224	1298109
500000 TO 999999 DOLLAR	8	676	2984335	408559	1896692	6089416
1000000 TO 4999999 DOLLAR	16	2422	11032532	2822452	26795459	47974868
5000000 AND OVER	14	31305	178409981	26433813	322300784	733908677
HEAD OFFICES		16	75400			
TOTALS	42	34546	193111898	29734365	351346159	789271070
7 SAWMILLS						
UNDER 10000 DOLLARS	1124	1662	2124092	280603	1877529	5306691
10000 TO 24999 DOLLAR	689	2209	3636872	463611	4826191	11189197
25000 TO 49999 DOLLAR	450	2465	4992632	579912	7492634	15774065
50000 TO 99999 DOLLAR	328	2928	7218051	863900	11942707	23462159
100000 TO 199999 DOLLAR	249	3483	9643761	1142101	19023302	35354784
200000 TO 499999 DOLLAR	237	5999	19481713	2473972	42334528	76834146
500000 TO 999999 DOLLAR	87	4524	16409935	1445736	33033181	60948690
1000000 TO 4999999 DOLLAR	83	9822	41399213	3131209	92410437	161732874
5000000 AND OVER	13	7641	36716436	999444	93297639	143987968
HEAD OFFICES		401	3076981			
TOTALS	3260	41134	144699686	11380488	306238148	534590574

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>8 CHEMICALS INDUSTRIAL</b>						
UNDER 50000 DOLLARS	4	10	33799	2347	48731	102616
50000 TO 99999 DOLLARS	3	9	40780	7957	79358	238233
100000 TO 199999 DOLLARS	14	81	345325	63638	851233	2222732
200000 TO 499999 DOLLARS	34	449	1965650	424284	4230473	11106286
500000 TO 999999 DOLLARS	21	814	3694874	1158236	6670411	15518205
1000000 TO 4999999 DOLLARS	31	2424	12820161	5449887	26662544	74951649
5000000 AND OVER	21	11734	65810812	34917020	143489351	372463510
HEAD OFFICES		670	4652919			
TOTALS	128	16191	89364320	42023369	182032101	476603231
<b>9 PASTEURIZING PLANTS</b>						
10000 TO 24999 DOLLARS	18	32	74252	20753	230864	378879
25000 TO 49999 DOLLARS	78	212	563828	133718	1724473	2836833
50000 TO 99999 DOLLARS	151	797	2269709	438067	6875444	11285607
100000 TO 199999 DOLLARS	180	1657	4989253	855098	16375363	25709505
200000 TO 499999 DOLLARS	135	2408	8427049	1222529	27237214	42796663
500000 TO 999999 DOLLARS	74	2895	10867301	1331447	35885605	54027519
1000000 TO 4999999 DOLLARS	83	8934	36293395	3206107	110513209	173944831
5000000 AND OVER	13	4743	20870742	1490519	68178104	100637002
TOTALS	732	21678	84355529	8698238	267020276	411616839
<b>10 FOODS MISCELLANEOUS</b>						
UNDER 10000 DOLLARS	17	28	24681	4445	42279	86443
10000 TO 24999 DOLLARS	13	30	56326	8872	111811	201596
25000 TO 49999 DOLLARS	26	103	204143	20683	487647	905677
50000 TO 99999 DOLLARS	33	184	502894	38738	1357512	2377101
100000 TO 199999 DOLLARS	28	226	785061	60096	2167181	3983456
200000 TO 499999 DOLLARS	33	510	1594539	193590	6630481	11218543
500000 TO 999999 DOLLARS	33	1045	3706466	390837	14602340	24704130
1000000 TO 4999999 DOLLARS	65	4202	15177827	1465443	97055084	152482106
5000000 AND OVER	19	3874	16272158	2254186	130319247	212219818
HEAD OFFICES		720	4770396			
TOTALS	267	10922	43094491	4436890	252773582	408178870
<b>11 MACHINERY MISCELLANEOUS</b>						
UNDER 10000 DOLLARS	6	16	46297	2448	14512	36131
10000 TO 24999 DOLLARS	21	77	193782	12124	160224	395577
25000 TO 49999 DOLLARS	27	162	523963	20764	441041	1023517
50000 TO 99999 DOLLARS	50	409	1470193	58272	1240630	3662830
100000 TO 199999 DOLLARS	78	1066	4149427	177012	4734323	11671097
200000 TO 499999 DOLLARS	75	1836	8036277	299989	10088244	23609073
500000 TO 999999 DOLLARS	57	2916	13573910	445137	18493208	41180884
1000000 TO 4999999 DOLLARS	95	12741	59563963	1853202	86449819	192426689
5000000 AND OVER	11	7385	35172144	1562673	56981988	116683441
HEAD OFFICES		2	16253			
TOTALS	420	26610	122746209	4431621	178603989	390689239
<b>12 METAL STAMP AND PRESS ETC</b>						
UNDER 10000 DOLLARS	16	26	38467	5503	32169	89478
10000 TO 24999 DOLLARS	38	116	267941	17433	258713	709143
25000 TO 49999 DOLLARS	52	234	669432	42487	679163	1845115
50000 TO 99999 DOLLARS	46	374	1287292	61646	1251568	3332864
100000 TO 199999 DOLLARS	64	904	3250251	179740	3818009	9534275
200000 TO 499999 DOLLARS	94	2278	8922405	444908	15055484	30755201
500000 TO 999999 DOLLARS	48	1879	8101941	325467	18596181	33762090
1000000 TO 4999999 DOLLARS	61	7650	32944333	1640435	70913412	134126531
5000000 AND OVER	12	5123	29493227	1143897	92695329	160197866
TOTALS	436	18584	84975289	3861516	203300028	374352563
<b>13 PRINTING AND PUBLISHING</b>						
UNDER 10000 DOLLARS	72	99	217778	24424	98718	452621
10000 TO 24999 DOLLARS	159	465	1318115	89947	598729	2640483
25000 TO 49999 DOLLARS	155	885	28611445	125737	1146002	5566484
50000 TO 99999 DOLLARS	139	1455	4929105	173028	1948194	9756238
100000 TO 199999 DOLLARS	81	1551	5740398	192537	2486674	11628971



TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

			Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$	
2000000	TO	4999999	DOLLA	52	2214	8061557	248720	3158166	16239785
5000000	TO	9999999	DOLLA	35	2877	11363442	265565	4560100	25868930
10000000	TO	49999999	DOLLA	43	7936	36374451	714605	21679464	89480363
50000000	AND OVER			16	13677	76224590	1236498	58636111	208693840
HEAD OFFICES					122	777134			
TOTALS				752	31281	147868015	3071061	94312158	370327715
14 BAKERIES									
UNDER	10000		DOLLARS	217	369	511374	76579	681629	1471065
10000	TO	24999	DOLLA	753	2089	4184206	561905	6189621	13071036
25000	TO	49999	DOLLA	683	3267	7353691	914363	11136012	23970430
50000	TO	99999	DOLLA	429	3812	9661929	1038567	13694906	29825266
100000	TO	199999	DOLLA	205	3239	9440979	900194	13327719	28351340
200000	TO	499999	DOLLA	120	4027	12500307	1256608	17241486	38071230
500000	TO	999999	DOLLA	52	3533	12196008	1255786	16478517	37300880
1000000	TO	4999999	DOLLA	60	9731	37607809	3284003	52496840	121597786
5000000	AND OVER			10	5551	22168928	1558431	33362297	75978223
HEAD OFFICES					19	127871			
TOTALS				2529	35637	115753102	10846436	164609027	369637256
15 MOTOR VEHICLE PARTS									
UNDER	25000		DOLLARS	8	20	53952	2107	62430	143917
25000	TO	49999	DOLLA	8	39	115998	5362	124609	327663
50000	TO	99999	DOLLA	8	54	204940	11654	274536	592447
100000	TO	199999	DOLLA	14	214	862467	41255	939962	2156393
200000	TO	499999	DOLLA	20	677	2296479	131220	3529170	7300724
500000	TO	999999	DOLLA	21	944	3704643	165742	7020844	14511542
1000000	TO	4999999	DOLLA	35	4507	18615464	884880	39264137	77862014
5000000	AND OVER			12	14365	77147924	4143729	134779178	249884208
TOTALS				126	20820	103001867	5385949	185994866	352778908
16 AIRCRAFT AND PARTS									
UNDER	10000		DOLLARS	3	6	18903	1798	8000	24852
10000	TO	49999	DOLLA	6	18	63901	4400	62554	121688
50000	TO	99999	DOLLA	13	150	539819	15930	232947	900661
100000	TO	199999	DOLLA	10	172	822420	20439	318772	1572265
200000	TO	499999	DOLLA	8	272	1210871	25417	865747	2839999
500000	TO	999999	DOLLA	13	1010	4611664	134406	3043440	9107090
1000000	TO	4999999	DOLLA	18	5844	26527436	652711	17493652	529771047
5000000	AND OVER			9	20914	108135108	2161194	135820343	280707571
TOTALS				80	28386	141930122	3016295	157845455	348245173
17 FRUIT AND VEGETABLE PREP									
UNDER	10000		DOLLARS	24	37	33521	4185	52883	113498
10000	TO	24999	DOLLA	25	70	94064	12695	227188	398471
25000	TO	49999	DOLLA	30	153	240804	24991	596542	1021886
50000	TO	99999	DOLLA	38	324	619522	66145	1781237	2821202
100000	TO	199999	DOLLA	40	597	1156016	122180	4229096	5966318
200000	TO	499999	DOLLA	69	1738	3788612	360272	14307240	22375585
500000	TO	999999	DOLLA	40	1950	4904197	458861	19816274	29191980
1000000	TO	4999999	DOLLA	61	7440	20915183	1905108	94258839	146402511
5000000	AND OVER			8	3857	16297731	1190113	63407478	119806806
HEAD OFFICES					301	1402139			
TOTALS				335	16467	49451789	4144550	198676777	328098257
18 BUTTER AND CHEESE									
UNDER	10000		DOLLARS	5	5	7218	3470	29234	38882
10000	TO	24999	DOLLA	26	31	53057	14645	430582	504035
25000	TO	49999	DOLLA	66	105	206686	41888	2162914	2533924
50000	TO	99999	DOLLA	154	379	803303	170370	10129624	11501365
100000	TO	199999	DOLLA	249	1079	2603568	543189	31294915	36165763
200000	TO	499999	DOLLA	273	1961	5314469	1269284	74156662	85636858
500000	TO	999999	DOLLA	83	1367	4013493	1066979	47346565	55668289
1000000	TO	4999999	DOLLA	55	2196	7445045	2534167	92053929	109438887
5000000	AND OVER			3	370	1587317	482552	16289436	22411703
TOTALS				914	7493	22034156	6126544	273893861	323899706

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	*Cost at plant of materials used \$	Selling value of factory shipments \$
<b>19 FEEDS</b>						
UNDER 10000 DOLLARS	78	88	118645	32040	91473	276724
10000 TO 24999 DOLLA	67	113	240173	50981	855592	1258738
25000 TO 49999 DOLLA	111	245	597248	149017	3124464	4282429
50000 TO 99999 DOLLA	211	744	2042822	423124	12335273	15938093
100000 TO 199999 DOLLA	214	1124	3351781	764866	23712477	30713482
200000 TO 499999 DOLLA	175	1489	4764307	1095772	40412520	51780013
500000 TO 999999 DOLLA	47	853	3309462	602428	26013418	33819198
1000000 TO 4999999 DOLLA	48	1766	7041661	1041875	74995117	94884711
5000000 AND OVER	7	612	3027529	345671	44390394	56707218
HEAD OFFICES		5	19240			
TOTALS	958	7039	24512868	4505774	225930728	289660606
<b>20 CLOTHING MENS FACTORY</b>						
UNDER 10000 DOLLARS	12	21	31187	912	28464	73786
10000 TO 24999 DOLLA	15	46	76799	1823	108989	217875
25000 TO 49999 DOLLA	26	175	353133	9369	476188	950739
50000 TO 99999 DOLLA	55	514	1097009	23653	2100166	3846987
100000 TO 199999 DOLLA	80	1383	3320922	56977	6863627	11771471
200000 TO 499999 DOLLA	146	4454	11900005	188219	27384938	45597093
500000 TO 999999 DOLLA	85	6175	15707836	227705	35819459	60268616
1000000 TO 4999999 DOLLA	66	13733	38568556	438070	71663182	132199428
5000000 AND OVER	3	2679	8054067	77110	13315424	24162858
HEAD OFFICES		188	1115442			
TOTALS	488	29368	80224956	1023838	157760437	279088853
<b>21 CLOTHING WOMENS FACTORY</b>						
UNDER 10000 DOLLARS	8	26	27006	862	23560	60114
10000 TO 24999 DOLLA	21	97	163606	4837	137122	357965
25000 TO 49999 DOLLA	45	320	605699	13475	775308	1539071
50000 TO 99999 DOLLA	64	724	1734687	26852	2369073	4771427
100000 TO 199999 DOLLA	110	1901	5374298	66121	8894157	16609569
200000 TO 499999 DOLLA	199	6818	19527449	186541	35232032	66360807
500000 TO 999999 DOLLA	115	7047	21702367	179321	42518516	78844978
1000000 TO 4999999 DOLLA	71	8989	25330647	226262	61184720	108933865
HEAD OFFICES		5	22530			
TOTALS	633	25927	74488289	704271	151134488	277477796
<b>22 BREWERIES</b>						
UNDER 500000 DOLLARS	5	54	220219	35646	263746	1107987
500000 TO 999999 DOLLA	7	237	1204292	127590	1223273	4701952
1000000 TO 4999999 DOLLA	27	2231	10214635	1002011	14985769	65534163
5000000 AND OVER	15	5061	28544344	2134501	42588747	188274098
HEAD OFFICES		40	698059			
TOTALS	54	7623	40881549	3299748	59061535	259438200
<b>23 COMMUNICATIONS EQUIPMENT</b>						
UNDER 25000 DOLLARS	7	20	43787	1343	37111	97961
25000 TO 49999 DOLLA	7	31	102228	4149	101694	262282
50000 TO 99999 DOLLA	13	141	384934	28975	328977	980876
100000 TO 199999 DOLLA	17	301	1002862	29798	925457	2439372
200000 TO 499999 DOLLA	27	1175	3523334	75138	3663817	9325539
500000 TO 999999 DOLLA	19	1538	4707967	117005	5764031	13915261
1000000 TO 4999999 DOLLA	24	5345	20391078	354747	20055014	51273346
5000000 AND OVER	11	16016	79502362	880796	62873800	172789553
TOTALS	125	24567	109658552	1491951	93749901	251084190
<b>24 SYNTHETIC TEXTILES</b>						
UNDER 100000 DOLLARS	3	25	58110	1464	79000	170617
100000 TO 199999 DOLLA	3	120	260012	3765	168588	437745
200000 TO 499999 DOLLA	5	126	447823	25110	1003600	1841071
500000 TO 999999 DOLLA	8	611	1494146	119990	3590260	5882878
1000000 TO 4999999 DOLLA	27	4709	14967771	952088	43139461	71647877
5000000 AND OVER	10	9322	36140224	3944282	70325033	168737389
HEAD OFFICES		936	6024611			
TOTALS	56	15849	59392697	5046699	118305942	248717577

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25 COTTON YARN AND CLOTH UNDER 200000 DOLLARS	4	49	91147	6775	103000	244441
500000 TO 999999 DOLLA	4	329	853778	39046	1839179	3164583
1000000 TO 4999999 DOLLA	17	4221	12389922	875603	24468549	46699670
5000000 AND OVER	14	12026	38025016	3519237	109815956	186602411
HEAD OFFICES		759	4439940			
TOTALS	39	17384	55799803	4440661	136226684	236711105
26 SASH DOOR PLANING MILLS UNDER 10000 DOLLARS	349	391	671922	68282	669603	1710974
10000 TO 24999 DOLLA	253	554	1416055	129057	1807340	4091131
25000 TO 49999 DOLLA	179	764	2230630	165519	2827544	6421694
50000 TO 99999 DOLLA	174	1422	4367826	376644	5570492	12520768
100000 TO 199999 DOLLA	120	1772	5443855	427415	8537395	16807022
200000 TO 499999 DOLLA	139	3517	11862794	892519	25118088	44463580
500000 TO 999999 DOLLA	90	3885	13699279	898361	40170920	64751196
1000000 TO 4999999 DOLLA	52	3764	14679293	958800	53881757	84394123
HEAD OFFICES		106	486484			
TOTALS	1356	16175	54858138	3916597	138583139	235160488
27 PRINTING AND BOOKBINDING UNDER 10000 DOLLARS	294	372	683644	41756	510300	1589656
10000 TO 24999 DOLLA	379	918	2675078	115406	2175808	6338756
25000 TO 49999 DOLLA	353	1579	5370005	162540	4264233	12748970
50000 TO 99999 DOLLA	259	2253	7958357	210637	5883625	17942212
100000 TO 199999 DOLLA	198	3087	11903872	277498	9514676	28048946
200000 TO 499999 DOLLA	133	4107	17025869	336933	14246089	41237632
500000 TO 999999 DOLLA	36	2245	8977981	205891	8787030	24522443
1000000 TO 4999999 DOLLA	31	4554	19818795	401892	19891595	56169631
5000000 AND OVER	5	2777	13517715	255211	17600949	41546397
TOTALS	1688	21892	87931316	2007764	82874305	230144643
28 TOBACCO PRODUCTS UNDER 100000 DOLLARS	5	36	77331	4395	71990	174230
100000 TO 999999 DOLLA	3	142	342669	10014	530882	939913
1000000 TO 4999999 DOLLA	4	597	1617390	35914	4208583	8831431
5000000 AND OVER	10	7042	31893919	661335	117663928	220010873
TOTALS	22	7817	33931309	711658	122475383	229956447
29 WIRE AND WIRE PRODUCTS UNDER 10000 DOLLARS	6	10	14543	1288	14713	34809
10000 TO 24999 DOLLA	14	39	91663	5295	64960	234762
25000 TO 49999 DOLLA	26	136	425614	14260	308537	991132
50000 TO 99999 DOLLA	25	187	634609	26839	767663	1863782
100000 TO 199999 DOLLA	26	369	1217559	54513	1505135	3621124
200000 TO 499999 DOLLA	41	1185	4624659	215112	5755934	13393816
500000 TO 999999 DOLLA	19	902	3622753	167895	5918562	13042418
1000000 TO 4999999 DOLLA	29	3437	16306537	748636	29247338	64890879
5000000 AND OVER	13	5730	29920666	1825108	81742661	122629158
TOTALS	199	11995	56858603	3058946	125325503	220701880
30 FLOUR UNDER 50000 DOLLARS	6	10	26774	5170	56500	97357
50000 TO 99999 DOLLA	3	16	56441	11770	152750	242922
100000 TO 199999 DOLLA	4	29	99261	14740	464645	578693
200000 TO 499999 DOLLA	5	40	155361	33774	1186875	1521170
500000 TO 999999 DOLLA	5	65	263864	38202	2553494	3177940
1000000 TO 4999999 DOLLA	16	756	3183182	401839	31037191	41450422
5000000 AND OVER	15	3048	13136281	1180261	138231016	173518163
TOTALS	54	3964	16921164	1685756	173682471	220586667



TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>31 METAL FABRICATING MISC</b>						
UNDER 10000 DOLLARS	26	40	57004	4560	50649	145942
10000 TO 24999 DOLLA	38	99	261465	15726	251918	644416
25000 TO 49999 DOLLA	30	125	411876	30183	362235	1060238
50000 TO 99999 DOLLA	43	321	1116249	77163	1230545	3283063
100000 TO 199999 DOLLA	49	656	2515783	136010	2833414	7271944
200000 TO 499999 DOLLA	49	1075	4363359	265323	7751827	15862518
500000 TO 999999 DOLLA	37	2141	8412474	448690	13371625	30087111
1000000 TO 4999999 DOLLA	53	6729	28785269	2013212	51965568	111401150
5000000 AND OVER	6	3413	16644504	1015429	17468477	49221066
<b>TOTALS</b>	<b>331</b>	<b>14599</b>	<b>62567983</b>	<b>4006296</b>	<b>95286258</b>	<b>218977448</b>
<b>32 ELECTRIC INDUSTRIAL EQUIP</b>						
UNDER 50000 DOLLARS	5	20	46376	1692	64435	147631
50000 TO 99999 DOLLA	13	117	334841	6321	481320	982330
100000 TO 199999 DOLLA	9	134	540591	19627	591769	1224226
200000 TO 499999 DOLLA	18	452	1775220	55291	2764486	6543259
500000 TO 999999 DOLLA	16	1002	3742088	105054	5285725	11165602
1000000 TO 4999999 DOLLA	26	4539	19922536	661884	31151381	64387204
5000000 AND OVER	10	9698	51737175	1515220	46472396	134430916
HEAD OFFICES		442	2846611			
<b>TOTALS</b>	<b>97</b>	<b>16404</b>	<b>80945438</b>	<b>2365089</b>	<b>86811512</b>	<b>218881168</b>
<b>33 METAL FABRICAT STRUCTURAL</b>						
UNDER 200000 DOLLARS	5	80	309244	11880	401606	686910
200000 TO 499999 DOLLA	14	380	1465197	61634	2023935	3940855
500000 TO 999999 DOLLA	11	530	2184149	78910	4760343	8105895
1000000 TO 4999999 DOLLA	36	5753	26182064	882870	49202041	87974072
5000000 AND OVER	12	7046	38268878	981354	55626852	109353471
<b>TOTALS</b>	<b>78</b>	<b>13789</b>	<b>68409532</b>	<b>2016648</b>	<b>112014777</b>	<b>210061203</b>
<b>34 ELECTRIC APPLIANCES MAJOR</b>						
25000 TO 49999 DOLLA	3	13	49064	2206	87688	162894
100000 TO 199999 DOLLA	3	65	180843	14900	190000	460386
200000 TO 999999 DOLLA	5	165	686137	33754	1404325	2657645
1000000 TO 4999999 DOLLA	19	3379	12587413	746471	29953180	54514707
5000000 AND OVER	13	7462	33358418	1892464	78275132	148416845
<b>TOTALS</b>	<b>43</b>	<b>11084</b>	<b>46861875</b>	<b>2689795</b>	<b>109910325</b>	<b>206212477</b>
<b>35 FURNITURE HOUSEHOLD</b>						
UNDER 10000 DOLLARS	407	474	1053368	54645	823424	2334127
10000 TO 24999 DOLLA	429	972	2718623	139438	2737273	6977460
25000 TO 49999 DOLLA	241	1064	3388184	149485	3215727	8343933
50000 TO 99999 DOLLA	142	1260	3987929	134244	4463992	10213826
100000 TO 199999 DOLLA	116	1759	5649239	187067	7936165	16559329
200000 TO 499999 DOLLA	129	3887	12881285	446727	20646905	41398316
500000 TO 999999 DOLLA	72	4540	15110886	473093	24389235	48525565
1000000 TO 4999999 DOLLA	44	5980	21359739	581550	35795446	71244437
<b>TOTALS</b>	<b>1580</b>	<b>19936</b>	<b>66149253</b>	<b>2166249</b>	<b>100008167</b>	<b>205596993</b>
<b>36 PAPER CONVERTERS MISC</b>						
UNDER 10000 DOLLARS	5	5	8319	347	9440	23431
10000 TO 24999 DOLLA	13	37	81364	7292	120303	243975
25000 TO 49999 DOLLA	14	46	171049	9445	199079	502597
50000 TO 99999 DOLLA	12	90	236588	10449	439134	907658
100000 TO 199999 DOLLA	29	342	973751	49363	2174444	4276488
200000 TO 499999 DOLLA	47	1104	4104015	177222	8808821	16475360
500000 TO 999999 DOLLA	24	938	3561739	209286	8698088	16361240
1000000 TO 4999999 DOLLA	39	4688	19421205	1042880	47564302	90292008
5000000 AND OVER	7	2284	9895711	356446	35135556	56806948
HEAD OFFICES		207	1042927			
<b>TOTALS</b>	<b>190</b>	<b>9741</b>	<b>39496668</b>	<b>1862730</b>	<b>103149167</b>	<b>185889705</b>

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
37 RAILROAD ROLLING STOCK						
UNDER 500000 DOLLARS	3	83	348262	91339	359037	845134
500000 TO 999999 DOLLA	3	192	801986	38783	1322968	2303094
1000000 TO 4999999 DOLLA	14	3811	17439542	1322322	22558441	45203129
5000000 AND OVER	9	12443	54116139	2606526	74898563	134217655
TOTALS	29	16529	72705929	4058970	99139009	182569012
38 RUBBER TIRE TUBE MANUFACT						
ALL SIZE GROUPS	10	7502	38013950	2674507	87174440	180248120
TOTALS	10	7502	38013950	2674507	87174440	180248120
39 SHOE FACTORIES						
UNDER 10000 DOLLARS	10	11	17475	1279	19255	43511
10000 TO 24999 DOLLA	9	23	58343	2708	61812	131265
25000 TO 49999 DOLLA	11	64	158438	4579	194767	407741
50000 TO 99999 DOLLA	22	218	578391	16784	783904	1633559
100000 TO 199999 DOLLA	22	444	1147396	20418	1585698	3257622
200000 TO 499999 DOLLA	58	2805	7108562	127780	10238307	20195674
500000 TO 999999 DOLLA	44	3828	10142224	130105	14525274	29637152
1000000 AND OVER	61	13473	37888747	480816	56561501	117817334
TOTALS	237	20866	57099576	784469	83970518	173123858
40 SOFT DRINKS						
UNDER 10000 DOLLARS	20	29	41973	7295	40483	127979
10000 TO 24999 DOLLA	22	51	103161	14574	127613	387928
25000 TO 49999 DOLLA	37	132	313505	58322	537317	1388501
50000 TO 99999 DOLLA	93	478	1349181	310165	2564885	6959399
100000 TO 199999 DOLLA	129	1057	3146285	777188	6955196	18839826
200000 TO 499999 DOLLA	141	2053	7378171	1394717	14728434	43222477
500000 TO 999999 DOLLA	28	799	3101269	425355	6360270	18893723
1000000 TO 4999999 DOLLA	29	2222	9247568	1141819	16018341	55274927
5000000 AND OVER	3	1019	5084656	251722	5538572	27552330
TOTALS	502	7840	29765769	4381157	52871111	172647090



# MANUFACTURING INDUSTRIES OF CANADA

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# INDUSTRIES MANUFACTURIÈRES DU CANADA

## Section H

### TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENT

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### FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENTS

1964

This is the first regular issue of this report since that for 1961. Selected statistics for 1961, revised where applicable, and for 1962 and 1963 are included in certain tables. For details of changes and revisions embodied in this report, see the "Introduction".

Voici le premier numéro régulier du présent rapport depuis celui de 1961. Certaines données statistiques pour 1961, rectifiées au besoin, et celles de 1962 et 1963 sont incluses aux certaines tableaux. Les rectifications et les changements contenus dans le rapport sont expliqués dans "l'Introduction".

DOMINION BUREAU OF STATISTICS

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BUREAU FÉDÉRAL DE LA STATISTIQUE





MANUFACTURING INDUSTRIES OF CANADA  

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INDUSTRIES MANUFACTURIÈRES DU CANADA

Section H  
TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENTS  

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FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENT  
1964

*Published by Authority of*  
The Minister of Industry, Trade and Commerce

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*Publication autorisée par*  
le ministre de l'Industrie et du Commerce

## SYMBOLS

The following symbols are used in this publication:

- .. figures not available.
- ... figures not appropriate or not applicable.
  - nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.
- \* includes head offices, sales offices and auxiliary units.

## REPORTS ON THE ANNUAL CENSUS OF MANUFACTURES

This report is one of the general, or all-industry, series presenting the results of the annual Census of Manufactures. The complete general series, containing principal statistics on individual industries and industry groups for all of Canada or its various geographical subdivisions, is as follows:

## SIGNES CONVENTIONNELLS

Les signes conventionnels suivants sont employés dans cette publication:

- .. nombres indisponibles.
- ... n'ayant pas lieu de figurer.
  - néant ou zéro.
- nombres infimes.
- P nombres provisoires.
- r nombres rectifiés.
- x confidentiel en vertu des dispositions de la Loi sur la statistique relatives au secret.
- \* comprend les sièges sociaux, bureaux de vente et unités auxiliaires.

## RAPPORTS CONCERNANT LE RECENSEMENT ANNUEL DES MANUFACTURES

Le présent rapport fait partie de la série générale qui s'applique à toutes les industries et qui donne les résultats du Recensement annuel des manufactures. Voici la série générale complète contenant les principales statistiques sur chaque industrie en particulier et sur les groupes d'industries au Canada entier ou dans ses différentes subdivisions géographiques:

Catalogue  
number  
- -  
Numéro  
de  
catalogue

Title

Titre

31-201 General Review of the Manufacturing Industries of Canada

Manufacturing Industries of Canada:

31-203 Section A - Summary for Canada  
31-204 B - Atlantic Provinces  
31-205 C - Quebec  
31-206 D - Ontario  
31-207 E - Prairie Provinces  
31-208 F - British Columbia, Yukon and  
Northwest Territories  
31-209 G - Geographical Distribution(1)  
31-210 H - Type of Organization and Size  
of Establishments

31-211 Products Shipped by Canadian Manufacturers

Revue générale des industries manufacturières du Canada

Industries manufacturières du Canada:

Section A - Sommaire  
B - Provinces de l'Atlantique  
C - Québec  
D - Ontario  
E - Provinces des Prairies  
F - Colombie-Britannique, Yukon et Territoires du  
Nord-Ouest  
G - Répartition géographique(1)  
H - Forme d'organisation et Taille des établissements

...

(1) Principal statistics of industries for census divisions or counties and municipalities.

(1) Principales statistiques sur les industries par division de recensement ou par comté et municipalité.

With the exception of "Products Shipped by Canadian Manufacturers", Catalogue No. 31-211, all of the general reports are published in English and French.

In addition to these general reports, there are some 135 annual reports on individual industries based on the Census of Manufactures. These reports contain quantities and values of products shipped by the individual industry (published earlier than in the comprehensive report, "Products Shipped by Canadian Manufacturers", listed above), materials used, breakdowns by size of establishment, lists (for most industries) of establishments and other detail not given elsewhere. A list of these industry reports may be obtained by requesting the Bureau's Subscription Order Form, available without charge from the Information Division, Dominion Bureau of Statistics, Ottawa, Ontario.

A l'exception de "Products Shipped by Canadian Manufacturers" (numéro de catalogue 31-211), tous les rapports de la série générale paraissent en anglais et en français.

En plus des rapports généraux, il y a quelques 135 rapports sur des industries particulières tirés du Recensement annuel des manufactures. Ils contiennent les données suivantes: quantité et valeur des produits expédiés par une industrie particulière (ainsi, ces renseignements paraissent plus tôt que le rapport plus détaillé intitulé "Products Shipped by Canadian Manufacturers" et indiqué ci-dessus) matières utilisées, répartitions suivant l'importance de l'établissement (ceci s'applique à la plupart des industries) et autres détails qui ne paraissent nulle part ailleurs. On peut obtenir un répertoire de ces rapports industriels en demandant le "Bulletin d'abonnement", offert gratuitement par la Division de l'information, Bureau fédéral de la statistique, Ottawa, Ontario.



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## INTRODUCTION

This report, the first since the 1961 issue, contains certain changes in concept and format.

- the extension of statistics to include the "total activity" concept;
- the introduction of a new definition of "employee";
- the use of a bilingual format similar to that introduced in the 1962 issues of other general reports in the "Manufacturing Industries of Canada" series;
- the processing of the major part of the report by computer.

Due to omission of the 1962 and 1963 issues, data for those years are included in certain tables.

A summary of the more important features of these changes is given below.

### Total Activity Statistics

Prior to the 1961 Census of Manufactures, manufacturers were asked to report on manufacturing operations regardless of whether these coincided with their accounting entities. Beginning with the 1961 Census of Manufactures, manufacturing establishments are defined as the smallest units able to report a specified list of statistics (see the definition of "establishment" in the "Concepts and Definitions" section of this present report). Though the new units are classified to the manufacturing industries on the basis of their principal activity being manufacturing, in many instances they include considerable non-manufacturing activity.

With publication of the 1962 Census of Manufactures statistics and of the revised 1961 data, the new establishment concept was given its full implementation by the extension of the published statistics to embrace the "total activity" of the establishments as re-defined in the 1961 Census of Manufactures. Thus, published statistics in most of the tables in this present report are divided between those for "manufacturing activity" and for "total activity" of the manufacturing industries. For a full description of these new "total activity" statistics as well as of "manufacturing activity" statistics, see the "Concepts and Definitions" section.

### Manufacturing Activity Statistics

Statistics for "manufacturing activity" are in general comparable with statistics issued for the same industries for earlier years. A minor change is replacement of the term "selling value of factory shipments" by "value of shipments of goods of own manufacture"; such shipments are still valued at the boundary of the establishment which ships them, but under the new establishment concept, the establishment is not always coterminous with the factory.

Beginning with revised statistics for 1961, data on man-hours paid have been published along with numbers and wages of production and related workers.

### Employment Concept

In the 1961 and earlier issues of this report, "total employees" included working owners and partners and "total salaries and wages" included the withdrawals of such persons. In this present report as in other current reports of the Census of Manufactures, "total employees" exclude working owners and partners,

Le présent rapport, le premier à paraître depuis 1961, renferme plusieurs modifications quant à la présentation, aux concepts et en étendue:

- l'extension de la statistique au concept d'"activité totale";
- l'introduction d'une nouvelle définition de l'"employé";
- l'emploi d'une présentation bilingue semblable à celle qu'on avait adoptée pour l'édition de 1962 des autres rapports généraux de la série "Industries manufacturières du Canada";
- l'établissement de la majeure partie du rapport, par mesure d'ordinateur.

Vu qu'il n'y a pas eu de publication pour 1962 et 1963, les données de ces deux années figurent dans certains tableaux.

On trouvera plus loin un résumé des caractéristiques les plus importantes de ces modifications.

### Statistique de l'activité totale

Jusqu'au recensement des manufactures de 1961, les déclarations des fabricants visaient leurs opérations manufacturières, même si ces dernières ne coïncidaient pas avec les unités de comptabilité. À partir du recensement des manufactures de 1961, l'établissement manufacturier est défini comme la plus petite unité pouvant déclarer certaines statistiques déterminées (voir la définition de l'"établissement" sous la rubrique "Concepts et définitions" du présent rapport). Les nouvelles unités sont classées dans les industries manufacturières si leur principale activité est la fabrication, mais plusieurs d'entre elles ont également une part considérable d'activité non-manufacturière.

Lors de la publication des statistiques du recensement des manufactures de 1962 et des données rectifiées de 1961, on a appliqué intégralement le nouveau concept de l'établissement en étendant la portée de la statistique, déjà publiée, à l'"activité totale" des établissements, suivant la nouvelle définition adoptée pour le recensement des manufactures de 1961. Ainsi, la statistique qui figure dans la plupart des tableaux du présent rapport est répartie entre l'"activité manufacturière" et l'"activité totale" des industries de fabrication. On trouvera une description complète de cette nouvelle statistique de l'"activité totale" et de celle de l'"activité manufacturière" sous la rubrique des "Concepts et définitions".

### Statistique de l'activité manufacturière

Dans l'ensemble, la statistique de l'"activité manufacturière" est comparable à la statistique publiée pour les années antérieures sur les mêmes industries. Il y a un petit changement à signaler cependant: l'expression "valeur de vente des expéditions de la fabrique" a été remplacée par "valeur des expéditions de marchandises de propre fabrication"; l'évaluation de ces expéditions se fait toujours à la limite comptable de l'établissement qui les expédie, mais, aux termes du nouveau concept de l'établissement, celui-ci ne coïncide pas toujours avec l'usine.

À compter de la publication de la statistique rectifiée de 1961, les données sur les heures-homme payées ont paru avec le nombre et les salaires des travailleurs de la production et connexes.

### Concept de l'emploi

Dans les rapports de 1961 et les rapports précédents, le "total, employés" comprenait les propriétaires et associés actifs, et les "traitements et salaires" incluaient les retraits de ces personnes. Dans le présent rapport, comme dans les autres rapports courants du recensement des manufactures, le "total, employés" exclut les propriétaires et associés



and "total salaries and wages" exclude their withdrawals. (It should also be kept in mind that "total employees" are affected by extension of the statistics to the "total activity" of the manufacturing industries, as described above.)

In tables distributing establishments by total employed, the term "total employed" has been introduced to designate the combination of the new definition of total employees and of working owners and partners. That is, the employment size of each establishment has been determined by a measure of total labour input rather than input of paid labour. Total employees statistics shown in such tables are, however, based on the new definition.

#### Revisions to 1961 Data

The effect of the full implementation of the new definition of the establishment and of various other changes in 1961 statistics as originally published are described in the section "Revisions to 1961 Data" in the 1962 issues of the Canada and provincial reports on the manufacturing industries of Canada (DBS Catalogue No. 31-203 to 31-208, inclusive). Additional changes, particularly those resulting from a new method of valuation of the output of the Smelting and Refining Industry, are described in the 1964 issues of the same reports.

#### Use of Computer Print-out

The introduction of computer processing, beginning with the 1961 Census of Manufactures, has made more readily available a greatly extended range of detailed statistics and has made possible the direct photographic reproduction of many of the tables in this report from computer print-out. The preparation of tables by computer, however, has involved certain changes in the sequence and identifying detail of industry groups and individual industries:

(a) In tables which provide data by industry group, groups classified as producing durable goods are listed first, followed by those classified as producing non-durable goods. However, within these two categories, the groups are still listed in the order in which they occur in the Standard Industrial Classification:

##### Durable goods-producing industry groups

- Wood industries
- Furniture and fixture industries
- Primary metal industries
- Metal fabricating industries
- Machinery industries
- Transportation equipment industries
- Electrical products industries
- Non-metallic mineral products industries

##### Non-durable goods-producing industry groups

- Food and beverage industries
- Tobacco products industries
- Rubber industries
- Leather industries
- Textile industries
- Knitting mills
- Clothing industries
- Paper and allied industries
- Printing, publishing and allied industries
- Petroleum and coal products industries
- Chemical and chemical products industries
- Miscellaneous manufacturing industries

(b) Industry names have been confined to one line, necessitating abbreviations in some cases.

(c) It has been necessary to omit accents from French words.

actifs, et les "traitements et salaires" ne comprennent pas les retraits de ces personnes. (Ne pas oublier que le "total, employés" a aussi changé du fait de l'extension de la statistique à l'"activité totale" des industries manufacturières, comme on l'a vu plus haut.)

Dans les tableaux où les établissements sont répartis suivant le nombre total de personnes occupées, cette expression comprend et les employés, suivant la nouvelle définition, et les propriétaires et associés actifs; c'est dire que la tranche d'emploi de chaque établissement a été déterminée selon l'apport global de main-d'oeuvre, plutôt que selon l'apport de main-d'oeuvre rémunérée. Toutefois, les chiffres sur le total des employés qui figurent dans ces tableaux sont fondés sur la nouvelle définition.

#### Rectifications des données de 1961

Les incidences de l'application intégrale de la nouvelle définition de l'établissement et de diverses autres modifications apportées à la statistique de 1961 sont exposées au chapitre "Revision des données de 1961" des rapports de 1962 (Canada et provinces) sur les industries manufacturières (nos de catalogue: 31-203 à 31-208 inclusivement). D'autres modifications, et notamment celles qu'a nécessitées la nouvelle méthode d'évaluation de la production de l'industrie de la fonte et de l'affinage, paraissent dans les éditions de 1964.

#### Utilisation des imprimés d'ordinateur

L'utilisation du traitement électronique des données, à compter du recensement des manufactures de 1961, a permis de présenter une gamme beaucoup plus vaste de statistiques détaillées et a rendu possible la reproduction photographique directe d'un bon nombre des tableaux du présent rapport à partir d'imprimés d'ordinateur. La préparation électronique des tableaux, néanmoins, a nécessité certains changements dans la disposition et la désignation des groupes d'industries et des industries considérées individuellement:

a) Dans les tableaux où figurent des données réparties par groupe d'industries, les groupes classés comme fabricants de biens durables précèdent ceux classés comme producteurs de biens non-durables. Dans ces catégories, toutefois, les groupes sont toujours disposés suivant le même ordre que dans la Classification type des industries:

##### Groupes d'industries, producteurs de biens durables

- Industrie du bois
- Industrie du meuble et des articles d'ameublement
- Industrie métallique primaire
- Industrie des produits métalliques
- Industrie de la machinerie
- Industrie du matériel de transport
- Industrie des appareils et du matériel électriques
- Industrie des produits minéraux non métalliques

##### Groupes d'industries, producteurs de biens non-durables

- Industrie des aliments et boissons
- Industrie du tabac
- Industrie du caoutchouc
- Industrie du cuir
- Industrie textile
- Bonneterie
- Industrie du vêtement
- Industrie du papier et produits connexes
- Imprimerie, édition et industries connexes
- Industrie des dérivés du pétrole et du charbon
- Industrie chimique et des produits connexes
- Industries manufacturières diverses

b) Une seule ligne est affectée à la désignation de chaque industrie: certaines ont donc dû être abrégées.

c) Il a fallu omettre les accents sur les mots français.

(d) In the case of suppression of withdrawals statistics for reasons of secrecy, a blank has been shown rather than the usual symbol "x".

d) Dans les cas de suppression des renseignements concernant les retraits en vertu de la loi sur le secret statistique la colonne a été laissée en blanc et on a omis le symbole "x" habituelle.

#### Type of Organization

The introduction of the term "type of organization" is a change purely terminological in character. The new description is synonymous with that formerly used, "Type of ownership". It is noted that although head offices, sales offices and auxiliary units are not distributed by the type of organization owning them, in all but a very few industries these are owned by corporations.

#### Forme d'organisation

L'introduction du terme "forme d'organisation" est un simple changement de terminologie. Le nouveau terme est synonyme de l'ancienne expression "genre d'appartenance". A noter que si les sièges sociaux, les bureaux de vente et les établissements auxiliaires ne sont pas répartis d'après la forme d'organisation des propriétaires, toutes les industries, à quelques exceptions près, appartiennent à des sociétés constituées.

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 1. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS IN THE MANUFACTURING INDUSTRIES  
BY TYPE OF ORGANIZATION, 1946 - 1964TABLEAU 1. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS DES INDUSTRIES MANUFACTURIÈRES  
SUIVANT LA FORME D'ORGANISATION, DE 1946 À 1964

Year -- Année	Individual ownerships -- Particuliers	Partner- ships -- Sociétés	Incorporated companies -- Sociétés constituées	Co-operatives -- Coopératives
	per cent -- pourcentage			
1946 (estimated -- estimé) .....	47.3	16.0	33.4	3.3
1947 .....	46.3	16.1	34.3	3.2
1948 .....	46.2	16.4	34.4	3.0
1949 .....	46.0	15.8	35.3	2.9
1950 .....	45.6	15.0	36.3	3.1
1951 .....	44.6	15.5	36.9	3.0
1952 .....	44.9	15.4	36.9	2.8
1953 .....	44.4	14.8	38.2	2.6
1954 .....	43.6	14.3	39.5	2.6
1955 .....	42.7	13.6	41.1	2.6
1956 .....	41.4	12.7	43.4	2.5
1957 .....	40.6	12.0	44.9	2.5
1958 .....	39.2	11.1	47.1	2.6
1959 .....	38.4	10.8	48.2	2.6
1960 .....	37.7	10.3	49.5	2.5
1961(1) .....	35.2	9.5	52.9	2.4
1962 .....	34.0	9.0	54.7	2.3
1963 .....	32.6	8.3	56.9	2.2
1964 .....	31.1	8.1	58.7	2.1

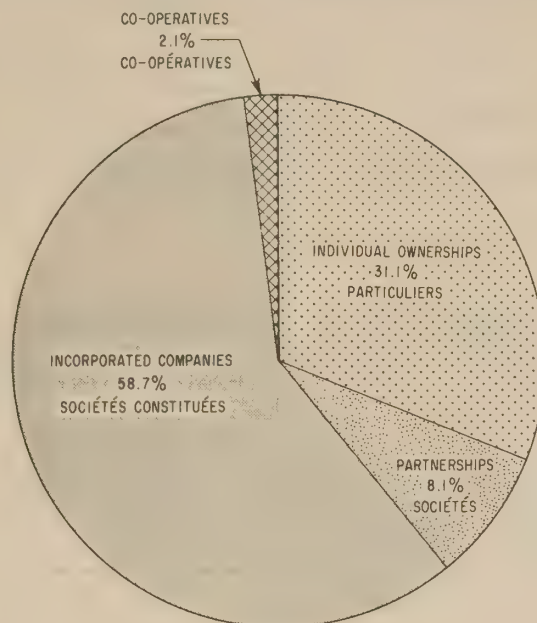
(1) Percentages for 1961 and later years are based on the revised (1960) Standard Industrial Classification and the new establishment concept; they are not directly comparable with previous years. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to this issue. -- Les pourcentages sur 1961 et sur les années ultérieures sont basés sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement; ils ne sont pas directement comparables avec ceux des années antérieures. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction au présent numéro.

TABLE 2. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS AND SHIPMENTS IN THE MANUFACTURING INDUSTRIES  
BY TYPE OF ORGANIZATION AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1964TABLEAU 2. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS ET DES EXPÉDITIONS DES INDUSTRIES MANUFACTURIÈRES  
SUIVANT LA FORME D'ORGANISATION ET LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, 1964

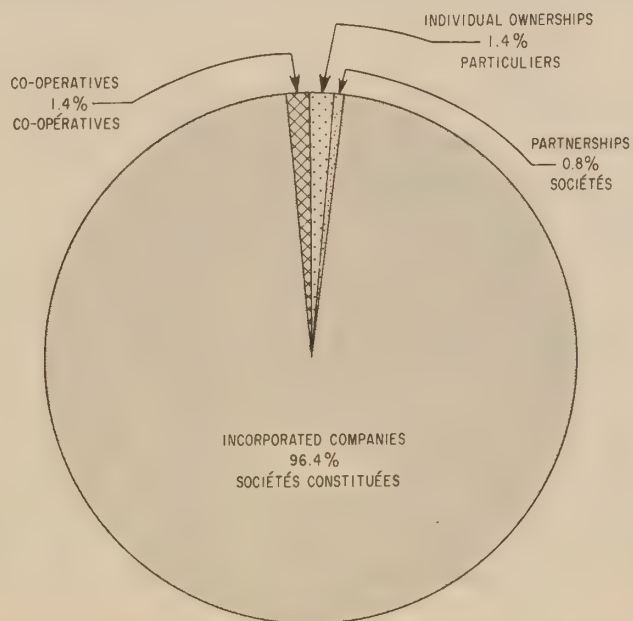
Type of organization -- Forme d'organisation	Value of shipments of goods of own manufacture per establishment -- Valeur des expéditions de marchandises de propre fabrication par établissement			
	Under -- Moins de \$25,000	\$25,000- \$99,999	\$100,000 \$499,999	\$500,000 and over -- et plus
per cent -- pourcentage				
<u>ESTABLISHMENTS -- ÉTABLISSEMENTS</u>				
Individual ownerships -- Particuliers .....	74.8	41.3	8.9	0.4
Partnerships -- Sociétés .....	11.4	14.1	5.1	0.8
Incorporated companies -- Sociétés constituées .....	13.6	43.1	81.9	96.5
Co-operatives -- Coopératives .....	0.2	1.5	4.1	2.3
Total .....	100.0	100.0	100.0	100.0
<u>SHIPMENTS -- EXPÉDITIONS</u>				
Individual ownerships -- Particuliers .....	69.9	36.7	6.6	0.1
Partnerships -- Sociétés .....	13.2	13.3	4.0	0.2
Incorporated companies -- Sociétés constituées .....	16.5	48.2	85.3	98.5
Co-operatives -- Coopératives .....	0.4	1.8	4.1	1.2
Total .....	100.0	100.0	100.0	100.0



PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS  
BY TYPE OF ORGANIZATION, 1964  
RÉPARTITION PROCENTUELLE DES ÉTABLISSEMENTS  
SUIVANT LA FORME D'ORGANISATION, 1964



PERCENTAGE DISTRIBUTION OF SHIPMENTS OF GOODS OF OWN MANUFACTURE  
BY TYPE OF ORGANIZATION, 1964  
RÉPARTITION PROCENTUELLE DES EXPÉDITIONS DE MARCHANDISES DE PROPRE  
FABRICATION SUIVANT LA FORME D'ORGANISATION, 1964



## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 3. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS IN THE MANUFACTURING INDUSTRIES BY TYPE OF ORGANIZATION, PROVINCE AND INDUSTRY GROUP, 1964

TABLEAU 3. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS DES INDUSTRIES MANUFACTURIÈRES SUIVANT LA FORME D'ORGANISATION, LA PROVINCE ET LE GROUPE D'INDUSTRIES, 1964

Province or industry group -- Province ou groupe d'industries	Individual ownerships -- Particuliers	Partner- ships -- Sociétés	Incorporated companies -- Sociétés constituées	Co-operatives -- Coopératives	Total
per cent -- pourcentage					
<u>PROVINCE</u>					
Newfoundland -- Terre-Neuve .....	38.5	12.7	48.2	0.6	100.0
Prince Edward Island -- Île-du-Prince-Édouard .....	41.2	15.6	38.5	4.7	100.0
Nova Scotia -- Nouvelle-Écosse .....	40.8	9.4	47.5	2.3	100.0
New Brunswick -- Nouveau-Brunswick .....	39.2	5.5	53.1	2.2	100.0
Québec .....	35.9	7.1	53.8	3.2	100.0
Ontario .....	27.0	8.8	63.2	1.0	100.0
Manitoba .....	30.4	8.2	59.3	2.1	100.0
Saskatchewan .....	35.2	8.3	49.3	7.2	100.0
Alberta .....	28.4	8.5	59.7	3.4	100.0
British Columbia -- Colombie-Britannique .....	26.5	7.9	64.7	0.9	100.0
Yukon and Northwest Territories -- Yukon et Territoires du Nord-Ouest .....	15.4	-	84.6	-	100.0
Canada .....	31.1	8.1	58.7	2.1	100.0
<u>INDUSTRY GROUP -- GROUPE D'INDUSTRIES</u>					
Food and beverage industries -- Industrie des aliments et boissons .....	36.3	8.7	45.9	9.1	100.0
Tobacco products industries -- Industrie du tabac .....	5.1	2.6	87.2	5.1	100.0
Rubber industries -- Industrie du caoutchouc .....	6.3	1.1	92.6	-	100.0
Leather industries -- Industrie du cuir .....	18.8	7.0	74.2	-	100.0
Textile industries -- Industrie textile .....	22.6	8.1	69.2	0.1	100.0
Knitting mills -- Bonneterie .....	11.0	4.9	84.1	-	100.0
Clothing industries -- Industrie du vêtement .....	21.6	9.6	68.8	-	100.0
Wood industries -- Industrie du bois .....	48.8	10.7	40.2	0.3	100.0
Furniture and fixture industries -- Industrie du meuble et des articles d'ameublement .....	49.1	10.7	40.2	-	100.0
Paper and allied industries -- Industrie du papier et produits connexes .....	4.8	2.3	92.9	-	100.0
Printing, publishing and allied industries -- Imprimerie, édition et industries connexes .....	32.3	8.6	58.8	0.3	100.0
Primary metal industries -- Industrie métallique primaire ...	10.1	3.3	86.6	-	100.0
Metal fabricating industries (except machinery and transportation equipment industries) -- Industrie des pro- duits métalliques (à l'exclusion des machines et du maté- riel de transport) .....	22.6	7.5	69.8	0.1	100.0
Machinery industries (except electrical machinery) -- Indus- trie de la machinerie (sauf le matériel électrique) .....	5.5	2.5	91.9	0.1	100.0
Transportation equipment industries -- Industrie du matériel de transport .....	20.2	8.9	70.8	0.1	100.0
Electrical products industries -- Industrie des appareils et du matériel électriques .....	4.2	1.4	94.4	-	100.0
Non-metallic mineral products industries -- Industrie des produits minéraux non métalliques .....	20.5	6.4	73.1	-	100.0
Petroleum and coal products industries -- Industrie des déri- vés du pétrole et du charbon .....	-	1.1	98.9	-	100.0
Chemical and chemical products industries -- Industrie chimi- que et des produits connexes .....	11.4	2.2	85.9	0.5	100.0
Miscellaneous manufacturing industries -- Industries manu- facturières diverses .....	37.9	7.7	54.4	-	100.0
Canada .....	31.1	8.1	58.7	2.1	100.0

TABLE 4. PERCENTAGE DISTRIBUTION OF VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE FROM THE MANUFACTURING INDUSTRIES BY TYPE OF ORGANIZATION, PROVINCE AND INDUSTRY GROUP, 1964

TABLEAU 4. RÉPARTITION PROPORTIONNELLE DE LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION DES INDUSTRIES MANUFACTURIÈRES SUIVANT LA FORME D'ORGANISATION, LA PROVINCE ET LE GROUPE D'INDUSTRIES, 1964

Province or industry group -- Province ou groupe d'industries	Individual ownerships -- Particuliers	Partner- ships -- Sociétés	Incorporated companies -- Sociétés constituées	Co-operatives -- Coopératives	Total
	per cent -- pourcentage				
<u>PROVINCE</u>					
Newfoundland -- Terre-Neuve .....	0.8	0.5	98.5	0.2	100.0
Prince Edward Island -- Île-du-Prince-Édouard .....	4.1	2.6	87.8	5.5	100.0
Nova Scotia -- Nouvelle-Écosse .....	2.2	0.6	93.2	4.0	100.0
New Brunswick -- Nouveau-Brunswick .....	2.6	0.7	94.3	2.4	100.0
Québec .....	2.2	0.8	95.1	1.9	100.0
Ontario .....	0.9	0.7	97.9	0.5	100.0
Manitoba .....	1.5	0.7	94.8	3.0	100.0
Saskatchewan .....	1.8	0.9	86.3	11.0	100.0
Alberta .....	1.3	0.9	94.5	3.3	100.0
British Columbia -- Colombie-Britannique .....	0.9	0.7	96.0	2.4	100.0
Yukon and Northwest Territories -- Yukon et Territoires du Nord-Ouest .....	0.8	-	99.2	-	100.0
Canada .....	1.4	0.8	96.4	1.4	100.0
<u>INDUSTRY GROUP -- GROUPE D'INDUSTRIES</u>					
Food and beverage industries -- Industrie des aliments et boissons .....	2.9	1.2	89.2	6.7	100.0
Tobacco products industries -- Industrie du tabac .....	--	--	99.5	0.5	100.0
Rubber industries -- Industrie du caoutchouc .....	0.1	--	99.9	-	100.0
Leather industries -- Industrie du cuir .....	2.1	1.0	96.9	-	100.0
Textile industries -- Industrie textile .....	0.8	0.8	98.3	0.1	100.0
Knitting mills -- Bonneterie .....	1.1	2.6	96.3	-	100.0
Clothing industries -- Industrie du vêtement .....	3.1	4.0	92.9	--	100.0
Wood industries -- Industrie du bois .....	4.5	1.9	93.1	0.5	100.0
Furniture and fixture industries -- Industrie du meuble et des articles d'ameublement .....	5.7	3.1	91.2	-	100.0
Paper and allied industries -- Industrie du papier et produits connexes .....	0.1	0.1	99.8	-	100.0
Printing, publishing and allied industries -- Imprimerie, édition et industries connexes .....	3.2	1.4	94.8	0.6	100.0
Primary metal industries -- Industrie métallique primaire ...	0.1	--	99.9	-	100.0
Metal fabricating industries (except machinery and transpor- tation equipment industries) -- Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport) .....	1.2	0.9	97.8	0.1	100.0
Machinery industries (except electrical machinery) -- Indus- trie de la machinerie (sauf le matériel électrique) .....	0.2	0.3	99.1	0.4	100.0
Transportation equipment industries -- Industrie du matériel de transport .....	0.2	0.1	99.7	--	100.0
Electrical products industries -- Industrie des appareils et du matériel électriques .....	0.2	0.1	99.7	-	100.0
Non-metallic mineral products industries -- Industrie des produits minéraux non métalliques .....	1.0	0.5	98.5	--	100.0
Petroleum and coal products industries -- Industrie des dérivés du pétrole et du charbon .....	-	--	100.0	-	100.0
Chemical and chemical products industries -- Industrie chimique et des produits connexes .....	0.2	--	99.3	0.5	100.0
Miscellaneous manufacturing industries -- Industries manufac- turières diverses .....	3.0	1.1	95.9	-	100.0
Canada .....	1.4	0.8	96.4	1.4	100.0



## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 5. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- ible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- disés de propre fabrication	Value added— manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	Canada									
	1961									
1	Individual ownerships .....	11,727	22,070	8,298	58,526	72,385	9,983	226,798	434,574	199,217
2	Partnerships .....	3,180	10,612	5,537	32,179	42,382	5,023	143,150	269,027	121,867
3	Incorporated companies .....	17,660	689,600	194,733	1,858,854	3,392,175	495,726	11,905,146	22,346,644	10,033,889
4	Co-operatives .....	790	7,167	1,396	18,603	26,001	5,678	304,704	388,711	79,859
5	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
6	Total .....	33,357	729,449	209,964	1,968,163	3,532,943	516,409	12,579,798	23,438,956	10,434,832
	1962									
7	Individual ownerships .....	11,346	20,689	7,038	58,441	74,605	10,373	221,292	436,055	204,829
8	Partnerships .....	3,016	9,672	5,002	30,890	42,065	4,764	137,611	258,509	116,956
9	Incorporated companies .....	18,293	720,122	203,739	1,964,215	3,692,451	519,416	13,286,815	24,681,656	11,030,121
10	Co-operatives .....	759	6,824	1,290	17,831	25,393	5,894	329,158	413,867	77,737
11	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
12	Total .....	33,414	757,307	217,069	2,071,376	3,834,514	540,447	13,974,877	25,790,087	11,429,644
	1963									
13	Individual ownerships .....	10,786	19,600	6,808	55,234	74,879	9,100	225,649	440,751	207,512
14	Partnerships .....	2,759	8,855	4,395	27,539	39,486	4,193	130,541	245,147	111,462
15	Incorporated companies .....	18,844	744,893	210,844	2,037,486	3,955,089	544,823	14,651,555	26,911,856	11,870,355
16	Co-operatives .....	730	6,878	1,293	17,718	26,462	6,271	329,789	417,134	83,406
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	33,119	780,226	223,340	2,137,977	4,095,916	564,387	15,337,534	28,014,888	12,272,734
	1964									
19	Individual ownerships .....	10,465	18,346	6,506	52,263	73,154	9,303	215,264	422,392	199,200
20	Partnerships .....	2,719	8,426	4,277	26,751	39,501	4,146	118,609	232,909	111,495
21	Incorporated companies .....	19,730	788,711	222,542	2,167,053	4,371,264	594,864	16,245,812	29,756,497	13,134,425
22	Co-operatives .....	716	7,324	1,370	19,121	29,714	6,796	348,791	444,301	90,871
23	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
24	Total .....	33,630	822,807	234,695	2,265,188	4,513,633	615,108	16,928,476	30,856,099	13,535,991
	Newfoundland									
	1961									
25	Individual ownerships .....	134	119	11	290	241	36	648	1,401	719
26	Partnerships .....	78	73	14	186	178	21	508	966	438
27	Incorporated companies .....	125	6,711	881	15,837	26,252	6,978	59,021	133,526	68,117
28	Co-operatives .....	1	...	...	...	...	...	...	...	...
29	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
30	Total .....	338	6,903	906	16,313	26,671	7,035	60,177	135,893	69,273
	1962									
31	Individual ownerships .....	137	143	13	358	319	52	802	1,794	952
32	Partnerships .....	61	40	12	115	128	17	378	825	434
33	Incorporated companies .....	131	6,694	796	16,558	26,554	7,386	65,840	141,240	71,418
34	Co-operatives .....	1	...	...	...	...	...	...	...	...
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	330	6,877	821	17,032	27,000	7,455	67,020	143,859	72,805
	1963									
37	Individual ownerships .....	129	94	9	250	253	31	692	1,440	713
38	Partnerships .....	36	43	13	120	125	11	425	868	437
39	Incorporated companies .....	141	6,938	904	16,881	27,234	7,584	70,933	152,900	72,827
40	Co-operatives .....	1	...	...	...	...	...	...	...	...
41	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
42	Total .....	307	7,075	926	17,251	27,613	7,626	72,050	155,208	73,977
	1964									
43	Individual ownerships .....	115	100	2	234	243	28	654	1,377	685
44	Partnerships .....	38	32	12	94	104	11	371	738	355
45	Incorporated companies .....	144	6,849	926	16,717	28,535	8,265	77,322	163,686	77,947
46	Co-operatives .....	2	...	...	...	...	...	...	...	...
47	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
48	Total .....	299	6,981	940	17,046	28,882	8,304	78,346	165,801	78,988

TABLEAU 5. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees Total, employés							
Number - Nombre	With-drawals - Re-traits				Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale			
		Male - Hommes	Female - Femmes	Salaries - Traitements								
		number - nombre		\$'000			\$'000					
Canada												
1961												
11,037	36,642	5,225	2,617	18,643	38,210	91,028	249,605	463,227	205,224	Particuliers .....	1	
5,913	21,233	2,779	1,267	12,418	20,195	54,800	156,918	285,810	125,014	Sociétés .....	2	
38	104	259,054	82,148	1,785,522	1,225,535	5,177,697	13,528,226	24,373,758	10,457,655	Sociétés constituées .....	3	
1	1	4,159	1,140	18,674	13,862	44,575	384,442	480,185	91,727	Coopératives .....	4	
...	...	39,871	14,862	333,214	54,733	333,214	245,057	292,631	51,941	Sièges sociaux, bureaux de vente, etc. ....	5	
16,989	57,980	311,088	102,034	2,168,471	1,352,535	5,701,415	14,564,247	25,895,611	10,931,561	Total .....	6	
1962												
11,171	38,348	4,635	2,900	19,407	35,262	94,012	244,596	464,823	210,349	Particuliers .....	7	
6,001	22,162	2,465	1,275	11,624	18,414	53,689	151,607	275,904	120,410	Sociétés .....	8	
17	87	257,513	83,344	1,846,673	1,264,718	5,539,124	15,031,261	26,886,037	11,510,520	Sociétés constituées .....	9	
39	147	3,925	1,050	18,621	13,089	44,014	405,692	501,757	89,273	Coopératives .....	10	
...	...	42,448	15,585	365,335	58,033	365,335	284,989	344,798	56,113	Sièges sociaux, bureaux de vente, etc. ....	11	
17,228	60,744	310,986	104,154	2,261,660	1,389,516	6,096,174	16,118,144	28,473,319	11,986,666	Total .....	12	
1963												
10,567	37,836	4,213	2,547	19,651	33,168	94,530	248,414	469,780	213,806	Particuliers .....	13	
5,450	21,497	1,998	915	10,287	16,163	49,773	142,629	260,396	115,000	Sociétés .....	14	
13	94	264,191	83,771	1,962,128	1,303,699	5,917,217	16,443,329	29,213,247	12,390,842	Sociétés constituées .....	15	
-	-	3,890	1,094	19,560	13,155	46,021	407,998	509,218	97,639	Coopératives .....	16	
...	...	43,615	15,640	387,748	59,255	387,748	315,826	370,466	57,786	Sièges sociaux, bureaux de vente, etc. ....	17	
16,030	59,426	317,907	103,967	2,399,373	1,425,440	6,495,289	17,558,196	30,823,107	12,875,073	Total .....	18	
1964												
10,306	38,459	3,264	2,401	16,095	30,517	89,249	234,742	448,132	205,507	Particuliers .....	19	
5,439	21,627	1,728	895	9,864	15,326	49,365	130,468	248,494	115,048	Sociétés .....	20	
2	11	271,994	86,985	2,101,692	1,370,232	6,472,956	18,286,328	32,381,426	13,750,072	Sociétés constituées .....	21	
-	-	4,091	1,184	21,670	13,969	51,384	445,871	555,408	105,677	Coopératives .....	22	
...	...	45,224	15,989	417,984	61,213	417,984	370,488	438,119	70,881	Sièges sociaux, bureaux de vente, etc. ....	23	
15,747	60,098	326,301	107,454	2,567,306	1,491,257	7,080,939	19,467,898	34,071,578	14,247,184	Total .....	24	
Terre-Neuve												
1961												
132	253	21	5	57	156	298	712	1,481	734	Particuliers .....	25	
92	190	11	4	39	102	217	599	1,107	493	Sociétés .....	26	
7	15	1,556	363	9,078	9,511	35,331	64,743	140,607	69,431	Sociétés constituées .....	27	
...	...	67	18	465	85	465	14	...	- 14	Coopérative .....	28	
231	458	1,655	390	9,639	9,854	36,310	66,067	143,195	70,644	Sièges sociaux, bureaux de vente, etc. ....	29	
134	247	15	7	58	178	377	850	1,855	965	Total .....	30	
1962												
134	247	15	7	58	178	377	850	1,855	965	Particuliers .....	31	
107	180	1	5	14	58	141	422	886	453	Sociétés .....	32	
-	-	1,649	425	9,802	9,564	36,356	73,693	151,457	73,799	Sociétés constituées .....	33	
...	...	73	21	575	94	575	230	225	- 6	Coopérative .....	34	
241	427	1,738	458	10,449	9,894	37,449	75,196	154,423	75,211	Sièges sociaux, bureaux de vente, etc. ....	35	
1963												
128	199	13	6	45	122	298	712	1,470	724	Particuliers .....	37	
64	139	1	4	13	61	138	483	929	439	Sociétés .....	38	
-	-	1,543	369	9,868	9,754	37,103	81,332	165,410	75,747	Sociétés constituées .....	39	
...	...	64	20	554	84	554	336	390	54	Coopératives .....	40	
192	339	1,621	399	10,480	10,021	38,093	82,863	168,199	76,964	Sièges sociaux, bureaux de vente, etc. ....	41	
1964												
112	184	4	7	26	113	269	667	1,393	688	Particuliers .....	43	
68	134	1	6	22	51	125	438	815	365	Sociétés .....	44	
-	-	1,525	368	10,236	9,668	38,771	88,370	178,504	81,500	Sociétés constituées .....	45	
...	...	83	20	701	103	701	773	990	217	Coopératives .....	46	
180	319	1,613	401	10,985	9,935	39,867	90,247	181,702	82,770	Sièges sociaux, bureaux de vente, etc. ....	47	
180	319	1,613	401	10,985	9,935	39,867	90,247	181,702	82,770	Total .....	48	

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 5. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combust- ible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	<u>Prince Edward Island</u>									
	<u>1961</u>									
1	Individual ownerships .....	76	77	33	220	171	58	1,028	1,662	597
2	Partnerships .....	25	49	22	138	116	24	465	874	366
3	Incorporated companies .....	52	792	334	2,405	2,662	390	19,990	28,061	7,523
4	Co-operatives .....	8								
5	Total .....	161	918	389	2,763	2,949	472	21,483	30,598	8,486
	<u>1962</u>									
6	Individual ownerships .....	72	80	32	239	190	57	1,159	1,866	651
7	Partnerships .....	22	40	16	125	112	23	336	682	297
8	Incorporated companies .....	54	874	380	2,725	3,059	521	23,369	32,564	8,913
9	Co-operatives .....	8								
10	Total .....	156	994	428	3,088	3,360	602	24,864	35,113	9,862
	<u>1963</u>									
11	Individual ownerships .....	66	63	28	190	166	51	990	1,556	517
12	Partnerships .....	21	28	20	104	104	21	482	866	372
13	Incorporated companies .....	53	895	421	2,724	3,218	532	23,326	33,177	9,719
14	Co-operatives .....	7								
15	Total .....	147	986	469	3,018	3,488	605	24,798	35,599	10,608
	<u>1964</u>									
16	Individual ownerships .....	61	54	25	176	164	53	1,065	1,678	568
17	Partnerships .....	23	44	18	139	141	26	634	1,046	400
18	Incorporated companies .....	57	1,049	427	3,117	4,048	641	26,917	37,939	10,996
19	Co-operatives .....	7								
20	Total .....	148	1,147	470	3,433	4,353	720	28,616	40,662	11,964
	<u>Nova Scotia</u>									
	<u>1961</u>									
21	Individual ownerships .....	453	1,053	162	2,291	2,117	367	6,864	12,699	5,490
22	Partnerships .....	107	322	33	697	617	108	2,341	4,444	1,901
23	Incorporated companies .....	444	15,848	3,318	40,341	62,412	9,385	193,584	353,330	151,290
24	Co-operatives .....	25	415	96	1,021	1,241	190	8,305	10,941	2,501
25	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
26	Total .....	1,029	17,638	3,609	44,350	66,386	10,050	211,094	381,415	161,183
	<u>1962</u>									
27	Individual ownerships .....	434	881	103	2,240	2,156	367	5,463	11,629	5,816
28	Partnerships .....	99	174	22	427	416	82	1,756	3,243	1,448
29	Incorporated companies .....	471	17,495	3,502	44,564	69,570	10,408	226,120	398,908	163,948
30	Co-operatives .....	25	322	95	877	1,091	225	9,140	12,587	3,194
31	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
32	Total .....	1,029	18,872	3,722	48,107	73,233	11,081	242,480	426,366	174,407
	<u>1963</u>									
33	Individual ownerships .....	424	900	70	2,208	2,309	302	5,281	11,148	5,634
34	Partnerships .....	86	186	18	442	475	75	1,723	3,251	1,437
35	Incorporated companies .....	475	16,783	3,468	44,733	72,403	10,278	241,277	425,457	175,715
36	Co-operatives .....	24	411	113	1,125	1,439	390	13,693	19,059	5,120
37	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
38	Total .....	1,009	18,280	3,669	48,509	76,626	11,046	261,974	458,915	187,905
	<u>1964</u>									
39	Individual ownerships .....	400	883	65	2,035	2,180	321	5,466	11,310	5,581
40	Partnerships .....	92	174	19	411	463	81	1,844	3,475	1,571
41	Incorporated companies .....	466	17,882	3,601	47,502	80,260	11,683	280,694	487,994	198,357
42	Co-operatives .....	23	439	104	1,217	1,678	416	15,143	20,958	5,631
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	981	19,378	3,789	51,165	84,581	12,501	303,146	523,738	211,140



TABLEAU 5. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity				
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total, employés							
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires	Coût total des matières, des fournitures et des marchan- disées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale			
	\$'000	number - nombre		\$'000			\$'000					
<u>Ile-du-Prince-Édouard</u>												
<u>1964</u>												
71	170	25	5	60	140	231	1,193	1,839	609	Particuliers .....	1	
40	111	8	-	17	79	133	514	935	378	Sociétés .....	2	
-	-	262	74	1,169	1,462	3,831	22,561	30,914	7,777	Sociétés constituées .....	3	
										Coopératives .....	4	
111	281	295	79	1,246	1,681	4,195	24,267	33,689	8,764	Total .....	5	
<u>1962</u>												
69	158	26	8	72	146	262	1,282	2,020	685	Particuliers .....	6	
35	119	4	-	6	60	118	436	796	311	Sociétés .....	7	
-	-	281	91	1,405	1,626	4,464	25,826	35,237	9,105	Sociétés constituées .....	8	
										Coopératives .....	9	
104	277	311	99	1,483	1,832	4,843	27,544	38,054	10,101	Total .....	10	
<u>1963</u>												
64	130	21	9	72	121	238	1,061	1,640	532	Particuliers .....	11	
39	122	2	-	6	50	109	556	964	397	Sociétés .....	12	
-	-	279	97	1,454	1,692	4,672	26,466	37,020	10,385	Sociétés constituées .....	13	
										Coopératives .....	14	
103	252	302	106	1,532	1,863	5,019	28,083	39,624	11,314	Total .....	15	
<u>1964</u>												
61	147	25	6	82	110	246	1,174	1,806	583	Particuliers .....	16	
43	129	3	2	11	67	152	698	1,130	420	Sociétés .....	17	
-	-	353	107	1,845	1,936	5,892	31,092	42,477	11,410	Sociétés constituées .....	18	
										Coopératives .....	19	
104	276	381	115	1,938	2,113	6,290	32,963	45,412	12,414	Total .....	20	
<u>Nouvelle-Écosse</u>												
<u>1961</u>												
410	1,009	196	57	537	1,468	2,654	7,588	13,623	5,690	Particuliers .....	21	
186	404	82	9	206	446	823	2,528	4,684	1,954	Sociétés .....	22	
3	2	4,470	1,126	24,120	24,762	86,532	219,765	382,274	154,967	Sociétés constituées .....	23	
-	-	185	23	649	719	1,890	10,075	12,988	2,795	Coopératives .....	24	
...	...	333	94	2,364	427	2,364	290	294	1	Sièges sociaux, bureaux de vente, etc. ....	25	
599	1,415	5,266	1,309	27,876	27,822	94,263	240,246	413,863	165,408	Total .....	26	
<u>1962</u>												
424	1,043	240	50	605	1,274	2,761	6,029	12,345	5,981	Particuliers .....	27	
190	420	25	5	61	226	477	2,009	3,565	1,519	Sociétés .....	28	
4	12	4,640	1,163	25,920	26,800	95,490	251,006	427,825	168,395	Sociétés constituées .....	29	
-	-	187	28	646	632	1,736	10,702	14,397	3,443	Coopératives .....	30	
...	...	350	93	2,452	443	2,452	190	200	11	Sièges sociaux, bureaux de vente, etc. ....	31	
618	1,474	5,442	1,339	29,684	29,375	102,917	269,936	458,332	179,350	Total .....	32	
<u>1963</u>												
415	1,038	108	63	403	1,141	2,712	5,880	11,902	5,791	Particuliers .....	33	
161	390	11	4	38	219	512	1,932	3,510	1,487	Sociétés .....	34	
-	-	4,462	1,172	25,890	25,885	98,293	268,918	457,592	180,136	Sociétés constituées .....	35	
-	-	382	46	1,548	952	2,987	14,978	20,995	5,791	Coopératives .....	36	
...	...	356	95	2,451	451	2,451	203	232	30	Sièges sociaux, bureaux de vente, etc. ....	37	
576	1,428	5,319	1,380	30,330	28,648	106,956	291,911	494,231	193,235	Total .....	38	
<u>1964</u>												
393	1,028	120	58	416	1,126	2,596	5,758	11,688	5,667	Particuliers .....	39	
182	460	29	5	88	227	551	2,082	3,774	1,632	Sociétés .....	40	
1	2	4,629	1,226	28,042	27,338	108,303	314,135	527,202	205,000	Sociétés constituées .....	41	
-	-	391	54	1,740	988	3,418	16,650	22,736	5,927	Coopératives .....	42	
...	...	397	107	2,786	504	2,786	231	284	67	Sièges sociaux, bureaux de vente, etc. ....	43	
576	1,490	5,566	1,450	33,072	30,183	117,654	338,856	565,685	218,292	Total .....	44	

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 5. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
New Brunswick										
1961										
1	Individual ownerships .....	323	749	178	1,914	1,840	384	7,540	12,326	4,723
2	Partnerships .....	61	237	69	648	691	111	3,152	5,167	1,943
3	Incorporated companies .....	332	13,015	2,702	32,884	49,931	14,507	201,799	361,533	145,703
4	Co-operatives .....	17	287	47	763	875	226	9,091	11,547	2,547
5	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
6	Total .....	733	14,288	2,996	36,209	53,337	15,229	221,582	390,573	154,915
1962										
7	Individual ownerships .....	301	637	168	1,835	1,730	346	6,561	11,037	4,146
8	Partnerships .....	55	235	39	601	683	112	2,647	4,725	1,945
9	Incorporated companies .....	348	13,570	2,754	35,388	55,232	14,873	210,707	372,682	149,282
10	Co-operatives .....	17	289	54	742	841	198	9,330	12,467	2,917
11	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
12	Total .....	721	14,731	3,015	38,566	58,485	15,528	229,245	400,911	158,289
1963										
13	Individual ownerships .....	284	650	128	1,763	1,805	309	6,687	11,434	4,589
14	Partnerships .....	51	196	28	475	591	104	2,080	3,801	1,601
15	Incorporated companies .....	364	14,083	2,850	37,020	59,501	15,922	257,373	428,660	158,703
16	Co-operatives .....	16	260	67	670	769	173	9,380	12,354	2,773
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	715	15,189	3,073	39,928	62,666	16,508	275,519	456,249	167,667
1964										
19	Individual ownerships .....	284	613	141	1,706	1,769	333	7,669	12,646	4,666
20	Partnerships .....	40	192	6	399	520	85	1,915	3,484	1,488
21	Incorporated companies .....	384	14,139	3,093	37,398	61,747	17,102	269,561	466,105	180,168
22	Co-operatives .....	16	225	72	642	757	177	9,288	12,126	2,668
23	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
24	Total .....	724	15,169	3,312	40,145	64,794	17,696	288,433	494,361	188,990
Quebec										
1961										
25	Individual ownerships .....	4,650	9,868	4,807	28,598	32,788	3,914	108,219	199,330	87,927
26	Partnerships .....	929	3,983	2,757	13,590	16,523	1,293	46,119	89,103	42,020
27	Incorporated companies .....	5,227	211,730	82,964	627,175	1,029,710	149,603	3,436,075	6,590,419	3,032,488
28	Co-operatives .....	411	2,578	544	7,126	8,589	1,912	116,649	143,348	25,623
29	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
30	Total .....	11,217	228,159	91,072	676,489	1,087,610	156,722	3,707,062	7,022,199	3,188,058
1962										
31	Individual ownerships .....	4,375	9,557	4,477	29,564	35,260	4,026	110,639	205,694	91,130
32	Partnerships .....	898	3,650	2,389	12,809	16,053	1,389	46,086	88,225	40,739
33	Incorporated companies .....	5,441	218,816	84,327	654,614	1,106,742	153,243	3,753,629	7,142,624	3,278,595
34	Co-operatives .....	388	2,550	491	7,144	8,683	1,862	128,008	152,886	23,142
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	11,102	234,573	91,684	704,131	1,166,738	160,521	4,038,363	7,589,429	3,433,606
1963										
37	Individual ownerships .....	4,112	8,655	4,491	27,349	34,428	3,568	110,775	202,859	89,099
38	Partnerships .....	825	3,172	2,141	11,063	14,342	1,213	40,049	77,357	36,500
39	Incorporated companies .....	5,673	221,376	85,509	662,536	1,150,561	160,966	4,076,172	7,636,935	3,417,732
40	Co-operatives .....	370	2,630	521	7,191	9,140	2,015	127,657	155,355	25,544
41	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
42	Total .....	10,980	235,833	92,662	708,138	1,208,471	167,762	4,354,652	8,072,507	3,568,875
1964										
43	Individual ownerships .....	3,988	8,097	4,284	25,867	33,896	3,667	103,212	191,914	85,786
44	Partnerships .....	791	2,977	2,140	10,760	14,583	1,198	35,607	72,188	35,775
45	Incorporated companies .....	5,969	232,695	89,379	698,513	1,260,306	178,183	4,427,528	8,344,622	3,788,444
46	Co-operatives .....	349	2,825	510	7,633	10,213	2,270	135,783	165,221	27,811
47	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
48	Total .....	11,097	246,594	96,313	742,774	1,318,999	185,318	4,702,130	8,773,944	3,937,816

TABLEAU 5. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.	
Working owners and partners Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue Valeur totale des expéditions et autres recettes	Value added - total activity Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees Total, employés								
Number - Nombre	With-drawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
Nouveau-Brunswick													
1961													
281	678	154	43	452	1,124	2,293	8,275	13,197	4,860	Particuliers	1		
108	254	77	14	287	397	977	3,249	5,227	1,905	Sociétés	2		
-	-	3,501	886	17,914	20,104	67,845	227,830	392,100	150,269	Sociétés constituées	3		
-	-	153	74	877	561	1,752	16,036	19,710	3,774	Coopératives	4		
...	...	538	208	3,929	746	3,929	1,542	1,783	295	Sièges sociaux, bureaux de vente, etc.	5		
389	932	4,423	1,225	23,459	22,932	76,796	256,932	432,016	161,104	Total	6		
1962													
295	750	118	38	356	961	2,086	7,112	11,675	4,233	Particuliers	7		
102	307	59	23	232	356	915	2,753	4,845	1,958	Sociétés	8		
1	1	3,348	864	18,447	20,536	73,679	238,612	405,525	154,403	Sociétés constituées	9		
-	-	196	77	997	616	1,838	14,571	18,736	4,148	Coopératives	10		
...	...	621	213	4,281	834	4,281	1,852	2,001	67	Sièges sociaux, bureaux de vente, etc.	11		
398	1,058	4,342	1,215	24,313	23,303	82,798	264,901	442,782	164,810	Total	12		
1963													
274	751	113	47	416	938	2,221	7,208	12,024	4,658	Particuliers	13		
85	277	55	21	227	300	818	2,182	3,928	1,624	Sociétés	14		
-	-	3,543	938	19,719	21,414	79,220	286,872	464,146	165,398	Sociétés constituées	15		
-	-	166	43	826	536	1,595	17,007	21,036	3,844	Coopératives	16		
...	...	626	225	4,435	851	4,435	1,911	2,101	195	Sièges sociaux, bureaux de vente, etc.	17		
359	1,028	4,503	1,274	25,623	24,039	88,288	315,180	503,234	175,719	Total	18		
1964													
276	796	97	41	369	892	2,138	7,931	12,987	4,747	Particuliers	19		
77	276	35	2	142	235	663	1,999	3,576	1,496	Sociétés	20		
-	-	3,743	1,030	21,781	22,005	83,528	301,086	504,505	187,482	Sociétés constituées	21		
-	-	170	44	911	511	1,668	17,321	21,545	4,016	Coopératives	22		
...	...	674	235	5,020	909	5,020	1,969	2,207	289	Sièges sociaux, bureaux de vente, etc.	23		
353	1,072	4,719	1,352	28,223	24,552	93,016	330,307	544,819	198,030	Total	24		
Québec													
1961													
4,305	14,220	2,312	992	7,814	17,979	40,602	116,534	209,771	90,121	Particuliers	25		
1,750	6,709	954	486	4,014	8,180	20,537	50,242	94,153	43,021	Sociétés	26		
5	11	80,552	25,116	544,239	400,362	1,573,949	3,938,749	7,174,731	3,119,945	Sociétés constituées	27		
-	-	1,120	265	4,080	4,507	12,669	135,981	165,817	28,966	Coopératives	28		
...	...	15,632	5,883	127,952	21,515	127,952	111,708	143,812	31,552	Sièges sociaux, bureaux de vente, etc.	29		
6,060	20,940	100,570	32,742	688,100	452,543	1,775,710	4,353,215	7,788,284	3,313,604	Total	30		
1962													
4,295	14,574	2,149	997	8,280	17,180	43,540	120,447	217,844	93,518	Particuliers	31		
1,792	6,894	961	397	3,775	7,397	19,828	50,607	93,680	41,695	Sociétés	32		
8	43	78,923	25,184	553,536	407,250	1,660,279	4,297,552	7,780,719	3,374,947	Sociétés constituées	33		
39	147	1,031	211	3,982	4,283	12,665	151,427	179,609	26,373	Coopératives	34		
...	...	17,417	6,399	145,885	23,816	145,885	142,216	187,402	46,152	Sièges sociaux, bureaux de vente, etc.	35		
6,134	21,658	100,481	33,188	715,458	459,926	1,882,197	4,762,249	8,459,254	3,582,684	Total	36		
1963													
4,025	14,200	1,948	748	7,760	15,842	42,188	119,695	214,240	91,593	Particuliers	37		
1,644	6,686	606	218	2,563	6,137	16,905	42,915	80,666	36,969	Sociétés	38		
6	20	80,750	24,164	578,696	411,799	1,729,257	4,639,832	8,307,302	3,522,665	Sociétés constituées	39		
-	-	840	246	3,739	4,237	12,880	152,236	184,042	29,851	Coopératives	40		
...	...	17,587	6,412	155,528	23,999	155,528	173,200	215,179	43,258	Sièges sociaux, bureaux de vente, etc.	41		
5,675	20,905	101,731	31,788	748,286	462,014	1,956,758	5,127,877	9,001,429	3,724,337	Total	42		
1964													
3,924	14,390	1,615	619	6,432	14,615	40,328	111,487	202,586	88,234	Particuliers	43		
1,578	6,511	529	172	2,315	5,818	16,898	38,468	75,721	36,454	Sociétés	44		
-	-	82,762	24,969	616,740	429,805	1,877,046	5,067,175	9,114,468	3,920,495	Sociétés constituées	45		
-	-	922	268	4,265	4,525	14,478	169,635	203,340	32,386	Coopératives	46		
...	...	18,413	6,342	168,336	24,755	168,336	187,073	232,584	47,760	Sièges sociaux, bureaux de vente, etc.	47		
5,502	20,901	104,241	32,370	798,088	479,518	2,117,086	5,573,839	9,828,699	4,125,329	Total	48		



## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 5. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000		\$'000			
	<u>Ontario</u>									
	<u>1961</u>									
1	Individual ownerships .....	3,710	6,621	2,211	17,489	23,683	3,409	75,247	145,382	66,974
2	Partnerships .....	1,223	4,067	2,265	12,816	17,543	1,980	57,360	108,521	49,568
3	Incorporated companies .....	7,331	331,052	85,451	879,332	1,693,128	230,856	5,942,572	11,241,096	5,114,745
4	Co-operatives .....	155	1,286	106	3,124	4,743	1,159	54,060	68,735	13,560
5	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
6	Total .....	12,419	343,026	90,033	912,762	1,739,097	237,405	6,129,239	11,563,734	5,244,846
	<u>1962</u>									
7	Individual ownerships .....	3,698	6,186	1,726	16,838	23,610	3,406	70,929	141,798	67,711
8	Partnerships .....	1,200	4,102	2,248	13,409	19,241	2,072	67,875	123,395	53,860
9	Incorporated companies .....	7,538	348,160	92,394	935,279	1,861,521	242,795	6,748,032	12,581,546	5,680,431
10	Co-operatives .....	149	1,128	82	2,694	4,102	1,186	57,893	72,715	13,086
11	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
12	Total .....	12,585	359,576	96,450	968,220	1,908,474	249,459	6,944,729	12,919,454	5,815,088
	<u>1963</u>									
13	Individual ownerships .....	3,506	6,142	1,632	16,353	24,430	2,916	74,788	148,578	71,397
14	Partnerships .....	1,130	3,854	1,860	11,932	18,299	1,794	67,857	121,799	53,034
15	Incorporated companies .....	7,710	365,787	97,917	988,203	2,033,730	254,607	7,543,872	13,918,300	6,231,274
16	Co-operatives .....	143	1,073	105	2,571	4,095	1,195	58,558	73,531	13,779
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	12,489	376,856	101,514	1,019,058	2,080,555	260,511	7,745,076	14,262,208	6,369,483
	<u>1964</u>									
19	Individual ownerships .....	3,446	5,744	1,583	15,470	23,938	3,050	72,967	144,055	68,405
20	Partnerships .....	1,119	3,546	1,818	11,371	17,663	1,724	60,206	113,571	52,238
21	Incorporated companies .....	8,074	391,982	103,851	1,063,279	2,274,700	277,886	8,434,241	15,509,103	6,931,798
22	Co-operatives .....	142	1,101	133	2,816	4,642	1,304	60,560	76,221	14,543
23	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
24	Total .....	12,781	402,373	107,385	1,092,937	2,320,944	283,965	8,627,975	15,842,949	7,066,985
	<u>Manitoba</u>									
	<u>1961</u>									
25	Individual ownerships .....	506	610	278	1,687	2,130	338	6,716	13,282	6,234
26	Partnerships .....	153	362	128	959	1,282	173	4,326	8,439	3,950
27	Incorporated companies .....	783	19,696	7,227	55,482	93,702	15,137	391,493	673,426	269,931
28	Co-operatives .....	34	351	143	954	1,143	279	17,005	21,594	4,541
29	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
30	Total .....	1,476	21,019	7,776	59,082	98,256	15,927	419,541	716,740	284,656
	<u>1962</u>									
31	Individual ownerships .....	477	510	178	1,461	1,983	325	6,441	12,760	6,002
32	Partnerships .....	135	241	82	680	917	157	3,564	6,883	3,140
33	Incorporated companies .....	816	20,163	7,460	57,700	100,009	15,663	408,828	712,749	289,181
34	Co-operatives .....	30	349	71	870	1,198	296	15,982	20,847	4,512
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	1,458	21,263	7,791	60,710	104,108	16,440	434,814	753,240	302,835
	<u>1963</u>									
37	Individual ownerships .....	471	518	151	1,390	1,986	301	6,685	13,293	6,369
38	Partnerships .....	120	246	100	728	965	134	4,098	7,357	3,232
39	Incorporated companies .....	835	20,781	7,763	59,795	104,568	15,995	434,756	752,505	306,215
40	Co-operatives .....	29	447	35	944	1,537	302	15,650	20,592	4,859
41	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
42	Total .....	1,455	21,992	8,049	62,857	109,057	16,732	461,189	793,746	320,675
	<u>1964</u>									
43	Individual ownerships .....	447	511	162	1,426	2,059	302	6,467	13,096	6,429
44	Partnerships .....	120	230	68	627	873	114	3,211	6,202	2,871
45	Incorporated companies .....	873	21,769	8,183	62,500	111,685	15,860	478,799	818,111	326,068
46	Co-operatives .....	31	535	48	1,212	1,969	340	18,172	23,948	5,455
47	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
48	Total .....	1,471	23,045	8,461	65,765	116,586	16,616	506,648	861,356	340,824

TABLEAU 5. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.	
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
Number - Nombre	Withdrawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
<u>Ontario</u>													
<u>1961</u>													
3,612	12,951	1,625	1,024	6,338	11,481	30,021	84,436	156,935	69,391	Particuliers .....	1		
2,347	9,158	1,121	543	5,417	7,996	22,960	63,833	116,430	51,075	Sociétés .....	2		
14	49	131,636	44,739	952,820	592,878	2,645,948	6,785,672	12,355,364	5,397,672	Sociétés constituées .....	3		
-	-	731	187	3,445	2,310	8,188	70,913	87,743	15,619	Coopératives .....	4		
...	...	17,294	6,798	152,534	24,092	152,534	90,491	105,258	19,433	Sièges sociaux, bureaux de vente, etc. ....	5		
5,973	22,157	152,407	53,291	1,120,555	638,757	2,859,652	7,095,346	12,821,729	5,553,191	Total .....	6		
<u>1962</u>													
3,647	13,516	1,280	1,128	6,157	10,320	29,767	80,491	153,411	69,757	Particuliers .....	7		
2,394	9,570	1,011	621	5,615	7,982	24,855	74,725	132,138	55,764	Sociétés .....	8		
3	29	131,223	45,395	990,086	617,172	2,851,606	7,658,942	13,798,208	5,999,941	Sociétés constituées .....	9		
-	-	706	157	3,233	2,073	7,335	74,590	91,637	15,289	Coopératives .....	10		
...	...	18,015	6,971	164,985	24,986	164,985	93,024	105,818	8,861	Sièges sociaux, bureaux de vente, etc. ....	11		
6,044	23,115	152,235	54,272	1,170,075	662,533	3,078,549	7,981,772	14,281,211	6,149,611	Total .....	12		
<u>1963</u>													
3,467	13,402	1,196	1,059	6,688	10,029	31,118	85,455	162,098	74,241	Particuliers .....	13		
2,259	9,597	901	478	5,395	7,093	23,694	74,491	130,236	55,183	Sociétés .....	14		
-	-	135,505	46,336	1,064,774	645,545	3,098,504	8,464,447	15,167,537	6,569,898	Sociétés constituées .....	15		
-	-	683	161	3,255	2,022	7,349	73,822	91,080	16,086	Coopératives .....	16		
...	...	18,791	6,990	174,916	25,781	174,916	89,249	101,109	13,703	Sièges sociaux, bureaux de vente, etc. ....	17		
5,726	22,999	157,076	55,024	1,255,028	690,470	3,335,582	8,787,464	15,652,061	6,729,111	Total .....	18		
<u>1964</u>													
3,408	13,918	998	1,020	5,957	9,345	29,895	81,656	155,518	71,175	Particuliers .....	19		
2,257	9,673	787	512	5,471	6,663	23,134	66,917	122,603	54,384	Sociétés .....	20		
-	-	140,055	48,122	1,142,525	684,010	3,417,224	9,476,045	16,920,067	7,324,569	Sociétés constituées .....	21		
-	-	663	163	3,531	2,060	8,173	76,157	94,723	17,583	Coopératives .....	22		
...	...	19,474	7,384	188,382	26,858	188,382	118,649	139,053	21,404	Sièges sociaux, bureaux de vente, etc. ....	23		
5,665	23,591	161,977	57,201	1,345,866	728,936	3,666,810	9,819,425	17,431,963	7,489,116	Total .....	24		
<u>Manitoba</u>													
<u>1961</u>													
460	1,539	126	95	495	1,109	2,625	7,204	13,946	6,421	Particuliers .....	25		
284	1,005	64	41	259	595	1,542	5,079	9,380	4,122	Sociétés .....	26		
3	12	8,486	2,511	52,749	37,920	146,450	441,067	731,341	278,864	Sociétés constituées .....	27		
-	-	261	68	1,192	823	2,334	21,308	26,544	5,312	Coopératives .....	28		
...	...	1,053	356	7,364	1,409	7,364	347	436	97	Sièges sociaux, bureaux de vente, etc. ....	29		
747	2,556	9,990	3,071	62,059	41,856	160,315	475,005	781,647	294,816	Total .....	30		
<u>1962</u>													
474	1,558	102	122	553	912	2,536	7,004	13,488	6,165	Particuliers .....	31		
269	915	41	30	182	394	1,099	4,190	7,645	3,280	Sociétés .....	32		
-	-	8,435	2,438	53,558	38,496	153,568	461,669	774,615	299,779	Sociétés constituées .....	33		
-	-	225	58	1,110	703	2,308	19,398	24,876	5,107	Coopératives .....	34		
...	...	1,079	359	7,717	1,438	7,717	394	510	122	Sièges sociaux, bureaux de vente, etc. ....	35		
743	2,473	9,882	3,007	63,121	41,943	167,229	492,655	821,134	314,452	Total .....	36		
<u>1963</u>													
453	1,628	101	122	565	892	2,551	7,217	14,016	6,568	Particuliers .....	37		
240	844	38	42	228	426	1,193	4,366	7,685	3,292	Sociétés .....	38		
-	-	8,458	2,561	55,252	39,563	159,820	486,589	816,848	319,187	Sociétés constituées .....	39		
-	-	193	54	978	729	2,515	18,778	24,527	5,609	Coopératives .....	40		
...	...	1,159	350	8,063	1,509	8,063	640	783	178	Sièges sociaux, bureaux de vente, etc. ....	41		
693	2,471	9,949	3,129	65,086	43,119	174,143	517,590	863,860	334,834	Total .....	42		
<u>1964</u>													
443	1,614	62	142	510	877	2,569	6,981	13,900	6,714	Particuliers .....	43		
240	811	37	36	216	371	1,089	3,470	6,522	2,934	Sociétés .....	44		
-	-	8,574	2,685	57,606	41,211	169,291	536,601	890,609	341,355	Sociétés constituées .....	45		
-	-	203	64	1,113	850	3,082	21,639	27,730	6,035	Coopératives .....	46		
...	...	1,224	317	8,779	1,541	8,779	629	815	234	Sièges sociaux, bureaux de vente, etc. ....	47		
683	2,424	10,100	3,244	68,223	44,850	184,809	569,319	939,576	357,272	Total .....	48		

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 5. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>Saskatchewan</u>									
	<u>1961</u>									
1	Individual ownerships .....	274	426	89	954	1,303	241	2,839	7,003	3,904
2	Partnerships .....	70	176	32	398	494	116	2,189	4,032	1,767
3	Incorporated companies .....	317	6,182	909	14,955	28,292	6,775	178,743	280,434	98,120
4	Co-operatives .....	49	727	107	1,735	2,941	660	30,110	40,394	9,488
5	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
6	Total .....	710	75,11	1,137	18,041	33,029	7,792	213,881	331,863	113,279
	<u>1962</u>									
7	Individual ownerships .....	276	379	41	920	1,281	271	2,571	7,229	4,386
8	Partnerships .....	62	155	14	362	479	119	2,244	4,037	1,742
9	Incorporated companies .....	331	6,473	891	15,461	30,119	7,113	192,365	299,411	98,540
10	Co-operatives .....	51	659	105	1,588	2,766	698	31,567	41,393	9,081
11	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
12	Total .....	720	7,666	1,051	18,331	34,645	8,200	228,747	352,069	113,750
	<u>1963</u>									
13	Individual ownerships .....	273	349	29	793	1,178	221	2,494	6,328	3,629
14	Partnerships .....	71	148	24	361	491	108	1,821	3,662	1,653
15	Incorporated companies .....	351	6,529	950	15,463	31,447	7,144	203,545	320,394	111,790
16	Co-operatives .....	54	639	100	1,575	2,790	728	29,859	40,129	9,424
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	749	7,665	1,103	18,192	35,906	8,201	237,720	370,512	126,495
	<u>1964</u>									
19	Individual ownerships .....	272	382	22	847	1,276	244	2,563	6,845	4,045
20	Partnerships .....	64	161	6	358	497	114	1,365	3,324	1,825
21	Incorporated companies .....	381	6,825	944	16,451	33,657	7,463	209,520	329,616	112,491
22	Co-operatives .....	56	690	105	1,688	3,135	829	32,096	41,996	9,993
23	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
24	Total .....	773	8,058	1,077	19,345	38,566	8,650	245,543	381,781	128,354
	<u>Alberta</u>									
	<u>1961</u>									
25	Individual ownerships .....	510	853	218	1,953	2,755	423	6,011	14,338	7,928
26	Partnerships .....	172	578	78	1,278	2,343	765	19,268	31,674	11,904
27	Incorporated companies .....	889	20,532	3,635	49,687	96,033	15,778	518,502	854,398	318,931
28	Co-operatives .....	57	534	184	1,614	2,102	376	29,496	35,052	5,059
29	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
30	Total .....	1,628	22,497	4,115	54,532	103,233	17,342	573,277	935,462	343,822
	<u>1962</u>									
31	Individual ownerships .....	507	810	127	1,917	2,715	499	5,927	14,484	8,066
32	Partnerships .....	165	339	69	835	1,190	290	4,643	9,456	4,531
33	Incorporated companies .....	949	21,787	3,775	53,329	104,474	16,800	582,907	952,582	353,350
34	Co-operatives .....	58	552	208	1,622	2,218	435	32,481	39,005	6,059
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	1,679	23,488	4,179	57,704	110,597	18,025	625,958	1,015,527	372,006
	<u>1963</u>									
37	Individual ownerships .....	505	839	122	2,002	2,984	550	6,354	16,381	9,476
38	Partnerships .....	147	333	80	879	1,291	297	4,309	9,046	4,443
39	Incorporated companies .....	983	22,069	3,853	54,060	108,519	18,378	637,042	1,021,266	369,430
40	Co-operatives .....	57	534	201	1,541	2,153	461	31,549	37,640	6,419
41	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
42	Total .....	1,692	23,775	4,256	58,483	114,947	19,686	679,254	1,084,332	389,769
	<u>1964</u>									
43	Individual ownerships .....	497	807	91	1,890	2,758	524	5,905	15,054	8,638
44	Partnerships .....	148	441	81	1,115	1,694	363	5,076	10,646	5,219
45	Incorporated companies .....	1,042	22,784	4,210	56,902	116,725	19,637	701,787	1,128,163	411,272
46	Co-operatives .....	59	573	238	1,724	2,517	482	31,181	39,918	8,057
47	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
48	Total .....	1,746	24,605	4,620	61,631	123,694	21,007	743,949	1,193,780	433,187



TABLEAU 5. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	Withdrawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
\$'000		number - nombre		\$'000		\$'000		\$'000				
<u>Saskatchewan</u>												
<u>1961</u>												
265	890	154	57	464	726	1,767	3,424	7,719	4,035	Particuliers .....	1	
124	408	42	25	177	275	671	2,435	4,365	1,856	Sociétés .....	2	
-	-	2,559	712	14,953	10,362	43,244	194,352	298,205	100,475	Sociétés constituées .....	3	
-	-	461	208	2,426	1,503	5,367	37,895	49,267	10,606	Coopératives .....	4	
...	...	546	143	3,738	689	3,738	1,808	2,029	348	Sièges sociaux, bureaux de vente, etc. ....	5	
389	1,298	3,762	1,145	21,758	13,555	54,787	239,914	361,586	117,320	Total .....	6	
<u>1962</u>												
278	950	112	94	496	626	1,777	2,867	7,607	4,469	Particuliers .....	7	
122	398	37	44	203	250	682	2,521	4,393	1,821	Sociétés .....	8	
-	-	2,568	684	15,451	10,616	45,570	207,637	317,732	101,758	Sociétés constituées .....	9	
-	-	491	199	2,665	1,454	5,432	38,585	49,620	10,199	Coopératives .....	10	
...	...	568	148	4,100	716	4,100	1,047	1,852	274	Sièges sociaux, bureaux de vente, etc. ....	11	
400	1,348	3,776	1,169	22,915	13,662	57,560	252,656	381,205	118,519	Total .....	12	
<u>1963</u>												
272	898	86	81	433	545	1,612	2,819	6,748	3,724	Particuliers .....	13	
127	401	43	28	184	243	676	2,013	3,912	1,712	Sociétés .....	14	
1	1	2,632	728	16,462	10,839	47,909	222,039	343,814	116,985	Sociétés constituées .....	15	
-	-	491	209	2,780	1,439	5,570	37,450	49,059	10,787	Coopératives .....	16	
...	...	543	135	4,076	678	4,076	1,312	1,797	267	Sièges sociaux, bureaux de vente, etc. ....	17	
400	1,300	3,795	1,181	23,935	13,744	59,841	265,633	405,330	133,475	Total .....	18	
<u>1964</u>												
269	923	68	85	407	557	1,683	2,801	7,177	4,139	Particuliers .....	19	
125	417	35	26	162	228	659	1,441	3,425	1,850	Sociétés .....	20	
-	-	2,665	794	17,547	11,228	51,204	231,397	357,183	118,404	Sociétés constituées .....	21	
-	-	522	210	3,052	1,527	6,188	43,756	54,964	11,370	Coopératives .....	22	
...	...	567	140	4,540	707	4,540	1,705	2,141	374	Sièges sociaux, bureaux de vente, etc. ....	23	
394	1,340	3,857	1,255	25,707	14,247	64,273	281,100	424,890	136,137	Total .....	24	
<u>Alberta</u>												
<u>1961</u>												
487	1,623	229	98	862	1,398	3,616	6,953	15,547	8,195	Particuliers .....	25	
315	1,046	238	80	1,209	974	3,552	20,373	32,902	12,023	Sociétés .....	26	
-	-	8,273	2,113	51,359	34,553	147,392	569,571	916,258	329,880	Sociétés constituées .....	27	
-	-	400	147	1,814	1,265	3,915	47,410	55,014	7,097	Coopérative .....	28	
...	...	1,342	381	9,504	1,723	9,504	584	732	150	Sièges sociaux, bureaux de vente, etc. ....	29	
802	2,669	10,482	2,819	64,747	39,913	167,980	644,891	1,020,451	357,345	Total .....	30	
<u>1962</u>												
506	1,808	239	149	974	1,325	3,689	6,543	15,306	8,276	Particuliers .....	31	
334	1,131	157	82	695	647	1,884	5,410	10,372	4,704	Sociétés .....	32	
-	-	8,630	2,256	55,036	36,448	159,510	636,004	1,018,856	368,259	Sociétés constituées .....	33	
-	-	331	135	1,733	1,226	3,952	46,042	54,367	7,856	Coopérative .....	34	
...	...	1,438	422	10,524	1,860	10,524	1,249	1,452	208	Sièges sociaux, bureaux de vente, etc. ....	35	
840	2,939	10,795	3,044	68,962	41,506	179,559	695,248	1,100,354	389,302	Total .....	36	
<u>1963</u>												
500	1,935	278	130	1,220	1,369	4,204	6,849	17,032	9,634	Particuliers .....	37	
283	1,040	168	55	741	636	2,031	5,371	10,431	4,769	Sociétés .....	38	
-	-	8,927	2,347	59,174	37,196	167,693	690,058	1,091,162	386,477	Sociétés constituées .....	39	
-	-	336	153	1,858	1,224	4,011	42,367	50,400	8,386	Coopérative .....	40	
...	...	1,442	410	10,617	1,852	10,617	809	811	12	Sièges sociaux, bureaux de vente, etc. ....	41	
783	2,975	11,151	3,095	73,608	42,277	188,556	745,455	1,169,837	409,278	Total .....	42	
<u>1964</u>												
490	1,904	152	144	833	1,194	3,591	6,286	15,635	8,840	Particuliers .....	43	
292	1,097	148	54	686	724	2,380	6,011	11,886	5,526	Sociétés .....	44	
-	-	9,143	2,384	62,206	38,521	178,931	767,454	1,213,144	431,000	Sociétés constituées .....	45	
-	-	342	155	1,952	1,308	4,469	45,418	55,822	9,799	Coopérative .....	46	
...	...	1,354	416	10,691	1,770	10,691	714	478	- 230	Sièges sociaux, bureaux de vente, etc. ....	47	
782	3,000	11,139	3,153	76,367	43,517	200,062	825,883	1,296,965	454,935	Total .....	48	

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 5. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>British Columbia and Yukon and Northwest Territories</u>									
	<u>1961</u>									
1	Individual ownerships .....	1,091	1,694	311	3,129	5,357	815	11,686	27,151	14,722
2	Partnerships .....	362	765	139	1,471	2,595	432	7,422	15,807	8,011
3	Incorporated companies .....	2,160	64,099	7,357	140,953	310,190	46,347	964,779	1,832,201	827,368
4	Co-operatives .....	33	932	124	2,068	4,232	843	38,577	55,320	16,213
5	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
6	Total .....	3,646	67,490	7,931	147,621	322,375	48,437	1,022,463	1,930,480	866,315
	<u>1962</u>									
7	Individual ownerships .....	1,069	1,506	173	3,070	5,363	1,024	10,801	27,764	15,970
8	Partnerships .....	319	696	111	1,527	2,846	504	8,084	17,039	8,818
9	Incorporated companies .....	2,214	66,137	7,495	148,776	335,310	50,645	1,076,517	2,049,254	936,831
10	Co-operatives .....	32	928	149	2,114	4,354	964	43,258	60,063	15,377
11	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
12	Total .....	3,634	69,267	7,928	155,487	347,873	53,137	1,138,659	2,154,120	976,996
	<u>1963</u>									
13	Individual ownerships .....	1,016	1,390	148	2,936	5,340	851	10,904	27,735	16,088
14	Partnerships .....	272	649	111	1,435	2,802	434	7,697	17,140	8,753
15	Incorporated companies .....	2,259	69,705	7,245	156,258	364,070	53,451	1,164,751	2,224,325	1,017,521
16	Co-operatives .....	29	831	115	1,915	4,376	975	41,949	56,411	14,918
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	3,576	72,575	7,619	162,544	376,587	55,710	1,225,301	2,325,611	1,057,279
	<u>1964</u>									
19	Individual ownerships .....	955	1,155	131	2,611	4,870	782	9,297	24,418	14,398
20	Partnerships .....	284	629	109	1,477	2,963	429	8,380	18,236	9,754
21	Incorporated companies .....	2,340	72,799	7,963	164,877	399,783	58,173	1,341,529	2,473,718	1,097,342
22	Co-operatives .....	31	874	125	1,984	4,619	947	44,482	61,354	16,252
23	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
24	Total .....	3,610	75,457	8,328	170,949	412,235	60,332	1,403,688	2,577,725	1,137,745

TABLEAU 5. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
	\$'000	number - nombre		\$'000			\$'000					
<u>Colombie-Britannique et Yukon et Territoires du Nord-Ouest</u>												
<u>1961</u>												
1,015	3,310	383	241	1,564	2,629	6,922	13,285	29,169	15,169	Particuliers .....	1	
667	1,948	182	65	793	1,151	3,388	8,067	16,626	8,187	Sociétés .....	2	
6	16	17,779	4,512	117,179	93,747	427,369	1,065,547	1,954,033	848,765	Sociétés constituées .....	3	
-	-	828	164	4,133	2,048	8,365	43,193	61,034	17,167	Coopératives .....	4	
...	...	3,066	981	25,363	4,047	25,363	38,272	38,288	78	Sièges sociaux, bureaux de vente, etc. ....	5	
1,688	5,274	22,238	5,963	149,033	103,622	471,407	1,168,364	2,099,151	889,367	Total .....	6	
<u>1962</u>												
1,049	3,743	354	307	1,855	2,340	7,218	11,970	29,271	16,301	Particuliers .....	7	
656	2,228	169	68	843	1,044	3,689	8,533	17,585	8,907	Sociétés .....	8	
1	3	17,832	4,849	123,488	96,313	458,798	1,182,200	2,178,180	960,525	Sociétés constituées .....	9	
-	-	742	180	4,199	1,999	8,554	48,496	66,197	16,469	Coopératives .....	10	
...	...	2,887	959	24,815	3,846	24,815	44,787	45,339	425	Sièges sociaux, bureaux de vente, etc. ....	11	
1,706	5,975	21,984	6,363	155,200	105,542	503,073	1,295,988	2,336,571	1,002,626	Total .....	12	
<u>1963</u>												
969	3,655	349	282	2,048	2,169	7,388	11,517	28,609	16,340	Particuliers .....	13	
548	2,002	173	65	893	998	3,695	8,320	18,133	9,129	Sociétés .....	14	
6	73	18,108	5,064	130,901	100,122	494,971	1,278,465	2,364,689	1,044,548	Sociétés constituées .....	15	
-	-	783	177	4,515	1,906	8,891	49,671	65,807	16,700	Coopératives .....	16	
...	...	3,047	1,003	27,108	4,050	27,108	48,166	48,063	89	Sièges sociaux, bureaux de vente, etc. ....	17	
1,523	5,730	22,460	6,591	165,466	109,245	542,053	1,396,139	2,525,302	1,086,806	Total .....	18	
<u>1964</u>												
930	3,556	123	279	1,065	1,688	5,935	10,001	25,441	14,720	Particuliers .....	19	
577	2,120	124	80	751	942	3,714	8,944	19,042	9,987	Sociétés .....	20	
1	9	18,560	5,305	143,233	104,627	543,016	1,475,338	2,636,163	1,129,393	Sociétés constituées .....	21	
-	-	863	221	5,039	2,083	9,658	52,930	71,652	18,024	Coopératives .....	22	
...	...	3,038	1,028	28,750	4,066	28,750	58,744	59,568	766	Sièges sociaux, bureaux de vente, etc. ....	23	
1,508	5,684	22,708	6,913	178,837	113,406	591,072	1,605,958	2,811,867	1,172,889	Total .....	24	



## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 6. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1964

No.	Industry group and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
1 WOOD INDUSTRIES										
2	INDIVIDUAL OWNERSHIPS, PARTNERSHIPS AND INCORPORATED COMPANIES	4,579	72,765	3,085	163,357	293,549	27,586	767,206	1,388,543	617,573
4	COOPERATIVES	15	428	—	972	1,547	164	3,895	7,368	3,568
5	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
6	TOTAL	4,594	73,193	3,085	164,329	295,095	27,749	771,101	1,395,911	621,141
7 FURNITURE AND FIXTURE INDUSTRIES										
8	INDIVIDUAL OWNERSHIPS AND PARTNERSHIPS	1,325	2,335	334	5,642	8,368	459	18,792	41,202	22,158
9	INCORPORATED COMPANIES	891	24,555	3,374	61,187	99,592	4,101	213,816	429,110	215,613
	HEAD OFFICES, SALES OFFICES ETC.	—	—	—	—	—	—	—	—	—
10	TOTAL	2,216	26,890	3,708	66,829	107,961	4,561	232,607	470,312	237,771
11 PRIMARY METAL INDUSTRIES										
12	INDIVIDUAL OWNERSHIPS	40	133	1	268	424	38	659	1,566	876
13	PARTNERSHIPS	13	21	—	42	71	23	254	545	267
14	INCORPORATED COMPANIES	345	76,730	885	167,209	427,215	106,243	1,311,681	2,544,812	1,135,352
15	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
16	TOTAL	398	76,884	886	167,520	427,710	106,304	1,312,594	2,546,923	1,136,495
17 METAL FABRICATING INDUSTRIES										
18	INDIVIDUAL OWNERSHIPS	781	1,782	13	3,669	6,573	554	9,962	26,240	15,790
19	PARTNERSHIPS	259	1,010	32	2,143	3,859	351	7,716	18,256	10,368
20	INCORPORATED COMPANIES AND COOPERATIVES	2,415	80,352	6,684	187,268	402,688	23,574	1,054,134	2,092,682	1,027,438
21	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
22	TOTAL	3,455	83,144	6,729	193,080	413,120	24,479	1,071,812	2,137,178	1,053,596
23 MACHINERY INDUSTRIES										
24	INDIVIDUAL OWNERSHIPS	36	101	—	199	361	35	894	1,808	908
25	PARTNERSHIPS, INCORPORATED COMPANIES AND COOPERATIVES	614	36,666	1,508	82,173	189,598	8,406	541,842	1,075,855	539,593
27	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
28	TOTAL	650	36,767	1,508	82,372	189,959	8,441	542,735	1,077,662	540,502
29 TRANSPORTATION EQUIPMENT INDUSTRIES										
30	INDIVIDUAL OWNERSHIPS	150	322	—	630	1,021	65	2,156	4,670	2,580
31	PARTNERSHIPS	66	194	4	417	716	46	1,852	4,352	2,580
32	INCORPORATED COMPANIES AND COOPERATIVES	528	84,861	4,742	195,222	481,312	22,225	1,998,726	3,188,666	1,213,338
33	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
34	TOTAL	744	85,377	4,746	196,269	483,049	22,336	2,002,734	3,197,689	1,218,498
35 ELECTRICAL PRODUCTS INDUSTRIES										
36	INDIVIDUAL OWNERSHIPS AND PARTNERSHIPS	32	141	52	415	726	50	2,441	5,237	2,519
38	INCORPORATED COMPANIES	546	43,297	20,589	136,564	276,293	13,868	832,947	1,698,727	871,537
39	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
40	TOTAL	578	43,438	20,641	136,979	277,019	13,918	835,388	1,703,964	874,056
41 NON-METALLIC MINERAL PRODUCTS INDUSTRIES										
42	INDIVIDUAL OWNERSHIPS	274	540	3	1,126	1,692	250	3,302	8,677	5,152
43	PARTNERSHIPS	85	271	1	576	911	266	1,747	4,994	3,014
44	INCORPORATED COMPANIES AND COOPERATIVES	977	32,525	2,258	78,060	161,701	55,169	345,309	904,566	504,765
45	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
46	TOTAL	1,336	33,336	2,262	79,761	164,303	55,685	350,358	918,237	512,931

TABLEAU 6. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1964

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et forme d'organisation	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale			
	\$'000	number - nombre		\$'000			\$'000					
INDUSTRIE DU BOIS												1
3,165	7,658	10,264	1,976	65,620	88,090	359,169	839,418	1,473,285	630,767	PARTICULIERS, SOCIETES ET SOCIETES CONSTITUEES	2	
-	-	74	8	353	510	1,899	3,927	7,425	3,592	COOPERATIVES	4	
-	-	541	266	5,937	807	5,937	3,107	3,522	379	SIEGES SOCIAUX, BUREAU DE VENTES, ETC.	5	
3,165	7,658	10,879	2,250	71,910	89,407	367,005	846,452	1,484,233	634,739	TOTAL	6	
INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT												7
1,576	5,621	106	75	575	2,850	8,943	19,427	42,174	22,494	PARTICULIERS ET SOCIETES	8	
-	-	5,116	1,958	38,807	35,003	138,399	228,686	447,901	219,640	SOCIETES CONSTITUEES	9	
-	-	112	21	859	133	859	56	-	56	SIEGES SOCIAUX, BUREAU DE VENTES, ETC.	10	
1,576	5,621	5,334	2,054	40,240	37,986	148,201	248,170	490,075	242,077	TOTAL	10	
INDUSTRIE METALLIQUE PRIMAIRE												11
41	178	5	3	23	142	447	665	1,579	883	PARTICULIERS	12	
24	107	-	-	-	21	71	277	574	274	SOCIETES	13	
-	-	16,654	3,089	132,022	97,358	559,237	1,527,919	2,789,313	1,163,514	SOCIETES CONSTITUEES	14	
-	-	1,818	1,068	23,436	2,886	23,436	2,136	856	1,280	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	15	
65	285	18,477	4,160	155,481	100,407	583,191	1,530,997	2,792,323	1,163,390	TOTAL	16	
INDUSTRIE DES PRODUITS METALLIQUES												17
792	3,451	67	60	405	1,922	6,978	10,652	27,138	16,000	PARTICULIERS	18	
536	2,383	67	37	445	1,146	4,304	8,296	19,046	10,570	SOCIETES	19	
-	-	22,502	7,030	177,726	116,568	580,414	1,211,364	2,295,412	1,075,854	SOCIETES CONSTITUEES ET COOPERATIVES	20	
-	-	1,007	378	11,011	1,385	11,011	640	-	640	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	21	
1,328	5,834	23,643	7,505	189,587	121,021	602,707	1,230,952	2,341,596	1,101,784	TOTAL	22	
INDUSTRIE DE LA MACHINERIE												23
36	160	4	2	17	107	377	894	1,808	908	PARTICULIERS	24	
42	258	14,697	4,520	113,359	57,391	302,958	694,700	1,364,689	678,164	SOCIETES, SOCIETES	25	
-	-	5,389	1,025	43,218	6,414	43,218	10,038	21,954	11,933	CONSTITUEES ET COOPERATIVES	26	
78	418	20,090	5,547	156,594	63,912	346,553	705,632	1,388,451	691,004	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	27	
INDUSTRIE DU MATERIEL DE TRANSPORT												29
151	514	7	7	35	336	1,056	2,232	4,785	2,620	PARTICULIERS	30	
152	519	31	8	205	237	920	3,142	6,383	3,144	SOCIETES	31	
-	-	24,286	6,222	203,197	120,111	684,510	2,214,632	3,475,498	1,291,744	SOCIETES CONSTITUEES ET COOPERATIVES	32	
-	-	2,427	656	22,347	3,083	22,347	31,962	32,293	104	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	33	
303	1,033	26,751	6,893	225,784	123,767	708,833	2,251,968	3,518,959	1,297,404	TOTAL	34	
IND. DES APPAREILS & DU MATERIEL ELECT.												35
40	263	25	14	202	232	928	2,558	5,368	2,533	PARTICULIERS ET SOCIETES	36	
-	-	23,321	7,073	184,181	94,280	460,474	989,094	1,895,303	914,817	SOCIETES CONSTITUEES	38	
-	-	8,377	2,525	65,681	10,902	65,681	93,959	135,629	42,307	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	39	
40	263	31,723	9,612	250,064	105,414	527,084	1,085,611	2,036,301	959,657	TOTAL	40	
IND. DES PRODUITS MINERAUX NON METALLIQUES												41
276	972	31	16	145	590	1,837	3,506	8,957	5,240	PARTICULIERS	42	
168	591	28	14	165	314	1,076	1,859	5,143	3,053	SOCIETES	43	
-	-	8,113	1,884	57,227	44,780	218,928	397,873	977,563	525,830	SOCIETES CONSTITUEES ET COOPERATIVES	44	
-	-	1,963	854	18,289	2,817	18,289	20,154	23,087	3,211	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	45	
444	1,563	10,135	2,768	75,827	48,501	240,129	423,392	1,014,750	537,333	TOTAL	46	

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 6. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1964 - Continued

No.	Industry group and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
		number — nombre		'000		\$'000				
1 FOOD AND BEVERAGE INDUSTRIES										
2	INDIVIDUAL OWNERSHIPS	2,687	3,918	830	10,348	13,660	4,650	116,136	175,861	55,246
3	PARTNERSHIPS	647	1,544	385	4,223	6,004	1,858	47,110	72,865	24,071
4	INCORPORATED COMPANIES	3,399	84,767	32,414	250,983	443,014	69,228	3,505,895	5,465,788	1,899,732
5	COOPERATIVES AND HEAD OFFICES	674	6,040	1,222	16,052	24,146	6,388	329,623	412,730	77,836
7	TOTAL	7,407	96,269	34,851	281,606	486,824	82,125	3,998,764	6,127,245	2,056,885
8 TOBACCO PRODUCTS INDUSTRIES										
9	INDIVIDUAL OWNERSHIPS AND PARTNERSHIPS	3	2	—	6	—	2	21	64	45
10	INCORPORATED COMPANIES AND COOPERATIVES	36	3,898	4,319	16,033	—	1,307	218,855	348,746	135,818
11	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
12	TOTAL	39	3,900	4,319	16,039	34,288	1,309	218,876	348,811	135,863
13 RUBBER INDUSTRIES										
14	INDIVIDUAL OWNERSHIPS AND PARTNERSHIPS	7	23	18	78	—	5	133	304	168
15	INCORPORATED COMPANIES	88	13,867	3,667	38,097	—	6,310	208,822	426,319	218,235
16	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
17	TOTAL	95	13,890	3,685	38,175	79,354	6,315	208,955	426,624	218,403
18 LEATHER INDUSTRIES										
19	INDIVIDUAL OWNERSHIPS AND PARTNERSHIPS	140	443	469	1,891	2,486	60	4,970	10,073	5,148
21	INCORPORATED COMPANIES	403	14,006	13,076	55,528	79,588	2,428	160,476	317,982	158,664
22	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
23	TOTAL	543	14,449	13,545	57,419	82,075	2,488	165,445	328,055	163,812
24 TEXTILE INDUSTRIES										
25	INDIVIDUAL OWNERSHIPS	212	341	516	1,762	2,204	108	3,864	9,040	5,052
26	PARTNERSHIPS	76	289	270	1,208	1,599	93	5,061	9,791	4,717
27	INCORPORATED COMPANIES AND COOPERATIVES	651	38,048	19,499	125,703	198,231	17,642	654,747	1,185,732	532,199
28	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
29	TOTAL	939	38,678	20,285	128,674	202,035	17,844	663,672	1,204,563	541,968
30 KNITTING MILLS										
31	INDIVIDUAL OWNERSHIPS	40	35	237	567	640	24	1,612	2,978	1,421
32	PARTNERSHIPS	18	105	366	1,013	1,349	43	4,174	7,095	3,039
33	INCORPORATED COMPANIES	306	6,136	12,961	41,164	52,634	2,058	152,035	267,275	118,306
34	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
35	TOTAL	364	6,276	13,564	42,743	54,623	2,125	157,821	277,347	122,766
36 CLOTHING INDUSTRIES										
37	INDIVIDUAL OWNERSHIPS AND PARTNERSHIPS	728	1,886	6,176	16,132	20,916	404	31,380	70,402	38,890
38	INCORPORATED COMPANIES AND COOPERATIVES	1,607	17,701	57,182	149,818	203,527	2,951	504,984	921,327	425,328
39	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
40	TOTAL	2,335	19,587	63,358	165,950	224,443	3,355	536,363	991,729	464,218
41 PAPER AND ALLIED INDUSTRIES										
42	INDIVIDUAL OWNERSHIPS	29	78	49	264	—	49	1,960	3,119	1,182
43	PARTNERSHIPS	14	52	42	179	—	28	1,135	1,907	746
44	INCORPORATED COMPANIES	562	73,189	7,987	178,866	417,914	144,921	1,271,706	2,702,319	1,294,161
45	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
46	TOTAL	605	73,319	8,078	179,309	418,590	144,998	1,274,800	2,707,345	1,296,089



## INDUSTRIES MANUFACTURIÈRES - FORME D'ORGANISATION

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TABLEAU 6. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et forme d'organisation	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	Withdrawals - Re-traits				Number - Nombre	Salaries and wages - Traitements et salaires						
		Male - Hommes	Female - Femmes	Salaries - Traitements								
		\$'000 number - nombre		\$'000			\$'000					
INDUSTRIE DES ALIMENTS ET BOISSONS											1	
2,652	10,227	2,168	1,567	10,186	8,483	23,846	130,155	193,665	59,039	PARTICULIERS	2	
1,273	4,824	980	420	4,268	3,329	10,271	54,829	82,383	25,910	SOCIETES	3	
-	-	53,202	12,255	330,001	182,638	773,015	3,937,030	5,972,359	1,979,977	SOCIETES CONSTITUEES	4	
-	-	10,253	3,021	74,364	20,536	98,510	465,493	566,056	96,162	COOPERATIVES ET SIEGES SOCIAUX	5	
3,925	15,050	66,603	17,263	418,818	214,986	905,641	4,587,506	6,814,463	2,161,087	TOTAL	7	
INDUSTRIE DU TABAC											8	
4	-	-	1	-	3	14	21	64	45	PARTICULIERS ET SOCIETES	9	
-	-	1,130	371	-	9,718	42,737	225,187	357,094	137,827	SOCIETES CONSTITUEES ET COOPERATIVES	10	
-	-	837	309	6,883	1,146	6,883	2,240	3,419	1,294	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	11	
4	-	1,967	681	15,346	10,867	49,634	227,448	360,578	139,166	TOTAL	12	
INDUSTRIE DU CAOUTCHOUC											13	
7	27	1	1	-	43	102	152	333	176	PARTICULIERS ET SOCIETES	14	
-	-	3,794	1,160	-	22,488	108,166	239,424	464,139	227,045	SOCIETES CONSTITUEES	15	
-	-	1,941	500	14,262	2,441	14,262	11,540	11,893	1,112	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	16	
7	27	5,736	1,661	43,176	24,972	122,530	251,117	476,365	228,333	TOTAL	17	
INDUSTRIE DU CUIR											18	
179	692	71	25	415	1,008	2,901	5,245	10,444	5,238	PARTICULIERS ET SOCIETES	19	
-	-	2,709	1,452	22,107	31,243	101,696	168,937	327,506	159,796	SOCIETES CONSTITUEES	21	
-	-	103	50	1,076	153	1,076	64	-	64-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	22	
179	692	2,883	1,527	23,598	32,404	105,673	174,247	337,949	164,970	TOTAL	23	
INDUSTRIE TEXTILE											24	
194	924	25	57	224	939	2,429	4,117	9,429	5,189	PARTICULIERS	25	
138	800	37	67	431	663	2,030	5,307	10,116	4,794	SOCIETES	26	
-	-	8,581	3,515	66,904	69,643	265,136	702,204	1,239,039	536,615	SOCIETES CONSTITUEES ET COOPERATIVES	27	
-	-	2,114	1,096	22,339	3,210	22,339	29,882	32,016	3,166	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	28	
332	1,724	10,757	4,735	89,899	74,455	291,933	741,509	1,290,600	549,764	TOTAL	29	
BONNETERIE											30	
37	154	14	8	84	294	724	1,619	2,994	1,431	PARTICULIERS	31	
33	144	33	39	531	543	1,880	4,196	7,095	3,017	SOCIETES	32	
-	-	1,667	998	14,501	21,762	67,135	157,219	272,539	118,527	SOCIETES CONSTITUEES	33	
-	-	235	138	2,643	373	2,643	183	15	168-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	34	
70	298	1,949	1,183	17,760	22,972	72,383	163,217	282,643	122,807	TOTAL	35	
INDUSTRIE DU VETEMENT											36	
935	4,397	237	319	2,293	8,618	23,209	32,396	71,536	39,002	PARTICULIERS ET SOCIETES	37	
-	-	7,684	4,962	71,540	87,529	275,067	526,729	946,185	428,376	SOCIETES CONSTITUEES ET COOPERATIVES	38	
-	-	173	88	1,662	261	1,662	96	10	88-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	39	
935	4,397	8,094	5,369	75,494	96,408	299,938	559,221	1,017,730	467,290	TOTAL	40	
INDUSTRIE DU PAPIER ET PRODUITS CONNEXES											41	
28	140	3	3	-	133	422	1,990	3,164	1,197	PARTICULIERS	42	
30	130	-	2	-	96	278	1,141	1,921	753	SOCIETES	43	
-	-	15,476	4,303	128,724	100,955	546,638	1,341,782	2,788,749	1,311,611	SOCIETES CONSTITUEES	44	
-	-	3,561	1,564	41,020	5,125	41,020	76,712	76,813	115	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	45	
58	270	19,040	5,872	169,768	106,309	588,358	1,421,625	2,870,646	1,313,675	TOTAL	46	

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 6. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1964 - Concluded

No.	Industry group and type of organization	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
1 PRINTING, PUBLISHING AND ALLIED INDUSTRIES										
2	INDIVIDUAL OWNERSHIPS	1,110	1,481	305	3,708	6,554	341	10,640	31,326	20,348
3	PARTNERSHIPS	295	580	122	1,453	2,826	143	4,825	14,059	9,111
4	INCORPORATED COMPANIES	2,024	32,114	8,128	83,054	201,858	6,626	298,173	932,953	631,999
5	COOPERATIVES	10	292	110	766	1,768	49	1,866	5,583	3,608
6	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
7	TOTAL	3,439	34,467	8,665	88,980	213,007	7,159	315,504	983,921	665,065
8 PETROLEUM AND COAL PRODUCTS INDUSTRIES										
9	COMPANIES, PARTNERSHIPS, COOPERATIVES	89	7,137	31	15,623	44,784	12,579	1,114,090	1,418,528	286,722
10	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
11	TOTAL	89	7,137	31	15,623	44,784	12,579	1,114,090	1,418,528	286,722
12 CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES										
13	INDIVIDUAL OWNERSHIPS	130	124	22	290	424	32	1,905	3,344	1,456
14	PARTNERSHIPS	25	19	7	51	71	13	524	938	419
16	COMPANIES, COOPERATIVES, HEAD OFFICES	985	27,906	5,477	71,827	160,384	63,632	795,387	1,793,783	947,773
17	TOTAL	1,140	28,049	5,506	72,168	160,879	63,677	797,816	1,798,065	949,649
18 MISCELLANEOUS MANUFACTURING INDUSTRIES										
19	INDIVIDUAL OWNERSHIPS	1,010	1,198	355	3,302	4,958	309	8,103	24,032	15,730
20	PARTNERSHIPS AND INCORPORATED COMPANIES	1,654	26,559	14,888	88,059	149,557	7,352	348,939	771,961	423,831
21	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
22	TOTAL	2,664	27,757	15,243	91,361	154,515	7,661	357,043	795,993	439,560

TABLEAU 6. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1964 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et forme d'organisation	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
Number - Nombre	With- drawals - Re- traits	Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
										IMPRIMERIE, EDITION ET INDUSTRIES CONNEXES 1	
1,104	5,044	207	250	1,339	2,243	7,893	11,188	32,200	20,668	PARTICULIERS	2
583	2,602	116	96	782	914	3,608	5,022	14,620	9,475	SOCIETES	3
-	-	19,588	11,592	167,874	71,422	369,733	325,853	970,117	641,812	SOCIETES CONSTITUEES	4
-	-	96	97	878	595	2,646	3,125	7,091	4,122	COOPERATIVES	5
-	-	185	89	1,807	274	1,807	64	-	64	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	6
1,687	7,646	20,192	12,124	172,680	75,448	385,687	345,253	1,024,028	676,013	TOTAL	7
										IND. DES DERIVES DU PETROLE ET DU CHARBON 8	
2		3,001	413	24,260	10,582	69,044	1,163,827	1,474,139	292,349	SOCIETES CONSTITUEES, SOCIETES, COOP.	9
-	-	3,007	1,420	33,554	4,427	33,554	3,519	738	2,781	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	10
2		6,008	1,833	57,814	15,009	102,598	1,167,346	1,474,877	289,568	TOTAL	11
										INDUSTRIE CHIMIQUE & DES PRODUITS CONNEXES 12	
134	422	24	14	118	184	543	2,109	3,768	1,677	PARTICULIERS	13
45	159	6	2	21	34	92	538	958	426	SOCIETES	14
-	-	4,573	1,818	44,166	6,475	44,548	46,422	54,768	8,954	SOCIETES CONSTITUEES, COOP., SIEGES SOCIAUX	16
179	581	24,678	9,200	216,529	67,433	377,408	1,058,633	2,123,858	1,019,544	TOTAL	17
										INDUSTRIES MANUFACTURIERES DIVERSES	18
990	4,881	76	91	561	1,720	5,520	8,558	24,921	16,163	PARTICULIERS	19
380	1,847	10,792	4,962	96,775	57,201	246,332	435,018	900,592	469,428	SOCIETES ET SOCIETES CONSTITUEES	20
-	-	494	164	3,601	658	3,601	4,026	5,641	1,988	SIEGES SOCIAUX, BUREAUX DE VENTES ETC.	21
1,370	6,727	11,362	5,217	100,938	59,579	255,453	447,602	931,154	487,578	TOTAL	22



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 7. ESTABLISHMENTS IN THE MANUFACTURING INDUSTRIES CLASSIFIED BY TOTAL EMPLOYED PER ESTABLISHMENT, 1949, 1955, 1961 AND 1964

TABLEAU 7. ÉTABLISSEMENTS DES INDUSTRIES MANUFACTURIÈRES CLASSÉS SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES, 1949, 1955, 1961 ET 1964

Size group Tranche de taille	Estab- lishments Éta- blissements	Employees Employés	Working owners and partners Propri- étaires et associés actifs	Proportion of total employed (1) Proportion du nombre total de personnes occupées (1)	Estab- lishments Éta- blissements	Employees Employés	Working owners and partners Propri- étaires et associés actifs	Proportion of total employed (1) Proportion du nombre total de personnes occupées (1)
	No. -- nomb.			%	No. -- nomb.			%
	1949				1955			
- 4 .....	16,647	34,865		3.0	17,602	36,340		2.8
5- 14 .....	9,133	75,482		6.4	9,864	81,471		6.3
15- 49 .....	5,967	159,012		13.6	6,340	169,575		13.1
50- 99 .....	1,905	132,069		11.3	2,082	144,411		11.1
100- 199 .....	1,114	156,084		13.3	1,175	163,091		12.6
200- 499 .....	694	213,130		18.2	739	227,667		17.5
500- 999 .....	332	391,455		33.4	243	167,720		12.9
1,000-1,499 .....					76	91,840		
1,500- .....					61	200,413		
Head offices, sales offices, etc. -- Sièges sociaux, bureaux de vente, etc. ....	-	9,110		0.8	-	15,933		1.2
Total .....	35,792	1,171,207		100.0	38,182	1,298,461		100.0
	1961 (2)				1964 (2)			
- 4 .....	12,352	16,846	10,675	2.0	12,075	16,614	10,618	1.8
5- 14 .....	9,134	71,207	5,150	5.6	9,133	72,445	4,259	5.1
15- 49 .....	6,829	184,550	1,055	13.6	7,012	191,063	793	12.7
50- 99 .....	2,445	169,319	88	12.4	2,527	175,552	61	11.7
100- 199 .....	1,377	190,540	17	13.9	1,515	211,016	12	14.0
200- 499 .....	869	261,628	4	19.1	966	293,256	4	19.4
500- 999 .....	243	169,392	-	12.3	275	191,468	-	12.7
1,000-1,499 .....	55	68,743	-	5.0	65	78,283	-	5.2
1,500- .....	53	165,577	-	12.1	62	200,347	-	13.3
Head offices, sales offices, etc. (3) -- Sièges sociaux, bureaux de vente, etc. (3) ....	-	54,733	-	4.0	-	61,213	-	4.1
Total .....	33,357	1,352,535	16,989	100.0	33,630	1,491,257	15,747	100.0

(1) Includes working owners and partners. -- Comprend les propriétaires et associés actifs.

(2) Data for 1961 and 1964 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to this issue. -- Les données de 1961 et de 1964 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction au présent numéro.

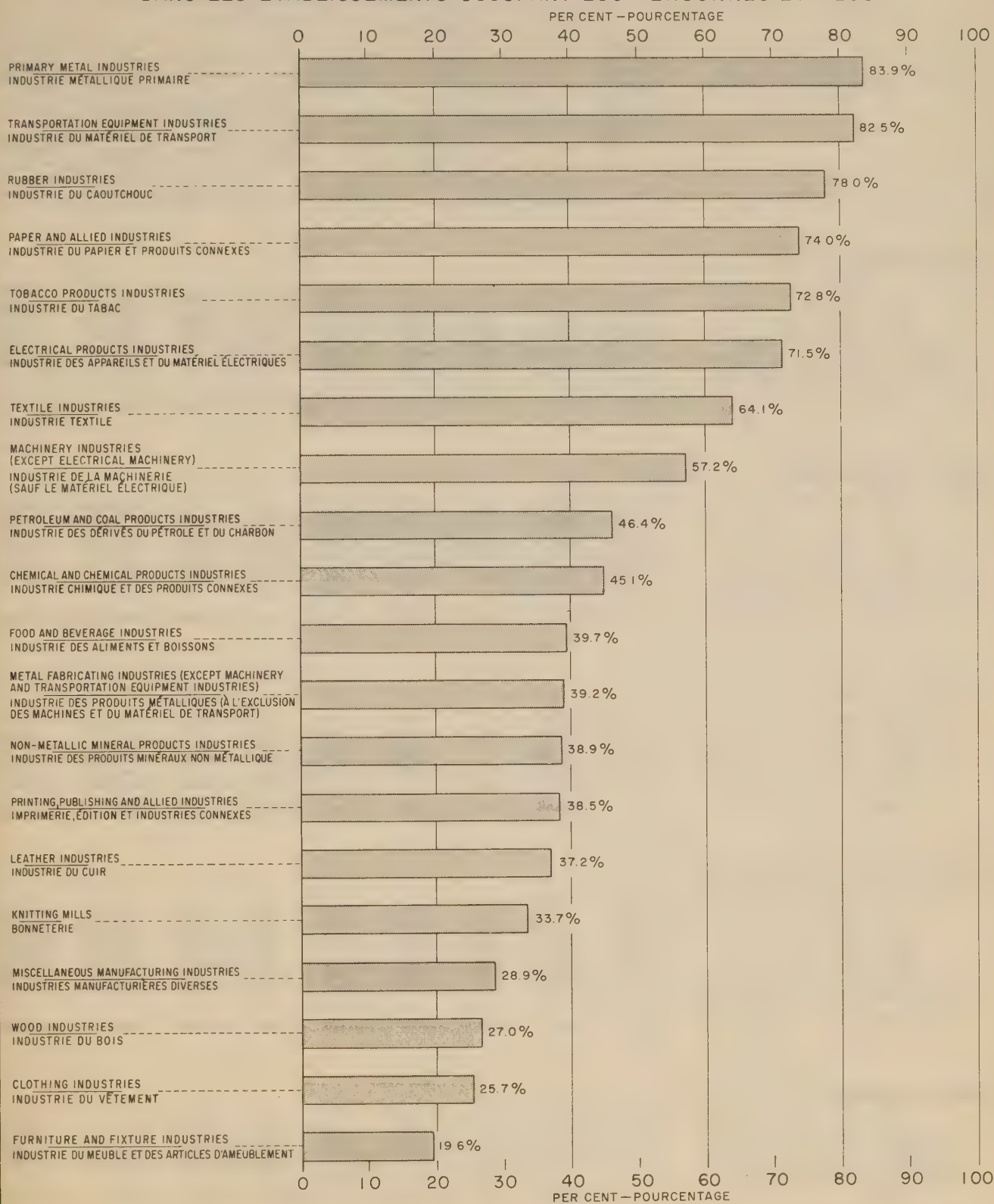
(3) Not comparable with years prior to 1961 when coverage of head offices, sales offices and auxiliary units was incomplete. -- Ne peut se comparer aux années antérieures à 1961 lorsque les données sur les sièges sociaux, bureaux de vente et unités auxiliaires, étaient incomplètes.

TABLE 8. PER CENT OF MANUFACTURING ESTABLISHMENTS ACCOUNTED FOR BY SPECIFIED EMPLOYMENT SIZE GROUPS, BY PROVINCE OR REGION, 1964

TABLEAU 8. RÉPARTITION DES ÉTABLISSEMENTS MANUFACTURIERS SUIVANT LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, PAR PROVINCE OU RÉGION, 1964

Province or region Province ou région	Establishments with total employed of Établissements dont le nombre de personnes employées est de							All size groups Toutes tranches de taille
	Under Moins de 5	5-14	15-49	50-99	100-199	200-499	500 Or over Et plus	
	per cent -- pourcentage							
Atlantic provinces -- Provinces de l'Atlantique .....	43.8	25.3	19.2	5.6	3.3	2.0	0.8	100.0
Québec .....	36.3	26.6	21.1	7.7	4.3	2.7	1.2	100.0
Ontario .....	31.5	26.8	22.1	8.6	5.6	3.8	1.6	100.0
Prairie provinces -- Provinces des Prairies .....	39.5	30.4	18.6	6.3	3.3	1.5	0.4	100.0
British Columbia, Yukon and Northwest Territories -- Colombie-Britannique, Yukon et Territoires du Nord-Ouest .....	41.5	27.8	19.0	5.5	3.4	1.9	0.9	100.0
Canada .....	35.9	27.2	20.9	7.5	4.5	2.9	1.2	100.0

PERCENTAGE OF EMPLOYEES OF INDUSTRY GROUPS ACCOUNTED FOR  
BY ESTABLISHMENTS WITH 200 OR MORE EMPLOYED  
PROPORTION DES EMPLOYÉS DES GROUPES D'INDUSTRIES  
DANS LES ÉTABLISSEMENTS OCCUPANT 200 PERSONNES ET PLUS



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964

Rank	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
1 PULP AND PAPER MILLS										
	5 — 49	10	271	1	590	1,030	520	1,961	5,811	3,151
	50 — 99	12	716	—	1,648	3,383	1,742	10,077	20,171	8,311
	100 — 199	23	2,637	155	6,376	13,123	5,078	33,694	77,067	38,757
	200 — 499	34	10,240	298	23,048	56,847	27,830	183,287	408,546	198,511
	500 — 999	32	19,078	311	43,003	109,230	50,111	295,071	685,747	344,472
	1,000 — 1,499	15	15,253	116	34,375	88,465	36,635	224,282	545,696	283,543
	1,500 —	5	7,275	78	16,247	43,895	16,545	98,034	241,075	126,043
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	131	55,470	959	125,288	315,973	138,461	846,406	1,984,114	1,002,787
2 SAWMILLS AND PLANING MILLS										
	— 4	1,457	1,402	—	3,133	4,188	822	7,878	19,532	10,825
	5 — 14	712	4,685	12	10,081	14,870	2,359	34,769	70,794	34,200
	15 — 49	520	11,535	54	24,945	39,568	5,877	105,395	195,974	91,804
	50 — 99	128	7,776	20	17,277	30,111	4,003	81,334	150,480	67,842
	100 — 199	64	7,495	37	16,105	31,330	3,514	86,418	149,263	62,117
	200 — 499	21	6,090	12	12,799	30,349	1,672	83,193	144,964	63,293
	500 — 1,499	7	4,452	76	9,491	23,281	958	72,820	114,658	41,829
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	2,909	43,435	211	93,830	173,698	19,206	471,809	845,665	371,908
3 IRON AND STEEL MILLS										
	5 — 49	4	88	—	197	434	86	608	1,535	777
	50 — 99	5	313	—	648	1,644	263	5,701	10,273	4,378
	100 — 199	12	1,397	1	3,148	7,267	1,956	35,067	53,621	19,152
	200 — 499	11	2,536	5	5,871	13,632	3,949	39,852	75,800	35,207
	500 — 999	4	2,352	2	4,999	13,384	3,498	26,239	65,125	34,475
	1,000 — *	6	27,009	208	58,545	164,395	31,691	404,542	901,798	467,019
	TOTAL	42	33,695	216	73,408	200,756	41,442	512,009	1,108,152	561,049
4 MISCELLANEOUS MACHINERY & EQPT. MFRS.										
	— 14	134	759	17	1,598	3,322	271	11,678	22,966	11,910
	15 — 49	136	2,494	80	5,509	11,809	648	38,818	74,678	35,851
	50 — 99	67	2,909	185	6,693	13,862	704	50,756	94,716	45,719
	100 — 199	48	4,713	98	10,296	22,946	925	67,487	127,413	62,097
	200 — 499	32	6,041	392	13,756	30,395	1,178	82,121	170,418	88,564
	500 — 999	9	3,348	162	7,970	17,082	756	51,111	103,103	52,555
	1,000 —	3	3,599	83	7,744	20,602	719	35,046	91,022	54,441
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	496	23,968	1,017	53,772	120,430	5,245	338,975	688,205	353,196
5 MOTOR VEHICLE MFRS.										
	15 — 99	4	190	—	448	722	31	1,948	3,679	1,817
	100 — 499	7	952	—	2,020	3,974	153	21,724	33,461	11,736
	500 — 999	3	1,689	4	3,754	8,826	511	67,194	85,816	17,813
	1,500 —	4	21,553	472	49,699	140,268	6,025	1,115,566	1,555,860	460,410
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	18	24,384	476	55,921	153,790	6,720	1,206,433	1,678,817	491,775



## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	Rang		
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale						
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication		Total employees - Total, employés										
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires								
	\$'000	number - nombre		\$'000			\$'000							
													IND. DES PATES ET PAPIERS	1
2		37	4	206	313	1,236	2,077	5,961	3,185	5 - 49				
-	-	144	17	797	877	4,181	10,462	20,706	8,458	50 - 99				
-	-	427	114	3,392	3,333	16,514	34,847	78,099	38,764	100 - 199				
-	-	1,894	344	14,729	12,776	71,576	186,397	412,395	199,270	200 - 499				
-	-	3,169	717	26,644	23,275	135,874	305,400	700,046	348,868	500 - 999				
-	-	2,454	442	21,767	18,265	110,231	237,066	561,051	286,108	1,000 - 1,499				
-	-	965	280	8,300	8,598	52,195	98,603	242,440	126,838	1,500 -				
-	-	205	87	2,329	292	2,329	100	-	100-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.				
2		9,295	2,005	78,163	67,729	394,136	874,952	2,020,698	1,011,391	TOTAL				
											SCIERIES ET ATELIERS DE RABOTAGE	2		
1,497	2,300	84	5	240	1,491	4,428	8,303	20,102	10,969	- 4				
541	1,658	690	71	3,033	5,458	17,903	36,742	72,970	34,562	5 - 14				
112		1,988	263	10,914	13,840	50,482	113,852	206,084	93,763	15 - 49				
1		957	153	5,771	8,906	35,882	85,254	155,202	68,729	50 - 99				
-	-	1,078	132	6,315	8,742	37,645	89,431	152,844	62,682	100 - 199				
-	-	536	102	4,814	6,740	35,163	86,500	149,019	64,040	200 - 499				
-	-	462	78	3,772	5,068	27,053	79,039	120,652	41,632	500 - 1,499				
-	-	54	29	637	83	637	53	-	53-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.				
2,151	4,557	5,849	833	35,496	50,328	209,194	499,173	876,874	376,325	TOTAL				
											IND. DU FER ET DE L'ACIER	3		
-	-	22	3	186	113	620	641	1,858	1,067	5 - 49				
-	-	61	17	567	391	2,211	5,910	10,541	4,424	50 - 99				
-	-	283	76	2,150	1,757	9,417	36,566	55,071	19,120	100 - 199				
-	-	443	89	3,309	3,073	16,941	42,762	78,886	35,395	200 - 499				
-	-	402	92	3,284	2,848	16,668	30,371	70,881	35,827	500 - 999				
-	-	5,156	950	42,787	33,323	207,182	408,629	912,089	472,846	1,000 - *				
-	-	6,367	1,227	52,283	41,505	253,039	524,879	1,129,325	568,680	TOTAL				
											MFRS. DE MACHINES ET MATERIEL DIVERS	4		
19	76	294	104	2,288	1,174	5,611	13,791	25,891	12,772	- 14				
3	22	863	306	7,084	3,743	18,894	55,408	95,070	40,005	15 - 49				
4	82	1,287	412	10,339	4,793	24,201	72,369	122,991	52,497	50 - 99				
-	-	1,772	630	13,640	7,213	36,586	92,415	160,653	71,032	100 - 199				
-	-	2,624	857	19,808	9,914	50,203	101,053	198,018	97,457	200 - 499				
-	-	2,346	627	16,767	6,483	33,849	73,308	130,546	58,612	500 - 999				
-	-	1,165	374	9,814	5,221	30,416	36,443	92,869	54,892	1,000 -				
-	-	499	187	4,372	686	4,372	8,145	11,302	3,174	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.				
54	299	10,901	3,510	84,364	39,396	204,795	455,157	841,548	392,587	TOTAL				
											MFRS. DE VEHICULES AUTOMOBILES	5		
-	-	27	5	191	222	913	2,057	3,830	1,859	15 - 99				
-	-	372	115	2,991	1,439	6,964	24,231	36,327	12,733	100 - 499				
-	-	660	139	4,492	2,492	13,318	75,074	95,714	19,263	500 - 999				
-	-	5,734	1,294	52,986	29,053	193,255	1,242,745	1,731,832	514,193	1,500 -				
-	-	2,229	591	20,102	2,820	20,102	31,830	32,293	29	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.				
-	-	9,022	2,144	80,761	36,026	234,551	1,375,937	1,899,996	548,077	TOTAL				

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000				\$'000	
6 MENS CLOTHING FACTORIES										
	— 4	47	38	13	109	145	6	2,314	3,215	888
	5 — 14	103	263	319	1,200	1,555	46	13,905	19,170	5,587
	15 — 49	165	1,172	2,743	8,015	10,534	204	42,236	64,984	23,391
	50 — 99	86	1,371	3,964	10,642	13,705	241	33,820	60,756	27,855
	100 — 199	46	1,369	4,619	11,865	15,334	213	35,211	65,362	30,376
	200 — 499	30	2,223	5,629	15,912	21,150	278	38,788	77,460	39,955
	500 —	8	1,686	3,763	10,609	16,185	183	29,930	60,333	31,279
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	485	8,122	21,050	58,353	78,608	1,171	196,203	351,279	159,332
7 COMMERCIAL PRINTING										
	— 4	948	839	125	2,026	3,601	150	9,098	22,495	13,230
	5 — 14	545	2,504	634	6,607	13,088	492	19,540	50,580	30,601
	15 — 49	321	4,455	1,519	12,439	26,209	783	36,040	98,435	61,838
	50 — 99	85	3,199	1,025	8,899	20,099	518	32,069	77,336	45,147
	100 — 199	33	2,508	794	6,935	16,561	396	26,735	66,793	40,046
	200 — 499	18	2,115	1,325	7,263	15,684	486	23,722	62,049	38,556
	500 — 999 *	7	2,157	697	5,955	14,881	373	25,708	64,497	39,114
	TOTAL	1,957	17,777	6,119	50,124	110,124	3,197	172,912	442,185	268,532
8 BAKERIES										
	— 4	1,351	581	89	1,457	2,145	1,171	15,342	32,150	15,637
	5 — 14	824	2,211	549	6,023	8,564	2,048	28,449	60,612	30,112
	15 — 49	262	2,830	968	8,433	12,755	2,479	36,332	76,349	37,602
	50 — 99	53	1,601	524	4,658	7,633	1,346	23,300	50,436	25,803
	100 — 199	34	2,044	541	5,566	9,543	1,691	32,836	66,036	31,529
	200 — 499	18	2,372	727	6,784	13,185	1,779	39,924	84,308	42,610
	500 — 999	6	1,641	708	5,277	8,576	1,296	27,483	57,773	29,038
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	2,548	13,280	4,106	38,198	62,402	11,810	203,666	427,664	212,331
9 PRINTING AND PUBLISHING										
	— 4	240	256	25	564	919	134	1,070	4,580	3,376
	5 — 14	260	1,184	221	2,840	5,034	310	3,564	16,513	12,631
	15 — 49	118	1,516	365	3,947	7,806	379	5,282	26,446	20,819
	50 — 99	38	1,060	295	2,788	5,852	295	4,963	25,737	20,579
	100 — 199	35	2,068	422	5,038	12,735	467	11,997	54,857	42,567
	200 — 499	20	2,753	285	6,206	17,199	643	24,569	95,406	70,657
	500 — 999	6	1,606	101	3,405	11,115	341	16,286	62,024	45,476
	1,000 — *	5	2,652	215	5,365	18,611	859	31,674	121,154	88,651
	TOTAL	722	13,095	1,929	30,154	79,270	3,428	99,405	406,716	304,756
10 DAIRY FACTORIES										
	— 4	498	658	10	1,473	1,982	911	43,715	52,959	8,333
	5 — 14	596	2,239	124	5,379	7,411	3,230	120,672	155,210	31,402
	15 — 49	289	3,193	230	7,822	12,218	5,322	166,492	224,311	53,746
	50 — 99	92	2,599	225	6,360	10,938	4,153	157,848	212,771	51,195
	100 — 199	37	1,818	175	4,362	8,447	2,590	89,068	129,748	38,658
	200 — 999	23	2,199	172	5,205	10,205	2,562	110,049	164,242	51,593
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	1,535	12,706	936	30,600	51,202	18,767	687,843	939,241	234,928

TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Industrie et total de personnes occupées par établissement	Rang
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total, employés						
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
										CONFECTION DE VETEMENTS D HOMMES	6
38	141	20	7	88	78	232	2,385	3,329	911	- 4	
43	198	201	78	1,245	861	2,799	14,143	19,437	5,613	5 - 14	
36	264	585	258	4,241	4,758	14,775	43,469	66,300	23,523	15 - 49	
6	27	509	263	4,096	6,107	17,801	35,654	62,644	27,931	50 - 99	
2		451	207	4,272	6,646	19,607	36,706	66,949	30,600	100 - 199	
2		584	416	5,782	8,852	26,932	43,241	82,837	40,867	200 - 499	
-	-	497	321	5,281	6,267	21,466	31,655	62,279	31,039	500 -	
-	-	123	54	1,202	177	1,202	36	10	28-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	
127	671	2,970	1,604	26,206	33,746	104,814	207,289	363,784	160,456	TOTAL	
										IMPRIMERIE COMMERCIALE	7
859	3,440	190	74	1,008	1,228	4,609	9,358	22,985	13,459	- 4	
205	1,222	833	411	6,020	4,382	19,108	20,944	52,674	31,305	5 - 14	
15	142	1,613	702	13,766	8,289	39,975	39,894	103,792	63,382	15 - 49	
-	-	1,116	499	10,421	5,839	30,520	33,890	79,984	45,914	50 - 99	
-	-	761	360	7,429	4,423	23,990	27,735	67,982	40,274	100 - 199	
-	-	873	548	9,360	4,861	25,044	27,811	67,459	39,948	200 - 499	
-	-	1,144	540	11,225	4,538	26,106	27,925	67,439	39,876	500 - 999 *	
1,079	4,804	6,530	3,134	59,229	33,560	169,353	187,558	462,315	274,158	TOTAL	
										BOULANGERIES	8
1,375	4,574	488	827	3,169	1,985	5,315	16,340	33,815	16,305	- 4	
765	3,385	1,451	1,284	7,905	5,495	16,469	31,215	64,765	31,493	5 - 14	
91	568	1,986	850	10,678	6,634	23,433	43,330	85,163	39,418	15 - 49	
-	-	1,319	269	7,329	3,713	14,962	29,239	57,871	27,300	50 - 99	
-	-	1,612	346	8,912	4,543	18,455	37,367	71,150	32,104	100 - 199	
-	-	2,226	295	12,548	5,620	25,734	48,954	95,604	44,882	200 - 499	
-	-	1,422	140	7,983	3,911	16,559	30,001	60,544	29,292	500 - 999	
-	-	320	46	2,567	366	2,567	46	-	46-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	
2,231	8,527	10,824	4,057	61,092	32,267	123,494	236,492	468,911	220,748	TOTAL	
										IMPRIMERIE ET EDITION	9
214	821	34	54	227	369	1,146	1,165	4,707	3,408	- 4	
106	561	377	341	2,499	2,123	7,533	3,907	16,993	12,770	5 - 14	
11	92	803	543	5,441	3,227	13,247	5,946	27,200	20,922	15 - 49	
-	-	826	526	5,595	2,707	11,446	5,747	26,776	20,778	50 - 99	
-	-	1,436	861	10,823	4,787	23,558	13,674	56,620	42,551	100 - 199	
-	-	2,311	1,276	17,139	6,625	34,338	26,226	97,218	70,953	200 - 499	
-	-	1,623	711	12,296	4,041	23,411	16,672	62,091	45,158	500 - 999	
-	-	3,120	1,913	30,348	7,900	48,959	32,199	121,574	88,545	1,000 - *	
331	1,475	10,530	6,225	84,369	31,779	163,639	105,537	413,180	305,086	TOTAL	
										FABRIQUES LAITIÈRES	10
291	900	273	54	920	995	2,902	46,623	56,242	8,699	- 4	
257	1,111	1,725	491	7,581	4,579	14,993	137,007	173,971	33,793	5 - 14	
25		3,352	654	16,009	7,429	28,227	187,614	248,436	56,917	15 - 49	
-	-	2,907	533	15,447	6,264	26,385	174,896	234,091	55,482	50 - 99	
2		2,500	415	13,395	4,908	21,842	111,694	155,430	41,857	100 - 199	
-	-	4,325	552	24,306	7,248	34,511	135,672	194,109	55,799	200 - 999	
-	-	281	52	2,204	333	2,204	12,692	13,254	627	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	
575	2,161	15,363	2,751	79,863	31,756	131,065	806,198	1,075,532	253,175	TOTAL	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
11 COMMUNICATIONS EQUIPMENT MFRS.										
	- 4	21	27	3	60	98	10	251	625	371
	5 - 14	20	104	45	301	557	38	1,120	2,442	1,334
	15 - 49	40	371	484	1,738	2,875	152	7,656	16,664	9,028
	50 - 99	18	448	525	2,081	3,258	137	6,363	16,664	9,697
	100 - 199	16	469	1,284	3,645	5,003	130	9,977	25,708	16,367
	200 - 499	13	916	1,883	5,729	8,746	293	19,564	47,921	27,167
	500 - 999	9	2,217	2,130	9,190	19,433	368	40,938	101,363	61,709
	1,000 - *	6	5,403	3,312	19,441	42,374	901	72,127	190,404	123,525
	TOTAL	143	9,955	9,666	42,185	82,345	2,029	157,996	401,791	249,198
12 SMELTING AND REFINING										
	15 - 199	3	217	4	443	995	767	24,735	26,497	995
	200 - 499	6	1,885	-	3,925	8,798	7,255	15,139	33,148	10,754
	500 - *	14	21,086	47	44,533	116,316	44,966	274,693	658,609	338,950
	TOTAL	23	23,188	51	48,900	126,109	52,988	314,567	718,254	350,699
13 MOTOR VEHICLE PARTS & ACCESSORIES MFRS.										
	- 4	21	28	-	56	94	9	945	1,393	485
	5 - 14	25	141	22	361	633	44	3,204	5,274	2,200
	15 - 49	38	695	232	1,897	3,340	201	10,745	20,909	10,473
	50 - 99	20	862	360	2,594	4,527	196	13,698	25,944	12,665
	100 - 199	22	1,750	670	4,937	9,847	576	31,849	59,512	27,894
	200 - 499	18	3,135	1,245	9,609	19,600	1,113	71,927	125,365	54,815
	500 - *	10	13,693	1,012	32,809	89,687	5,009	221,890	389,569	173,145
	TOTAL	154	20,304	3,541	52,262	127,727	7,148	354,258	627,966	281,677
14 AIRCRAFT AND PARTS MFRS.										
	- 4	17	29	-	56	106	7	171	527	349
	5 - 14	13	76	2	158	359	18	437	1,180	725
	15 - 49	19	338	14	791	1,825	78	2,460	6,016	3,445
	50 - 99	8	300	10	661	1,391	59	2,146	5,343	3,196
	100 - 199	11	1,074	53	2,601	5,747	199	9,364	22,167	12,705
	200 - 499	9	1,938	91	4,282	9,515	465	16,921	37,031	19,614
	500 - 999	5	2,631	69	6,053	13,106	424	19,978	47,808	27,414
	1,500 - *	4	11,051	278	23,659	58,348	1,896	141,724	283,704	142,463
	TOTAL	86	17,437	517	38,262	90,398	3,146	193,201	403,776	209,911
15 WOMENS CLOTHING FACTORIES										
	- 4	45	14	51	134	167	9	1,812	2,791	975
	5 - 14	122	230	540	1,575	2,298	62	11,772	18,637	6,971
	15 - 49	268	1,572	5,025	13,089	20,263	239	61,995	107,214	45,781
	50 - 99	125	1,524	5,829	14,521	21,710	224	53,714	97,671	44,711
	100 - 199	56	1,068	5,572	13,154	18,871	211	50,626	88,887	38,904
	200 - 499	12	598	2,103	5,549	6,939	89	22,447	38,972	17,144
	TOTAL	628	5,006	19,120	48,023	70,249	834	202,366	354,173	154,488

TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE												
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale	Industrie et total de personnes occupées par établissement	Ran	
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
		Male - Hommes	Female - Femmes	Salaries - Traitements et salaires	Number - Nombre	Salaries and wages - Traitements et salaires						
Number - Nombre	With- drawals - Re- traits											
	\$'000	number - nombre		\$'000			\$'000					
MFRS. DE MATERIEL DE TELECOMMUNICATION												11
5		19	1	92	50	190	251	625	371	-	4	
1		33	23	310	205	868	1,316	2,693	1,393	5	14	
-	-	278	116	2,433	1,249	5,308	8,644	18,252	9,628	15	49	
-	-	215	84	1,889	1,272	5,147	7,051	17,652	10,043	50	99	
-	-	326	173	2,867	2,252	7,870	13,558	29,975	17,966	100	199	
-	-	942	364	7,811	4,105	16,556	24,301	53,472	27,791	200	499	
-	-	2,251	579	17,153	7,177	36,587	62,194	125,133	66,398	500	999	
-	-	4,439	1,163	35,549	14,317	77,923	98,515	223,431	127,865	1,000	*	
6		8,503	2,503	68,103	30,627	150,448	215,831	471,232	261,456	TOTAL		
FONTE ET AFFINAGE												12
-	-	82	20	680	323	1,674	33,037	34,840	1,035	15	199	
-	-	271	36	1,926	2,192	10,725	15,210	33,196	10,731	200	499	
-	-	5,836	669	45,735	27,929	161,760	430,814	828,763	352,983	500	*	
-	-	6,189	725	48,340	30,153	174,450	479,061	896,798	364,749	TOTAL		
MFRS. DE PIÈCES & ACCESSOIRES D AUTO.												13
12	60	10	2	47	40	141	972	1,423	498	-	4	
5	19	46	19	319	228	952	4,245	6,407	2,368	5	14	
-	-	153	82	1,325	1,162	4,665	12,449	23,343	11,248	15	49	
3	48	180	68	1,647	1,470	6,174	16,031	29,243	13,580	50	99	
-	-	563	202	4,852	3,185	14,698	35,435	63,532	28,671	100	199	
-	-	771	292	6,698	5,443	26,298	75,863	130,059	55,659	200	499	
-	-	2,686	523	25,569	17,914	115,256	226,667	395,203	173,800	500	*	
20	127	4,409	1,188	40,456	29,442	168,183	371,662	649,210	285,814	TOTAL		
MFRS. D AVIONS ET D ELEMENTS												14
9		9	3	57	41	164	171	527	349	-	4	
1		23	7	145	108	504	555	1,435	861	5	14	
-	-	85	34	815	471	2,641	2,748	6,381	3,522	15	49	
-	-	222	50	1,462	582	2,853	3,944	8,171	4,311	50	99	
-	-	393	142	3,244	1,662	8,991	15,230	28,802	13,973	100	199	
-	-	787	285	6,144	3,101	15,660	17,927	38,401	20,059	200	499	
-	-	913	366	7,070	3,979	20,176	26,928	59,107	31,591	500	999	
-	-	5,858	1,512	49,814	18,699	108,162	153,155	296,705	144,656	1,500	*	
10		8,290	2,399	68,752	28,643	159,150	220,658	439,528	219,322	TOTAL		
CONFECTION DE VETEMENTS DE FEMMES												15
19	60	26	14	128	105	295	1,823	2,803	976	-	4	
53	206	188	102	1,225	1,060	3,523	11,996	18,898	7,070	5	14	
32	196	943	554	7,924	8,094	28,187	63,141	108,362	45,780	15	49	
7	45	778	550	8,138	8,681	29,849	54,464	98,589	44,874	50	99	
2		510	429	5,975	7,579	24,846	51,433	89,810	39,020	100	199	
2		261	155	3,056	3,117	9,994	22,574	39,096	17,141	200	499	
115	613	2,706	1,804	26,445	28,636	96,694	205,432	357,558	154,812	TOTAL		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
16 SLAUGHTERING AND MEAT PACKING PLANTS										
	— 4	79	98	6	213	385	84	8,370	10,171	1,795
	5 — 14	59	315	26	718	1,257	247	22,689	26,417	3,544
	15 — 49	52	848	103	2,060	3,536	462	70,890	83,877	12,699
	50 — 99	26	1,116	200	2,888	5,231	552	106,284	125,533	18,659
	100 — 199	14	1,346	240	3,432	6,501	780	63,023	79,362	15,718
	200 — 499	21	3,983	901	10,353	23,048	1,511	217,910	268,703	49,511
	500 — 999	9	3,510	928	9,299	21,380	1,087	204,481	254,383	47,634
	1,000 —	5	4,622	1,063	12,180	29,560	2,194	278,962	349,970	70,209
	TOTAL	265	15,838	3,467	41,144	90,898	6,916	972,609	1,198,417	219,769
17 METAL STAMPING, PRESSING & COATING IND.										
	— 4	117	141	1	286	478	69	1,352	3,250	1,846
	5 — 14	186	1,070	62	2,313	4,416	409	10,905	22,540	11,542
	15 — 49	188	3,648	456	8,701	16,800	1,159	41,249	83,558	42,123
	50 — 99	66	3,150	484	7,964	14,816	1,082	41,917	78,099	35,253
	100 — 199	37	3,441	360	8,108	15,536	1,178	51,164	100,539	48,997
	200 — 499	16	3,712	457	8,899	21,314	1,113	79,629	134,961	56,042
	500 — 999	5	2,222	234	5,442	14,902	702	64,214	109,580	45,031
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	615	17,384	2,054	41,713	88,262	5,713	290,430	532,526	240,834
18 HOUSEHOLD FURNITURE IND.										
	— 4	989	724	83	1,658	2,315	146	7,187	16,110	8,856
	5 — 14	342	1,759	242	4,287	6,698	369	12,590	26,653	13,870
	15 — 49	209	4,192	568	10,130	16,033	587	37,107	70,195	33,204
	50 — 99	63	3,302	449	8,386	13,192	483	28,024	55,561	27,819
	100 — 199	37	3,594	440	8,856	13,769	481	28,002	54,999	27,439
	200 — 499 *	12	2,407	262	6,052	9,854	290	15,785	34,147	18,803
	TOTAL	1,652	15,978	2,044	39,368	61,861	2,357	128,695	257,664	129,990
19 SHOE FACTORIES										
	— 4	22	15	5	44	64	3	171	343	170
	5 — 14	26	102	58	339	413	16	942	1,835	902
	15 — 49	58	740	741	3,094	4,156	92	9,060	16,814	7,886
	50 — 99	44	1,374	1,449	5,663	7,740	129	14,312	28,554	14,028
	100 — 199	41	2,411	2,861	10,649	14,595	255	25,629	55,095	30,034
	200 — 999 *	31	3,905	4,167	16,370	23,906	345	43,469	90,334	46,980
	TOTAL	222	8,547	9,281	36,156	50,874	841	93,582	192,975	99,999
20 MFRS OF ELECTRICAL INDUSTRIAL EQUIPMENT										
	— 4	8	14	—	28	50	4	298	537	270
	5 — 14	27	131	9	294	597	40	2,497	4,568	2,224
	15 — 49	28	469	114	1,214	2,213	149	7,377	14,981	7,282
	50 — 99	21	746	269	2,166	3,903	178	9,709	21,666	12,276
	100 — 199	13	969	203	2,517	4,999	220	18,191	33,103	15,378
	200 — 499	14	2,156	736	6,233	12,514	590	27,689	66,144	39,348
	500 —	8	6,116	1,027	15,812	39,995	1,676	56,531	187,455	127,536
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	119	10,601	2,358	28,265	64,270	2,857	122,292	328,455	204,311



TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	Rang
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
Number - Nombre	With- drawals - Re- traits											
	\$'000	number - nombre		\$'000			\$'000					
ABATTAGE ET PREPARATION DE LA VIANDE												
73	213	22	2	68	128	453	8,655	10,525	1,865	-	4	
24	120	114	21	572	476	1,829	24,405	28,390	3,802	5	14	
3	10	319	77	2,017	1,347	5,553	73,167	86,554	13,086	15	49	
-	-	387	93	2,725	1,796	7,956	108,709	128,243	18,956	50	99	
-	-	427	64	2,519	2,077	9,021	72,073	89,242	16,599	100	199	
-	-	1,422	303	9,829	6,609	32,877	251,659	306,640	53,569	200	499	
-	-	1,254	310	8,691	6,002	30,071	219,510	271,663	49,931	500	999	
-	-	1,739	457	12,039	7,881	41,598	305,630	379,018	72,714	1,000	-	
100	343	5,684	1,327	38,460	26,316	129,358	1,063,808	1,300,276	230,522	TOTAL		
IND. ESTAMPAGE, MATRICAGE ETC DES METAUX												17
93	337	37	9	166	188	644	1,403	3,320	1,864	-	4	
59	305	279	101	1,879	1,512	6,295	13,511	25,831	12,424	5	14	
6	-	903	340	7,628	5,347	24,428	51,493	95,909	44,442	15	49	
1	-	488	184	4,653	4,306	19,468	45,805	83,224	36,535	50	99	
-	-	961	348	7,377	5,110	22,913	63,022	114,411	51,455	100	199	
-	-	1,040	295	8,889	5,504	30,203	88,337	144,875	57,229	200	499	
-	-	495	106	4,256	3,057	19,158	69,565	116,528	46,376	500	999	
-	-	112	56	1,401	168	1,401	68	-	68-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		
159	681	4,315	1,439	36,249	25,192	124,511	333,205	584,097	250,259	TOTAL		
IND. DES MEUBLES DE MAISON												18
1,046	3,249	52	10	194	869	2,510	7,337	16,367	8,964	-	4	
234	1,061	287	121	1,501	2,409	8,199	13,515	27,885	14,232	5	14	
35	-	762	304	5,244	5,826	21,277	39,404	72,848	33,662	15	49	
2	-	575	213	4,582	4,539	17,773	29,214	56,951	28,002	50	99	
-	-	507	201	4,128	4,742	17,897	28,330	55,201	27,309	100	199	
-	-	455	195	3,983	3,319	13,837	16,527	34,806	18,726	200	499 *	
1,317	4,523	2,638	1,044	19,632	21,704	81,493	134,328	264,059	130,895	TOTAL		
FABRIQUES DE CHAUSSURES												19
20	42	2	2	9	24	73	179	361	181	-	4	
12	51	27	5	133	192	546	972	1,883	919	5	14	
8	-	173	76	1,222	1,730	5,378	9,649	17,496	8,002	15	49	
-	-	270	116	2,094	3,209	9,834	14,536	28,692	13,961	50	99	
1	-	473	258	3,963	6,003	18,558	25,954	55,257	29,865	100	199	
-	-	822	452	7,005	9,346	30,911	45,446	92,261	46,850	200	999 *	
41	142	1,767	909	14,426	20,504	65,300	96,736	195,951	99,778	TOTAL		
MFRS. DE MATERIEL ELECTRIQUE INDUSTRIEL												20
1	-	8	2	51	24	101	300	539	270	-	4	
2	-	60	33	489	233	1,086	2,854	5,027	2,311	5	14	
-	-	211	74	1,620	868	3,833	8,168	16,078	7,643	15	49	
-	-	315	102	2,527	1,432	6,431	12,716	25,741	13,339	50	99	
-	-	547	177	4,338	1,896	9,337	21,342	37,670	16,938	100	199	
-	-	1,085	366	8,817	4,343	21,331	33,166	74,211	41,995	200	499	
-	-	3,374	825	27,793	11,342	67,788	70,035	201,049	127,625	500	-	
-	-	246	63	2,061	309	2,061	1,237	1,663	416	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		
3	-	5,846	1,642	47,697	20,447	111,967	149,818	361,978	210,538	TOTAL		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000				\$'000	
21 SYNTHETIC TEXTILE MILLS										
	— 49	14	151	125	634	890	69	2,387	4,297	1,935
	50 — 99	13	609	219	1,890	2,610	245	16,557	25,694	9,450
	100 — 199	8	548	339	1,921	2,776	230	12,187	19,402	7,205
	200 — 499	16	2,820	1,188	8,716	13,601	1,194	54,941	87,239	32,996
	500 — 999	5	2,472	491	6,510	10,574	1,057	29,697	54,662	25,504
	1,000 —	4	5,663	849	14,135	28,162	3,932	68,293	181,359	111,582
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	60	12,263	3,211	33,807	58,612	6,726	184,063	372,653	188,673
22 FRUIT & VEGETABLE CANNERS & PRESERVERS										
	— 4	83	47	28	164	198	49	2,666	4,609	1,873
	5 — 14	63	214	193	845	1,114	186	6,929	11,250	4,121
	15 — 49	89	1,069	1,009	4,346	5,278	705	29,088	45,752	17,599
	50 — 99	39	1,223	1,091	4,802	6,089	711	39,870	59,311	20,644
	100 — 199	35	2,221	1,876	8,893	12,050	1,424	68,545	116,137	47,564
	200 —	17	2,984	2,429	11,349	17,959	2,080	102,351	177,696	74,015
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	326	7,758	6,626	30,399	42,689	5,155	249,449	414,755	165,817
23 COTTON YARN AND CLOTH MILLS										
	— 14	3	—	7	14	15	2	763	1,026	224
	15 — 99	3	48	50	223	280	38	1,654	2,412	788
	100 — 199	5	328	331	1,316	1,848	152	5,117	9,324	3,992
	200 — 499	8	1,317	985	4,883	7,216	640	23,614	38,388	13,873
	500 —	15	8,744	3,272	26,654	43,924	3,800	143,440	247,636	101,991
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	34	10,437	4,645	33,090	53,284	4,632	174,589	298,785	120,867
24 MISCELLANEOUS METAL FABRICATING INDS.										
	— 4	102	132	7	279	476	58	1,292	3,256	1,968
	5 — 14	93	528	37	1,163	2,274	185	7,182	14,566	7,402
	15 — 49	109	1,915	192	4,347	8,278	643	27,226	50,496	23,375
	50 — 99	35	1,679	166	3,933	8,014	639	27,084	50,142	22,873
	100 — 199	22	2,023	176	4,754	9,868	893	28,279	53,953	25,291
	200 — 499	18	3,306	595	8,318	16,945	1,379	29,980	70,648	39,571
	500 — 999	5	2,701	132	6,156	14,626	1,247	24,419	63,036	37,650
	TOTAL	384	12,284	1,305	28,950	60,482	5,044	145,460	306,095	158,130
25 MFRS. OF INDUSTRIAL CHEMICALS										
	— 4	9	20	—	42	86	26	629	1,340	717
	5 — 14	26	140	1	308	679	616	3,299	9,580	5,717
	15 — 49	41	646	4	1,437	3,291	2,816	20,556	44,521	23,048
	50 — 99	25	1,041	4	2,271	5,762	6,235	31,965	80,384	42,947
	100 — 199	12	1,212	4	2,782	7,446	8,696	30,684	83,255	44,212
	200 — 499	11	2,034	36	4,442	10,663	5,721	42,440	112,598	65,681
	500 — 999	4	2,199	4	4,848	12,375	8,065	37,017	86,574	43,831
	1,000 —	4	4,244	2	9,278	25,772	16,899	81,035	199,319	99,799
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	132	11,536	55	25,408	66,074	49,075	247,626	617,570	325,953

TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE												
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale	Industrie et total de personnes occupées par établissement	Rang	
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
	\$'000	number - nombre		\$'000			\$'000					
IND. DES TEXTILES SYNTHETIQUES 21												
-	-	34	11	336	321	1,226	2,408	4,315	1,934	-	49	
-	-	116	54	1,034	998	3,645	17,070	26,276	9,521	50	99	
-	-	110	44	931	1,041	3,707	12,226	19,402	7,167	100	199	
-	-	455	202	3,801	4,665	17,401	56,404	90,100	33,133	200	499	
-	-	572	134	3,735	3,669	14,308	30,356	55,437	25,620	500	999	
-	-	1,407	437	9,368	8,356	37,530	78,227	189,825	109,993	1,000	-	
-	-	266	165	3,252	431	3,252	118	-	118	-	-	
-	-	2,960	1,047	22,457	19,481	81,069	196,808	385,355	187,251	TOTAL		
CONSERVES DE FRUITS ET DE LEGUMES 22												
56	149	25	15	113	115	311	2,766	4,740	1,904	-	4	
25	122	78	35	498	520	1,612	8,001	12,726	4,474	5	14	
5	31	318	132	2,298	2,528	7,575	31,404	48,534	18,090	15	49	
-	-	282	108	2,160	2,704	8,249	43,991	63,855	21,592	50	99	
-	-	572	211	4,067	4,880	16,117	76,958	125,515	48,656	100	199	
-	-	1,545	496	11,669	7,454	29,628	129,093	205,747	77,596	200	-	
-	-	443	169	3,349	612	3,349	5,241	5,728	8	-	-	
86	303	3,263	1,166	24,153	18,813	66,842	297,455	466,843	172,304	TOTAL		
FILES ET TISSUS DE COTON 23												
-	-	1	4	15	12	30	1,025	1,321	257	-	14	
-	-	16	7	145	121	425	1,657	2,412	785	15	99	
-	-	37	12	237	708	2,085	5,202	9,438	4,048	100	199	
-	-	166	74	1,189	2,542	8,405	23,664	38,440	13,874	200	499	
-	-	1,450	515	8,929	13,981	52,853	145,836	250,151	102,111	500	-	
-	-	505	265	4,650	770	4,650	7,958	8,425	1,139	-	-	
-	-	2,175	877	15,165	18,134	68,449	185,342	310,187	122,214	TOTAL		
IND. DES PRODUITS METALLIQUES DIVERS 24												
82	339	40	11	214	190	690	1,403	3,394	1,995	-	4	
19	97	168	61	1,243	794	3,517	8,496	16,390	7,943	5	14	
7	58	538	197	4,463	2,842	12,742	32,878	57,333	24,706	15	49	
-	-	467	182	3,979	2,494	11,993	31,677	55,715	24,094	50	99	
-	-	562	200	4,221	2,961	14,090	32,691	59,240	26,208	100	199	
-	-	1,072	379	8,483	5,352	25,428	37,606	80,130	41,634	200	499	
-	-	460	162	3,956	3,455	18,582	27,294	66,286	38,003	500	999	
108	494	3,307	1,192	26,559	18,088	87,041	172,046	338,487	164,584	TOTAL		
MFRS. DE PRODUITS CHIMIQUES INDUSTRIELS 25												
-	-	7	1	48	28	134	796	1,580	809	-	4	
-	-	80	8	472	229	1,151	4,716	12,008	6,648	5	14	
-	-	381	77	2,632	1,108	5,924	28,379	58,222	29,049	15	49	
-	-	512	140	3,969	1,697	9,731	43,250	94,631	46,151	50	99	
-	-	397	79	3,118	1,692	10,564	44,573	98,908	45,942	100	199	
-	-	911	194	6,734	3,175	17,397	51,251	123,427	67,964	200	499	
-	-	686	93	5,237	2,982	17,612	40,095	89,975	44,119	500	999	
-	-	1,974	470	17,857	6,690	43,628	99,814	219,934	101,236	1,000	-	
-	-	307	137	3,049	444	3,049	9,059	11,385	2,140	-	-	
-	-	5,255	1,199	43,116	18,045	109,190	321,934	710,070	344,057	TOTAL		



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
26 SHIPBUILDING AND REPAIR										
	- 14	6	36	-	74	116	8	129	383	246
	15 - 49	25	661	2	1,327	2,682	117	4,452	10,182	5,613
	50 - 99	12	701	-	1,515	3,462	128	3,624	10,313	6,562
	100 - 199	8	817	10	1,679	3,946	116	5,398	11,771	6,263
	200 - 499	3	757	4	1,570	3,037	126	4,138	9,222	4,958
	500 - 999	6	3,774	3	7,850	19,887	462	29,537	66,221	36,222
	1,000 -	5	7,192	13	15,724	36,776	1,110	48,732	126,300	76,458
	TOTAL	65	13,938	32	29,738	69,907	2,067	96,011	234,393	136,322
27 FISH PRODUCTS IND.										
	- 4	90	104	13	261	251	45	2,653	3,572	925
	5 - 14	99	487	176	1,371	1,368	268	6,723	10,052	3,037
	15 - 49	97	1,472	704	4,455	4,895	580	31,761	43,920	11,333
	50 - 99	42	1,734	849	5,259	6,357	766	34,742	50,589	16,089
	100 - 199	25	2,058	875	6,060	6,904	768	31,413	49,617	15,932
	200 - 999	18	2,925	1,541	9,495	13,332	1,575	50,307	86,733	36,020
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	371	8,780	4,158	26,900	33,107	4,002	157,599	244,484	83,335
28 OTHER KNITTING MILLS										
	- 4	26	13	19	66	76	9	1,152	1,387	418
	5 - 14	33	72	140	456	553	26	6,104	8,429	2,513
	15 - 49	77	657	1,312	4,304	5,185	207	25,221	38,688	13,654
	50 - 99	44	846	1,961	6,227	7,934	237	30,657	49,313	19,125
	100 - 199	25	862	2,391	6,948	9,068	309	24,487	44,665	20,974
	200 - 999	17	1,616	3,584	10,982	13,696	607	33,670	60,724	27,603
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	222	4,066	9,407	28,982	36,513	1,395	121,291	203,205	84,287
29 WIRE AND WIRE PRODUCTS MFRS.										
	- 4	45	58	-	116	193	19	576	1,270	685
	5 - 14	55	317	24	701	1,326	89	3,521	7,550	3,090
	15 - 49	63	1,184	223	3,021	5,466	360	13,889	28,017	14,143
	50 - 99	25	1,159	191	2,990	5,811	282	16,012	31,182	14,829
	100 - 199	19	1,639	205	4,213	8,394	615	26,758	52,850	25,604
	200 - 499	13	3,088	258	7,318	18,036	1,239	65,269	114,807	49,451
	500 - 999	5	2,589	277	6,362	16,293	1,181	57,509	87,338	29,646
	TOTAL	225	10,034	1,178	24,720	55,518	3,785	183,533	323,013	138,349
30 FABRICATED STRUCTURAL METAL IND.										
	5 - 14	13	83	-	189	382	26	1,757	2,902	1,121
	15 - 49	24	568	2	1,214	2,629	123	7,547	14,872	7,216
	50 - 99	11	630	-	1,324	3,132	153	9,031	16,579	7,394
	100 - 199	17	1,764	-	3,666	9,352	317	27,437	46,422	18,705
	200 - 499	19	4,444	2	9,509	23,855	982	65,309	129,724	63,449
	500 - *	5	3,217	3	5,765	17,398	615	33,692	67,593	33,368
	TOTAL	89	10,706	7	21,667	56,748	2,216	144,774	278,092	131,253

TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement		Rang
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total, employés								
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
CONSTRUCTION ET REPARATION DE NAVIRES 26													
3		7	5	54	48	170	129	383	246	—	14		
—	—	97	15	662	775	3,344	4,669	10,456	5,662	15	49		
—	—	75	21	550	797	4,012	3,845	11,071	7,072	50	99		
—	—	119	30	799	976	4,745	5,460	11,795	6,225	100	199		
—	—	105	25	583	891	3,621	4,178	9,235	4,931	200	499		
—	—	626	162	4,683	4,565	24,570	31,446	68,500	36,592	500	999		
—	—	1,610	270	9,631	9,085	46,408	50,532	129,082	77,439	1,000	—		
3		2,639	528	16,963	17,137	86,870	100,259	240,521	138,167	TOTAL			
IND. DU POISSON 27													
64	134	21	3	67	141	318	2,769	3,705	949	—	4		
40	126	109	34	408	806	1,776	8,162	11,753	3,288	5	14		
2	—	255	70	1,308	2,501	6,203	36,904	50,044	12,331	15	49		
—	—	275	70	1,322	2,928	7,679	39,781	56,331	16,932	50	99		
1	—	588	86	2,179	3,607	9,082	32,806	51,469	16,382	100	199		
—	—	1,034	289	5,867	5,789	19,199	68,250	107,046	38,266	200	999		
—	—	157	50	1,204	207	1,204	4,431	5,105	487	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.			
107	284	2,439	602	12,353	15,979	45,460	193,103	285,453	88,635	TOTAL			
IND. DES TRICOTS 28													
15	46	9	4	54	45	130	1,159	1,404	428	—	4		
13	40	42	20	337	274	889	6,135	8,453	2,507	5	14		
8	44	224	111	1,862	2,304	7,047	25,794	39,267	13,679	15	49		
—	—	284	138	2,471	3,229	10,405	30,997	49,613	19,095	50	99		
—	—	255	146	2,407	3,654	11,475	24,882	45,010	20,928	100	199		
—	—	446	308	4,066	5,954	17,762	34,379	61,436	27,597	200	999		
—	—	24	13	338	37	338	51	—	51	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.			
36	130	1,284	740	11,534	15,497	48,047	123,397	205,183	84,181	TOTAL			
IND. DU FIL METALLIQUE ET SES PRODUITS 29													
28	96	21	3	95	82	288	588	1,285	688	—	4		
10	55	89	39	649	469	1,974	3,812	8,105	4,293	5	14		
—	—	232	111	2,234	1,750	7,699	16,517	31,274	14,831	15	49		
—	—	291	108	2,649	1,749	8,459	17,972	33,804	15,540	50	99		
—	—	550	195	4,453	2,589	12,847	33,005	60,881	27,653	100	199		
—	—	909	290	7,314	4,545	25,350	70,028	120,673	50,431	200	499		
—	—	637	163	5,454	3,666	21,747	60,618	90,798	30,039	500	999		
38	151	2,729	909	22,847	14,850	78,365	202,542	346,821	143,475	TOTAL			
IND. FABRICATION CHARPENTES METALLIQUES 30													
2	—	28	10	193	121	574	1,841	3,056	1,192	5	14		
—	—	138	36	918	744	3,546	9,048	16,728	7,571	15	49		
2	—	208	44	1,356	882	4,489	9,956	17,676	7,567	50	99		
—	—	435	109	3,271	2,308	12,623	34,491	55,578	20,850	100	199		
—	—	1,338	251	9,522	6,035	33,377	71,022	143,539	71,604	200	499		
—	—	1,037	255	10,105	4,512	27,503	35,179	70,019	34,412	500	— *		
4	—	3,184	705	25,364	14,602	82,112	161,538	306,596	143,196	TOTAL			

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires					
											number — nombre
-31 VENEER AND PLYWOOD MILLS											
	- 4	4	7	3	21		3	51	112	60	
	5 - 14	10	72	14	185		19	314	721	385	
	15 - 49	9	214	23	538		53	2,096	3,702	1,579	
	50 - 99	17	893	160	2,385	3,343	296	10,637	16,874	6,280	
	100 - 199	16	1,598	368	4,530	6,115	541	11,496	24,586	12,828	
	200 - 499	18	4,106	780	10,315	19,127	1,142	41,694	77,516	36,193	
	500 - 1,499	6	3,752	409	8,187	20,332	1,279	46,309	83,021	36,170	
	TOTAL	80	10,642	1,757	26,161	49,912	3,334	112,597	206,534	93,494	
32 SOFT DRINK MFRS.											
	- 4	63	57	2	133	187	55	875	1,871	934	
	5 - 14	185	751	44	1,708	2,435	895	9,418	23,407	13,123	
	15 - 49	186	1,795	162	4,297	6,340	2,100	29,337	74,689	43,353	
	50 - 99	25	594	23	1,400	2,406	578	10,119	29,231	18,807	
	100 - 199	14	597	35	1,453	2,467	559	11,284	34,165	22,403	
	200 - 999	8	1,150	16	2,604	5,361	754	16,007	55,089	38,407	
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
	TOTAL	481	4,944	282	11,595	19,196	4,942	77,040	218,452	137,027	
33 MISCELLANEOUS FOOD MFRS.											
	- 4	69	46	20	144	220	45	1,692	2,700	1,010	
	5 - 14	69	221	108	691	1,076	207	10,007	15,586	5,554	
	15 - 49	70	751	584	2,802	4,316	713	56,923	82,785	24,979	
	50 - 99	34	1,063	571	3,490	6,057	1,779	75,274	109,096	32,526	
	100 - 199	26	1,156	846	4,313	7,305	1,064	64,388	110,254	44,676	
	200 - 999	13	1,865	952	5,948	12,076	1,874	121,904	218,548	96,284	
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
	TOTAL	281	5,102	3,081	17,387	31,049	5,682	330,187	538,968	205,028	
34 HARDWARE, TOOL AND CUTLERY MFRS.											
	- 4	102	131	2	265	448	43	939	2,525	1,553	
	5 - 14	122	743	40	1,602	3,092	153	4,364	11,893	7,440	
	15 - 49	103	1,974	134	4,583	9,111	378	13,632	35,930	22,064	
	50 - 99	37	1,816	301	4,671	8,779	416	12,598	33,538	20,620	
	100 - 199	22	1,849	582	5,222	10,185	546	19,413	47,686	28,827	
	200 - 499	11	1,898	586	5,556	11,094	483	19,752	54,138	35,366	
	TOTAL	397	8,411	1,645	21,898	42,708	2,018	70,698	185,710	115,869	
35 MFRS. OF MAJOR APPLIANCES											
	- 14	5	17	1	36	63	4	111	256	142	
	15 - 49	5	105	2	222	364	27	1,333	3,730	1,719	
	50 - 199	6	435	30	953	1,634	122	7,012	11,339	4,088	
	200 - 499	13	2,640	198	5,928	11,319	851	36,685	64,125	28,026	
	500 - *	10	5,488	317	12,201	27,729	2,130	107,937	190,171	84,698	
	TOTAL	39	8,685	548	19,340	41,109	3,134	153,077	269,620	118,672	



TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Industrie et total de personnes occupées par établissement	Rang
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees		Total employees							
				Total, employés							
Number - Nombre	With- drawals - Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale		
		Male - Hommes	Female - Femmes	Salaries - Traitements							
	\$'000	number - nombre		\$'000			\$'000				

## FABRIQUES DE PLACAGES ET CONTREPLAQUES 31

1		2	-		12	35	51	112	60	-	4
1		7	2		95	251	314	721	384	5	14
1		12	6	111	255	844	2,099	3,711	1,584	15	49
-	-	91	25	588	1,169	3,930	10,747	16,997	6,293	50	99
-	-	145	44	1,032	2,155	7,148	13,788	27,509	13,481	100	199
-	-	373	92	2,944	5,351	22,072	47,448	83,728	36,771	200	499
-	-	435	107	3,465	4,703	23,797	54,173	90,878	36,193	500	1,499
3		1,065	276	8,165	13,740	58,077	128,622	223,658	94,766	TOTAL	

## MFRS. DE BOISSONS GAZEUSES 32

50	155	32	6	120	97	308	981	2,061	1,016	-	4
62	329	776	97	3,422	1,668	5,857	10,219	24,766	13,662	5	14
17	199	2,530	287	12,270	4,774	18,609	32,787	79,098	44,328	15	49
-	-	998	124	5,192	1,739	7,598	13,146	32,805	19,497	50	99
-	-	1,165	141	6,004	1,938	8,470	13,058	36,335	22,730	100	199
-	-	1,674	126	9,349	2,966	14,710	19,246	59,779	39,898	200	999
-	-	148	123	1,913	271	1,913	123	-	122-		
129	683	7,323	904	38,269	13,453	57,465	89,560	234,845	141,009	TOTAL	

## MFRS. D ALIMENTS DIVERS 33

35	104	37	6	133	109	353	1,891	3,008	1,119	-	4
14	69	177	70	1,332	576	2,408	11,355	17,405	6,079	5	14
-	-	537	196	4,757	2,068	9,074	62,360	89,640	26,468	15	49
-	-	526	164	4,291	2,324	10,348	81,577	116,873	34,108	50	99
-	-	1,110	359	8,028	3,471	15,332	75,444	124,587	48,029	100	199
-	-	840	326	6,617	3,983	18,694	129,422	229,178	99,651	200	999
-	-	544	183	4,985	727	4,985	155	-	155-		
49	172	3,771	1,304	30,144	13,258	61,194	362,204	580,691	215,298	TOTAL	

## MFRS. DE QUINCAILLERIE, D OUTILS ETC. 34

94	395	34	7	148	174	596	975	2,576	1,568	-	4
44		158	65	1,207	1,006	4,299	4,765	12,385	7,543	5	14
2		420	158	3,873	2,686	12,983	16,210	39,077	22,744	15	49
-	-	362	145	3,368	2,624	12,147	15,128	36,984	21,541	50	99
-	-	574	291	5,187	3,296	15,372	27,324	57,288	30,496	100	199
-	-	579	261	5,042	3,324	16,137	24,184	58,977	36,091	200	499
140	689	2,127	927	18,826	13,110	61,534	88,587	207,287	119,983	TOTAL	

## MFRS. DE GROS APPAREILS 35

1		5	1	34	24	97	187	357	168	-	14
-	-	21	9	152	137	516	1,852	4,321	1,775	15	49
-	-	119	32	747	616	2,381	7,118	11,608	4,257	50	199
-	-	795	306	5,726	3,939	17,046	39,673	66,940	28,282	200	499
-	-	1,927	486	13,500	8,218	41,229	124,153	209,103	88,230	500	-
1		2,867	834	20,160	12,934	61,269	172,984	292,328	122,712	TOTAL	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. PRINCIPAL STATISTICS BY EMPLOYMENT SIZE OF ESTABLISHMENT, FORTY LEADING INDUSTRIES IN TERMS OF TOTAL EMPLOYEES, 1964

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		

## 36 ORNAMENTAL &amp; ARCHITECTURAL METAL IND.

-	4	252	304	-	618	1,051	131	2,751	6,258	3,385
5 -	14	201	1,211	17	2,530	4,828	389	9,897	21,709	11,409
15 -	49	134	2,524	108	5,641	10,552	588	26,827	52,711	25,494
50 -	99	28	1,289	78	3,014	5,997	289	17,333	32,897	15,410
100 -	199	19	1,835	94	4,101	7,702	390	21,080	42,421	21,664
200 -		7	1,643	56	3,685	7,870	359	21,272	42,291	20,722
TOTAL		641	8,806	353	19,589	38,000	2,147	99,160	198,288	98,085

## 37 AGRICULTURAL IMPLEMENT IND.

-	4	25	42	-	80	139	24	587	1,136	610
5 -	14	25	166	-	343	607	56	2,105	3,653	1,814
15 -	49	20	393	6	858	1,383	87	3,543	7,108	3,571
50 -	99	10	549	3	1,154	2,121	95	6,284	12,410	6,305
100 -	199	3	270	-	596	1,108	133	3,325	6,930	3,747
200 -	499	6	1,425	4	3,094	6,912	300	23,435	41,451	19,429
500 -		5	6,672	39	14,364	39,225	1,799	95,898	171,275	78,545
HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
TOTAL		94	9,517	52	20,488	51,496	2,494	135,176	243,963	114,022

## 38 SASH, DOOR AND OTHER MILLWORK PLANTS

-	4	540	433	1	933	1,296	117	4,875	9,627	4,664
5 -	14	272	1,732	13	3,791	5,930	507	16,026	28,670	12,235
15 -	49	157	3,223	46	7,285	11,802	869	37,239	64,326	26,784
50 -	99	44	2,234	69	5,149	8,456	586	24,541	44,134	19,336
100 -	499	15	1,652	144	4,108	6,884	435	21,381	38,702	17,753
HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
TOTAL		1,028	9,274	273	21,266	34,368	2,514	104,062	185,461	80,773

## 39 OTHER PAPER CONVERTERS

-	4	26	34	3	77	121	11	693	1,244	543
5 -	14	51	248	84	683	1,110	124	5,156	8,673	3,612
15 -	49	71	1,008	440	3,132	5,252	388	24,414	40,262	15,754
50 -	99	20	705	308	2,223	3,758	272	12,929	23,885	10,752
100 -	199	16	956	533	3,261	6,049	437	25,952	48,477	22,586
200 -	999 *	20	2,762	1,314	8,790	17,802	1,179	63,804	113,871	49,283
TOTAL		204	5,713	2,682	18,166	34,092	2,411	132,949	236,412	102,532

## 40 MFRS. OF MISC. ELECTRICAL PRODUCTS

-	4	19	19	5	50	87	11	688	1,083	401
5 -	14	29	137	46	372	655	41	2,869	5,049	2,228
15 -	49	47	577	380	1,935	3,056	252	16,073	26,437	10,390
50 -	99	19	568	306	1,802	2,929	307	9,753	20,163	10,690
100 -	199	13	716	600	2,805	4,815	231	19,366	32,737	13,658
200 -	999	18	2,298	2,515	10,121	18,541	1,043	44,490	107,132	63,674
HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
TOTAL		145	4,315	3,852	17,085	30,084	1,884	93,239	192,602	101,041

TABLEAU 9. STATISTIQUES PRINCIPALES RÉPARTIES SELON LE NOMBRE DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT EN 1964 POUR LES 40 INDUSTRIES  
LES PLUS IMPORTANTES QUANT AU NOMBRE D'EMPLOYÉS

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement		Rang	
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity						
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés									
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale					
	\$'000	number - nombre		\$'000			\$'000							
IND PRODS. METALL. ARCHIT. & D ORNEMENT 36														
229	782	42	7	186	353	1,237	2,811	6,333	3,400	-	4			
87	-	292	94	1,822	1,614	6,650	10,557	22,463	11,491	5	14			
2	-	731	193	5,152	3,556	15,704	28,504	54,798	26,049	15	49			
-	-	394	97	3,049	1,858	9,046	19,057	34,995	15,787	50	99			
-	-	623	167	4,564	2,719	12,267	26,217	49,264	23,575	100	199			
-	-	787	222	5,233	2,708	13,102	23,118	46,799	23,383	200	-			
318	1,271	2,869	780	20,006	12,808	58,005	110,265	214,651	103,684	TOTAL				
MFRS. DE MATERIEL AGRICOLE 37														
12	33	16	2	64	60	203	606	1,161	616	-	4			
3	13	41	14	301	221	909	2,158	3,708	1,823	5	14			
-	-	107	23	742	529	2,126	4,146	7,864	3,719	15	49			
-	-	149	33	1,055	734	3,176	7,780	14,458	6,889	50	99			
-	-	139	20	897	429	2,005	4,234	7,920	3,844	100	199			
-	-	301	98	2,544	1,828	9,456	26,743	45,784	20,357	200	499			
-	-	1,465	284	10,103	8,460	49,329	108,441	190,691	84,904	500	-			
-	-	172	41	1,245	213	1,245	-	-	-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.				
15	46	2,390	515	16,951	12,474	68,448	154,108	271,585	122,153	TOTAL				
IND. DES PORTES ET CHASSIS, DU RABOTAGE 38														
536	1,471	51	7	193	492	1,489	5,259	10,231	4,893	-	4			
138	593	345	82	1,899	2,172	7,828	18,218	31,802	13,181	5	14			
8	56	864	188	5,223	4,321	17,026	44,141	73,467	28,857	15	49			
-	-	571	120	3,702	2,994	12,158	29,344	50,477	20,607	50	99			
-	-	422	137	3,005	2,355	9,889	28,515	46,736	18,918	100	499			
-	-	17	5	169	22	169	13	-	13	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.				
682	2,120	2,270	539	14,192	12,356	48,560	125,491	212,713	86,443	TOTAL				
AUTRES TRANSFORMATIONS DU PAPIER 39														
14	72	9	4	34	50	155	723	1,293	562	-	4			
9	47	90	32	634	454	1,744	5,821	9,590	3,867	5	14			
-	-	336	157	3,109	1,941	8,361	27,842	44,792	16,885	15	49			
-	-	208	84	2,019	1,305	5,777	14,493	25,806	11,104	50	99			
-	-	534	224	4,523	2,247	10,571	31,898	56,370	24,733	100	199			
-	-	1,157	565	9,960	5,798	27,762	69,901	120,891	50,347	200	999 *			
23	119	2,334	1,066	20,279	11,795	54,371	150,678	258,742	107,499	TOTAL				
MFRS. D APPAREILS ELECTRIQUES DIVERS 40														
9	34	8	3	74	35	162	691	1,084	398	-	4			
1	-	76	31	518	290	1,173	3,201	5,459	2,290	5	14			
6	65	250	102	2,087	1,309	5,143	17,812	28,803	11,019	15	49			
4	-	240	127	1,911	1,241	4,840	11,691	22,419	11,104	50	99			
-	-	319	132	2,969	1,767	7,784	23,252	38,098	15,116	100	199			
-	-	922	383	7,557	6,118	26,098	53,290	117,962	66,315	200	999			
-	-	313	130	2,668	443	2,668	2,945	3,247	255	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.				
20	171	2,128	908	17,785	11,203	47,868	112,883	217,073	106,497	TOTAL				



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures-homme payées	Wages - Salaires				
			number - nombre		'000		\$'000			
Canada										
1961										
1	- 4 .....	12,352	10,462	1,650	22,311	29,242	6,565	176,321	311,108	127,938
2	5- 14 .....	9,134	40,600	8,891	100,828	143,684	18,965	552,015	982,536	414,286
3	15- 49 .....	6,829	95,979	36,657	274,029	404,501	44,700	1,469,403	2,655,454	1,153,943
4	50- 99 .....	2,445	85,503	38,963	261,943	397,429	42,685	1,506,336	2,691,149	1,153,232
5	100- 199 .....	1,377	94,734	43,513	289,650	468,419	61,908	1,799,123	3,299,441	1,443,857
6	200- 499 .....	869	144,028	46,758	402,168	730,305	100,636	2,754,018	5,016,897	2,194,785
7	500- 999 .....	243	101,408	20,072	256,513	529,798	100,294	1,774,165	3,492,741	1,620,333
8	1,000-1,499 .....	55	44,078	5,596	106,603	229,225	53,805	809,552	1,563,504	708,242
9	1,500- .....	53	112,657	7,864	254,118	600,340	86,852	1,738,865	3,426,126	1,618,216
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	33,357	729,449	209,964	1,968,163	3,532,943	516,409	12,579,798	23,438,956	10,434,832
1962										
12	- 4 .....	12,270	10,050	1,299	23,832	32,411	7,037	185,607	331,858	139,232
13	5- 14 .....	9,173	41,658	8,384	106,999	157,508	20,574	599,225	1,070,060	453,178
14	15- 49 .....	6,844	98,653	36,798	286,330	434,266	47,337	1,601,312	2,842,838	1,211,181
15	50- 99 .....	2,462	87,938	38,324	268,081	420,635	45,993	1,641,667	2,920,823	1,256,357
16	100- 199 .....	1,396	98,992	44,445	303,825	504,439	65,798	1,986,468	3,554,878	1,537,213
17	200- 499 .....	902	149,395	50,219	422,438	782,831	104,155	2,998,291	5,500,358	2,422,752
18	500- 999 .....	256	107,111	22,844	276,452	585,932	109,678	2,082,976	3,985,513	1,812,184
19	1,000-1,499 .....	55	44,837	5,207	107,721	248,289	53,821	783,728	1,557,778	729,903
20	1,500- .....	56	118,673	9,549	275,698	668,203	86,053	2,095,603	4,025,981	1,867,644
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	33,414	757,307	217,069	2,071,376	3,834,514	540,447	13,974,877	25,790,087	11,429,644
1963										
23	- 4 .....	11,929	10,281	1,313	24,160	34,655	5,637	196,784	346,180	145,392
24	5- 14 .....	9,078	42,076	8,227	106,259	165,554	21,461	651,371	1,145,825	477,985
25	15- 49 .....	6,868	99,567	37,609	289,104	457,170	49,299	1,706,519	3,028,546	1,288,076
26	50- 99 .....	2,508	90,385	39,531	277,077	449,088	50,757	1,775,130	3,153,975	1,339,546
27	100- 199 .....	1,431	104,018	44,593	316,433	547,603	70,632	2,228,931	3,952,345	1,668,328
28	200- 499 .....	936	155,557	53,634	443,639	844,130	108,990	3,289,016	5,967,453	2,614,435
29	500- 999 .....	250	104,375	23,683	272,131	587,263	108,018	2,098,993	3,981,964	1,799,644
30	1,000-1,499 .....	59	48,339	4,587	114,420	269,334	59,705	904,834	1,743,441	792,080
31	1,500- .....	60	125,628	10,163	294,755	741,119	89,888	2,485,956	4,695,158	2,147,248
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	33,119	780,226	223,340	2,137,977	4,095,916	564,387	15,337,534	28,014,888	12,272,734
1964										
34	- 4 .....	12,075	10,608	1,340	25,174	37,835	6,504	202,473	363,899	157,025
35	5- 14 .....	9,133	42,498	8,363	108,115	174,618	22,468	683,114	1,204,129	505,981
36	15- 49 .....	7,012	102,963	38,533	300,528	494,665	52,534	1,846,765	3,269,953	1,399,797
37	50- 99 .....	2,527	91,990	41,352	284,841	478,962	52,363	1,897,997	3,320,542	1,397,663
38	100- 199 .....	1,515	110,609	46,702	335,900	603,852	79,926	2,526,576	4,451,238	1,889,473
39	200- 499 .....	966	160,095	55,791	461,616	906,006	114,914	3,465,386	6,386,285	2,851,944
40	500- 999 .....	275	114,139	26,323	301,794	675,410	109,428	2,417,732	4,563,831	2,059,818
41	1,000-1,499 .....	65	52,726	6,286	127,036	308,682	73,523	1,063,820	2,066,515	935,505
42	1,500- .....	62	137,179	10,005	320,183	833,604	103,449	2,824,612	5,229,706	2,338,785
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	33,630	822,807	234,695	2,265,188	4,513,633	615,108	16,928,476	30,856,099	13,535,991

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie		No.		
Working owners and partners — Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale						
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total, employés										
Number — Nombre	Withdrawals — Re-traités	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires									
	\$'000	number - nombre		\$'000			\$'000								
Canada															
1961															
10,675	30,187	3,431	1,303	12,927	16,846	42,169	196,270	336,069	133,116	- 4	1				
5,150	20,847	16,213	5,503	78,508	71,207	222,193	641,675	1,093,008	436,014	5- 14	2				
1,055	5,961	38,471	13,443	235,777	184,550	640,278	1,696,257	2,934,902	1,210,872	15- 49	3				
88	750	33,079	11,774	220,750	169,319	618,179	1,708,481	2,940,724	1,202,863	50- 99	4				
17	192	39,008	13,285	260,874	190,540	729,293	2,031,822	3,581,075	1,495,647	100- 199	5				
4	43	53,443	17,399	376,086	261,628	1,106,391	3,104,849	5,447,489	2,279,077	200- 499	6				
-	-	36,634	11,278	262,698	169,392	792,496	2,089,382	3,845,965	1,663,051	500- 999	7				
-	-	14,706	4,363	107,207	68,743	336,432	886,164	1,655,468	723,650	1,000-1,499	8				
-	-	36,232	8,824	280,431	165,577	880,771	1,964,290	3,768,280	1,735,331	1,500-	9				
...	...	39,871	14,862	333,214	54,733	333,214	245,057	292,631	51,941	Sièges sociaux, bureaux de vente, etc.	10				
16,989	57,980	311,088	102,034	2,168,471	1,352,535	5,701,415	14,564,247	25,895,611	10,931,561	Total	11				
1962															
11,109	32,644	3,315	1,490	14,118	16,154	46,530	209,574	361,227	144,797	- 4	12				
5,005	21,081	15,631	5,867	82,184	71,540	239,692	702,309	1,195,771	476,709	5- 14	13				
993	5,822	36,966	13,093	238,203	185,510	672,469	1,830,771	3,129,615	1,270,875	15- 49	14				
95	847	31,773	11,998	224,940	170,033	645,575	1,853,150	3,181,970	1,309,014	50- 99	15				
20	290	36,820	13,161	263,729	193,418	768,168	2,240,342	3,858,467	1,590,632	100- 199	16				
6	60	55,756	18,164	396,088	273,534	1,178,919	3,337,474	5,929,859	2,516,629	200- 499	17				
-	-	37,310	11,431	278,540	178,696	864,471	2,439,781	4,405,417	1,873,244	500- 999	18				
-	-	13,430	3,977	104,404	67,451	352,693	893,799	1,683,505	746,966	1,000-1,499	19				
-	-	37,537	9,388	294,118	175,147	962,321	2,325,956	4,382,690	2,001,688	1,500-	20				
...	...	42,448	15,585	365,335	58,033	365,335	284,989	344,798	56,113	Sièges sociaux, bureaux de vente, etc.	21				
17,228	60,744	310,986	104,154	2,261,660	1,389,516	6,096,174	16,118,144	28,473,319	11,986,666	Total	22				
1963															
10,563	32,567	2,950	1,426	13,667	15,970	48,322	218,458	373,515	151,140	- 4	23				
4,457	19,918	15,544	5,983	87,661	71,830	253,215	753,238	1,274,257	504,697	5- 14	24				
904	5,692	37,219	12,636	251,114	187,031	708,284	1,925,829	3,306,635	1,348,919	15- 49	25				
84	919	31,941	11,390	235,548	173,247	684,636	2,008,110	3,446,413	1,402,377	50- 99	26				
18	255	37,944	13,079	278,557	199,634	826,160	2,524,100	4,308,136	1,730,531	100- 199	27				
4	75	57,727	18,460	425,105	285,378	1,269,235	3,639,161	6,408,835	2,705,661	200- 499	28				
-	-	36,149	11,057	279,152	175,264	866,414	2,455,172	4,411,656	1,873,714	500- 999	29				
-	-	14,653	4,048	116,540	71,627	385,874	1,012,939	1,867,299	807,672	1,000-1,499	30				
-	-	40,165	10,248	324,282	186,204	1,065,401	2,705,364	5,055,895	2,292,576	1,500-	31				
...	...	43,615	15,640	387,748	59,255	387,748	315,826	370,466	57,786	Sièges sociaux, bureaux de vente, etc.	32				
16,030	59,426	317,907	103,967	2,399,373	1,425,440	6,495,289	17,558,196	30,823,107	12,875,073	Total	33				
1964															
10,618	34,241	3,006	1,660	14,962	16,614	52,798	222,656	389,659	162,755	- 4	34				
4,259	19,713	15,297	6,287	92,033	72,445	266,651	795,702	1,347,870	538,437	5- 14	35				
793	5,145	36,629	12,938	261,040	191,063	755,705	2,100,099	3,592,390	1,472,436	15- 49	36				
61	713	31,044	11,166	238,201	175,552	717,163	2,152,287	3,638,392	1,464,676	50- 99	37				
12	210	39,828	13,877	304,656	211,016	908,508	2,858,425	4,853,230	1,965,175	100- 199	38				
4	75	58,418	18,952	446,111	293,256	1,352,116	3,871,068	6,901,616	2,970,565	200- 499	39				
-	-	39,099	11,907	308,379	191,468	983,790	2,839,277	5,050,721	2,129,057	500- 999	40				
-	-	15,193	4,078	126,420	78,283	435,101	1,191,454	2,220,705	962,169	1,000-1,499	41				
-	-	42,563	10,600	357,520	200,347	1,191,124	3,066,444	5,638,875	2,511,031	1,500-	42				
...	...	45,224	15,989	417,984	61,213	417,984	370,488	438,119	70,881	Sièges sociaux, bureaux de vente, etc.	43				
15,747	60,098	326,301	107,454	2,567,306	1,491,257	7,080,939	19,467,898	34,071,578	14,247,184	Total	44				

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
Newfoundland										
1961										
1	- 4 .....	200	108	2	231	210	44	704	1,475	716
2	5-14 .....	53	277	24	672	749	126	1,930	4,204	2,153
3	15-49 .....	40	694	152	1,764	2,111	308	6,052	12,491	6,010
4	50- .....	45	5,824	728	13,646	23,601	6,557	51,492	117,724	60,394
5	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
6	Total .....	338	6,903	906	16,313	26,671	7,035	60,177	135,893	69,273
1962										
7	- 4 .....	191	87	1	205	204	53	655	1,586	888
8	5-14 .....	48	285	12	671	782	137	2,004	4,314	2,105
9	15-49 .....	45	668	160	1,806	2,175	358	5,545	11,823	5,846
10	50- .....	46	5,837	648	14,350	23,840	6,907	58,816	126,136	63,966
11	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
12	Total .....	330	6,877	821	17,032	27,000	7,455	67,020	143,859	72,805
1963										
13	- 4 .....	164	84	1	201	219	31	687	1,505	785
14	5-14 .....	54	309	33	759	879	186	2,480	5,069	2,428
15	15-49 .....	40	636	142	1,691	2,152	248	7,073	13,204	5,936
16	50-99 .....	25	1,062	219	2,732	3,628	575	18,783	33,489	13,684
17	100- .....	24	4,984	531	11,869	20,735	6,586	43,027	101,941	51,145
18	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
19	Total .....	307	7,075	926	17,251	27,613	7,626	72,050	155,208	73,977
1964										
20	- 4 .....	157	88	1	199	220	35	743	1,637	840
21	5-14 .....	50	295	24	695	862	161	2,715	5,071	2,215
22	15-49 .....	47	738	176	1,917	2,581	390	9,144	16,752	7,283
23	50-99 .....	21	912	148	2,225	3,227	587	17,482	32,061	13,981
24	100- .....	24	4,948	591	12,010	21,992	7,131	48,262	110,281	54,669
25	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
26	Total .....	299	6,981	940	17,046	28,882	8,304	78,346	165,801	78,988
Prince Edward Island										
1961										
27	- 4 .....	89	63	7	143	122	39	999	1,567	533
28	5-14 .....	41	173	62	491	439	115	3,514	4,990	1,380
29	15-49 .....	26	351	193	1,127	976	138	6,730	10,002	3,024
30	50- .....	5	331	127	1,002	1,412	180	10,240	14,040	3,549
31	Total .....	161	918	389	2,763	2,949	472	21,483	30,598	8,486
1962										
32	- 4 .....	87	61	8	155	140	48	1,367	1,998	582
33	5-14 .....	37	162	55	487	470	105	3,548	5,206	1,483
34	15-49 .....	26	348	179	1,121	1,090	151	7,960	11,246	3,089
35	50- .....	6	423	186	1,326	1,660	298	11,989	16,662	4,708
36	Total .....	156	994	428	3,088	3,360	602	24,864	35,113	9,862
1963										
37	- 4 .....	84	61	5	138	154	43	1,377	2,119	721
38	5-14 .....	34	141	56	427	439	104	2,938	4,688	1,639
39	15-49 .....	22	301	160	953	915	141	7,453	10,484	3,047
40	50-99 .....	3	110	27	311	397	111	3,098	4,415	1,219
41	100- .....	4	373	221	1,189	1,582	206	9,932	13,893	3,982
42	Total .....	147	986	469	3,018	3,488	605	24,798	35,599	10,608
1964										
43	- 4 .....	78	48	3	119	138	37	1,133	1,847	678
44	5-14 .....	38	172	58	488	527	121	4,128	5,709	1,515
45	15-49 .....	24	335	162	1,085	1,155	177	8,292	11,620	3,299
46	50-99 .....	3	119	62	438	436	145	3,584	4,921	1,338
47	100- .....	5	473	185	1,303	2,095	240	11,480	16,564	5,133
48	Total .....	148	1,147	470	3,433	4,353	720	28,616	40,662	11,964



TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
<u>Terre-Neuve</u>											
<u>1961</u>											
195	335	22	1	52	133	262	781	1,577	739	- 4	1
30	87	95	12	362	408	1,111	2,817	5,259	2,312	5-14	2
6	36	190	84	964	1,120	3,075	7,374	14,077	6,275	15-49	3
-	-	1,281	275	7,796	8,108	31,397	55,081	122,281	61,332	50-	4
...	...	67	18	465	85	465	14	-	- 14	Sièges sociaux, bureaux de vente, etc.	5
231	458	1,655	390	9,639	9,854	36,310	66,067	143,195	70,644	Total	6
<u>1962</u>											
223	352	10	6	39	104	243	673	1,608	893	- 4	7
14	48	84	16	345	397	1,127	3,289	5,945	2,447	5-14	8
4	26	237	93	1,056	1,158	3,230	7,516	14,211	6,277	15-49	9
-	-	1,334	322	8,434	8,141	32,274	63,487	132,433	65,599	50-	10
...	...	73	21	575	94	575	230	225	- 6	Sièges sociaux, bureaux de vente, etc.	11
241	427	1,738	458	10,449	9,894	37,449	75,196	154,423	75,211	Total	12
<u>1963</u>											
175	264	14	7	52	106	271	703	1,532	797	- 4	13
15	x	96	17	444	455	1,323	3,708	6,711	2,844	5-14	14
2	x	211	64	1,011	1,053	3,163	8,827	15,265	6,295	15-49	15
-	-	344	92	2,069	1,717	5,697	24,575	40,087	15,292	50-99	16
-	-	892	199	6,350	6,606	27,085	44,715	104,214	51,682	100-	17
...	...	64	20	554	84	554	336	390	54	Sièges sociaux, bureaux de vente, etc.	18
192	339	1,621	399	10,480	10,021	38,093	82,863	168,199	76,964	Total	19
<u>1964</u>											
162	248	19	8	70	116	291	767	1,677	856	- 4	20
15	x	90	14	369	423	1,231	3,523	6,219	2,542	5-14	21
3	x	267	83	1,333	1,264	3,914	10,959	19,412	8,154	15-49	22
-	-	306	91	2,019	1,457	5,245	24,339	40,535	15,332	50-99	23
-	-	848	185	6,493	6,572	28,485	49,885	112,871	55,668	100-	24
...	...	83	20	701	103	701	773	990	217	Sièges sociaux, bureaux de vente, etc.	25
180	319	1,613	401	10,985	9,935	39,867	90,247	181,702	82,770	Total	26
<u>Île-du-Prince-Édouard</u>											
<u>1961</u>											
84	171	15	1	33	86	155	1,130	1,735	572	- 4	27
24	91	78	21	250	334	689	3,800	5,297	1,393	5-14	28
3	18	109	28	484	681	1,459	8,561	12,012	3,185	15-49	29
-	-	93	29	479	580	1,891	10,777	14,645	3,614	50-	30
111	281	295	79	1,246	1,681	4,195	24,267	33,689	8,764	Total	31
<u>1962</u>											
83	185	15	2	41	86	181	1,524	2,177	607	- 4	32
17	69	72	23	286	312	756	4,040	5,772	1,564	5-14	33
4	24	106	31	485	664	1,575	9,108	12,508	3,158	15-49	34
-	-	118	43	671	770	2,331	12,872	17,596	4,772	50-	35
104	277	311	99	1,483	1,832	4,843	27,544	38,054	10,101	Total	36
<u>1963</u>											
82	160	14	4	53	84	206	1,642	2,416	754	- 4	37
17	x	68	21	280	286	719	3,187	4,977	1,682	5-14	38
4	x	102	28	485	591	1,400	8,417	11,549	3,098	15-49	39
-	-	39	22	218	198	615	3,404	5,034	1,532	50-99	40
-	-	79	31	496	704	2,079	11,432	15,647	4,248	100-	41
103	252	302	106	1,532	1,863	5,019	28,083	39,624	11,314	Total	42
<u>1964</u>											
81	184	12	2	44	65	182	1,279	2,028	713	- 4	43
17	64	73	21	314	324	841	4,762	6,428	1,602	5-14	44
6	28	96	31	495	624	1,650	9,621	13,088	3,493	15-49	45
-	-	43	13	227	237	664	4,004	5,404	1,406	50-99	46
-	-	157	48	858	863	2,953	13,297	18,464	5,200	100-	47
104	276	381	115	1,938	2,113	6,290	32,963	45,412	12,414	Total	48

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity  Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre	'000			\$'000			
	<u>Nova Scotia</u>									
	<u>1961</u>									
1	- 4 .....	443	443	44	924	894	207	3,067	6,587	3,222
2	5- 14 .....	292	1,480	174	3,395	3,579	682	12,850	23,205	9,672
3	15- 49 .....	195	3,150	638	7,953	8,847	1,502	38,276	63,695	24,167
4	50- 99 .....	53	2,023	485	5,305	6,090	996	25,614	45,592	18,668
5	100-199 .....	23	2,022	602	5,517	7,508	1,192	20,781	39,037	16,828
6	200-499 .....	17	3,154	749	7,833	12,559	1,467	70,237	115,213	44,063
7	500- .....	6	5,366	917	13,424	26,909	4,004	40,268	88,085	44,563
8	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
9	Total .....	1,029	17,638	3,609	44,350	66,386	10,050	211,094	381,415	161,183
	<u>1962</u>									
10	- 4 .....	424	370	30	886	902	203	3,242	6,657	3,219
11	5- 14 .....	310	1,519	194	3,884	4,224	727	12,129	23,614	10,603
12	15- 49 .....	188	3,122	600	7,982	8,998	1,434	40,762	66,092	24,423
13	50- 99 .....	59	2,353	612	6,242	7,553	1,175	28,947	50,038	20,207
14	100-199 .....	22	1,830	560	5,278	7,235	1,369	24,305	43,851	18,018
15	200-499 .....	18	3,347	745	8,461	12,932	1,377	76,367	119,504	41,667
16	500- .....	8	6,331	981	15,374	31,389	4,796	56,727	116,610	56,270
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	1,029	18,872	3,722	48,107	73,233	11,081	242,480	426,366	174,407
	<u>1963</u>									
19	- 4 .....	417	425	27	962	1,071	149	3,328	6,865	3,429
20	5- 14 .....	288	1,538	148	3,777	4,380	713	13,904	25,659	11,067
21	15- 49 .....	201	3,223	571	8,245	9,761	1,703	45,252	74,268	27,375
22	50- 99 .....	59	2,495	628	6,674	8,369	1,327	36,654	60,124	23,212
23	100-199 .....	17	1,545	576	4,718	6,259	760	20,394	35,860	15,231
24	200-499 .....	21	4,132	791	10,508	17,247	2,462	95,292	152,847	55,955
25	500- .....	6	4,922	928	13,625	29,539	3,931	47,150	103,291	51,637
26	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
27	Total .....	1,009	18,280	3,669	48,509	76,626	11,046	261,974	458,915	187,905
	<u>1964</u>									
28	- 4 .....	409	377	26	865	985	174	3,613	7,117	3,350
29	5- 14 .....	266	1,433	148	3,397	4,028	625	12,274	23,666	10,750
30	15- 49 .....	199	3,289	542	8,223	10,245	1,708	46,189	77,359	29,945
31	50- 99 .....	56	2,265	672	6,292	7,645	1,036	37,202	59,593	21,919
32	100-199 .....	21	1,903	515	5,252	8,096	1,205	38,976	59,533	22,156
33	200-499 .....	22	4,000	812	10,691	18,010	2,824	92,879	154,946	56,844
34	500- .....	8	6,111	1,074	16,446	35,572	4,930	72,012	141,524	66,176
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	981	19,378	3,789	51,165	84,581	12,501	303,146	523,738	211,140

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	Withdrawals - Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
	\$'000	number - nombre		\$'000			\$'000					
<u>Nouvelle-Écosse</u>												
<u>1961</u>												
394	779	61	27	186	575	1,080	3,334	6,928	3,296	- 4	1	
173	505	435	131	1,575	2,220	5,154	14,819	25,509	10,020	5- 14	2	
31	x	1,085	242	4,586	5,115	13,434	43,766	70,434	25,560	15- 49	3	
1	x	858	170	3,965	3,536	10,055	30,574	51,386	19,684	50- 99	4	
-	-	538	127	2,794	3,289	10,303	26,762	45,334	17,272	100-199	5	
-	-	898	249	5,289	5,050	17,848	78,503	123,242	44,291	200-499	6	
-	-	1,058	269	7,116	7,610	34,025	42,198	90,736	45,284	500-	7	
...	...	333	94	2,364	427	2,364	290	294	1	Sièges sociaux, bureaux de vente, etc.	8	
599	1,415	5,266	1,309	27,876	27,822	94,263	240,246	413,863	165,408	Total	9	
<u>1962</u>												
409	871	81	28	258	509	1,160	3,853	7,110	3,331	- 4	10	
195	543	484	123	1,783	2,320	6,007	15,168	27,354	11,329	5- 14	11	
13	x	1,081	271	4,874	5,074	13,872	46,695	73,233	25,752	15- 49	12	
1	x	709	174	3,596	3,848	11,149	34,499	56,983	21,732	50- 99	13	
-	-	589	135	3,084	3,114	10,319	28,015	47,797	18,257	100-199	14	
-	-	935	258	5,473	5,285	18,405	83,763	127,870	42,792	200-499	15	
-	-	1,213	257	8,163	8,782	39,552	58,024	117,785	56,147	500-	16	
...	...	350	93	2,452	443	2,452	190	200	11	Sièges sociaux, bureaux de vente, etc.	17	
618	1,474	5,442	1,339	29,684	29,375	102,917	269,936	458,332	179,350	Total	18	
<u>1963</u>												
398	861	55	25	222	532	1,293	3,705	7,378	3,565	- 4	19	
171	536	388	140	1,715	2,214	6,095	15,509	27,687	11,473	5- 14	20	
7	31	1,156	271	5,382	5,221	15,142	52,246	83,522	29,704	15- 49	21	
-	-	805	177	4,157	4,105	12,526	45,478	70,781	25,161	50- 99	22	
-	-	336	122	2,156	2,579	8,416	23,999	39,598	15,356	100-199	23	
-	-	1,222	299	7,157	6,444	24,404	102,083	160,094	56,198	200-499	24	
-	-	1,001	251	7,089	7,102	36,629	48,687	104,940	51,748	500-	25	
...	...	356	95	2,451	451	2,451	203	232	30	Sièges sociaux, bureaux de vente, etc.	26	
576	1,428	5,319	1,380	30,330	28,648	106,956	291,911	494,231	193,235	Total	27	
<u>1964</u>												
406	881	59	24	229	486	1,214	3,905	7,533	3,476	- 4	28	
159	566	364	131	1,648	2,076	5,676	13,846	25,624	11,148	5- 14	29	
11	44	1,073	290	5,399	5,194	15,644	53,656	86,760	31,982	15- 49	30	
-	-	672	173	3,925	3,782	11,570	44,900	68,946	23,740	50- 99	31	
-	-	498	141	3,032	3,057	11,128	44,063	65,020	22,559	100-199	32	
-	-	1,340	318	7,686	6,470	25,696	104,212	167,516	58,698	200-499	33	
-	-	1,163	266	8,367	8,614	43,939	74,044	144,002	66,622	500-	34	
...	...	397	107	2,786	504	2,786	231	284	67	Sièges sociaux, bureaux de vente, etc.	35	
576	1,490	5,566	1,450	33,072	30,183	117,654	338,856	565,685	218,292	Total	36	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	<u>New Brunswick</u>									
	<u>1961</u>									
1	- 4 .....	302	276	31	601	624	150	2,929	5,318	2,211
2	5- 14 .....	221	1,083	190	2,688	2,874	521	10,197	18,310	7,595
3	15- 49 .....	124	2,035	521	5,400	6,157	1,078	27,684	46,022	17,914
4	50- 99 .....	37	1,458	342	3,998	4,517	823	19,211	31,212	11,515
5	100-199 .....	28	2,129	1,086	6,652	7,672	1,426	26,336	51,897	23,707
6	200-499 .....	15	2,878	516	7,446	13,058	3,492	78,679	117,997	38,230
7	500- .....	6	4,429	310	9,424	18,435	7,739	56,547	119,817	53,743
8	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
9	Total .....	733	14,288	2,996	36,209	53,337	15,229	221,582	390,573	154,915
	<u>1962</u>									
10	- 4 .....	292	281	24	677	702	153	3,102	5,843	2,590
11	5- 14 .....	220	1,019	198	2,761	3,009	517	9,961	18,131	7,746
12	15- 49 .....	118	1,915	460	5,137	5,769	1,036	27,155	43,756	15,859
13	50- 99 .....	44	1,955	411	5,148	6,490	999	24,755	41,266	16,216
14	100-199 .....	26	2,373	849	7,033	8,855	1,579	26,238	51,069	24,267
15	200-499 .....	15	2,689	763	7,284	12,691	3,636	79,452	119,275	34,629
16	500- .....	6	4,499	310	10,525	20,969	7,608	58,582	121,571	56,982
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	721	14,731	3,015	38,566	58,485	15,528	229,245	400,911	158,289
	<u>1963</u>									
19	- 4 .....	291	283	23	677	764	137	3,306	6,125	2,677
20	5- 14 .....	202	1,007	148	2,531	2,994	542	10,357	19,313	8,709
21	15- 49 .....	128	2,020	434	5,411	6,632	1,196	27,820	47,561	19,060
22	50- 99 .....	44	1,791	406	4,809	6,080	882	22,766	38,744	14,591
23	100-199 .....	27	2,185	750	6,524	8,740	1,529	34,072	60,529	24,875
24	200-499 .....	17	3,120	1,002	8,875	14,673	3,942	87,559	126,933	36,192
25	500- .....	6	4,783	310	11,102	22,784	8,281	89,638	157,044	61,563
26	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
27	Total .....	715	15,189	3,073	39,928	62,666	16,508	275,519	456,249	167,667
	<u>1964</u>									
28	- 4 .....	298	296	24	697	870	157	4,014	7,110	2,988
29	5- 14 .....	190	951	130	2,312	2,863	587	10,598	19,657	8,526
30	15- 49 .....	144	2,312	507	6,219	7,688	1,239	36,569	60,608	24,313
31	50- 99 .....	40	1,825	385	4,876	6,478	1,282	23,382	41,973	17,412
32	100-199 .....	29	2,426	577	6,742	10,132	2,354	73,112	110,074	35,573
33	200-499 .....	16	2,820	1,187	8,430	14,339	3,540	49,071	87,550	36,050
34	500- .....	7	4,539	502	10,870	22,424	8,537	91,688	167,390	64,128
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	724	15,169	3,312	40,145	64,794	17,696	288,433	494,361	188,990

TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	With-drawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
	\$'000	number - nombre		\$'000			\$'000					
Nouveau-Brunswick												
1961												
250	501	72	16	199	395	824	3,198	5,630	2,254	- 4	1	
125	382	369	84	1,321	1,726	4,195	11,915	20,323	7,943	5- 14	2	
11	41	661	180	3,154	3,397	9,310	34,142	53,577	19,003	15- 49	3	
3	8	582	119	2,450	2,501	6,967	22,217	34,937	12,222	50- 99	4	
-	-	567	146	2,739	3,928	10,411	34,615	60,781	24,341	100-199	5	
-	-	807	314	5,035	4,515	18,092	87,588	128,559	39,896	200-499	6	
-	-	827	158	4,632	5,724	23,067	61,716	126,427	55,150	500-	7	
...	...	538	208	3,929	746	3,929	1,542	1,783	295	Sièges sociaux, bureaux de vente, etc.	8	
389	932	4,423	1,225	23,459	22,932	76,796	256,932	432,016	161,104	Total	9	
1962												
264	563	56	10	185	371	887	3,469	6,302	2,682	- 4	10	
118	384	369	104	1,432	1,690	4,441	11,740	20,202	8,124	5- 14	11	
12	x	678	179	3,227	3,232	8,996	33,149	50,948	17,131	15- 49	12	
4	x	550	123	2,646	3,039	9,136	27,772	44,675	16,699	50- 99	13	
-	-	457	121	2,591	3,800	11,446	33,398	58,935	25,003	100-199	14	
-	-	740	305	4,810	4,497	17,501	86,678	127,844	35,997	200-499	15	
-	-	871	160	5,141	5,840	26,110	66,843	131,874	59,106	500-	16	
...	...	621	213	4,281	834	4,281	1,852	2,001	67	Sièges sociaux, bureaux de vente, etc.	17	
398	1,058	4,342	1,215	24,313	23,303	82,798	264,901	442,782	164,810	Total	18	
1963												
252	579	50	23	194	379	958	3,482	6,375	2,751	- 4	19	
94	335	355	103	1,527	1,613	4,521	13,440	23,352	9,737	5- 14	20	
8	40	773	199	3,529	3,426	10,160	34,712	56,015	20,742	15- 49	21	
4	x	557	137	2,827	2,891	8,907	26,152	43,509	16,018	50- 99	22	
1	x	678	170	3,578	3,783	12,318	48,055	76,002	26,339	100-199	23	
-	-	668	259	4,432	5,049	19,105	90,716	130,466	36,686	200-499	24	
-	-	796	158	5,101	6,047	27,885	96,713	165,415	63,252	500-	25	
...	...	626	225	4,435	851	4,435	1,911	2,101	195	Sièges sociaux, bureaux de vente, etc.	26	
359	1,028	4,503	1,274	25,623	24,039	88,288	315,180	503,234	175,719	Total	27	
1964												
248	577	59	29	266	408	1,137	4,211	7,350	3,034	- 4	28	
90	337	313	104	1,455	1,498	4,318	14,103	23,674	9,149	5- 14	29	
12	79	881	244	4,307	3,944	11,995	43,001	68,568	25,868	15- 49	30	
2	x	516	116	2,613	2,842	9,091	26,230	45,380	18,078	50- 99	31	
1	x	792	175	4,380	3,970	14,511	87,910	126,916	37,619	100-199	32	
-	-	675	295	4,599	4,977	18,938	52,224	91,229	36,614	200-499	33	
-	-	809	154	5,583	6,004	28,007	100,659	179,495	67,379	500-	34	
...	...	674	235	5,020	909	5,020	1,969	2,207	289	Sièges sociaux, bureaux de vente, etc.	35	
353	1,072	4,719	1,352	28,223	24,552	93,016	330,307	544,819	198,030	Total	36	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000	\$'000				
Québec										
1961										
1	- 4 .....	4,374	3,869	437	8,181	9,584	2,298	83,308	129,887	44,405
2	5- 14 .....	2,869	12,514	3,168	32,479	40,670	5,042	187,286	313,948	122,419
3	15- 49 .....	2,301	29,337	16,968	96,382	124,235	11,417	445,478	792,753	339,491
4	50- 99 .....	837	26,142	18,370	94,196	123,364	11,490	417,612	765,786	340,485
5	100- 199 .....	425	26,308	17,626	92,834	131,273	15,472	485,782	880,102	381,457
6	200- 499 .....	282	46,896	18,461	140,155	226,655	33,396	830,665	1,528,701	675,593
7	500- 999 .....	93	37,476	9,833	101,356	195,560	36,707	702,489	1,391,786	654,102
8	1,000-1,499 .....	19	16,871	1,312	39,057	82,216	25,824	212,400	456,872	219,137
9	1,500- .....	17	28,746	4,897	71,849	154,052	15,076	342,041	762,364	410,969
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	11,217	228,159	91,072	676,489	1,087,610	156,722	3,707,062	7,022,199	3,188,058
1962										
12	- 4 .....	4,203	3,625	447	8,655	10,652	2,297	83,657	131,849	46,203
13	5- 14 .....	2,908	12,978	3,085	34,878	45,963	5,528	210,171	351,362	137,177
14	15- 49 .....	2,312	30,391	17,018	101,164	134,031	11,658	486,922	851,749	358,426
15	50- 99 .....	831	27,215	17,449	95,821	131,483	12,213	478,506	855,496	370,148
16	100- 199 .....	442	28,401	19,215	102,499	149,026	17,715	524,782	958,955	425,654
17	200- 499 .....	278	48,041	18,153	143,639	240,557	33,866	903,637	1,653,839	724,991
18	500- 999 .....	93	38,802	9,566	104,939	208,681	43,579	771,086	1,522,313	708,969
19	1,000-1,499 .....	16	13,641	1,113	32,080	73,427	20,978	173,486	388,585	193,965
20	1,500- .....	19	31,479	5,638	80,456	172,919	12,688	406,115	875,281	468,073
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	11,102	234,573	91,684	704,131	1,166,738	160,521	4,038,363	7,589,429	3,433,606
1963										
23	- 4 .....	4,041	3,610	421	8,399	11,021	1,857	88,445	137,350	47,547
24	5- 14 .....	2,904	13,117	3,196	34,747	48,310	6,107	234,754	382,713	143,171
25	15- 49 .....	2,322	30,770	17,695	102,679	142,801	12,179	510,558	899,006	382,410
26	50- 99 .....	851	28,426	18,150	100,513	143,308	14,288	533,538	948,684	403,528
27	100- 199 .....	444	29,137	18,701	103,403	153,355	18,045	569,685	1,021,052	432,440
28	200- 499 .....	291	48,517	19,344	147,634	257,117	36,580	1,026,207	1,835,960	784,460
29	500- 999 .....	91	38,861	8,961	103,876	214,568	44,443	809,867	1,559,180	712,549
30	1,000-1,499 .....	17	14,649	1,420	34,694	78,342	21,888	186,834	416,486	209,370
31	1,500- .....	19	28,746	4,774	72,192	159,650	12,374	394,764	872,076	453,400
32	Head Offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	10,980	235,833	92,662	708,138	1,208,471	167,762	4,354,652	8,072,507	3,568,875
1964										
34	- 4 .....	4,032	3,662	455	8,699	12,022	2,036	89,029	141,551	51,127
35	5- 14 .....	2,957	13,349	3,332	35,658	51,604	6,324	242,067	397,965	152,050
36	15- 49 .....	2,341	31,779	17,981	106,006	154,212	13,209	555,963	967,523	406,590
37	50- 99 .....	860	28,485	18,708	101,432	149,786	13,948	539,008	951,466	405,287
38	100- 199 .....	473	32,162	18,801	110,627	174,577	21,070	637,463	1,143,856	498,834
39	200- 499 .....	303	50,459	21,083	155,672	279,762	39,566	1,069,439	1,959,035	855,026
40	500- 999 .....	92	38,856	9,380	106,224	224,394	41,875	874,640	1,677,499	768,880
41	1,000-1,499 .....	21	17,877	2,562	44,920	105,646	32,759	287,607	629,199	307,209
42	1,500- .....	18	29,965	4,011	73,536	166,994	14,530	406,915	905,851	492,812
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	11,097	246,594	96,313	742,774	1,318,999	185,318	4,702,130	8,773,944	3,937,816



TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie		N
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre				Salaries and wages - Traitements et salaires			
Number - Nombre	With-drawals - Re-traités	number - nombre		\$'000			\$'000					
Québec												
1961												
3,679	10,142	1,311	326	4,238	5,943	13,822	91,239	139,325	46,004	- 4		1
1,799	7,243	4,972	1,416	21,741	22,070	62,411	210,978	342,637	127,538	5- 14		2
510	2,951	11,859	4,498	69,243	62,662	193,478	508,760	867,388	352,189	15- 49		3
61	475	9,596	3,657	63,612	57,765	186,976	456,501	813,989	350,315	50- 99		4
9	x	10,597	3,657	68,902	58,188	200,174	538,089	942,522	392,971	100- 199		5
2	x	15,744	4,780	108,929	85,881	335,584	921,292	1,641,945	698,625	200- 499		6
-	-	13,440	4,528	96,112	65,277	291,672	895,617	1,597,824	668,492	500- 999		7
-	-	5,030	1,045	33,736	24,258	115,952	224,145	471,232	221,749	1,000-1,499		8
-	-	12,389	2,952	93,636	48,984	247,688	394,885	827,610	424,168	1,500-		9
...	...	15,632	5,883	127,952	21,515	127,952	111,708	143,812	31,552	Sièges sociaux, bureaux de vente, etc.		10
6,060	20,940	100,570	32,742	688,100	452,543	1,775,710	4,353,215	7,788,284	3,313,604	Total		11
1962												
3,761	10,656	1,286	311	4,681	5,669	15,333	92,701	142,685	48,028	- 4		12
1,803	7,438	4,869	1,386	23,001	22,318	68,964	240,906	388,249	143,517	5- 14		13
495	2,823	11,466	4,233	69,915	63,108	203,946	541,186	918,451	371,211	15- 49		14
58	480	8,987	3,845	63,855	57,496	195,338	520,664	906,781	380,042	50- 99		15
15	x	9,944	3,738	70,183	61,298	219,209	596,126	1,042,810	439,754	100- 199		16
2	x	16,548	4,792	114,035	87,534	354,592	997,442	1,770,431	748,564	200- 499		17
-	-	13,249	4,621	99,738	66,238	308,419	973,459	1,743,629	724,176	500- 999		18
-	-	3,993	873	29,369	19,620	102,796	207,581	423,507	194,962	1,000-1,499		19
-	-	12,722	2,990	94,796	52,829	267,715	449,967	935,309	486,280	1,500-		20
...	...	17,417	6,399	145,885	23,816	145,885	142,216	187,402	46,152	Sièges sociaux, bureaux de vente, etc.		21
6,134	21,658	100,481	33,188	715,458	459,926	1,882,197	4,762,249	8,459,254	3,582,684	Total		22
1963												
3,570	10,416	1,142	285	4,303	5,458	15,324	97,591	148,619	49,721	- 4		23
1,614	7,198	4,843	1,442	24,362	22,598	72,672	261,626	415,798	149,463	5- 14		24
424	2,548	11,494	3,791	74,518	63,750	217,319	566,257	967,480	395,355	15- 49		25
55	589	9,084	3,338	66,621	58,998	209,928	582,954	1,009,410	415,661	50- 99		26
12	154	10,327	3,345	73,778	61,510	227,133	649,697	1,116,338	448,733	100- 199		27
-	-	17,480	5,079	122,082	90,420	379,199	1,122,301	1,953,335	805,473	200- 499		28
-	-	12,997	4,325	102,100	65,144	316,668	1,004,353	1,777,217	733,909	500- 999		29
-	-	4,168	975	31,451	21,212	109,793	225,357	456,934	211,168	1,000-1,499		30
-	-	12,609	2,796	93,544	48,925	253,193	444,541	941,120	471,597	1,500-		31
...	...	17,587	6,412	155,528	23,999	155,528	173,200	215,179	43,258	Sièges sociaux, bureaux de vente, etc.		32
5,675	20,905	101,731	31,788	748,286	462,014	1,956,758	5,127,877	9,001,429	3,724,337	Total		33
1964												
3,517	10,921	1,100	329	4,588	5,546	16,610	97,121	151,478	52,972	- 4		34
1,537	7,036	5,020	1,486	26,878	23,187	78,482	272,674	435,570	159,247	5- 14		35
405	2,482	11,135	3,670	75,844	64,565	230,057	619,054	1,046,378	423,259	15- 49		36
37	373	9,307	3,372	69,226	59,872	219,011	588,961	1,013,129	418,581	50- 99		37
6	88	10,612	3,550	80,072	65,125	254,649	728,526	1,251,037	516,267	100- 199		38
-	-	17,844	5,233	132,361	94,619	412,122	1,186,845	2,109,431	887,462	200- 499		39
-	-	13,498	4,623	106,244	66,357	330,638	1,120,351	1,948,244	793,932	500- 999		40
-	-	4,683	1,008	36,728	26,130	142,374	324,665	669,879	310,796	1,000-1,499		41
-	-	12,629	2,757	97,812	49,362	264,806	448,568	970,967	515,053	1,500-		42
...	...	18,413	6,342	168,336	24,755	168,336	187,073	232,584	47,760	Sièges sociaux, bureaux de vente, etc.		43
5,502	20,901	104,241	32,370	798,088	479,518	2,117,086	5,573,839	9,828,699	4,125,329	Total		44

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000	\$'000				
Ontario										
1961										
1	- 4 .....	3,875	3,137	594	6,981	9,785	2,143	52,254	98,856	44,282
2	5- 14 .....	3,448	14,812	3,426	37,657	56,568	7,127	206,581	378,123	165,755
3	15- 49 .....	2,766	38,596	13,454	109,031	170,435	18,932	617,202	1,139,817	510,803
4	50- 99 .....	1,065	36,922	14,932	110,647	176,996	20,421	726,743	1,293,411	551,589
5	100- 199 .....	677	47,087	20,095	141,505	240,470	29,724	840,210	1,613,429	745,687
6	200- 499 .....	421	65,657	23,343	187,679	350,166	36,203	1,191,796	2,274,662	1,063,005
7	500- 999 .....	108	43,628	7,275	106,746	230,273	41,243	692,448	1,417,659	681,169
8	1,000-1,499 .....	30	21,594	4,008	55,663	119,953	22,826	506,156	952,241	431,314
9	1,500- .....	29	71,593	2,906	156,854	384,451	58,785	1,295,849	2,395,536	1,051,243
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	12,419	343,026	90,033	912,762	1,739,097	237,405	6,129,239	11,563,734	5,244,846
1962										
12	- 4 .....	4,009	3,189	469	7,656	11,063	2,377	56,803	108,806	49,362
13	5- 14 .....	3,439	15,378	3,201	39,846	61,835	7,619	224,869	412,112	180,783
14	15- 49 .....	2,751	39,880	13,650	113,969	183,324	20,222	667,776	1,212,164	532,078
15	50- 99 .....	1,074	37,172	15,470	112,494	184,545	20,836	755,780	1,349,455	585,388
16	100- 199 .....	679	48,447	19,446	143,314	251,795	30,877	950,220	1,752,809	785,893
17	200- 499 .....	453	69,544	26,523	201,777	382,988	38,949	1,335,472	2,560,415	1,204,248
18	500- 999 .....	121	48,882	10,185	124,521	274,465	44,378	876,540	1,704,357	799,822
19	1,000-1,499 .....	29	21,818	3,654	55,400	127,029	24,044	505,537	961,250	441,135
20	1,500- .....	30	75,266	3,852	169,243	431,431	60,156	1,571,731	2,858,086	1,236,379
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	12,585	359,576	96,450	968,220	1,908,474	249,459	6,944,729	12,919,454	5,815,088
1963										
23	- 4 .....	3,908	3,241	491	7,819	11,737	1,829	63,098	116,098	51,958
24	5- 14 .....	3,432	15,791	3,082	39,989	66,214	7,979	243,382	443,654	194,050
25	15- 49 .....	2,713	39,597	13,877	113,547	189,932	20,446	699,071	1,267,837	551,450
26	50- 99 .....	1,090	38,036	15,791	115,415	196,890	22,612	793,145	1,433,676	622,034
27	100- 199 .....	688	49,927	20,385	149,486	271,918	32,522	1,060,987	1,932,776	850,643
28	200- 499 .....	473	74,181	28,221	215,076	417,827	40,896	1,483,006	2,807,609	1,308,719
29	500- 999 .....	119	46,826	11,581	122,413	270,886	42,069	848,513	1,680,686	805,455
30	1,000-1,499 .....	31	23,350	2,746	57,727	136,248	26,343	580,366	1,035,346	440,824
31	1,500- .....	35	85,907	5,340	197,587	518,902	65,815	1,973,507	3,544,525	1,544,350
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	12,489	376,856	101,514	1,019,058	2,080,555	260,511	7,745,076	14,262,208	6,369,483
1964										
34	- 4 .....	4,026	3,455	501	8,299	13,108	2,223	65,219	122,879	56,422
35	5- 14 .....	3,419	15,643	3,106	40,074	68,592	8,049	249,914	457,097	201,939
36	15- 49 .....	2,828	41,157	14,615	119,293	208,299	21,966	783,392	1,407,027	613,525
37	50- 99 .....	1,097	39,379	16,538	120,281	214,486	23,811	868,247	1,545,037	664,960
38	100- 199 .....	716	51,182	21,843	156,066	291,466	36,242	1,184,217	2,156,045	954,667
39	200- 499 .....	490	76,986	28,734	225,056	450,666	44,344	1,564,927	3,033,831	1,463,051
40	500- 999 .....	135	53,544	13,708	143,245	328,837	45,894	1,034,749	2,028,019	962,677
41	1,000-1,499 .....	31	23,393	2,403	56,048	139,448	24,759	594,863	1,061,483	449,169
42	1,500- .....	39	97,634	5,937	224,575	606,043	76,675	2,282,447	4,031,532	1,700,575
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	12,781	402,373	107,385	1,092,937	2,320,944	283,965	8,627,975	15,842,949	7,066,985

TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie		No.			
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity							
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés										
Number - Nombre	Withdrawals - Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale						
	\$'000	number - nombre		\$'000			\$'000								
<u>Ontario</u>															
<u>1961</u>															
3,541	10,878	1,041	493	4,372	5,265	14,157	59,622	108,302	46,397	- 4	1				
2,016	8,695	6,261	2,449	32,801	26,948	89,369	246,008	427,197	175,769	5- 14	2				
387	2,242	16,721	6,115	110,814	74,886	281,249	714,292	1,262,709	538,778	15- 49	3				
21	255	15,903	6,122	112,338	73,879	289,334	842,880	1,436,071	579,100	50- 99	4				
6	x	20,064	7,623	144,042	94,869	384,512	960,616	1,763,137	776,392	100- 199	5				
2	x	26,925	9,885	198,438	125,810	548,603	1,360,806	2,490,553	1,113,825	200- 499	6				
-	-	18,447	5,550	133,944	74,900	364,217	788,937	1,536,046	706,294	500- 999	7				
-	-	8,576	2,870	64,136	37,048	184,090	565,714	1,023,990	443,570	1,000-1,499	8				
-	-	21,175	5,386	167,134	101,060	551,586	1,465,980	2,668,468	1,153,632	1,500-	9				
...	...	17,294	6,798	152,534	24,092	152,534	90,491	105,258	19,433	Sièges sociaux, bureaux de vente, etc.	10				
5,973	22,157	152,407	53,291	1,120,555	638,757	2,859,652	7,095,346	12,821,729	5,553,191	Total	11				
<u>1962</u>															
3,719	11,799	948	577	4,553	5,183	15,616	66,533	120,638	51,574	- 4	12				
1,912	8,675	5,887	2,572	33,783	27,038	95,618	266,665	462,829	190,138	5- 14	13				
375	2,260	15,574	6,061	110,158	75,165	293,481	772,181	1,342,814	559,127	15- 49	14				
31	313	15,494	6,125	114,739	74,261	299,283	872,312	1,495,024	616,152	50- 99	15				
3	x	19,468	7,514	146,628	94,875	398,423	1,078,953	1,913,806	818,699	100- 199	16				
4	x	28,043	10,405	210,431	134,515	593,419	1,500,446	2,777,247	1,257,875	200- 499	17				
-	-	18,939	5,598	143,609	83,604	418,073	1,003,940	1,870,664	840,197	500- 999	18				
-	-	7,857	2,506	62,200	35,835	189,230	571,683	1,041,637	456,608	1,000-1,499	19				
-	-	22,010	5,943	178,990	107,071	610,420	1,756,034	3,150,734	1,350,380	1,500-	20				
...	...	18,015	6,971	164,985	24,986	164,985	93,024	105,818	8,861	Sièges sociaux, bureaux de vente, etc.	21				
6,044	23,115	152,235	54,272	1,170,075	662,533	3,078,549	7,981,772	14,281,211	6,149,611	Total	22				
<u>1963</u>															
3,582	11,964	856	544	4,463	5,132	16,200	71,762	126,963	54,195	- 4	23				
1,763	8,340	5,919	2,598	36,838	27,390	103,053	288,265	500,021	205,523	5- 14	24				
349	2,295	14,945	5,905	112,127	74,324	302,059	795,866	1,390,290	578,325	15- 49	25				
25	x	15,647	5,999	121,451	75,473	318,341	914,879	1,588,562	656,498	50- 99	26				
3	x	19,201	7,576	150,225	97,089	422,143	1,209,810	2,114,672	884,026	100- 199	27				
4	75	29,654	10,409	230,992	142,465	648,819	1,658,496	3,037,163	1,362,995	200- 499	28				
-	-	18,275	5,480	141,507	82,162	412,394	978,177	1,852,490	849,955	500- 999	29				
-	-	8,656	2,445	69,750	37,197	205,998	640,246	1,108,572	453,987	1,000-1,499	30				
-	-	25,132	7,078	212,759	123,457	731,661	2,140,715	3,832,218	1,669,904	1,500-	31				
...	...	18,791	6,990	174,916	25,781	174,916	89,249	101,109	13,703	Sièges sociaux, bureaux de vente, etc.	32				
5,726	22,999	157,076	55,024	1,255,028	690,470	3,335,582	8,787,464	15,652,061	6,729,111	Total	33				
<u>1964</u>															
3,670	12,880	936	638	5,238	5,530	18,346	73,711	133,815	58,968	- 4	34				
1,685	8,302	5,762	2,678	38,041	27,189	106,632	297,279	518,919	217,457	5- 14	35				
283	2,000	15,103	6,176	118,822	77,051	327,122	902,787	1,557,481	646,054	15- 49	36				
20	265	14,859	5,834	121,372	76,610	335,857	1,006,700	1,718,175	701,498	50- 99	37				
3	69	20,043	8,008	163,710	101,076	455,175	1,347,404	2,359,810	998,272	100- 199	38				
4	75	29,826	10,682	237,631	146,228	688,297	1,754,091	3,280,976	1,528,368	200- 499	39				
-	-	19,968	5,866	159,963	93,086	488,800	1,169,885	2,194,703	996,674	500- 999	40				
-	-	8,199	2,419	70,175	36,414	209,623	668,977	1,157,188	470,899	1,000-1,499	41				
-	-	27,807	7,516	242,532	138,894	848,575	2,479,943	4,371,843	1,849,522	1,500-	42				
...	...	19,474	7,384	188,382	26,858	188,382	188,649	139,053	21,404	Sièges sociaux, bureaux de vente, etc.	43				
5,665	23,591	161,977	57,201	1,345,866	728,936	3,666,810	9,819,425	17,431,963	7,489,116	Total	44				



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	<u>Manitoba</u>									
	<u>1961</u>									
1	- 4 .....	614	422	131	1,002	1,308	317	6,909	13,485	6,310
2	5- 14 .....	352	1,466	435	3,980	5,548	761	26,011	43,776	17,109
3	15- 49 .....	302	4,164	1,762	12,212	17,688	1,873	68,846	122,821	52,845
4	50- 99 .....	123	4,151	2,439	13,359	19,687	1,500	67,473	122,592	54,897
5	100-199 .....	52	3,289	1,689	10,330	17,278	1,955	96,897	156,787	57,369
6	200-499 .....	26	3,858	1,026	9,857	18,799	4,753	48,222	112,374	60,285
7	500- .....	7	3,669	294	8,342	17,950	4,767	105,182	144,905	35,841
8	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
9	Total .....	1,476	21,019	7,776	59,082	98,256	15,927	419,541	716,740	284,656
	<u>1962</u>									
10	- 4 .....	606	435	88	1,105	1,516	362	8,077	15,098	6,624
11	5- 14 .....	352	1,511	402	4,063	5,913	793	25,949	44,841	18,332
12	15- 49 .....	300	4,232	1,913	12,872	19,056	1,958	76,617	134,706	56,168
13	50- 99 .....	111	3,975	1,960	12,396	19,184	1,715	68,440	124,801	54,102
14	100-199 .....	55	3,483	1,956	11,249	18,649	2,053	101,960	162,305	60,898
15	200-499 .....	26	3,610	1,169	9,807	18,670	4,856	49,703	113,323	58,378
16	500- .....	8	4,017	303	9,217	21,120	4,702	104,068	158,165	48,335
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	1,458	21,263	7,791	60,710	104,108	16,440	434,814	753,240	302,835
	<u>1963</u>									
19	- 4 .....	575	407	82	1,037	1,467	282	6,701	13,778	6,835
20	5- 14 .....	380	1,637	417	4,309	6,570	868	31,372	51,782	19,810
21	15- 49 .....	287	4,070	1,741	12,249	18,398	1,938	77,483	134,023	55,288
22	50- 99 .....	124	4,342	2,456	14,037	22,060	1,871	77,686	138,152	58,743
23	100-199 .....	53	3,718	1,622	11,191	19,492	3,475	103,291	180,480	75,289
24	200-499 .....	28	3,906	1,439	11,081	20,569	3,655	58,294	122,839	62,810
25	500- .....	8	3,912	292	8,954	20,501	4,644	106,363	152,692	41,902
26	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
27	Total .....	1,455	21,992	8,049	62,857	109,057	16,732	461,189	793,746	320,675
	<u>1964</u>									
28	- 4 .....	578	443	76	1,106	1,608	325	8,226	16,008	7,532
29	5- 14 .....	387	1,748	404	4,544	7,195	916	33,620	56,177	22,031
30	15- 49 .....	281	3,907	1,719	11,998	18,687	2,009	76,192	132,565	54,824
31	50- 99 .....	133	4,768	2,666	15,592	24,462	1,995	82,763	148,304	64,348
32	100-199 .....	54	3,588	1,947	11,600	20,147	3,024	93,554	165,503	70,870
33	200-499 .....	31	4,868	1,367	12,929	25,417	4,329	103,201	186,352	78,460
34	500- .....	7	3,723	282	7,997	19,070	4,018	109,093	156,448	42,760
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	1,471	23,045	8,461	65,765	116,586	16,616	506,648	861,356	340,824

TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
					Male - Hommes	Female - Femmes				Salaries - Traitements		
Number - Nombre	With-drawals - Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements								
\$'000		number	nombre	\$'000			\$'000					
<u>Manitoba</u>												
<u>1961</u>												
526	1,528	158	76	656	787	1,964	7,981	14,850	6,612	- 4	1	
186	844	592	219	2,913	2,712	8,461	30,328	48,851	17,982	5- 14	2	
35	184	1,792	548	10,451	8,266	28,138	78,605	134,209	54,874	15- 49	3	
-	-	1,684	580	10,717	8,854	30,404	78,516	136,577	57,798	50- 99	4	
-	-	1,622	433	10,260	7,033	27,538	108,782	170,090	59,035	100-199	5	
-	-	1,988	537	12,407	7,409	31,206	56,386	121,800	61,447	200-499	6	
-	-	1,101	322	7,290	5,386	25,240	114,061	154,834	36,972	500-	7	
...	...	1,053	356	7,364	1,409	7,364	347	436	97	Sièges sociaux, bureaux de vente, etc.	8	
747	2,556	9,990	3,071	62,059	41,856	160,315	475,005	781,647	294,816	Total	9	
<u>1962</u>												
562	1,592	142	92	677	757	2,193	9,014	16,262	6,854	- 4	10	
168	784	613	258	3,273	2,784	9,186	31,086	51,069	19,415	5- 14	11	
13	97	1,781	522	10,830	8,448	29,886	86,979	148,502	59,947	15- 49	12	
-	-	1,513	451	10,069	7,899	29,253	79,499	138,748	57,002	50- 99	13	
-	-	1,552	440	10,486	7,431	29,135	115,610	176,344	62,335	100-199	14	
-	-	1,820	523	11,418	7,122	30,087	59,009	122,992	58,950	200-499	15	
-	-	1,382	362	8,651	6,064	29,772	111,064	166,708	49,827	500-	16	
...	...	1,079	359	7,717	1,438	7,717	394	510	122	Sièges sociaux, bureaux de vente, etc.	17	
743	2,473	9,882	3,007	63,121	41,943	167,229	492,655	821,134	314,452	Total	18	
<u>1963</u>												
517	1,622	134	94	635	717	2,103	7,103	14,333	6,983	- 4	19	
150	701	639	285	3,652	2,978	10,222	38,351	60,127	21,088	5- 14	20	
26	148	1,709	514	10,729	8,034	29,128	88,202	147,521	58,078	15- 49	21	
-	-	1,447	494	10,257	8,739	32,317	89,605	153,497	62,393	50- 99	22	
-	-	1,635	423	10,618	7,398	30,109	113,824	192,621	76,841	100-199	23	
-	-	1,878	613	12,224	7,836	32,793	66,354	132,635	64,646	200-499	24	
-	-	1,348	356	8,908	5,908	29,409	113,511	162,343	44,628	500-	25	
...	...	1,159	350	8,063	1,509	8,063	640	783	178	Sièges sociaux, bureaux de vente, etc.	26	
693	2,471	9,949	3,129	65,086	43,119	174,143	517,590	863,860	334,834	Total	27	
<u>1964</u>												
527	1,665	131	117	699	767	2,307	8,681	16,671	7,740	- 4	28	
134	639	639	336	3,935	3,127	11,130	41,496	65,956	23,984	5- 14	29	
22	121	1,621	532	10,659	7,779	29,346	87,227	146,468	57,904	15- 49	30	
-	-	1,486	463	10,877	9,383	35,338	95,235	164,102	68,014	50- 99	31	
-	-	1,593	456	10,789	7,584	30,935	104,364	178,892	73,632	100-199	32	
-	-	2,127	676	14,131	9,038	39,548	115,891	201,562	81,076	200-499	33	
-	-	1,279	347	8,355	5,631	27,425	115,796	165,110	44,688	500-	34	
...	...	1,224	317	8,779	1,541	8,779	629	815	234	Sièges sociaux, bureaux de vente, etc.	35	
683	2,424	10,100	3,244	68,223	44,850	184,809	569,319	939,576	357,272	Total	36	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000	\$'000				
Saskatchewan										
1961										
1	- 4 .....	313	250	61	582	799	193	2,628	6,141	3,309
2	5- 14 .....	228	1,071	172	2,594	3,758	616	17,280	28,483	10,664
3	15- 49 .....	109	1,585	326	3,930	6,302	1,034	32,140	53,361	20,250
4	50- 99 .....	30	1,155	168	2,618	4,896	673	17,195	32,393	14,271
5	100-199 .....	19	1,309	179	3,290	6,345	1,399	43,322	73,536	29,288
6	200- .....	11	2,141	231	5,026	10,930	3,877	101,317	137,948	35,497
7	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
8	Total .....	710	7,511	1,137	18,041	33,029	7,792	213,881	331,863	113,279
1962										
9	- 4 .....	305	247	24	600	881	200	2,322	6,065	3,533
10	5- 14 .....	236	1,032	140	2,551	3,761	642	16,044	28,075	11,374
11	15- 49 .....	122	1,835	330	4,553	7,524	1,315	42,545	65,330	21,897
12	50- 99 .....	30	1,333	125	2,939	5,758	867	20,726	41,807	20,417
13	100-199 .....	16	1,082	200	2,797	5,383	1,315	41,496	63,636	21,228
14	200- .....	11	2,137	232	4,890	11,339	3,862	105,614	147,157	35,302
15	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
16	Total .....	720	7,666	1,051	18,331	34,645	8,200	228,747	352,069	113,750
1963										
17	- 4 .....	325	289	24	666	1,010	166	2,751	6,603	3,707
18	5- 14 .....	239	1,044	125	2,459	3,907	643	17,325	29,505	11,533
19	15- 49 .....	129	1,821	385	4,556	7,760	1,330	42,998	70,683	26,190
20	50- 99 .....	27	1,150	123	2,645	5,133	821	20,203	39,230	18,610
21	100-199 .....	20	1,483	218	3,574	7,724	1,738	71,738	107,556	34,400
22	200- .....	9	1,878	228	4,291	10,371	3,504	82,705	116,935	32,055
23	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
24	Total .....	749	7,665	1,103	18,192	35,906	8,201	237,720	370,512	126,495
1964										
25	- 4 .....	328	288	21	648	1,010	208	3,036	7,097	3,937
26	5- 14 .....	258	1,184	138	2,782	4,526	719	18,852	32,825	13,497
27	15- 49 .....	131	2,003	328	4,956	8,625	1,601	47,342	74,708	26,677
28	50- 99 .....	26	1,048	173	2,584	5,057	789	18,735	36,164	16,773
29	100-199 .....	21	1,594	201	3,726	8,443	1,825	74,844	112,684	35,420
30	200- .....	9	1,941	216	4,648	10,904	3,509	82,735	118,303	32,051
31	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
32	Total .....	773	8,058	1,077	19,345	38,566	8,650	245,543	381,781	128,354



## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie			
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
Saskatchewan													
1961													
279	821	66	55	318	432	1,117	2,998	6,606	3,403	- 4	1		
100	429	424	195	2,281	1,862	6,039	20,476	32,635	11,677	5- 14	2		
8	x	786	257	4,182	2,954	10,484	38,641	61,181	21,694	15- 49	3		
2	x	525	144	2,715	1,992	7,611	20,793	37,012	15,328	50- 99	4		
-	-	715	166	4,043	2,369	10,388	49,032	79,506	29,564	100-199	5		
-	-	700	185	4,481	3,257	15,411	106,165	142,616	35,307	200-	6		
...	...	546	143	3,738	689	3,738	1,808	2,029	348	Sièges sociaux, bureaux de vente, etc.	7		
389	1,297	3,762	1,145	21,758	13,555	54,787	239,914	361,586	117,320	Total	8		
1962													
272	812	73	68	401	412	1,282	2,548	6,344	3,588	- 4	9		
121	497	392	244	2,220	1,808	5,981	19,072	32,083	12,369	5- 14	10		
7	39	856	244	4,550	3,265	12,074	49,827	74,439	23,808	15- 49	11		
-	-	525	130	3,127	2,113	8,885	23,373	44,816	20,797	50- 99	12		
-	-	696	164	3,891	2,142	9,274	47,087	69,854	21,783	100-199	13		
-	-	666	171	4,624	3,206	15,963	109,702	151,817	35,901	200-	14		
...	...	568	148	4,100	716	4,100	1,047	1,852	274	Sièges sociaux, bureaux de vente, etc.	15		
400	1,348	3,776	1,169	22,915	13,662	57,560	252,656	381,205	118,519	Total	16		
1963													
284	838	68	62	424	443	1,434	2,948	6,881	3,785	- 4	17		
109	432	427	233	2,436	1,829	6,343	20,522	33,562	12,448	5- 14	18		
7	29	975	270	5,290	3,451	13,050	51,302	81,098	28,541	15- 49	19		
-	-	418	116	2,719	1,807	7,852	22,873	42,896	19,603	50- 99	20		
-	-	861	200	5,249	2,762	12,973	78,282	115,023	35,329	100-199	21		
-	-	503	165	3,742	2,774	14,113	88,394	124,073	33,501	200-	22		
...	...	543	135	4,076	678	4,076	1,312	1,797	267	Sièges sociaux, bureaux de vente, etc.	23		
400	1,300	3,795	1,181	23,935	13,744	59,841	265,633	405,330	133,475	Total	24		
1964													
287	886	76	72	484	457	1,494	3,227	7,365	4,015	- 4	25		
101	x	460	259	2,779	2,041	7,305	22,806	37,807	14,452	5- 14	26		
6	x	943	285	5,549	3,559	14,174	57,890	88,545	30,249	15- 49	27		
-	-	440	126	2,929	1,787	7,986	21,614	39,640	17,374	50- 99	28		
-	-	857	202	5,431	2,854	13,874	85,998	124,751	36,449	100-199	29		
-	-	514	171	3,996	2,842	14,900	87,860	124,643	33,224	200-	30		
...	...	567	140	4,540	707	4,540	1,705	2,141	374	Sièges sociaux, bureaux de vente, etc.	31		
394	1,340	3,857	1,255	25,707	14,247	64,273	281,100	424,890	136,137	Total	32		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du com- bustible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000		\$'000			
	<u>Alberta</u>									
	<u>1961</u>									
1	- 4 .....	643	567	104	1,215	1,731	421	8,876	16,248	6,968
2	5- 14 .....	542	2,456	459	5,882	9,110	1,306	38,293	65,719	26,586
3	15- 49 .....	284	4,741	838	11,407	19,129	2,233	70,138	128,941	56,336
4	50- 99 .....	77	3,449	457	7,998	15,339	1,937	87,861	141,771	51,785
5	100-199 .....	44	3,477	484	8,470	15,709	3,258	98,571	160,624	57,863
6	200-499 .....	31	5,446	731	12,676	28,162	7,271	166,375	282,349	107,898
7	500- .....	7	2,361	1,042	6,885	14,051	916	103,164	139,810	36,387
8	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
9	Total .....	1,628	22,497	4,115	54,532	103,233	17,342	573,277	935,462	343,822
	<u>1962</u>									
10	- 4 .....	656	573	67	1,337	1,995	412	9,049	17,367	7,845
11	5- 14 .....	558	2,541	391	6,180	9,676	1,434	39,006	69,118	28,285
12	15- 49 .....	291	4,839	793	11,756	20,102	2,341	79,476	138,542	58,065
13	50- 99 .....	89	3,729	520	8,743	16,759	2,114	100,102	157,842	56,350
14	100-199 .....	47	3,921	520	9,287	17,840	3,450	103,810	169,078	63,547
15	200-499 .....	31	5,485	640	12,939	29,003	7,085	158,176	286,309	119,191
16	500- .....	7	2,400	1,248	7,461	15,222	1,188	136,339	177,270	38,723
17	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
18	Total .....	1,679	23,488	4,179	57,704	110,597	18,025	625,958	1,015,527	372,006
	<u>1963</u>									
19	- 4 .....	660	581	89	1,393	2,151	375	9,982	18,927	8,675
20	5- 14 .....	544	2,513	383	6,091	9,995	1,495	38,426	69,744	30,083
21	15- 49 .....	315	5,221	808	12,718	22,408	2,859	102,319	169,707	66,104
22	50- 99 .....	93	3,919	542	9,250	17,831	2,410	111,766	175,069	61,649
23	100-199 .....	47	4,104	468	9,455	19,954	4,010	130,677	206,897	71,516
24	200-499 .....	25	4,489	533	10,684	24,657	7,094	145,660	260,847	108,745
25	500- .....	8	2,948	1,433	8,891	17,952	1,443	140,423	183,141	42,997
26	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
27	Total .....	1,692	23,775	4,256	58,483	114,947	19,686	679,254	1,084,332	389,769
	<u>1964</u>									
28	- 4 .....	670	599	79	1,425	2,235	415	10,014	19,679	9,286
29	5- 14 .....	566	2,708	356	6,488	10,916	1,566	43,196	76,160	31,821
30	15- 49 .....	330	5,444	837	13,223	23,579	3,133	90,378	166,541	74,753
31	50- 99 .....	91	3,973	420	9,273	18,704	2,520	133,163	200,162	66,015
32	100-199 .....	58	4,845	725	11,628	24,954	4,925	175,424	276,179	97,708
33	200-499 .....	22	3,860	667	10,011	22,803	6,345	144,925	250,913	99,617
34	500- .....	9	3,176	1,536	9,582	20,502	2,103	146,849	204,147	53,987
35	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
36	Total .....	1,746	24,605	4,620	61,631	123,694	21,007	743,949	1,193,780	433,187

TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No	
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
Number - Nombre	With-drawals - Re-traités	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
<u>Alberta</u>													
<u>1961</u>													
541	1,589	203	99	883	973	2,615	9,743	17,451	7,319	- 4	1		
235	926	987	361	4,992	4,263	14,102	45,291	74,355	28,311	5- 14	2		
24	x	1,686	494	9,738	7,759	28,868	83,068	144,929	59,455	15- 49	3		
-	-	1,168	312	7,350	5,386	22,689	97,707	152,966	53,415	50- 99	4		
2	x	1,522	311	8,661	5,794	24,370	110,595	175,717	60,753	100-199	5		
-	-	2,687	653	17,199	9,517	45,362	190,130	309,249	111,023	200-499	6		
-	-	887	208	6,419	4,498	20,471	107,772	145,054	36,919	500-	7		
...	...	1,342	381	9,504	1,723	9,504	584	732	150	Sièges sociaux, bureaux de vente, etc.	8		
802	2,669	10,482	2,819	64,747	39,913	167,980	644,891	1,020,451	357,345	Total	9		
<u>1962</u>													
564	1,842	199	110	898	949	2,892	10,100	18,818	8,248	- 4	10		
251	948	1,000	437	5,491	4,369	15,167	46,012	78,056	30,296	5- 14	11		
22	122	1,623	458	9,822	7,713	29,924	91,409	154,214	62,138	15- 49	12		
1	x	1,368	334	8,197	5,951	24,956	110,459	170,363	58,530	50- 99	13		
2	x	1,421	320	9,090	6,182	26,930	116,644	183,102	65,371	100-199	14		
-	-	2,781	755	18,045	9,661	47,048	176,008	308,023	123,624	200-499	15		
-	-	965	208	6,895	4,821	22,117	143,366	186,325	40,887	500-	16		
...	...	1,438	422	10,524	1,860	10,524	1,249	1,452	208	Sièges sociaux, bureaux de vente, etc.	17		
840	2,939	10,795	3,044	68,962	41,506	179,559	695,248	1,100,354	389,302	Total	18		
<u>1963</u>													
558	1,976	179	110	942	959	3,093	11,279	20,559	9,000	- 4	19		
199	818	1,030	420	5,784	4,346	15,779	44,011	77,375	32,151	5- 14	20		
24	x	1,943	477	11,720	8,449	34,127	112,367	184,185	70,582	15- 49	21		
-	-	1,587	378	9,964	6,426	27,795	121,793	188,245	64,783	50- 99	22		
2	x	1,525	355	10,228	6,452	30,183	141,170	220,382	74,643	100-199	23		
-	-	2,347	681	16,196	8,050	40,853	163,123	281,464	111,932	200-499	24		
-	-	1,098	264	8,159	5,743	26,110	150,904	196,816	46,174	500-	25		
...	...	1,442	410	10,617	1,852	10,617	809	811	12	Sièges sociaux, bureaux de vente, etc.	26		
783	2,975	11,151	3,095	73,608	42,277	188,556	745,455	1,169,837	409,278	Total	27		
<u>1964</u>													
538	1,930	186	141	1,017	1,005	3,252	11,177	21,116	9,561	- 4	28		
220	899	965	426	5,663	4,455	16,580	50,561	85,990	34,280	5- 14	29		
20	123	1,922	520	12,282	8,723	35,861	102,186	182,741	79,499	15- 49	30		
2	x	1,463	330	9,557	6,186	28,261	146,888	218,181	69,912	50- 99	31		
2	x	1,893	416	12,922	7,879	37,876	190,201	294,692	101,493	100-199	32		
-	-	2,086	577	14,586	7,190	37,390	166,676	275,573	102,986	200-499	33		
-	-	1,270	327	9,650	6,309	30,152	157,480	218,195	57,434	500-	34		
...	...	1,354	416	10,691	1,770	10,691	714	478	- 230	Sièges sociaux, bureaux de vente, etc.	35		
782	3,000	11,139	3,153	76,367	43,517	200,062	825,883	1,296,965	454,935	Total	36		



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Concluded

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du com- bustible et de l'élec- tricité	Cost of materials and supplies used - Coût des ma- tières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000	\$'000				
	<u>British Columbia and Yukon and Northwest Territories</u>									
	<u>1961</u>									
1	- 4 .....	1,499	1,327	239	2,452	4,186	753	14,646	31,546	15,983
2	5- 14 .....	1,088	5,268	781	10,989	20,389	2,669	48,074	101,778	50,952
3	15- 49 .....	682	11,326	1,805	24,823	48,622	6,186	156,858	285,551	123,104
4	50- 99 .....	197	9,142	1,415	20,784	43,059	4,320	131,720	234,568	99,760
5	100- 199 .....	93	7,702	1,532	17,879	38,653	6,775	179,905	307,231	122,740
6	200- 499 .....	61	13,307	1,544	29,966	69,188	9,958	273,446	452,469	168,410
7	500- 999 .....	20	11,027	443	23,544	55,886	11,545	143,359	315,521	163,699
8	1,000-1,499 .....	3	2,745	135	5,548	13,236	814	29,898	60,247	29,622
9	1,500- .....	3	5,646	37	11,636	29,157	5,418	44,557	141,568	92,045
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	3,646	67,490	7,931	147,621	322,375	48,437	1,022,463	1,930,480	866,315
	<u>1962</u>									
12	- 4 .....	1,497	1,182	141	2,556	4,358	932	17,333	36,589	18,385
13	5- 14 .....	1,065	5,233	706	11,677	21,875	3,072	55,544	113,287	55,290
14	15- 49 .....	691	11,423	1,695	25,971	52,198	6,863	166,555	307,430	135,332
15	50- 99 .....	198	9,106	1,520	21,157	44,966	5,500	148,120	270,337	120,135
16	100- 199 .....	92	7,996	1,456	18,799	41,693	6,501	201,171	330,150	126,248
17	200- 499 .....	64	13,642	1,778	31,326	73,353	10,286	293,840	501,200	200,937
18	500- 999 .....	18	9,615	294	20,468	50,487	13,082	151,723	328,882	165,486
19	1,000-1,499 .....	6	5,542	301	11,609	28,472	1,393	47,101	106,281	57,914
20	1,500- .....	3	5,528	37	11,924	30,472	5,507	57,272	159,963	97,271
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	3,634	69,267	7,928	155,487	347,873	53,137	1,138,659	2,154,120	976,996
	<u>1963</u>									
23	- 4 .....	1,464	1,300	150	2,868	5,061	768	17,108	36,809	19,058
24	5- 14 .....	1,001	4,979	639	11,170	21,866	2,824	56,434	113,699	55,495
25	15- 49 .....	711	11,908	1,796	27,054	56,412	7,259	186,490	341,772	151,217
26	50- 99 .....	192	9,054	1,189	20,692	45,392	5,859	157,489	282,391	122,277
27	100- 199 .....	117	10,362	1,534	24,081	55,428	7,616	228,401	384,883	152,598
28	200- 499 .....	65	14,308	1,776	32,824	79,987	10,390	312,874	542,469	222,568
29	500- 999 .....	16	8,661	214	18,448	46,685	10,175	133,571	286,947	140,878
30	1,000-1,499 .....	7	6,361	284	13,253	34,301	5,524	69,676	172,302	96,896
31	1,500- .....	3	5,642	37	12,153	31,456	5,296	63,259	164,339	96,293
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	3,576	72,575	7,619	162,544	376,587	55,710	1,225,301	2,325,611	1,057,279
	<u>1964</u>									
34	- 4 .....	1,499	1,352	154	3,117	5,638	893	17,446	38,975	20,864
35	5- 14 .....	1,002	5,015	667	11,679	23,504	3,400	65,751	129,803	61,636
36	15- 49 .....	687	11,999	1,666	27,608	59,592	7,102	193,305	355,251	158,591
37	50- 99 .....	200	9,216	1,580	21,850	48,681	6,251	174,432	300,861	125,629
38	100-199 .....	122	11,083	1,630	25,513	60,190	8,405	235,179	399,539	161,580
39	200-499 .....	68	14,425	1,526	32,334	83,028	10,046	362,519	597,791	228,407
40	500-999 .....	23	11,353	799	25,312	66,635	11,879	186,570	376,130	181,547
41	1,000- .....	9	11,014	306	23,536	64,967	12,356	168,487	379,376	199,492
42	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
43	Total .....	3,610	75,457	8,328	170,949	412,235	60,332	1,403,688	2,577,725	1,137,745

# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LE NOMBRE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication		Total employees - Total, employés							
Number - Nombre	Withdrawals - Re-tirois				Number - Nombre	Salaries and wages - Traitements et salaires					
		Male - Hommes	Female - Femmes	Salaries - Traitements							
	\$'000	number - nombre		\$'000		\$'000					
<u>Columbia-Britannique et Yukon et Territoires du Nord-Ouest</u>											
<u>1961</u>											
1,186	3,442	482	209	1,987	2,257	6,173	16,244	33,665	16,520	- 4	1
462	1,644	2,000	615	10,272	8,664	30,661	55,244	110,946	53,069	5- 14	2
40	188	3,582	997	22,161	17,710	70,783	179,048	314,386	129,860	15- 49	3
-	-	2,391	579	15,801	13,527	58,860	143,526	250,395	104,040	50- 99	4
-	-	3,033	755	17,975	13,022	56,628	195,349	326,388	126,286	100- 199	5
-	-	3,664	806	24,331	19,321	93,519	311,241	494,923	172,926	200- 499	6
-	-	2,034	425	14,544	13,929	70,429	153,716	327,029	164,875	500- 999	7
-	-	673	351	6,087	3,904	19,324	30,420	60,493	29,346	1,000-1,499	8
-	-	1,313	245	10,509	7,241	39,666	45,303	142,637	92,368	1,500-	9
...	...	3,066	981	25,363	4,047	25,363	38,272	38,288	78	Sièges sociaux, bureaux de vente, etc.	10
1,688	5,274	22,238	5,963	149,033	103,622	471,407	1,168,364	2,099,151	889,367	Total	11
<u>1962</u>											
1,252	3,973	505	286	2,385	2,114	6,743	19,429	39,283	18,994	- 4	12
406	1,694	1,861	704	10,570	8,504	32,444	64,330	124,211	57,511	5- 14	13
48	308	3,564	1,001	23,286	17,683	75,484	192,720	340,294	142,326	15- 49	14
-	-	2,248	703	16,587	13,577	61,553	165,794	291,559	123,904	50- 99	15
-	-	2,349	635	16,138	12,436	57,831	210,015	340,337	127,515	100- 199	16
-	-	4,111	949	27,024	20,480	100,378	328,452	544,262	209,425	200- 499	17
-	-	2,101	436	15,129	12,446	65,615	159,014	336,435	165,790	500- 999	18
-	-	976	480	8,394	7,299	36,866	53,225	112,597	58,123	1,000-1,499	19
-	-	1,382	210	10,872	7,157	41,345	58,221	162,254	98,612	1,500-	20
...	...	2,887	959	24,815	3,846	24,815	44,787	45,339	425	Sièges sociaux, bureaux de vente, etc.	21
1,706	5,975	21,984	6,363	155,200	105,542	503,073	1,295,988	2,336,571	1,002,626	Total	22
<u>1963</u>											
1,145	3,886	438	272	2,379	2,160	7,440	18,242	38,461	19,589	- 4	23
325	1,430	1,779	724	10,623	8,121	32,488	64,618	124,646	58,286	5- 14	24
53	414	3,911	1,117	26,325	18,732	82,737	207,634	369,711	158,200	15- 49	25
-	-	2,013	637	15,266	12,893	60,659	176,399	304,393	125,437	50- 99	26
-	-	3,055	786	20,973	15,737	76,401	248,390	409,688	157,661	100- 199	27
-	-	3,870	946	28,108	20,900	108,095	349,336	587,422	231,032	200- 499	28
-	-	1,867	407	13,963	11,149	60,648	144,028	298,571	142,022	500- 999	29
-	-	1,078	487	9,518	8,210	43,819	75,173	177,622	96,706	1,000-1,499	30
-	-	1,402	212	11,203	7,293	42,659	64,154	166,724	97,783	1,500-	31
...	...	3,047	1,003	27,108	4,050	27,108	48,166	48,063	89	Sièges sociaux, bureaux de vente, etc.	32
1,523	5,730	22,460	6,591	165,466	109,245	542,053	1,396,139	2,525,302	1,086,806	Total	33
<u>1964</u>											
1,182	4,068	428	300	2,327	2,234	7,965	18,577	40,627	21,420	- 4	34
301	1,403	1,611	832	10,952	8,125	34,455	74,651	141,683	64,576	5- 14	35
25	213	3,588	1,107	26,350	18,360	85,943	213,717	382,949	165,974	15- 49	36
-	-	1,952	648	15,458	13,396	64,139	193,416	324,899	130,741	50- 99	37
-	-	3,138	803	22,152	16,654	82,342	254,691	422,386	165,753	100-199	38
-	-	3,936	999	31,043	20,886	114,071	406,672	652,051	239,544	200-499	39
-	-	2,671	567	21,291	15,390	87,926	204,347	395,278	184,209	500-999	40
-	-	2,346	629	20,514	14,295	85,481	181,143	392,425	199,907	1,000-	41
...	...	3,038	1,028	28,750	4,066	28,750	58,744	59,568	766	Sièges sociaux, bureaux de vente, etc.	42
1,508	5,684	22,708	6,913	178,837	113,406	591,072	1,605,958	2,811,867	1,172,889	Total	43

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1963  
TABLEAU 11. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPEES PAR ETABLISSEMENT, 1963

Industry group and total employed per establishment Groupe d'industries et total de personnes occupées par établissement	MANUFACTURING ACTIVITY -- ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY -- ACTIVITÉ TOTALE				
	Estab- lish- ments Éta- blisse- ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises de propre fabrication	Value added -- manufacturing activity Valeur ajoutée -- activité manufac- turière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added -- total activity Valeur ajoutée -- activité totale			
		Number -- Nombre	Mon- hours paid Heures- homme payées	Wages -- Salaires						Number -- Nombre	With- drawals -- Re- traits		Salaries and wages Traitements et salaires		
	No. -- nomb.	'000			\$'000			\$'000		\$'000					
Food industries -- Industrie du bois:															
- 4 .....	2,349	2,221	4,591	5,933	917	13,128	31,128	16,732	2,320	4,178	2,484	17,235			
5- 49 .....	2,019	24,414	52,257	78,694	10,230	198,232	387,595	180,399	989	3,580	30,433	186,406			
50- 99 .....	254	14,397	31,393	51,145	5,465	135,808	111,512	111,512	5	x	6,410	114,799			
100- 199 .....	100	11,795	25,836	45,504	3,526	115,464	211,061	92,358	1	x	8,916	94,511			
200- 499 .....	47	12,538	26,580	53,610	2,986	124,819	230,545	104,890	-	-	31,063	106,396			
500-1,499 .....	10	7,471	14,864	34,873	2,051	97,915	165,451	66,026	-	-	6,104	66,613			
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	855	721			
Total .....	4,779	72,836	155,521	269,759	25,176	685,784	1,276,848	571,917	3,315	7,803	86,888	586,681			
Furniture and fixture industries -- Industrie du meuble et des articles d'ameublement:															
- 4 .....	1,134	997	2,143	2,876	156	8,621	19,254	10,668	1,166	3,557	1,091	10,833			
5- 14 .....	438	2,814	6,064	8,713	491	18,134	37,626	19,458	280	1,268	3,410	19,959			
15- 49 .....	331	7,230	15,506	23,641	963	54,488	104,582	49,866	62	452	8,916	50,678			
50- 99 .....	122	6,592	14,464	21,666	856	50,224	98,106	47,752	3	22	8,247	48,302			
100-199 .....	60	6,461	14,400	22,692	915	45,686	97,358	51,116	-	-	8,029	52,276			
200-999 .....	19	4,780	10,550	17,401	776	28,680	64,672	35,327	-	-	6,104	35,791			
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	119	47			
Total .....	2,104	28,874	63,128	96,988	4,156	205,833	421,599	214,166	1,511	5,299	35,916	217,792			
Primary metal industries -- Industrie métallique primaire:															
- 4 .....	53	57	114	165	36	526	1,242	653	48	177	70	670			
5- 14 .....	73	484	983	1,748	214	5,707	10,164	4,341	25	x	634	4,691			
15- 199 .....	202	9,627	20,538	41,519	6,501	235,168	344,133	103,759	2	x	12,078	107,524			
200- 499 .....	34	8,746	18,557	42,621	11,592	169,441	272,025	93,307	-	-	10,624	95,422			
500- 999 .....	18	10,422	22,413	53,058	25,745	170,299	334,949	139,642	-	-	13,496	141,974			
1,000- .....	14	43,016	91,707	244,244	49,260	565,993	1,258,465	652,093	-	-	54,635	667,240			
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	2,570	1,579			
Total .....	394	72,352	154,312	383,355	93,346	1,147,133	2,220,977	993,795	75	318	94,107	1,015,942			
Metal fabricating industries (except machinery and transportation equipment industries) -- Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport):															
- 14 .....	1,839	7,407	15,287	27,905	2,167	58,910	134,175	74,369	1,140	4,770	9,657	76,728			
15- 49 .....	787	16,459	35,139	66,019	4,080	147,122	307,052	157,587	33	208	21,595	164,591			
50- 99 .....	244	12,847	27,917	52,806	3,288	152,558	291,225	137,668	3	56	16,967	144,613			
100-199 .....	131	13,024	28,250	56,984	3,716	149,982	290,170	138,553	-	-	17,979	147,704			
200-499 .....	93	21,134	45,329	100,720	5,634	273,790	539,211	263,094	-	-	29,773	276,314			
500- .....	22	12,314	26,247	64,628	3,620	164,050	315,401	147,364	-	-	15,949	153,408			
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	1,358	449			
Total .....	3,116	83,185	178,170	368,172	22,505	946,412	1,877,234	918,635	1,176	5,035	113,278	962,909			



TABLE 11. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1963 - Continued.

TABLEAU 11. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1963 - suite

Industry group and total employed per establishment Groupe d'industries et total de personnes occupées par établissement	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE						
	Estab-lish-ments Éta-blisse-ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and electricity Coût du combustible et de l'élec-tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan-dises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	Working owners and partners Propriétaires et associés actifs		Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale
		Man-hours Heures-homme payées	Wages Salaires	Number Nombre					With-drawals Re-traits	Number Nombre	Salaries and wages Traitements et salaires		
No. nomb.	'000			\$'000			\$'000				\$'000		
Machinery industries (except electrical machinery) -- Industrie de la machinerie (sauf le matériel électrique):	80	260	486	68	2,675	4,969	2,605	124	34	124	199	781	2,604
- 4 .....	165	2,002	3,912	350	12,856	24,999	12,522	30	162	1,437	6,321	13,124	13,124
- 5- 14 .....	157	2,987	6,184	708	41,241	78,701	37,330	12	101	4,305	19,889	38,907	38,907
- 15- 49 .....	189	50,999	41,958	3,995	248,403	521,016	273,085	4	133	32,116	157,658	323,003	323,003
- 50- 999 .....	3	2,658	5,459	601	53,595	22,967	22,967	-	-	3,594	18,851	23,153	23,153
- 1,000-1,499 .....	5	7,867	42,799	1,696	97,855	200,772	100,220	-	-	11,414	64,827	164,944	164,944
- 1,500- .....													
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	599	72,951	161,482	7,416	431,899	884,052	448,729	80	58,912	37,388	305,715	9,624	575,358
Total .....	703	80,706	178,267	21,027	1,716,958	2,817,747	1,121,134	304	111,822	619,685	1,183,331	1,183,331	1,183,331
Electrical products industries -- Industrie des appareils et du matériel électriques:	427	14,270	29,617	48,821	3,139	199,124	354,792	233	40	233	19,828	80,527	161,406
- 199 .....	79	16,894	35,588	65,262	3,881	218,509	425,281	-	23,930	104,590	215,660	215,660	215,660
- 200- 499 .....	26	12,530	25,476	54,549	3,399	166,491	336,902	-	19,181	92,171	177,701	177,701	177,701
- 500- 999 .....	4	3,462	7,492	15,907	713	45,910	89,241	-	5,355	28,040	54,313	54,313	54,313
- 1,000-1,499 .....	9	14,085	30,421	69,476	2,039	120,800	338,831	-	22,900	123,123	213,761	213,761	213,761
- 1,500- .....													
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	545	61,241	128,594	254,017	13,171	750,834	1,545,046	40	10,041	59,318	487,770	40,648	863,430
Total .....	545	61,241	128,594	254,017	13,171	750,834	1,545,046	40	10,041	59,318	487,770	40,648	863,430
Non-metallic mineral products industries -- Industrie des produits minéraux non métalliques:	393	494	1,002	1,494	312	4,745	10,732	939	315	939	610	1,857	5,836
- 4 .....	750	9,040	19,468	33,703	8,859	91,914	198,876	575	132	575	11,665	47,110	102,487
- 5- 49 .....	91	4,797	10,661	20,783	7,594	49,043	118,188	-	-	6,286	29,208	64,226	64,226
- 50- 99 .....	86	13,169	29,297	63,654	29,848	381,534	227,597	-	-	17,306	87,629	236,052	236,052
- 100- 499 .....	9	6,240	13,776	28,669	5,093	36,463	97,858	-	-	7,415	35,223	58,872	58,872
- 500-1,499 .....													
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	1,329	33,740	74,203	148,303	51,706	305,698	451,750	447	2,761	17,329	46,043	3,094	3,094
Total .....	1,329	33,740	74,203	148,303	51,706	305,698	451,750	447	2,761	17,329	46,043	3,094	3,094

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1963 - Continued

TABLEAU 11. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPEES PAR ETABLISSEMENT, 1963 - suite

Industry group and total employed per establishment Groupe d'industries et total de personnes occupées par établissement	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE					
	Estab-lish-ments Éta-blisse-ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale
		Number Nombre	Mon- hours paid Heures- homme payées	Wages Salaires						Number Nombre	Salaries and wages Traitements et salaires	
No. - nomb.	'000				\$'000		\$'000				\$'000	
Food and beverage industries -- Industrie des aliments et boissons:												
- 4 .....	2,921	5,752	7,610	2,757	104,848	145,967	38,209	7,871	2,525	4,629	12,730	41,698
5- 14 .....	2,450	22,925	31,443	9,530	310,131	434,933	115,394	6,120	1,409	18,377	57,912	127,105
15- 49 .....	1,306	44,945	63,765	15,065	590,104	860,435	258,037	1,242	181	34,617	122,660	275,771
50- 99 .....	398	57,516	87,516	12,695	551,418	816,845	253,167	68	9	27,129	103,722	262,588
100-199 .....	255	77,517	111,569	13,087	662,305	990,283	319,683	3	3	35,489	136,454	334,005
200-499 .....	155	62,522	92,977	13,782	749,910	1,237,451	486,087	-	-	45,711	192,776	502,708
500-999 .....	34	32,977	65,181	6,831	479,778	746,880	265,462	-	-	23,318	106,907	273,777
1,000- * .....	9	18,469	40,874	3,707	316,392	481,404	163,331	-	-	20,849	115,187	168,476
Total .....	7,528	274,258	455,475	77,455	3,764,887	5,714,198	1,899,370	15,345	4,127	210,119	848,348	1,986,128
Tobacco products industries -- Industrie du tabac:												
- 99 .....	15	724	1,061	98	6,621	12,220	5,276	13	7	450	1,403	5,318
100-199 .....	7	1,596	2,121	171	26,486	33,551	7,480	-	-	951	2,950	7,846
200-499 .....	11	5,507	9,737	647	103,183	151,745	47,986	-	-	3,453	13,230	48,264
500- .....	5	8,951	20,969	487	84,706	158,465	73,117	-	-	4,985	23,727	73,014
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	1,172	6,728	1,139
Total .....	38	16,779	33,888	1,404	220,995	355,981	133,859	17	7	11,011	48,039	135,582
Rubber industries -- Industrie du caoutchouc:												
- 4 .....	16	46	68	5	187	414	235	19	6	35	122	237
5- 14 .....	8	76	134	11	349	852	541	x	3	56	227	556
15- 49 .....	22	925	1,499	174	4,785	9,306	4,471	x	1	582	2,475	4,786
50- 99 .....	10	1,137	1,890	169	4,892	11,117	5,948	-	-	671	2,902	6,105
100-199 .....	13	3,220	5,830	656	18,894	41,730	22,692	-	-	1,986	8,739	23,492
200-499 .....	8	4,666	8,485	895	20,636	45,846	24,905	-	-	2,669	11,540	24,745
500- .....	16	26,116	53,942	4,011	139,469	277,466	135,821	-	-	15,276	71,051	145,156
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	2,887	13,916	- 534
Total .....	93	36,187	71,846	5,921	189,212	386,730	194,613	32	10	24,162	110,974	204,603
Leather industries -- Industrie du cuir:												
- 4 .....	91	198	248	23	1,015	1,855	813	226	83	104	300	858
5- 14 .....	100	1,393	1,680	61	3,661	7,611	3,820	238	58	797	2,150	3,912
15- 49 .....	163	8,122	10,449	373	21,717	43,592	21,484	220	39	4,719	13,870	21,984
50- 99 .....	77	9,552	11,785	317	23,453	46,486	22,982	x	3	5,418	15,588	23,473
100-499 .....	105	35,530	49,035	1,413	99,275	196,715	95,573	x	1	19,694	62,631	95,437
500-999 .....	3	2,828	4,488	226	9,008	18,274	8,835	-	-	1,773	6,558	9,104
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	142	1,043	- 59
Total .....	539	57,624	77,683	2,414	158,129	314,533	153,507	733	184	32,647	102,140	154,711

TABLE 11. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1963 - Continued  
 TABLEAU 11. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1963 - suite

MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY - ACTIVITÉ TOTALE			
Industry group and total employed per establishment Groupe d'industries et total de personnes occupées par établissement	Estab-lish-ments Éta-blisse-ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	Working owners and partners Propriétaires et associés actifs		Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale
		Number Nombre	Man- hours payés	Wages Salaires					Number Nombre	Re- traits	Salaries and wages Traitements et salaires		
	No. nomb.		'000		\$'000			\$'000				\$'000	
Textile industries -- Industrie textile:													
- 4 .....	194	230	467	557	56	3,450	6,302	2,824	169	543	294	768	2,985
5- 14 .....	262	1,706	3,634	4,604	332	13,995	27,260	13,035	136	729	6,565	6,565	13,438
15- 49 .....	230	5,046	10,688	13,182	1,015	54,958	93,281	35,971	31	262	2,133	19,219	37,280
50- 99 .....	96	5,566	12,209	15,882	1,344	59,258	101,789	41,923	9	193	6,712	22,487	42,947
100- 199 .....	58	6,779	14,647	21,270	1,507	75,702	130,557	53,803	-	-	7,977	28,311	55,936
200- 499 .....	56	14,916	32,231	48,508	3,844	172,195	287,698	113,597	-	-	17,742	63,831	116,056
500- 999 .....	18	10,036	21,757	33,554	2,908	91,323	174,626	80,485	-	-	12,329	49,726	82,266
1,000- .....	8	10,914	23,988	41,429	5,291	130,809	278,325	145,765	-	-	13,684	54,742	145,448
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	3,189	21,532	1,027
Total .....	922	55,193	119,621	178,986	16,298	601,690	1,099,838	489,403	345	1,727	70,276	263,380	497,383
Knitting mills -- Bonneterie:													
- 4 .....	37	40	83	88	7	691	1,139	400	25	67	53	125	407
5- 14 .....	62	474	970	1,070	63	6,243	10,169	3,600	30	94	569	1,473	3,619
15- 49 .....	135	3,388	7,285	8,506	317	31,841	49,637	18,255	18	x	3,911	11,092	18,259
50- 99 .....	61	3,839	8,470	10,091	339	34,698	58,182	23,889	-	-	4,364	12,925	23,893
100-199 .....	38	4,638	9,928	12,262	535	31,034	57,892	26,620	2	x	5,235	15,211	26,778
200-999 .....	26	7,078	14,649	17,839	732	39,617	77,591	37,405	-	-	8,057	23,190	37,363
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	384	2,535	- 101
Total .....	359	19,457	41,385	49,856	1,994	144,125	254,611	110,170	75	338	22,573	66,551	110,219
Clothing industries -- Industrie du vêtement:													
- 14 .....	969	3,926	7,907	11,166	339	56,286	89,154	33,250	671	2,658	5,123	16,210	33,543
15- 49 .....	798	19,218	38,457	50,693	846	129,014	232,035	104,137	246	1,319	22,881	68,385	104,951
50-199 .....	461	36,189	72,889	91,903	1,276	213,842	397,457	185,487	48	408	41,530	121,861	186,500
200-999 .....	66	19,403	38,742	50,362	706	101,875	205,576	104,961	4	75	22,450	68,714	106,324
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	321	1,919	- 23
Total .....	2,294	78,736	157,995	204,124	3,167	501,017	924,223	427,834	969	4,461	92,305	277,089	431,297
Paper and allied industries -- Industrie du papier et produits connexes:													
- 49 .....	305	4,322	9,115	14,714	1,459	63,028	108,282	44,966	54	252	5,551	21,781	46,273
50- 99 .....	82	4,570	9,935	16,721	2,788	65,966	117,584	49,431	-	-	5,819	24,238	50,675
100- 999 .....	186	48,363	105,932	238,866	80,392	749,280	1,572,669	743,187	-	-	60,837	316,034	751,745
1,000-1,499 .....	13	13,464	29,444	73,291	33,176	178,874	439,631	226,274	-	-	16,138	92,852	227,622
1,500- .....	5	7,000	15,305	39,624	14,352	83,241	214,270	117,282	-	-	8,264	47,944	118,260
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	4,947	38,345	- 1,180
Total .....	591	77,719	169,733	383,217	132,166	1,140,388	2,452,437	1,181,141	54	251	101,556	541,195	1,193,397



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

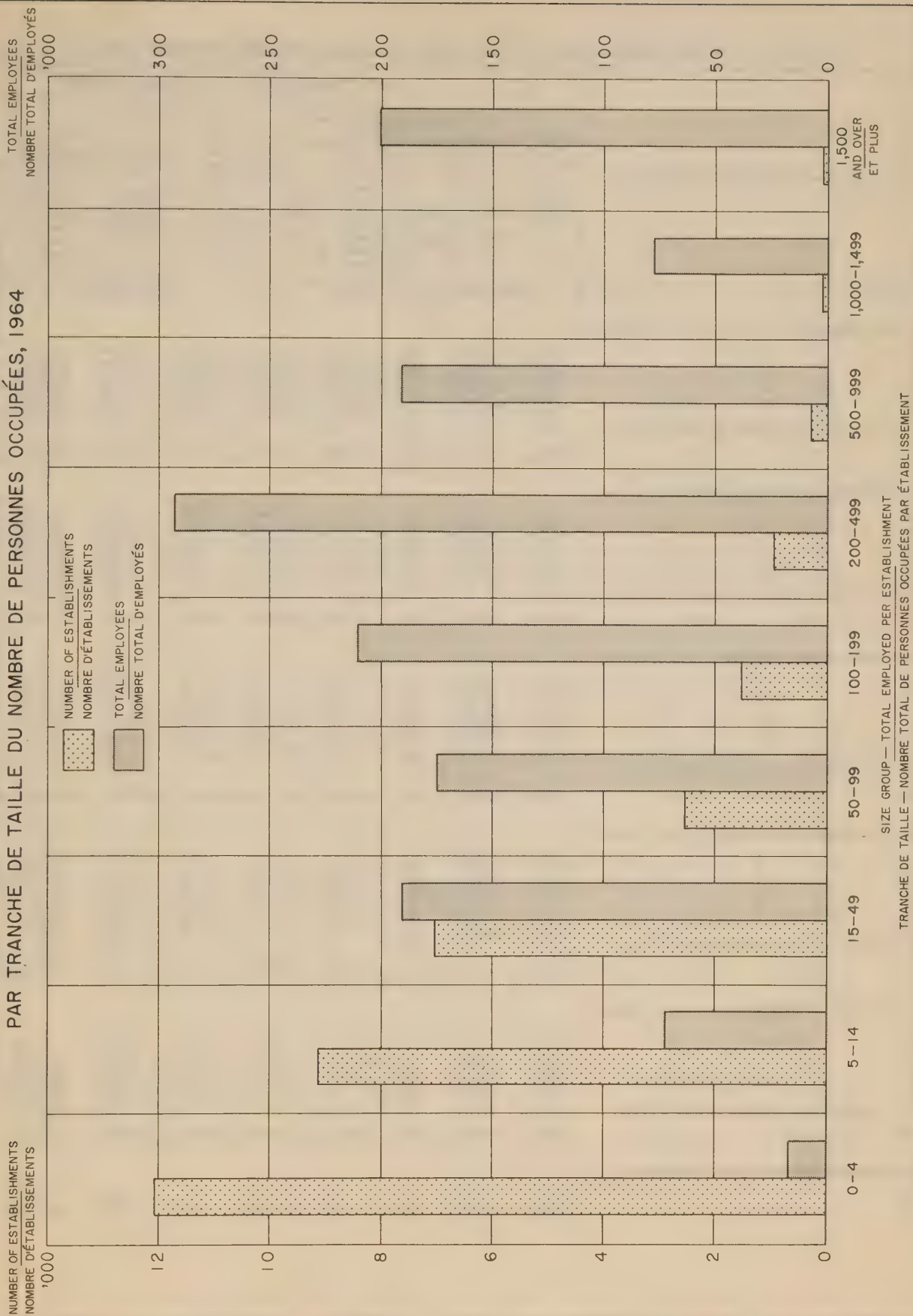
TABLE 11. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1963 - Concluded  
 TABLEAU 11. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPEES PAR ÉTABLISSEMENT, 1963 - fin

	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE											TOTAL ACTIVITY - ACTIVITÉ TOTALE			
	Estab- lish- ments -- Éta- blisse- ments	Production and related workers -- Travailleurs de la production et connexes			Cost of fuel and elec- tricity -- Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used -- Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture -- Valeur des expéditions de marchan- dises de propre fabrication	Value added -- manufacturing activity -- Valeur ajoutée -- activité manufac- turière	Working owners and partners -- Propriétaires et associés actifs	Total employees -- Total, employés		Value added -- Total activity -- Valeur ajoutée -- activité totale			
		Number -- Nombre	Mon- hours paid -- Heures- homme payées	Wages -- Salaires						Number -- Nombre	With- drawals -- Re- traits		Salaries and wages -- Traitements et salaires		
\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000					

Printing, publishing and allied industries -- Imprimerie, édition et industries connexes:	1,546	1,267	2,630	4,567	293	13,803	35,771	21,725	1,298	4,950	2,026	7,208	21,850
- 4 .....	1,075	5,367	11,048	20,908	857	29,963	88,214	57,478	404	2,246	8,447	34,178	58,379
5- 14 .....	545	9,337	19,358	39,890	1,321	54,446	159,660	104,243	50	x	14,358	65,724	105,458
15- 49 .....	152	6,412	12,988	28,913	905	37,453	113,239	75,315	-	-	10,365	43,437	78,996
50- 99 .....	76	6,485	13,243	32,196	897	38,690	129,441	89,984	1	x	10,403	54,059	90,997
100-199 .....	58	14,551	28,938	77,448	2,614	124,029	401,598	276,653	-	-	29,133	158,862	280,235
200- .....													
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	234	1,606	- 53
Total .....	3,452	43,419	88,205	203,922	6,886	298,383	927,922	625,397	1,753	7,601	75,166	371,074	635,861
Petroleum and coal products industries -- Industrie des dérivés du pétrole et du charbon:	27	92	189	368	228	4,006	6,964	2,669	4	14	168	788	2,696
- 14 .....	41	2,441	5,257	13,860	4,604	291,044	391,506	92,740	-	-	3,542	21,372	95,361
15- 199 .....	12	2,506	5,452	15,437	4,675	442,713	538,703	97,569	-	-	23,319	99,053	99,053
200- 499 .....	4	2,242	4,826	13,702	1,830	342,407	428,473	91,819	-	-	3,161	20,939	92,197
500-1,499 .....													
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	4,734	34,623	- 2,760
Total .....	84	7,281	15,725	43,369	11,337	1,080,171	1,365,647	284,797	4	14	15,398	101,042	286,746
Chemical and chemical products industries -- Indus- trie chimique et des produits connexes:	299	247	503	781	94	5,566	10,545	5,084	145	489	496	1,659	5,318
- 4 .....	664	9,986	21,141	39,839	12,938	265,472	544,819	266,404	20	x	19,096	92,902	293,135
5- 99 .....	111	11,366	24,369	51,344	18,518	241,319	583,931	328,001	-	-	22,156	114,103	342,417
100-499 .....	14	6,146	13,607	31,630	10,889	114,754	284,660	158,166	-	-	10,012	57,266	165,633
500-999 .....	5	4,766	10,300	27,286	17,463	92,594	220,831	112,991	-	-	13,734	89,134	122,843
1,000- * .....													
Total .....	1,093	32,511	69,920	150,881	59,901	719,705	1,644,786	870,646	165	598	65,494	355,064	929,346
Miscellaneous manufacturing industries -- Industries manufacturières diverses:	1,210	1,086	2,279	3,321	267	8,184	22,277	14,097	1,074	4,593	1,332	4,185	14,485
- 4 .....	1,245	21,256	45,103	68,256	3,831	163,847	347,308	184,143	315	1,753	28,565	107,174	201,153
5- 99 .....	63	6,552	14,164	21,864	964	61,128	122,667	62,060	-	-	8,879	34,796	64,633
100-199 .....	39	11,252	23,855	45,204	1,882	95,120	231,080	136,688	-	-	16,810	80,938	152,924
200- .....													
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	946	4,185	535
Total .....	2,557	40,246	85,401	138,644	6,943	328,280	723,334	396,989	1,389	6,618	56,532	231,272	433,730

# NUMBER OF MANUFACTURING ESTABLISHMENTS AND TOTAL EMPLOYEES FOR EMPLOYMENT SIZE GROUPS, 1964

## NOMBRE D'ÉTABLISSEMENTS MANUFACTURIERS EN 1964 ET TOTAL DES EMPLOYÉS PAR TRANCHE DE TAILLE DU NOMBRE DE PERSONNES OCCUPÉES, 1964



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 12. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1964

No.	Industry group and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dis de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
1 WOOD INDUSTRIES										
2	- 4	2,238	2,081	9	4,602	6,249	1,008	14,556	33,211	17,741
3	5 - 49	1,945	24,964	386	54,923	85,040	10,747	223,899	418,335	192,290
5	50 - 99	238	13,546	544	31,059	51,913	5,757	141,113	257,575	114,463
6	100 - 199	113	12,426	713	28,489	51,158	4,827	128,562	232,726	103,429
7	200 - 499	47	11,972	948	27,579	57,123	3,174	143,842	256,385	115,219
8	500 - 1,499	13	8,204	485	17,677	43,614	2,237	119,129	197,679	77,999
10	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
11	TOTAL	4,594	73,193	3,085	164,329	295,095	27,749	771,101	1,395,911	621,141
12 FURNITURE AND FIXTURE INDUSTRIES										
13	- 4	1,182	927	99	2,114	2,964	217	9,505	20,887	11,283
14	5 - 14	491	2,676	360	6,500	10,125	582	19,529	41,305	21,409
15	15 - 49	339	6,484	1,009	16,130	25,661	1,025	61,356	116,285	54,964
16	50 - 99	117	5,648	964	14,517	22,994	907	52,858	103,709	50,914
17	100 - 199	62	5,871	771	14,566	24,332	918	50,807	103,454	52,792
18	200 - 999	25	5,284	505	13,003	21,885	912	38,551	84,671	46,408
19	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
20	TOTAL	2,216	26,890	3,708	66,829	107,961	4,561	232,607	470,312	237,771
21 PRIMARY METAL INDUSTRIES										
22	- 4	62	76	2	157	265	53	765	1,711	894
23	5 - 49	165	2,619	85	5,725	10,723	1,169	58,652	86,034	27,392
25	50 - 99	62	3,491	120	7,873	15,946	1,698	85,845	125,769	38,205
26	100 - 499	74	12,519	343	28,188	63,581	18,322	283,714	445,223	151,823
28	500 - 999	18	10,109	77	21,948	55,568	16,689	206,020	386,540	162,256
29	1,000 - 1,499	6	5,517	2	12,171	30,072	14,528	88,709	174,557	72,617
30	1,500 -	11	42,553	257	91,458	251,554	53,844	588,885	1,327,084	683,309
31	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
32	TOTAL	398	76,884	886	167,520	427,710	106,304	1,312,594	2,546,923	1,136,495
33 METAL FABRICATING INDUSTRIES										
34	- 4	996	1,222	11	2,483	4,272	545	9,990	25,431	15,032
35	5 - 14	1,080	6,427	200	13,758	26,694	1,899	50,013	116,812	65,716
36	15 - 49	851	16,384	1,192	37,668	73,667	4,289	164,180	344,878	179,491
37	50 - 99	255	12,199	1,258	29,543	57,623	3,396	150,919	296,893	144,192
38	100 - 199	156	14,401	1,440	34,210	70,419	4,346	198,362	389,551	190,698
39	200 - 499	92	19,516	1,950	46,487	105,570	5,904	293,424	576,328	282,129
40	500 -	25	12,995	678	28,930	74,875	4,099	204,924	387,285	176,338
41	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
42	TOTAL	3,455	83,144	6,729	193,080	413,120	24,479	1,071,812	2,137,178	1,053,596
43 MACHINERY INDUSTRIES										
44	- 4	95	152	-	296	574	70	2,584	5,119	2,723
45	5 - 14	173	1,005	30	2,134	4,286	358	14,983	28,699	14,670
46	15 - 49	178	3,218	109	7,080	14,737	842	49,420	94,158	44,888
47	50 - 999	197	22,622	1,134	51,214	111,780	4,957	349,230	684,678	345,415
51	1,000 -	7	9,770	235	21,648	58,582	2,213	126,519	265,008	132,805
53	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
54	TOTAL	650	36,767	1,508	82,372	189,959	8,441	542,735	1,077,662	540,502
55 TRANSPORTATION EQUIPMENT INDUSTRIES										
56	- 4	223	271	-	516	875	85	2,997	6,013	3,118
57	5 - 49	317	4,184	302	9,297	17,395	882	41,425	82,638	41,952



TABLEAU 12. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1964

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et total de personnes occupées par établissement		No.		
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale						
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés										
Number - Nombre	With- drawals - Re- traits				Number - Nombre	Salaries and wages - Traitements et salaires									
		Male - Hommes	Female - Femmes	Salaries - Traitements											
	\$'000	number - nombre		\$'000			\$'000								
INDUSTRIE DU BOIS 1															
2,266	4,309	154	17	498	2,261	6,747	15,418	34,480	18,157	- 4	2				
898		4,419	767	24,617	30,536	109,657	245,300	445,285	198,169	5 - 49	3				
1		1,908	389	12,248	16,387	64,160	153,415	272,569	116,994	50 - 99	5				
-	-	1,758	349	11,613	15,246	62,771	141,834	248,740	106,454	100 - 199	6				
-	-	1,202	277	9,760	14,399	66,883	154,165	268,107	116,760	200 - 499	7				
-	-	897	185	7,237	9,771	50,849	133,212	211,531	77,825	500 - 1,499	8				
-	-	541	266	5,937	807	5,937	3,107	3,522	379						
3,165	7,658	10,879	2,250	71,910	89,407	367,005	846,452	1,484,233	634,739						
TOTAL											11				
INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT 12															
1,224	3,860	83	19	317	1,128	3,280	9,733	21,269	11,438	- 4	13				
301	1,404	464	181	2,574	3,681	12,699	20,724	42,930	21,892	5 - 14	14				
47	313	1,284	503	9,298	9,280	34,960	65,792	122,145	56,518	15 - 49	15				
4	43	1,147	462	9,214	8,221	32,208	55,714	107,352	51,675	50 - 99	16				
-	-	1,055	416	8,517	8,113	32,848	54,949	108,904	53,992	100 - 199	17				
-	-	1,189	452	9,462	7,430	31,347	41,202	87,475	46,618	200 - 999	18				
-	-	112	21	859	133	859	56	-	56-						
1,576	5,621	5,334	2,054	40,240	37,986	148,201	248,170	490,075	242,077						
TOTAL											20				
INDUSTRIE METALLIQUE PRIMAIRE 21															
52	216	17	2	81	97	345	799	1,758	907	- 4	22				
13	70	504	171	4,011	3,379	14,735	64,970	94,401	29,502	5 - 49	23				
-	-	607	169	5,128	4,387	21,074	91,302	131,638	39,069	50 - 99	25				
-	-	2,521	609	19,055	15,992	82,636	314,132	478,752	155,332	100 - 499	26				
-	-	2,335	485	17,900	13,006	73,468	360,930	544,106	164,452	500 - 999	28				
-	-	1,118	185	8,311	6,822	38,384	97,773	183,957	72,924	1,000 - 1,499	29				
-	-	9,557	1,471	77,559	53,838	329,114	598,955	1,356,854	702,484	1,500 -	30				
-	-	1,818	1,068	23,436	2,886	23,436	2,136	856	1,280-						
65	285	18,477	4,160	155,481	100,407	583,191	1,530,997	2,792,323	1,163,390						
TOTAL											32				
INDUSTRIE DES PRODUITS METALLIQUES 33															
877	3,279	260	57	1,198	1,550	5,470	10,380	25,929	15,139	- 4	34				
415	2,265	1,522	569	10,390	8,718	37,084	57,551	126,712	68,366	5 - 14	35				
33	220	4,033	1,336	32,553	22,945	106,220	192,736	380,036	186,789	15 - 49	36				
3	70	2,964	966	24,447	17,387	82,070	170,809	322,197	150,207	50 - 99	37				
-	-	4,318	1,469	33,613	21,628	104,032	246,789	449,442	203,031	100 - 199	38				
-	-	6,190	1,796	47,954	29,452	153,524	328,580	624,336	295,542	200 - 499	39				
-	-	3,349	934	28,422	17,956	103,296	223,466	412,945	183,350	500 -	40				
-	-	1,007	378	11,011	1,385	11,011	640	-	640-						
1,328	5,834	23,643	7,505	189,587	121,021	602,707	1,230,952	2,341,596	1,101,784						
TOTAL											42				
INDUSTRIE DE LA MACHINERIE 43															
41	156	69	15	325	236	898	2,879	5,480	2,823	- 4	44				
26	119	350	126	2,704	1,511	6,990	17,236	31,795	15,571	5 - 14	45				
7	61	1,091	384	8,790	4,802	23,527	67,785	116,986	49,585	15 - 49	46				
4	82	10,398	3,185	78,396	37,339	190,176	458,253	840,764	395,344	50 - 999	47				
-	-	2,793	812	23,163	13,610	81,744	149,440	371,474	215,748	1,000 -	51				
-	-	5,389	1,025	43,218	6,414	43,218	10,038	21,954	11,933						
78	418	20,090	5,547	156,594	63,912	346,553	705,632	1,388,451	691,004						
TOTAL											54				
INDUSTRIE DU MATERIEL DE TRANSPORT 55															
207	613	63	12	287	346	1,162	3,117	6,176	3,162	- 4	56				
93	372	785	281	5,925	5,552	23,320	47,859	91,013	43,974	5 - 49	57				

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 12. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1964 - Continued

No.	Industry group and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
<b>1 TRANSPORTATION EQUIPMENT INDUSTRIES</b>										
2	50 - 199	122	8,484	1,225	20,734	41,801	2,324	114,472	215,621	101,512
3	100 - 199	60	5,440	829	13,295	27,630	1,695	79,340	146,522	66,941
4	200 - 499	41	8,175	1,345	20,602	43,122	2,623	127,681	238,318	110,823
5	500 - 1,499	28	17,477	765	39,546	95,387	4,584	283,182	476,444	194,287
7	1,500 -	13	46,786	1,109	105,574	284,470	11,838	1,432,977	2,178,656	766,807
8	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
9	TOTAL	744	85,377	4,746	196,269	483,049	22,336	2,002,734	3,197,689	1,218,498
<b>10 ELECTRICAL PRODUCTS INDUSTRIES</b>										
11	- 199	453	8,471	5,314	28,824	48,110	3,033	184,688	342,719	159,744
13	200 - 499	81	11,278	5,699	35,837	67,378	3,826	242,104	459,478	217,105
	500 - 999	29	9,268	4,807	29,663	62,998	3,151	192,515	391,701	202,959
18	1,000 -	15	14,421	4,821	42,653	98,532	3,908	216,080	510,066	294,249
20	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
21	TOTAL	578	43,438	20,641	136,979	277,019	13,918	835,388	1,703,964	874,056
<b>22 NON-METALLIC MINERAL PRODUCTS INDUSTRIES</b>										
23	- 14	829	3,211	61	7,231	11,687	2,636	32,170	70,560	36,194
24	15 - 99	403	10,958	499	25,600	48,780	14,830	134,148	295,659	146,892
	100 - 199	58	5,924	237	13,939	30,356	18,334	64,164	214,016	131,576
28	200 -	46	13,243	1,465	32,991	73,481	19,885	119,877	338,002	198,270
31	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
32	TOTAL	1,336	33,336	2,262	79,761	164,303	55,685	350,358	918,237	512,931
<b>33 FOOD AND BEVERAGE INDUSTRIES</b>										
34	- 14	5,218	10,913	1,797	27,751	39,123	12,802	415,447	586,122	158,273
36	15 - 99	1,731	29,143	10,265	85,033	130,090	29,812	1,249,998	1,811,192	541,414
38	100 - 199	253	16,252	6,550	49,400	79,855	13,198	659,057	1,008,276	338,666
39	200 - 499	159	20,971	9,353	64,221	120,721	14,833	827,940	1,380,048	537,237
40	500 - 999	37	11,964	5,064	36,325	72,830	7,577	502,955	822,679	306,885
41	1,000 - *	9	7,026	1,822	18,876	44,205	3,902	343,368	518,929	174,409
43	TOTAL	7,407	96,269	34,851	281,606	486,824	82,125	3,998,764	6,127,245	2,056,885
<b>44 TOBACCO PRODUCTS INDUSTRIES</b>										
45	- 49	13	103	48	296	448	48	3,091	4,016	1,426
47	50 - 99	4	173	75	597	836	53	3,551	5,870	2,348
48	100 - 199	8	548	475	2,010	2,913	270	54,353	67,992	11,141
49	200 - 499	9	1,267	1,098	4,566	9,864	487	77,820	122,400	50,799
50	500 -	5	1,809	2,623	8,570	20,226	451	80,061	148,533	70,148
51	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
52	TOTAL	39	3,900	4,319	16,039	34,288	1,309	218,876	348,811	135,863
<b>53 RUBBER INDUSTRIES</b>										
54	- 4	15	15	7	44	72	7	233	471	235
55	5 - 14	10	41	9	108	189	14	377	1,021	640
56	15 - 49	23	383	121	1,050	1,799	223	5,668	11,014	5,254
57	50 - 99	8	322	102	893	1,577	155	4,603	9,202	4,503
58	100 - 199	12	1,078	324	2,979	5,761	640	16,417	35,929	19,276

TABLEAU 12. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											
Working owners and partners Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue Valeur totale des expéditions et autres recettes	Value added - total activity Valeur ajoutée - activité totale	Groupe d'industries et total de personnes occupées par établissement	
Number - Nombre	With-drawals - Re-traits	Administrative, office and other non-manufacturing employees Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number	nombre		\$'000		\$'000			No.	
											INDUSTRIE DU MATERIEL DE TRANSPORT
3	48	2,259	720	17,744	12,688	59,544	131,072	237,128	107,426	50 - 199	
-	-	1,516	516	12,220	8,301	39,849	90,309	159,459	69,903	100 - 199	
-	-	2,535	841	20,182	12,896	63,303	132,694	155,903	114,717	200 - 499	
-	-	4,242	1,125	33,473	23,610	128,860	321,596	526,562	205,268	500 - 1,499	
-	-	14,439	3,258	125,826	65,592	410,296	1,573,666	2,369,885	822,959	1,500 -	
-	-	2,427	656	22,347	3,083	22,347	31,962	32,293	104-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	
303	1,033	26,751	6,893	225,784	123,767	708,833	2,251,968	3,518,959	1,297,404	TOTAL	
											IND. DES APPAREILS & DU MATERIEL ELECT.
40	263	3,858	1,520	31,386	19,163	79,497	209,755	376,105	169,168	- 199	
-	-	5,077	1,821	40,104	23,875	107,482	272,665	499,783	227,378	200 - 499	
-	-	5,353	1,465	40,322	20,893	103,320	232,510	435,892	209,718	500 - 999	
-	-	9,058	2,281	72,571	30,581	171,103	276,723	588,890	311,086	1,000 -	
-	-	8,377	2,525	65,681	10,902	65,681	93,959	135,629	42,307	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	
40	263	31,723	9,612	250,064	105,414	527,084	1,085,611	2,036,301	959,657	TOTAL	
											IND. DES PRODUITS MINERAUX NON METALLIQUES
431	1,505	777	197	4,404	4,246	16,090	34,885	74,718	37,651	- 14	
13	58	2,394	603	17,132	14,454	65,911	149,184	316,137	152,733	15 - 99	
-	-	1,584	381	12,064	8,126	42,419	77,485	230,002	134,514	100 - 199	
-	-	3,417	733	23,939	18,858	97,421	141,682	370,806	209,224	200	
-	-	1,963	854	18,289	2,817	18,289	20,154	23,087	3,211	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	
444	1,563	10,135	2,768	75,827	48,501	240,129	423,392	1,014,750	537,333	TOTAL	
											INDUSTRIE DES ALIMENTS ET BOISSONS
3,754	13,822	6,779	3,238	33,535	22,727	72,658	499,344	687,275	175,621	- 14	
168	1,176	19,433	4,559	111,394	63,400	241,484	1,401,235	1,990,882	571,560	15 - 99	
3	-	10,084	2,363	60,726	35,249	140,581	752,542	1,115,266	353,356	100 - 199	
-	-	13,568	2,714	86,015	46,606	206,736	960,876	1,535,595	562,311	200 - 499	
-	-	6,631	1,384	45,062	25,043	117,892	560,242	890,949	317,514	500 - 999	
-	-	10,108	3,005	82,086	21,961	126,291	413,267	594,497	180,726	1,000 -	
3,925	15,050	66,603	17,263	418,818	214,986	905,641	4,587,506	6,814,463	2,161,087	TOTAL	
											INDUSTRIE DU TABAC
4	-	28	6	133	185	581	3,099	4,043	1,447	- 49	
-	-	29	9	250	286	1,086	3,732	6,164	2,409	50 - 99	
-	-	247	66	1,666	1,336	4,580	54,613	68,439	11,387	100 - 199	
-	-	450	120	3,071	2,935	12,934	83,277	129,679	52,607	200 - 499	
-	-	376	171	3,343	4,979	23,570	80,487	148,833	70,022	500 -	
-	-	837	309	6,883	1,146	6,883	2,240	3,419	1,294	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	
4	-	1,967	681	15,346	10,867	49,634	227,448	360,578	139,166	TOTAL	
											INDUSTRIE DU CAOUTCHOUC
4	14	8	5	55	35	127	321	584	260	- 4	
2	-	17	4	136	71	325	544	1,284	735	5 - 14	
1	-	126	46	1,152	676	2,951	6,516	12,315	5,707	15 - 49	
-	-	74	34	585	532	2,161	5,542	10,281	4,742	50 - 99	
-	-	252	83	1,934	1,737	7,695	17,966	37,478	19,324	100 - 199	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 12. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1964 - Continued

No.	Industry group and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
1 RUBBER INDUSTRIES										
2	200 — 499	10	1,810	553	5,142	9,758	951	26,069	55,282	28,346
3	500 — 999	12	4,554	1,692	13,611	26,844	1,899	59,395	133,549	74,200
4	1,000 —	5	5,687	877	14,349	33,353	2,426	96,222	180,155	85,049
4	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
5	TOTAL	95	13,890	3,685	38,175	79,354	6,315	208,955	426,624	218,403
6 LEATHER INDUSTRIES										
7	— 4	99	64	35	210	259	23	992	1,974	967
8	5 — 14	109	412	358	1,628	2,031	77	4,817	8,968	4,200
9	15 — 49	149	1,907	1,726	7,535	10,140	335	21,617	41,753	20,196
10	50 — 499	183	11,145	10,890	45,299	65,187	1,798	128,761	257,720	129,709
13	500 — 999	3	921	536	2,748	4,457	256	9,258	17,639	8,739
14	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
15	TOTAL	543	14,449	13,545	57,419	82,075	2,488	165,445	328,055	163,812
16 TEXTILE INDUSTRIES										
17	— 4	207	142	126	566	695	62	3,286	6,401	3,024
18	5 — 49	493	3,345	3,536	14,625	19,063	1,377	67,255	116,955	49,328
20	50 — 99	95	2,986	2,491	12,012	16,047	1,185	69,111	113,615	44,875
21	100 — 199	58	4,223	2,760	15,014	22,554	1,711	75,975	129,855	55,939
22	200 — 499	56	9,186	5,676	32,286	50,273	3,965	173,579	288,833	116,576
23	500 —	30	18,796	5,696	54,170	93,404	9,545	274,466	548,904	272,225
25	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
26	TOTAL	939	38,678	20,285	128,674	202,035	17,844	663,672	1,204,563	541,968
27 KNITTING MILLS										
28	— 4	41	18	33	106	126	10	1,400	1,735	544
29	5 — 14	60	121	290	858	1,027	48	7,498	10,938	3,495
30	15 — 49	131	1,066	2,319	7,391	8,949	345	34,369	55,498	21,471
31	50 — 99	66	1,320	2,792	9,099	11,758	381	38,577	64,235	26,404
32	100 — 199	42	1,532	3,577	10,958	14,657	543	34,511	65,933	32,218
33	200 — 999	24	2,219	4,553	14,331	18,106	798	41,465	79,008	38,633
34	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
35	TOTAL	364	6,276	13,564	42,743	54,623	2,125	157,821	277,347	122,766
36 CLOTHING INDUSTRIES										
37	— 4	461	267	294	1,129	1,669	88	12,415	20,039	7,642
38	5 — 14	523	1,190	2,213	6,896	9,733	273	41,732	67,047	25,966
39	15 — 49	803	4,683	14,987	39,303	54,123	830	139,563	248,893	110,896
40	50 — 199	477	7,903	30,021	75,683	101,709	1,397	228,854	424,055	198,085
42	200 — 1,499	71	5,544	15,843	42,938	57,209	768	113,798	231,694	121,628
44	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
45	TOTAL	2,335	19,587	63,358	165,950	224,443	3,355	536,363	991,729	464,218
46 PAPER AND ALLIED INDUSTRIES										
47	— 4	43	49	14	130	197	19	1,461	2,394	925
48	5 — 49	265	2,981	1,371	9,207	15,293	1,642	66,303	113,173	45,861
50	50 — 99	85	3,357	1,382	10,371	18,239	2,719	74,042	127,456	51,489
51	100 — 999	192	44,404	5,117	108,978	252,501	87,437	810,680	1,677,551	788,229
54	1,000 — 1,499	15	15,253	116	34,375	88,465	36,635	224,282	545,696	283,543
55	1,500 —	5	7,275	78	16,247	43,895	16,545	98,034	241,075	126,043
56	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
57	TOTAL	605	73,319	8,078	179,309	418,590	144,998	1,274,800	2,707,345	1,296,089

TABLEAU 12. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et total de personnes occupées par établissement	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
					Number - Nombre	Salaries and wages - Traitements et salaires						
										Male - Hommes		
Number - Nombre	With- drawals - Re- traits											
	\$'000	number - nombre		\$'000			\$'000					
INDUSTRIE DU CAOUTCHOUC												1
-	-	570	185	4,552	3,118	14,310	29,031	58,188	28,350	200 - 499	2	
-	-	1,721	576	12,714	8,543	39,559	74,645	154,549	80,936	500 - 999	3	
-	-	1,027	228	7,787	7,819	41,140	105,010	189,409	87,168	1,000 -		
-	-	1,941	500	14,262	2,441	14,262	11,540	11,893	1,112	SIEGES SOCIAUX BUREAUX DE VENTES, ETC.	4	
7	27	5,736	1,661	43,176	24,972	122,530	251,117	476,365	228,333	TOTAL	5	
INDUSTRIE DU CUIR												6
85	236	12	9	64	120	323	1,140	2,176	1,014	- 4	7	
61	268	111	34	604	915	2,635	5,403	9,895	4,575	5 - 14	8	
32		394	183	2,934	4,210	13,075	23,643	44,276	20,731	15 - 49	9	
1		2,048	1,129	17,092	25,212	82,279	133,728	262,808	129,868	50 - 499	10	
-	-	215	122	1,828	1,794	6,285	10,267	18,794	8,846	500 - 999	13	
-	-	103	50	1,076	153	1,076	64	-	64-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	14	
179	692	2,883	1,527	23,598	32,404	105,673	174,247	337,949	164,970	TOTAL	15	
INDUSTRIE TEXTILE												16
167	569	43	22	241	333	936	3,811	7,030	3,129	- 4	17	
156	969	972	575	8,586	8,428	27,649	75,134	126,709	51,453	5 - 49	18	
9	187	733	406	6,989	6,616	23,036	75,740	121,551	46,269	50 - 99	20	
-	-	781	369	6,760	8,133	29,314	82,996	138,183	56,805	100 - 199	21	
-	-	1,944	862	15,961	17,668	66,233	185,178	302,543	117,626	200 - 499	22	
-	-	4,170	1,405	29,024	30,067	122,427	288,769	562,567	271,316	500 -	23	
-	-								3,166	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	25	
332	1,724	10,757	4,735	89,899	74,455	291,933	741,509	1,290,600	549,764	TOTAL	26	
BONNETERIE												27
22		14	4	70	69	195	1,412	1,752	550	- 4	28	
28	90	65	24	417	500	1,444	7,530	10,962	3,487	5 - 14	29	
18	104	320	165	2,610	3,870	11,559	35,495	56,650	21,537	15 - 49	30	
-	-	355	201	3,143	4,668	14,901	40,546	66,260	26,568	50 - 99	31	
2		409	221	3,560	5,739	18,217	35,693	67,093	32,199	100 - 199	32	
-	-	551	430	5,317	7,753	23,423	42,357	79,910	38,634	200 - 999	33	
-	-	235	138	2,643	373	2,643	183	15	168-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	34	
70	298	1,949	1,183	17,760	22,972	72,383	163,217	282,643	122,807	TOTAL	35	
INDUSTRIE DU VETEMENT												36
378	1,427	138	45	685	744	2,354	12,718	20,472	7,758	- 4	37	
282	1,196	671	305	4,284	4,379	14,017	42,756	68,255	26,160	5 - 14	38	
233	1,383	2,188	1,261	17,609	23,119	71,732	144,499	254,595	111,685	15 - 49	39	
38	317	3,055	2,182	30,815	43,161	132,524	236,991	433,111	199,336	50 - 199	40	
4	75	1,869	1,488	20,441	24,744	77,650	122,161	241,287	122,440	200 - 1,499	42	
-	-	173	88	1,662	261	1,662	96	10	88-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	44	
935	4,397	8,094	5,369	75,494	96,408	299,938	559,221	1,017,730	467,290	TOTAL	45	
INDUSTRIE DU PAPIER ET PRODUITS CONNEXES												46
23	97	15	5	55	83	251	1,490	2,443	944	- 4	47	
35	173	905	365	7,553	5,622	22,846	71,986	120,505	47,553	5 - 49	48	
-	-	992	308	7,898	6,039	26,136	81,192	136,093	52,982	50 - 99	50	
-	-	10,148	2,908	83,176	62,577	335,677	854,577	1,731,302	799,136	100 - 999	51	
-	-	2,454	442	21,767	18,265	110,231	237,066	561,051	286,108	1,000 - 1,499	54	
-	-	965	280	8,300	8,598	52,195	98,603	242,440	126,838	1,500 -	55	
-	-	3,561	1,564	41,020	5,125	41,020	76,712	76,813	115	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	56	
58	270	19,040	5,872	169,768	106,309	588,358	1,421,625	2,870,646	1,313,675	TOTAL	57	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 12. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1964 - Concluded

No.	Industry group and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
2 PRINTING, PUBLISHING AND ALLIED INDUSTRIES										
3	- 4	1,540	1,222	168	2,886	5,151	311	15,188	39,186	23,762
4	5 - 14	1,057	4,234	979	10,806	21,246	893	31,953	91,398	58,662
5	15 - 49	551	7,020	2,150	19,117	40,919	1,359	54,112	163,934	108,763
6	50 - 99	153	5,059	1,510	13,682	31,470	911	43,742	125,037	81,098
7	100 - 199	78	5,304	1,227	13,471	34,076	936	42,328	137,265	94,611
8	200 - 999	55	8,976	2,416	23,652	61,534	1,890	96,508	305,948	209,520
10	1,000 -	5	2,652	215	5,365	18,611	859	31,674	121,154	88,651
11	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
12	TOTAL	3,439	34,467	8,665	88,980	213,007	7,159	315,504	983,921	665,065
13 PETROLEUM AND COAL PRODUCTS INDUSTRIES										
14	- 4	11	18	-	36	75	27	941	1,437	481
15	5 - 49	35	323	1	701	1,500	404	14,089	22,178	7,543
17	50 - 99	9	460	-	1,086	2,597	1,095	55,669	74,324	16,841
18	100 - 499	30	4,215	3	9,106	27,069	9,126	704,484	897,070	183,538
20	500 - 1,499	4	2,121	27	4,694	13,543	1,927	338,906	423,519	78,320
21	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
22	TOTAL	89	7,137	31	15,623	44,784	12,579	1,114,090	1,418,528	286,722
23 CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES										
24	- 4	321	248	47	591	924	121	7,004	12,295	5,470
25	5 - 499	800	17,938	4,337	47,610	97,931	34,957	565,878	1,239,872	650,370
30	500 - 999	13	4,704	717	11,829	29,779	11,106	117,400	287,721	161,944
31	1,000 - *	6	5,159	405	12,138	32,246	17,493	107,532	258,177	131,866
33	TOTAL	1,140	28,049	5,506	72,168	160,879	63,677	797,816	1,798,065	949,649
34 MISCELLANEOUS MANUFACTURING INDUSTRIES										
35	- 4	1,274	997	247	2,622	3,976	338	9,369	26,034	16,651
36	5 - 14	652	3,134	807	8,443	13,490	784	25,039	59,867	34,621
37	15 - 49	455	6,255	2,975	19,507	31,067	1,707	71,075	154,107	82,602
38	50 - 99	165	5,158	3,592	18,641	28,563	1,376	72,754	151,819	79,356
39	100 - 199	80	4,660	3,685	17,670	28,223	1,514	76,504	159,158	83,358
40	200 - 499	30	4,404	2,198	14,271	26,055	1,078	57,742	133,227	76,443
41	500 - 999	4	934	823	3,571	6,998	255	10,762	27,988	17,560
42	1,000 -	4	2,215	916	6,637	16,144	610	33,797	83,793	48,969
43	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
44	TOTAL	2,664	27,757	15,243	91,361	154,515	7,661	357,043	795,993	439,565



TABLEAU 12. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1964 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et total de personnes occupées par établissement	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
Number - Nombre	Withdrawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
IMPRIMERIE, EDITION ET INDUSTRIES CONNEXES 2											
1,264	5,086	475	318	2,785	2,183	7,936	16,327	40,430	23,862	- 4	3
388	2,236	1,938	1,268	13,977	8,419	35,222	34,031	94,648	59,847	5 - 14	4
35	324	3,245	1,925	26,849	14,340	67,768	59,576	171,440	110,859	15 - 49	5
-	-	2,513	1,528	21,321	10,610	52,791	50,179	134,413	84,186	50 - 99	6
-	-	2,546	1,472	21,728	10,549	55,804	46,295	142,313	95,630	100 - 199	7
-	-	6,249	3,665	54,741	21,306	116,275	106,636	319,210	213,091	200 - 999	8
-	-	3,041	1,859	29,473	7,767	48,084	32,144	121,574	88,601	1,000 -	10
-	-	185	89	1,807	274	1,807	64	-	64-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	11
1,687	7,646	20,192	12,124	172,680	75,448	385,687	345,253	1,024,028	676,013	TOTAL	12
IND. DES DERIVES DU PETROLE ET DU CHARBON 13											
2	-	13	2	70	33	145	961	1,476	499	- 4	14
-	-	202	45	1,415	571	2,915	16,199	25,242	8,553	5 - 49	15
-	-	129	30	1,098	619	3,694	63,622	84,365	18,501	50 - 99	17
-	-	1,849	239	14,526	6,306	41,594	725,412	920,306	186,322	100 - 499	18
-	-	808	97	7,151	3,053	20,695	357,633	442,750	78,475	500 - 1,499	20
-	-	3,007	1,420	33,554	4,427	33,554	3,519	738	2,781-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	21
2	-	6,008	1,833	57,814	15,009	102,598	1,167,346	1,474,877	289,568	TOTAL	22
INDUSTRIE CHIMIQUE & DES PRODUITS CONNEXES 23											
156	461	202	66	1,007	563	1,931	7,610	13,254	5,845	- 4	24
23	120	14,566	5,505	121,546	42,346	219,477	741,836	1,465,357	703,246	5 - 499	25
-	-	2,721	1,142	26,100	9,284	55,879	142,355	318,400	169,411	500 - 999	30
-	-	7,189	2,487	67,875	15,240	100,121	166,833	326,848	141,043	1,000 -	31
179	581	24,678	9,200	216,529	67,433	377,408	1,058,633	2,123,858	1,019,544	TOTAL	33
INDUSTRIES MANUFACTURIERES DIVERSES 34											
1,092	4,969	203	97	1,170	1,544	5,146	10,329	27,446	17,177	- 4	35
255	1,553	864	433	6,072	5,238	19,562	27,358	63,744	36,198	5 - 14	36
23	204	1,987	1,044	17,556	12,261	48,622	85,018	175,462	90,341	15 - 49	37
-	-	1,715	938	16,799	11,403	45,361	87,776	172,595	85,267	50 - 99	38
-	-	1,997	921	17,832	11,263	46,055	91,841	180,029	88,986	100 - 199	39
-	-	1,843	751	15,970	9,196	42,025	68,451	151,133	84,563	200 - 499	40
-	-	549	189	5,361	2,495	12,359	14,524	34,548	20,958	500 - 999	41
-	-	1,710	680	16,576	5,521	32,720	58,279	120,557	62,101	1,000 -	42
-	-	494	164	3,601	658	3,601	4,026	5,641	1,988	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	43
1,370	6,727	11,362	5,217	100,938	59,579	255,453	447,602	931,154	487,578	TOTAL	44

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 13. ESTABLISHMENTS IN THE MANUFACTURING INDUSTRIES CLASSIFIED BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1949, 1955, 1961 AND 1964

TABLEAU 13. ÉTABLISSEMENTS DES INDUSTRIES MANUFACTURIÈRES CLASSÉS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1964

Size group -- Tranche de taille	Estab- lishments -- Éta- blissements	Value of shipments of goods of own manufacture -- Valeur des expéditions de marchan- dises de propre fabrication	Proportion of total shipments -- Proportion du total des expédi- tions	Estab- lishments -- Éta- blissements	Value of shipments of goods of own manufacture -- Valeur des expéditions de marchan- dises de propre fabrication	Proportion of total shipments -- Proportion du total des expédi- tions
	No. -- nomb.	\$ '000	%	No. -- nomb.	\$ '000	%
	1949			1955		
\$ --\$ 9,999 .....	16,176	145,908	1.2	9,049	39,196	0.2
10,000- 24,999 .....	4,884	174,899	1.4	6,278	104,285	0.5
25,000- 49,999 .....	4,487	320,878	2.6	5,112	184,847	1.0
50,000- 99,999 .....	3,630	514,922	4.1	4,781	343,513	1.8
100,000- 199,999 .....	3,195	1,000,486	8.0	4,250	608,414	3.1
200,000- 499,999 .....	3,195	1,000,486	8.0	3,970	1,261,917	6.5
500,000- 999,999 .....	1,494	1,041,236	8.3	2,013	1,411,585	7.2
1,000,000- 4,999,999 .....	1,505	3,164,936	25.4	2,101	4,364,363	22.4
5,000,000- .....	421	6,116,329	49.0	628	11,195,814	57.3
Total .....	35,792	12,479,593	100.0	38,182	19,513,934	100.0
	1961(1)			1964(1)		
\$ --\$ 9,999 .....	4,230	22,733	0.1	3,281	17,978	0.1
10,000- 24,999 .....	5,015	84,047	0.4	4,502	76,497	0.2
25,000- 49,999 .....	4,677	168,079	0.7	4,566	164,585	0.5
50,000- 99,999 .....	4,562	328,307	1.4	4,592	328,343	1.1
100,000- 199,999 .....	4,260	610,675	2.6	4,370	626,571	2.0
200,000- 499,999 .....	4,555	1,462,027	6.2	5,071	1,622,205	5.3
500,000- 999,999 .....	2,400	1,689,457	7.2	2,692	1,893,953	6.1
1,000,000- 4,999,999 .....	2,875	6,123,965	26.1	3,464	7,393,252	24.0
5,000,000- .....	783	12,949,667	55.3	1,092	18,732,715	60.7
Total .....	33,357	23,438,956	100.0	33,630	30,856,099	100.0

(1) Data for 1961 and 1964 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to this issue. -- Les données de 1961 et de 1964 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction au présent numéro.

TABLE 14. ESTABLISHMENTS IN THE MANUFACTURING INDUSTRIES CLASSIFIED BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE AND BY PROVINCE, 1964

TABLEAU 14. ÉTABLISSEMENTS DES INDUSTRIES MANUFACTURIÈRES CLASSÉS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION ET PAR PROVINCE, 1964

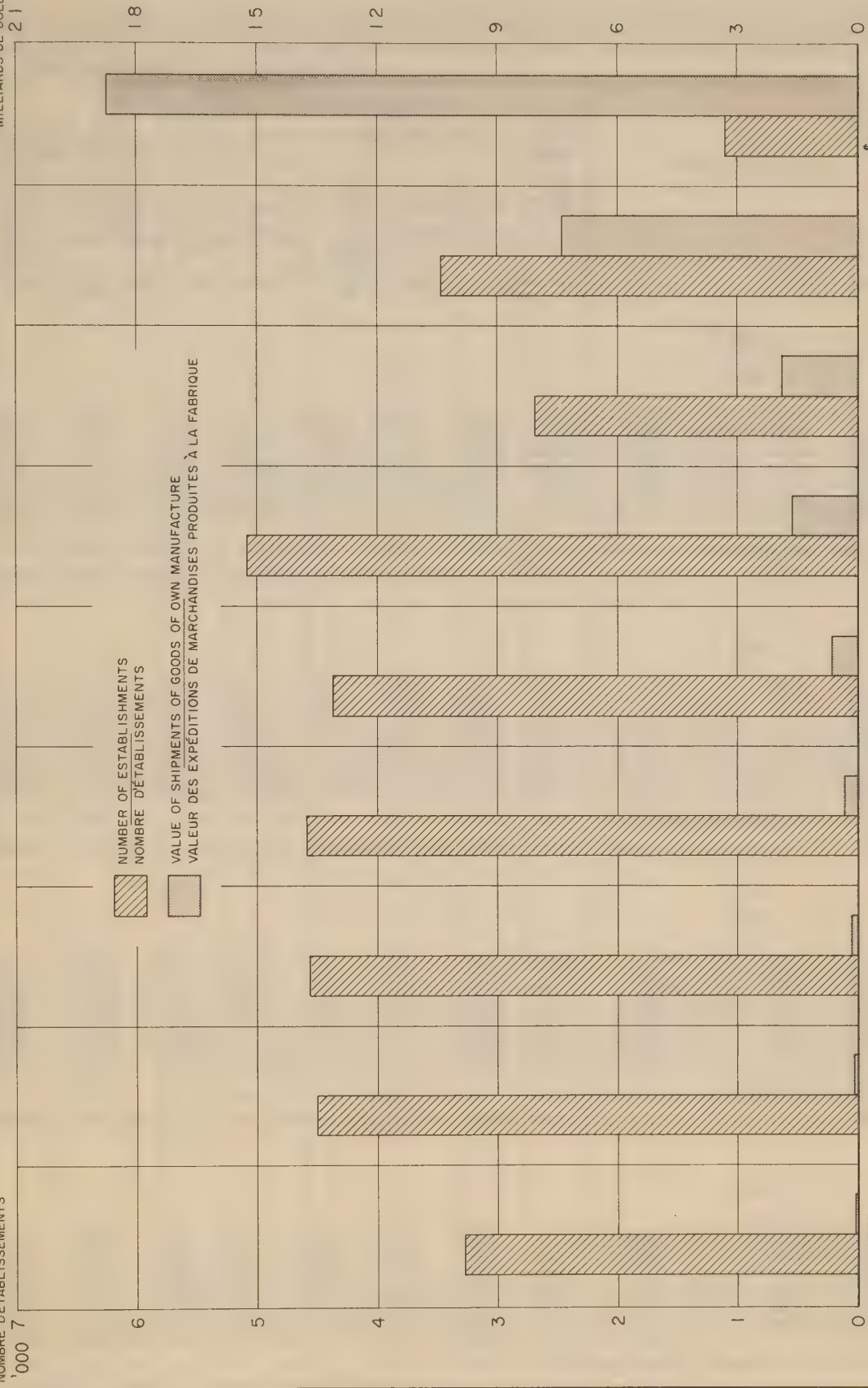
Province or territory -- Province ou territoire	Under -- Moins de \$25,000	\$25,000 to -- à \$99,999	\$100,000 -- \$499,999	\$500,000 -- \$999,999	\$1,000,000 -- \$4,999,999	\$5,000,000 or over -- et plus	Total
	No. -- nomb.						
Newfoundland -- Terre-Neuve .....	140	48	62	16			299
Prince Edward Island -- Île-du-Prince-Édouard .....	54	42	36	8			148
Nova Scotia -- Nouvelle-Écosse .....	339	271	234	44	79	14	981
New Brunswick -- Nouveau-Brunswick .....	230	202	154	66	57	15	724
Québec .....	2,531	3,072	3,273	911	992	318	11,097
Ontario .....	2,473	3,252	3,723	1,128	1,661	544	12,781
Manitoba .....	395	386	388	126	148	28	1,471
Saskatchewan .....	232	246	187	45	48	15	773
Alberta .....	415	578	467	105	129	52	1,746
British Columbia, Yukon and Northwest Territories -- Colombie- Britannique, Yukon et Territoires du Nord-Ouest .....	974	1,061	917	243	313	102	3,610
Canada .....	7,783	9,158	9,441	2,692	3,464	1,092	33,630

NUMBER OF MANUFACTURING ESTABLISHMENTS AND VALUE OF SHIPMENTS OF GOODS  
OF OWN MANUFACTURE FOR SHIPMENTS SIZE GROUPS, 1964

NOMBRE D'ÉTABLISSEMENTS MANUFACTURIERS EN 1964 ET VALEUR DES EXPÉDITIONS DE MARCHANDISES  
PRODUITES À LA FABRIQUE PAR TRANCHE DE VALEUR DES EXPÉDITIONS

BILLIONS OF DOLLARS  
MILLIARDS DE DOLLARS

NUMBER OF ESTABLISHMENTS  
NOMBRE D'ÉTABLISSEMENTS



VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT  
VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE, PAR ÉTABLISSEMENT



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000	\$'000				
Canada										
1961										
1	\$ —\$ 9,999 .....	4,230	1,533	229	2,383	2,738	897	7,977	22,733	13,837
2	10,000- 24,999 .....	5,015	5,342	1,373	11,540	14,372	2,469	33,550	84,047	48,143
3	25,000- 49,999 .....	4,677	10,757	3,618	27,102	35,300	4,256	69,574	168,079	95,176
4	50,000- 99,999 .....	4,562	19,815	7,669	54,739	73,405	7,723	147,430	328,307	174,419
5	100,000- 199,999 .....	4,260	31,724	12,518	89,548	125,182	12,345	300,423	610,675	301,901
6	200,000- 499,999 .....	4,555	63,203	29,905	192,459	273,362	25,463	761,355	1,462,027	680,669
7	500,000- 999,999 .....	2,400	66,546	33,078	208,335	302,716	26,828	897,068	1,689,457	772,989
8	1,000,000- 4,999,999 .....	2,875	200,863	77,444	586,315	967,284	102,654	3,238,204	6,123,965	2,810,371
9	5,000,000- .....	783	329,666	44,130	795,742	1,738,585	333,774	7,124,217	12,949,667	5,537,325
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	33,357	729,449	209,964	1,968,163	3,532,943	516,409	12,579,798	23,438,956	10,434,832
1962										
12	\$ —\$ 9,999 .....	3,995	1,029	105	2,060	2,388	868	7,079	21,408	13,444
13	10,000- 24,999 .....	4,698	4,339	846	10,447	13,384	2,377	30,482	79,192	46,468
14	25,000- 49,999 .....	4,638	10,282	2,765	27,220	36,334	4,491	67,219	167,946	96,827
15	50,000- 99,999 .....	4,569	18,962	6,534	53,472	74,334	7,821	144,900	329,235	177,903
16	100,000- 199,999 .....	4,345	31,697	11,397	90,340	130,827	13,059	300,287	623,903	313,625
17	200,000- 499,999 .....	4,733	63,725	29,921	197,316	286,306	25,842	787,894	1,519,438	716,250
18	500,000- 999,999 .....	2,485	66,177	30,737	205,797	306,377	27,156	937,807	1,750,240	798,018
19	1,000,000- 4,999,999 .....	3,062	204,794	84,344	613,924	1,026,312	102,832	3,506,754	6,495,878	2,951,433
20	5,000,000- .....	889	356,302	50,420	870,799	1,958,251	356,000	8,192,454	14,802,849	6,315,675
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	33,414	757,307	217,069	2,071,376	3,834,514	540,447	13,974,877	25,790,087	11,429,644
1963										
23	\$ —\$ 9,999 .....	3,415	731	82	1,808	2,117	396	6,357	18,108	11,496
24	10,000- 24,999 .....	4,637	4,096	851	10,031	13,066	1,159	31,521	78,867	46,831
25	25,000- 49,999 .....	4,444	9,457	2,413	24,482	34,598	4,060	64,773	160,991	93,083
26	50,000- 99,999 .....	4,569	18,593	6,285	51,622	75,059	7,733	144,975	327,615	178,162
27	100,000- 199,999 .....	4,319	30,135	10,680	85,118	129,183	12,802	300,071	617,879	310,577
28	200,000- 499,999 .....	4,889	63,869	29,316	195,516	295,999	26,900	803,973	1,554,801	731,689
29	500,000- 999,999 .....	2,639	66,826	31,860	209,618	324,869	27,464	992,823	1,850,575	839,524
30	1,000,000- 4,999,999 .....	3,224	209,174	84,982	624,627	1,073,067	109,855	3,694,435	6,854,637	3,085,964
31	5,000,000- .....	983	377,345	56,871	935,155	2,147,957	374,018	9,298,607	16,551,415	6,975,408
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	33,119	780,226	223,340	2,137,977	4,095,916	564,387	15,337,534	28,014,888	12,272,734
1964										
34	\$ —\$ 9,999 .....	3,281	662	148	1,828	2,168	458	6,425	17,978	11,555
35	10,000- 24,999 .....	4,502	3,836	817	9,510	12,831	1,643	30,100	76,497	45,755
36	25,000- 49,999 .....	4,566	9,260	2,213	23,859	35,033	3,982	66,320	164,585	95,180
37	50,000- 99,999 .....	4,592	17,881	6,134	50,227	76,263	7,494	142,374	328,343	180,912
38	100,000- 199,999 .....	4,370	29,682	10,944	85,278	133,306	12,811	301,979	626,571	316,089
39	200,000- 499,999 .....	5,071	65,181	28,474	197,622	314,132	28,084	837,460	1,622,205	772,996
40	500,000- 999,999 .....	2,692	65,343	32,884	208,917	335,942	27,884	1,014,076	1,893,953	867,026
41	1,000,000- 4,999,999 .....	3,464	216,626	91,066	658,021	1,161,152	116,554	4,019,201	7,393,252	3,338,332
42	5,000,000- .....	1,092	414,336	62,015	1,029,927	2,442,806	416,198	10,510,540	18,732,715	7,908,146
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	33,630	822,807	234,695	2,265,188	4,513,633	615,108	16,928,476	30,856,099	13,535,991

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	No.
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total, employés						
		Male — Hommes	Female — Femmes	Salaries - Traitements	Number — Nombre				Salaries and wages — Traitements et salaires		
Number — Nombre	Withdrawals — Retraits										
	\$'000	number - nombre		\$'000			\$'000				
<u>Canada</u>											
<u>1961</u>											
3,640	6,691	363	131	830	2,256	3,568	10,130	25,547	14,515	\$ - \$ 9,999	
4,712	14,038	1,488	742	4,890	8,945	19,262	40,407	93,138	50,395	10,000- 24,999	
3,917	14,561	3,671	1,805	14,286	19,851	49,586	81,038	183,606	99,311	25,000- 49,999	
2,734	11,671	7,573	2,871	33,325	37,928	106,730	176,447	366,446	184,064	50,000- 99,999	
1,311	6,662	12,915	4,629	67,642	61,786	192,823	354,656	681,326	319,184	100,000- 199,999	
538	3,198	26,135	9,699	155,240	128,942	428,601	896,640	1,636,003	721,637	200,000- 499,999	
93	668	25,202	8,936	168,119	133,762	470,836	1,044,854	1,872,167	810,567	500,000- 999,999	
44	492	80,481	27,062	554,731	385,850	1,522,014	3,739,844	6,740,918	2,932,476	1,000,000- 4,999,999	
-	-	113,389	31,297	836,194	518,482	2,574,779	7,975,174	14,003,828	5,747,471	5,000,000-	
...	...	39,871	14,862	333,214	54,733	333,214	245,057	292,631	51,941	Sièges sociaux, bureaux de vente, etc.	
16,989	57,980	311,088	102,034	2,168,471	1,352,535	5,701,415	14,564,247	25,895,611	10,931,561	Total	
<u>1962</u>											
3,909	7,020	251	88	614	1,473	3,002	8,655	23,614	14,076	\$ - \$ 9,999	
4,578	14,470	1,259	803	4,848	7,247	18,232	37,809	88,717	48,681	10,000- 24,999	
3,930	15,237	3,196	1,872	14,182	18,115	50,516	78,135	182,206	100,344	25,000- 49,999	
2,752	12,169	6,454	2,888	31,828	34,838	106,162	171,752	364,443	186,527	50,000- 99,999	
1,340	6,953	12,006	4,613	65,644	59,713	196,471	363,875	705,031	331,544	100,000- 199,999	
555	3,370	24,556	9,455	153,171	127,657	439,478	933,418	1,704,307	757,775	200,000- 499,999	
106	790	23,125	8,467	161,669	128,506	468,046	1,083,970	1,931,073	833,940	500,000- 999,999	
58	734	78,045	26,846	555,774	394,029	1,582,086	4,028,083	7,134,997	3,076,808	1,000,000- 4,999,999	
-	-	119,646	33,537	908,595	559,905	2,866,846	9,127,460	15,994,132	6,580,858	5,000,000-	
...	...	42,448	15,585	365,335	58,033	365,335	284,989	344,798	56,113	Sièges sociaux, bureaux de vente, etc.	
17,228	60,744	310,986	104,154	2,261,660	1,389,516	6,096,174	16,118,144	28,473,319	11,986,666	Total	
<u>1963</u>											
3,286	5,676	186	51	589	1,050	2,706	6,963	18,904	11,682	\$ - \$ 9,999	
4,406	14,448	1,010	616	4,140							

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	Newfoundland									
	1961									
1	\$ —\$ 9,999 .....	161	51	-	95	80	17	371	752	364
2	10,000- 24,999 .....	44	75	2	153	149	19	307	720	397
3	25,000- 49,999 .....	20	87	4	220	209	32	327	748	375
4	50,000- 99,999 .....	21	143	25	373	394	58	554	1,521	907
5	100,000- 199,999 .....	23	270	90	758	818	142	1,675	3,530	1,797
6	200,000- 499,999 .....	27	694	181	1,745	2,056	246	4,339	9,236	4,445
7	500,000- 999,999 .....	18	957	176	2,222	2,217	316	7,301	12,836	5,270
8	1,000,000- .....	24	4,626	428	10,746	20,749	6,205	45,303	106,549	55,718
9	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
10	Total .....	338	6,903	906	16,313	26,671	7,035	60,177	135,893	69,273
	1962									
11	\$ —\$ 9,999 .....	141	27	-	61	56	21	207	569	342
12	10,000- 24,999 .....	40	51	-	120	119	19	277	634	341
13	25,000- 49,999 .....	29	113	2	256	265	35	412	1,016	583
14	50,000- 99,999 .....	20	156	22	394	429	67	617	1,468	793
15	100,000- 199,999 .....	30	299	49	764	947	168	2,010	4,427	2,176
16	200,000- 499,999 .....	25	600	138	1,643	2,131	348	4,250	8,832	4,344
17	500,000- 999,999 .....	18	858	150	2,093	2,167	321	7,620	12,917	5,519
18	1,000,000- .....	27	4,773	460	11,702	20,887	6,476	51,627	113,996	58,706
19	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
20	Total .....	330	6,877	821	17,032	27,000	7,455	67,020	143,859	72,805
	1963									
21	\$ —\$ 9,999 .....	109	23	-	71	73	13	217	502	270
22	10,000- 24,999 .....	50	61	1	133	144	12	335	782	437
23	25,000- 49,999 .....	20	71	3	159	165	34	320	683	335
24	50,000- 99,999 .....	24	175	12	429	492	58	752	1,728	917
25	100,000- 199,999 .....	25	269	50	669	769	140	1,870	3,571	1,554
26	200,000- 499,999 .....	29	483	204	1,489	1,881	186	4,381	9,180	4,695
27	500,000- 999,999 .....	20	1,061	147	2,477	2,806	432	8,574	14,401	5,285
28	1,000,000- .....	30	4,932	509	11,825	21,283	6,751	55,601	124,361	60,484
29	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
30	Total .....	307	7,075	926	17,251	27,613	7,626	72,050	155,208	73,977
	1964									
31	\$ —\$ 9,999 .....	104	24	-	63	61	9	157	414	247
32	10,000- 24,999 .....	36	41	1	87	103	11	234	565	320
33	25,000- 49,999 .....	26	68	3	154	169	26	411	881	439
34	50,000- 99,999 .....	22	133	7	307	377	71	797	1,669	815
35	100,000- 199,999 .....	30	312	84	806	930	142	2,182	4,193	1,895
36	200,000- 499,999 .....	32	538	208	1,558	2,132	264	5,151	10,634	5,170
37	500,000- 999,999 .....	16	592	106	1,401	1,880	278	6,777	11,168	4,070
38	1,000,000- .....	33	5,273	531	12,670	23,229	7,502	62,638	136,276	66,032
39	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
40	Total .....	299	6,981	940	17,046	28,882	8,304	78,346	165,801	78,988



TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
Number - Nombre	With-drawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
Terre-Neuve											
1961											
160	232	20	1	40	72	120	403	793	373	\$ - \$ 9,999	1
43	110	17	-	42	94	192	362	793	413	10,000- 24,999	2
13	51	19	3	70	113	279	363	796	386	25,000- 49,999	3
13	x	32	28	148	228	543	956	1,944	928	50,000- 99,999	4
2	x	83	22	375	465	1,193	1,891	3,841	1,897	100,000- 199,999	5
-	-	201	55	876	1,131	2,931	6,279	11,711	4,965	200,000- 499,999	6
-	-	164	44	762	1,341	2,979	8,612	14,464	5,617	500,000- 999,999	7
-	-	1,052	219	6,860	6,325	27,609	47,187	108,854	56,079	1,000,000-	8
...	...	67	18	465	85	465	14	-	- 14	Sièges sociaux, bureaux de vente, etc.	9
231	458	1,655	390	9,639	9,854	36,310	66,067	143,195	70,644	Total	10
1962											
167	207	2	-	5	29	61	218	583	345	\$ - \$ 9,999	11
45	105	9	2	27	62	145	397	778	366	10,000- 24,999	12
19	65	26	5	90	146	355	505	1,145	618	25,000- 49,999	13
4	x	31	42	155	251	584	1,312	2,391	1,020	50,000- 99,999	14
6	x	112	24	429	484	1,376	2,644	5,259	2,386	100,000- 199,999	15
-	-	161	59	838	958	2,969	5,858	10,703	4,611	200,000- 499,999	16
-	-	234	63	1,028	1,305	3,195	9,580	15,419	6,073	500,000- 999,999	17
-	-	1,090	242	7,304	6,565	28,191	54,450	117,921	59,796	1,000,000-	18
...	...	73	21	575	94	575	230	225	- 6	Sièges sociaux, bureaux de vente, etc.	19
241	427	1,738	458	10,449	9,894	37,449	75,196	154,423	75,211	Total	20
1963											
111	111	5	-	9	28	82	223	511	273	\$ - \$ 9,999	21
59	134	7	3	30	72	174	347	804	448	10,000- 24,999	22
12	40	20	7	104	101	269	380	769	362	25,000- 49,999	23
4	13	34	11	168	232	660	1,276	2,419	1,086	50,000- 99,999	24
4	x	85	14	348	418	1,117	2,437	4,282	1,706	100,000- 199,999	25
2	x	167	64	894	918	2,775	5,642	10,749	5,015	200,000- 499,999	26
-	-	176	50	812	1,434	3,619	10,580	16,883	5,839	500,000- 999,999	27
-	-	1,063	230	7,561	6,734	28,843	61,642	131,391	62,181	1,000,000-	28
...	...	64	20	554	84	554	336	390	54	Sièges sociaux, bureaux de vente, etc.	29
192	339	1,621	399	10,480	10,021	38,093	82,863	168,199	76,964	Total	30
1964											
109	120	1	1	4	26	64	176	437	250	\$ - \$ 9,999	31
40	91	9	2	31	53	134	255	600	334	10,000- 24,999	32
20	58	21	13	113	105	282	552	1,194	610	25,000- 49,999	33
5	19	35	9	142	184	519	1,051	2,046	907	50,000- 99,999	34
6	31	70	13	308	479	1,238	2,592	4,721	2,028	100,000- 199,999	35
-	-	211	77	1,092	1,034	3,224	6,869	12,897	5,803	200,000- 499,999	36
-	-	128	44	685	870	2,565	8,133	13,061	4,574	500,000- 999,999	37
-	-	1,055	222	7,910	7,081	31,139	69,847	145,758	68,046	1,000,000-	38
...	...	83	20	701	103	701	773	990	217	Sièges sociaux, bureaux de vente, etc.	39
180	319	1,613	401	10,985	9,935	39,867	90,247	181,702	82,770	Total	40

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	<u>Prince Edward Island</u>									
	<u>1961</u>									
1	\$ - \$ 9,999 .....	50	19	-	41	31	7	65	216	144
2	10,000- 24,999 .....	22	26	5	65	54	11	180	344	154
3	25,000- 49,999 .....	18	38	4	78	62	22	400	662	241
4	50,000- 99,999 .....	26	113	51	333	293	55	1,059	1,873	777
5	100,000- 199,999 .....	18	135	52	399	374	74	1,340	2,518	1,102
6	200,000- 499,999 .....	18	234	200	914	664	101	4,209	5,861	1,537
7	500,000- 999,999 .....	3	108	12	253	338	22	1,189	1,997	785
8	1,000,000- .....	6	245	65	680	1,131	180	13,042	17,127	3,747
9	Total .....	161	918	389	2,763	2,949	472	21,483	30,598	8,486
	<u>1962</u>									
10	\$ - \$ 9,999 .....	41	13	-	32	26	7	46	160	107
11	10,000- 24,999 .....	27	28	5	70	61	11	193	406	202
12	25,000- 49,999 .....	17	33	11	91	71	22	399	642	220
13	50,000- 99,999 .....	23	102	32	291	259	53	959	1,695	677
14	100,000- 199,999 .....	15	103	47	340	338	50	1,017	1,988	903
15	200,000- 499,999 .....	21	241	143	810	760	111	4,553	6,859	2,152
16	500,000- 999,999 .....	6	230	124	747	672	147	2,989	4,539	1,719
17	1,000,000- .....	6	244	66	708	1,173	200	14,707	18,825	3,882
18	Total .....	156	994	428	3,088	3,360	602	24,864	35,113	9,862
	<u>1963</u>									
19	\$ - \$ 9,999 .....	33	12	1	22	20	5	50	120	69
20	10,000- 24,999 .....	27	19	5	53	50	6	177	404	218
21	25,000- 49,999 .....	18	23	4	59	60	17	410	646	220
22	50,000- 99,999 .....	24	92	33	267	277	57	1,064	1,858	728
23	100,000- 199,999 .....	14	85	34	251	258	50	1,185	2,016	771
24	200,000- 499,999 .....	18	214	100	619	645	98	3,533	5,521	2,022
25	500,000- 999,999 .....	5	136	54	427	506	52	1,848	3,472	1,573
26	1,000,000- .....	8	405	238	1,321	1,671	319	16,534	21,562	5,006
27	Total .....	147	986	469	3,018	3,488	605	24,798	35,599	10,608
	<u>1964</u>									
28	\$ - \$ 9,999 .....	34	7	-	23	23	4	53	144	88
29	10,000- 24,999 .....	20	13	2	33	35	6	146	318	168
30	25,000- 49,999 .....	22	60	11	145	150	23	468	869	395
31	50,000- 99,999 .....	20	59	13	156	169	40	950	1,545	561
32	100,000- 199,999 .....	14	87	52	295	309	48	1,297	1,930	682
33	200,000- 499,999 .....	22	222	98	692	774	136	4,506	6,545	1,940
34	500,000- 999,999 .....	8	165	81	550	579	86	3,662	5,944	2,183
35	1,000,000- .....	8	534	213	1,538	2,314	376	17,535	23,367	5,945
36	Total .....	148	1,147	470	3,433	4,353	720	28,616	40,662	11,964

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
					Number - Nombre	Salaries and wages - Traitements et salaires						
										Male - Hommes		
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
	\$'000	number - nombre		\$'000			\$'000					
<u>Île-du-Prince-Édouard</u>												
<u>1961</u>												
49	84	1	-	2	20	34	76	229	147	\$ - \$ 9,999	1	
21	41	5	1	11	37	65	215	389	165	10,000- 24,999	2	
21	76	8	1	16	51	77	487	769	261	25,000- 49,999	3	
14	x	43	9	128	216	421	1,113	1,941	784	50,000- 99,999	4	
6	x	66	10	227	263	601	1,641	2,861	1,144	100,000- 199,999	5	
-	-	59	22	268	515	932	4,525	6,243	1,591	200,000- 499,999	6	
-	-	20	9	103	149	442	1,438	2,256	818	500,000- 999,999	7	
-	-	93	27	492	430	1,623	14,773	19,000	3,854	1,000,000-	8	
111	281	295	79	1,246	1,681	4,195	24,267	33,689	8,764	Total	9	
<u>1962</u>												
43	62	1	-	1	14	27	97	217	113	\$ - \$ 9,999	10	
24	69	5	2	14	40	75	241	463	212	10,000- 24,999	11	
20	79	7	3	24	54	94	456	723	248	25,000- 49,999	12	
12	x	35	9	125	178	384	1,035	1,784	690	50,000- 99,999	13	
4	x	40	8	149	198	487	1,051	2,024	906	100,000- 199,999	14	
1	x	74	25	332	483	1,092	5,344	7,735	2,229	200,000- 499,999	15	
-	-	53	22	305	429	977	3,322	4,890	1,716	500,000- 999,999	16	
-	-	96	30	433	436	1,706	15,998	20,217	3,988	1,000,000-	17	
104	277	311	99	1,483	1,832	4,843	27,544	38,054	10,101	Total	18	
<u>1963</u>												
34	33	-	-	-	13	20	50	123	70	\$ - \$ 9,999	19	
31	83	2	4	13	30	63	218	461	233	10,000- 24,999	20	
15	42	7	3	27	37	87	447	704	242	25,000- 49,999	21	
14	55	38	11	152	174	429	1,198	2,010	746	50,000- 99,999	22	
9	39	31	4	119	154	377	1,269	2,114	788	100,000- 199,999	23	
-	-	71	25	333	410	978	3,982	6,312	2,363	200,000- 499,999	24	
-	-	34	17	171	241	677	2,149	3,784	1,575	500,000- 999,999	25	
-	-	119	42	717	804	2,389	18,770	24,116	5,297	1,000,000-	26	
103	252	302	106	1,532	1,863	5,019	28,083	39,624	11,314	Total	27	
<u>1964</u>												
36	41	-	1	1	8	24	62	155	91	\$ - \$ 9,999	28	
22	66	1	1	7	17	42	146	318	168	10,000- 24,999	29	
19	61	12	5	53	88	203	548	992	437	25,000- 49,999	30	
15	57	25	6	98	103	267	1,267	1,883	583	50,000- 99,999	31	
12	51	29	5	115	173	424	1,488	2,153	710	100,000- 199,999	32	
-	-	83	21	370	424	1,144	5,093	7,172	1,987	200,000- 499,999	33	
-	-	73	35	360	354	939	4,149	6,481	2,257	500,000- 999,999	34	
-	-	158	41	933	946	3,247	20,210	26,258	6,181	1,000,000-	35	
104	276	381	115	1,938	2,113	6,290	32,963	45,412	12,414	Total	36	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>Nova Scotia</u>									
	<u>1961</u>									
1	\$ —\$ 9,999 .....	206	102	6	171	159	46	425	1,118	644
2	10,000- 24,999 .....	219	378	46	783	750	130	1,495	3,603	2,009
3	25,000- 49,999 .....	149	545	93	1,208	1,213	158	2,398	5,397	2,847
4	50,000- 99,999 .....	116	691	109	1,653	1,625	271	4,061	8,277	3,933
5	100,000- 199,999 .....	110	1,191	166	2,860	3,056	480	8,229	16,021	7,394
6	200,000- 499,999 .....	119	2,323	620	5,994	6,589	1,143	20,159	37,963	16,638
7	500,000- 999,999 .....	44	1,491	424	3,984	4,626	714	19,896	32,315	11,966
8	1,000,000- 4,999,999 .....	57	5,274	999	13,320	19,735	2,537	63,809	116,079	49,016
9	5,000,000- .....	9	5,643	1,146	14,377	28,632	4,572	90,623	160,642	66,736
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	1,029	17,638	3,609	44,350	66,386	10,050	211,094	381,415	161,183
	<u>1962</u>									
12	\$ —\$ 9,999 .....	218	95	7	210	190	50	391	1,141	702
13	10,000- 24,999 .....	185	325	32	790	763	127	1,158	3,099	1,820
14	25,000- 49,999 .....	144	464	66	1,216	1,222	159	2,104	5,142	2,881
15	50,000- 99,999 .....	116	602	114	1,618	1,698	235	3,720	8,029	4,066
16	100,000- 199,999 .....	113	1,127	164	2,845	3,167	520	8,487	16,304	7,320
17	200,000- 499,999 .....	126	2,368	574	6,158	7,133	1,042	20,155	38,884	17,642
18	500,000- 999,999 .....	55	1,539	399	4,178	4,778	777	23,383	37,876	13,960
19	1,000,000- 4,999,999 .....	60	5,082	1,156	13,234	18,352	2,765	69,737	117,138	45,059
20	5,000,000- .....	12	7,270	1,210	17,858	35,930	5,408	113,345	198,753	80,958
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	1,029	18,872	3,722	48,107	73,233	11,081	242,480	426,366	174,407
	<u>1963</u>									
23	\$ —\$ 9,999 .....	191	83	2	193	183	27	339	944	599
24	10,000- 24,999 .....	173	284	26	657	699	69	1,152	2,963	1,737
25	25,000- 49,999 .....	136	452	39	1,082	1,164	150	1,867	4,818	2,781
26	50,000- 99,999 .....	137	799	84	1,990	2,259	269	4,567	9,573	4,848
27	100,000- 199,999 .....	110	1,050	168	2,642	3,136	494	8,331	16,205	7,385
28	200,000- 499,999 .....	128	2,203	466	5,758	6,880	1,170	20,907	39,140	17,347
29	500,000- 999,999 .....	54	1,518	443	4,114	4,902	891	21,951	36,410	13,943
30	1,000,000- 4,999,999 .....	68	5,826	1,242	15,279	22,018	2,669	80,540	138,030	56,417
31	5,000,000- .....	12	6,065	1,199	16,794	35,385	5,306	122,319	210,833	82,848
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	1,009	18,280	3,669	48,509	76,626	11,046	261,974	458,915	187,905
	<u>1964</u>									
34	\$ —\$ 9,999 .....	188	61	2	156	159	35	352	979	598
35	10,000- 24,999 .....	151	223	14	486	541	63	1,013	2,507	1,435
36	25,000- 49,999 .....	142	437	47	1,021	1,155	139	2,077	5,044	2,854
37	50,000- 99,999 .....	129	769	80	1,802	2,112	263	3,995	9,115	4,841
38	100,000- 199,999 .....	107	1,107	205	2,768	3,300	487	7,684	15,639	7,673
39	200,000- 499,999 .....	127	2,246	387	5,723	7,048	1,078	20,654	39,357	18,071
40	500,000- 999,999 .....	44	1,008	397	2,948	3,719	746	18,396	30,367	11,155
41	1,000,000- 4,999,999 .....	79	6,245	1,435	16,791	24,398	3,245	98,251	163,722	62,818
42	5,000,000- .....	14	7,282	1,222	19,470	42,149	6,444	150,725	257,008	101,695
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	981	19,378	3,789	51,165	84,581	12,501	303,146	523,738	211,140

TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	No.
Working owners and partners Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue Valeur totale des expéditions et autres recettes	Value added - total activity Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees Total, employés						
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
Nouvelle-Écosse											
1961											
183	278	13	4	28	125	187	454	1,155	652	\$ - \$ 9,999	1
197	451	83	30	237	537	988	1,766	3,940	2,077	10,000- 24,999	2
117	306	126	53	399	817	1,613	2,729	5,827	2,945	25,000- 49,999	3
58	205	234	49	771	1,083	2,396	4,704	9,068	4,192	50,000- 99,999	4
35	127	406	78	1,508	1,841	4,564	9,740	17,850	7,701	100,000- 199,999	5
9	50	796	196	3,515	3,935	10,105	23,929	42,657	17,753	200,000- 499,999	6
-	-	347	102	1,805	2,364	6,431	23,111	36,227	12,745	500,000- 999,999	7
-	-	1,683	392	8,501	8,348	28,236	74,965	128,320	50,224	1,000,000- 4,999,999	8
-	-	1,245	311	8,749	8,345	37,380	98,558	168,525	67,117	5,000,000-	9
...	...	333	94	2,364	427	2,364	290	294	1	Sièges sociaux, bureaux de vente, etc.	10
599	1,415	5,266	1,309	27,876	27,822	94,263	240,246	413,863	165,408	Total	11
1962											
223	323	15	-	37	117	226	453	1,226	725	\$ - \$ 9,999	12
164	421	80	32	259	469	1,022	2,288	4,495	2,088	10,000- 24,999	13
133	380	112	42	378	684	1,600	2,360	5,468	2,954	25,000- 49,999	14
70	248	174	40	585	930	2,283	4,450	8,910	4,223	50,000- 99,999	15
21	68	354	82	1,557	1,727	4,725	10,287	18,649	7,865	100,000- 199,999	16
7	34	811	219	3,542	3,972	10,674	23,979	43,538	18,607	200,000- 499,999	17
-	-	525	113	2,530	2,576	7,308	27,069	42,620	15,040	500,000- 999,999	18
-	-	1,473	338	7,834	8,049	26,186	80,027	128,692	46,612	1,000,000- 4,999,999	19
-	-	1,548	380	10,510	10,408	46,440	118,833	204,534	81,226	5,000,000-	20
...	...	350	93	2,452	443	2,452	190	200	11	Sièges sociaux, bureaux de vente, etc.	21
618	1,474	5,442	1,339	29,684	29,375	102,917	269,936	458,332	179,350	Total	22
1963											
191	236	6	-	15	91	198	353	963	604	\$ - \$ 9,999	23
161	413	39	22	132	371	831	1,393	3,307	1,840	10,000- 24,999	24
113	372	79	40	329	610	1,493	2,168	5,232	2,894	25,000- 49,999	25
87	307	151	66	663	1,100	2,922	5,729	10,962	5,092	50,000- 99,999	26
23	x	331	87	1,550	1,636	4,686	9,520	17,938	7,915	100,000- 199,999	27
1	x	830	196	3,675	3,695	10,556	26,445	46,583	19,165	200,000- 499,999	28
-	-	463	98	2,235	2,522	7,137	24,157	39,267	14,625	500,000- 999,999	29
-	-	1,524	430	8,988	9,022	31,006	94,091	153,056	58,030	1,000,000- 4,999,999	30
-	-	1,540	346	10,291	9,150	45,676	127,852	216,692	83,040	5,000,000-	31
...	...	356	95	2,451	451	2,451	203	232	30	Sièges sociaux, bureaux de vente, etc.	32
576	1,428	5,319	1,380	30,330	28,648	106,956	291,911	494,231	193,235	Total	33
1964											
189	239	9	-	15	72	174	366	1,001	606	\$ - \$ 9,999	34
154	432	19	16	74	272	615	1,093	2,641	1,489	10,000- 24,999	35
117	368	89	51	390	624	1,545	2,520	5,671	3,037	25,000- 49,999	36
81	296	172	66	733	1,087	2,845	4,847	10,172	5,062	50,000- 99,999	37
31	138	314	91	1,477	1,717	4,778	9,209	17,678	8,182	100,000- 199,999	38
4	17	661	178	3,193	3,472	10,241	25,128	44,822	19,120	200,000- 499,999	39
-	-	429	99	2,234	1,933	5,953	21,840	34,772	12,115	500,000- 999,999	40
-	-	1,598	404	9,323	9,682	33,722	114,181	182,017	65,604	1,000,000- 4,999,999	41
-	-	1,878	438	12,845	10,820	54,994	159,441	266,627	103,010	5,000,000-	42
...	...	397	107	2,786	504	2,786	231	284	67	Sièges sociaux, bureaux de vente, etc.	43
576	1,490	5,566	1,450	33,072	30,183	117,654	338,856	565,685	218,292	Total	44

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Travailleurs de la production et connexes							
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000		\$'000			
	<u>New Brunswick</u>									
	<u>1961</u>									
1	\$ - \$ 9,999 .....	141	61	3	97	91	30	281	701	387
2	10,000- 24,999 .....	128	221	50	531	528	86	877	2,123	1,152
3	25,000- 49,999 .....	105	360	48	785	864	116	1,682	3,768	1,983
4	50,000- 99,999 .....	111	540	196	1,461	1,481	252	4,068	8,162	3,818
5	100,000- 199,999 .....	71	614	151	1,683	1,819	341	5,479	10,240	4,726
6	200,000- 499,999 .....	73	1,151	552	3,507	3,650	540	13,434	23,064	9,324
7	500,000- 999,999 .....	48	1,902	393	4,772	5,540	818	19,023	33,631	13,954
8	1,000,000- 4,999,999 .....	46	4,131	1,345	12,129	16,114	2,868	58,399	103,659	41,369
9	5,000,000- .....	10	5,308	258	11,244	23,250	10,179	118,338	205,224	78,202
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	733	14,288	2,996	36,209	53,337	15,229	221,582	390,573	154,915
	<u>1962</u>									
12	\$ - \$ 9,999 .....	133	47	3	103	90	26	246	625	355
13	10,000- 24,999 .....	110	182	23	442	434	72	747	1,831	1,016
14	25,000- 49,999 .....	106	361	71	989	1,003	130	1,604	3,770	2,035
15	50,000- 99,999 .....	126	588	185	1,659	1,794	266	4,456	9,050	4,338
16	100,000- 199,999 .....	63	576	110	1,548	1,684	315	4,707	9,334	4,367
17	200,000- 499,999 .....	70	1,036	321	2,943	3,335	566	12,509	21,876	9,127
18	500,000- 999,999 .....	54	2,056	493	5,471	6,263	925	22,552	38,653	15,422
19	1,000,000- 4,999,999 .....	48	4,388	1,543	13,119	17,698	2,997	61,831	105,109	42,701
20	5,000,000- .....	11	5,497	266	12,291	26,184	10,233	120,593	210,664	78,928
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	721	14,731	3,015	38,566	58,485	15,528	229,245	400,911	158,289
	<u>1963</u>									
23	\$ - \$ 9,999 .....	124	41	2	101	99	11	239	612	364
24	10,000- 24,999 .....	102	153	25	372	375	31	743	1,665	930
25	25,000- 49,999 .....	102	289	42	726	835	110	1,485	3,622	2,010
26	50,000- 99,999 .....	116	586	131	1,525	1,808	315	3,915	8,450	4,298
27	100,000- 199,999 .....	71	566	119	1,524	1,778	313	4,992	10,201	5,121
28	200,000- 499,999 .....	85	1,229	386	3,551	4,133	779	14,842	27,087	11,782
29	500,000- 999,999 .....	51	1,835	573	5,320	6,434	805	20,468	35,578	14,157
30	1,000,000- 4,999,999 .....	51	4,410	1,132	12,003	17,325	2,931	65,483	111,135	43,049
31	5,000,000- .....	13	6,080	663	14,805	29,879	11,211	163,351	257,899	85,956
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	715	15,189	3,073	39,928	62,666	16,508	275,519	456,249	167,667
	<u>1964</u>									
34	\$ - \$ 9,999 .....	126	36	2	96	95	17	265	671	387
35	10,000- 24,999 .....	104	151	14	348	391	49	762	1,797	999
36	25,000- 49,999 .....	84	235	39	573	691	85	1,261	3,016	1,668
37	50,000- 99,999 .....	118	565	120	1,441	1,745	236	4,053	8,409	4,307
38	100,000- 199,999 .....	73	589	114	1,523	1,818	361	5,474	10,451	4,691
39	200,000- 499,999 .....	81	1,184	205	3,057	3,846	568	13,602	24,330	11,641
40	500,000- 999,999 .....	66	2,134	705	6,249	7,671	1,237	24,008	44,808	19,807
41	1,000,000- 4,999,999 .....	57	4,096	1,477	12,132	17,054	3,147	67,289	117,469	47,746
42	5,000,000- .....	15	6,179	636	14,727	31,483	11,997	171,719	283,411	97,745
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	724	15,169	3,312	40,145	64,794	17,696	288,433	494,361	188,990



TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.	
Working owners and partners Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue Valeur totale des expéditions et autres recettes	Value added - total activity Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees Total, employés								
Number Nombre	Withdrawals Re-traits	Male Hommes	Female Femmes	Salaries Traitements	Number Nombre	Salaries and wages Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
Nouveau-Brunswick													
1961													
122	182	5	3	12	72	103	304	730	393	\$ 9,999	1		
104	233	52	13	126	336	654	1,075	2,384	1,223	10,000- 24,999	2		
70	194	74	28	245	510	1,110	2,064	4,282	2,114	25,000- 49,999	3		
65	204	201	44	714	981	2,194	4,764	9,002	3,972	50,000- 99,999	4		
18	70	276	71	1,094	1,112	2,913	6,251	11,145	4,860	100,000- 199,999	5		
7	41	489	105	2,010	2,297	5,660	17,556	28,137	10,289	200,000- 499,999	6		
-	-	507	104	2,307	2,906	7,848	23,192	38,438	14,574	500,000- 999,999	7		
3	8	1,324	460	7,214	7,260	23,328	76,196	123,821	43,803	1,000,000- 4,999,999	8		
-	-	957	189	5,807	6,712	29,058	123,990	212,293	79,581	5,000,000-	9		
...	...	538	208	3,929	746	3,929	1,542	1,783	295	Sièges sociaux, bureaux de vente, etc.	10		
389	932	4,423	1,225	23,459	22,932	76,796	256,932	432,016	161,104	Total	11		
1962													
128	172	6	-	10	56	101	297	691	369	\$ - \$ 9,999	12		
97	225	29	8	83	242	517	862	1,966	1,036	10,000- 24,999	13		
74	221	80	34	297	546	1,300	1,759	4,012	2,120	25,000- 49,999	14		
77	291	192	53	694	1,018	2,487	5,056	9,811	4,515	50,000- 99,999	15		
13	80	215	76	1,005	977	2,689	5,754	10,601	4,605	100,000- 199,999	16		
3	15	484	100	2,147	1,941	5,481	15,823	25,951	9,999	200,000- 499,999	17		
6	54	422	97	2,168	3,068	8,431	27,166	43,675	15,960	500,000- 999,999	18		
-	-	1,257	444	7,060	7,632	24,757	78,271	123,925	45,124	1,000,000- 4,999,999	19		
-	-	1,036	190	6,569	6,989	32,753	128,059	220,148	81,014	5,000,000-	20		
...	...	621	213	4,281	834	4,281	1,852	2,001	67	Sièges sociaux, bureaux de vente, etc.	21		
398	1,058	4,342	1,215	24,313	23,303	82,798	264,901	442,782	164,810	Total	22		
1963													
117	163	4	1	6	48	106	239	613	365	\$ - \$ 9,999	23		
81	222	23	12	76	213	450	769	1,705	944	10,000- 24,999	24		
75	234	56	31	242	418	1,077	1,621	3,806	2,073	25,000- 49,999	25		
57	210	211	58	806	986	2,614	4,509	9,285	4,538	50,000- 99,999	26		
20	107	261	72	1,137	1,018	2,914	7,305	13,638	6,281	100,000- 199,999	27		
4	18	533	126	2,390	2,274	6,523	19,745	33,212	13,091	200,000- 499,999	28		
4	x	409	107	2,180	2,924	8,614	24,601	40,456	14,980	500,000- 999,999	29		
1	x	1,312	428	7,302	7,282	24,627	81,896	129,699	45,341	1,000,000- 4,999,999	30		
-	-	1,068	214	7,049	8,025	36,928	172,584	268,720	87,911	5,000,000-	31		
...	...	626	225	4,435	851	4,435	1,911	2,101	195	Sièges sociaux, bureaux de vente, etc.	32		
359	1,028	4,503	1,274	25,623	24,039	88,288	315,180	503,234	175,719	Total	33		
1964													
121	174	5	2	18	45	113	272	680	389	\$ - \$ 9,999	34		
84	235	23	16	101	204	492	874	1,945	1,039	10,000- 24,999	35		
54	190	46	26	207	346	897	1,416	3,211	1,702	25,000- 49,999	36		
60	221	167	59	730	911	2,475	4,978	9,628	4,641	50,000- 99,999	37		
23	121	191	83	881	977	2,700	6,471	11,774	5,018	100,000- 199,999	38		
8	x	439	122	2,172	1,950	6,019	17,331	28,854	12,537	200,000- 499,999	39		
-	-	718	127	3,385	3,684	11,055	29,518	51,303	20,854	500,000- 999,999	40		
3	x	1,326	456	7,661	7,355	24,715	85,050	137,521	50,094	1,000,000- 4,999,999	41		
-	-	1,130	226	8,048	8,171	39,530	182,427	297,696	101,467	5,000,000-	42		
...	...	674	235	5,020	909	5,020	1,969	2,207	289	Sièges sociaux, bureaux de vente, etc.	43		
353	1,072	4,719	1,352	28,223	24,552	93,016	330,307	544,819	198,030	Total	44		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	Quebec									
	1961									
1	\$ - \$ 9,999 .....	1,446	608	77	904	960	313	2,554	7,536	4,644
2	10,000- 24,999 .....	1,655	1,800	525	4,164	4,620	751	11,616	27,881	15,547
3	25,000- 49,999 .....	1,576	3,623	1,828	10,346	11,692	1,203	24,860	56,786	30,912
4	50,000- 99,999 .....	1,620	6,650	4,188	21,641	25,140	2,271	55,794	116,460	58,886
5	100,000- 199,999 .....	1,530	10,995	6,241	35,038	43,250	3,538	113,408	218,399	102,617
6	200,000- 499,999 .....	1,531	20,150	13,813	70,372	88,803	6,569	266,533	489,718	218,284
7	500,000- 999,999 .....	800	21,454	16,032	79,523	100,658	7,627	300,179	557,225	251,513
8	1,000,000- 4,999,999 .....	821	60,522	30,564	194,329	283,221	27,647	910,277	1,727,116	800,953
9	5,000,000- .....	238	102,357	17,804	260,171	529,266	106,803	2,021,841	3,821,078	1,704,702
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	11,217	228,159	91,072	676,489	1,087,610	156,722	3,707,062	7,022,199	3,188,058
	1962									
12	\$ - \$ 9,999 .....	1,323	390	37	776	851	289	2,339	7,017	4,379
13	10,000- 24,999 .....	1,508	1,449	387	3,712	4,292	676	10,379	25,285	14,256
14	25,000- 49,999 .....	1,563	3,358	1,493	10,135	11,924	1,308	24,180	56,628	31,304
15	50,000- 99,999 .....	1,562	6,251	3,500	20,513	25,147	2,130	52,634	113,530	59,354
16	100,000- 199,999 .....	1,527	10,656	5,630	34,275	43,958	3,591	110,024	216,484	103,825
17	200,000- 499,999 .....	1,647	21,474	13,824	75,048	97,752	7,102	285,550	528,163	239,612
18	500,000- 999,999 .....	835	21,558	14,876	78,447	103,360	7,738	320,204	585,187	261,539
19	1,000,000- 4,999,999 .....	868	60,697	31,418	199,920	295,861	27,020	972,135	1,797,777	812,274
20	5,000,000- .....	269	108,740	20,519	281,307	583,594	110,667	2,260,917	4,259,357	1,907,063
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	11,102	234,573	91,684	704,131	1,166,738	160,521	4,038,363	7,589,429	3,433,606
	1963									
23	\$ - \$ 9,999 .....	1,160	260	40	671	761	118	2,088	6,005	3,807
24	10,000- 24,999 .....	1,458	1,305	377	3,387	3,995	277	10,277	24,642	14,250
25	25,000- 49,999 .....	1,479	3,175	1,311	9,240	11,472	1,181	22,886	53,692	29,932
26	50,000- 99,999 .....	1,588	6,236	3,648	20,407	26,164	2,221	53,616	114,841	59,972
27	100,000- 199,999 .....	1,477	9,965	5,473	32,183	42,982	3,526	107,416	210,511	101,251
28	200,000- 499,999 .....	1,713	22,216	13,918	76,156	103,666	7,721	296,223	550,332	248,977
29	500,000- 999,999 .....	886	21,336	15,089	78,231	108,072	7,852	343,274	619,684	271,153
30	1,000,000- 4,999,999 .....	925	61,384	32,061	202,451	308,017	29,566	1,026,925	1,895,579	844,394
31	5,000,000- .....	294	109,956	20,745	285,413	603,341	115,301	2,491,947	4,597,221	1,995,139
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	10,980	235,833	92,662	708,138	1,208,471	167,762	4,354,652	8,072,507	3,568,875
	1964									
34	\$ - \$ 9,999 .....	1,073	219	71	647	750	149	2,059	5,860	3,750
35	10,000- 24,999 .....	1,458	1,270	436	3,481	4,233	457	10,032	24,697	14,516
36	25,000- 49,999 .....	1,507	3,062	1,153	8,736	11,493	1,142	23,381	54,588	30,314
37	50,000- 99,999 .....	1,565	5,849	3,629	19,758	26,393	2,125	51,805	112,302	59,327
38	100,000- 199,999 .....	1,504	9,857	5,419	31,970	44,681	3,632	109,318	215,570	103,863
39	200,000- 499,999 .....	1,769	22,660	13,394	76,365	109,815	8,497	308,080	571,542	260,126
40	500,000- 999,999 .....	911	21,583	15,433	78,973	113,685	7,986	355,275	640,394	282,087
41	1,000,000- 4,999,999 .....	992	64,061	34,465	214,305	337,165	32,320	1,126,612	2,046,136	913,946
42	5,000,000- .....	318	118,033	22,313	308,538	670,783	129,009	2,715,568	5,102,855	2,269,888
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	11,097	246,594	96,313	742,774	1,318,999	185,318	4,702,130	8,773,944	3,937,816

TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
					Number - Nombre				Salaries and wages - Traitements et salaires		
Number - Nombre	Withdrawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale		
	\$'000	number - nombre		\$'000			\$'000				
Québec											
1961											
1,189	2,117	100	32	183	817	1,143	2,984	8,119	4,799	\$ - \$ 9,999	1
1,553	4,553	450	157	1,233	2,932	5,854	13,434	30,259	16,104	10,000- 24,999	2
1,353	4,772	1,095	507	3,865	7,053	15,557	28,171	61,202	32,026	25,000- 49,999	3
1,102	4,593	2,410	1,005	9,543	14,253	34,683	64,377	127,340	61,232	50,000- 99,999	4
567	2,923	4,422	1,528	21,446	23,186	64,695	128,755	237,795	107,049	100,000- 199,999	5
228	1,472	8,551	3,402	47,871	45,916	136,674	296,586	527,132	226,265	200,000- 499,999	6
50	349	8,160	2,897	53,058	48,543	153,716	338,751	601,285	258,173	500,000- 999,999	7
18	161	22,558	7,408	154,335	121,052	437,556	1,034,159	1,881,126	832,766	1,000,000- 4,999,999	8
-	-	37,192	9,923	268,613	167,276	797,879	2,334,290	4,170,215	1,743,637	5,000,000-	9
...	...	15,632	5,883	127,952	21,515	127,952	111,708	143,812	31,552	Sièges sociaux, bureaux de vente, etc.	10
6,060	20,940	100,570	32,742	688,100	452,543	1,775,710	4,353,215	7,788,284	3,313,604	Total	11
1962											
1,284	2,258	72	17	164	516	1,015	2,730	7,566	4,535	\$ - \$ 9,999	12
1,474	4,446	444	165	1,382	2,445	5,674	12,622	28,214	14,947	10,000- 24,999	13
1,383	5,041	1,039	453	3,999	6,343	15,923	27,573	61,126	32,408	25,000- 49,999	14
1,087	4,688	1,987	907	8,892	12,645	34,039	59,462	121,857	60,869	50,000- 99,999	15
574	2,949	4,107	1,417	19,950	21,810	63,908	129,153	240,108	108,372	100,000- 199,999	16
264	1,612	8,200	3,317	48,562	46,815	146,314	324,729	577,396	250,251	200,000- 499,999	17
42	329	7,210	2,834	50,087	46,478	153,447	352,706	623,832	267,795	500,000- 999,999	18
26	335	21,602	7,025	151,784	120,742	447,645	1,105,576	1,963,601	847,074	1,000,000- 4,999,999	19
-	-	38,403	10,654	284,752	178,316	868,346	2,605,482	4,648,150	1,950,281	5,000,000-	20
...	...	17,417	6,399	145,885	23,816	145,885	142,216	187,402	46,152	Sièges sociaux, bureaux de vente, etc.	21
6,134	21,658	100,481	33,188	715,458	459,926	1,882,197	4,762,249	8,459,254	3,582,684	Total	22
1963											
1,120	1,845	57	15	135	372	895	2,212	6,202	3,875	\$ - \$ 9,999	23
1,417	4,421	330	97	1,007	2,109	5,001	11,483	26,366	14,781	10,000- 24,999	24
1,216	4,658	953	329	3,789	5,768	15,261	25,305	57,330	31,159	25,000- 49,999	25
1,026	4,676	1,904	666	8,741	12,454	34,905	61,119	124,740	62,431	50,000- 99,999	26
554	2,885	3,547	1,130	18,316	20,115	61,298	123,423	230,469	105,452	100,000- 199,999	27
263	1,668	7,889	2,819	49,150	46,842	152,817	332,041	595,634	258,368	200,000- 499,999	28
59	511	7,546	2,559	53,724	46,530	161,796	375,176	658,752	278,650	500,000- 999,999	29
20	241	22,649	7,154	160,687	123,248	468,704	1,175,601	2,079,060	880,353	1,000,000- 4,999,999	30
-	-	39,269	10,607	297,210	180,577	900,551	2,848,318	5,007,698	2,046,011	5,000,000-	31
...	...	17,587	6,412	155,528	23,999	155,528	173,200	215,179	43,258	Sièges sociaux, bureaux de vente, etc.	32
5,675	20,905	101,731	31,788	748,286	462,014	1,956,758	5,127,877	9,001,429	3,724,337	Total	33
1964											
1,024	1,856	43	11	114	344	865	2,145	5,987	3,791	\$ - \$ 9,999	34
1,403	4,511	307	120	1,048	2,133	5,281	11,042	26,190	15,000	10,000- 24,999	35
1,232	4,833	876	299	3,692	5,390	15,185	26,129	58,695	31,701	25,000- 49,999	36
983	4,616	1,904	654	9,126	12,036	35,519	59,991	122,926	61,813	50,000- 99,999	37
569	3,022	3,412	1,048	18,500	19,736	63,181	125,988	236,831	108,573	100,000- 199,999	38
232	1,407	7,806	2,705	51,508	46,565	161,323	347,180	621,266	271,340	200,000- 499,999	39
51	555	7,400	2,559	54,068	46,975	167,753	395,989	689,327	290,738	500,000- 999,999	40
8	100	21,902	7,294	163,774	127,722	500,938	1,277,534	2,238,031	957,019	1,000,000- 4,999,999	41
-	-	42,178	11,338	327,922	193,862	998,705	3,140,770	5,596,862	2,337,595	5,000,000-	42
...	...	18,413	6,342	168,336	24,755	168,336	187,073	232,584	47,760	Sièges sociaux, bureaux de vente, etc.	43
5,502	20,901	104,241	32,370	798,088	479,518	2,117,086	5,573,839	9,828,699	4,125,329	Total	44



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	<u>Ontario</u>									
	<u>1961</u>									
1	\$ - \$ 9,999 .....	1,165	313	82	539	668	245	2,276	6,508	3,981
2	10,000- 24,999 .....	1,611	1,480	411	3,247	4,367	767	10,768	27,201	15,697
3	25,000- 49,999 .....	1,660	3,500	1,071	8,767	12,321	1,484	24,395	60,012	34,674
4	50,000- 99,999 .....	1,672	6,974	2,055	18,365	26,821	2,801	52,903	120,703	65,479
5	100,000- 199,999 .....	1,627	11,674	4,248	32,666	48,551	4,816	111,817	234,556	119,394
6	200,000- 499,999 .....	1,883	25,804	11,142	77,506	116,596	10,574	299,316	606,345	299,688
7	500,000- 999,999 .....	1,033	28,424	12,657	86,510	134,482	11,920	370,336	731,876	352,893
8	1,000,000- 4,999,999 .....	1,389	94,413	37,320	277,732	478,125	46,312	1,563,188	3,022,818	1,428,517
9	5,000,000- .....	379	170,444	21,047	407,430	917,167	158,485	3,694,240	6,753,714	2,924,524
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	12,419	343,026	90,033	912,762	1,739,097	237,405	6,129,239	11,563,734	5,244,846
	<u>1962</u>									
12	\$ - \$ 9,999 .....	1,179	234	45	496	640	237	2,240	6,610	4,132
13	10,000- 24,999 .....	1,571	1,235	243	2,972	4,132	765	10,141	26,753	15,907
14	25,000- 49,999 .....	1,560	3,293	727	8,355	12,070	1,418	22,123	56,814	33,431
15	50,000- 99,999 .....	1,709	6,736	1,811	18,075	27,089	2,765	53,810	122,738	67,017
16	100,000- 199,999 .....	1,688	12,193	4,069	34,141	52,308	5,134	116,262	245,917	126,273
17	200,000- 499,999 .....	1,923	25,429	11,392	78,034	119,113	10,615	306,694	617,957	304,609
18	500,000- 999,999 .....	1,039	27,599	11,730	83,782	133,097	11,073	374,465	737,235	357,236
19	1,000,000- 4,999,999 .....	1,477	97,220	42,202	294,288	514,086	46,626	1,687,579	3,213,142	1,516,440
20	5,000,000- .....	439	185,637	24,231	448,075	1,045,939	170,827	4,371,415	7,892,288	3,390,042
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	12,585	359,576	96,450	968,220	1,908,474	249,459	6,944,729	12,919,454	5,815,088
	<u>1963</u>									
23	\$ - \$ 9,999 .....	970	138	26	369	438	80	1,956	5,403	3,411
24	10,000- 24,999 .....	1,579	1,252	254	3,073	4,228	354	10,901	27,139	16,120
25	25,000- 49,999 .....	1,508	2,983	644	7,540	11,436	1,256	21,981	54,837	32,042
26	50,000- 99,999 .....	1,642	6,388	1,593	16,661	26,268	2,561	51,733	117,284	64,571
27	100,000- 199,999 .....	1,707	11,668	3,583	31,981	51,946	5,071	117,052	245,898	126,719
28	200,000- 499,999 .....	1,961	24,884	11,020	75,628	121,284	10,487	308,617	622,838	306,499
29	500,000- 999,999 .....	1,093	27,837	12,256	85,670	140,329	11,183	390,648	771,181	373,397
30	1,000,000- 4,999,999 .....	1,542	98,843	42,145	298,166	533,875	48,082	1,772,320	3,388,917	1,584,372
31	5,000,000- .....	487	202,863	29,993	499,971	1,190,751	181,436	5,069,868	9,028,711	3,862,803
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	12,489	376,856	101,514	1,019,058	2,080,555	260,511	7,745,076	14,262,208	6,369,483
	<u>1964</u>									
34	\$ - \$ 9,999 .....	949	130	54	395	481	105	2,047	5,428	3,490
35	10,000- 24,999 .....	1,524	1,174	231	2,870	4,162	527	10,586	26,219	15,567
36	25,000- 49,999 .....	1,583	2,980	616	7,496	11,695	1,273	22,888	56,942	33,160
37	50,000- 99,999 .....	1,669	6,254	1,520	16,384	27,076	2,614	50,597	119,503	66,908
38	100,000- 199,999 .....	1,688	11,026	3,694	31,137	51,957	4,755	115,290	244,080	125,900
39	200,000- 499,999 .....	2,035	24,986	10,761	75,631	127,412	10,747	321,873	649,163	322,852
40	500,000- 999,999 .....	1,128	27,534	12,820	86,514	147,670	11,405	403,568	793,978	385,375
41	1,000,000- 4,999,999 .....	1,661	102,100	44,676	313,676	577,814	51,298	1,928,557	3,671,291	1,729,706
42	5,000,000- .....	544	226,189	33,013	558,834	1,372,675	201,240	5,772,569	10,276,345	4,384,027
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	12,781	402,373	107,385	1,092,937	2,320,944	283,965	8,627,975	15,842,949	7,066,985

TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	No.		
Working owners and partners - Propriétaires et associés actifs		Employees - Employés			Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale						
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication						Total employees - Total, employés					
Number - Nombre	Withdrawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
												Ontario	
												1961	
1,068	2,110	108	56	266	559	934	3,247	7,745	4,259	\$ - \$ 9,999	1		
1,603	5,028	399	295	1,527	2,585	5,894	13,427	30,808	16,643	10,000- 24,999	2		
1,445	5,752	1,302	744	5,361	6,617	17,681	28,511	65,701	36,276	25,000- 49,999	3		
1,032	4,658	2,853	1,092	13,457	12,974	40,278	65,329	136,898	69,443	50,000- 99,999	4		
524	2,648	4,971	2,063	28,381	22,956	76,932	136,285	266,433	127,089	100,000- 199,999	5		
241	1,358	11,118	4,360	72,066	52,424	188,662	362,818	688,106	318,695	200,000- 499,999	6		
41	x	11,808	4,626	83,562	57,515	218,045	443,025	824,807	374,316	500,000- 999,999	7		
19	x	41,374	15,383	301,323	188,490	779,448	1,817,685	3,346,578	1,502,696	1,000,000- 4,999,999	8		
-	-	61,180	17,874	462,078	270,545	1,379,245	4,134,529	7,349,395	3,084,340	5,000,000-	9		
...	...	17,294	6,798	152,534	24,092	152,534	90,491	105,258	19,433	Sièges sociaux, bureaux de vente, etc.	10		
5,973	22,157	152,407	53,291	1,120,555	638,757	2,859,652	7,095,346	12,821,729	5,553,191	Total	11		
										1962			
1,144	2,264	58	49	172	386	812	2,768	7,338	4,333	\$ - \$ 9,999	12		
1,613	5,322	314	322	1,409	2,114	5,541	12,157	29,446	16,613	10,000- 24,999	13		
1,377	5,707	943	698	4,610	5,661	16,679	26,278	62,156	34,664	25,000- 49,999	14		
1,054	4,800	2,425	1,118	12,750	12,090	39,839	66,642	139,294	70,844	50,000- 99,999	15		
541	2,876	4,549	2,078	27,601	22,889	79,909	144,015	281,257	133,990	100,000- 199,999	16		
236	1,421	10,202	4,326	69,582	51,349	188,695	370,813	698,980	322,431	200,000- 499,999	17		
51	362	10,730	4,237	79,318	54,296	212,414	446,860	829,377	377,823	500,000- 999,999	18		
28	362	40,327	15,495	302,502	195,244	816,588	1,944,994	3,535,008	1,583,886	1,000,000- 4,999,999	19		
-	-	64,672	18,978	507,148	293,518	1,553,087	4,874,221	8,592,536	3,596,167	5,000,000-	20		
...	...	18,015	6,971	164,985	24,986	164,985	93,024	105,818	8,861	Sièges sociaux, bureaux de vente, etc.	21		
6,044	23,115	152,235	54,272	1,170,075	662,533	3,078,549	7,981,772	14,281,211	6,149,611	Total	22		
										1963			
941	1,842	33	19	115	216	554	2,132	5,633	3,465	\$ - \$ 9,999	23		
1,576	5,337	271	273	1,384	2,050	5,613	12,468	29,546	16,963	10,000- 24,999	24		
1,326	5,627	787	609	4,190	5,023	15,626	25,221	59,571	33,531	25,000- 49,999	25		
1,048	5,117	2,036	1,000	11,364	11,017	37,632	62,459	131,021	67,725	50,000- 99,999	26		
527	2,783	4,353	1,873	27,726	21,477	79,672	144,413	283,202	136,656	100,000- 199,999	27		
218	1,376	9,357	3,991	68,164	49,252	189,448	368,218	698,385	322,304	200,000- 499,999	28		
56	401	10,344	4,158	80,915	54,595	221,243	460,491	862,494	396,745	500,000- 999,999	29		
34	517	39,965	15,181	312,704	196,134	846,578	2,056,001	3,739,334	1,652,865	1,000,000- 4,999,999	30		
-	-	71,139	20,930	573,549	324,925	1,764,300	5,566,813	9,741,766	4,085,153	5,000,000-	31		
...	...	18,791	6,990	174,916	25,781	174,916	89,249	101,109	13,703	Sièges sociaux, bureaux de vente, etc.	32		
5,726	22,999	157,076	55,024	1,255,028	690,470	3,335,582	8,787,464	15,652,061	6,729,111	Total	33		
										1964			
921	1,842	45	40	170	269	651	2,404	5,892	3,721	\$ - \$ 9,999	34		
1,499	5,267	271	267	1,434	1,943	5,596	12,243	28,711	16,409	10,000- 24,999	35		
1,415	6,167	727	612	4,250	4,935	15,945	26,619	62,214	34,749	25,000- 49,999	36		
1,011	5,133	1,988	1,008	11,776	10,770	38,852	60,825	133,632	70,929	50,000- 99,999	37		
516	2,936	3,965	1,901	27,134	20,586	79,091	141,123	279,711	136,074	100,000- 199,999	38		
232	1,424	9,028	3,953	68,863	48,728	196,276	385,239	729,988	340,975	200,000- 499,999	39		
42	369	9,926	4,104	79,653	54,384	227,323	476,942	891,352	410,910	500,000- 999,999	40		
29	474	40,221	15,809	327,378	202,806	905,193	2,256,675	4,079,780	1,816,292	1,000,000- 4,999,999	41		
-	-	76,332	22,123	636,826	357,657	2,009,501	6,338,705	11,081,629	4,637,653	5,000,000-	42		
...	...	19,474	7,384	188,382	26,858	188,382	118,649	139,053	21,404	Sièges sociaux, bureaux de vente, etc.	43		
5,665	23,591	161,977	57,201	1,345,866	728,936	3,666,810	9,819,425	17,431,963	7,489,116	Total	44		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>Manitoba</u>									
	<u>1961</u>									
1	\$ —\$ 9,999 .....	248	62	13	98	117	53	429	1,238	757
2	10,000- 24,999 .....	232	187	83	455	568	118	1,482	3,805	2,196
3	25,000- 49,999 .....	189	386	109	973	1,329	190	2,638	6,728	3,915
4	50,000- 99,999 .....	171	725	302	2,100	2,876	251	5,246	12,273	6,881
5	100,000- 199,999 .....	165	1,185	633	3,613	4,886	423	12,345	23,937	11,361
6	200,000- 499,999 .....	211	2,785	1,640	9,147	12,778	1,140	35,702	67,973	31,289
7	500,000- 999,999 .....	119	2,894	1,850	9,533	13,729	1,074	47,072	85,060	37,710
8	1,000,000- 4,999,999 .....	123	7,542	2,740	21,332	36,376	4,175	138,462	257,001	115,481
9	5,000,000- .....	18	5,253	406	11,831	25,598	8,503	176,165	258,726	75,066
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	1,476	21,019	7,776	59,082	98,256	15,927	419,541	716,740	284,656
	<u>1962</u>									
12	\$ —\$ 9,999 .....	217	38	6	86	99	51	389	1,152	708
13	10,000- 24,999 .....	226	164	42	409	561	116	1,425	3,766	2,208
14	25,000- 49,999 .....	196	384	75	994	1,393	187	2,827	7,073	4,080
15	50,000- 99,999 .....	174	699	309	2,072	2,992	261	5,218	12,637	7,146
16	100,000- 199,999 .....	167	1,164	463	3,389	4,827	467	12,155	24,168	11,788
17	200,000- 499,999 .....	211	2,755	1,631	9,048	12,950	1,197	37,790	70,002	31,339
18	500,000- 999,999 .....	114	2,885	1,553	9,294	13,602	1,140	43,090	79,532	36,262
19	1,000,000- 4,999,999 .....	135	8,041	3,301	23,579	40,392	4,677	153,579	279,419	121,893
20	5,000,000- .....	18	5,133	411	11,839	27,291	8,345	178,339	275,491	87,412
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	1,458	21,263	7,791	60,710	104,108	16,440	434,814	753,240	302,835
	<u>1963</u>									
23	\$ —\$ 9,999 .....	191	48	3	107	141	44	370	1,028	646
24	10,000- 24,999 .....	231	169	39	429	574	70	1,610	3,978	2,338
25	25,000- 49,999 .....	188	352	100	944	1,369	198	2,752	6,831	3,981
26	50,000- 99,999 .....	174	665	269	1,902	2,848	266	5,180	12,380	6,911
27	100,000- 199,999 .....	169	1,077	382	3,047	4,572	447	12,171	23,285	10,889
28	200,000- 499,999 .....	205	2,402	1,616	8,404	11,964	1,017	34,781	64,281	29,119
29	500,000- 999,999 .....	137	3,453	1,685	10,717	16,134	1,383	50,216	95,432	43,957
30	1,000,000- 4,999,999 .....	136	7,583	3,483	22,991	39,453	4,527	155,691	280,066	120,141
31	5,000,000- .....	24	6,243	472	14,316	32,001	8,780	198,419	306,465	102,695
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	1,455	21,992	8,049	62,857	109,057	16,732	461,189	793,746	320,675
	<u>1964</u>									
34	\$ —\$ 9,999 .....	164	29	8	82	90	24	289	873	587
35	10,000- 24,999 .....	231	191	32	470	628	84	1,522	3,895	2,324
36	25,000- 49,999 .....	209	353	84	915	1,421	211	3,062	7,480	4,206
37	50,000- 99,999 .....	177	672	209	1,816	2,852	242	5,521	12,601	6,975
38	100,000- 199,999 .....	167	1,108	430	3,171	4,884	454	11,898	23,624	11,372
39	200,000- 499,999 .....	221	2,569	1,715	9,062	13,325	1,119	36,597	69,543	32,009
40	500,000- 999,999 .....	126	3,008	1,639	9,786	14,863	1,286	47,002	88,024	40,619
41	1,000,000- 4,999,999 .....	148	7,854	3,799	24,396	42,200	4,388	165,692	293,971	126,100
42	5,000,000- .....	28	7,261	545	16,068	36,322	8,809	235,065	361,345	116,632
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	1,471	23,045	8,461	65,765	116,586	16,616	506,648	861,356	340,824



TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre				Salaries and wages - Traitements et salaires			
Number - Nombre	With- drawals - Re-traits											
\$'000		number - nombre		\$'000			\$'000					
Manitoba												
1961												
193	390	17	4	38	96	155	558	1,405	795	\$ - \$ 9,999	1	
223	702	76	35	253	381	821	1,793	4,223	2,304	10,000- 24,999	2	
160	645	138	78	644	711	1,973	3,157	7,436	4,117	25,000- 49,999	3	
109	487	286	106	1,281	1,419	4,157	6,393	13,964	7,428	50,000- 99,999	4	
38	203	522	191	2,758	2,531	7,644	14,639	27,116	12,231	100,000- 199,999	5	
22	x	1,256	459	6,816	6,140	19,594	43,368	77,895	33,938	200,000- 499,999	6	
2	x	1,257	386	8,137	6,387	21,865	55,400	95,299	39,515	500,000- 999,999	7	
-	-	3,645	1,013	23,489	14,940	59,864	158,279	278,941	117,881	1,000,000- 4,999,999	8	
-	-	1,740	443	11,280	7,842	36,878	191,071	274,933	76,509	5,000,000-	9	
...	...	1,053	356	7,364	1,409	7,364	347	436	97	Sièges sociaux, bureaux de vente, etc.	10	
747	2,556	9,990	3,071	62,059	41,856	160,315	475,005	781,647	294,816	Total	11	
1962												
211	379	11	3	32	58	132	491	1,289	743	\$ - \$ 9,999	12	
222	672	59	41	270	306	831	1,721	4,147	2,292	10,000- 24,999	13	
173	715	122	94	621	675	2,014	3,268	7,647	4,212	25,000- 49,999	14	
82	416	294	122	1,519	1,424	4,510	6,045	13,883	7,579	50,000- 99,999	15	
40	207	441	170	2,451	2,238	7,278	14,481	27,271	12,558	100,000- 199,999	16	
13	x	1,088	358	6,326	5,832	19,275	46,723	81,409	33,975	200,000- 499,999	17	
2	x	1,218	345	7,819	6,001	21,421	51,247	90,002	38,754	500,000- 999,999	18	
-	-	3,534	1,069	24,294	15,945	64,686	177,449	306,177	125,976	1,000,000- 4,999,999	19	
-	-	2,036	446	12,073	8,026	39,365	190,835	288,799	88,241	5,000,000-	20	
...	...	1,079	359	7,717	1,438	7,717	394	510	122	Sièges sociaux, bureaux de vente, etc.	21	
743	2,473	9,882	3,007	63,120	41,943	167,229	492,655	821,134	314,452	Total	22	
1963												
175	319	36	7	178	94	319	571	1,239	656	\$ - \$ 9,999	23	
209	720	64	44	270	316	844	1,830	4,289	2,423	10,000- 24,999	24	
170	699	107	106	602	665	1,970	3,165	7,444	4,181	25,000- 49,999	25	
82	423	258	110	1,441	1,302	4,289	5,788	13,356	7,258	50,000- 99,999	26	
36	190	445	185	2,532	2,089	7,104	14,311	26,283	11,742	100,000- 199,999	27	
19	x	910	301	5,481	5,229	17,445	42,200	73,184	30,620	200,000- 499,999	28	
2	x	1,215	427	8,398	6,780	24,532	57,842	105,832	46,845	500,000- 999,999	29	
-	-	3,334	1,009	22,846	15,409	62,299	178,966	307,518	124,390	1,000,000- 4,999,999	30	
-	-	2,421	590	15,275	9,726	47,277	212,278	323,930	106,542	5,000,000-	31	
...	...	1,159	350	8,063	1,509	8,063	640	783	178	Sièges sociaux, bureaux de vente, etc.	32	
693	2,471	9,949	3,129	65,086	43,119	174,143	517,590	863,860	334,834	Total	33	
1964												
164	292	11	4	32	52	122	318	914	599	\$ - \$ 9,999	34	
217	721	46	44	222	313	850	1,697	4,176	2,430	10,000- 24,999	35	
180	783	103	118	648	658	2,069	3,426	8,110	4,472	25,000- 49,999	36	
70	340	243	149	1,472	1,273	4,324	6,145	13,455	7,205	50,000- 99,999	37	
32	183	405	173	2,510	2,116	7,393	13,928	26,524	12,232	100,000- 199,999	38	
20	107	956	356	6,228	5,596	19,554	44,310	79,412	34,310	200,000- 499,999	39	
-	-	1,155	389	7,867	6,191	22,731	55,968	99,613	43,380	500,000- 999,999	40	
-	-	3,334	1,036	23,585	16,023	65,785	189,394	322,620	131,526	1,000,000- 4,999,999	41	
-	-	2,623	658	16,881	11,087	53,203	253,504	383,937	120,884	5,000,000-	42	
...	...	1,224	317	8,779	1,541	8,779	629	815	234	Sièges sociaux, bureaux de vente, etc.	43	
683	2,424	10,100	3,244	68,223	44,850	184,809	569,319	939,576	357,272	Total	44	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>Saskatchewan</u>									
	<u>1961</u>									
1	\$ —\$ 9,999 .....	115	50	10	91	112	35	176	591	374
2	10,000- 24,999 .....	136	136	29	286	394	87	790	2,335	1,443
3	25,000- 49,999 .....	116	261	62	615	824	131	1,378	3,949	2,475
4	50,000- 99,999 .....	87	452	100	1,133	1,624	190	2,359	6,303	3,727
5	100,000- 199,999 .....	70	466	61	1,115	1,745	229	4,810	10,002	5,135
6	200,000- 499,999 .....	84	913	188	2,290	3,560	585	16,755	28,000	10,814
7	500,000- 999,999 .....	47	967	153	2,292	3,863	653	18,543	31,028	11,362
8	1,000,000- 4,999,999 .....	40	1,907	289	4,625	8,650	1,787	44,381	75,224	30,188
9	5,000,000- .....	15	2,359	245	5,594	12,258	4,096	124,688	174,429	47,760
10	Head offices, Sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	710	7,511	1,137	18,041	33,029	7,792	213,881	331,863	113,279
	<u>1962</u>									
12	\$ —\$ 9,999 .....	110	28	1	55	70	28	120	489	338
13	10,000- 24,999 .....	124	125	15	295	419	82	696	2,180	1,403
14	25,000- 49,999 .....	123	283	37	698	1,004	167	1,488	4,364	2,704
15	50,000- 99,999 .....	97	399	77	1,058	1,580	233	2,663	6,982	4,097
16	100,000- 199,999 .....	78	582	75	1,414	2,212	300	5,182	11,312	6,070
17	200,000- 499,999 .....	79	846	121	1,998	3,270	617	15,566	26,349	10,189
18	500,000- 999,999 .....	50	1,083	145	2,521	4,349	684	19,864	33,226	12,608
19	1,000,000- 4,999,999 .....	44	1,854	333	4,580	8,495	1,285	47,698	80,644	32,002
20	5,000,000- .....	15	2,466	247	5,712	13,247	4,804	135,470	186,524	44,338
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	720	7,666	1,051	18,331	34,645	8,200	228,747	352,069	113,750
	<u>1963</u>									
23	\$ —\$ 9,999 .....	117	32	4	80	102	22	152	535	369
24	10,000- 24,999 .....	123	137	16	315	442	55	751	2,219	1,420
25	25,000- 49,999 .....	132	293	34	670	1,026	168	1,615	4,634	2,869
26	50,000- 99,999 .....	104	468	71	1,118	1,811	216	3,051	7,568	4,276
27	100,000- 199,999 .....	77	470	84	1,191	1,913	277	5,408	11,223	5,482
28	200,000- 499,999 .....	89	1,026	133	2,398	4,043	738	17,501	29,976	11,836
29	500,000- 999,999 .....	50	900	192	2,242	3,946	634	20,286	33,878	13,067
30	1,000,000- 4,999,999 .....	43	2,140	322	5,121	10,255	3,123	49,389	89,313	37,087
31	5,000,000- .....	14	2,199	247	5,057	12,368	2,969	139,566	191,168	50,089
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	749	7,665	1,103	18,192	35,906	8,201	237,720	370,512	126,495
	<u>1964</u>									
34	\$ —\$ 9,999 .....	111	36	2	86	114	25	154	521	370
35	10,000- 24,999 .....	121	133	8	291	407	83	719	2,168	1,398
36	25,000- 49,999 .....	136	337	28	762	1,141	177	1,703	4,905	3,069
37	50,000- 99,999 .....	110	442	54	1,024	1,741	221	3,196	7,935	4,568
38	100,000- 199,999 .....	86	528	113	1,373	2,234	301	5,795	12,021	6,216
39	200,000- 499,999 .....	101	1,178	149	2,797	4,750	879	19,531	34,123	14,228
40	500,000- 999,999 .....	45	818	150	2,028	3,770	590	16,864	29,839	11,721
41	1,000,000- 4,999,999 .....	48	2,305	339	5,543	11,326	3,367	50,829	92,412	39,202
42	5,000,000- .....	15	2,281	234	5,440	13,084	3,008	146,753	197,858	47,581
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	773	8,058	1,077	19,345	38,566	8,650	245,543	381,781	128,354

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.	
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
Number - Nombre	With-drawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires							
	\$'000	number - nombre		\$'000			\$'000						
Saskatchewan													
1961													
97	168	9	4	28	73	140	256	710	413	\$ - \$ 9,999	1		
131	394	41	28	151	234	545	1,034	2,626	1,490	10,000- 24,999	2		
98	405	109	53	419	485	1,243	1,657	4,328	2,578	25,000- 49,999	3		
39	189	178	72	808	802	2,432	3,142	7,458	4,119	50,000- 99,999	4		
14	83	194	103	1,170	824	2,915	6,056	11,745	5,752	100,000- 199,999	5		
10	58	536	155	2,748	1,792	6,308	20,789	32,693	11,479	200,000- 499,999	6		
-	-	389	135	2,261	1,644	6,123	22,678	36,231	12,476	500,000- 999,999	7		
-	-	1,025	281	5,643	3,502	14,293	51,804	82,999	30,576	1,000,000- 4,999,999	8		
-	-	735	171	4,791	3,510	17,049	130,688	180,767	48,090	5,000,000-	9		
...	...	546	143	3,738	689	3,738	1,808	2,029	348	Sièges sociaux, bureaux de vente, etc.	10		
389	1,297	3,762	1,145	21,758	13,555	54,787	239,914	361,586	117,320	Total	11		
1962													
106	160	8	1	14	38	83	143	521	347	\$ - \$ 9,999	12		
118	403	30	27	149	197	567	805	2,302	1,418	10,000- 24,999	13		
101	395	95	76	476	491	1,480	1,787	4,783	2,828	25,000- 49,999	14		
50	251	143	115	831	734	2,411	3,164	7,748	4,350	50,000- 99,999	15		
15	85	233	110	1,376	1,000	3,588	7,096	13,870	6,803	100,000- 199,999	16		
9	x	477	133	2,575	1,577	5,845	19,722	31,469	11,182	200,000- 499,999	17		
1	x	411	112	2,253	1,751	6,602	23,809	38,246	13,714	500,000- 999,999	18		
-	-	1,071	292	6,078	3,550	14,573	54,375	87,860	32,432	1,000,000- 4,999,999	19		
-	-	740	155	5,063	3,608	18,310	140,708	192,553	45,172	5,000,000-	20		
...	...	568	148	4,100	716	4,100	1,047	1,852	274	Sièges sociaux bureaux de vente, etc.	21		
400	1,348	3,776	1,169	22,915	13,662	57,560	252,656	381,205	118,519	Total	22		
1963													
114	163	5	1	13	42	115	155	539	370	\$ - \$ 9,999	23		
115	399	38	19	156	210	598	877	2,411	1,481	10,000- 24,999	24		
106	441	101	70	524	498	1,550	1,719	4,799	2,930	25,000- 49,999	25		
42	192	175	122	978	836	2,789	3,681	8,603	4,688	50,000- 99,999	26		
16	78	226	105	1,283	885	3,196	6,831	13,066	5,909	100,000- 199,999	27		
7	26	554	144	3,165	1,857	7,208	22,288	36,337	13,611	200,000- 499,999	28		
-	-	414	111	2,414	1,617	6,360	25,556	40,194	14,152	500,000- 999,999	29		
-	-	1,092	311	6,548	3,865	16,803	55,852	96,972	38,324	1,000,000- 4,999,999	30		
-	-	647	163	4,778	3,256	17,147	147,362	200,612	51,743	5,000,000-	31		
...	...	543	135	4,076	678	4,076	1,312	1,797	267	Sièges sociaux, bureaux de vente, etc.	32		
400	1,300	3,795	1,181	23,935	13,744	59,841	265,633	405,330	133,475	Total	33		
1964													
102	155	6	2	22	46	136	157	525	371	\$ - \$ 9,999	34		
118	414	24	16	115	181	521	794	2,292	1,447	10,000- 24,999	35		
106	430	91	76	516	532	1,657	1,950	5,294	3,213	25,000- 49,999	36		
49	253	153	109	912	758	2,653	3,644	8,650	4,837	50,000- 99,999	37		
12	53	233	136	1,477	1,010	3,711	8,043	14,860	7,034	100,000- 199,999	38		
7	34	551	160	3,379	2,038	8,129	25,311	42,095	16,385	200,000- 499,999	39		
-	-	417	115	2,505	1,500	6,274	21,281	35,511	12,941	500,000- 999,999	40		
-	-	1,157	337	7,186	4,138	18,512	60,995	103,675	40,480	1,000,000- 4,999,999	41		
-	-	658	164	5,056	3,337	18,140	157,220	209,847	49,054	5,000,000-	42		
...	...	567	140	4,540	707	4,540	1,705	2,141	374	Sièges sociaux, bureaux de vente, etc.	43		
394	1,340	3,857	1,255	25,707	14,247	64,273	281,100	424,890	136,137	Total	44		



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Continued

No.	Industry group and industry	Estab- lish- ments Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity Coût du combustible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000		\$'000			
	Alberta									
	1961									
1	\$ - \$ 9,999 .....	205	79	6	109	145	50	367	1,103	704
2	10,000- 24,999 .....	276	321	64	627	871	164	1,661	4,573	2,720
3	25,000- 49,999 .....	256	558	163	1,346	1,975	278	3,361	9,149	5,509
4	50,000- 99,999 .....	247	1,081	206	2,506	3,851	493	7,550	17,643	9,778
5	100,000- 199,999 .....	205	1,503	315	3,737	5,881	717	13,670	29,037	14,847
6	200,000- 499,999 .....	196	2,587	444	6,108	10,244	1,150	34,192	61,094	25,843
7	500,000- 999,999 .....	84	2,092	278	4,980	8,172	906	33,516	57,775	23,127
8	1,000,000- 4,999,999 .....	120	7,290	1,204	17,875	33,624	4,839	136,239	252,994	111,395
9	5,000,000- .....	39	6,986	1,435	17,243	38,470	8,743	342,721	502,094	149,900
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	1,628	22,497	4,115	54,532	103,233	17,342	573,277	935,462	343,822
	1962									
12	\$ - \$ 9,999 .....	184	48	1	82	106	48	289	984	645
13	10,000- 24,999 .....	274	248	37	564	809	135	1,661	4,683	2,887
14	25,000- 49,999 .....	276	620	97	1,476	2,193	306	3,709	10,049	6,044
15	50,000- 99,999 .....	262	1,196	180	2,898	4,366	604	7,821	18,706	10,247
16	100,000- 199,999 .....	219	1,526	248	3,720	6,165	749	15,002	31,083	15,170
17	200,000- 499,999 .....	200	2,656	558	6,591	10,851	1,043	34,428	63,378	28,423
18	500,000- 999,999 .....	97	2,404	258	5,562	9,894	1,235	38,256	66,415	26,704
19	1,000,000- 4,999,999 .....	128	7,611	1,221	18,531	34,971	5,017	160,186	278,976	116,938
20	5,000,000- .....	39	7,179	1,579	18,281	41,243	8,886	364,606	541,254	164,948
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	1,679	23,488	4,179	57,704	110,597	18,025	625,958	1,015,527	372,006
	1963									
23	\$ - \$ 9,999 .....	157	23	1	52	64	18	267	829	539
24	10,000- 24,999 .....	267	224	43	543	792	84	1,609	4,546	2,902
25	25,000- 49,999 .....	277	596	87	1,395	2,164	300	3,845	10,216	6,132
26	50,000- 99,999 .....	271	1,161	175	2,796	4,415	664	7,515	19,088	11,005
27	100,000- 199,999 .....	225	1,575	256	3,869	6,511	764	15,243	31,297	15,432
28	200,000- 499,999 .....	220	2,852	537	7,058	12,083	1,429	36,030	68,304	31,109
29	500,000- 999,999 .....	103	2,519	288	5,837	10,810	1,150	43,085	72,631	28,495
30	1,000,000- 4,999,999 .....	127	7,021	1,133	16,997	33,017	5,134	160,902	271,273	109,063
31	5,000,000- .....	45	7,804	1,736	19,936	45,091	10,141	410,757	606,147	185,091
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	1,692	23,775	4,256	58,483	114,947	19,686	679,254	1,084,332	389,769
	1964									
34	\$ - \$ 9,999 .....	171	51	4	115	156	35	359	995	673
35	10,000- 24,999 .....	244	190	27	441	641	102	1,414	4,113	2,629
36	25,000- 49,999 .....	279	625	75	1,465	2,313	297	3,579	10,170	6,320
37	50,000- 99,999 .....	299	1,212	203	2,978	4,872	663	8,357	20,938	12,059
38	100,000- 199,999 .....	237	1,696	285	4,181	7,037	863	15,710	33,182	16,882
39	200,000- 499,999 .....	230	3,066	491	7,431	12,959	1,465	38,220	71,900	32,791
40	500,000- 999,999 .....	105	2,406	323	5,795	10,662	1,245	40,104	73,447	32,501
41	1,000,000- 4,999,999 .....	129	6,913	1,337	17,382	34,176	5,038	157,051	275,370	115,608
42	5,000,000- .....	52	8,446	1,875	21,842	50,880	11,300	479,155	703,667	213,723
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total .....	1,746	24,605	4,620	61,631	123,694	21,007	743,949	1,193,780	433,187

TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et industrie	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	Withdrawals - Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
	\$'000	number - nombre		\$'000			\$'000					
Alberta												
1961												
173	313	26	6	69	117	214	608	1,412	771	\$ - \$ 9,999	1	
248	784	104	52	378	541	1,249	1,959	5,006	2,863	10,000- 24,999	2	
212	805	229	107	943	1,057	2,918	3,901	9,957	5,788	25,000- 49,999	3	
121	490	455	158	2,080	1,900	5,931	9,195	19,893	10,445	50,445- 99,999	4	
41	236	643	183	3,234	2,644	9,115	16,355	32,626	15,734	100,000- 199,999	5	
5	x	949	309	5,738	4,289	15,982	43,955	73,357	28,511	200,000- 499,999	6	
-	-	745	208	4,558	3,323	12,730	38,647	63,733	24,057	500,000- 999,999	7	
2	x	3,036	725	17,593	12,255	51,217	161,205	282,799	116,183	1,000,000- 4,999,999	8	
-	-	2,953	690	20,650	12,064	59,119	368,483	530,936	152,843	5,000,000-	9	
...	...	1,342	381	9,504	1,723	9,504	584	732	150	Sièges sociaux, bureaux de vente, etc.	10	
802	2,669	10,482	2,819	64,747	39,913	167,980	644,891	1,020,451	357,345	Total	11	
1962												
176	320	20	9	46	78	152	346	1,131	735	\$ - \$ 9,999	12	
250	871	89	56	387	430	1,195	2,095	5,270	3,023	10,000- 24,999	13	
230	931	228	135	1,010	1,080	3,203	4,264	10,741	6,200	25,000- 49,999	14	
132	545	418	169	2,160	1,963	6,526	9,228	21,028	11,290	50,000- 99,999	15	
48	242	640	230	3,481	2,644	9,646	18,697	36,116	16,522	100,000- 199,999	16	
2	x	1,023	304	5,986	4,541	16,836	42,061	73,829	31,375	200,000- 499,999	17	
-	-	807	200	5,159	3,669	15,053	43,070	72,264	27,644	500,000- 999,999	18	
2	x	3,075	744	18,260	12,651	53,230	193,834	316,468	121,350	1,000,000- 4,999,999	19	
-	-	3,057	775	21,950	12,590	63,193	380,404	562,055	170,957	5,000,000-	20	
...	...	1,438	422	10,524	1,860	10,524	1,249	1,452	208	Sièges sociaux, bureaux de vente, etc.	21	
840	2,939	10,795	3,044	68,962	41,506	179,559	695,248	1,100,354	389,302	Total	22	
1963												
150	290	12	2	34	38	99	302	876	556	\$ - \$ 9,999	23	
235	857	61	29	252	357	1,043	1,790	4,827	2,977	10,000- 24,999	24	
218	908	222	129	1,053	1,034	3,217	4,443	10,977	6,297	25,000- 49,999	25	
136	638	460	189	2,423	1,985	6,838	9,156	21,749	12,047	50,000- 99,999	26	
37	193	694	203	3,720	2,728	10,232	17,595	34,938	16,744	100,000- 199,999	27	
5	x	1,078	325	6,631	4,792	18,714	41,765	77,126	34,213	200,000- 499,999	28	
-	-	987	238	6,195	4,032	17,006	50,689	82,805	31,209	500,000- 999,999	29	
2	x	2,875	693	18,004	11,722	51,021	181,568	297,753	114,497	1,000,000- 4,999,999	30	
-	-	3,320	877	24,679	13,737	69,770	437,338	637,974	190,726	5,000,000-	31	
...	...	1,442	410	10,617	1,852	10,617	809	811	12	Sièges sociaux, bureaux de vente, etc.	32	
783	2,975	11,151	3,095	73,608	42,277	188,556	745,455	1,169,837	409,278	Total	33	
1964												
149	300	24	5	88	84	243	440	1,127	727	\$ - \$ 9,999	34	
216	759	62	41	275	320	916	1,519	4,288	2,699	10,000- 24,999	35	
210	922	162	133	889	995	3,202	4,126	10,946	6,547	25,000- 49,999	36	
159	734	414	207	2,319	2,036	7,191	10,044	23,546	12,994	50,000- 99,999	37	
42	212	690	227	3,864	2,898	10,901	18,331	36,972	18,036	100,000- 199,999	38	
2	x	1,016	286	6,509	4,859	19,468	44,852	82,360	36,676	200,000- 499,999	39	
2	x	1,028	252	6,640	4,009	17,302	48,376	84,247	35,564	500,000- 999,999	40	
2	x	2,647	604	17,416	11,501	51,591	184,452	308,513	121,292	1,000,000- 4,999,999	41	
-	-	3,742	982	27,677	15,045	78,556	513,028	744,490	220,630	5,000,000-	42	
...	...	1,354	416	10,691	1,770	10,691	714	478	- 230	Sièges sociaux, bureaux de vente, etc.	43	
782	3,000	11,139	3,153	76,367	43,517	200,062	825,883	1,296,965	454,935	Total	44	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1961-1964 - Concluded

No.	Industry group and industry	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disés de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	<u>British Columbia and Yukon and Northwest Territories</u>									
	<u>1961</u>									
1	\$ - \$ 9,999 .....	493	188	32	238	376	99	1,034	2,969	1,838
2	10,000- 24,999 .....	692	718	158	1,227	2,070	336	4,374	11,461	6,827
3	25,000- 49,999 .....	588	1,399	236	2,764	4,812	643	8,136	20,880	12,246
4	50,000- 99,999 .....	491	2,446	437	5,173	9,300	1,082	13,837	35,092	20,235
5	100,000- 199,999 .....	441	3,691	561	7,678	14,803	1,586	27,650	62,434	33,529
6	200,000- 499,999 .....	413	6,562	1,125	14,876	28,421	3,415	66,717	132,772	62,808
7	500,000- 999,999 .....	204	6,257	1,103	14,265	29,092	2,778	80,012	145,713	64,410
8	1,000,000- 4,999,999 .....	252	17,708	2,554	39,889	85,603	11,356	302,213	528,473	215,241
9	5,000,000- .....	72	28,521	1,725	61,511	147,899	27,143	518,490	990,684	449,181
10	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
11	Total .....	3,646	67,490	7,931	147,621	322,375	48,437	1,022,463	1,930,480	866,315
	<u>1962</u>									
12	\$ - \$ 9,999 .....	449	109	5	158	261	112	811	2,659	1,736
13	10,000- 24,999 .....	633	532	62	1,074	1,794	374	3,805	10,556	6,428
14	25,000- 49,999 .....	624	1,373	186	3,010	5,188	758	8,374	22,448	13,546
15	50,000- 99,999 .....	480	2,233	304	4,895	8,982	1,208	13,002	34,401	20,170
16	100,000- 199,999 .....	445	3,471	542	7,904	15,220	1,766	25,441	62,887	35,732
17	200,000- 499,999 .....	431	6,320	1,219	15,044	29,013	3,201	66,399	137,138	68,812
18	500,000- 999,999 .....	217	5,965	1,009	13,702	28,195	3,118	85,383	154,661	67,048
19	1,000,000- 4,999,999 .....	273	17,550	2,693	40,522	89,750	11,227	328,284	576,223	242,814
20	5,000,000- .....	82	31,714	1,908	69,178	169,471	31,372	607,161	1,153,148	520,710
21	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
22	Total .....	3,634	69,267	7,928	155,487	347,873	53,137	1,138,659	2,154,120	976,996
	<u>1963</u>									
23	\$ - \$ 9,999 .....	363	71	3	142	235	58	680	2,129	1,423
24	10,000- 24,999 .....	627	492	65	1,071	1,768	200	3,966	10,529	6,479
25	25,000- 49,999 .....	584	1,223	149	2,667	4,907	646	7,612	21,013	12,781
26	50,000- 99,999 .....	489	2,023	269	4,527	8,716	1,106	13,583	34,846	20,635
27	100,000- 199,999 .....	444	3,410	531	7,762	15,318	1,719	26,401	63,672	35,974
28	200,000- 499,999 .....	441	6,360	936	14,456	29,420	3,275	67,158	138,143	68,753
29	500,000- 999,999 .....	240	6,231	1,133	14,583	30,929	3,081	92,473	167,908	74,498
30	1,000,000- 4,999,999 .....	298	19,277	2,767	44,484	101,097	12,189	352,875	625,042	267,794
31	5,000,000- .....	90	33,488	1,766	72,851	184,198	33,436	660,554	1,262,330	568,944
32	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
33	Total .....	3,576	72,575	7,619	162,544	376,587	55,710	1,225,301	2,325,611	1,057,279
	<u>1964</u>									
34	\$ - \$ 9,999 .....	361	69	5	164	239	55	690	2,093	1,365
35	10,000- 24,999 .....	613	450	52	1,003	1,691	260	3,673	10,219	6,400
36	25,000- 49,999 .....	578	1,103	157	2,592	4,806	608	7,490	20,691	12,756
37	50,000- 99,999 .....	483	1,926	299	4,560	8,926	1,019	13,104	34,327	20,550
38	100,000- 199,999 .....	464	3,372	548	8,054	16,154	1,770	27,331	65,882	36,914
39	200,000- 499,999 .....	453	6,532	1,066	15,308	32,069	3,330	69,247	145,067	74,169
40	500,000- 999,999 .....	243	6,095	1,230	14,673	31,444	3,024	98,420	175,982	77,509
41	1,000,000- 4,999,999 .....	313	19,985	2,844	45,914	107,511	12,017	390,094	669,343	276,412
42	5,000,000- .....	102	35,925	2,127	78,682	209,394	38,249	793,638	1,454,121	631,672
43	Head offices, sales offices, etc. ....	...	...	...	...	...	...	...	...	...
44	Total ..	3,610	75,457	8,328	170,949	412,235	60,332	1,403,688	2,577,725	1,137,745



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TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, DE 1961 À 1964 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et industrie	
Working owners and partners Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue Valeur totale des expéditions et autres recettes	Value added - total activity Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees Total, employés						
Number - Nombre	Withdrawals - Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
										Colombie-Britannique et Yukon et Territoires du Nord-Ouest	
										1961	
406	817	64	21	164	305	539	1,242	3,248	1,913	\$ - \$ 9,999	1
589	1,742	261	131	931	1,268	3,001	5,342	12,710	7,112	10,000- 24,999	2
428	1,556	571	231	2,231	2,437	7,135	9,998	23,308	12,819	25,000- 49,999	3
181	756	881	308	4,397	4,072	13,696	16,475	38,938	21,521	50,000- 99,999	4
66	315	1,332	380	7,450	5,964	22,252	33,042	69,916	35,727	100,000- 199,999	5
16	x	2,180	636	13,332	10,503	41,753	76,834	148,072	68,151	200,000- 499,999	6
-	-	1,805	425	11,566	9,590	40,658	90,000	159,427	68,276	500,000- 999,999	7
2	x	5,244	1,291	33,896	26,797	119,499	341,173	572,184	219,823	1,000,000- 4,999,999	8
-	-	6,834	1,559	49,611	38,639	197,510	555,985	1,033,061	453,945	5,000,000-	9
...	...	3,066	981	25,363	4,047	25,363	38,272	38,288	78	Sièges sociaux, bureaux de vente, etc.	10
1,688	5,274	22,238	5,963	149,033	103,622	471,407	1,168,364	2,099,151	889,367	Total	11
										1962	
427	875	58	9	133	181	394	1,110	3,052	1,831	\$ - \$ 9,999	12
571	1,936	200	148	869	942	2,663	4,621	11,634	6,687	10,000- 24,999	13
420	1,703	544	332	2,679	2,435	7,867	9,883	24,405	14,091	25,000- 49,999	14
184	871	755	313	4,118	3,605	13,100	15,358	37,737	21,146	50,000- 99,999	15
78	392	1,315	418	7,645	5,746	22,865	30,697	69,875	37,538	100,000- 199,999	16
20	150	2,036	614	13,283	10,189	42,296	78,365	153,296	73,116	200,000- 499,999	17
4	x	1,515	444	11,002	8,933	39,197	99,141	170,748	69,422	500,000- 999,999	18
2	x	5,127	1,317	35,018	26,687	124,768	364,878	622,080	252,273	1,000,000- 4,999,999	19
-	-	7,547	1,809	55,638	42,978	225,109	647,147	1,198,405	526,098	5,000,000-	20
...	...	2,887	959	24,815	3,846	24,815	44,787	45,339	425	Sièges sociaux, bureaux de vente, etc.	21
1,706	5,975	21,984	6,363	155,200	105,542	503,073	1,295,988	2,336,571	1,002,626	Total	22
										1963	
333	673	28	6	83	108	318	725	2,205	1,448	\$ - \$ 9,999	23
522	1,863	175	113	821	845	2,589	4,446	11,203	6,687	10,000- 24,999	24
376	1,627	411	305	3,392	2,088	7,299	8,672	22,706	13,419	25,000- 49,999	25
186	886	743	329	4,223	3,364	12,939	15,649	37,860	21,571	50,000- 99,999	26
70	408	1,398	417	8,150	5,756	23,468	31,294	70,993	38,553	100,000- 199,999	27
25	128	2,014	689	13,328	9,999	42,748	77,511	151,930	72,179	200,000- 499,999	28
9	x	1,586	471	12,127	9,421	43,056	103,772	182,490	77,776	500,000- 999,999	29
2	x	5,283	1,403	37,534	28,730	138,630	394,426	677,155	278,661	1,000,000- 4,999,999	30
-	-	7,775	1,855	59,701	44,884	243,899	711,478	1,320,696	576,421	5,000,000-	31
...	...	3,047	1,003	27,108	4,050	27,108	48,166	48,063	89	Sièges sociaux, bureaux de vente, etc.	32
1,523	5,730	22,460	6,591	165,466	109,245	542,053	1,396,139	2,525,302	1,086,806	Total	33
										1964	
314	641	30	8	75	112	315	799	2,257	1,421	\$ - \$ 9,999	34
559	1,932	137	139	699	778	2,390	4,091	10,901	6,667	10,000- 24,999	35
389	1,784	333	308	2,061	1,901	6,867	8,374	22,130	13,317	25,000- 49,999	36
174	848	603	367	3,687	3,195	12,612	14,778	36,731	21,297	50,000- 99,999	37
44	266	1,226	421	7,917	5,567	24,072	33,391	74,853	39,867	100,000- 199,999	38
17	78	1,893	760	13,791	10,251	45,860	79,601	159,341	78,091	200,000- 499,999	39
9	x	1,617	465	13,043	9,407	44,487	108,388	188,890	80,496	500,000- 999,999	40
2	x	5,551	1,502	40,385	29,882	147,896	439,575	730,789	289,218	1,000,000- 4,999,999	41
-	-	8,280	1,915	68,429	48,247	277,823	858,217	1,526,406	641,751	5,000,000-	42
...	...	3,038	1,028	28,750	4,066	28,750	58,744	59,568	766	Sièges sociaux, bureaux de vente, etc.	43
1,508	5,684	22,708	6,913	178,837	113,406	591,072	1,605,958	2,811,867	1,172,889	Total	44

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PER ESTABLISHMENT, 1964

No.	Industry group and shipments per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
<b>1 WOOD INDUSTRIES</b>										
2	\$ — \$ 9,999	1,152	315		833	972	227	1,566	4,958	3,205
4	10,000 — 499,999	2,879	22,898	457	50,747	74,277	9,518	139,282	302,114	159,075
5	500,000 — 4,999,999	524	34,247	1,883	78,545	138,439	13,669	397,880	702,265	302,439
10	5,000,000 —	39	15,733	745	34,204	81,407	4,337	232,374	386,574	156,422
11	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
12	<b>TOTAL</b>	<b>4,594</b>	<b>73,193</b>	<b>3,085</b>	<b>164,329</b>	<b>295,095</b>	<b>27,749</b>	<b>771,101</b>	<b>1,395,911</b>	<b>621,141</b>
<b>13 FURNITURE AND FIXTURE INDUSTRIES</b>										
14	\$ — \$ 24,999	912	476	35	1,028	1,387	28	4,746	10,930	6,221
16	25,000 — 49,999	375	915	100	2,148	3,046	255	5,393	13,006	7,411
17	50,000 — 99,999	259	1,282	169	3,117	4,856	298	7,977	17,940	9,851
18	100,000 — 199,999	192	2,043	227	4,866	7,466	374	12,754	27,688	14,724
19	200,000 — 499,999	230	4,586	725	11,332	17,674	718	36,998	73,251	36,102
20	500,000 — 999,999	122	4,976	687	12,498	20,129	768	44,231	86,126	41,889
21	1,000,000 — 4,999,999	120	10,923	1,537	27,644	45,862	1,835	105,726	208,030	102,777
	5,000,000 —	6	1,689	228	4,108	7,541	285	14,782	33,341	18,797
22	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
23	<b>TOTAL</b>	<b>2,216</b>	<b>26,890</b>	<b>3,708</b>	<b>66,829</b>	<b>107,961</b>	<b>4,561</b>	<b>232,607</b>	<b>470,312</b>	<b>237,771</b>
<b>24 PRIMARY METAL INDUSTRIES</b>										
25	\$ — \$ 49,999	58	83	3	116	270	38	463	1,232	730
28	50,000 — 99,999	35	214	3	436	709	61	1,068	2,548	1,424
29	100,000 — 999,999	153	3,931	177	8,806	16,068	1,295	23,451	56,495	31,821
32	1,000,000 — 4,999,999	76	7,637	261	17,120	37,163	9,087	99,230	186,080	80,076
33	5,000,000 —	76	65,019	442	140,987	373,501	95,822	1,188,381	2,300,568	1,022,444
34	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
35	<b>TOTAL</b>	<b>398</b>	<b>76,884</b>	<b>886</b>	<b>167,520</b>	<b>427,710</b>	<b>106,304</b>	<b>1,312,594</b>	<b>2,546,923</b>	<b>1,136,495</b>
<b>36 METAL FABRICATING INDUSTRIES</b>										
37	\$ — \$ 24,999	611	482	3	968	1,470	234	2,898	8,553	5,507
39	25,000 — 49,999	487	1,288	32	2,664	4,678	396	6,302	17,942	11,347
40	50,000 — 199,999	1,034	7,396	228	15,832	30,395	2,029	39,796	107,147	65,868
42	200,000 — 499,999	606	11,036	855	25,321	48,649	2,719	82,759	192,096	108,768
43	500,000 — 999,999	287	9,146	1,005	22,150	42,912	2,352	92,552	197,175	103,160
44	1,000,000 —	430	53,796	4,606	126,145	285,016	16,749	847,504	1,614,266	758,945
46	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
47	<b>TOTAL</b>	<b>3,455</b>	<b>83,144</b>	<b>6,729</b>	<b>193,080</b>	<b>413,120</b>	<b>24,479</b>	<b>1,071,812</b>	<b>2,137,178</b>	<b>1,053,596</b>
<b>48 MACHINERY INDUSTRIES</b>										
49	\$ — \$ 49,999	72	122	—	234	431	36	831	1,951	1,262
52	50,000 — 99,999	65	278	4	569	1,096	90	2,113	4,728	2,767
53	100,000 — 199,999	109	821	17	1,687	3,319	229	7,411	15,743	8,582
54	200,000 — 999,999	220	4,291	150	9,533	19,619	1,083	51,101	105,728	55,391
56	1,000,000 —	184	31,255	1,337	70,349	165,494	7,002	481,280	949,512	472,500
58	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
59	<b>TOTAL</b>	<b>650</b>	<b>36,767</b>	<b>1,508</b>	<b>82,372</b>	<b>189,959</b>	<b>8,441</b>	<b>542,735</b>	<b>1,077,662</b>	<b>540,502</b>

# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, 1964

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et expéditions par établissement	No.	
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	\$'000						
	\$'000	number - nombre		\$'000									
INDUSTRIE DU BOIS													1
1,992	1,366	16	1	30	332	1,003	1,731	5,190	3,272	\$ -	\$ 9,999	2	
1,958	6,141	4,117	666	20,195	28,138	94,472	155,503	323,396	164,368	10,000 -	499,999	4	
15	152	4,592	986	32,294	41,708	170,733	436,051	747,476	309,848	500,000 -	4,999,999	5	
-	-	1,613	331	13,454	18,422	94,861	250,061	404,649	156,871	5,000,000 -		10	
-	-	541	266	5,937	807	5,937	3,107	3,522	379	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		11	
3,165	7,658	10,879	2,250	71,910	89,407	367,005	846,452	1,484,233	634,739	TOTAL		12	
INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT												13	
947	2,603	48	9	141	568	1,528	4,919	11,249	6,338	\$ -	\$ 24,999	14	
361	1,513	102	31	397	1,148	3,443	5,634	13,431	7,595	25,000 -	49,999	16	
177	892	218	83	1,099	1,752	5,955	8,726	18,895	10,120	50,000 -	99,999	17	
53	324	385	147	2,406	2,802	9,872	14,019	29,539	15,292	100,000 -	199,999	18	
32	181	973	337	6,466	6,621	24,139	39,537	76,807	37,248	200,000 -	499,999	19	
4	-	847	338	6,863	6,848	26,992	47,176	89,635	42,445	500,000 -	999,999	20	
2	-	2,191	868	18,086	15,519	63,947	112,441	216,137	104,111	1,000,000 -	4,999,999	21	
-	-	458	220	3,923	2,595	11,464	15,631	34,382	18,986	5,000,000 -		22	
-	-	112	21	859	133	859	56	-	56-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		23	
1,576	5,621	5,334	2,054	40,240	37,986	148,201	248,170	490,075	242,077	TOTAL		24	
INDUSTRIE METALLIQUE PRIMAIRE												25	
50	169	15	3	35	104	320	477	1,256	742	\$ -	\$ 49,999	26	
8	44	43	12	255	272	964	1,109	2,604	1,437	50,000 -	99,999	27	
7	44	619	194	4,783	4,921	20,849	26,988	61,038	32,876	100,000 -	999,999	28	
-	-	1,375	387	10,424	9,660	47,588	120,790	210,416	83,104	1,000,000 -	4,999,999	29	
-	-	14,607	2,496	116,532	82,564	490,033	1,379,498	2,516,151	1,046,511	5,000,000 -		32	
-	-	1,818	1,068	23,436	2,886	23,436	2,136	856	1,280-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		33	
65	285	18,477	4,160	155,481	100,407	583,191	1,530,997	2,792,323	1,163,390	TOTAL		34	
INDUSTRIE DES PRODUITS METALLIQUES												35	
583	1,868	96	27	369	608	1,839	3,127	8,857	5,687	\$ -	\$ 24,999	36	
371	1,754	255	77	1,232	1,652	5,910	7,196	19,112	11,626	25,000 -	49,999	37	
346	1,953	1,719	608	11,236	9,951	41,631	46,398	116,325	68,622	50,000 -	199,999	39	
23	149	2,507	841	20,261	15,239	68,910	97,838	211,931	113,722	200,000 -	499,999	40	
-	-	2,264	777	19,104	13,192	62,016	109,335	217,431	107,153	500,000 -	999,999	42	
5	100	15,795	4,797	126,373	78,994	411,389	966,418	1,767,940	795,614	1,000,000 -		43	
-	-	112	21	859	133	859	56	-	56-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		44	
1,328	5,834	23,643	7,505	189,587	121,021	602,707	1,230,952	2,341,596	1,101,784	TOTAL		45	
INDUSTRIE DE LA MACHINERIE												46	
37	121	55	14	255	191	687	1,033	2,249	1,373	\$ -	\$ 49,999	47	
23	99	71	28	440	381	1,535	2,456	5,145	2,848	50,000 -	99,999	49	
8	53	267	87	1,911	1,192	5,229	9,602	18,748	9,413	100,000 -	199,999	52	
6	40	1,476	490	11,881	6,407	31,500	63,905	123,158	60,443	200,000 -	999,999	53	
4	82	12,832	3,903	98,889	49,327	264,385	618,598	1,217,198	604,995	1,000,000 -		54	
-	-	5,389	1,025	43,218	6,414	43,218	10,038	21,954	11,933	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		56	
78	418	20,090	5,547	156,594	63,912	346,553	705,632	1,388,451	691,004	TOTAL		59	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PER ESTABLISHMENT, 1964 - Continued

No.	Industry group and shipments per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des ma- tières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre				'000	\$'000		
<b>1 TRANSPORTATION EQUIPMENT INDUSTRIES</b>										
2	\$ — \$ 9,999	51	19	—	27	41	10	147	355	226
3	10,000 — 24,999	110	141	—	263	415	37	767	1,849	1,155
4	25,000 — 99,999	155	623	5	1,272	2,277	137	3,660	8,304	4,723
5	100,000 —	428	84,594	4,741	194,707	480,315	22,152	1,998,159	3,187,182	1,212,395
11	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
12	TOTAL	744	85,377	4,746	196,269	483,049	22,336	2,002,734	3,197,689	1,218,498
<b>13 ELECTRICAL PRODUCTS INDUSTRIES</b>										
14	\$ — \$ 9,999	10	3	—	6	7	1	31	76	42
15	10,000 — 24,999	21	24	1	49	75	7	149	386	245
16	25,000 — 49,999	22	37	7	89	160	14	371	839	461
17	50,000 — 99,999	44	148	46	388	684	44	1,485	3,106	1,697
18	100,000 — 199,999	64	377	150	1,072	1,847	125	4,652	9,377	4,719
19	200,000 — 499,999	97	1,033	776	3,674	6,069	407	15,811	32,367	16,645
20	500,000 —	320	41,816	19,661	131,703	268,178	13,320	812,889	1,657,814	850,247
23	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
24	TOTAL	578	43,438	20,641	136,979	277,019	13,918	835,388	1,703,964	874,056
<b>25 NON-METALLIC MINERAL PRODUCTS INDUSTRIES</b>										
26	\$ — \$ 24,999	246	259	6	527	664	109	1,064	3,061	1,955
28	25,000 — 49,999	172	462	4	994	1,461	253	2,036	6,121	3,857
29	50,000 — 99,999	191	999	32	2,288	3,449	673	4,962	13,930	8,562
30	100,000 — 199,999	170	1,358	83	3,210	5,109	1,126	10,545	24,645	13,272
31	200,000 — 499,999	240	3,628	164	8,490	14,607	4,052	32,173	75,141	39,303
32	500,000 — 4,999,999	273	15,111	611	35,381	72,237	22,247	174,171	408,499	212,633
34	5,000,000 —	44	11,519	1,362	28,872	66,775	27,225	125,408	386,841	233,349
35	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
36	TOTAL	1,336	33,336	2,262	79,761	164,303	55,685	350,358	918,237	512,931
<b>37 FOOD AND BEVERAGE INDUSTRIES</b>										
38	\$ — \$ 9,999	332	35	7	110	125	74	877	1,897	943
39	10,000 — 24,999	904	327	66	855	1,107	570	7,986	16,011	7,443
40	25,000 — 49,999	1,090	1,198	252	3,083	4,216	1,342	20,432	39,442	17,688
41	50,000 — 99,999	1,096	2,420	549	6,354	8,592	2,438	45,496	78,163	30,331
42	100,000 — 199,999	1,157	4,443	1,211	12,186	16,387	4,677	105,659	165,430	55,367
43	200,000 — 499,999	1,234	8,637	2,850	24,878	34,092	8,812	260,026	390,358	122,888
44	500,000 — 999,999	583	8,381	3,447	25,405	35,822	8,155	269,672	412,460	137,550
45	1,000,000 — *	1,011	70,828	26,469	208,735	386,482	56,055	3,288,615	5,023,484	1,684,675
48	TOTAL	7,407	96,269	34,851	281,606	486,824	82,125	3,998,764	6,127,245	2,056,885
<b>49 TOBACCO PRODUCTS INDUSTRIES</b>										
50	\$ — \$ 24,999	3	14	—	28	46	4	229	27	34
51	25,000 — 49,999	—	—	—	—	—	—	—	—	—
52	50,000 — 4,999,999	18	498	410	1,879	2,478	193	12,847	20,250	7,180
54	5,000,000 —	18	3,388	3,909	14,133	31,765	1,111	205,800	328,533	128,647
55	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
56	TOTAL	39	3,900	4,319	16,039	34,288	1,309	218,876	348,811	135,863

# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et expéditions par établissement	No.		
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés									
Number - Nombre	With- drawals - Re- traits	Male - Hommes		Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires							
	\$'000	number - nombre			\$'000			\$'000						
INDUSTRIE DU MATERIEL DE TRANSPORT													1	
52	106	6	2	20	27	61	191	417	246	\$ - \$ 9,999			2	
110	317	30	7	121	178	536	850	1,982	1,205	10,000 - 24,999			3	
117	448	116	38	597	782	2,874	4,135	9,080	5,051	25,000 - 99,999	4			
24	163	24,172	6,190	202,699	119,697	683,017	2,214,829	3,475,188	1,291,007	100,000 -	5			
-	-	2,427	656	22,347	3,083	22,347	31,962	32,293	104-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	11			
303	1,033	26,751	6,893	225,784	123,767	708,833	2,251,968	3,518,959	1,297,404	TOTAL	12			
IND. DES APPAREILS & DU MATERIEL ELECT.												13		
8	15	-	-	-	3	7	31	76	42	\$ - \$ 9,999	14			
5	22	16	3	72	44	147	149	386	245	10,000 - 24,999	15			
6	35	25	3	130	72	291	535	1,067	527	25,000 - 49,999	16			
4	17	62	24	444	280	1,128	1,775	3,466	1,767	50,000 - 99,999	17			
6	37	155	77	1,242	759	3,089	5,307	10,244	4,912	100,000 - 199,999	18			
7	76	471	223	4,174	2,503	10,243	20,419	38,430	18,122	200,000 - 499,999	19			
4	62	22,617	6,757	178,320	90,851	446,497	963,436	1,847,002	891,733	500,000 -	20			
-	-	8,377	2,525	65,681	10,902	65,681	93,959	135,629	42,307	SIEGE SOCIAUX, BUREAUX DE VENTES, ETC.	23			
40	263	31,723	9,612	250,064	105,414	527,084	1,085,611	2,036,301	959,657	TOTAL	24			
IND. DES PRODUITS MINERAUX NON METALLIQUES												25		
219	581	53	8	166	326	830	1,276	3,421	2,108	\$ - \$ 24,999	26			
119	464	88	28	385	582	1,846	2,327	6,579	4,024	25,000 - 49,999	28			
70	346	254	70	1,384	1,355	4,833	5,868	15,405	9,131	50,000 - 99,999	29			
25	125	340	97	2,111	1,878	7,220	11,653	26,484	14,009	100,000 - 199,999	30			
10		859	206	5,794	4,857	20,401	36,321	81,135	41,241	200,000 - 499,999	31			
1		3,989	873	27,949	20,584	100,186	198,302	443,841	224,411	500,000 - 4,999,999	32			
-	-	2,589	632	19,748	16,102	86,523	147,492	414,796	239,198	5,000,000 -	33			
-	-	1,963	854	18,289	2,817	18,289	20,154	23,087	3,211	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	35			
444	1,563	10,135	2,768	75,827	48,501	240,129	423,392	1,014,750	537,333	TOTAL	36			
INDUSTRIE DES ALIMENTS ET BOISSONS												37		
297	530	19	22	93	83	219	1,132	2,260	1,051	\$ - \$ 9,999	38			
892	2,721	234	394	1,400	1,021	2,508	9,824	18,645	8,249	10,000 - 24,999	39			
1,033	3,803	662	868	3,856	2,980	8,072	24,533	45,199	19,354	25,000 - 49,999	40			
829	3,460	1,529	864	7,103	5,362	15,696	57,597	93,332	33,412	50,000 - 99,999	41			
572	2,718	3,099	938	14,249	9,691	30,636	135,158	200,737	61,366	100,000 - 199,999	42			
247	1,341	6,376	1,699	32,009	19,562	66,101	319,358	460,772	134,221	200,000 - 499,999	43			
40	300	6,300	1,288	34,014	19,416	69,834	322,257	474,550	147,444	500,000 - 999,999	44			
15	177	48,384	11,190	326,092	156,871	712,574	3,717,646	5,518,968	1,755,990	1,000,000 -	45			
3,925	15,050	66,603	17,263	418,818	214,986	905,641	4,587,506	6,814,463	2,161,087	TOTAL	48			
INDUSTRIE DU TABAC												49		
3		2	1	36	17	82	229	37	44	\$ - \$ 24,999	50			
1		147	38	978	1,093	3,456	13,375	21,031	7,440	25,000 - 49,999	51			
-	-	981	333	7,449	8,611	39,214	211,604	336,091	130,387	50,000 - 4,999,999	52			
-	-	837	309	6,883	1,146	6,883	2,240	3,419	1,294	5,000,000 -	54			
4	1,967	681	15,346	10,867	49,634	227,448	360,578	139,166		SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	55			
TOTAL												56		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PER ESTABLISHMENT, 1964 - Continued

No.	Industry group and shipments per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
1 RUBBER INDUSTRIES										
58	\$ - \$ 9,999	4	1	2	5	7	-	8	29	21
2	10,000 - 24,999	5	7	2	17	23	-	36	95	61
3	25,000 - 49,999	6	6	5	22	39	6	103	226	115
4	50,000 - 99,999	6	19	7	54	89	9	218	439	219
5	100,000 - 199,999	5	51	16	137	223	11	254	703	452
6	200,000 - 499,999	16	205	108	615	1,076	128	2,181	5,159	2,894
7	500,000 - 999,999	8	317	98	897	1,463	156	2,223	5,621	3,250
8	1,000,000 - 4,999,999	22	2,133	780	6,120	10,809	902	23,278	54,280	30,694
9	5,000,000 -	23	11,151	2,667	30,308	65,627	5,104	180,654	360,073	180,697
10	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
11	TOTAL	95	13,890	3,685	38,175	79,354	6,315	208,955	426,624	218,403
12 LEATHER INDUSTRIES										
13	\$ - \$ 9,999	38	6	-	12	17	2	108	257	147
14	10,000 - 49,999	86	132	95	471	575	28	1,103	2,449	1,355
16	50,000 - 99,999	68	279	274	1,153	1,396	54	2,413	4,890	2,520
17	100,000 - 199,999	70	510	624	2,294	2,800	73	4,625	9,871	5,251
18	200,000 - 499,999	108	1,727	1,688	6,973	9,380	278	18,905	37,156	18,561
19	500,000 -	173	11,795	10,864	46,518	67,907	2,054	138,290	273,430	135,978
22	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
23	TOTAL	543	14,449	13,545	57,419	82,075	2,488	165,445	328,055	163,812
24 TEXTILE INDUSTRIES										
25	\$ - \$ 9,999	62	7	14	45	48	4	138	406	262
26	10,000 - 24,999	75	60	71	270	314	12	457	1,302	835
27	25,000 - 49,999	120	185	250	891	1,080	56	1,586	4,394	2,771
28	50,000 - 99,999	122	406	429	1,752	2,167	173	3,406	8,532	4,982
29	100,000 - 199,999	133	769	911	3,506	4,595	280	7,809	18,784	10,781
30	200,000 - 499,999	140	1,398	1,636	6,466	8,333	590	24,651	45,308	20,498
31	500,000 - 999,999	83	1,958	1,609	7,898	10,289	678	31,157	56,467	25,200
32	1,000,000 - 4,999,999	152	11,405	7,635	40,942	60,885	4,698	210,487	353,064	144,570
33	5,000,000 -	52	22,490	7,730	66,905	114,323	11,354	383,980	716,306	332,068
34	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
35	TOTAL	939	38,678	20,285	128,674	202,035	17,844	663,672	1,204,563	541,968
36 KNITTING MILLS										
37	\$ - \$ 9,999	9	-	6	12	13	-	21	55	36
38	10,000 - 24,999	16	4	18	44	49	1	140	245	131
39	25,000 - 49,999	19	26	57	172	195	10	339	731	402
40	50,000 - 99,999	32	43	198	498	556	19	1,210	2,379	1,106
41	100,000 - 199,999	42	165	368	1,110	1,255	83	3,810	6,631	2,989
42	200,000 - 499,999	90	616	1,813	5,281	6,252	227	17,154	29,738	12,932
43	500,000 - 999,999	68	1,099	2,705	8,192	10,467	342	26,636	47,486	21,306
44	1,000,000 -	88	4,323	8,399	27,435	35,836	1,442	108,509	190,081	83,864
45	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
46	TOTAL	364	6,276	13,564	42,743	54,623	2,125	157,821	277,347	122,766
47 CLOTHING INDUSTRIES										
48	\$ - \$ 9,999	86	12	95	208	230	6	203	532	490
49	10,000 - 99,999	774	940	4,524	10,867	12,483	347	14,260	37,433	23,110
51	100,000 - 199,999	370	1,375	4,964	12,688	16,489	273	24,328	53,535	29,352
54	200,000 - 999,999	858	7,959	25,211	66,294	90,733	1,338	215,544	395,966	183,224
55	1,000,000 - 4,999,999	236	7,466	23,460	62,199	84,743	1,160	241,370	423,329	186,080
56	5,000,000 -	11	1,815	5,104	13,693	19,766	230	40,660	80,934	41,962
57	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
58	TOTAL	2,335	19,587	63,358	165,950	224,443	3,355	536,363	991,729	464,218



## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, 1964 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et expéditions par établissement	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale			
	\$'000	number - nombre		\$'000			\$'000					
-	-	2	1	7	6	14	8	29	21	\$ - \$ 9,999	511	
4		2	1	9	12	32	42	109	69	10,000 - 24,999	2	
1		5	2	39	18	77	195	339	138	25,000 - 49,999	3	
1		4	3	34	33	123	219	439	218	50,000 - 99,999	4	
1		12	3	108	82	331	500	1,103	608	100,000 - 199,999	5	
-	-	77	31	661	421	1,737	2,934	6,236	3,218	200,000 - 499,999	6	
-	-	64	27	571	506	2,034	3,056	6,672	3,572	500,000 - 999,999	7	
-	-	556	224	4,448	3,693	15,257	27,222	58,212	30,796	1,000,000 - 4,999,999	8	
-	-	3,073	869	23,038	17,760	88,664	205,400	391,332	188,582	5,000,000 -	9	
-	-	1,941	500	14,262	2,441	14,262	11,540	11,893	1,112	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	10	
7	27	5,736	1,661	43,176	24,972	122,530	251,117	476,365	228,333	TOTAL	11	
											INDUSTRIE DU CUIR	12
35		2	1	8	9	25	147	312	164	\$ - \$ 9,999	13	
77	246	33	11	127	271	703	1,304	2,735	1,440	10,000 - 49,999	14	
33	163	66	21	381	640	1,777	3,142	5,970	2,906	50,000 - 99,999	16	
19	106	140	59	820	1,333	3,620	5,120	10,526	5,417	100,000 - 199,999	17	
14	95	356	282	2,869	4,053	12,249	20,336	38,942	18,930	200,000 - 499,999	18	
1		2,183	1,103	18,317	25,945	86,224	144,133	279,464	136,177	500,000 -	19	
-	-	103	50	1,076	153	1,076	64	-	64-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	22	
179	692	2,883	1,527	23,598	32,404	105,673	174,247	337,949	164,970	TOTAL	23	
											INDUSTRIE TEXTILE	24
56	136	2	3	11	26	59	175	470	289	\$ - \$ 9,999	25	
61	223	17	9	77	157	391	480	1,346	855	10,000 - 24,999	26	
85	391	64	28	354	527	1,435	1,651	4,501	2,814	25,000 - 49,999	27	
80	443	94	70	667	999	2,834	4,129	9,469	5,199	50,000 - 99,999	28	
29	201	245	211	2,072	2,136	6,667	9,011	20,760	11,582	100,000 - 199,999	29	
10		434	215	3,800	3,683	12,133	29,153	50,648	21,466	200,000 - 499,999	30	
9	187	464	237	4,116	4,268	14,405	34,803	61,005	26,079	500,000 - 999,999	31	
2		2,293	1,025	19,237	22,358	80,122	229,898	375,737	146,500	1,000,000 - 4,999,999	32	
-	-	5,030	1,841	37,224	37,091	151,548	402,327	734,648	331,813	5,000,000 -	33	
-	-	2,114	1,096	22,339	3,210	22,339	29,882	32,016	3,166	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	34	
332	1,724	10,757	4,735	89,899	74,455	291,933	741,509	1,290,600	549,764	TOTAL	35	
											BONNETERIE	36
6	11	-	-	-	6	13	21	55	36	\$ - \$ 9,999	37	
11	33	3	1	10	26	60	151	262	138	10,000 - 24,999	38	
10	26	17	2	70	102	266	346	744	408	25,000 - 49,999	39	
21	83	19	11	97	271	653	1,212	2,379	1,104	50,000 - 99,999	40	
3		85	38	553	656	1,808	4,127	6,993	3,055	100,000 - 199,999	41	
14	67	197	118	1,679	2,744	7,931	17,863	30,482	12,976	200,000 - 499,999	42	
3	20	353	169	2,690	4,326	13,156	29,207	50,173	21,537	500,000 - 999,999	43	
2		1,040	706	10,016	14,468	45,853	110,107	191,539	83,722	1,000,000 -	44	
-	-	235	138	2,643	373	2,643	183	15	168-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	45	
70	298	1,949	1,183	17,760	22,972	72,383	163,217	282,643	122,807	TOTAL	46	
											INDUSTRIE DU VÊTEMENT	47
72	156	9	1	27	117	258	256	583	514	\$ - \$ 9,999	48	
592	2,422	397	238	2,099	6,099	14,580	15,009	38,573	23,429	10,000 - 99,999	49	
159	930	576	374	3,828	7,289	20,318	25,592	55,024	29,591	100,000 - 199,999	51	
103	721	3,517	2,198	30,297	38,905	121,029	223,597	405,188	184,609	200,000 - 999,999	54	
9	169	2,763	1,982	30,282	35,671	115,025	252,157	435,435	187,604	1,000,000 - 4,999,999	55	
-	-	659	488	7,300	8,066	27,066	42,514	82,918	41,631	5,000,000 -	56	
-	-	173	88	1,662	261	1,662	96	10	88-	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.	57	
935	4,397	8,094	5,369	75,494	96,408	299,938	559,221	1,017,730	467,290	TOTAL	58	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PER ESTABLISHMENT, 1964 - Concluded

No.	Industry group and shipments per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
1 PAPER AND ALLIED INDUSTRIES										
2	\$ — \$ 9,999	6	2	1	6	7	— —	11	29	18
3	10,000 — 199,999	127	493	338	1,671	2,647	189	6,531	12,445	5,969
5	200,000 — 999,999	182	2,955	1,634	9,735	15,468	1,691	51,463	91,410	38,969
6	1,000,000 —	290	69,869	6,105	167,898	400,468	143,118	1,216,796	2,603,462	1,251,133
11	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
12	TOTAL	605	73,319	8,078	179,309	418,590	144,998	1,274,800	2,707,345	1,296,089
13 PRINTING, PUBLISHING AND ALLIED INDUSTRIES										
14	\$ — \$ 9,999	328	42	1	95	136	17	714	2,017	1,298
15	10,000 — 24,999	645	452	63	1,039	1,656	81	3,858	11,130	7,190
16	25,000 — 49,999	697	1,283	223	3,111	5,588	328	8,351	24,988	16,318
17	50,000 — 99,999	634	2,352	562	6,001	11,298	509	14,018	44,660	30,121
18	100,000 — 199,999	454	3,066	863	8,172	16,614	598	22,015	65,209	42,745
19	200,000 — 499,999	360	5,031	1,515	13,662	29,213	967	37,090	113,344	75,462
20	500,000 — 999,999	142	3,917	1,251	10,685	23,991	730	33,806	97,752	63,599
21	1,000,000 — 4,999,999	150	10,506	3,041	28,338	70,794	2,019	99,196	298,662	199,781
22	5,000,000 —	29	7,818	1,146	17,877	53,717	1,909	96,456	326,160	228,552
23	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
24	TOTAL	3,439	34,467	8,665	88,980	213,007	7,159	315,504	983,921	665,065
25 PETROLEUM AND COAL PRODUCTS INDUSTRIES										
26	\$ — \$ 199,999	16	48	—	98	192	46	518	1,151	670
28	200,000 — 499,999	16	96	1	203	425	157	2,520	5,290	2,568
29	500,000 — 999,999	11	127	—	279	581	135	4,022	7,570	3,086
30	1,000,000 — 4,999,999	7	282	—	645	1,424	424	10,628	16,233	5,429
31	5,000,000 —	39	6,584	30	14,399	42,162	11,817	1,096,401	1,388,285	274,969
32	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
33	TOTAL	89	7,137	31	15,623	44,784	12,579	1,114,090	1,418,528	286,722
34 CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES										
35	\$ — \$ 24,999	174	61	17	143	179	7	800	1,703	911
38	25,000 — 99,999	200	358	83	894	1,388	150	5,978	11,099	5,190
39	100,000 — 199,999	129	485	140	1,268	2,030	258	9,790	18,547	8,724
40	200,000 — *	637	27,145	5,266	69,862	157,281	63,261	781,248	1,766,716	934,823
45	TOTAL	1,140	28,049	5,506	72,168	160,879	63,677	797,816	1,798,065	949,649
46 MISCELLANEOUS MANUFACTURING INDUSTRIES										
47	\$ — \$ 9,999	378	56	18	153	184	42	631	2,304	1,707
48	10,000 — 24,999	554	428	124	1,144	1,599	124	2,651	9,166	6,483
49	25,000 — 49,999	437	989	237	2,585	3,797	234	5,251	15,701	10,369
50	50,000 — 99,999	364	1,611	398	4,288	6,917	402	9,474	25,979	16,174
51	100,000 — 499,999	604	7,064	2,938	21,134	33,193	1,702	58,532	139,086	80,277
53	500,000 — 999,999	150	3,905	2,808	14,258	22,160	1,183	49,837	104,870	54,987
54	1,000,000 — 4,999,999	157	9,044	6,518	33,380	53,522	2,567	140,562	297,059	158,292
55	5,000,000 —	20	4,660	2,202	14,418	33,143	1,408	90,105	201,827	111,272
56	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
57	TOTAL	2,664	27,757	15,243	91,361	154,515	7,661	357,043	795,993	439,560

TABLEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, 1964 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et expéditions par établissement	No.			
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale						
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés										
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires									
	\$'000	number - nombre			\$'000		\$'000								
INDUSTRIE DU PAPIER ET PRODUITS CONNEXES													1		
3		2	1	5	6	12	14	37	23						
45	205	219	68	1,146	1,118	3,893	7,393	13,658	6,332						
9	45	852	340	7,159	5,781	22,627	55,713	97,121	40,404						
1		14,406	3,899	120,338	94,279	520,806	1,281,793	2,683,019	1,266,802						
-	-	3,561	1,564	41,020	5,125	41,020	76,712	76,813	115						
58	270	19,040	5,872	169,768	106,309	588,358	1,421,625	2,870,646	1,313,675						
TOTAL												12			
IMPRIMERIE, EDITION ET INDUSTRIES CONNEXES												13			
304	667	18	19	66	80	201	737	2,045	1,304						
578	2,234	160	115	694	790	2,350	4,026	11,363	7,250						
462	2,415	455	359	2,771	2,320	8,359	8,914	25,950	16,720						
262	1,656	1,069	646	6,685	4,629	17,982	15,183	46,345	30,642						
69	551	1,426	884	10,752	6,239	27,366	23,726	67,991	43,831						
12	124	2,412	1,561	20,245	10,519	49,458	41,408	118,869	76,663						
-	-	1,998	1,083	16,460	8,249	40,631	37,428	103,102	65,247						
-	-	5,413	3,061	66,915	22,021	117,709	111,437	314,831	204,144						
-	-	7,056	4,307	66,105	20,327	119,822	102,330	333,531	230,275						
-	-	185	89	1,807	274	1,807	64	-	64						
1,687	7,646	20,192	12,124	172,680	75,448	385,687	345,253	1,024,028	676,013						
TOTAL												24			
IND. DES DERIVES DU PETROLE ET DU CHARBON												25			
2		39	9	248	96	440	753	1,501	809						
-	-	74	11	494	182	919	2,959	5,833	2,678						
-	-	75	27	608	229	1,189	4,499	8,511	3,572						
-	-	80	19	537	381	1,961	12,680	19,091	6,219						
-	-	2,733	347	22,373	9,694	64,535	1,142,935	1,439,203	279,071						
-	-	3,007	1,420	33,554	4,427	33,554	3,519	738	2,781						
2		6,008	1,833	57,814	15,009	102,598	1,167,346	1,474,877	289,568						
TOTAL												33			
INDUSTRIE CHIMIQUE & DES PRODUITS CONNEXES												34			
105	241	70	31	201	179	381	825	1,777	960						
65	285	302	95	1,684	838	3,073	7,191	13,282	6,174						
7	43	478	150	3,193	1,263	5,223	15,740	28,261	12,725						
2		23,828	8,914	211,451	65,153	368,731	1,034,878	2,080,538	999,685						
179	581	24,678	9,200	216,529	67,433	377,408	1,058,633	2,123,858	1,019,544						
TOTAL												45			
INDUSTRIES MANUFACTURIERES DIVERSES												45			
340	993	20	6	69	100	253	647	2,333	1,721						
494	2,409	81	37	389	670	1,989	2,924	9,667	6,714						
317	1,848	209	99	1,195	1,534	4,992	6,124	17,184	11,001						
170	1,090	407	207	2,787	2,623	9,705	10,611	28,039	17,087						
49	388	2,043	1,037	17,231	13,082	50,424	68,709	157,328	88,576						
-	-	1,339	729	12,287	8,781	34,447	60,543	121,763	61,543						
-	-	3,557	1,718	33,468	20,837	86,990	169,923	337,751	169,645						
-	-	3,212	1,220	29,911	11,294	63,053	124,095	251,448	129,303						
-	-	494	164	3,601	658	3,601	4,026	5,641	1,988						
1,370	6,727	11,362	5,217	100,938	59,579	255,453	447,602	931,154	487,578						
TOTAL												57			



# CONCEPTS AND DEFINITIONS

## Census of Manufactures

# CONCEPTS ET DÉFINITIONS

## Recensement des manufactures

### General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 56 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of

### Généralités

Le recensement des manufactures est une enquête par correspondance effectuée auprès des industries manufacturières du Canada. Il se fonde sur la Classification type des industries expliquée en détail dans le Manuel de la Classification type des industries, numéro de catalogue 12-501, qu'on peut se procurer chez l'Imprimeur de la Reine ou au Bureau fédéral de la statistique. La Classification répartit les industries manufacturières en 140 industries disposées en 20 grands groupes. Sur les 140 industries (3 chiffres) 18 sont en outre subdivisées en 56 sous-groupes (4 chiffres). À l'échelon national, la statistique est réunie et établie à l'égard de 176 industries distinctes. Il arrive qu'on ne puisse pas publier tous ces chiffres séparément, par province, en raison de leur caractère confidentiel dans certains cas.

Pour les besoins du recensement, l'unité déclarante est l'**établissement** (voir définition dans la section suivante) et chaque établissement attribué à une industrie quelconque doit faire une déclaration. Bien que les répondants doivent soumettre des rapports fondés sur l'année civile, on accepte des rapports fondés sur l'exercice financier là où les répondants ne peuvent, d'après leurs écritures, fournir les chiffres fondés sur l'année civile. Lorsque l'établissement n'est en activité que durant une partie de l'année, il doit faire rapport sur la durée de son activité.

Le recensement des manufactures utilise quatre questionnaires différents: a) formule abrégée, b) formule non abrégée, c) formule du siège social et d) formule-produits. Les formules abrégées et non abrégées servent à obtenir la statistique principale et les produits expédiés des établissements attribués aux industries manufacturières; elles ne diffèrent que par la somme de détails demandée. La formule abrégée n'a qu'une page; elle est envoyée aux petits manufacturiers qui déclarent en général des expéditions de moins de \$100,000. Cette limite varie toutefois quelque peu d'une industrie à l'autre. Le Questionnaire du siège social sert généralement aux sièges sociaux des sociétés et (ou) aux unités auxiliaires situés en dehors du ou des établissements manufacturiers (voir les notes qui suivent sur les sièges sociaux et les unités auxiliaires). Le Questionnaire-produits sert à enquêter certains établissements classés (d'après leur principale activité) dans des industries autres que la fabrication suivant le système de la Classification type des industries mais qui, à titre d'activité secondaire, font un peu de fabrication. Ce questionnaire n'a qu'une page et vise à obtenir des renseignements sur la quantité et la valeur des mar-

goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

## Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used

Goods purchased for resale as such

Fuel and power consumed

Number of employees and salaries and wages

Man-hours worked and paid

Inventories

Shipments or sales."

chandises fabriquées et expédiées par ces établissements, en vue de couvrir tous les produits fabriqués au pays (voir la note qui suit sous Expéditions).

Les résultats du recensement paraissent dans quelque 140 publications annuelles sur l'industrie, dans des rapports récapitulatifs annuels pour le Canada et les provinces et dans des rapports spéciaux qui contiennent la statistique principale par région géographique détaillée, forme juridique et taille de l'établissement. Un rapport annuel spécial est aussi publié sur les expéditions de toutes les fabrications disposées dans l'ordre alphabétique.

Depuis 1960, les importantes modifications suivantes ont été apportées au recensement des manufactures: a) une Classification type (révisée) des industries, b) une nouvelle définition de l'établissement et c) l'extension de la définition de l'établissement à l'activité non manufacturière des établissements manufacturiers. La statistique publiée dans les divers rapports de 1963 reflète la mise en oeuvre complète de ces modifications et permet d'établir des comparaisons avec les années 1961 et 1962. On trouvera dans les publications industrielles de 1960, 1961 et 1962 des Notes explicatives donnant une description complète des méthodes employées dans l'établissement des séries révisées. Les cadres statistiques à l'intérieur desquels le recensement des manufactures est maintenant effectué sont fondés sur les concepts et définitions suivants, établis comme partie d'un programme général visant à la réalisation d'un système pleinement intégré de statistiques économiques.

## L'établissement

Un établissement manufacturier est typiquement une fabrique ou une usine dont l'activité principale est la fabrication. La plupart de ces établissements sont des firmes mais plusieurs firmes comptent plus d'un établissement. Ces firmes doivent soumettre un rapport distinct au recensement des manufactures à l'égard de chaque établissement manufacturier pouvant répondre aux exigences de la définition suivante de l'"établissement":

"La plus petite unité ou entité exploitante distincte pouvant déclarer les statistiques principales suivantes:

Matières et fournitures utilisées

Marchandises achetées pour la revente comme telles

Combustible et énergie consommés

Nombre d'employés et leur paie

Heures-homme ouvrées et payées

Stocks

Expéditions ou ventes."



Each establishment is required to report on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

### Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in

Chaque établissement doit présenter une déclaration embrassant toutes les activités exercées dans ses limites comptables (à l'exception du revenu des investissements tels que loyers, intérêt et dividendes) et les chiffres relatifs aux différentes activités (fabrication, commerce de marchandises non produites à la fabrique, travaux de construction exécutés par la main-d'oeuvre de l'établissement, recettes découlant de services, etc.) doivent être déclarés séparément. À noter que la statistique relative à chaque activité n'est pas entièrement convergente parce que certains répondants ne peuvent, d'après leurs écritures, départager les matières, les expéditions et les stocks uniquement connexes à leur propre activité manufacturière. Ils ne pourront, par exemple, distinguer de leur propre fabrication, les marchandises achetées en vue de les revendre. Il s'ensuit qu'on ne peut atteindre à une convergence parfaite qu'à l'échelon de "toutes opérations" (activité totale) et que dans les études et les mensurations statistiques exigeant des données exactement coordonnées, il faut recourir à la statistique "totale".

Le nombre d'établissements représente le nombre d'unités d'exploitation engagées principalement dans les activités des industries manufacturières auxquelles elles ont été attribuées. Ces unités ne représentent pas nécessairement toutes celles qui sont engagées dans la fabrication d'une marchandise surtout produite dans une certaine industrie. Certaines marchandises sont produites comme produits secondaires dans d'autres industries manufacturières et non manufacturières. Il faut remarquer que les sièges sociaux et les unités auxiliaires qui sont enquêtés à part ne sont pas comptés avec les établissements. (Voir les notes qui suivent au sujet des sièges sociaux et des unités auxiliaires.)

### Sièges sociaux et unités auxiliaires

Tous les sièges sociaux et toutes les unités auxiliaires de sociétés classées parmi les industries manufacturières, tels les comptoirs de vente, les bureaux d'administration, les entrepôts, les laboratoires, etc., sont maintenant enquêtés pour les besoins du recensement des manufactures.

Ces sièges sociaux et ces unités auxiliaires sont inclus dans un rapport d'établissement ou sont enquêtés au moyen du questionnaire destiné au siège social. Le premier questionnaire sert le plus souvent là où le personnel de direction, le bureau de vente, etc. d'une firme à établissement unique sont à la fabrique (établissement). Le questionnaire spécial à l'usage des sièges sociaux sert généralement là où les bureaux ou les unités auxiliaires d'une firme sont situés ailleurs qu'à la fabrique quel que soit le nombre de ses établissements. Pour les besoins du recensement, ces bureaux ou unités ne constituent pas des établissements puisque normalement ils ne produisent pas de recettes d'exploitation et ne donnent lieu qu'à des frais (principalement traitements et salaires) qui sont automatiquement inclus dans la valeur des expéditions et des ventes. Bien qu'ils ne soient pas considérés comme des établissements et, partant, qu'ils ne soient pas inclus dans le nombre d'"établissements" que compte une



either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;

(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

## Employees

### (a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and

industrie, leurs frais d'exploitation se reflètent dans la statistique de l'"Industrie" (3 ou 4 chiffres) ou dans celle du "Grand groupe" (2 chiffres), suivant les règles suivantes:

a) Dans le cas des firmes à établissement unique, la statistique des bureaux et des unités logés ailleurs qu'à l'établissement est attribuée à la même industrie (3 ou 4 chiffres) que celle de l'établissement;

b) Dans le cas des firmes à établissements multiples, la statistique de ces bureaux et unités est attribuée à la même industrie que celle des établissements de la firme, lorsque tous les établissements sont dans la même industrie (3 ou 4 chiffres). Lorsque les établissements de ces firmes sont attribués 1° à différentes industries d'un grand groupe, 2° à des industries de différents grands groupes ou 3° à des industries de différentes divisions de la Classification type des industries, la statistique est incorporée au chiffre du grand groupe (2 chiffres) dans lequel la partie dominante des opérations de la société est classée. Bien que cela puisse fausser quelque peu la statistique des grands groupes dans le cas de 2° et 3°, la statistique au niveau de l'industrie (3 ou 4 chiffres) dans tous les cas demeure libre de ces données relatives à la firme.

## Employés

### a) Ouvriers de la production et assimilés — activité manufacturière

En plus de ceux qui s'adonnent à la production et au montage, ce groupe comprend les ouvriers de l'entreposage, de l'inspection, de la manutention, de l'emballage, de l'emmagasiner, etc., de même que ceux des services de l'entretien, des réparations, de la conciergerie, les gardiens et les surveillants (contremaîtres actifs) qui font le même travail que les employés qu'ils dirigent. Pour les établissements faisant rapport sur la formule longue, les ouvriers de la production et assimilés qui s'adonnent à l'activité manufacturière sont déclarés comme recevant une paie durant la dernière période de paie du mois, et la moyenne de l'année s'obtient en divisant le total des chiffres mensuels par 12. Cette méthode s'applique même si l'établissement n'a pas été en activité durant tous les mois afin d'en arriver à un équivalent d'emploi annuel de plein temps. Le roulement influe quelque peu sur les chiffres en ce sens que l'emploi est surévalué lorsqu'un travailleur change d'emploi durant une même période de paie. Dans le cas des établissements faisant rapport sur la formule abrégée, les répondants doivent fournir des chiffres annuels moyens. Les heures-homme des ouvriers de la production et assimilés dans l'activité manufacturière représentent les heures-homme totales payées (heures totales au travail durant l'année civile plus toutes les heures non ouvrées mais rémunérées telles que les vacances, les congés de maladie, les jours fériés, etc.). Les établissements employant la formule abrégée ne fournissent pas de données sur les heures-homme. Pour ceux-ci, les heures-homme sont évaluées à partir des taux résultant du recensement de 1958. Pour cette enquête, tous les établissements avaient fait leurs déclarations sur la formule non abrégée. Quant aux heures supplémentaires, le répondant est prié de ne déclarer que les heures effectives de travail. À noter que, divisée par les heures-homme rémunérées, la paie des ouvriers de la

related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

**(b) Production and related workers — Non-manufacturing activities**

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

**(c) Administrative and office employees**

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

**(d) Sales and distribution workers**

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

**(e) Total employees**

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not

production et assimilés donne le gain horaire moyen et ne représente pas les salaires horaires relevés et publiés par le ministère du Travail et qui se fondent sur un choix de professions.

**b) Ouvriers de la production et assimilés — activité non manufacturière**

Parmi ces employés sont ceux qui émargent à la feuille de paie des établissements manufacturiers et qui sont engagés dans des travaux de construction pour l'usage de ces établissements, certains travailleurs à la pièce de l'extérieur employés dans certaines industries, les employés de l'abattage au service d'une scierie et tous autres ouvriers de la production qui ne sont pas engagés dans la fabrication proprement dite.

**c) Employés de l'administration et du bureau**

Cette catégorie comprend les membres du personnel de direction et de surveillance tels que les présidents, les vice-présidents, les contrôleurs, les secrétaires, les trésoriers et autres de même que les administrateurs, les professionnels, les techniciens, les chercheurs, les surintendants et les surveillants de fabrique d'une classe supérieure à celle des contre-maîtres actifs, et les employés de bureau. Elle comprend aussi les employés de la publicité, du recouvrement, de l'achat, du personnel, les employés du personnel juridique et médical, et autres. À noter que jusqu'à 1961, cette catégorie comprenait aussi les propriétaires et les associés actifs. Elle comprend en outre les employés qui travaillent aux sièges sociaux ou dans les unités auxiliaires situés ailleurs qu'à l'établissement, qui sont généralement compris dans les chiffres de la province où ils travaillent, suivant les règles énoncées sous "Sièges sociaux et unités auxiliaires" ci-dessus.

**d) Employés à la vente et à la distribution**

Cette catégorie comprend les employés de bureau dont les traitements sont imputés sur le compte des frais de vente, les voyageurs de commerce, les vendeurs livreurs, les conducteurs de camion et leurs aides, et autres. Elle peut aussi comprendre certains employés à la vente déclarés comme membres du personnel de l'établissement manufacturier mais qui travaillent ailleurs. Ces employés sont ordinairement répartis par province là où dans une province ils sont plus de 15. Les chiffres ne comprennent pas les personnes qui travaillent à commission, celles-ci ne comptant pas comme employés réguliers de l'établissement.

**e) Total des employés**

Ce chiffre comprend les catégories ci-dessus mentionnées y compris les employés qui travaillent aux sièges sociaux et dans les unités auxiliaires situés ailleurs qu'à l'établissement. Le nombre d'employés des catégories b), c) et d) est donné sous forme de moyennes et représente d'aussi près que possible un emploi de plein temps; des rectifications sont apportées lorsque les chiffres déclarés indiquent qu'il y a emploi à temps partiel ou saisonnier. Dans toutes les catégories ci-dessus, les chiffres relatifs à l'emploi



other establishment statistics can only be reported on a fiscal year other than the calendar year.

### Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

### Salaries and Wages

Salaries and wages refer to gross earnings of employees **before** deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

### Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. **Any fuel and electricity produced by establishments for internal consumption are not included in the total cost.** Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

### Materials and Supplies

#### (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance

sont ceux de l'année civile bien que la statistique d'autres établissements puisse n'être déclarée qu'à l'égard d'un exercice autre que l'année civile.

### Propriétaires et associés actifs

La statistique des employés et des traitements et salaires s'étend maintenant à ces personnes. Il y a quelque double emploi numérique lorsqu'une personne est propriétaire de plus d'un établissement et s'inscrit comme propriétaire actif sur chaque rapport de recensement. Les retraits des propriétaires actifs sont les sommes retirées par les propriétaires ou les associés pour leurs frais de subsistance ordinaires, sans toutefois celles qui servent à l'acquittement de l'impôt sur le revenu.

### Traitements et salaires

Les traitements et salaires représentent le gain brut des employés **avant** les déductions d'impôt sur le revenu et les contributions des employés à des services sociaux tels que les assurances maladie, accident et chômage, pensions, etc. Ils comprennent tous les traitements, salaires, bonis, bénéfices partagés avec les employés, la valeur de la chambre et de la pension là où elles sont fournies, les commissions (versées aux employés réguliers seulement) de même que toute autre allocation faisant partie de la rémunération du travailleur. La rémunération pour temps supplémentaire est incluse. Les chiffres des traitements et salaires sont ceux de l'année civile.

### Combustible et électricité

Les chiffres relatifs au combustible désignent les quantités effectivement consommées (y compris le combustible ou le carburant utilisé par les voitures, les camions, les locomotives, etc.) et non les quantités achetées à moins qu'elles soient sensiblement les mêmes. **Le combustible et l'électricité produits par les établissements pour consommation interne ne sont pas inclus dans le coût total.** Les valeurs représentent le coût à l'établissement y compris le transport, la douane, etc. Bien que le combustible et l'électricité consommés soient considérés comme faisant partie de l'activité manufacturière, il faut remarquer que certaines petites quantités qui ne peuvent être déclarées distinctement servent à des activités non manufacturières.

### Matières et fournitures

#### a) Activité manufacturière

Les chiffres représentent les quantités et le coût débarqué, à l'établissement, des matières, fournitures et éléments achetés appartenant à celui-ci et employés durant l'année dans la fabrication et les processus assimilés. Cette statistique ne représente que les articles ou biens matériels (le coût des services ou les frais généraux tels que la publicité, les assurances, l'amortissement, etc. ne sont pas inclus) qu'ils aient été achetés d'autrui ou reçus à titre de transferts (sous forme de matières, éléments ou produits semi-ouvrés ou intermédiaires) d'autres établissements de la société déclarante. Sont inclus les fournitures d'entretien et de



and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

#### (b) Non-manufacturing activities

##### 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

##### 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

### Shipments

#### (a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

réparation non imputables sur le compte des biens fixes et tous montants versés à d'autres établissements contre de l'ouvrage fait sur des matières appartenant à l'établissement déclarant. Le coût des travaux de réparation et d'entretien exécutés par des entrepreneurs de l'extérieur et celui des contenants restituables n'est pas inclus.

#### b) Activité non manufacturière

##### 1. Achats de marchandises en vue de leur revente telles quelles

Les chiffres représentent le coût des matières ou des produits achetés d'autrui par l'établissement déclarant (ou reçus à titre de transferts d'autres établissements de la société déclarante) en vue de les revendre tels quels, dans l'état où il les a achetés. Sont inclus les produits finis reçus en consignment d'autres pays.

##### 2. Autres matières et fournitures utilisées

Les chiffres représentent le coût des matières et fournitures, s'il y a lieu, utilisées dans la construction neuve et dans la production de machines et d'outillage (pour l'usage de l'établissement déclarant) par les employés des établissements. Sont incluses les matières servant aux réparations ou à la modification des biens effectuées par les employés de l'établissement. Les sommes versées à des entrepreneurs de l'extérieur contre des travaux de construction et de réparation et le coût des machines et de l'outillage achetés ne sont pas inclus. Sont aussi inclus le coût des fournitures de bureau non imputable sur le compte des immobilisations et le coût d'autres matières et fournitures telles que provisions, boissons et fournitures pour les cafétérias et les buffets exploités par l'établissement, les fournitures de premiers soins et médicales, les fournitures de laboratoire, etc.

### Expéditions

#### a) Généralités

Les chiffres représentent les recettes découlant de toute la production, des ventes, des services et des activités assimilées des établissements déclarants, les expéditions étant évaluées en dollars canadiens au point où l'établissement en cède l'appartenance. La partie invendue à la fin de l'année des expéditions en consignment au Canada est déclarée comme stock et non comme expéditions mais toutes les expéditions vers des pays étrangers à l'égard desquelles une formule B13 "Douanes, Canada, déclaration d'exportation" a été établie sont déclarées comme expéditions.

Dans les industries où le travail relatif aux principaux produits est relativement de longue durée (Industrie de la fabrication des éléments de charpente métallique, Manufacturiers d'avions et d'éléments, Manufacturiers de matériel roulant de chemin de fer, Construction et réparation de navires), la valeur de la production plutôt que celle des expéditions est inscrite. Certains établissements dans d'autres industries sont exploités sur une base d'acomptes à valoir. Dans leur cas, les expéditions sont ajustées aux ouvrages mis en place suivant la variation nette des acomptes à valoir durant l'année.

#### **(b) Shipments of goods of own manufacture**

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

#### **(c) Shipments of goods not of own manufacture**

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

#### **(d) Other revenue**

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations

#### **b) Expéditions de marchandises produites à la fabrique**

Ces chiffres représentent les expéditions de produits fabriqués à l'établissement déclarant, de matières premières lui appartenant ou par d'autres fabricants contre paiement par cet établissement pour le travail exécuté. Sont incluses les recettes découlant des travaux de réparation et à forfait, les sommes reçues contre du travail exécuté avec des matières appartenant à d'autres établissements et le coût (valeur comptable) de toutes les marchandises expédiées sur une base de location.

Tous les produits et sous-produits fabriqués et expédiés par l'établissement sont couverts, y compris les transferts aux débouchés de vente, aux entrepôts de distribution ou à d'autres fabriques de la société déclarante, lorsque ces unités sont déclarées comme établissements distincts. La valeur des expéditions ne comprend pas les reprises, les escomptes, les laissés pour compte, la taxe de vente, les taxes et droits d'accise, les contenants restituables et les frais de transports vers l'extérieur par des transporteurs publics ou à forfait. Les frais de transport ou de livraison des transporteurs de l'établissement sont compris.

Les expéditions de marchandises fabriquées par des établissements classés dans quelque autre division de la Classification type des industries (suivant l'activité principale) mais engagés dans la fabrication à titre d'activité secondaire sont obtenues au moyen de la Formule-produits mentionnée ci-dessus. Ces expéditions, réunies à celles des produits fabriqués par les établissements qui constituent l'univers des industries manufacturières, sont calculées et consignées dans les diverses publications sur l'industrie.

#### **c) Expéditions de produits non fabriqués par l'établissement**

Les chiffres ici représentent la valeur de vente nette à l'établissement (sans les escomptes, les laissés pour compte, les rabais, les taxes de vente et les taxes et droits d'accise, et les frais de transport par des transporteurs publics ou à forfait) de tous les produits ou matières (y compris les produits transférés d'autres établissements de la société déclarante) vendus dans l'état où ils ont été achetés ou reçus à titre de transferts. Dans le cas des industries qui expédient de telles marchandises sur une base de location, la valeur des expéditions représente la valeur comptable des marchandises. Toutes les ventes en consignation en provenance d'autres pays sont incluses.

#### **d) Autre revenu**

Les chiffres représentent la valeur comptable des biens fixes, s'il y a lieu, (construction, et machines et équipements neufs, y compris les réparations importantes, les modifications, les rajouts, les transformations et le travail d'installation et de montage) produits durant l'année pour l'usage des établissements déclarants par leurs propres employés et dont des comptes d'amortissement sont maintenus. Sont aussi inclus tous les revenus de la vente d'électricité et



performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## **Inventories**

### **(a) Manufacturing activities**

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

### **(b) Non-manufacturing activities**

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

## **Value Added**

### **(a) By manufacturing activities**

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

### **(b) By non-manufacturing activities**

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

de travaux exécutés par les employés de l'établissement, tels que revenus provenant de marchandises produites ou achetées en vue de leur location (leur valeur comptable fait partie de celle des expéditions de marchandises fabriquées par l'établissement ou de celle des expéditions de marchandises non fabriquées par l'établissement), les revenus provenant de services, commissions sur les ventes (lorsqu'elles ne sont pas comprises dans la valeur des ventes), les recettes des cafétérias et buffets exploités par la société, et les recettes découlant de travaux d'installation ou de construction à l'extérieur ne se rattachant pas aux produits de l'établissement, de la vente de matériel d'occasion (sans les ventes de biens fixes d'occasion), de travaux de recherche et d'application, etc. Les chiffres, on l'a vu, ne comprennent pas les revenus non d'exploitation tels que les loyers, les dividendes, l'intérêt, etc.

## **Stocks**

### **a) Activité manufacturière**

Les valeurs sont les valeurs comptables des stocks manufacturiers possédés au Canada. Les stocks gardés à l'égard desquels des acomptes à valoir ont été reçus ne sont pas inclus. Là où sont tenus des comptes, au titre des acomptes à valoir, les variations de ces comptes sont traitées comme rectifications nettes des expéditions. Les chiffres sont ceux des stocks à la fabrique et aux entrepôts et débouchés de vente considérés comme extensions des établissements pour fins de déclaration des expéditions. Les stocks en transit ou en consignment au Canada sont inclus. Les marchandises expédiées à l'étranger et gardées en stock sont incluses dans les expéditions. Les stocks d'ouverture différeront peut-être de ceux de fermeture de l'année précédente en raison des modifications apportées à la classification, à la réception de chiffres révisés, à l'inclusion de nouveaux établissements et au retrait d'établissements qui n'ont pas été en activité durant l'année observée.

### **b) Activité non manufacturière**

Les chiffres représentent la valeur comptable des stocks de marchandises achetées en vue de leur revente comme telles sans autre transformation et appartenant aux établissements déclarants et gardées à la fabrique ou dans tout entrepôt ou débouché de vente considéré comme extension de l'établissement. Les autres caractéristiques sont les mêmes que celles qui paraissent à l'alinéa a) ci-dessus.

## **Valeur ajoutée**

### **a) Activité manufacturière**

Les chiffres sont obtenus par soustraction du coût des matières destinées à la fabrication, fournitures, etc. et combustible et électricité consommés de la valeur des expéditions des produits fabriqués par l'établissement rectifiée pour tenir compte des variations de la valeur des stocks de produits finis et des produits en transformation.

### **b) Activité non manufacturière**

Les chiffres sont calculés par soustraction du coût des marchandises achetées en vue de leur revente (rectifié pour tenir compte des variations de la valeur



chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

**(c) By total activities**

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".

des stocks de marchandises achetées en vue de leur revente) et du coût de matières non destinées à la fabrication et fournitures employées de la valeur des expéditions de produits non fabriqués par l'établissement, plus autres recettes.

**c) Activité totale**

Les chiffres se composent de la valeur ajoutée par activité manufacturière plus la valeur ajoutée par activité non manufacturière. Ce chiffre de la valeur ajoutée totale peut, dans certains cas, être moindre que la valeur ajoutée par l'activité manufacturière lorsque les dépenses associées à l'activité non manufacturière sont plus élevées que les recettes découlant de celle-ci ou en raison d'une diminution des stocks de marchandises non fabriquées par l'établissement surpassant la majoration sur la vente de ces marchandises. On désigne parfois "valeur ajoutée" par les termes "output" net ou production nette. Toutefois, pour en arriver au concept de production nette ou produit intérieur brut au coût des facteurs dans le cadre des comptes nationaux, il faudrait soustraire en plus les frais de publicité, d'assurances et autres frais commerciaux, qui ne sont pas relevés lors du recensement annuel des manufactures. Les chiffres de la "valeur ajoutée" dans le cas des industries primaires, de la fabrication et de la construction sont publiés dans la publication du B.F.S. intitulée *Survey of production*, numéro de catalogue 61-202.





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# MANUFACTURING INDUSTRIES OF CANADA INDUSTRIES MANUFACTURIÈRES DU CANADA

## Section H

TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENTS  
FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENTS

1965 | 1966

In order to publish 1966 data earlier, the 1965 and 1966 issues of this report have been combined, with the omission of some information for 1965.

Afin de pouvoir publier plus tôt la statistique de 1966, nous avons réuni dans le présent bulletin les données de 1965 et de 1966, laissant tomber certains renseignements sur 1965.

DOMINION BUREAU OF STATISTICS

BUREAU FÉDÉRAL DE LA STATISTIQUE



REPORTS ON THE ANNUAL CENSUS  
OF MANUFACTURES

This report is one of the general, or all-industry, series presenting the results of the annual Census of Manufactures. The complete general series, containing principal statistics on individual industries and industry groups for all of Canada or its various geographical subdivisions, is as follows:

Catalogue number - - Numéro de catalogue	Title
31-201	General Review of the Manufacturing Industries of Canada
	Manufacturing Industries of Canada:
31-203	Section A - Summary for Canada
31-204	B - Atlantic Provinces
31-205	C - Quebec
31-206	D - Ontario
31-207	E - Prairie Provinces
31-208	F - British Columbia, Yukon and Northwest Territories
31-209	G - Geographical Distribution(1)
31-210	H - Type of Organization and Size of Establishments
31-211	Products Shipped by Canadian Manufacturers

(1) Principal statistics of industries for census divisions or counties and municipalities.

With the exception of "Products Shipped by Canadian Manufacturers", Catalogue No. 31-211, all of the general reports are published in English and French.

In addition to these general reports, there are some 135 annual reports on individual industries based on the Census of Manufactures. These reports contain quantities and values of products shipped by the individual industry (published earlier than in the comprehensive report, "Products Shipped by Canadian Manufacturers", listed above), materials used, breakdowns by size of establishment, lists (for most industries) of establishments and other detail not given elsewhere.

A list of all the reports on the Census of Manufactures is included in the Bureau's Subscription Order Form, obtainable on request from the Publications Distribution Unit, Dominion Bureau of Statistics, Ottawa.

RAPPORTS CONCERNANT LE RECENSEMENT ANNUEL  
DES MANUFACTURES

Le présent rapport fait partie de la série générale qui s'applique à toutes les industries et qui donne les résultats du Recensement annuel des manufactures. Voici la série générale complète contenant les principales statistiques sur chaque industrie en particulier et sur les groupes d'industries au Canada entier ou dans ses différentes subdivisions géographiques:

	Titre
31-201	Revue générale des industries manufacturières du Canada
	Industries manufacturières du Canada:
31-203	Section A - Sommaire
31-204	B - Provinces de l'Atlantique
31-205	C - Québec
31-206	D - Ontario
31-207	E - Provinces des Prairies
31-208	F - Colombie-Britannique, Yukon et Territoires du Nord-Ouest
31-209	G - Répartition géographique(1)
31-210	H - Forme d'organisation et Taille des établissements

(1) Principales statistiques sur les industries par division de recensement ou comté et par municipalité.

A l'exception de Products Shipped by Canadian Manufacturers (numéro de catalogue 31-211), tous les rapports de la série générale paraissent en anglais et en français.

En plus des rapports généraux, il y a quelques 135 rapports sur des industries particulières tirés du Recensement annuel des manufactures. Ils contiennent les données suivantes: quantité et valeur des produits expédiés par une industrie particulière (ainsi, ces renseignements paraissent plus tôt que le rapport plus détaillé intitulé Products Shipped by Canadian Manufacturers et indiqué ci-dessus) matières utilisées, répartitions suivant l'importance de l'établissement, listes des établissements (ceci s'applique à la plupart des industries) et autres détails qui ne paraissent nulle part ailleurs.

Les publications sur le recensement des manufactures sont énumérées dans le Bulletin d'abonnement aux publications du B.F.S., qu'on peut se procurer sur demande à la Distribution des publications, Bureau fédéral de la statistique, Ottawa.

DOMINION BUREAU OF STATISTICS — BUREAU FÉDÉRAL DE LA STATISTIQUE

Manufacturing and Primary Industry Division — Division des industries manufacturières et primaires

MANUFACTURING INDUSTRIES OF CANADA  
INDUSTRIES MANUFACTURIÈRES DU CANADA

Section H

TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENTS  
FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENTS

1965 | 1966

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## SYMBOLS

The following symbols are used in this publication:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.
- \* includes head offices, sales offices and auxiliary units.

## USE OF COMPUTER PRINT-OUT

Direct photographic reproduction of the principal table(s) on statistics by industry has necessitated the following variations from the manner of presentation otherwise followed in this report:

- (a) Industry groups classified as producing durable goods are listed first, followed by those classified as producing non-durable goods. However, within these two categories, the groups are still listed in order in which they occur in the Standard Industrial Classification:

### Durable goods-producing industry groups

Wood industries  
Furniture and fixture industries  
Primary metal industries  
Metal fabricating industries  
Machinery industries  
Transportation equipment industries  
Electrical products industries  
Non-metallic mineral products industries

### Non-durable goods-producing industry groups

Food and beverage industries  
Tobacco products industries  
Rubber industries  
Leather industries  
Textile industries  
Knitting mills  
Clothing industries  
Paper and allied industries  
Printing, publishing and allied industries  
Petroleum and coal products industries  
Chemical and chemical products industries  
Miscellaneous manufacturing industries

- (b) Where listed within industry groups, industries are in order of an internal tabulating code number which makes possible certain special combinations of industries not presented here. Thus the Standard Industrial Classification code numbers, where shown, are not necessarily all in numerical sequence.
- (c) Industry names have been confined to one line, necessitating abbreviations in some cases.
- (d) Words are entirely in capital letters and it has been necessary to omit apostrophes and French accents.
- (e) In the case of suppression of withdrawals statistics for reasons of secrecy, a blank has been shown rather than the usual symbol "x".

## SIGNES CONVENTIONNELS

Les signes conventionnels suivants sont employés dans cette publication:

- .. nombres indisponibles.
- ... n'ayant pas lieu de figurer.
- néant ou zéro.
- nombres infimes.
- P nombres provisoires.
- r nombres rectifiés.
- x confidentiel en vertu des dispositions de la Loi sur la statistique relatives au secret.
- \* comprend les sièges sociaux, bureaux de vente et unités auxiliaires.

## UTILISATION DES ÉTATS MÉCANOGRAPHIQUES

La reproduction photographique directe du principal tableau (ou des principaux tableaux) de statistiques par industrie a exigé les modifications suivantes à la méthode de présentation qui est par ailleurs utilisée dans le présent bulletin:

- (a) Les groupes d'industries classés comme producteurs de biens durables sont énumérés en premier lieu, puis viennent les groupes d'industries classés comme producteurs de biens non-durables. Toutefois, à l'intérieur de ces deux catégories, les groupes sont toujours énumérés dans l'ordre de la Classification type des industries:

### Groupes d'industries producteurs de biens durables

Industrie du bois  
Industrie du meuble et des articles d'ameublement  
Industrie métallique primaire  
Industrie des produits métalliques  
Industrie de la machinerie  
Industrie du matériel de transport  
Industrie des appareils et du matériel électriques  
Industrie des produits minéraux non métalliques

### Groupes d'industries producteurs de biens non-durables

Industrie des aliments et boissons  
Industrie du tabac  
Industrie du caoutchouc  
Industrie du cuir  
Industrie textile  
Bonneterie  
Industrie du vêtement  
Industrie du papier et produits connexes  
Imprimerie, édition et industries connexes  
Industries des dérivés du pétrole et du charbon  
Industrie chimique et des produits connexes  
Industries manufacturières diverses

- (b) A l'intérieur des groupes d'industries, les secteurs d'activités sont classés suivant un code de tabulation à l'usage du Bureau permettant certaines combinaisons qui ne figurent pas ici. Ainsi, les numéros de la Classification type des industries ne sont pas nécessairement donnés dans l'ordre numérique.
- (c) Une seule ligne est réservée à la désignation de chaque industrie: certains noms ont donc dû être abrégés.
- (d) Les mots sont entièrement en majuscules et les apostrophes et les accents sont supprimés.
- (e) Dans les cas de suppression des renseignements concernant les retraits en vertu de la loi sur le secret statistique la colonne a été laissée en blanc et on a omis le symbole "x" habituel.



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NOTE

Notes on "Concepts and Definitions" omitted from this report for reasons of economy may be obtained from the Manufacturing and Primary Industries Division of the Bureau upon request. These are essentially the same as those published in 1965 reports of this series, but do record the introduction, beginning with the 1966 Census, of use of the same reporting year for all employee data as for other data. Previously, respondents basing their returns on a financial year differing from the calendar year were requested to report employee data for the calendar year (the preferred period for all data under both sets of reporting instructions).

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NOTA

Les notes concernant les "concepts et définitions", qui n'ont pas été reproduites ici pour des raisons d'économie, peuvent être obtenues de la Division des industries manufacturières et primaires du Bureau sur simple demande. Ces notes sont sensiblement identiques à celles que contenait la série correspondante de publications pour 1965, sauf qu'à partir du recensement des manufactures de 1966, tous les renseignements concernant le personnel sont déclarés pour la même période que les autres données. Auparavant, les sociétés dont les déclarations se rapportaient à une année financière différente de l'année civile devaient déclarer les renseignements concernant leur personnel sur la base de l'année civile. (Il reste toujours préférable que les déclarations soient faites sur la base de l'année civile).

## INTRODUCTION

### Acceleration of Publication Schedule

To provide users with 1966 data sooner, the 1965 and 1966 issues of this report have been combined. In view of the provision of the 1966 data, some of the information for 1965 has been eliminated; particular items of such information can, of course, be furnished on request.

However, users are reminded that more recent data than those appearing in an annual report of this nature often can be obtained in published form. (A Preliminary Bulletin containing many of the principal statistics in Table 13 was issued in June, 1969.) Size of establishment distributions are included in reports on individual industries for 1967 (but are being omitted for 1968).

### Leading Industry Data

In individual industry reports for 1965 and 1966 distributions of establishments by total employed per establishment appear in a form which combines the three size groups which are tabulated for establishments with 500 or more employed. Tables for the corresponding 1966 data for leading industries in this report (Table 14) differ from these by providing a break-out of these size groups where requirements of the Statistics Act regarding confidentiality will permit this.

### Employment Concept

In the 1961 and earlier issues of this report, "total employees" included working owners and partners and "total salaries and wages" included the withdrawals of such persons. In the 1964 issue and this present issue, as in other current reports of the Census of Manufactures, "total employees" exclude working owners and partners and "total salaries and wages" exclude their withdrawals.

However, in tables distributing establishments by total employed, the term "total employed" designates a statistic corresponding to the "total employees" concept formerly used; that is, establishments are distributed according to the total number of persons engaged, including working owners and partners.

### Addendum to "Use of Computer Print-Out" (p. 2)

In tables where line numbers appear, there may be gaps in the sequence because of the need to make adjustments to the print-out. However, pairs of line numbers on facing pages can be used as an aid in locating data for the same type of ownership or size group.

### Amélioration du calendrier des publications

Pour fournir la statistique de 1966 plus tôt aux utilisateurs, nous avons réuni dans le présent bulletin les données de 1965 et de 1966, omettant, afin de pouvoir publier les chiffres de 1966, certains renseignements sur 1965; naturellement, on peut sur demande obtenir ces renseignements pour certains postes particuliers.

Toutefois, nous rappelons aux utilisateurs qu'on peut souvent trouver dans d'autres publications des données plus récentes que celles qui paraissent dans un bulletin annuel de ce genre. (Par exemple, un bulletin provisoire contenant un grand nombre des statistiques principales figurant au Tableau 13 a été publié en juin 1969). Les bulletins sur les industries prises individuellement comprennent des répartitions selon la taille des établissements pour 1967, mais celles-ci sont omises pour 1968.

### Statistiques sur les industries les plus importantes

Dans les bulletins de 1965 et de 1966 sur les industries prises individuellement, les tableaux sur la répartition des établissements suivant le total de personnes occupées par établissement sont présentés suivant une formule réunissant les trois tranches de taille utilisées pour les établissements comptant 500 personnes occupées ou plus. Les tableaux qui présentent les données correspondantes de 1966 pour les principales industries dans le présent bulletin (tableau 14) sont différents en ce qu'ils donnent une ventilation de ces tranches de taille là où il est possible de le faire sans trahir le secret imposé par la loi sur la statistique.

### Concept de l'emploi

Dans l'édition de 1961 et dans les éditions antérieures du présent bulletin, la rubrique intitulée "total des employés" comprenait les propriétaires et associés actifs, et celle intitulée "total des traitements et salaires" comprenait les retraits effectués par ces personnes. Dans l'édition de 1964, comme dans les autres bulletins courants du recensement des manufactures, la rubrique "total des employés" ne comprend pas les propriétaires et associés actifs et celle intitulée "total des traitements et salaires" n'englobe pas leurs retraits.

Toutefois, dans les tableaux où l'on donne la répartition des établissements suivant le total de personnes occupées, l'expression "personnes occupées" désigne un poste statistique correspondant au concept "total des employés" utilisé antérieurement, c'est-à-dire que les établissements sont répartis suivant le nombre total des personnes occupées, y compris les propriétaires et associés actifs.

### Supplément à la notice sur "l'utilisation des états mécanographiques" (p.2)

Dans les tableaux où les lignes sont numérotées, il peut y avoir solution de continuité, à cause de la nécessité de modifier l'imprimé d'ordinateur. On peut néanmoins se servir des paires de numéros figurant sur les pages opposées pour situer les données sur la même forme d'organisation ou tranche de taille.



TABLE 1. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TYPE OF ORGANIZATION, 1946 - 1966

TABLEAU 1. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LA FORME D'ORGANISATION, DE 1946 À 1966

Year -- Année	Individual ownerships -- Particuliers	Partner- ships -- Sociétés	Incorporated companies -- Sociétés constituées	Co-operatives -- Coopératives	Total
	per cent -- pourcentage				
1946 (estimated -- estimé) .....	47.3	16.0	33.4	3.3	100.0
1947 .....	46.3	16.1	34.3	3.2	100.0
1948 .....	46.2	16.4	34.4	3.0	100.0
1949 .....	46.0	15.8	35.3	2.9	100.0
1950 .....	45.6	15.0	36.3	3.1	100.0
1951 .....	44.6	15.5	36.9	3.0	100.0
1952 .....	44.9	15.4	36.9	2.8	100.0
1953 .....	44.4	14.8	38.2	2.6	100.0
1954 .....	43.6	14.3	39.5	2.6	100.0
1955 .....	42.7	13.6	41.1	2.6	100.0
1956 .....	41.4	12.7	43.4	2.5	100.0
1957 .....	40.6	12.0	44.9	2.5	100.0
1958 .....	39.2	11.1	47.1	2.6	100.0
1959 .....	38.4	10.8	48.2	2.6	100.0
1960 .....	37.7	10.3	49.5	2.5	100.0
1961(1) .....	35.2	9.5	52.9	2.4	100.0
1962 .....	34.0	9.0	54.7	2.3	100.0
1963 .....	32.6	8.3	56.9	2.2	100.0
1964 .....	31.1	8.1	58.7	2.1	100.0
1965 .....	29.2	7.6	61.2	2.0	100.0
1966 .....	27.9	7.1	63.1	1.9	100.0

(1) Percentages for 1961 and later years are based on the revised (1960) Standard Industrial Classification and the new establishment concept; they are not directly comparable with previous years. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. -- Les pourcentages sur 1961 et sur les années ultérieures sont basés sur l'édition révisée(1960) de la Classification type des industries et sur le nouveau concept de l'établissement; ils ne sont pas directement comparables avec ceux des années antérieures. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction au présent numéro de 1964.

TABLE 2. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS AND OF VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, BY TYPE OF ORGANIZATION AND VALUE OF SHIPMENTS PER ESTABLISHMENT, 1966

TABLEAU 2. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS ET DE LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE SUIVANT LA FORME D'ORGANISATION ET LA VALEUR DES EXPÉDITIONS PAR ÉTABLISSEMENT, 1966

Type of organization - - Forme d'organisation	Value of shipments of goods of own manufacture per establishment - - Valeur des expéditions de marchandises produites à la fabrique par établissement			
	Under - - Moins de \$25,000	\$25,000- \$99,999	\$100,000- \$499,999	\$500,000 and over - - et plus
	per cent -- pourcentage			
<u>ESTABLISHMENTS -- ÉTABLISSEMENTS</u>				
Individual ownerships -- Particuliers .....	74.6	40.7	8.0	0.4
Partnerships -- Sociétés .....	10.7	13.5	4.3	0.8
Incorporated companies -- Sociétés constituées .....	14.4	44.9	84.1	96.4
Co-operatives -- Coopératives .....	0.3	0.9	3.6	2.4
Total .....	100.0	100.0	100.0	100.0
<u>SHIPMENTS -- EXPÉDITIONS</u>				
Individual ownerships -- Particuliers .....	70.8	36.0	5.9	0.1
Partnerships -- Sociétés .....	11.8	12.8	3.3	0.3
Incorporated companies -- Sociétés constituées .....	17.0	50.1	86.8	98.3
Co-operatives -- Coopératives .....	0.4	1.1	3.9	1.4
Total .....	100.0	100.0	100.0	100.0

# INDUSTRIES MANUFACTURIÈRES - FORME D'ORGANISATION

TABLE 3. SELECTED PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1965

TABEAU 3. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1965

Province and type of organization Province et forme d'organisation	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY - ACTIVITÉ TOTALE		
	Estab-lish-ments Éta-blis-sements	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec-tricity Coût du combus-tible et de l'élec-tricité	Cost of materials and supplies used Coût des ma-tières et fournitures utilisées	Value of ship-ments of goods of own manufac-ture Valeur des expédi-tions de mar-chan-dises pro-duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufac-turière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale	
		Number Nombre	Moni-hours paid Heures-homme payées	Wages Salaires						Number Nombre	Salaries and wages Traitements et salaires		
	No. nomb.		'000		\$'000		\$'000				\$'000		
CANADA													
Individual ownerships -- Particuliers	9,733	23,024	48,039	70,404	8,799	201,720	400,533	191,268	9,566	38,042	28,103	85,234	197,608
Partnerships -- Sociétés	2,516	12,089	25,298	39,658	3,803	116,627	229,827	110,254	5,054	21,414	14,627	49,667	114,083
Incorporated companies -- Sociétés constituées	20,386	1,071,878	2,291,555	4,869,875	655,258	17,917,951	32,764,786	14,524,873	-	-	1,447,856	7,176,960	15,270,328
Co-operatives -- Coopératives	675	8,901	19,110	32,408	7,781	385,915	494,279	101,369	-	-	14,355	56,041	117,909
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	...	...	...	...	...	...	...	...	...	...	65,358	455,923	85,383
Total	33,310	1,115,892	2,384,002	5,012,345	675,641	18,622,213	33,889,425	14,927,764	14,620	59,457	1,570,299	7,822,925	15,785,311
NEWFOUNDLAND -- TERRE-NEUVE													
Individual ownerships -- Particuliers	102	112	249	250	33	830	1,596	751	99	201	124	278	806
Partnerships -- Sociétés	39	50	103	146	12	420	851	424	72	131	59	170	452
Incorporated companies -- Sociétés constituées	144	8,415	18,162	31,329	8,655	83,239	172,086	81,232	-	-	10,170	41,309	85,246
Co-operatives -- Coopératives	2	...	...	...	...	...	...	...	...	...	...	...	...
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	...	...	...	...	...	...	...	...	...	...	110	758	39
Total	287	8,577	18,514	31,724	8,701	84,490	174,532	82,407	171	333	10,463	42,516	86,543
PRINCE EDWARD ISLAND -- ÎLE-DU-PRINCE-ÉDOUARD													
Individual ownerships -- Particuliers	66	92	199	205	62	1,283	2,024	667	66	163	124	283	723
Partnerships -- Sociétés	20	68	141	137	31	515	968	408	38	120	79	167	468
Incorporated companies -- Sociétés constituées	60	1,469	3,034	4,055	665	28,247	40,084	11,650	-	-	1,994	6,167	12,695
Co-operatives -- Coopératives	9	...	...	...	...	...	...	...	...	...	...	...	...
Total	155	1,629	3,374	4,397	757	30,045	43,076	12,724	104	284	2,197	6,617	13,885
NOVA SCOTIA -- NOUVELLE-ÉCOSSE													
Individual ownerships -- Particuliers	356	890	1,924	2,146	291	4,828	10,543	5,453	353	1,032	1,030	2,468	5,643
Partnerships -- Sociétés	75	180	396	466	67	1,800	3,344	1,483	155	411	224	618	1,596
Incorporated companies -- Sociétés constituées	491	23,094	49,270	86,602	12,938	305,187	525,585	209,502	-	-	29,253	117,566	217,789
Co-operatives -- Coopératives	22	599	1,280	1,862	432	17,072	23,683	6,224	-	-	1,074	3,742	6,416
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	...	...	...	...	...	...	...	...	...	...	519	3,164	64
Total	944	24,763	52,870	91,076	13,728	328,887	563,155	222,662	508	1,444	32,100	127,558	231,510

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 3. SELECTED PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1965 - Continued  
 TABLEAU 3. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1965 - suite

Province and type of organization Province et forme d'organisation	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY - ACTIVITÉ TOTALE			
	Estab- lish- ments Éta- blisse- ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufac- turière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale		
		Number Nombre	Man- hours paid Heures- homme payées	Wages Salaires						Number Nombre	Salaries and wages Traitements et salaires			
No. nomb.	'000	\$'000						\$'000	\$'000		\$'000			
NEW BRUNSWICK -- NOUVEAU-BRUNSWICK														
Individual ownerships -- Particuliers	256	622	1,383	1,519	284	7,765	12,278	4,220	247	755	753	1,886	4,263	
Partnerships -- Sociétés	45	233	484	625	101	2,897	4,819	1,830	88	315	284	805	1,861	
Incorporated companies -- Sociétés constituées	387	17,659	38,406	66,355	20,772	274,050	483,225	187,790	-	-	22,555	89,490	194,651	
Co-operatives -- Coopératives	16	279	643	822	213	9,581	12,383	2,398	-	-	585	2,194	4,491	
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	...	...	...	...	...	...	...	...	...	...	976	5,396	268	
Total	704	18,793	40,916	69,321	21,370	294,293	512,705	196,237	335	1,070	25,153	99,771	205,534	
QUÉBEC														
Individual ownerships -- Particuliers	3,701	11,471	23,808	32,778	3,609	95,414	181,610	82,991	3,632	14,085	13,563	39,008	85,323	
Partnerships -- Sociétés	730	4,828	10,068	14,550	1,134	40,852	78,801	36,979	1,482	6,578	5,603	17,420	37,788	
Incorporated companies -- Sociétés constituées	6,208	337,262	729,087	1,375,944	192,401	4,807,897	9,064,452	4,138,821	-	-	448,999	2,044,539	4,310,906	
Co-operatives -- Coopératives	313	3,219	7,203	10,544	2,247	138,977	167,319	26,587	-	-	4,247	14,341	30,921	
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	...	...	...	...	...	...	...	...	...	...	26,765	183,442	51,762	
Total	10,952	356,780	770,167	1,433,816	199,392	5,083,140	9,492,182	4,305,379	5,114	20,663	499,177	2,298,750	4,516,700	
ONTARIO														
Individual ownerships -- Particuliers	3,274	6,739	14,130	22,831	2,816	66,725	133,973	64,996	3,225	14,018	8,523	28,202	67,815	
Partnerships -- Sociétés	1,034	5,276	11,105	18,438	1,662	55,860	108,675	51,915	2,083	9,721	6,471	23,725	54,326	
Incorporated companies -- Sociétés constituées	8,320	530,213	1,135,781	2,569,547	308,338	9,477,142	17,346,950	7,749,028	-	-	728,956	3,835,562	8,247,213	
Co-operatives -- Coopératives	138	1,273	2,834	4,903	1,474	69,149	86,267	15,886	-	-	2,189	8,822	19,562	
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	...	...	...	...	...	...	...	...	...	...	28,289	203,901	32,806	
Total	12,766	543,501	1,163,850	2,615,719	314,290	9,668,876	17,675,865	7,881,825	5,308	23,738	774,428	4,100,212	8,421,721	
MANITOBA														
Individual ownerships -- Particuliers	420	722	1,481	2,203	310	8,048	14,838	6,626	417	1,583	905	2,715	6,823	
Partnerships -- Sociétés	123	279	585	871	125	3,356	6,565	3,071	242	830	363	1,135	3,143	
Incorporated companies -- Sociétés constituées	884	30,957	65,357	120,902	17,773	510,260	865,133	348,262	-	-	42,537	182,178	363,580	
Co-operatives -- Coopératives	30	573	1,189	2,059	431	20,268	26,821	6,314	-	-	835	3,227	6,578	
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires	...	...	...	...	...	...	...	...	...	...	1,728	9,805	323	
Total	1,457	32,531	68,613	126,036	18,630	541,931	913,157	364,775	650	2,413	160,050	190,050	440,464	



TABLE 3. SELECTED PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1965 - Concluded  
TABLEAU 3. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1965 - fin

Province and type of organization Province et forme d'organisation	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								TOTAL ACTIVITY - ACTIVITÉ TOTALE				
	Estab-lish-ments Éta-blis-sements	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec-tricity Coût du combus-tible et de l'élec-tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan-dises pro-duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale	
		Number Nombre	Mon- hours paid Heures- homme payées	Wages Salaires						Number Nombre	Salaries and wages Traitements et salaires		
No. nomb.	'000	\$'000	\$'000	\$'000	\$'000	\$'000							
SASKATCHEWAN													
Individual ownerships -- Particuliers .....	243	329	667	1,077	231	2,412	6,424	3,793	236	925	499	1,527	3,922
Partnerships -- Sociétés .....	131	161	343	525	107	1,444	3,211	1,718	114	398	225	696	1,745
Incorporated companies -- Sociétés constituées .....	397	8,053	16,686	35,358	7,604	224,602	347,104	117,635	-	-	11,755	55,219	123,564
Co-operatives -- Coopératives .....	54	948	1,970	4,114	1,313	47,359	64,713	15,546	-	-	1,730	7,702	17,045
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	751	4,696	268
Total .....	754	9,491	19,665	41,074	9,255	275,818	421,452	138,692	350	1,323	14,960	69,840	146,543
ALBERTA													
Individual ownerships -- Particuliers .....	475	766	1,591	2,440	425	5,635	13,918	7,906	468	1,941	983	3,091	8,122
Partnerships -- Sociétés .....	131	368	760	1,183	192	2,631	6,440	3,636	260	949	454	1,439	3,708
Incorporated companies -- Sociétés constituées .....	1,106	28,792	60,839	129,113	21,211	756,533	1,220,524	453,600	-	-	41,002	196,916	476,051
Co-operatives -- Coopératives .....	62	838	1,725	2,952	630	32,232	42,419	10,201	-	-	1,388	5,431	12,779
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	1,628	10,758	(- 38)
Total .....	1,774	30,764	64,914	135,689	22,458	797,030	1,283,301	475,343	728	2,890	45,455	217,634	500,621
BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRI- TORIES -- COLOMBIE-BRITANNIQUE ET YUKON ET TERRI- TOIRES DU NORD-OUEST													
Individual ownerships -- Particuliers .....	840	1,281	2,607	4,955	738	8,779	23,329	13,863	823	3,339	1,599	5,777	14,168
Partnerships -- Sociétés .....	259	646	1,314	2,717	371	6,854	16,153	8,789	520	1,959	865	3,492	8,995
Incorporated companies -- Sociétés constituées .....	2,389	86,079	175,156	450,884	64,945	1,453,148	2,702,581	1,207,910	-	-	110,774	607,407	1,239,253
Co-operatives -- Coopératives .....	29	1,057	2,044	4,938	997	48,922	67,739	17,656	-	-	2,168	10,290	19,498
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	4,592	34,003	(- 107)
Total .....	3,517	89,063	181,122	463,492	67,051	1,517,703	2,809,801	1,248,218	1,343	5,298	119,998	660,968	1,281,806

## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 4. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1966

No.	Province and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- disés pro- duites à la fabrique	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000	\$'000				
CANADA										
1	Individual ownerships .....	9,298	16,068	6,205	46,424	71,230	8,429	202,014	401,536	191,866
2	Partnerships .....	2,376	7,698	4,224	25,011	41,766	3,805	122,457	236,819	112,663
3	Incorporated companies .....	21,062	880,007	248,915	2,405,422	5,424,272	710,763	19,874,875	36,099,016	15,925,181
4	Co-operatives .....	641	8,192	1,634	21,154	37,938	8,727	443,349	566,084	122,030
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
6	Total .....	33,377	911,965	260,978	2,498,012	5,575,206	731,726	20,642,695	37,303,455	16,351,740
NEWFOUNDLAND										
7	Individual ownerships .....	83	89	14	221	257	37	814	1,622	783
8	Partnerships .....	30	34	8	86	130	16	442	851	397
9	Incorporated companies .....	148	8,074	1,156	20,371	38,125	8,937	91,319	191,629	91,864
10	Co-operatives .....	1								
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
12	Total .....	262	8,197	1,178	20,677	38,512	8,990	92,576	194,102	93,043
PRINCE EDWARD ISLAND										
13	Individual ownerships .....	69	79	37	243	254	66	1,457	2,347	840
14	Partnerships .....	17	34	15	93	105	22	344	763	415
15	Incorporated companies .....	58	1,041	441	3,146	4,444	733	29,717	43,671	13,225
16	Co-operatives .....	8								
17	Total .....	152	1,154	493	3,482	4,804	821	31,517	46,781	14,480
NOVA SCOTIA										
18	Individual ownerships .....	339	832	83	1,952	2,273	308	5,153	11,108	5,721
19	Partnerships .....	62	142	16	335	386	66	1,527	2,907	1,332
20	Incorporated companies .....	508	20,133	4,120	51,951	94,828	13,291	329,281	573,113	232,752
21	Co-operatives .....	22	543	151	1,436	2,116	474	18,083	25,337	6,896
22	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
23	Total .....	931	21,650	4,370	55,675	99,603	14,140	354,044	612,466	246,702
NEW BRUNSWICK										
24	Individual ownerships .....	243	518	172	1,463	1,771	284	7,937	12,495	4,244
25	Partnerships .....	40	134	4	302	372	62	1,183	2,294	1,045
26	Incorporated companies .....	390	15,229	3,096	40,315	74,073	22,216	296,532	518,804	203,261
27	Co-operatives .....	17	268	85	823	1,072	199	10,916	13,604	2,745
28	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
29	Total .....	690	16,149	3,357	42,903	77,287	22,761	316,568	547,197	211,295
QUEBEC										
30	Individual ownerships .....	3,538	7,254	3,911	23,324	33,638	3,486	98,852	186,163	83,959
31	Partnerships .....	699	2,778	1,929	9,813	15,137	1,258	44,723	83,204	37,572
32	Incorporated companies .....	6,354	254,170	94,973	753,420	1,529,299	210,390	5,331,240	9,996,549	4,550,888
33	Co-operatives .....	286	2,855	580	7,775	12,090	2,559	165,167	198,615	32,380
34	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
35	Total .....	10,877	267,057	101,393	794,333	1,590,164	217,693	5,639,982	10,464,530	4,704,799

## 11

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1966

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Province et forme d'organisation	No.
Working owners and partners — Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale		
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total, employés						
					Number — Nombre	Salaries and wages — Traitements et salaires					
Number — Nombre	Withdrawals — Re-traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
<u>CANADA</u>											
9,139	38,515	2,511	2,121	13,962	26,905	85,193	223,199	428,625	197,751	Particuliers .....	1
4,755	21,562	1,410	854	9,558	14,186	51,324	140,520	258,460	116,804	Sociétés .....	2
-	-	294,071	96,235	2,546,437	1,519,228	7,970,708	22,715,201	39,656,450	16,679,359	Sociétés constituées .....	3
-	-	4,487	1,239	26,278	15,552	64,215	566,012	704,920	138,815	Coopératives .....	4
...	...	51,927	18,226	524,450	70,153	524,450	550,677	674,072	127,527	Sièges sociaux, bureaux de vente et unités auxiliaires.	5
13,894	60,076	354,406	118,675	3,120,685	1,646,024	8,695,890	24,195,610	41,722,527	17,260,256	Total .....	6
<u>TERRE-NEUVE</u>											
82	209	6	4	24	113	281	871	1,695	798	Particuliers .....	7
59	123	2	4	24	48	154	519	943	411	Sociétés .....	8
-	-	1,557	403	11,247	11,190	49,372	107,521	213,451	97,782	Sociétés constituées .....	9
...	...	109	24	887	133	887	371	487	116	Coopératives .....	10
141	332	1,674	435	12,181	11,484	50,694	109,283	216,576	99,107	Sièges sociaux, bureaux de vente et unités auxiliaires.	11
69	197	21	4	68	141	323	1,739	2,690	895	Total .....	12
35	104	4	2	17	55	123	493	944	447	<u>ÎLE-DU-PRINCE-ÉDOUARD</u>	
-	-	363	123	2,139	1,968	6,582	35,552	50,565	14,439	Particuliers .....	13
104	301	388	129	2,224	2,164	7,028	37,783	54,290	15,781	Sociétés .....	14
325	1,024	65	74	336	1,054	2,609	5,949	12,043	5,863	Sociétés constituées .....	15
127	364	18	6	66	182	452	1,727	3,141	1,365	Coopératives .....	16
-	-	4,953	1,240	33,507	30,446	128,335	377,298	629,860	240,866	Sièges sociaux, bureaux de vente et unités auxiliaires.	17
-	-	466	74	2,114	1,234	4,230	20,631	28,391	7,411	<u>NOUVELLE-ÉCOSSE</u>	
...	...	483	134	4,001	617	4,001	316	293	(- 21)	Particuliers .....	18
452	1,388	5,985	1,528	40,023	33,533	139,626	405,922	673,727	255,485	Sociétés .....	19
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	20
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	21
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	22
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>NOUVEAU-BRUNSWICK</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	24
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	25
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	26
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	27
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	28
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	29
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	30
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	31
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	32
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	33
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	34
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	35
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	36
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	37
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	38
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	39
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	40
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	41
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	42
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	43
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	44
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	45
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	46
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	47
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	48
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	49
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	50
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	51
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	52
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	53
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	54
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	55
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	56
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	57
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	58
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	59
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	60
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	61
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	62
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	63
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	64
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	65
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	66
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	67
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	68
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	69
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	70
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	71
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	72
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	73
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	74
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	75
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	76
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	77
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	78
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	79
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	80
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	81
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	82
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	83
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	84
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Sociétés .....	85
242	802	65	51	327	806	2,098	8,655	13,538	4,529	Sociétés constituées .....	86
77	226	13	3	41	154	414	1,371	2,493	1,060	Coopératives .....	87
-	-	3,817	1,044	25,664	23,186	99,737	332,023	561,036	209,701	Sièges sociaux, bureaux de vente et unités auxiliaires.	88
-	-	237	56	1,265	646	2,337	23,350	27,623	4,464	<u>QUÉBEC</u>	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Particuliers .....	89
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070			



## MANUFACTURING INDUSTRIES - TYPE OF ORGANIZATION

TABLE 4. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1966 - Concluded

No.	Province and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000		\$'000			
ONTARIO										
1	Individual ownerships .....	3,155	5,041	1,453	13,503	22,943	2,687	64,487	132,272	65,234
2	Partnerships .....	1,000	3,496	1,971	11,553	20,254	1,607	58,464	114,230	55,407
3	Incorporated companies .....	8,695	444,137	121,069	1,203,919	2,863,712	333,866	10,507,425	19,103,746	8,509,206
4	Co-operatives .....	136	1,214	178	3,050	5,764	1,588	82,507	102,322	18,334
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
6	Total .....	12,986	453,888	124,671	1,232,025	2,912,675	339,748	10,712,883	19,452,570	8,648,180
MANITOBA										
7	Individual ownerships .....	401	470	209	1,426	2,264	291	7,374	14,095	6,697
8	Partnerships .....	118	183	78	542	871	120	2,951	6,067	2,994
9	Incorporated companies .....	907	23,800	9,054	69,374	135,651	19,168	574,571	971,572	387,507
10	Co-operatives .....	30	559	53	1,224	2,291	439	21,703	27,265	5,756
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
12	Total .....	1,456	25,012	9,394	72,566	141,077	20,017	606,600	1,019,000	402,954
SASKATCHEWAN										
13	Individual ownerships .....	244	323	40	749	1,203	243	2,477	6,447	3,734
14	Partnerships .....	54	131	23	327	498	103	1,586	3,220	1,501
15	Incorporated companies .....	424	7,581	1,075	17,947	40,576	8,004	253,572	390,936	132,121
16	Co-operatives .....	52	866	127	2,085	4,579	1,352	52,897	69,777	17,178
17	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
18	Total .....	774	8,901	1,265	21,109	46,857	9,703	310,533	470,381	154,534
ALBERTA										
19	Individual ownerships .....	451	608	112	1,487	2,497	400	5,895	14,324	8,107
20	Partnerships .....	113	274	62	703	1,148	168	2,496	6,262	3,601
21	Incorporated companies .....	1,157	25,632	4,813	63,927	144,847	22,763	846,593	1,354,782	497,266
22	Co-operatives .....	63	801	204	2,134	4,115	945	37,841	53,650	18,223
23	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
24	Total .....	1,784	27,315	5,191	68,251	152,607	24,277	892,825	1,429,020	527,197
BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRITORIES										
25	Individual ownerships .....	775	854	174	2,055	4,128	627	7,568	20,663	12,546
26	Partnerships .....	243	492	118	1,258	2,864	384	8,740	17,020	8,399
27	Incorporated companies .....	2,421	80,276	9,185	181,314	498,971	71,450	1,617,003	2,957,068	1,307,563
28	Co-operatives .....	26	1,020	189	2,365	5,655	1,117	51,855	72,659	20,046
29	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
30	Total .....	3,465	82,642	9,666	186,992	511,619	73,577	1,685,166	3,067,409	1,348,554

## INDUSTRIES MANUFACTURIÈRES - FORME D'ORGANISATION

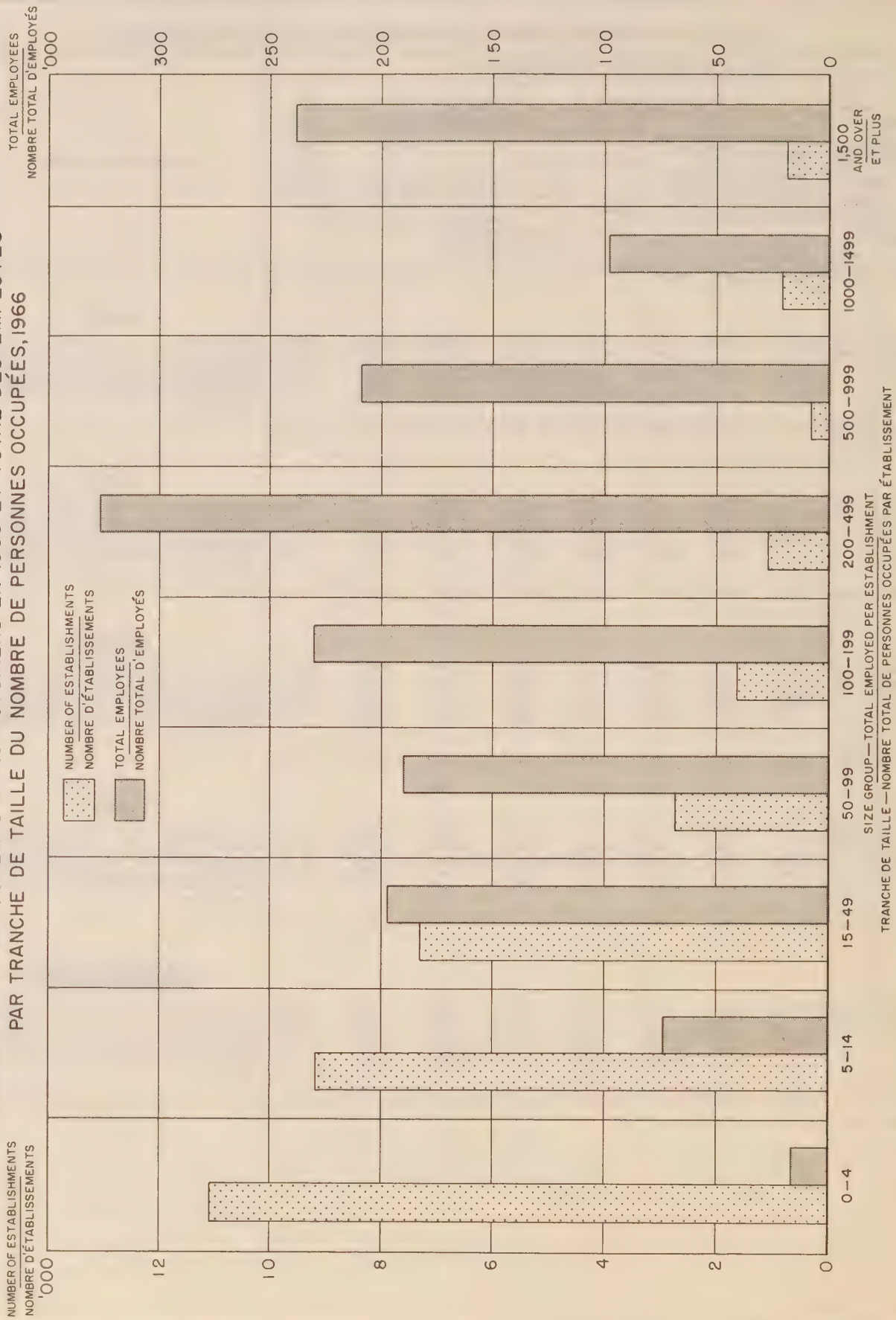
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TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1966 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Province et forme d'organisation	No.		
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchand- disées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre				Salaries and wages - Traitements et salaires				
Number - Nombre	With- drawals - Re- traits	number - nombre		\$'000			\$'000						
<u>ONTARIO</u>													
3,108	14,360	671	868	4,747	8,033	27,690	72,870	142,972	67,563			Particuliers .....	1
1,993	9,944	585	467	4,885	6,519	25,139	66,677	124,195	57,664	Sociétés .....	2		
-	-	153,015	53,590	1,399,853	771,811	4,263,565	12,064,573	21,123,525	8,999,220	Sociétés constituées .....	3		
-	-	765	182	4,288	2,339	10,053	103,459	126,686	21,958	Coopératives .....	4		
...	...	22,936	8,749	245,236	31,685	245,236	254,694	316,179	63,163	Sièges sociaux, bureaux de vente et unités auxiliaires.	5		
5,101	24,304	177,972	63,856	1,659,009	820,387	4,571,684	12,562,273	21,833,559	9,209,568	Total .....	6		
<u>MANITOBA</u>													
397	1,600	59	96	439	834	2,703	7,869	14,717	6,822	Particuliers .....	7		
229	841	28	42	220	331	1,091	3,410	6,642	3,113	Sociétés .....	8		
-	-	8,770	3,123	66,799	44,747	202,450	642,641	1,052,150	400,328	Sociétés constituées .....	9		
-	-	209	51	1,151	872	3,442	25,823	31,787	6,058	Coopératives .....	10		
...	...	1,351	388	10,365	1,739	10,365	2,705	3,251	564	Sièges sociaux, bureaux de vente et unités auxiliaires.	11		
626	2,442	10,417	3,700	78,974	48,523	220,051	682,448	1,108,547	416,884	Total .....	12		
<u>SASKATCHEWAN</u>													
244	941	51	66	314	480	1,518	2,907	7,015	3,872	Particuliers .....	13		
102	377	13	15	83	182	581	1,680	3,331	1,518	Sociétés .....	14		
-	-	2,938	895	21,875	12,489	62,451	277,273	419,939	137,236	Sociétés constituées .....	15		
-	-	583	208	3,721	1,784	8,300	62,796	81,086	18,580	Coopératives .....	16		
...	...	612	142	5,096	754	5,096	1,753	1,608	256	Sièges sociaux, bureaux de vente et unités auxiliaires.	17		
346	1,318	4,197	1,326	31,090	15,689	77,947	346,409	512,980	161,463	Total .....	18		
<u>ALBERTA</u>													
448	1,948	82	123	575	925	3,072	6,468	15,068	8,274	Particuliers .....	19		
229	991	35	34	218	405	1,366	2,688	6,509	3,655	Sociétés .....	20		
-	-	9,907	2,534	74,558	42,886	219,406	925,056	1,452,370	518,185	Sociétés constituées .....	21		
-	-	444	185	2,959	1,634	7,074	61,162	78,393	19,794	Coopératives .....	22		
...	...	1,411	350	12,071	1,761	12,071	638	670	62	Sièges sociaux, bureaux de vente et unités auxiliaires.	23		
677	2,939	11,879	3,226	90,382	47,611	242,988	996,012	1,553,011	549,970	Total .....	24		
<u>COLOMBIE-BRITANNIQUE ET YUKON ET TERRITOIRES DU NORD-OUEST</u>													
768	3,262	60	230	694	1,318	4,823	8,259	21,597	12,787	Particuliers .....	25		
490	2,032	68	95	657	773	3,521	9,077	17,652	8,693	Sociétés .....	26		
-	-	19,887	6,090	174,911	115,438	673,882	1,764,698	3,135,631	1,338,942	Sociétés constituées .....	27		
-	-	860	216	5,676	2,285	11,331	64,499	87,420	22,277	Coopératives .....	28		
...	...	3,737	1,179	38,389	4,916	38,389	63,768	63,672	346	Sièges sociaux, bureaux de vente et unités auxiliaires.	29		
1,258	5,294	24,612	7,810	220,327	124,730	731,946	1,910,300	3,325,972	1,383,044	Total .....	30		

# NUMBER OF MANUFACTURING ESTABLISHMENTS AND TOTAL EMPLOYEES FOR EMPLOYMENT SIZE GROUPS, 1966

## NOMBRE D'ÉTABLISSEMENTS MANUFACTURIERS EN 1966 ET TOTAL DES EMPLOYÉS PAR TRANCHE DE TAILLE DU NOMBRE DE PERSONNES OCCUPÉES, 1966





# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLE 5. ESTABLISHMENTS BY TOTAL EMPLOYED PER ESTABLISHMENT, 1949, 1955, 1961 AND 1966

TABLEAU 5. ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT 1949, 1955, 1961 ET 1966

Size group -- Tranche de taille	Establish- ments -- Établisse- ments	Employees -- Employés	Working owners and partners -- Proprié- taires et associés actifs	Proportion of total employed(1) -- Proportion du total de personnes occupées(1)	Establish- ments -- Établisse- ments	Employees -- Employés	Working owners and partners -- Proprié- taires et associés actifs	Proportion of total employed(1) -- Proportion du total de personnes occupées(1)
	No. -- nomb.			%	No. -- nomb.			%
	1949				1955			
- 4 .....	16,647	34,865		3.0	17,602	36,340		2.8
5- 14 .....	9,133	75,482		6.4	9,864	81,471		6.3
15- 49 .....	5,967	159,012		13.6	6,340	169,575		13.1
50- 99 .....	1,905	132,069		11.3	2,082	144,411		11.1
100- 199 .....	1,114	156,084		13.3	1,175	163,091		12.6
200- 499 .....	694	213,130		18.2	739	227,667		17.5
500- 999 .....	332	391,455		33.4	243	167,720	91,840	12.9
1,000-1,499 .....					76	91,840		
1,500- .....					61	200,413		
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de ventes et unités auxiliaires .....	...	9,110		0.8	...	15,933		1.2
Total .....	35,792	1,171,207		100.0	38,182	1,298,461		100.0
	1961(2)				1966(2)			
- 4 .....	12,352	16,846	10,675	2.0	11,062	15,740	9,435	1.5
5- 14 .....	9,134	71,207	5,150	5.6	9,155	73,091	3,749	4.6
15- 49 .....	6,829	184,550	1,055	13.6	7,289	196,914	618	11.9
50- 99 .....	2,445	169,319	88	12.4	2,708	189,750	57	11.4
100- 199 .....	1,377	190,540	17	13.9	1,644	229,605	27	13.8
200- 499 .....	869	261,628	4	19.1	1,066	326,014	8	19.6
500- 999 .....	243	169,392	-	12.4	300	208,498	-	12.6
1,000-1,499 .....	55	68,743	-	5.0	81	98,143	-	5.9
1,500- .....	53	165,577	-	12.1	72	238,116	-	14.3
Head offices, sales offices and auxiliary units(3) -- Sièges sociaux, bureaux de vente et unités auxiliaires(3) .....	...	54,733	...	4.0	...	70,153	...	4.2
Total .....	33,357	1,352,535	16,989	100.0	33,377	1,646,024	13,894	100.0

(1) Includes working owners and partners. -- Comprend les propriétaires et associés actifs.

(2) Data for 1961 and 1966 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. -- Les données de 1961 et de 1966 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

(3) Not comparable with years prior to 1961 when coverage of head offices, sales offices and auxiliary units was incomplete. -- Ne peut se comparer aux années antérieures à 1961 lorsque les données sur les sièges sociaux, bureaux de vente et unités auxiliaires, étaient incomplètes.

TABLE 6. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TOTAL EMPLOYED PER ESTABLISHMENT, PROVINCE OR REGION, 1966

TABLEAU 6. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, PROVINCE OU RÉGION, 1966

Province or region -- Province ou région	Total employed per establishment -- Total de personnes occupées par établissement							
	Under -- Moins de 5	5- 14	15- 49	50- 99	100- 199	200 499	500 or over -- Et plus	All size groups -- Toutes tranches de taille
	per cent -- pourcentage							
Atlantic provinces -- Provinces de l'Atlantique .....	38.6	25.9	21.7	6.9	3.5	2.5	0.8	100.0
Québec .....	33.7	26.6	22.3	8.4	4.6	3.1	1.3	100.0
Ontario .....	29.0	27.0	22.8	9.2	6.0	4.1	1.8	100.0
Prairie provinces -- Provinces des Prairies .....	38.2	30.4	19.1	6.2	4.0	1.7	0.5	100.0
British Columbia, Yukon and Northwest Territories -- Colombie-Britannique, Yukon et Territoires du Nord- Ouest .....	37.7	29.2	20.0	6.2	3.7	2.2	1.0	100.0
Canada .....	33.1	27.4	21.8	8.1	4.9	3.2	1.4	100.0

.....

Province and size group			MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY - ACTIVITÉ TOTALE			
Province and size group	Etablissements	Établissements	Production and related workers			Cost of fuel and electricity	Cost of materials and supplies used	Value of shipments of goods of own manufacture	Value added - manufacturing activity	Working owners and partners	Total employees		Value added - total activity			
			Travailleurs de la production et connexes		Total, employés						Value added - total activity					
			Number	Man-hours paid								Wages				
	No.	Nombre	Heures-homme payées	Salaires	Coût du combustible et de l'électricité	Coût des matières et fournitures utilisées	Valeur des expéditions de marchandises produites à la fabrique	Valeur ajoutée - activité manufacturière	Propriétaires et associés actifs	Number	Salaries and wages					
	No.	Nombre	Heures-homme payées	Salaires	Coût du combustible et de l'électricité	Coût des matières et fournitures utilisées	Valeur des expéditions de marchandises produites à la fabrique	Valeur ajoutée - activité manufacturière	Propriétaires et associés actifs	Number	Salaries and wages					
CANADA													\$'000			
4	11,387	23,784	37,574	6,281	197,609	358,200	155,942	9,860	34,091	15,931	53,195	161,886				
5-14	9,173	108,573	185,365	23,510	718,249	1,268,862	533,702	4,003	19,618	73,034	281,984	564,146				
15-49	7,138	306,414	533,127	55,874	1,984,860	3,517,723	1,503,036	662	4,443	194,898	811,265	1,589,324				
50-99	2,592	520,821	820,611	56,713	2,026,425	3,566,247	1,513,855	70	830	180,362	778,477	1,582,851				
100-199	1,573	164,989	351,091	86,137	2,823,296	4,896,634	2,021,666	20	439	219,288	980,486	2,116,334				
200-499	1,009	225,357	481,857	984,034	3,699,016	6,782,409	3,052,287	5	37	305,697	1,464,679	3,167,743				
500-999	298	150,518	755,899	124,131	2,586,434	4,968,363	2,298,624	-	-	204,030	1,095,807	2,388,760				
1,000-1,499	78	72,087	153,449	387,645	1,376,248	2,594,480	1,149,228	-	-	96,320	547,896	1,184,546				
1,500-5,000	64	158,555	344,892	118,011	3,210,006	5,934,307	2,691,424	-	-	215,181	1,353,213	2,944,318				
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires.	...	...	...	...	...	...	...	...	...	65,358	455,923	85,383				
Total	33,310	1,115,892	2,384,002	675,641	18,622,213	33,889,425	14,927,764	14,620	59,457	1,570,299	7,822,925	15,785,311				
NEWFOUNDLAND -- TERRE-NEUVE													\$'000			
4	137	82	163	32	728	1,542	792	144	245	83	225	805				
5-14	49	308	843	169	2,585	5,012	2,284	25	x	401	1,182	2,571				
15-49	58	1,154	3,297	523	12,340	22,495	9,381	2	x	1,530	4,850	10,158				
50-99	21	1,192	2,517	916	18,274	31,203	12,361	-	-	1,541	5,640	14,813				
100-999	20	3,340	8,156	1,138	19,743	40,164	19,909	-	-	3,828	10,466	20,355				
1,000-1	2	2,521	15,525	5,923	30,819	74,115	37,680	-	-	2,970	19,394	37,801				
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires.	...	...	...	...	...	...	...	...	...	110	758	39				
Total	287	8,577	31,724	8,701	84,490	174,532	82,407	171	333	10,463	42,516	86,543				
PRINCE EDWARD ISLAND -- ÎLE-DU-PRINCE-ÉDOUARD													\$'000			
4	81	66	180	45	1,172	2,022	811	81	196	82	227	863				
5-14	37	216	527	121	4,079	5,970	1,872	16	54	311	848	1,923				
15-49	27	500	1,077	206	9,247	13,104	3,585	7	34	660	1,822	3,905				
50-99	5	256	561	149	4,607	6,207	1,518	-	-	350	893	1,596				
100-499	5	591	1,944	236	10,940	15,773	4,939	-	-	794	2,828	5,597				
Total	155	1,629	4,397	757	30,045	43,076	12,724	104	284	2,197	6,617	13,885				
NOVA SCOTIA -- NOUVELLE-ÉCOSSE													\$'000			
4	365	371	1,025	175	3,703	7,414	3,615	352	876	475	1,324	3,704				
5-14	258	1,529	4,002	619	12,271	23,657	10,448	143	509	2,008	5,677	11,037				
15-49	206	3,934	8,395	1,960	48,320	82,194	32,505	13	58	5,352	17,092	34,603				
50-99	62	3,226	6,816	1,541	53,100	85,881	32,195	-	-	4,229	14,114	34,560				
100-199	21	2,242	4,846	907	31,339	48,553	15,799	-	-	2,863	9,853	16,412				
200-499	24	5,673	12,557	3,052	96,257	159,434	62,491	-	-	7,283	30,356	64,058				
500-999	8	7,788	36,310	5,474	83,896	156,021	65,608	-	-	9,371	45,977	67,051				
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires.	...	...	...	...	...	...	...	...	...	519	3,164	64				

TABLEAU 7. CERTA

Province and size group — Province et tranche de taille	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY — ACTIVITÉ TOTALE			
	Estab-lish-ments Éta-blis-sements	Production and related workers — Travailleurs de la production et connexes			Cost of fuel and elec-tricity Coût du combus-tible et de l'élec-tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of ship-ments of goods of own manufac-ture Valeur des expéditions de marchan-dises pro-duites à la fabrique	Value added—manufacturing activity Valeur ajoutée—activité manufac-turière	Working owners and partners — Propriétaires et associés actifs	Total employees — Total, employés		Value added—total activity Valeur ajoutée—totale		
		Number — Nombre	Mon-hours — Heures-homme payées	Wages — Salaires						Number — Nombre	Salaries and wages — Traitements et salaires			
No., — nomb.	'000			\$'000		\$'000		\$'000			\$'000			
NEW BRUNSWICK --- NOUVEAU-BRUNSWICK														
4 .....	285	589	764	138	4,072	6,934	2,720	236	586	365	1,055	2,806		
5- 14 .....	181	1,020	2,828	556	11,517	20,934	8,968	84	303	1,421	4,237	9,352		
15- 49 .....	137	5,886	7,916	1,252	35,330	61,630	25,522	11	79	3,765	12,366	27,558		
50- 99 .....	45	5,008	7,140	2,133	28,812	50,433	19,788	-	-	2,990	10,399	20,866		
100- 199 .....	32	3,632	12,198	7,986	78,653	119,887	36,735	4	101	4,487	16,281	37,565		
200- 499 .....	17	3,883	15,985	5,766	61,316	103,806	38,052	-	-	5,105	22,151	40,949		
500-1,499 .....	7	5,088	22,490	9,134	74,594	149,081	64,455	-	-	6,064	27,887	66,209		
1,500- .....	...	...	...	...	...	...	...	...	...	976	5,396	268		
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires.	704	18,793	40,916	21,370	294,293	512,705	196,237	335	1,070	25,153	99,771	205,534		
Total .....														
QUÉBEC														
4 .....	3,759	7,940	11,556	1,985	82,595	133,866	49,677	3,237	10,785	5,186	16,167	51,379		
5- 14 .....	2,976	35,857	55,105	6,794	257,477	424,476	162,527	1,485	7,097	23,419	83,512	170,032		
15- 49 .....	2,381	107,651	165,149	14,236	599,006	1,045,667	439,183	336	2,106	65,607	246,341	457,155		
50- 99 .....	877	102,327	160,677	15,777	569,950	1,032,761	446,012	45	480	61,187	236,268	459,841		
100- 199 .....	507	119,400	198,616	22,653	760,559	1,338,293	583,222	8	x	70,122	289,161	592,988		
200- 499 .....	312	74,273	161,071	44,322	441,322	2,081,149	926,031	3	x	97,486	437,021	955,232		
500- 999 .....	96	48,865	106,642	40,166	178,934	1,698,126	793,829	-	-	66,679	345,202	820,247		
1,000-1,499 .....	26	28,927	130,276	35,439	368,431	1,783,862	380,362	-	-	32,108	175,647	387,504		
1,500- .....	18	34,401	179,279	18,022	419,663	964,061	544,536	-	-	50,418	286,989	580,760		
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires.	...	...	...	...	...	...	...	...	...	26,765	183,442	51,762		
Total .....	10,952	356,780	770,167	199,392	5,083,140	9,492,182	4,305,379	5,114	20,663	499,177	2,298,750	4,516,700		
ONTARIO														
4 .....	3,823	7,919	13,084	2,155	66,092	124,269	56,646	3,476	13,146	5,242	18,378	59,290		
5- 14 .....	3,469	40,562	73,958	8,349	269,459	489,714	215,644	1,572	8,326	27,794	114,886	228,855		
15- 49 .....	2,863	120,706	222,956	23,704	831,575	1,491,867	609,644	229	1,763	77,991	348,068	689,045		
50- 99 .....	1,356	57,947	234,149	26,409	915,764	1,644,109	717,132	21	325	79,220	364,048	756,258		
100- 199 .....	735	160,168	310,837	39,614	1,315,165	2,341,187	1,010,478	8	x	103,280	481,564	1,064,268		
200- 499 .....	515	116,971	496,162	48,037	1,699,168	3,278,764	1,572,070	2	x	153,642	738,680	1,637,124		
500- 999 .....	146	236,110	525,796	52,905	1,160,778	2,276,070	1,100,867	-	-	100,400	549,563	1,151,812		
1,000-1,499 .....	38	32,803	183,684	29,171	774,544	1,366,950	572,852	-	-	46,776	278,312	601,015		
1,500- .....	41	113,625	706,188	86,858	2,656,332	4,662,954	1,986,603	-	-	151,394	982,812	2,201,253		
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires.	...	...	...	...	...	...	...	...	...	28,289	203,901	32,806		
Total .....	12,766	543,301	1,163,850	2,615,719	314,290	17,675,865	7,881,825	5,308	23,738	774,428	4,100,212	8,421,721		



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 7. SELECTED PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1965 - Continued  
TABLEAU 7. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1965 - suite

Province and size group Province et tranche de taille	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY - ACTIVITÉ TOTALE			
	Estab- lish- ments Éta- blisse- ments	Production and related workers — Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière	Working owners and partners — Propriétaires et associés actifs	Total employees Total, employés		Value added — total activity — Valeur ajoutée — activité totale		
		Number — Nombre	Mon- hours paid — Heures- homme payées	Wages — Salaires						Number — Nombre	Salaries and wages — Traitements et salaires			
	No. — nomb.	'000			\$'000			\$'000			\$'000			
MANITOBA														
4 .....	554	516	1,085	1,676	320	8,199	16,021	7,552	519	1,701	748	2,397	7,732	
5- 14 .....	384	2,131	4,491	7,399	1,008	34,399	57,365	22,276	120	x	3,129	11,557	23,690	
15- 49 .....	300	6,293	13,280	21,759	2,270	87,217	150,328	62,693	18	x	8,568	33,409	66,820	
50- 99 .....	119	6,667	14,041	24,242	2,547	84,873	148,989	62,992	2	x	8,551	35,048	64,865	
100-199 .....	63	6,570	13,619	24,530	3,496	119,871	201,150	81,178	-	-	8,829	36,514	85,132	
200- 499 .....	28	5,663	11,823	22,390	3,828	74,622	146,859	71,925	-	-	8,081	35,137	73,327	
500-1,499 .....	9	4,691	10,273	24,040	5,170	132,750	192,665	55,659	-	-	6,734	35,194	58,558	
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires.	...	...	...	...	...	...	...	...	...	...	1,728	9,805	323	
Total .....	1,457	32,531	68,612	126,036	18,639	541,931	913,357	364,275	659	2,413	46,368	199,059	380,446	
SASKATCHEWAN														
4 .....	306	285	596	988	190	2,979	7,202	4,046	251	859	440	1,490	4,160	
5- 14 .....	248	1,258	2,633	4,501	703	18,545	32,118	12,948	93	437	1,960	7,284	14,077	
15- 49 .....	139	2,426	5,110	9,440	1,928	56,206	86,459	29,969	6	27	3,741	15,823	33,832	
50- 99 .....	31	1,496	3,113	6,289	945	27,476	48,664	20,162	-	-	2,148	9,834	21,040	
100-199 .....	22	2,013	3,952	9,405	2,032	97,099	141,652	42,653	-	-	3,193	16,098	43,602	
200-999 .....	8	2,013	4,261	10,450	3,455	73,513	105,357	28,914	-	-	2,727	14,615	29,566	
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires.	...	...	...	...	...	...	...	...	...	...	751	4,696	268	
Total .....	754	9,491	19,665	41,074	9,255	275,818	421,452	138,692	350	1,323	14,960	69,840	146,543	
ALBERTA														
4 .....	688	745	1,563	2,569	449	10,241	20,578	10,074	523	1,967	1,099	3,780	10,467	
5- 14 .....	578	3,087	6,494	11,500	1,611	43,823	77,683	32,815	191	836	4,452	17,306	35,570	
15- 49 .....	320	6,088	12,888	24,268	3,072	96,508	174,587	76,824	12	x	8,512	37,300	82,240	
50- 99 .....	92	4,554	9,619	19,555	2,698	129,539	197,512	67,988	2	x	6,214	28,805	71,154	
100-199 .....	61	5,903	12,267	26,970	4,893	184,779	282,199	99,578	-	-	8,177	40,169	103,969	
200- 499 .....	24	4,586	10,123	24,098	7,278	164,333	282,272	113,050	-	-	7,506	40,077	116,191	
500-1,499 .....	11	5,799	11,959	26,728	2,457	167,808	243,470	75,013	-	-	7,867	39,439	81,069	
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires.	...	...	...	...	...	...	...	...	...	...	1,628	10,758	(- 38)	
Total .....	1,774	30,764	64,914	135,689	22,458	797,030	1,283,301	475,343	728	2,890	45,455	217,634	500,621	

Province and size group Province et tranche de taille	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE					
	Estab-lish-ments Éta-blisse-ments	Production and related workers Travailleurs de la production et connexes		Cost of fuel and electricity Coût du combustible et de l'électricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises produites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale	
		Number Nombre	Man-hours paid Heures-homme payées						Wages Salaires	Number Nombre		Salaries and wages Traitements et salaires
	No. nomb.	\$'000						\$'000		\$'000		
BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRITORIES -- COLOMBIE-BRITANNIQUE ET YUKON ET TERRITOIRES DU NORD-OUEST												
4 .....	1,389	1,461	2,965	5,567	793	17,827	38,351	20,008	1,041	2,211	8,153	20,679
5- 14 .....	993	5,761	11,900	24,703	3,582	64,094	131,953	64,041	276	8,139	35,495	67,019
15- 49 .....	707	14,404	29,000	66,433	7,724	209,111	389,412	175,728	28	19,192	94,194	184,009
50- 99 .....	204	11,417	23,000	55,154	5,508	194,080	332,508	133,717	-	14,132	73,429	137,897
100- 199 .....	117	12,628	25,457	64,050	9,402	224,740	395,141	165,601	-	16,234	85,362	169,678
200- 499 .....	73	16,972	34,583	91,459	9,634	401,235	642,595	238,921	-	22,336	126,536	249,533
500- 999 .....	24	13,305	27,201	77,638	15,625	214,327	435,075	211,424	-	16,640	101,199	213,939
1,000-1,499 .....	7	6,962	13,763	40,004	8,361	112,677	246,414	126,488	-	8,545	50,559	125,894
1,500- .....	3	6,153	13,250	38,484	6,421	79,612	198,354	112,290	-	7,977	52,039	113,266
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires.	...	...	...	...	...	...	...	...	...	4,592	34,003	(- 107)
Total .....	3,517	89,063	181,122	463,492	67,051	1,517,703	2,809,801	1,248,218	1,343	119,998	660,968	1,281,806

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 8. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1966

No.	Province and size group	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- ible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
CANADA										
1	- 4 .....	11,062	9,822	1,421	23,313	39,276	6,516	205,464	373,794	163,467
2	5- 14 .....	9,155	42,535	9,035	108,870	198,888	23,800	778,647	1,364,704	571,836
3	15- 49 .....	7,289	107,593	39,727	312,228	579,456	59,322	2,140,929	3,810,345	1,643,321
4	50- 99 .....	2,708	101,158	44,179	309,519	586,513	62,591	2,297,641	4,007,531	1,688,712
5	100- 199 .....	1,644	120,858	53,131	369,325	737,875	85,660	3,169,246	5,448,753	2,255,640
6	200- 499 .....	1,066	177,277	63,339	512,428	1,108,166	136,948	4,201,983	7,674,056	3,436,521
7	500- 999 .....	300	125,360	27,955	326,774	818,837	140,220	2,824,452	5,288,254	2,391,781
8	1,000-1,499 .....	81	62,895	9,626	154,828	411,824	76,430	1,423,043	2,700,035	1,233,644
9	1,500- .....	72	164,467	12,565	380,728	1,094,370	140,238	3,601,290	6,635,982	2,966,815
10	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
11	Total .....	33,377	911,965	260,978	2,498,012	5,575,206	731,726	20,642,695	37,303,455	16,351,740
NEWFOUNDLAND										
12	- 4 .....	106	66	3	153	193	36	666	1,440	756
13	5- 14 .....	54	304	43	736	1,025	202	4,113	6,770	2,817
14	15- 49 .....	54	931	202	2,467	3,437	508	10,793	21,143	10,260
15	50- 99 .....	22	1,121	124	2,691	4,515	1,030	21,383	36,748	14,746
16	100- 199 .....	17	1,552	386	4,191	5,454	720	12,807	26,933	13,209
17	200- 999 .....	7	1,608	406	4,481	4,981	440	9,192	18,013	9,119
18	1,000- (1) .....	2	2,615	14	5,960	18,906	6,054	33,621	83,056	42,136
19	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
20	Total .....	262	8,197	1,178	20,677	38,512	8,990	92,576	194,102	93,043
PRINCE EDWARD ISLAND										
21	- 4 .....	81	68	4	152	190	50	1,652	2,515	836
22	5- 14 .....	36	157	60	450	564	125	4,526	6,431	1,763
23	15- 49 .....	25	312	151	991	1,198	222	10,632	14,799	3,946
24	50- 99 .....	5	180	132	641	740	179	5,025	6,923	1,881
25	100-499 .....	5	437	146	1,248	2,111	245	9,683	16,113	6,055
26	Total .....	152	1,154	493	3,482	4,804	821	31,517	46,781	14,480
NOVA SCOTIA										
27	- 4 .....	334	338	26	780	984	163	3,529	7,003	3,369
28	5- 14 .....	266	1,429	152	3,402	4,405	625	14,194	26,968	12,143
29	15- 49 .....	213	3,432	682	8,759	12,447	1,989	51,963	88,362	34,565
30	50- 99 .....	66	2,863	856	7,821	11,269	2,178	53,542	89,380	34,153
31	100-199 .....	19	1,731	445	4,702	7,622	1,112	34,535	55,072	20,179
32	200-499 .....	25	4,932	1,088	13,236	24,466	3,154	110,950	179,686	66,311
33	500- .....	8	6,925	1,121	16,975	38,411	4,919	85,331	165,994	75,982
34	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
35	Total .....	931	21,650	4,370	55,675	99,603	14,140	354,044	612,466	246,702
NEW BRUNSWICK										
36	- 4 .....	265	256	23	579	785	138	4,458	7,567	2,931
37	5- 14 .....	172	794	164	2,031	2,924	508	10,692	19,368	8,264
38	15- 49 .....	149	2,616	445	6,714	9,469	1,490	39,793	68,844	27,177
39	50- 99 .....	48	2,050	357	5,337	7,831	1,953	34,564	57,538	21,738
40	100- 199 .....	32	2,817	785	7,933	13,477	3,186	80,693	120,984	39,448
41	200- 499 .....	17	3,207	1,068	9,472	18,129	6,992	89,314	148,107	52,104
42	500-1,499 .....	7	4,409	515	10,838	24,674	8,494	57,053	124,789	59,634
43	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
44	Total .....	690	16,149	3,357	42,903	77,287	22,761	316,568	547,197	211,295

(1) Publication of these figures was authorized by the firms concerned.



## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 8. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1966

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Province et tranche de taille	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
Number - Nombre	Withdrawals - Re-traits	Male - Hommes		Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
		Male - Hommes	Female - Femmes	Salaries - Traitements								
	\$'000	number	nombre	\$'000			\$'000					
<u>CANADA</u>												
9,435	34,380	2,990	1,507	16,574	15,740	55,850	228,758	403,162	169,582	- 4	1	
3,749	19,786	14,857	6,664	103,645	73,091	302,533	916,402	1,532,105	603,036	5- 14	2	
618	4,489	35,887	13,707	296,958	196,914	876,414	2,454,091	4,204,880	1,729,513	15- 49	3	
57	910	31,944	12,469	280,387	189,750	866,900	2,599,534	4,373,002	1,754,990	50- 99	4	
27	418	41,036	14,580	352,870	229,605	1,090,746	3,557,704	5,917,531	2,344,262	100- 199	5	
8	93	64,238	21,160	537,322	326,014	1,645,488	4,796,232	8,383,151	3,559,792	200- 499	6	
-	-	42,400	12,783	373,927	208,498	1,192,764	3,368,727	5,932,802	2,501,202	500- 999	7	
-	-	20,021	5,601	180,245	98,143	592,069	1,627,687	2,945,979	1,277,701	1,000-1,499	8	
-	-	49,106	11,978	454,305	238,116	1,548,675	4,095,800	7,355,842	3,192,651	1,500-	9	
...	...	51,927	18,226	524,450	70,153	524,450	550,677	674,072	127,527	Sièges sociaux, bureaux de vente et unités auxiliaires.	10	
13,894	60,076	354,406	118,675	3,120,685	1,646,024	8,695,890	24,195,610	41,722,527	17,260,256	Total	11	
<u>TERRE-NEUVE</u>												
115	240	10	3	40	82	233	774	1,576	785	- 4	12	
26	92	81	26	399	454	1,424	6,050	9,118	3,349	5- 14	13	
-	-	275	108	1,693	1,516	5,130	14,681	26,153	11,491	15- 49	14	
-	-	284	87	2,065	1,616	6,580	30,146	49,025	18,277	50- 99	15	
-	-	341	81	1,915	2,360	7,369	13,906	28,418	13,618	100- 199	16	
-	-	147	20	830	2,181	5,811	9,453	18,301	9,174	200- 999	17	
-	-	427	86	4,353	3,142	23,260	33,901	83,497	42,296	1,000- (1)	18	
...	...	109	24	887	133	887	371	487	116	Sièges sociaux, bureaux de vente et unités auxiliaires.	19	
141	332	1,674	435	12,181	11,484	50,694	109,283	216,576	99,107	Total	20	
<u>ÎLE-DU-PRINCE-ÉDOUARD</u>												
84	218	11	3	38	86	229	1,966	2,900	907	- 4	21	
14	58	71	17	310	305	874	5,009	6,960	1,809	5- 14	22	
6	26	114	44	673	621	1,871	12,738	17,129	4,188	15- 49	23	
-	-	47	18	275	377	1,015	5,836	7,853	2,006	50- 99	24	
-	-	145	47	928	775	3,039	12,234	19,447	6,871	100-499	25	
104	301	388	129	2,224	2,164	7,028	37,783	54,290	15,781	Total	26	
<u>NOUVELLE-ÉCOSSE</u>												
297	757	57	35	269	456	1,253	4,250	7,859	3,502	- 4	27	
146	582	331	144	1,714	2,056	6,118	15,847	29,003	12,516	5- 14	28	
9	49	1,198	301	6,998	5,613	19,445	61,276	100,008	36,888	15- 49	29	
-	-	870	215	5,339	4,804	16,608	64,283	102,584	36,816	50- 99	30	
-	-	450	131	2,968	2,757	10,591	42,050	63,945	21,641	100-199	31	
-	-	1,379	334	9,168	7,733	33,634	128,036	198,594	67,257	200-499	32	
-	-	1,217	234	9,568	9,497	47,978	89,863	171,442	76,884	500-	33	
...	...	483	134	4,001	617	4,001	316	293	(- 21)	Sièges sociaux, bureaux de vente et unités auxiliaires.	34	
452	1,388	5,985	1,528	40,023	33,533	139,626	405,922	673,727	255,485	Total	35	
<u>NOUVEAU-BRUNSWICK</u>												
224	599	59	29	296	367	1,081	4,816	8,008	3,016	- 4	36	
83	361	287	109	1,484	1,354	4,408	13,078	22,214	8,724	5- 14	37	
11	x	831	263	4,807	4,155	14,275	49,459	80,521	29,192	15- 49	38	
-	-	627	151	3,635	3,185	11,466	39,269	62,969	22,495	50- 99	39	
1	x	745	204	4,924	4,551	18,401	90,392	132,459	41,021	100- 199	40	
-	-	771	261	6,063	5,307	24,192	103,779	164,652	54,326	200- 499	41	
-	-	812	137	6,088	5,873	30,761	64,605	133,867	60,980	500-1,499	42	
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Sièges sociaux, bureaux de vente et unités auxiliaires.	43	
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	607,070	220,012	Total	44	

(1) La publication de ces chiffres a été autorisée par les firmes intéressées.

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 8. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1966 - Continued

No.	Province and size group	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disés produ- ites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000		\$'000			
QUEBEC										
1	- 4 .....	3,667	3,288	438	7,804	12,216	2,000	84,880	138,975	52,564
2	5- 14 .....	2,897	13,236	3,460	35,472	58,345	6,726	282,212	457,122	170,793
3	15- 49 .....	2,423	33,630	17,321	108,460	179,171	15,612	655,574	1,152,532	488,688
4	50- 99 .....	910	30,527	19,891	107,927	178,617	17,688	685,551	1,198,916	500,162
5	100- 199 .....	503	34,806	20,549	119,807	213,379	21,746	778,470	1,388,205	601,822
6	200- 499 .....	335	54,150	22,629	165,535	329,619	43,725	1,306,088	2,345,002	1,024,629
7	500- 999 .....	96	41,340	9,213	109,867	261,412	51,438	990,061	1,876,670	855,330
8	1,000-1,499 .....	26	19,388	3,463	48,488	121,355	27,755	334,303	717,283	368,045
9	1,500- .....	20	36,692	4,429	90,974	236,051	31,003	522,843	1,189,825	642,765
10	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
11	Total .....	10,877	267,057	101,393	794,333	1,590,164	217,693	5,639,982	10,464,530	4,704,799
ONTARIO										
12	- 4 .....	3,769	3,267	530	7,829	13,809	2,259	68,528	130,337	60,057
13	5- 14 .....	3,500	16,130	3,362	41,270	80,524	8,821	292,252	531,674	234,627
14	15- 49 .....	2,964	43,090	15,822	125,664	245,902	23,675	898,414	1,623,012	716,964
15	50- 99 .....	1,195	43,683	18,090	132,674	265,957	26,854	1,022,718	1,818,884	787,932
16	100- 199 .....	782	54,681	25,279	169,423	348,912	36,523	1,518,312	2,642,615	1,124,515
17	200- 499 .....	536	85,998	33,581	253,779	560,410	57,277	1,880,770	3,647,229	1,762,152
18	500- 999 .....	153	59,826	15,123	158,333	402,677	54,088	1,241,560	2,422,950	1,165,538
19	1,000-1,499 .....	41	31,445	4,854	78,640	213,064	33,704	875,844	1,553,452	660,244
20	1,500- .....	46	115,768	8,030	264,413	781,420	96,547	2,914,486	5,082,418	2,136,150
21	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
22	Total .....	12,986	453,888	124,671	1,232,025	2,912,675	339,748	10,712,883	19,452,570	8,648,180
MANITOBA										
23	- 4 .....	541	436	76	1,078	1,779	339	9,760	18,467	8,385
24	5- 14 .....	394	1,741	480	4,656	8,121	1,056	35,330	59,918	24,611
25	15- 49 .....	292	4,279	1,953	12,934	22,830	2,391	90,927	156,797	65,508
26	50- 99 .....	117	4,504	2,096	13,935	25,307	2,570	91,657	157,912	65,863
27	100- 199 .....	73	5,029	2,587	15,606	29,869	3,902	142,980	238,744	94,383
28	200- 499 .....	30	4,779	1,537	13,399	27,521	4,257	113,130	203,244	87,171
29	500-1,499 .....	9	4,244	665	10,958	25,651	5,502	122,816	183,918	57,034
30	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
31	Total .....	1,456	25,012	9,394	72,566	141,077	20,017	606,600	1,019,000	402,954
SASKATCHEWAN										
32	- 4 .....	321	297	40	688	1,190	254	4,240	9,088	4,938
33	5- 14 .....	249	1,137	180	2,790	4,913	711	17,185	31,367	13,558
34	15- 49 .....	140	2,235	327	5,308	10,476	1,897	61,132	95,439	33,490
35	50- 99 .....	32	1,421	245	3,473	7,427	1,124	33,212	58,709	25,322
36	100-999 .....	32	3,811	473	8,850	22,851	5,717	194,763	275,778	77,226
37	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
38	Total .....	774	8,901	1,265	21,109	46,857	9,703	310,533	470,381	154,534

TABLEAU 8. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Province et tranche de taille	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés							
					Number - Nombre	Salaries and wages - Traitements et salaires						
Male - Hommes	Female - Femmes	Salaries - Traitements										
Number - Nombre	Withdrawals - Retraits	number - nombre			\$'000	\$'000						
QUÉBEC												
3,120	10,908	1,095	300	5,023	5,121	17,239	91,968	147,683	54,218	- 4	1	
1,363	6,993	4,887	1,572	30,395	23,155	88,739	323,689	506,907	179,491	5- 14	2	
343	2,254	11,177	3,994	87,936	66,122	267,107	735,226	1,251,111	509,634	15- 49	3	
25	338	9,384	3,700	81,125	63,502	259,742	771,013	1,299,793	516,028	50- 99	4	
13	x	10,346	3,530	86,874	69,231	300,252	874,280	1,497,105	616,651	100- 199	5	
6	x	20,016	6,340	163,276	103,135	492,895	1,498,151	2,579,363	1,071,191	200- 499	6	
-	-	13,214	3,994	116,227	67,761	377,639	1,302,884	2,221,650	889,027	500- 999	7	
-	-	6,617	1,713	55,503	31,181	176,857	378,478	767,552	374,361	1,000-1,499	8	
-	-	15,126	3,108	124,413	59,355	360,465	577,662	1,280,100	675,555	1,500-	9	
...	...	20,568	7,023	202,604	27,591	202,604	224,327	285,532	62,784	Sièges sociaux, bureaux de vente et unités auxiliaires.	10	
4,870	20,730	112,430	35,274	953,375	516,154	2,543,539	6,777,676	11,836,796	4,948,941	Total	11	
ONTARIO												
3,407	13,573	890	555	5,764	5,242	19,573	78,907	143,483	62,825	- 4	12	
1,452	8,301	5,719	2,843	44,083	28,054	124,607	351,848	604,191	248,261	5- 14	13	
202	1,764	14,513	6,344	133,286	79,769	379,189	1,032,144	1,791,897	754,608	15- 49	14	
25	x	15,418	6,525	143,265	83,716	409,222	1,173,350	2,003,684	824,085	50- 99	15	
13	x	21,346	8,455	194,952	109,761	543,864	1,728,999	2,905,277	1,180,863	100- 199	16	
2	x	32,067	11,490	279,719	163,136	840,130	2,144,330	3,963,225	1,818,877	200- 499	17	
-	-	22,574	7,139	202,416	104,662	605,093	1,423,731	2,664,458	1,233,398	500- 999	18	
-	-	10,859	3,222	101,661	50,380	314,725	1,024,575	1,736,842	697,490	1,000-1,499	19	
-	-	31,650	8,534	308,626	163,982	1,090,046	3,349,695	5,704,323	2,325,997	1,500-	20	
...	...	22,936	8,749	245,236	31,685	245,236	254,694	316,179	63,163	Sièges sociaux, bureaux de vente et unités auxiliaires.	21	
5,101	24,304	177,972	63,856	1,659,009	820,387	4,571,684	12,562,273	21,833,559	9,209,568	Total	22	
MANITOBA												
481	1,677	139	107	819	758	2,598	10,549	19,479	8,617	- 4	23	
129	670	647	347	4,467	3,215	12,588	43,717	69,602	25,935	5- 14	24	
16	95	1,536	550	11,776	8,318	34,605	104,794	174,167	69,179	15- 49	25	
-	-	1,213	577	10,542	8,390	35,849	102,520	170,557	67,647	50- 99	26	
-	-	1,963	643	14,867	10,222	44,736	159,905	258,607	97,691	100- 199	27	
-	-	2,015	647	14,894	8,978	42,415	129,839	222,399	89,514	200- 499	28	
-	-	1,553	441	11,243	6,903	36,894	128,419	190,486	57,737	500-1,499	29	
...	...	1,351	388	10,365	1,739	10,365	2,705	3,251	564	Sièges sociaux, bureaux de vente et unités auxiliaires.	30	
626	2,442	10,417	3,700	78,974	48,523	220,051	682,448	1,108,547	416,884	Total	31	
SASKATCHEWAN												
256	924	89	68	544	494	1,734	4,671	9,718	5,125	- 4	32	
83	356	416	260	2,895	1,993	7,808	20,726	35,869	14,511	5- 14	33	
7	38	974	297	6,819	3,833	17,295	72,890	110,202	36,300	15- 49	34	
-	-	504	149	3,773	2,319	11,200	36,617	62,721	25,903	50- 99	35	
-	-	1,602	410	11,962	6,296	34,813	209,752	292,862	79,368	100-999	36	
...	...	612	142	5,096	754	5,096	1,753	1,668	256	Sièges sociaux, bureaux de vente et unités auxiliaires.	37	
346	1,318	4,197	1,326	31,090	15,689	77,947	346,409	512,980	161,463	Total	38	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 8. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1966 - Concluded

No.	Province and size group	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disés pro- duites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
	<u>ALBERTA</u>									
1	- 4 .....	672	662	94	1,566	2,742	500	11,856	22,875	10,607
2	5- 14 .....	576	2,748	382	6,596	12,541	1,611	48,850	85,342	35,492
3	15- 49 .....	335	5,155	913	12,799	25,682	3,086	93,049	172,187	77,671
4	50- 99 .....	98	4,238	678	10,220	22,030	3,145	134,697	212,778	78,899
5	100- 199 .....	63	5,743	793	13,808	31,825	4,820	219,622	332,312	110,320
6	200- 499 .....	32	5,456	799	13,423	34,500	8,472	215,254	369,443	148,877
7	500-1,499 .....	8	3,313	1,532	9,839	23,287	2,643	169,497	234,083	65,331
8	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
9	Total .....	1,784	27,315	5,191	68,251	152,607	24,277	892,825	1,429,020	527,197
	<u>BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRITORIES</u>									
10	- 4 .....	1,306	1,144	187	2,684	5,388	778	15,896	35,528	19,025
11	5- 14 .....	1,011	4,859	752	11,466	25,527	3,416	69,293	139,745	67,768
12	15- 49 .....	694	11,913	1,911	28,131	68,844	8,452	228,652	417,231	185,052
13	50- 99 .....	215	10,571	1,710	24,801	62,820	5,868	215,290	369,742	158,016
14	100-199 .....	127	12,195	1,965	28,427	74,145	11,101	251,825	460,772	200,735
15	200-499 .....	77	16,043	2,065	36,467	102,182	10,300	444,631	710,375	268,076
16	500-999 .....	24	12,329	798	26,892	83,191	19,281	253,899	455,451	186,502
17	1,000- .....	11	13,588	278	28,121	89,522	14,380	205,681	478,565	263,380
18	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
19	Total .....	3,465	82,642	9,666	186,992	511,619	73,577	1,685,166	3,067,409	1,348,554

TABLEAU 8. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1966 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Province et tranche de taille	No.			
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale						
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés									
					Number - Nombre				Salaries and wages - Traitements et salaires					
												Male - Hommes	Female - Femmes	Salaries - Traitements
Number - Nombre	With- drawals - Re- traits													
	\$'000	number - nombre		\$'000			\$'000							
<u>ALBERTA</u>														
487	1,921	237	127	1,310	1,120	4,051	13,647	25,091	11,039	- 4 .....	1			
179	925	858	449	6,010	4,437	18,550	57,944	96,488	37,772	5- 14 .....	2			
9	x	1,882	505	13,624	8,455	39,306	112,247	197,027	83,536	15- 49 .....	3			
2	x	1,390	339	10,538	6,645	32,568	144,988	224,977	80,874	50- 99 .....	4			
-	-	1,846	388	13,840	8,770	45,665	236,485	352,956	115,740	100- 199 .....	5			
-	-	2,959	719	21,662	9,933	56,163	247,725	405,059	151,763	200- 499 .....	6			
-	-	1,296	349	11,326	6,490	34,613	182,339	250,743	69,183	500-1,499 .....	7			
...	...	1,411	350	12,071	1,761	12,071	638	670	62	Sièges sociaux, bureaux de vente et unités auxi- liaires.	8			
677	2,939	11,879	3,226	90,382	47,611	242,988	996,012	1,553,011	549,970	Total .....	9			
<u>COLOMBIE-BRITANNIQUE ET YUKON ET TERRITOIRES DU NORD-OUEST</u>														
964	3,563	403	280	2,471	2,014	7,859	17,210	37,364	19,546	- 4 .....	10			
274	1,448	1,560	897	11,888	8,068	37,415	78,493	151,752	70,666	5- 14 .....	11			
15	133	3,387	1,301	29,347	18,512	98,191	258,635	456,665	194,495	15- 49 .....	12			
5	150	2,207	708	19,830	15,196	82,650	231,512	388,839	160,859	50- 99 .....	13			
-	-	2,858	882	24,593	17,900	98,738	273,230	485,336	204,223	100-199 .....	14			
-	-	4,519	1,205	38,864	23,832	141,045	496,367	771,323	278,101	200-499 .....	15			
-	-	2,937	649	26,554	16,713	109,745	277,840	481,883	188,472	500-999 .....	16			
-	-	3,004	709	28,392	17,579	117,914	213,245	489,137	266,335	1,000- .....	17			
...	...	3,737	1,179	38,389	4,916	38,389	63,768	63,672	346	Sièges sociaux, bureaux de vente et unités auxi- liaires.	18			
1,258	5,294	24,612	7,810	220,327	124,730	731,946	1,910,300	3,325,972	1,383,044	Total .....	19			

TABLE 9. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1965

Industry group and size group Groupe d'industries et tranche de taille	MANUFACTURING ACTIVITY -- ACTIVITÉ MANUFACTURIÈRE							TOTAL ACTIVITY -- ACTIVITÉ TOTALE				
	Estab-lish-ments Éta-blis-se-ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec-tricity Coût du combus-tible et de l'élec-tricité	Cost of materials and supplies used Coût des ma-tières et four-nitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan-dises pro-duites à la fabrique	Value added -- manufacturing activity Valeur ajoutée -- activité manufacturière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added -- total activity Valeur ajoutée -- activité totale
		Number Nombre	Men-hours Heures-homme payées	Wages Salaires						Number Nombre	With-drawals Re-traits	
Wood Industries -- Industrie du bois:	No. -- nomb.	'000			\$'000			\$'000	\$'000		\$'000	
49 .....	3,782	26,750	58,197	92,921	11,894	226,206	443,555	210,145	x	31,717	116,835	217,361
50- 199 .....	358	28,135	61,721	114,231	11,339	301,968	545,660	236,664	4	32,698	140,770	241,224
200-1,499 .....	66	23,504	49,384	115,080	6,331	290,003	498,365	208,368	-	26,369	134,866	210,208
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	805	6,468	102
Total .....	4,206	78,389	169,301	322,232	29,564	818,177	1,487,600	655,177	x	91,589	398,939	668,894
Furniture and fixture industries -- Industrie du meuble et des articles d'ameublement:												
4 .....	1,195	1,044	2,176	3,139	268	10,365	22,577	12,041	1,228	1,168	3,510	12,258
5- 14 .....	502	3,087	6,610	10,694	668	20,383	43,547	22,764	291	3,766	13,570	23,345
15- 49 .....	346	7,660	16,345	28,052	1,159	67,153	128,340	61,014	42	305	9,443	62,782
50-199 .....	193	14,299	31,358	53,116	2,044	115,159	232,803	117,783	4	17,504	72,335	119,391
200-999 .....	26	6,612	14,275	25,504	1,109	44,555	97,947	53,724	-	8,385	36,047	54,386
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	108	778	(~ 61)
Total .....	2,262	32,702	70,964	120,506	5,248	257,614	525,213	267,327	1,565	40,374	164,112	272,100
Primary metal industries -- Industrie métallique primaire:												
4 .....	58	73	145	243	55	824	1,768	903	219	93	339	927
5- 14 .....	63	469	966	1,992	191	8,587	13,407	5,046	14	592	2,644	5,312
15- 199 .....	208	10,867	23,490	51,360	7,478	330,815	468,470	132,845	3	13,500	69,202	136,390
200- 499 .....	34	8,612	18,948	45,650	13,610	164,537	281,049	109,498	-	10,721	58,724	111,705
500- 999 .....	21	12,216	26,784	71,440	25,053	238,433	479,073	198,073	-	15,475	94,552	202,835
1,000-1,499 .....	6	5,586	12,481	32,844	12,244	83,789	166,547	70,179	-	7,076	42,580	70,613
1,500- .....	11	45,620	96,149	274,954	61,327	589,364	1,443,518	816,315	-	56,899	337,230	839,626
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	2,980	24,799	(~ 1,860)
Total .....	401	83,443	178,964	478,482	119,957	1,436,349	2,854,069	1,332,858	67	107,336	650,070	1,365,549



Groupe d'industries et tranche de taille

606,153

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1965 - Continued  
 TABLEAU 9. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPEES PAR ETABLISSEMENT, 1965 - suite

Industry group and size group Groupe d'industries et tranche de taille	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE					
	Estab-lish-ments Éta-blis-se-ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and electricity Coût du combustible et de l'élec-tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan-dises produites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale
		Number Nombre	Mon-hours paid Heures-homme payées	Wages Salaires						Number Nombre	Salaries and wages Traitements et salaires	
	No. nomb.	\$'000				\$'000					\$'000	
Electrical products industries -- Industrie des appareils et du matériel électrique:												
4 .....	65	90	178	315	35	1,729	3,078	1,356	23	x	599	1,425
5- 14 .....	107	644	1,313	2,457	183	12,052	20,281	8,668	7	x	4,276	9,065
15- 99 .....	292	13,820	28,610	48,974	3,047	199,803	360,731	162,218	10	96	18,836	170,119
200- 999 .....	114	32,693	68,367	141,066	7,215	476,202	898,800	444,358	-	-	225,743	459,647
1,000-1,499 .....	6	4,841	10,186	24,326	1,403	71,636	139,307	69,003	-	-	38,734	84,652
1,500- .....	11	17,835	39,033	95,529	3,057	208,329	480,342	276,853	-	-	165,788	293,328
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	70,469	42,522
Total .....	595	69,923	147,687	312,667	14,939	969,754	1,902,539	962,655	40	236	584,665	1,060,757
Non-metallic mineral products industries -- Industrie des produits minéraux non métalliques:												
14 .....	832	3,357	7,180	13,035	2,882	41,884	84,231	40,017	367	1,434	4,336	41,450
15- 49 .....	314	6,351	14,675	28,650	7,854	82,398	178,100	88,782	10	72	8,392	93,262
50- 99 .....	91	4,756	10,873	22,670	7,580	63,038	138,389	69,483	-	-	30,503	72,990
100- 199 .....	64	6,858	15,601	35,579	19,850	75,887	239,041	145,069	-	-	8,866	147,436
200- 499 .....	39	9,095	20,787	49,505	17,475	92,930	263,358	155,509	-	-	11,787	162,620
500-1,499 .....	11	7,649	16,747	38,912	6,785	47,357	134,863	81,293	-	-	8,977	81,858
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	19,588	5,074
Total .....	1,351	38,246	85,863	188,351	62,425	403,493	1,037,982	580,154	377	1,506	51,218	604,689
Food and beverage industries -- Industrie des aliments et boissons:												
4 .....	2,569	2,285	4,860	7,105	2,904	94,463	132,240	35,028	2,205	7,523	4,149	38,045
5- 14 .....	2,373	10,115	21,806	32,818	10,024	324,783	460,173	124,710	1,282	5,932	18,089	138,906
15- 99 .....	1,735	39,837	85,246	138,167	31,482	1,307,599	1,897,353	569,286	131	x	255,889	600,089
200-199 .....	237	23,630	50,408	86,197	14,686	712,262	1,072,328	349,965	4	x	35,804	362,780
500-999 .....	167	31,406	66,197	128,623	15,941	837,220	1,413,500	568,006	-	-	48,831	597,120
1,000- .....	40	18,635	39,874	82,541	8,447	522,330	888,750	359,551	-	-	26,876	370,095
1,500- .....	9	9,202	19,550	47,316	4,198	383,795	564,456	182,897	-	-	22,889	188,440
Total .....	7,150	135,110	287,942	522,768	87,681	4,182,451	6,428,799	2,189,443	3,622	x	220,700	2,295,474
Tobacco products industries -- Industrie du tabac:												
499 .....	32	3,321	6,575	13,140	791	126,363	197,298	69,089	4	7	3,804	69,588
500-1,499 .....	6	4,559	9,074	22,188	644	92,650	182,474	89,287	-	-	5,233	89,181
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	...	...	...	...	...	...	...	...	...	7,507	1,226
Total .....	38	7,880	15,649	35,328	1,435	919,013	350,779	158,376	4	7	10,952	159,869

# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLE 9. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1965 - Continued

TABLÉAU 9. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1965 - suite

Industry group and size group Groupe d'industries et tranche de taille	Estab-lish-ments Éta-blis-sements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE					
		Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- disées produites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manu-fac-turière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale	
		Number Nombre	Mon- hours paid Heures-homme payées	Wages Salaires						Number Nombre	Salaries and wages Traitements et salaires		
No. nomb.		'000		\$'000		\$'000		\$'000			\$'000		
Rubber industries -- Industrie du caoutchouc:													
- 4 .....	14	19	35	64	10	220	463	242	9	x	27	98	251
5- 14 .....	13	68	146	263	21	599	1,377	761	1	x	98	439	858
15- 49 .....	20	410	841	1,591	222	6,443	10,992	4,422	-	-	576	2,697	4,656
50- 99 .....	11	648	1,382	2,299	187	6,313	14,516	8,042	-	-	803	3,267	8,193
100-199 .....	8	810	1,733	3,366	397	9,238	9,098	9,098	-	-	1,104	5,127	9,310
200-499 .....	14	3,316	7,320	14,956	1,372	42,776	89,498	45,840	-	-	4,423	21,800	46,182
500-999 .....	10	5,253	10,930	23,171	1,600	49,175	120,438	69,557	-	-	7,276	34,838	78,231
1,000- .....	6	7,661	16,452	40,228	2,898	108,288	218,410	109,468	-	-	9,190	50,069	110,085
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	2,709	15,816	1,900
Total .....	96	18,185	38,839	85,938	6,707	223,052	474,489	247,429	10	39	26,206	134,151	259,667
Leather industries -- Industrie du cuir:													
- 4 .....	93	87	186	231	24	810	1,695	878	80	228	108	301	921
5- 14 .....	111	803	1,698	2,216	89	4,914	9,769	4,757	64	312	953	2,843	5,036
15- 49 .....	156	3,795	7,756	11,016	362	22,527	44,801	22,007	23	x	4,387	14,346	22,786
50- 99 .....	75	4,531	9,256	13,319	388	27,108	52,752	25,776	4	41	5,292	17,401	26,452
100-999 .....	109	18,667	38,403	58,043	1,720	118,108	234,039	114,072	1	x	21,686	73,771	115,084
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	159	1,145	(- 71)
Total .....	544	28,083	57,298	84,825	2,584	173,468	343,055	167,491	172	726	32,585	109,806	170,208
Textile industries -- Industrie textile:													
- 4 .....	202	245	506	673	72	2,212	4,829	2,561	175	x	299	872	2,685
5- 49 .....	513	7,184	15,304	21,162	1,503	78,302	133,988	55,198	149	935	8,843	30,620	57,829
50- 99 .....	93	5,256	11,412	16,070	1,151	63,138	108,863	44,925	11	x	6,359	22,952	46,185
100-199 .....	64	7,776	17,007	26,654	2,051	88,881	155,621	66,878	-	-	9,066	34,846	68,151
200-499 .....	60	16,240	35,427	59,079	4,700	194,970	332,428	138,759	-	-	19,486	78,449	140,785
500-999 .....	20	11,602	24,856	43,705	3,713	135,621	239,122	100,270	-	-	14,069	58,534	100,319
1,000- .....	8	12,219	26,237	49,711	6,157	146,711	301,806	149,812	-	-	15,170	64,928	150,156
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	3,384	23,880	3,485
Total .....	960	60,522	130,748	217,054	19,348	709,835	1,276,657	558,403	335	1,777	76,676	315,082	569,574



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 9. SELECTED PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1965 - Continued  
TABLEAU 9. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPEES PAR ETABLISSEMENT, 1965 - suite

Industry group and size group Groupe d'industries et tranche de taille	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE						
	Estab- lish- ments Éta- blisse- ments	Production and related workers Travailleurs de la production et connexes		Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- disées pro- duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufac- turière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés	Value added - total activity Valeur ajoutée - activité totale			
		Number Nombre	Man- hours paid Heures- homme payées										
											Wages Salaires		
No. — nomb.	'000	'000	\$'000	\$'000	\$'000	\$'000	Number — Nombre	With- drawals Re- traits	Number — Nombre	Salaries and wages Traitements et salaires			
Knitting mills -- Bonneterie:													
- 4 .....	38	52	105	128	19	1,519	2,405	765	26	69	66	190	771
5- 14 .....	58	426	926	1,152	71	8,920	12,685	3,772	18	60	529	1,626	3,774
15- 49 .....	133	3,505	7,496	9,639	358	38,580	61,972	23,318	13	97	4,014	12,498	23,334
50- 99 .....	61	3,866	8,454	11,204	378	29,870	55,542	24,744	1	x	4,342	14,209	24,874
100-199 .....	45	5,544	11,880	17,033	574	46,808	84,276	37,738	2	x	6,182	21,030	37,819
200-499 .....	23	5,910	12,577	16,500	741	38,965	75,166	36,421	-	-	6,644	20,653	36,423
500-999 .....	3	1,608	3,153	4,045	188	9,673	16,844	8,112	-	-	1,509	5,719	8,068
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	384	2,735	(- 156)
Total .....	361	20,911	44,591	59,701	2,329	174,335	308,890	134,871	60	277	24,070	78,661	134,907
Clothing industries -- Industrie du vêtement:													
- 4 .....	443	503	982	1,572	109	14,272	21,668	7,603	358	x	692	2,297	7,692
5- 14 .....	524	3,457	6,904	10,339	260	43,477	69,670	26,694	260	x	4,372	14,695	27,078
15- 49 .....	784	19,078	37,964	55,958	856	140,069	251,617	112,563	188	1,220	22,417	73,814	113,091
50-1,499 .....	564	61,630	122,176	172,417	2,358	375,034	720,445	348,551	40	416	70,841	228,818	351,015
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	337	2,107	(- 183)
Total .....	2,315	84,668	168,026	240,286	3,584	572,833	1,063,401	495,411	846	4,225	98,659	321,730	498,694
Paper and allied industries -- Industrie du papier et produits connexes:													
- 4 .....	37	53	109	182	14	1,124	2,029	882	23	x	70	249	928
5- 14 .....	98	662	1,385	2,293	195	9,725	17,309	7,472	21	117	889	3,551	7,728
15- 49 .....	163	3,780	8,069	14,232	1,488	60,239	105,433	43,669	3	32	4,875	21,040	44,546
50- 99 .....	88	4,920	10,707	20,030	3,889	78,138	135,048	53,316	-	-	6,240	28,666	55,323
100- 499 .....	158	29,154	64,445	144,995	39,368	521,567	985,723	434,061	-	-	37,909	200,125	441,384
500- 999 .....	36	20,991	46,226	122,604	53,651	349,424	775,899	373,776	-	-	25,936	157,381	378,547
1,000-1,499 .....	16	16,871	36,749	99,285	42,749	262,342	614,706	307,663	-	-	19,834	122,376	310,090
1,500- .....	5	7,563	16,382	46,794	16,984	102,954	245,848	126,587	-	-	8,814	55,580	127,133
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	5,613	45,458	(- 1,061)
Total .....	601	84,962	184,072	250,434	158,338	1,385,512	2,881,996	1,347,426	47	x	110,180	634,425	1,364,618

# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 9. CERTAINES STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1965 - fin

MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE													TOTAL ACTIVITY - ACTIVITÉ TOTALE			
Industry group and size group Groupe d'industries et tranche de taille	Estab-lish-ments Éta-blis-sements	Production and related workers Travailleurs de la production et connexes			Cost of fuel and electricity Coût du combustible et de l'électricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises produites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	Working owners and partners Propriétaires et associés actifs		Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale			
		Number Nombre	Man-hours Heures-homme payées	Wages Salaires					Number Nombre	Withdrawals Re-traits	Number Nombre	Salaries and wages Traitements et salaires				
	No. nomb.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000			
Printing, publishing and allied industries -- Imprimerie, édition et industries connexes:																
- 4 .....	1,529	2,968	5,588	255	15,739	41,417	25,510	1,233	5,257	2,200	8,620	25,792				
5- 14 .....	1,071	10,862	22,642	902	35,324	98,070	62,262	370	2,213	8,417	37,431	63,192				
15- 49 .....	556	18,925	42,100	1,348	57,871	173,373	114,858	31	296	14,215	70,392	117,685				
50- 99 .....	167	7,218	14,753	1,034	35,971	146,638	95,109	-	-	11,689	61,087	99,130				
100-199 .....	81	6,727	13,872	36,586	47,025	150,721	103,326	-	-	11,066	60,076	104,786				
200-999 .....	54	11,255	23,308	61,895	1,922	97,670	208,047	-	-	20,559	116,630	212,157				
1,000- .....	7	3,802	7,173	25,810	1,066	41,535	168,379	-	-	10,299	65,919	125,516				
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	292	2,071	- 57				
Total .....	3,465	44,746	91,861	7,560	346,678	1,085,229	734,729	1,634	7,765	78,737	422,225	748,200				
Petroleum and coal products industries -- Industrie des dérivés du pétrole et du charbon:																
- 4 .....	12	20	44	93	37	989	1,669	-	-	36	184	669				
5- 14 .....	17	69	139	309	143	2,334	2,459	-	-	138	682	2,525				
15- 49 .....	20	311	683	1,663	405	16,368	25,647	-	-	537	3,088	10,137				
50- 99 .....	13	765	1,651	4,373	1,919	97,350	127,431	-	-	1,007	6,261	30,132				
100- 199 .....	15	1,605	3,342	10,421	4,457	322,503	402,735	-	-	2,301	16,243	75,075				
200- 499 .....	9	1,980	4,256	13,263	3,680	368,865	453,092	-	-	2,857	20,145	86,235				
500-1,499 .....	4	2,075	4,397	13,284	1,935	346,902	415,510	-	-	2,972	21,516	67,251				
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	4,482	34,705	- 2,171				
Total .....	90	6,825	14,513	43,387	12,576	1,155,311	1,430,572	-	-	14,330	102,825	269,854				
Chemical and chemical products industries -- Indus- trie chimique et des produits connexes:																
-199 .....	1,053	16,451	35,311	73,817	28,767	483,853	995,807	151	x	31,313	168,090	542,344				
200-499 .....	46	7,298	15,492	34,947	9,742	160,909	384,298	-	-	13,676	75,276	223,146				
500-999 .....	13	5,411	11,602	30,387	11,188	122,942	302,121	-	-	9,439	58,613	176,545				
1,000- * .....	6	5,897	12,718	34,199	20,254	120,507	291,094	-	-	16,547	110,422	167,236				
Total .....	1,118	35,057	75,122	173,350	69,951	888,211	1,973,320	151	x	70,975	412,402	1,109,272				
Miscellaneous manufacturing industries -- Industries manufacturières diverses:																
- 4 .....	1,251	2,618	4,158	394	9,906	27,044	17,005	1,046	4,967	1,570	5,453	17,617				
5- 49 .....	1,181	13,879	29,458	49,868	2,750	104,326	231,673	275	1,920	18,536	76,414	140,018				
50- 99 .....	167	9,039	19,255	31,020	1,578	83,732	169,531	-	-	11,718	48,540	91,596				
100-199 .....	81	8,618	18,290	30,568	1,615	83,205	175,219	-	-	11,417	48,549	98,805				
200-499 .....	33	6,860	15,202	27,747	1,371	57,551	138,101	-	-	9,722	46,054	87,975				
500- .....	9	5,012	10,368	24,124	955	55,385	127,103	-	-	8,713	49,846	91,350				
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	948	5,337	1,399				
Total .....	2,722	44,657	95,190	167,486	8,664	394,106	868,672	1,321	6,887	62,624	280,194	528,759				

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1966

No.	Industry group and total employed per establishment	Estab-lish-ments - Éta-blisse-ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combust- ible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disés produites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
1 WOOD INDUSTRIES										
2	- 14	2,713	8,166	160	17,872	29,347	3,651	64,560	134,586	66,055
3	15 - 49	774	17,151	412	37,985	66,886	7,734	171,186	320,878	143,757
4	50 - 199	364	27,333	1,472	63,121	125,344	12,416	331,761	603,155	259,710
5	200 - 499	55	14,004	1,057	31,274	74,212	4,248	172,444	313,942	140,219
6	500 -	13	8,936	468	18,738	52,505	2,688	139,980	220,235	82,829
7	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
8	TOTAL	3,919	75,590	3,569	168,990	348,294	30,737	879,931	1,592,797	692,570
9 FURNITURE AND FIXTURE INDUSTRIES										
10	- 4	1,198	945	97	2,133	3,447	263	10,732	24,389	13,497
11	5 - 14	496	2,670	357	6,405	11,405	605	23,271	48,594	24,884
12	15 - 49	354	6,694	1,205	16,969	30,431	1,215	69,421	135,988	66,536
13	50 - 199	203	13,100	2,139	33,318	59,711	2,164	125,375	259,565	134,230
14	200 - 499	27	6,014	557	14,340	26,317	1,072	45,152	103,157	58,187
14A	500 - 999	4	1,615	342	4,013	8,646	306	14,162	31,018	16,687
15	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
16	TOTAL	2,282	31,038	4,697	77,178	139,956	5,626	288,113	602,711	314,021
17 PRIMARY METAL INDUSTRIES										
18	- 4	47	59	-	115	194	32	671	1,285	586
19	5 - 99	234	6,184	186	13,763	29,338	3,880	160,539	239,768	74,987
20	100 - 199	48	5,032	181	11,050	27,446	3,462	207,664	285,322	77,976
21	200 - 499	40	9,541	247	21,008	52,567	14,805	202,411	330,630	120,515
22	500 - 999	19	10,786	53	23,149	65,000	24,047	237,331	426,799	172,789
23	1,000 -	20	55,170	309	116,342	343,801	82,004	784,880	1,801,325	940,348
24	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
25	TOTAL	408	86,772	976	185,427	518,347	128,229	1,593,497	3,085,130	1,387,202
26 METAL FABRICATING INDUSTRIES										
27	- 4	1,045	1,284	27	2,673	5,120	628	11,731	30,168	18,012
28	5 - 14	1,176	7,102	262	15,447	33,318	2,269	61,339	143,114	80,966
29	15 - 49	986	18,593	1,539	43,316	95,154	5,532	206,498	439,037	233,321
30	50 - 99	296	14,784	1,510	35,649	79,632	4,235	205,108	403,146	196,162
31	100 - 199	169	15,752	1,569	38,004	85,971	4,718	242,746	468,423	225,668
32	200 - 499	106	21,487	2,574	51,840	127,792	7,540	362,422	703,217	338,080
33	500 - 999	28	14,375	287	30,943	88,212	3,894	227,325	443,073	215,087
34	1,000 -	5	5,699	343	12,106	37,163	1,157	53,238	133,517	80,639
35	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
36	TOTAL	3,811	99,076	8,111	229,977	552,362	29,974	1,370,407	2,763,696	1,387,936
37 MACHINERY INDUSTRIES										
38	- 4	92	131	1	261	516	67	3,507	6,211	2,774
39	5 - 14	189	1,083	35	2,358	5,188	333	17,625	34,776	17,862
40	15 - 49	203	3,807	125	8,318	18,748	961	52,237	103,588	52,999
41	50 - 99	97	4,538	231	10,463	23,904	1,100	80,868	152,237	73,725
42	100 - 999	135	21,921	1,071	49,834	120,966	4,876	367,875	720,901	370,797
43	1,000 - 1,499	5	4,199	88	9,242	25,899	1,140	110,074	180,352	70,218
44	1,500 -	5	9,432	177	21,500	62,795	2,048	134,942	266,151	134,389
45	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
46	TOTAL	726	45,111	1,728	101,976	258,016	10,527	767,127	1,464,217	722,764
47 TRANSPORTATION EQUIPMENT INDUSTRIES										
48	- 99	644	8,512	961	19,957	42,352	2,071	114,897	217,966	105,674
49	100 - 199	64	6,345	796	15,020	32,934	2,086	103,022	184,796	81,470
50	200 - 999	70	20,365	3,435	51,288	122,492	6,480	355,755	644,367	289,022
51	1,000 -	27	67,153	894	149,600	438,088	19,154	2,063,983	3,191,285	1,135,469
52	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
53	TOTAL	805	102,375	6,086	235,866	635,866	29,791	2,637,656	4,238,414	1,611,634



## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 10. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1966

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et total de personnes occupées par établissement		No
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
Number - Nombre	Withdrawals - Re-traits				Number - Nombre	Salaries and wages - Traitements et salaires							
		Male - Hommes	Female - Femmes	Salaries - Traitements									
	\$'000	number - nombre		\$'000			\$'000						
INDUSTRIE DU BOIS													1
2,322	5,972	987	254	5,546	9,567	34,893	71,718	143,590	68,178	-	14	2	
98		2,535	586	17,583	20,684	84,469	189,250	344,195	149,050	15	49	3	
2		3,486	785	28,012	33,076	153,356	360,003	634,450	263,148	50	199	4	
-	-	1,633	369	13,390	17,063	87,602	193,879	336,986	141,689	200	499	5	
-	-	993	282	9,508	10,679	62,013	150,854	234,983	86,682	500	-	6	
-	-	603	265	6,783	868	6,783	3,235	2,973	136			7	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.												7	
2,422	6,508	10,237	2,541	80,822	91,937	429,116	968,940	1,697,178	708,883	TOTAL		8	
INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT													9
1,226	4,474	109	26	498	1,177	3,944	11,187	24,975	13,636	-	4	10	
298	1,553	482	171	3,362	3,680	14,767	24,573	50,386	25,418	5	14	11	
33	311	1,175	540	10,548	9,614	40,979	74,546	142,682	68,286	15	49	12	
4	102	2,188	1,027	21,594	18,454	81,305	135,944	271,707	136,021	50	199	13	
-	-	1,164	421	9,968	8,156	36,285	51,222	110,247	59,169	200	499	14	
-	-	299	142	3,043	2,398	11,689	14,585	31,318	16,589	500	999	14A	
-	-	98	21	812	119	812	66	-	66			15	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.												15	
1,561	6,440	5,515	2,348	49,825	43,558	189,781	312,123	631,315	319,054	TOTAL		16	
INDUSTRIE METALLIQUE PRIMAIRE													17
43	171	16	1	68	76	262	679	1,305	597	-	4	18	
22	116	1,002	335	9,216	7,707	38,554	191,827	272,435	76,485	5	99	19	
-	-	976	278	9,314	6,467	36,760	221,549	300,778	79,550	100	199	20	
-	-	1,966	493	16,915	12,247	69,482	222,455	353,316	122,686	200	499	21	
-	-	2,448	510	22,273	13,757	87,273	458,565	643,995	172,584	500	999	22	
-	-	12,586	1,827	110,856	69,892	454,657	814,559	1,854,894	964,249	1,000	-	23	
-	-	2,300	1,159	29,569	3,459	29,569	2,604	1,449	1,155			24	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.												24	
65	286	21,294	4,603	198,211	113,645	716,557	1,912,239	3,428,172	1,414,996	TOTAL		25	
INDUSTRIE DES PRODUITS METALLIQUES													26
852	3,822	283	57	1,535	1,651	6,655	12,699	31,508	18,377	-	4	27	
352	2,307	1,639	625	12,714	9,628	46,032	69,915	153,591	82,897	5	14	28	
37	317	4,353	1,533	40,897	26,018	136,050	244,971	488,689	245,210	15	49	29	
6		3,380	1,108	31,386	20,782	111,017	233,342	435,970	201,745	50	99	30	
1		4,482	1,472	38,073	23,275	124,044	297,050	532,731	236,198	100	199	31	
-	-	6,910	2,073	58,914	33,044	186,706	418,510	770,462	350,478	200	499	32	
-	-	3,727	854	31,517	19,243	119,729	257,061	487,406	229,721	500	999	33	
-	-	1,409	351	12,592	7,802	49,755	62,847	144,611	82,277	1,000	-	34	
-	-	1,405	463	14,780	1,868	14,780	662	-	662			35	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.												35	
1,248		27,588	8,536	242,408	143,311	794,770	1,597,057	3,044,967	1,446,240	TOTAL		36	
INDUSTRIE DE LA MACHINERIE													37
36	157	66	18	452	216	968	3,888	6,763	2,967	-	4	38	
23	153	373	156	3,242	1,647	8,430	20,829	39,145	19,148	5	14	39	
7	47	1,119	393	10,208	5,444	28,957	65,592	120,614	57,343	15	49	40	
9	194	1,580	520	14,285	6,869	38,190	103,561	180,196	79,299	50	99	41	
-	-	9,658	2,883	81,078	35,533	202,044	502,452	907,803	428,204	100	999	42	
-	-	1,201	374	10,640	5,862	36,539	142,387	219,030	77,780	1,000	1,499	43	
-	-	2,634	751	24,561	12,994	87,356	144,582	383,139	241,920	1,500	-	44	
-	-	5,852	1,034	52,601	6,886	52,601	14,631	32,539	18,348			45	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.												45	
75	551	22,483	6,129	197,067	75,451	455,083	997,922	1,889,229	925,008	TOTAL		46	
INDUSTRIE DU MATERIEL DE TRANSPORT													47
270	1,080	1,612	581	13,937	11,666	56,289	130,431	236,760	109,046	-	99	48	
4		1,530	506	12,960	9,177	45,893	116,004	202,110	85,129	100	199	49	
-	-	6,082	1,719	49,800	31,601	172,292	409,580	714,946	306,896	200	999	50	
-	-	18,905	4,241	182,871	91,193	620,959	2,448,691	3,646,188	1,204,924	1,000	-	51	
-	-	2,591	704	27,296	3,295	27,296	144,964	185,023	41,183			52	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.												52	
274		30,720	7,751	286,863	146,932	922,729	3,249,670	4,985,026	1,747,178	TOTAL		53	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1966 - Continued

No.	Industry group and total employed per establishment	Estab-lish-ments Éta-blisse-ments	MANUFACTURING ACTIVITY -- ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added -- manufacturing activity Valeur ajoutée -- activité manufacturière
			Male Hommes	Female Femmes	Man- hours paid Heures- homme payées	Wages Salaires				
			number - nombre		'000			\$'000		
1 ELECTRICAL PRODUCTS INDUSTRIES										
1A	- 4	66	68	11	158	279	34	1,821	3,076	1,308
2	5 - 49	270	2,481	1,576	8,486	15,040	929	66,948	116,759	52,257
3	50 - 99	99	3,451	1,853	11,186	20,882	1,278	80,196	145,477	67,771
4	100 - 999	185	26,357	15,186	87,769	181,180	8,886	661,306	1,199,268	558,732
5	1,000 - 1,499	8	4,712	1,788	13,702	33,294	1,528	104,970	191,121	95,326
6	1,500 -	11	14,359	5,911	44,039	112,757	3,231	233,909	530,854	326,504
7	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
8	TOTAL	639	51,428	26,325	165,340	363,433	15,886	1,149,149	2,186,554	1,101,899
9 NON-METALLIC MINERAL PRODUCTS INDUSTRIES										
10	- 4	394	539	13	1,120	1,939	430	6,170	13,851	7,359
11	5 - 14	410	2,565	61	5,661	10,863	2,507	33,717	68,115	32,508
12	15 - 49	349	6,771	322	16,018	32,350	8,248	86,749	191,789	98,189
13	50 - 99	101	5,217	266	12,312	27,937	10,321	77,041	181,590	95,587
14	100 - 199	65	6,815	349	15,790	39,124	18,446	77,140	235,181	142,180
15	200 - 499	39	8,182	230	19,156	48,785	19,033	89,215	270,755	163,785
16	500 - 1,499	12	6,707	1,524	18,887	45,122	8,406	57,175	160,163	96,014
17	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
18	TOTAL	1,370	36,796	2,765	88,943	206,120	67,391	427,208	1,121,442	635,622
19 FOOD AND BEVERAGE INDUSTRIES										
20	- 4	2,376	1,978	307	4,862	7,283	2,896	96,164	133,911	35,312
21	5 - 14	2,316	8,408	1,738	21,995	34,444	9,832	352,035	487,714	127,825
22	15 - 99	1,758	30,429	10,703	87,827	152,466	33,221	1,436,313	2,065,097	612,718
23	100 - 199	279	18,373	7,759	55,971	102,366	15,955	868,200	1,279,330	409,307
24	200 - 499	170	23,979	10,143	72,405	147,410	17,655	994,655	1,650,725	651,755
25	500 - 999	36	12,011	5,532	36,124	81,524	7,770	517,972	871,699	349,179
26	1,000 - *	10	6,961	2,400	19,207	49,652	4,564	374,238	573,520	199,906
27	TOTAL	6,945	102,139	38,582	298,392	575,146	91,893	4,639,577	7,061,996	2,386,001
28 TOBACCO PRODUCTS INDUSTRIES										
29	- 49	9	80	34	240	402	49	2,691	3,828	1,537
30	50 - 99	4	132	43	356	712	69	5,170	7,883	3,070
31	100 - 499	15	1,584	1,361	5,836	12,338	712	152,203	223,797	72,662
32	500 -	6	2,014	2,571	9,280	23,478	710	105,273	194,309	92,600
33	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
34	TOTAL	34	3,810	4,009	15,712	36,929	1,540	265,336	429,816	169,869
35 RUBBER INDUSTRIES										
36	- 4	14	17	5	46	83	7	180	431	265
37	5 - 14	17	86	12	200	412	40	1,123	2,552	1,411
38	15 - 49	18	287	65	753	1,568	183	6,600	11,738	4,983
39	50 - 99	11	450	167	1,320	2,326	242	6,770	15,060	8,291
40	100 - 199	13	1,074	297	2,902	6,002	726	19,605	38,914	19,099
41	200 - 499	16	2,883	1,048	8,512	17,775	1,631	51,160	102,192	50,655
42	500 - 999	8	3,253	943	9,084	21,699	1,466	47,818	117,080	70,829
43	1,000 -	7	7,169	1,823	18,895	46,005	3,229	127,083	252,572	129,315
44	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
45	TOTAL	104	15,219	4,360	41,712	95,870	7,523	260,339	540,540	284,848
46 LEATHER INDUSTRIES										
47	- 4	94	59	34	183	257	27	963	1,998	1,008
48	5 - 14	111	401	396	1,632	2,373	87	5,338	10,289	4,907
49	15 - 49	150	1,869	1,758	7,435	11,237	373	23,202	46,161	22,724
50	50 - 999	182	11,588	11,742	47,398	76,462	2,100	163,193	312,462	153,121
51	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
52	TOTAL	537	13,917	13,930	56,648	90,329	2,587	192,696	370,910	181,760

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 10. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et total de personnes occupées par établissement		No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
					Number - Nombre	Salaries and wages - Traitements et salaires							
										Male - Hommes			
Number - Nombre	With- drawals - Re- traits	\$'000	number - nombre	\$'000			\$'000						
											IND. DES APPAREILS & DU MATERIEL ELECT.		1
26	99	41	11	240	131	519	2,069	3,381	1,362	-	4	1A	
13	85	1,118	501	10,465	5,676	25,506	80,204	132,490	54,958	5	49	2	
6	87	1,294	548	11,792	7,146	32,674	89,790	157,123	69,856	50	99	3	
-	-	12,451	4,258	107,039	58,252	288,219	773,726	1,334,316	583,902	100	999	4	
-	-	2,372	699	20,424	9,571	53,718	136,269	238,464	112,178	1,000	1,499	5	
-	-	8,737	2,270	75,644	31,277	188,401	298,354	614,600	345,868	1,500		6	
-	-	9,650	2,795	81,302	12,445	81,302	123,219	169,046	47,025			7	
45	271	35,663	11,082	306,907	124,498	670,340	1,503,629	2,649,419	1,215,149	TOTAL		8	
											IND. DES PRODUITS MINERAUX NON METALLIQUES		9
260	950	146	28	699	726	2,637	6,620	14,673	7,738	-	4	10	
77	408	593	154	3,986	3,373	14,849	36,621	72,291	33,835	5	14	11	
13	103	1,473	383	11,798	8,949	44,148	96,955	206,036	102,510	15	49	12	
-	-	1,204	316	9,856	7,003	37,833	88,737	196,199	98,195	50	99	13	
-	-	1,733	389	13,655	9,286	52,779	90,582	250,904	145,071	100	199	14	
-	-	2,180	430	16,642	11,022	65,426	104,001	292,270	170,839	200	499	15	
-	-	1,199	380	10,162	9,810	55,284	70,317	175,900	98,529	500	1,499	16	
-	-	2,149	871	21,974	3,020	21,974	40,626	47,965	6,967	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		17	
350	1,460	10,677	2,951	88,811	53,189	294,931	534,459	1,256,237	663,685	TOTAL		18	
											INDUSTRIE DES ALIMENTS ET BOISSONS		19
2,058	7,169	945	774	4,859	4,004	12,142	109,939	150,386	38,043	-	4	20	
1,233	5,910	5,291	2,354	29,398	17,791	63,842	435,965	585,407	142,072	5	14	21	
131	685	19,297	4,941	126,363	65,370	278,830	1,630,329	2,292,800	648,699	15	99	22	
4	42	10,608	2,465	73,310	39,205	175,676	961,267	1,386,650	424,981	100	199	23	
3	60	14,819	3,039	102,506	51,980	249,916	1,165,361	1,846,660	679,270	200	499	24	
-	-	6,198	1,436	46,958	25,177	128,482	569,666	934,615	360,573	500	999	25	
-	-	11,010	3,323	99,454	23,694	149,105	458,776	663,132	204,900	1,000	*	26	
3,429	14,065	68,168	18,332	482,848	227,221	1,057,994	5,329,304	7,859,650	2,498,537	TOTAL		27	
											INDUSTRIE DU TABAC		28
3	-	13	4	74	131	476	2,697	3,832	1,534	-	49	29	
-	-	56	18	578	249	1,289	5,289	8,000	3,067	50	99	30	
-	-	266	99	2,567	3,310	14,905	152,606	224,417	72,840	100	499	31	
-	-	446	202	4,849	5,233	28,327	105,743	194,413	92,234	500		32	
-	-	930	324	8,492	1,254	8,492	3,256	4,655	1,346	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		33	
3	-	1,711	647	16,560	10,177	53,489	269,591	435,316	171,022	TOTAL		34	
											INDUSTRIE DU CAOUTCHOUC		35
6	20	7	2	49	31	132	229	488	286	-	4	36	
3	45	35	11	291	144	703	1,344	2,868	1,505	5	14	37	
-	-	97	44	1,045	493	2,613	8,060	13,587	5,447	15	49	38	
-	-	136	46	1,294	799	3,620	7,768	16,233	8,455	50	99	39	
-	-	334	96	2,626	1,801	8,628	21,954	42,187	20,047	100	199	40	
-	-	1,051	368	8,503	5,350	26,278	66,700	118,856	52,089	200	499	41	
-	-	1,261	433	11,430	5,890	33,129	61,406	137,967	79,937	500	999	42	
-	-	1,199	337	9,363	10,528	55,368	144,902	271,080	130,591	1,000		43	
-	-	2,187	598	18,281	2,785	18,281	10,385	11,701	814	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		44	
9	65	6,307	1,935	52,882	27,821	148,753	322,749	614,966	299,171	TOTAL		45	
											INDUSTRIE DU CUIR		46
81	253	15	5	75	113	332	1,044	2,224	1,045	-	4	47	
52	249	121	51	788	969	3,160	6,136	11,302	5,184	5	14	48	
19	-	394	209	3,455	4,230	14,692	25,249	48,984	23,587	15	49	49	
2	-	2,194	1,197	19,647	26,721	96,109	172,418	321,556	153,884	50	999	50	
-	-	326	230	3,376	556	3,376	225	-	225-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		51	
154	677	3,050	1,692	27,342	32,589	117,671	205,073	384,067	183,474	TOTAL		52	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1966 - Continued

No.	Industry group and total employed per establishment	Estab-lish-ments - Éta-blis-se-ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises produites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufacturière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures-homme payées	Wages - Salaires				
			number - nombre		'000	\$'000				
1 TEXTILE INDUSTRIES										
1A	- 4	199	113	131	481	690	79	2,778	5,724	2,913
2	5 - 49	528	3,520	3,763	15,440	22,869	1,556	83,026	146,009	63,405
3	50 - 99	96	3,060	2,546	12,251	18,886	1,488	81,460	137,602	55,182
4	100 - 199	66	4,462	3,530	17,208	28,625	2,115	102,716	165,914	63,209
5	200 - 499	63	10,764	6,010	36,321	62,988	5,609	211,884	361,085	153,281
6	500 - 999	20	7,737	3,261	23,874	45,320	3,456	133,551	238,284	105,224
7	1,000 -	8	8,579	2,452	24,680	51,231	6,003	151,822	292,289	133,254
8	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
9	TOTAL	980	38,235	21,693	130,255	230,609	20,306	767,236	1,346,906	576,469
10 KNITTING MILLS										
11	- 4	47	20	53	156	215	29	1,591	2,335	818
12	5 - 14	57	175	251	900	1,322	68	8,249	11,773	3,742
13	15 - 49	111	993	1,981	6,302	8,892	356	37,387	59,929	22,806
14	50 - 99	67	1,244	3,058	9,291	13,038	432	39,312	69,236	30,054
15	100 - 199	38	1,592	3,402	10,566	16,285	478	41,765	77,064	36,270
16	200 - 499	24	2,024	4,063	12,726	18,136	854	41,730	82,810	40,645
17	500 - 999	3	487	1,150	3,169	4,060	184	9,227	17,785	8,686
18	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
19	TOTAL	347	6,535	13,958	43,110	61,948	2,401	179,261	320,931	143,020
20 CLOTHING INDUSTRIES										
21	- 14	980	1,429	2,524	7,934	12,676	397	63,812	101,403	38,442
22	15 - 49	788	4,643	14,592	38,266	59,211	907	145,633	268,575	123,094
23	50 -	565	13,192	49,797	124,541	186,738	2,548	407,558	782,597	382,130
24	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
25	TOTAL	2,333	19,264	66,913	170,741	258,626	3,853	617,003	1,152,575	543,666
27 PAPER AND ALLIED INDUSTRIES										
28	- 4	42	54	7	129	218	18	1,308	2,350	1,028
29	5 - 49	260	3,035	1,431	9,563	17,243	1,804	73,110	126,725	52,772
30	50 - 99	100	4,076	1,601	12,228	23,941	3,866	94,114	162,506	66,192
31	100 - 499	158	23,843	4,822	62,961	150,164	37,492	541,603	1,010,628	440,592
32	500 - 999	42	23,534	832	54,017	156,845	67,358	445,130	931,791	423,155
33	1,000 - 1,499	12	11,803	82	26,405	78,617	27,758	194,505	457,457	237,084
34	1,500 -	9	13,212	82	29,096	87,648	33,186	209,644	474,207	233,760
35	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
36	TOTAL	623	79,557	8,857	194,400	514,675	171,482	1,559,415	3,165,664	1,454,583
37 PRINTING, PUBLISHING AND ALLIED INDUSTRIES										
38	- 4	1,525	1,184	188	2,810	5,586	356	16,922	43,481	26,247
39	5 - 14	1,084	4,272	1,043	10,978	23,843	993	37,174	104,788	66,760
40	15 - 49	586	7,505	2,381	20,275	47,772	1,424	67,302	193,489	125,634
41	50 - 99	167	5,442	1,847	14,848	37,426	1,049	59,149	168,182	108,702
42	100 - 199	80	5,528	1,410	14,210	38,559	1,012	52,310	160,177	108,617
43	200 - 499	46	5,706	1,941	15,741	44,106	1,407	69,823	229,354	159,595
44	500 - 999	13	3,879	943	9,997	29,850	848	49,622	142,799	94,498
45	1,000 -	6	3,327	241	6,742	24,777	1,110	42,614	162,394	118,652
46	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
47	TOTAL	3,507	36,843	9,994	95,600	251,918	8,199	394,917	1,204,664	808,704
48 PETROLEUM AND COAL PRODUCTS INDUSTRIES										
49	- 14	29	110	1	236	530	208	4,273	7,847	3,425
50	15 - 99	30	985	7	2,123	5,918	1,999	109,593	143,388	34,968
51	100 - 199	17	1,731	-	3,698	12,776	5,018	358,011	448,649	88,224
52	200 - 499	9	1,931	4	4,340	14,402	3,772	396,537	486,925	93,220
53	500 - 1,499	4	2,039	24	4,608	15,155	2,402	353,772	408,498	56,631
54	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
55	TOTAL	89	6,796	36	15,005	48,780	13,399	1,222,187	1,495,308	276,468

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 10. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et total de personnes occupées par établissement		No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés								
Number - Nombre	With-drawals - Re-traits				Number - Nombre	Salaries and wages - Traitements et salaires							
		Male - Hommes	Female - Femmes	Salaries - Traitements									
	\$'000	number - nombre		\$'000			\$'000						
INDUSTRIE TEXTILE											1		
169	638	47	16	282	307	973	3,127	6,101	2,981	- 4	1A		
154	1,021	1,098	661	10,820	9,042	33,688	91,141	155,857	65,241	5 - 49	2		
12	308	688	444	7,696	6,738	26,582	87,735	144,778	56,243	50 - 99	3		
-	-	939	502	8,864	9,433	37,488	114,926	178,480	63,832	100 - 199	4		
-	-	2,349	1,101	20,466	20,224	83,454	238,715	389,860	155,710	200 - 499	5		
-	-	1,958	661	16,954	13,617	62,275	136,788	241,297	105,137	500 - 999	6		
-	-	2,390	719	17,231	14,140	68,462	158,139	298,658	133,022	1,000 -	7		
-	-	2,481	1,266	28,492	3,747	28,492	29,605	32,781	3,065	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	8		
335	1,967	11,950	5,370	110,805	77,248	341,414	860,176	1,447,813	585,232	TOTAL	9		
BONNETERIE											10		
28	83	9	3	49	85	264	1,608	2,353	819	- 4	11		
13	49	67	33	521	526	1,843	8,274	11,780	3,731	5 - 14	12		
10	88	282	158	2,751	3,414	11,643	38,280	61,014	22,893	15 - 49	13		
1	-	318	213	3,802	4,833	16,840	41,155	71,304	30,305	50 - 99	14		
2	-	315	208	3,488	5,517	19,773	43,113	78,526	36,387	100 - 199	15		
-	-	421	393	4,891	6,901	23,028	42,452	83,521	40,682	200 - 499	16		
-	-	185	109	1,723	1,931	5,783	9,281	17,785	8,632	500 - 999	17		
-	-	253	149	3,304	402	3,304	173	6	167-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	18		
54	266	1,850	1,266	20,529	23,609	82,478	184,336	326,288	143,283	TOTAL	19		
INDUSTRIE DU VETEMENT											20		
598	2,618	799	371	5,957	5,123	18,633	66,399	104,497	39,022	- 14	21		
187	1,227	2,002	1,315	18,546	22,552	77,757	151,173	275,035	124,135	15 - 49	22		
32	-	4,787	3,980	51,089	71,756	243,828	429,457	806,320	384,516	50 -	23		
-	-	174	103	1,826	277	1,826	105	9	98-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	25		
817	-	7,762	5,769	83,418	99,708	342,044	647,134	1,185,860	547,574	TOTAL	26		
INDUSTRIE DU PAPIER ET PRODUITS CONNEXES											27		
22	109	21	3	103	85	321	1,442	2,527	1,072	- 4	28		
19	161	897	386	8,381	5,749	25,625	81,772	136,731	54,206	5 - 49	29		
-	-	1,089	414	10,220	7,180	34,161	102,119	171,343	66,977	50 - 99	30		
-	-	6,666	2,118	59,742	37,449	209,905	585,734	1,059,639	445,789	100 - 499	31		
-	-	4,475	1,047	40,674	29,888	197,518	466,001	964,254	435,725	500 - 999	32		
-	-	2,350	456	22,155	14,691	100,771	199,882	465,583	239,874	1,000 - 1,499	33		
-	-	1,735	381	16,586	15,410	104,234	213,944	479,825	235,088	1,500 -	34		
-	-	4,506	1,882	54,584	6,388	54,584	60,687	59,019	1,608-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	35		
41	270	21,739	6,687	212,445	116,840	727,120	1,711,580	3,338,922	1,477,123	TOTAL	36		
IMPRIMERIE, EDITION ET INDUSTRIES CONNEXES											37		
1,205	5,224	514	338	3,475	2,224	9,061	18,650	45,560	26,629	- 4	38		
352	2,312	1,953	1,324	16,035	8,592	39,877	39,939	107,906	67,125	5 - 14	39		
31	-	3,142	1,954	30,691	14,982	78,463	74,852	203,283	127,989	15 - 49	40		
2	-	2,756	1,723	27,155	11,768	64,581	65,500	177,418	111,473	50 - 99	41		
-	-	2,672	1,619	25,897	11,229	64,456	59,973	169,733	111,006	100 - 199	42		
-	-	4,196	2,438	39,550	14,281	83,656	78,643	242,234	163,411	200 - 499	43		
-	-	2,709	1,429	27,027	8,960	56,877	53,899	147,171	94,892	500 - 999	44		
-	-	3,883	2,217	39,489	9,668	64,266	43,347	162,515	118,040	1,000 -	45		
-	-	194	98	2,424	292	2,424	54	-	54-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	46		
1,590	7,850	22,019	13,140	211,744	81,996	463,662	434,856	1,255,821	820,512	TOTAL	47		
IND. DES DERIVES DU PETROLE ET DU CHARBON											48		
-	-	74	18	596	203	1,125	5,204	8,957	3,614	- 14	49		
-	-	392	77	3,192	1,461	9,110	122,246	161,771	40,833	15 - 99	50		
-	-	758	75	7,071	2,564	19,847	365,556	457,175	89,997	100 - 199	51		
-	-	787	88	7,484	2,810	21,886	418,808	510,760	94,713	200 - 499	52		
-	-	812	92	8,197	2,967	23,351	381,736	437,311	57,375	500 - 1,499	53		
-	-	3,513	1,885	44,332	5,358	44,332	3,646	1,031	2,615-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	54		
-	-	6,336	2,235	70,872	15,403	119,653	1,297,196	1,577,005	283,917	TOTAL	55		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 10. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1966 - Concluded

No.	Industry group and total employed per establishment	Estab-lish-ments - Éta-blisse-ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises produites à la fabrique	Value added — manufacturing activity — Valeur ajoutée — activité manufacturière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures-homme payées	Wages — Salaires				
1 CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES										
2	- 14	585	1,374	221	3,350	6,470	1,649	54,092	98,114	43,838
3	15 - 199	494	11,996	3,042	32,267	71,465	25,882	451,524	933,049	464,385
4	200 - 499	53	6,516	1,871	17,984	43,013	15,501	207,360	482,680	269,819
5	500 - *	20	10,918	1,187	26,015	74,093	37,527	271,625	660,356	351,539
6	TOTAL	1,152	30,804	6,321	79,617	195,042	80,559	984,601	2,174,198	1,129,581
7 MISCELLANEOUS MANUFACTURING INDUSTRIES										
8	- 4	1,222	987	249	2,525	4,473	433	10,128	27,830	17,421
9	5 - 14	728	3,365	990	9,131	17,003	994	31,514	73,914	42,275
10	15 - 49	496	6,655	3,230	20,958	38,018	2,069	82,450	181,038	98,228
11	50 - 99	182	5,676	4,153	20,856	35,000	1,783	88,957	181,060	90,996
12	100 - 199	89	5,214	4,411	20,391	36,219	1,711	95,193	194,918	102,051
13	200 - 499	37	5,083	2,746	16,761	32,130	1,623	74,501	167,475	93,982
14	500 -	12	3,680	2,289	12,482	30,095	1,210	64,298	158,751	98,171
15	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
16	TOTAL	2,766	30,660	18,068	103,125	192,938	9,822	447,041	984,986	543,123





## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1966

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
1	PULP AND PAPER MILLS									
	15 — 49	9	293	—	661	1,234	629	3,206	6,708	2,855
	50 — 99	13	352	6	1,926	4,715	2,435	13,281	26,894	11,364
	100 — 199	22	2,451	172	5,877	13,763	5,212	36,810	75,925	34,434
	200 — 499	32	9,141	256	21,098	57,275	27,345	185,466	395,180	184,372
	500 — 999	37	22,099	405	49,989	147,483	66,901	400,787	861,292	395,894
	1,000 — 1,499	12	11,303	82	26,405	78,617	27,758	154,505	457,457	237,084
	1,500 —	9	13,212	82	29,096	87,648	33,186	209,644	474,207	233,760
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	134	59,851	1,003	135,053	390,735	163,467	1,043,720	2,297,662	1,100,261
2	SAWMILLS AND PLANING MILLS									
	— 4	1,023	962	—	2,103	2,952	618	5,307	14,256	7,990
	5 — 14	572	3,884	37	8,424	13,681	2,038	25,000	56,124	28,781
	15 — 49	472	10,920	69	23,946	41,731	5,858	106,245	200,569	89,681
	50 — 99	127	7,915	24	17,566	34,639	4,162	96,669	172,337	73,735
	100 — 199	63	7,309	49	16,037	35,268	4,025	91,323	166,516	68,442
	200 — 499	28	7,313	32	15,089	40,260	2,452	104,019	181,928	77,983
	500 —	7	4,717	11	9,757	28,096	1,047	84,260	125,930	43,779
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	2,292	43,020	222	92,983	196,677	20,198	512,822	917,661	390,390
3	MISCELLANEOUS MACHINERY & EQPT. MFRS.									
	— 4	66	84	—	164	349	45	2,727	4,653	1,988
	5 — 14	152	864	24	1,869	4,222	259	14,058	28,113	14,666
	15 — 49	152	2,941	71	6,381	14,890	724	40,620	81,474	42,137
	50 — 99	76	3,516	202	8,195	19,408	870	67,966	126,050	59,891
	100 — 199	50	4,522	146	10,065	24,736	1,038	77,304	143,014	68,801
	200 — 499	47	8,904	379	20,328	51,390	1,815	149,003	287,064	146,455
	500 — 999	10	3,932	211	8,980	21,699	981	55,672	121,120	68,754
	1,000 —	4	4,994	90	11,867	32,633	935	56,872	140,085	76,820
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	557	29,757	1,123	67,849	169,327	6,668	464,222	931,574	479,512
4	IRON AND STEEL MILLS									
	— 99	6	216	—	526	1,154	188	1,123	3,535	2,453
	100 — 199	14	1,750	—	3,810	9,871	1,503	39,994	65,711	25,619
	200 — 499	12	2,941	1	6,598	16,920	5,623	64,706	111,307	44,171
	500 — 1,499	6	3,988	—	8,801	23,486	6,415	47,562	111,488	60,820
	1,500 — *	5	28,838	250	60,470	185,214	35,768	415,633	963,350	515,165
	TOTAL	43	37,733	251	80,205	236,645	49,497	569,019	1,255,392	648,228
5	MOTOR VEHICLE MFRS.									
	50 — 499	11	1,229	5	2,696	6,041	317	33,656	49,875	14,932
	500 — 1,499	4	2,275	71	5,029	11,923	779	99,183	127,413	32,334
	1,500 —	4	25,831	335	58,228	185,588	7,896	1,433,407	1,988,481	565,755
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	19	29,335	411	65,953	203,552	8,993	1,566,246	2,165,769	613,021
6	COMMUNICATIONS EQUIPMENT MFRS.									
	— 4	19	17	4	42	73	9	422	730	308
	5 — 14	28	116	67	382	732	46	1,716	3,601	1,908
	15 — 49	43	411	519	1,929	3,371	136	8,556	17,641	10,052
	50 — 99	24	571	822	2,996	5,282	164	9,161	22,426	13,748
	100 — 199	22	903	1,448	4,931	8,047	220	18,583	39,560	23,204
	200 — 499	16	1,101	2,893	8,227	14,096	392	22,130	58,393	36,438
	500 — 1,499	9	2,023	2,106	8,745	19,471	506	40,064	96,912	64,351
	1,500 — *	7	7,469	5,171	26,989	66,838	1,172	112,009	267,615	175,431
	TOTAL	168	12,611	13,030	54,242	117,910	2,644	212,640	506,878	325,440

TOTAL ACTIVITY – ACTIVITÉ TOTALE

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Industrie et total de personnes occupées par établissement	R a n g
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees		Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number — Nombre	Salaries and wages — Traitements et salaires	Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Valeur totale des expédi- tions et autres revenus	Valeur ajoutée— activité totale		
		Male — Hommes	Female — Femmes	Salaries — Traitements							
	\$'000	number - nombre		\$'000			\$'000				
IND. DES PATES ET PAPIERS											
-	-	43	6	294	342	1,529	3,267	6,772	2,867	15 - 49	
-	-	115	28	1,062	1,001	5,776	13,385	26,926	11,293	50 - 99	
-	-	437	112	3,753	3,172	17,556	38,358	77,393	34,245	100 - 199	
-	-	2,057	404	17,443	11,858	74,718	193,479	403,495	185,187	200 - 499	
-	-	3,555	744	32,472	26,803	179,955	413,910	877,793	399,292	500 - 999	
-	-	2,350	456	22,155	14,651	100,771	199,882	465,583	239,874	1,000 - 1,499	
-	-	1,735	381	16,586	15,410	104,234	213,944	479,825	235,088	1,500 -	
-	-	158	66	1,709	224	1,709	130	-	130-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
-	-	10,450	2,197	95,514	73,501	486,249	1,076,354	2,337,787	1,107,717	TOTAL	
SCIERIES ET ATELIERS DE RABOTAGE											
1,080	1,741	53	4	141	1,019	3,093	5,754	14,834	8,120	- 4	
400	1,377	385	84	1,922	4,390	15,603	28,312	60,110	29,629	5 - 14	
70	-	1,337	239	8,624	12,565	50,405	114,236	210,039	91,041	15 - 49	
-	-	893	184	6,581	9,016	41,220	106,102	182,665	74,718	50 - 99	
2	-	698	122	6,511	8,378	41,779	96,575	171,956	68,628	100 - 199	
-	-	993	152	7,748	8,490	48,008	111,793	190,420	78,750	200 - 499	
-	-	370	62	3,352	5,160	31,448	90,133	132,055	44,031	500 -	
-	-	23	16	323	39	323	20	1	19-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
1,552	3,466	4,952	863	35,202	49,057	231,879	552,926	962,079	394,899	TOTAL	
MFRS. DE MACHINES ET MATERIEL DIVERS											
25	116	47	16	348	147	697	3,073	5,147	2,160	- 4	
16	112	308	133	2,700	1,329	6,922	17,018	32,058	15,772	5 - 14	
5	33	892	302	8,207	4,206	23,097	52,275	96,250	45,158	15 - 49	
3	109	1,253	422	11,427	5,393	30,835	87,992	150,082	64,007	50 - 99	
-	-	1,798	585	15,478	7,051	40,215	103,327	179,861	81,654	100 - 199	
-	-	3,821	1,148	31,541	14,252	82,931	201,474	352,918	161,327	200 - 499	
-	-	2,217	612	18,081	6,972	39,780	80,450	156,223	79,137	500 - 999	
-	-	1,703	503	14,556	7,290	47,188	66,346	150,908	78,164	1,000 -	
-	-	523	118	4,086	641	4,086	11,589	17,734	6,585	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
49	370	12,562	3,839	106,424	47,281	275,751	623,543	1,141,181	533,963	TOTAL	
IND. DU FER ET DE L'ACIER											
-	-	34	5	245	255	1,398	1,144	3,550	2,455	- 99	
-	-	287	93	2,642	2,130	12,513	41,269	67,005	25,651	100 - 199	
-	-	714	145	5,721	3,801	22,641	68,142	114,879	43,909	200 - 499	
-	-	798	154	7,161	4,940	30,647	54,651	120,503	62,801	500 - 1,499	
-	-	4,842	943	47,140	34,873	232,353	419,627	971,769	519,634	1,500 - *	
-	-	6,675	1,340	62,908	45,999	299,552	584,832	1,277,713	654,451	TOTAL	
MFRS. DE VEHICULES AUTOMOBILES											
-	-	495	119	3,525	1,848	9,566	45,208	64,075	16,496	50 - 499	
-	-	791	200	6,342	3,337	18,265	102,206	132,261	33,678	500 - 1,499	
-	-	6,729	1,395	70,702	34,290	256,290	1,757,187	2,372,160	625,539	1,500 -	
-	-	2,394	638	24,831	3,032	24,831	144,839	185,023	41,309	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
-	-	10,409	2,352	105,400	42,507	308,952	2,049,439	2,753,520	717,023	TOTAL	
MFRS. DE MATERIEL DE TELECOMMUNICATION											
6	22	14	2	75	37	148	455	771	316	- 4	
2	-	51	27	453	261	1,185	2,063	4,106	2,066	5 - 14	
2	-	237	108	2,451	1,275	5,822	10,279	19,811	10,585	15 - 49	
-	-	283	120	2,698	1,796	7,980	10,131	23,733	14,126	50 - 99	
-	-	494	245	4,750	3,090	12,797	21,566	42,926	23,790	100 - 199	
-	-	944	293	7,914	5,231	22,010	36,468	72,364	37,142	200 - 499	
-	-	2,125	558	18,380	6,812	37,851	61,963	123,829	69,192	500 - 1,499	
-	-	5,758	1,577	48,773	19,975	115,610	160,762	331,504	190,629	1,500 - *	
10	58	9,906	2,930	85,494	38,477	203,904	303,686	619,045	347,848	TOTAL	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1966 - Continued

R a n k	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disées pro- duites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
7	COMMERCIAL PRINTING									
	- 4	956	859	130	2,036	4,021	270	9,787	24,231	14,188
	5 - 14	568	2,559	665	6,713	14,828	587	23,659	59,745	35,537
	15 - 49	348	4,877	1,680	13,481	31,596	926	46,732	122,644	75,758
	50 - 99	89	3,311	1,240	9,290	22,773	567	38,702	93,285	54,541
	100 - 199	36	2,862	912	7,874	20,506	448	34,402	81,829	48,007
	200 - 499	22	2,725	1,680	9,145	22,640	648	35,544	93,110	58,694
	500 - 999 *	7	2,260	776	6,273	17,433	428	31,203	76,113	46,614
	TOTAL	2,026	19,453	7,083	54,812	133,797	3,875	220,028	550,957	333,339
8	MENS CLOTHING FACTORIES									
	- 4	59	54	22	150	244	15	3,795	5,295	1,575
	5 - 14	98	248	341	1,187	1,810	56	17,354	23,575	6,575
	15 - 49	166	1,254	2,810	8,183	12,435	233	43,610	70,880	27,830
	50 - 99	76	1,068	3,595	9,453	13,490	226	36,904	63,282	26,780
	100 - 199	54	1,278	5,167	12,857	18,047	270	42,930	77,126	35,753
	200 - 499	30	2,123	5,600	15,146	23,990	344	45,478	90,624	45,993
	500 - 1,499	10	1,976	4,739	13,068	21,089	262	41,086	79,177	40,482
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	493	8,001	22,274	60,043	91,105	1,405	231,157	409,958	184,989
9	MOTOR VEHICLE PARTS & ACCESSORIES MFRS.									
	- 4	18	20	2	42	75	11	1,098	1,638	562
	5 - 14	29	178	22	424	890	61	4,884	7,954	2,908
	15 - 49	41	655	297	1,994	3,873	279	16,465	30,167	14,127
	50 - 99	27	980	523	3,260	6,052	391	21,699	38,770	19,181
	100 - 199	21	1,852	626	5,068	11,067	724	41,343	72,428	31,425
	200 - 499	24	3,900	1,789	12,109	26,514	1,305	56,106	167,718	72,383
	500 - 999	8	3,292	1,248	9,812	24,164	1,815	73,653	129,117	53,944
	1,000 -	6	12,225	315	27,021	83,243	6,102	226,908	412,708	182,744
	TOTAL	174	23,106	4,822	59,730	155,879	10,688	482,156	860,500	377,273
10	BAKERIES									
	- 4	1,143	502	132	1,320	1,983	1,025	13,179	28,094	13,890
	5 - 14	842	2,223	766	6,503	9,669	2,113	29,541	64,578	32,927
	15 - 49	251	2,547	985	7,560	12,845	2,194	32,284	71,436	36,945
	50 - 99	65	1,893	658	5,393	9,629	1,631	26,859	58,984	30,504
	100 - 199	35	2,070	609	5,800	11,054	1,859	35,592	74,576	37,321
	200 - 499	22	3,082	1,079	8,826	17,564	2,173	49,296	107,374	55,767
	500 - 999	5	1,604	636	4,825	9,261	1,177	26,905	58,379	30,373
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	2,363	13,921	4,865	40,226	72,205	12,172	213,655	463,422	237,726
11	AIRCRAFT AND PARTS MFRS.									
	- 4	21	32	-	64	122	8	224	615	382
	5 - 14	14	87	-	188	442	12	554	1,456	890
	15 - 49	10	210	6	432	1,100	45	984	2,447	1,503
	50 - 99	9	492	17	1,083	2,760	70	5,195	11,748	6,683
	100 - 199	8	827	50	1,893	4,604	220	4,734	11,645	7,814
	200 - 499	9	1,554	208	3,875	9,665	313	16,889	35,338	18,228
	500 - 1,499	8	4,588	76	9,986	25,401	736	45,615	95,369	48,460
	1,500 - *	5	13,520	200	30,493	82,204	2,196	165,690	374,728	207,765
	TOTAL	84	21,310	557	48,015	126,297	3,600	243,885	533,345(1)	291,725

(1) VALUE OF PRODUCTION.

TABLEAU 11. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, POUR LES INDUSTRIES  
LES PLUS IMPORTANTES CLASSÉES SUIVANT LE TOTAL DES EMPLOYÉS, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	R a n
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total des employés							
Number - Nombre	With- drawals - Re- traits				Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Valeur totale des expédi- tions et autres revenus	Valeur ajoutée - activité totale			
		Male - Hommes	Female - Femmes	Salaries - Traitements								
	\$'000	number - nombre		\$'000			\$'000					
<b>IMPRIMERIE COMMERCIALE</b>											7	
838	3,632	187	92	1,151	1,268	5,172	10,440	25,081	14,385	-	4	
177	1,237	352	468	7,115	4,544	21,943	25,623	62,080	35,919	5	14	
17	-	1,648	766	16,439	8,971	48,035	51,465	128,652	77,111	15	49	
2	-	1,411	530	12,673	6,292	35,645	43,001	99,078	56,005	50	99	
-	-	788	372	5,220	4,944	29,726	36,336	84,328	48,742	100	199	
-	-	1,199	738	13,246	6,342	35,886	42,015	101,509	60,365	200	499	
-	-	1,271	511	13,236	4,518	30,668	34,275	79,649	47,179	500	999 *	
1,034	5,020	7,156	3,577	73,278	37,269	207,075	243,154	580,378	339,706	<b>TOTAL</b>		
<b>CONFECTION DE VETEMENTS D HOMMES</b>											8	
32	154	39	8	208	123	452	3,882	5,429	1,621	-	4	
31	133	160	90	1,493	839	3,302	17,511	23,725	6,579	5	14	
27	246	533	251	4,558	4,848	17,034	44,989	72,339	27,916	15	49	
-	-	368	335	3,847	5,366	17,338	38,267	64,633	26,826	50	99	
3	-	387	244	4,406	7,776	22,452	46,033	80,371	36,017	100	199	
2	-	568	434	7,040	8,745	31,031	46,458	92,023	46,445	200	499	
-	-	598	378	6,519	7,691	27,608	46,642	84,606	40,515	500	1,499	
-	-	116	38	1,066	154	1,066	93	9	86	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
100	632	2,789	1,778	29,177	34,842	120,282	243,875	423,134	185,832	<b>TOTAL</b>		
<b>MFRS. DE PIÈCES &amp; ACCESSOIRES D AUTO.</b>											9	
12	59	8	5	47	35	122	1,116	1,667	573	-	4	
5	33	44	20	423	264	1,313	5,230	8,365	2,998	5	14	
-	-	161	86	1,770	1,203	5,643	19,174	33,541	14,861	15	49	
-	-	258	106	2,556	1,867	8,608	23,961	41,066	19,320	50	99	
4	60	587	191	5,055	3,256	16,122	45,441	77,989	33,634	100	199	
-	-	1,122	417	10,391	7,228	36,905	103,166	175,201	73,083	200	499	
-	-	634	169	5,202	5,343	29,366	75,746	132,154	54,948	500	999	
-	-	2,542	481	25,847	15,563	109,089	231,573	419,585	185,103	1,000	-	
21	152	5,356	1,475	51,291	34,759	207,169	505,407	889,569	384,521	<b>TOTAL</b>		
<b>BOULANGERIES</b>											10	
1,170	4,091	457	672	2,727	1,763	4,710	14,742	30,161	14,395	-	4	
739	3,402	1,431	1,440	8,713	5,860	18,582	33,562	69,685	34,017	5	14	
71	-	1,696	823	10,446	6,051	23,291	40,089	80,946	38,688	15	49	
2	-	1,407	438	9,048	4,356	18,677	35,515	69,521	32,378	50	99	
-	-	1,677	399	10,880	4,755	21,934	42,508	82,632	38,487	100	199	
-	-	2,569	429	16,177	7,159	33,741	60,961	122,446	59,167	200	499	
-	-	1,171	123	7,265	3,534	16,526	29,832	61,424	30,493	500	999	
-	-	504	70	3,957	574	3,957	83	-	83	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
1,982	7,992	10,912	4,394	69,214	34,092	141,419	257,292	516,815	247,541	<b>TOTAL</b>		
<b>MFRS. D AVIONS ET D ELEMENTS</b>											11	
7	40	12	6	67	50	189	232	625	384	-	4	
4	17	16	9	142	112	583	590	1,502	899	5	14	
-	-	49	23	452	288	1,552	1,681	3,529	1,892	15	49	
-	-	105	39	883	653	3,643	6,397	13,429	7,041	50	99	
-	-	201	89	1,842	1,167	6,446	6,217	14,401	8,704	100	199	
-	-	696	232	5,469	2,690	15,134	24,500	45,067	20,689	200	499	
-	-	1,695	479	14,192	6,838	39,593	58,113	113,184	54,827	500	1,499	
-	-	6,631	1,734	62,200	22,085	144,403	184,206	392,494	210,181	1,500	- *	
11	57	9,405	2,611	85,246	33,883	211,543	281,937	584,230	304,618	<b>TOTAL</b>		

(1) VALEUR DE LA PRODUCTION.

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1966 - Continued

R a n k	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disées pro- duites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000			\$'000		
12	PUBLISHING AND PRINTING									
	- 4	207	194	38	465	859	58	1,179	4,446	3,215
	5 - 14	260	1,123	219	2,750	5,331	288	4,247	17,800	13,284
	15 - 49	112	1,298	391	3,498	7,390	311	5,581	25,936	20,048
	50 - 99	51	1,454	356	3,684	9,031	401	8,439	41,384	32,614
	100 - 199	29	1,731	423	4,264	11,401	450	10,474	52,261	41,559
	200 - 499	20	2,669	260	5,960	18,770	702	27,346	110,536	82,278
	500 - 999	6	1,619	167	3,724	12,417	421	18,420	66,687	47,885
	1,000 - *	6	3,327	241	6,742	24,777	1,110	42,614	162,394	118,652
	TOTAL	691	13,415	2,095	31,088	89,975	3,741	118,300	481,443	359,534
13	SMELTING AND REFINING									
	50 - 499	8	1,664	3	3,569	8,791	6,986	40,316	61,934	14,633
	500 - 1,499	10	6,748	2	14,152	40,215	27,300	157,771	312,805	127,735
	1,500 -	5	16,138	38	33,174	96,396	28,543	149,193	451,428	273,691
	TOTAL	23	24,550	43	50,896	145,402	62,829	347,280	826,167	416,058
14	DAIRY FACTORIES									
	- 4	374	521	8	1,143	1,760	748	35,656	42,506	6,193
	5 - 14	491	1,874	92	4,290	6,982	2,819	121,610	152,166	28,397
	15 - 49	288	3,287	190	7,788	13,942	5,639	151,767	255,751	59,712
	50 - 99	86	2,521	200	6,024	11,734	4,339	173,601	225,700	50,574
	100 - 199	46	2,339	240	5,750	12,012	3,658	139,732	198,767	56,293
	200 - 999	23	2,224	208	5,180	11,656	3,104	130,980	196,082	62,248
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	1,308	12,766	938	30,175	58,086	20,306	793,346	1,070,972	263,418
15	WOMENS CLOTHING FACTORIES									
	- 4	44	21	31	104	154	14	2,146	3,146	1,024
	5 - 14	129	255	537	1,592	2,499	67	14,220	22,189	8,103
	15 - 49	257	1,529	4,656	12,344	20,725	257	65,831	116,504	50,338
	50 - 99	130	1,343	6,200	14,947	24,002	268	59,515	113,307	53,879
	100 - 199	66	1,356	6,695	15,563	24,824	289	61,375	114,061	53,080
	200 - 499	15	762	2,813	7,275	10,965	141	33,398	57,278	23,929
	TOTAL	641	5,266	20,932	51,826	83,169	1,036	236,485	426,484	190,354
16	METAL STAMPING, PRESSING & COATING IND.									
	- 4	124	140	9	304	557	92	1,325	3,435	2,057
	5 - 14	200	1,211	65	2,629	5,413	496	12,674	26,894	14,242
	15 - 49	228	4,385	568	10,608	22,501	1,779	57,333	113,918	57,737
	50 - 99	76	3,655	554	9,267	19,515	1,257	51,930	101,708	48,884
	100 - 199	42	4,073	493	9,751	21,647	1,586	78,396	140,801	63,074
	200 - 499	18	3,856	604	9,718	24,538	1,373	92,244	166,343	72,562
	500 - 999	6	3,025	132	6,660	18,785	915	84,842	134,403	50,624
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	694	20,345	2,425	48,936	112,957	7,499	378,744	687,502	309,178
17	SLAUGHTERING AND MEAT PACKING PLANTS									
	- 4	102	139	6	308	509	152	11,540	13,972	2,285
	5 - 14	79	447	59	1,099	1,967	335	34,498	41,536	6,892
	15 - 49	58	1,058	177	2,708	5,140	673	113,645	131,835	17,448
	50 - 99	23	1,091	172	2,754	5,717	658	85,969	103,078	17,521
	100 - 199	21	1,977	370	5,130	11,452	1,128	187,489	219,184	30,660
	200 - 499	22	4,396	967	11,640	29,080	1,835	316,708	388,126	70,335
	500 -	12	7,019	1,732	17,794	48,302	3,372	520,631	631,977	110,103
	TOTAL	317	16,127	3,483	41,433	102,167	8,153	1,270,479	1,529,707	255,243



TABLEAU 11. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, POUR LES INDUSTRIES  
LES PLUS IMPORTANTES CLASSÉES SUIVANT LE TOTAL DES EMPLOYÉS, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	R a n g
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres revenus	Value added - total activity - Valeur ajoutée - activité totale				
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total des employés							
Number - Nombre	With- drawals - Re- traits			Salaries - Traitements et salaires	Number - Nombre							
		Male - Hommes	Female - Femmes								Salaries - Traitements	
	\$'000	number - nombre		\$'000			\$'000					
											EDITION ET IMPRIMERIE	12
177	756	33	61	299	326	1,158	1,296	4,605	3,258	-	4	
95	546	361	381	2,930	2,084	8,261	4,710	18,416	13,440	5	14	
5	30	651	503	5,164	2,843	12,554	6,437	26,837	20,121	15	49	
-	-	1,063	753	8,273	3,626	17,304	9,093	42,113	32,615	50	99	
-	-	1,319	775	10,873	4,248	22,273	12,699	54,455	41,585	100	199	
-	-	2,541	1,245	20,111	6,715	38,881	28,420	111,887	82,420	200	499	
-	-	1,565	861	14,943	4,212	27,360	19,624	67,522	47,713	500	999	
-	-	3,941	2,263	40,566	9,772	65,345	43,389	162,515	117,998	1,000	*	
277	1,332	11,474	6,842	103,161	33,826	193,136	125,668	488,350	359,149	TOTAL		
											13	
-	-	360	53	3,106	2,080	11,897	57,161	78,778	14,631	50	499	
-	-	1,982	228	16,549	8,960	56,764	371,225	523,477	128,798	500	1,499	
-	-	5,450	536	44,066	22,162	140,462	162,126	481,112	290,442	1,500	-	
-	-	7,812	832	64,126	33,237	209,528	590,526	1,083,367	433,858	TOTAL		
											FABRIQUES LAITIÈRES	14
208	735	193	40	725	762	2,485	37,342	44,446	6,449	-	4	
203	936	1,417	382	6,905	3,765	13,887	140,655	173,661	30,843	5	14	
21	124	3,220	716	17,351	7,413	31,294	225,756	294,207	64,486	15	49	
-	-	2,695	502	15,490	5,918	27,224	193,934	251,877	56,473	50	99	
-	-	2,956	531	17,835	6,066	29,850	166,949	230,815	61,254	100	199	
3	60	4,436	588	27,372	7,456	39,028	167,370	237,121	66,851	200	999	
-	-	402	63	3,435	465	3,435	16,939	17,320	435	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
435	1,855	15,319	2,822	89,117	31,845	147,202	948,945	1,249,448	286,790	TOTAL		
											CONFECTION DE VÊTEMENTS DE FEMMES	15
20	61	18	10	83	80	237	2,248	3,277	1,054	-	4	
51	227	198	121	1,606	1,111	4,105	14,731	22,872	8,287	5	14	
26	215	845	543	8,034	7,573	28,759	67,071	117,746	50,397	15	49	
2	-	711	535	8,549	8,789	32,551	60,450	114,192	53,804	50	99	
6	-	529	413	7,057	8,593	31,881	65,129	117,870	53,523	100	199	
-	-	269	238	3,238	4,082	14,202	33,642	57,289	23,697	200	499	
105	626	2,582	1,876	28,732	30,656	111,901	243,275	433,246	190,757	TOTAL		
											IND ESTAMPAGE, MATRICAGE ETC DES METAUX	16
97	412	43	6	209	198	766	1,497	3,676	2,126	-	4	
54	368	279	109	2,243	1,664	7,655	14,982	29,635	14,727	5	14	
5	-	990	379	9,549	6,322	32,050	71,935	131,786	61,342	15	49	
2	-	706	238	6,981	5,153	26,497	58,325	108,917	49,878	50	99	
1	-	1,077	359	9,221	6,002	30,868	91,878	156,296	65,109	100	199	
-	-	1,183	361	11,035	6,004	35,573	101,437	176,262	74,286	200	499	
-	-	670	160	6,115	3,987	24,900	92,221	143,322	52,342	500	999	
-	-	165	82	1,923	247	1,923	125	-	125	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
159	875	5,113	1,694	47,275	29,577	160,231	432,400	749,895	319,685	TOTAL		
											ABATTAGE ET PRÉPARATION DE LA VIANDE	17
99	347	24	6	114	175	623	12,059	14,581	2,374	-	4	
25	139	124	28	765	658	2,732	35,750	43,110	7,215	5	14	
3	19	321	91	2,571	1,647	7,711	117,669	136,203	17,817	15	49	
-	-	326	100	2,755	1,689	8,472	88,181	105,399	17,696	50	99	
-	-	573	129	4,028	3,049	15,479	195,436	228,968	32,350	100	199	
-	-	1,686	393	12,693	7,442	41,773	352,590	428,545	75,112	200	499	
-	-	2,906	724	22,134	12,381	70,436	565,887	681,056	114,310	500	-	
127	505	5,960	1,471	45,059	27,041	147,226	1,367,572	1,637,863	266,875	TOTAL		

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1966 - Continued

Rank	Industry and total employed per establishment	Estab-lish-ments - Éta-blisse-ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disés produites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière	
			Male - Hommes	Female - Femmes	Man- hours paid - Heures-homme payées	Wages - Salaires					
			number - nombre		'000			\$'000			
18	HOUSEHOLD FURNITURE IND.										
	- 4		1,034	761	77	1,710	2,770	194	8,555	19,689	11,000
	5 - 14		336	1,790	228	4,280	7,547	377	15,119	31,312	15,917
	15 - 49		204	4,028	721	10,288	18,276	669	38,977	77,134	38,610
	50 - 99		79	3,921	660	10,023	17,608	598	35,205	71,826	36,205
	100 - 199		38	3,953	457	9,764	16,774	568	30,410	66,192	36,216
	200 - 999 *		14	3,546	594	9,094	16,694	509	24,749	54,536	30,634
	TOTAL		1,705	17,999	2,737	45,160	79,669	2,914	153,015	320,689	168,581
19	MFRS OF ELECTRICAL INDUSTRIAL EQUIPMENT										
	- 4		7	11	-	21	32	5	193	375	192
	5 - 14		31	139	25	348	702	48	2,631	5,190	2,592
	15 - 49		35	507	138	1,371	2,736	158	11,267	21,294	10,226
	50 - 99		28	1,132	325	3,029	6,255	296	19,962	37,378	18,072
	100 - 199		12	926	217	2,516	5,540	226	19,596	36,611	16,902
	200 - 499		18	2,999	1,171	8,920	19,375	978	53,118	111,456	61,451
	500 - 999		6	2,271	294	5,446	14,365	495	27,185	70,097	38,753
	1,000 -		3	5,005	789	12,776	34,085	1,110	47,047	147,384	108,932
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		140	12,990	2,959	34,428	83,089	3,315	180,999	429,786	257,121
20	MISCELLANEOUS METAL FABRICATING INDS.										
	- 4		96	125	5	262	508	64	1,606	3,605	1,985
	5 - 14		114	662	47	1,479	3,140	333	9,851	19,302	9,271
	15 - 49		134	2,538	285	5,523	11,768	939	36,326	70,112	34,234
	50 - 99		40	2,033	181	4,682	10,963	725	43,775	74,993	30,706
	100 - 199		25	2,077	250	5,060	10,584	821	32,998	64,924	32,339
	200 - 499		22	4,315	774	10,708	24,156	1,909	45,483	98,345	52,959
	500 - 999		5	3,025	142	6,522	17,089	1,362	28,431	70,691	42,218
	TOTAL		436	14,575	1,684	34,236	78,208	6,153	198,470	401,972	203,712
21	FABRICATED STRUCTURAL METAL IND.										
	- 14		15	90	1	198	463	23	1,257	2,351	1,070
	15 - 49		26	543	-	1,218	2,846	149	9,994	17,363	7,203
	50 - 99		20	1,110	-	2,364	6,249	218	18,798	35,230	16,259
	100 - 199		19	2,036	-	4,391	11,912	469	37,467	63,904	26,173
	200 - 499		14	3,393	-	7,211	20,496	633	47,664	99,396	51,085
	500 - *		13	8,683	-	17,806	55,090	1,424	93,770	222,639	127,399
	TOTAL		107	15,855	1	33,189	97,056	2,916	208,950	440,883(1)	229,188
22	SYNTHETIC TEXTILE MILLS										
	- 14		8	19	15	71	113	16	374	601	247
	15 - 49		18	301	173	1,009	1,578	100	6,351	10,674	4,592
	50 - 99		12	515	225	1,579	2,471	308	14,217	24,163	9,056
	100 - 199		12	860	442	2,845	4,815	424	23,057	32,955	10,950
	200 - 499		18	3,154	1,323	9,595	15,939	1,590	56,007	92,860	35,201
	500 - 1,499		6	3,129	736	8,608	15,323	1,624	44,020	78,018	33,514
	1,500 -		3	4,494	679	11,506	25,830	4,000	61,778	148,503	82,682
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		77	12,472	3,593	35,214	66,068	8,061	205,805	387,776	176,242
23	FRUIT & VEGETABLE CANNERS & PRESERVERS										
	- 4		64	55	31	188	254	52	2,342	3,740	1,367
	5 - 14		61	190	178	768	1,083	204	8,151	13,491	5,222
	15 - 49		91	1,042	984	4,176	5,789	717	32,376	50,019	17,641
	50 - 99		43	1,302	1,224	5,209	7,554	807	39,699	59,447	21,527
	100 - 199		33	2,205	1,709	8,246	12,837	1,342	71,768	117,081	47,793
	200 - 499		18	2,046	1,878	8,090	13,427	1,495	67,498	116,048	51,555
	500 -		4	1,739	1,128	5,706	11,742	1,382	61,638	110,472	48,691
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		314	8,579	7,132	32,383	52,685	5,999	283,472	470,298	193,796

(1) VALUE OF PRODUCTION.

TABLEAU 11. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, POUR LES INDUSTRIES  
LES PLUS IMPORTANTES CLASSÉES SUIVANT LE TOTAL DES EMPLOYÉS, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	R a n g
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees			Total employees							
Number - Nombre	With- drawals - Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total des employés		Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Valeur totale des expédi- tions et autres revenus		Valeur ajoutée - activité totale		
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires						
	\$'000	number - nombre		\$'000			\$'000					
<b>IND. DES MEUBLES DE MAISON</b>											18	
1,083	5,933	73	12	341	328	3,110	8,936	20,178	11,116	- 4		
224	1,180	293	98	1,950	2,409	9,498	16,096	32,031	16,302	5 - 14		
18	-	620	313	5,664	5,682	23,940	41,798	80,645	39,449	15 - 49		
2	-	549	283	5,405	5,413	23,012	37,472	74,361	36,515	50 - 99		
-	-	472	228	4,886	5,110	21,660	30,850	66,525	36,119	100 - 199		
-	-	555	209	5,257	4,904	21,951	25,667	55,328	30,507	200 - 999 *		
<b>1,327</b>	<b>5,363</b>	<b>2,567</b>	<b>1,143</b>	<b>23,502</b>	<b>24,446</b>	<b>103,171</b>	<b>160,818</b>	<b>329,667</b>	<b>170,008</b>	<b>TOTAL</b>		
<b>MFRS. DE MATERIEL ELECTRIQUE INDUSTRIEL</b>											19	
2	-	5	2	27	18	59	230	421	202	- 4		
7	-	73	30	624	267	1,326	3,057	5,760	2,735	5 - 14		
-	-	220	78	1,994	943	4,730	13,934	24,167	10,448	15 - 49		
-	-	399	142	3,463	1,958	9,717	22,841	40,874	18,910	50 - 99		
-	-	439	134	3,982	1,716	9,522	22,800	41,499	18,688	100 - 199		
-	-	1,399	475	11,682	6,044	31,056	60,428	120,184	62,799	200 - 499		
-	-	1,243	328	10,733	4,136	25,098	27,806	70,528	38,544	500 - 999		
-	-	2,402	635	21,247	8,831	55,332	60,599	161,267	109,221	1,000 -		
-	-	261	58	2,266	319	2,266	457	408	41	<b>SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.</b>		
<b>9</b>	<b>49</b>	<b>6,441</b>	<b>1,882</b>	<b>56,018</b>	<b>24,272</b>	<b>139,107</b>	<b>212,153</b>	<b>465,108</b>	<b>261,506</b>	<b>TOTAL</b>		
<b>IND. DES PRODUITS METALLIQUES DIVERS</b>											20	
53	272	49	13	277	192	786	1,853	4,008	2,134	- 4		
15	110	190	80	1,522	979	4,663	11,733	21,554	9,585	5 - 14		
3	12	625	239	5,752	3,487	17,520	44,833	81,405	37,273	15 - 49		
-	-	440	177	4,542	2,831	15,504	48,163	80,053	31,440	50 - 99		
-	-	684	256	5,438	3,267	16,022	40,437	73,865	33,682	100 - 199		
-	-	1,280	433	10,796	6,802	34,952	59,534	115,866	56,905	200 - 499		
-	-	549	116	4,546	3,832	21,636	31,255	73,838	42,574	500 - 999		
<b>71</b>	<b>394</b>	<b>3,854</b>	<b>1,318</b>	<b>33,214</b>	<b>21,431</b>	<b>111,422</b>	<b>237,819</b>	<b>450,590</b>	<b>213,581</b>	<b>TOTAL</b>		
<b>IND. FABRICATION CHARPENTES METALLIQUES</b>											21	
1	-	26	10	211	127	674	1,375	2,496	1,098	- 14		
-	-	154	37	1,302	734	4,149	11,805	19,756	7,985	15 - 49		
-	-	288	53	2,362	1,451	8,631	21,072	37,318	16,074	50 - 99		
-	-	499	114	4,236	2,649	16,148	45,783	74,074	27,963	100 - 199		
-	-	959	159	6,861	4,511	27,357	56,188	109,618	52,609	200 - 499		
-	-	2,380	503	21,126	11,566	76,217	101,543	239,450	136,345	500 - *		
<b>1</b>	<b>-</b>	<b>4,306</b>	<b>876</b>	<b>36,119</b>	<b>21,038</b>	<b>133,175</b>	<b>237,566</b>	<b>482,712</b>	<b>242,074</b>	<b>TOTAL</b>		
<b>IND. DES TEXTILES</b>											22	
-	-	9	3	59	46	172	383	611	249	- 14		
-	-	50	17	430	541	2,007	6,445	10,739	4,585	15 - 49		
-	-	117	42	1,081	899	3,552	15,168	25,124	9,161	50 - 99		
-	-	155	83	1,476	1,540	6,291	23,836	33,721	10,996	100 - 199		
-	-	590	249	5,162	5,316	21,101	65,109	101,915	35,213	200 - 499		
-	-	825	206	6,478	4,856	21,801	44,465	78,408	33,459	500 - 1,499		
-	-	1,485	361	10,382	7,019	36,212	67,703	154,842	82,811	1,500 -		
-	-	272	159	3,353	431	3,353	168	-	168	<b>SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.</b>		
<b>-</b>	<b>-</b>	<b>3,503</b>	<b>1,120</b>	<b>28,421</b>	<b>20,688</b>	<b>94,489</b>	<b>223,276</b>	<b>405,359</b>	<b>176,306</b>	<b>TOTAL</b>		
<b>CONSERVES DE FRUITS ET DE LEGUMES</b>											23	
42	131	22	5	161	113	415	2,499	3,923	1,394	- 4		
19	99	108	44	764	520	1,847	9,003	14,555	5,450	5 - 14		
6	33	307	112	2,702	2,445	8,491	35,827	54,330	18,397	15 - 49		
-	-	262	132	2,261	2,520	9,815	44,351	65,087	22,999	50 - 99		
-	-	638	245	5,300	4,797	18,138	79,233	124,852	48,700	100 - 199		
-	-	745	254	5,966	4,923	19,394	96,300	147,448	54,010	200 - 499		
-	-	1,195	350	9,047	4,412	20,789	64,596	114,049	49,342	500 -		
-	-	289	139	2,492	428	2,492	8,652	8,815	20	<b>SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.</b>		
<b>67</b>	<b>263</b>	<b>3,569</b>	<b>1,280</b>	<b>28,698</b>	<b>20,560</b>	<b>81,383</b>	<b>340,462</b>	<b>533,059</b>	<b>200,311</b>	<b>TOTAL</b>		

(1) VALEUR DE LA PRODUCTION.



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1966 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- disées pro- duites à la fabrique	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
24	SHOE FACTORIES									
	— 4	17	12	4	31		4	135	294	153
	5 — 14	28	112	90	401		21	1,232	2,495	1,284
	15 — 49	49	689	621	2,682	4,065	88	8,599	16,599	8,101
	50 — 99	42	1,273	1,439	5,487	8,170	130	16,356	31,935	15,454
	100 — 199	39	2,083	2,913	10,171	16,309	257	31,106	63,082	32,963
	200 — 499 *	33	4,027	4,385	16,860	26,583	401	48,845	99,891	52,650
	TOTAL	208	8,196	9,452	35,633	55,772	901	106,272	214,296	110,606
25	MFRS. OF INDUSTRIAL CHEMICALS									
	— 4	8	12	—	26	59	13	574	1,045	472
	5 — 14	27	153	1	332	800	899	5,734	13,459	6,988
	15 — 49	42	665	7	1,512	3,909	4,403	27,510	59,040	27,197
	50 — 99	25	1,061	4	2,297	6,145	5,060	30,980	69,411	34,247
	100 — 199	16	1,348	2	2,975	8,675	8,688	40,758	110,137	60,898
	200 — 499	12	2,393	31	5,339	14,981	11,434	72,862	169,626	89,231
	500 — 999	4	2,201	3	4,793	14,067	8,851	44,727	98,944	43,878
	1,000 —	4	4,688	—	10,094	30,640	23,948	92,714	248,359	129,279
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	138	12,525	48	27,368	79,276	63,296	315,861	770,021	392,190
26	SHIPBUILDING AND REPAIR									
	5 — 14	11	67	—	137	258	16	349	965	606
	15 — 49	21	578	—	1,181	2,527	92	3,188	8,371	5,091
	50 — 99	16	981	—	2,053	5,468	180	5,792	16,530	10,559
	100 — 199	10	1,088	1	2,284	5,394	145	6,571	15,672	8,964
	200 — 499	3	743	4	1,641	3,299	143	4,770	9,581	4,668
	500 — 999	5	2,943	—	6,265	17,236	470	25,125	52,218	26,623
	1,000 — 1,499	3	2,754	4	6,203	15,322	516	5,479	39,308	29,313
	1,500 —	3	7,064	12	15,482	40,157	913	70,251	151,183	80,018
	TOTAL	72	16,218	21	35,246	89,660	2,475	125,525	293,828(1)	165,842
27	FISH PRODUCTS IND.									
	— 4	88	108	22	259	310	64	2,915	3,809	960
	5 — 14	100	523	199	1,491	1,819	332	10,706	15,054	4,519
	15 — 49	86	1,334	740	4,342	6,019	811	38,482	52,391	14,724
	50 — 99	40	1,885	950	5,724	7,830	756	40,093	56,063	16,366
	100 — 199	29	2,388	1,227	7,559	9,144	872	35,948	51,710	18,104
	200 — 499	19	3,308	1,318	10,016	14,411	1,152	50,888	80,738	30,002
	500 — 999	3	811	688	3,112	5,163	463	24,041	38,259	13,751
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	365	10,357	5,144	32,504	44,696	4,450	203,073	298,024	98,427
28	COTTON YARN AND CLOTH MILLS									
	— 99	4	109	59	366	568	66	4,356	6,736	2,376
	100 — 199	6	329	406	1,499	2,322	230	5,760	10,201	4,664
	200 — 499	15	2,858	1,586	9,892	17,521	1,978	68,375	103,939	42,469
	500 —	10	5,636	2,393	17,694	32,022	2,497	93,049	160,572	64,702
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	35	8,932	4,444	29,451	52,433	4,772	171,540	281,448	114,212
29	WIRE AND WIRE PRODUCTS MFRS.									
	— 4	39	52	6	117	224	20	532	1,254	725
	5 — 14	58	306	43	723	1,436	101	5,641	10,118	4,692
	15 — 49	65	1,216	277	3,171	6,208	331	13,025	28,650	15,762
	50 — 99	28	1,399	269	3,670	7,740	497	23,103	41,353	18,220
	100 — 199	19	1,649	277	4,404	9,276	444	23,662	48,463	24,685
	200 — 499	20	4,431	301	10,233	26,817	2,115	105,149	177,956	71,028
	500 — 1,499	3	1,921	356	4,604	12,497	779	38,737	63,318	23,502
	TOTAL	232	10,974	1,529	26,921	64,198	4,287	209,847	371,112	158,614

(1) VALUE OF PRODUCTION.

TABLEAU 11. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, POUR LES INDUSTRIES  
LES PLUS IMPORTANTES CLASSÉES SUIVANT LE TOTAL DES EMPLOYÉS, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	R a n g
Working owners and partners — Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees			Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number — Nombre	Salaries and wages — Traitements et salaires	Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Valeur totale des expédi- tions et autres revenus	Valeur ajoutée - activité totale			
		Male — Hommes	Female — Femmes	Salaries — Traitements								
	\$'000	number - nombre		\$'000			\$'000					
FABRIQUES DE CHAUSSURES											24	
18	49	1	—	—	17	47	135	294	153	— 4		
13	50	33	10	—	245	800	1,286	2,569	1,305	5 - 14		
6	—	141	79	1,232	1,530	5,297	9,254	17,479	8,334	15 - 49		
—	—	233	132	2,022	3,077	10,192	16,608	32,104	15,372	50 - 99		
—	—	473	232	4,213	5,701	20,522	32,037	63,801	32,770	100 - 199		
1	—	1,029	539	9,129	9,580	35,712	51,650	101,690	52,348	200 - 499 *		
38	144	1,910	992	16,798	20,550	72,570	110,970	217,937	110,282	TOTAL		
USERS OF CHEMICAL PRODUCTS INDUSTRIAL											25	
—	—	5	1	36	18	95	806	1,306	502	— 4		
—	—	83	14	623	251	1,422	7,287	15,782	7,739	5 - 14		
—	—	436	92	3,473	1,204	7,381	37,313	74,115	32,173	15 - 49		
—	—	481	126	4,218	1,672	10,364	43,062	86,667	39,370	50 - 99		
—	—	605	173	5,646	2,128	14,320	61,493	135,359	65,486	100 - 199		
—	—	826	175	7,194	3,425	22,175	90,354	189,641	91,822	200 - 499		
—	—	687	95	5,752	2,986	19,819	46,479	100,833	44,076	500 - 999		
—	—	2,105	509	21,538	7,302	52,178	116,771	275,614	132,916	1,000 -		
—	—	448	152	4,398	600	4,398	8,882	11,101	2,401	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
—	—	5,676	1,337	52,877	19,586	132,153	412,447	890,418	416,483	TOTAL		
CONSTRUCTION ET REPARATION DE NAVIRES											26	
3	—	13	3	86	83	344	379	1,009	610	5 - 14		
—	—	72	13	605	663	3,133	3,282	8,499	5,125	15 - 49		
—	—	114	27	923	1,122	6,391	6,049	16,882	10,658	50 - 99		
—	—	134	44	1,053	1,267	6,447	6,633	15,709	8,939	100 - 199		
—	—	108	27	662	882	3,961	4,802	9,581	4,636	200 - 499		
—	—	591	114	4,474	3,648	21,709	28,507	56,170	27,192	500 - 999		
—	—	545	87	4,346	3,390	19,668	9,565	39,483	29,402	1,000 - 1,499		
—	—	1,144	217	8,038	8,437	48,195	73,573	154,658	80,172	1,500 -		
3	—	2,721	532	20,187	19,492	109,848	132,791	301,992	166,734	TOTAL		
IND. DU POISSON											27	
65	158	18	4	66	152	376	3,126	4,042	983	— 4		
47	188	99	28	483	849	2,302	12,044	16,600	4,723	5 - 14		
4	—	246	85	1,622	2,405	7,640	43,414	58,180	15,634	15 - 49		
—	—	204	69	1,312	3,168	9,142	45,497	61,969	17,046	50 - 99		
1	—	392	70	2,125	4,077	11,269	38,068	54,530	18,877	100 - 199		
—	—	842	228	6,162	5,696	20,573	67,983	100,547	32,620	200 - 499		
—	—	212	47	1,164	1,758	6,328	28,280	43,150	14,187	500 - 999		
—	—	208	51	1,895	259	1,895	3,785	3,825	374	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
117	382	2,221	582	14,829	18,304	59,525	242,196	342,844	104,443	TOTAL		
FILES ET TISSUS DE COTON											28	
1	—	25	12	285	205	853	4,572	6,974	2,392	— 99		
—	—	71	20	353	826	2,675	5,835	10,310	4,711	100 - 199		
—	—	495	181	3,567	5,120	21,087	73,804	109,595	42,696	200 - 499		
—	—	972	432	6,633	9,433	38,655	95,014	162,324	64,631	500 -		
—	—	545	270	6,057	815	6,057	6,102	8,455	2,113	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
1	—	2,108	915	16,895	16,399	69,328	185,328	297,658	116,543	TOTAL		
IND. DU FIL METALLIQUE ET SES PRODUITS											29	
19	75	15	3	88	76	312	558	1,287	731	— 4		
8	52	97	37	860	483	2,296	5,779	10,288	4,726	5 - 14		
—	—	225	92	2,369	1,810	8,577	15,255	31,253	16,160	15 - 49		
—	—	283	104	2,558	2,055	10,298	26,326	45,314	19,190	50 - 99		
—	—	457	146	3,834	2,529	13,110	28,076	53,629	25,794	100 - 199		
—	—	1,372	438	11,828	6,542	38,646	118,210	194,529	74,196	200 - 499		
—	—	483	136	4,499	2,896	16,996	39,525	64,125	23,521	500 - 1,499		
27	127	2,932	956	26,036	16,391	90,234	233,730	400,426	164,319	TOTAL		

(1) VALEUR DE LA PRODUCTION.

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1966 - Continued

R a n k	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combust- ible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre	'000			\$'000			
30	OTHER KNITTING MILLS									
	- 4	30	14	32	101	149	14	992	1,525	609
	5 - 14	39	136	153	608	943	52	7,330	10,065	2,972
	15 - 49	65	621	1,002	3,436	4,991	224	27,961	42,409	14,664
	50 - 99	43	745	1,993	5,926	8,228	225	29,936	50,768	20,747
	100 - 199	24	880	2,249	6,559	9,979	261	30,960	54,284	23,912
	200 - 499	17	1,451	2,980	9,173	12,886	638	33,671	61,758	27,704
	500 - 999	3	487	1,150	3,169	4,060	184	9,227	17,785	8,686
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	221	4,334	9,559	28,971	41,236	1,599	140,078	238,594	99,294
31	VENEER AND PLYWOOD MILLS									
	- 4	3	4	-	9		2	31	47	18
	5 - 14	8	31	23	122		19	855	1,239	379
	15 - 49	9	192	47	531	863	92	3,033	4,935	1,835
	50 - 99	25	1,391	270	3,662	6,079	476	17,514	29,756	11,603
	100 - 199	15	1,530	390	4,408	8,000	829	17,716	32,959	14,845
	200 - 499	20	5,174	895	12,621	27,379	1,481	54,845	105,842	50,375
	500 - 1,499	4	3,085	325	6,259	18,062	1,412	39,877	66,016	26,427
	TOTAL	84	11,407	1,950	27,611	60,581	4,311	133,870	240,794	105,483
32	AGRICULTURAL IMPLEMENT IND.									
	- 4	22	41	-	81	134	20	737	1,442	712
	5 - 14	28	158	2	344	652	52	2,450	4,826	2,434
	15 - 49	28	541	3	1,155	2,186	131	5,172	10,275	5,161
	50 - 99	11	606	-	1,300	2,561	147	7,257	14,345	7,425
	100 - 199	4	429	-	906	1,542	105	4,517	9,877	4,953
	200 - 499	6	1,516	-	3,298	6,927	326	24,512	42,307	18,061
	500 -	6	7,992	44	17,164	50,213	2,294	145,554	245,260	101,869
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	105	11,283	49	24,248	64,216	3,074	190,199	328,332	140,615
33	HARDWARE, TOOL AND CUTLERY MFRS.									
	- 4	120	158	3	332	653	47	1,164	3,499	2,350
	5 - 14	144	891	35	1,944	4,449	191	5,648	16,176	10,759
	15 - 49	118	2,061	211	4,981	11,274	432	17,317	44,278	27,313
	50 - 99	41	2,018	336	5,342	11,667	481	14,661	39,624	25,040
	100 - 199	19	1,652	396	4,566	9,927	533	19,927	45,102	25,877
	200 - 499	14	2,292	840	6,823	15,165	662	29,827	75,147	45,405
	TOTAL	456	9,072	1,821	23,988	53,136	2,346	88,544	223,825	136,744
34	SOFT DRINK MFRS.									
	- 4	56	51	5	117	182	51	896	2,059	1,121
	5 - 14	149	609	34	1,366	2,172	794	8,304	20,912	11,827
	15 - 49	200	2,006	191	4,771	8,047	2,503	35,741	92,386	54,501
	50 - 99	32	804	44	1,876	3,640	748	13,472	36,341	22,182
	100 - 199	14	634	28	1,505	3,203	574	15,473	42,627	26,728
	200 - 999	9	1,144	20	2,490	5,821	900	18,581	59,680	40,493
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	460	5,248	322	12,126	23,065	5,569	92,468	254,005	156,851
35	OTHER PAPER CONVERTERS									
	- 4	33	45	6	106	180	12	775	1,566	778
	5 - 14	45	243	67	656	1,169	121	5,050	9,178	4,037
	15 - 49	71	1,033	513	3,370	6,166	413	28,173	46,664	18,478
	50 - 99	26	848	397	2,689	4,847	367	19,575	35,010	15,268
	100 - 199	18	1,065	691	3,759	7,489	538	27,076	55,566	28,916
	200 - 999 *	20	3,164	1,597	10,032	22,244	1,596	87,001	153,342	68,743
	TOTAL	213	6,398	3,271	20,612	42,094	3,047	167,648	301,326	136,219



TABLEAU 11. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, POUR LES INDUSTRIES  
LES PLUS IMPORTANTES CLASSÉES SUIVANT LE TOTAL DES EMPLOYÉS, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Industrie et total de personnes occupées par établissement	R o n g
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total des employés						
Number - Nombre	With- drawals - Re- traits				Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Valeur totale des expédi- tions et autres revenus	Valeur ajoutée - activité totale		
		Male - Hommes	Female - Femmes	Salaries - Traitements							
	\$'000	number - nombre		\$'000		\$'000					
IND. DES TRICOTS											
17	58	4	1	31	51	181	1,006	1,542	612	-	4
5	25	50	28	413	367	1,356	7,353	10,072	2,962	5 -	14
3		197	106	1,591	1,926	6,982	28,466	43,070	14,719	15 -	49
1		241	146	2,884	3,125	11,112	30,296	51,084	20,727	50 -	99
-	-	232	149	2,598	3,510	12,577	31,767	55,098	23,912	100 -	199
-	-	213	261	3,382	5,005	16,268	34,213	62,290	27,715	200 -	499
-	-	185	109	1,723	1,931	5,783	9,281	17,785	8,632	500 -	999
-	-	26	15	372	41	372	42	-	42-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
26	108	1,248	815	13,393	15,956	54,630	142,424	240,940	99,236	TOTAL	
FABRIQUES DE PLACAGES ET CONTREPLAQUES											
1		-	1		5	12	32	47	18	-	4
1		9	2		65	237	867	1,254	381	5 -	14
-	-	16	6	147	261	1,010	3,039	4,935	1,829	15 -	49
-	-	109	37	900	1,807	6,978	17,863	30,075	11,612	50 -	99
-	-	154	35	1,390	2,109	9,390	21,901	37,431	15,297	100 -	199
-	-	452	121	3,839	6,642	31,218	65,186	116,958	51,221	200 -	499
-	-	350	111	3,543	3,871	21,605	44,391	70,657	26,609	500 -	1,499
2		1,143	319	10,063	14,819	70,645	153,280	261,358	106,967	TOTAL	
MFERS. DE MATERIEL AGRICOLE											
11	41	16	1	82	58	216	773	1,499	733	-	4
5		50	16	404	226	1,057	2,548	4,960	2,469	5 -	14
-	-	122	38	961	704	3,148	6,072	11,571	5,609	15 -	49
2		166	36	1,358	808	3,919	8,747	16,423	8,161	50 -	99
-	-	85	17	605	531	2,147	5,592	11,012	5,265	100 -	199
-	-	285	86	2,429	1,887	9,356	29,752	48,976	19,533	200 -	499
-	-	1,632	374	13,822	10,042	64,034	170,996	276,698	109,068	500 -	
-	-	185	57	1,375	242	1,375	-	-	-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
18	114	2,541	625	21,036	14,498	85,252	224,480	371,140	150,839	TOTAL	
MFERS. DE QUINCAILLERIE, D OUTILS ETC.											
106	521	35	4	195	200	848	1,238	3,595	2,372	-	4
42	295	131	95	1,635	1,202	6,084	6,643	17,325	10,925	5 -	14
2		446	181	4,544	2,899	15,818	19,721	47,096	27,729	15 -	49
4		417	174	4,254	2,945	15,921	18,207	44,134	26,246	50 -	99
-	-	453	225	4,788	2,726	14,715	29,940	57,263	28,012	100 -	199
-	-	756	342	7,206	4,230	22,371	34,756	80,605	46,152	200 -	499
154	850	2,384	1,049	23,448	14,326	76,584	110,531	250,019	141,411	TOTAL	
MFERS. DE BOISSONS GAZEUSES											
42	141	39	6	170	101	352	997	2,184	1,144	-	4
44	270	628	82	3,063	1,353	5,235	9,562	22,569	12,237	5 -	14
8	47	2,705	330	15,448	5,232	23,495	41,924	99,665	55,727	15 -	49
-	-	1,197	133	7,088	2,178	10,728	16,561	40,285	23,087	50 -	99
-	-	1,135	147	6,960	1,944	10,162	20,091	47,689	27,186	100 -	199
-	-	1,851	154	11,296	3,169	17,116	23,018	65,284	41,628	200 -	999
-	-	196	138	2,452	334	2,452	384	146	196-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
94	458	7,751	990	46,476	14,311	69,541	112,537	277,822	160,812	TOTAL	
AUTRES TRANSFORMATIONS DU PAPIER											
12	67	20	3	94	74	274	872	1,698	813	-	4
4		87	33	746	430	1,915	5,804	10,139	4,242	5 -	14
1		332	163	3,351	2,041	9,517	34,038	53,325	19,273	15 -	49
-	-	281	146	3,013	1,672	7,860	21,457	37,095	15,505	50 -	99
-	-	579	273	5,800	2,608	13,289	35,789	66,390	31,312	100 -	199
-	-	1,775	745	16,245	7,281	38,489	99,294	173,935	78,135	200 -	999 *
17	101	3,074	1,363	29,250	14,106	71,344	197,254	342,582	149,280	TOTAL	

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 11. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1966 - Concluded

R a n k	Industry and total employed per establishment	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disées pro- duites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre			'000		\$'000		
36	MFRS. OF MAJOR APPLIANCES									
	- 14	4	9	2	22	34	3	94	194	96
	15 - 49	3	37	-	77	122	6	330	856	491
	50 - 199	5	572	13	1,192	2,187	157	8,157	13,553	5,292
	200 - 499	12	2,557	183	5,871	12,178	895	37,546	65,424	26,792
	500 - 999	7	3,574	135	7,933	17,438	1,248	72,733	120,603	51,544
	1,000 - 1,499	3	2,352	267	5,403	14,649	881	56,183	95,276	39,606
	TOTAL	34	9,101	600	20,497	46,608	3,190	177,042	295,906	123,821
37	MISCELLANEOUS FOOD MFRS.									
	- 4	65	54	22	161	231	41	1,783	3,045	1,207
	5 - 14	59	182	105	598	1,086	159	10,317	15,378	5,056
	15 - 49	71	793	521	2,806	4,841	818	58,228	86,711	28,126
	50 - 99	41	1,282	752	4,279	7,963	1,982	94,834	140,492	43,917
	100 - 199	20	942	742	3,631	6,898	1,032	59,761	102,390	42,583
	200 - 999	13	2,071	1,063	6,620	15,544	2,228	128,186	244,144	114,602
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	269	5,324	3,205	18,095	36,563	6,260	353,109	592,160	235,490
38	PLASTIC FABRICATORS N.E.S.									
	- 4	90	95	26	249	420	52	1,525	3,158	1,572
	5 - 14	125	560	181	1,527	2,741	239	7,349	15,133	7,780
	15 - 49	116	1,619	734	5,017	9,056	783	26,663	52,514	25,504
	50 - 99	48	1,447	1,211	5,516	9,000	654	25,042	50,827	24,890
	100 - 199	23	1,517	1,047	5,453	9,688	793	24,630	50,029	25,338
	200 - 499 *	10	1,638	675	5,151	10,560	794	30,437	61,364	31,261
	TOTAL	412	6,876	3,874	22,913	41,465	3,316	115,646	233,025	116,346
39	SASH, DOOR AND OTHER MILLWORK PLANTS									
	- 4	460	593	-	813	1,389	115	4,672	9,280	4,510
	5 - 14	255	1,600	27	3,466	6,372	429	17,794	31,962	13,924
	15 - 49	162	3,247	68	7,115	13,062	875	37,976	67,283	29,105
	50 - 99	51	2,659	109	6,250	11,395	751	33,551	60,884	26,889
	100 - 199	12	1,194	88	2,812	5,708	300	21,875	37,915	16,090
	200 - 999	4	1,067	127	2,514	5,349	235	16,861	26,441	9,773
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
	TOTAL	944	10,160	419	22,970	43,275	2,705	132,729	233,766	100,292
40	ORNAMENTAL & ARCHITECTURAL METAL IND.									
	- 4	243	280	4	581	1,104	122	2,830	6,372	3,421
	5 - 14	214	1,289	32	2,760	5,846	416	11,923	26,305	13,876
	15 - 49	129	2,430	114	5,415	11,775	597	26,965	55,839	28,280
	50 - 99	33	1,594	84	3,541	8,215	400	21,458	43,223	21,965
	100 - 199	19	1,643	109	3,769	8,218	382	22,390	42,650	19,947
	200 - 999	10	1,999	27	4,338	10,113	509	22,968	51,755	28,719
	TOTAL	648	9,235	370	20,403	45,271	2,425	108,534	226,144	116,209

TABLEAU 11. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, POUR LES INDUSTRIES  
LES PLUS IMPORTANTES CLASSÉES SUIVANT LE TOTAL DES EMPLOYÉS, 1966 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Industrie et total de personnes occupées par établissement	R a n g
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees		Total employees - Total des employés							
Number - Nombre	With- drawals - Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Valeur totale des expédi- tions et autres revenus	Valeur ajoutée - activité totale		
		Male - Hommes	Female - Femmes	Salaries - Traitements							
	\$'000	number - nombre		\$'000			\$'000				
										MFRS. DE GROS APPAREILS	36
1	-	6	1	37	18	71	162	279	113	- 14	
-	-	15	11	121	63	243	996	1,664	636	15 - 49	
-	-	71	23	567	679	2,754	8,169	13,571	5,279	50 - 199	
-	-	703	247	5,654	3,690	17,831	41,875	70,668	27,845	200 - 499	
-	-	1,283	423	10,732	5,415	28,171	85,893	138,727	56,568	500 - 999	
-	-	826	190	7,212	3,635	21,861	64,463	103,113	40,905	1,000 - 1,499	
1		3,097	938	25,633	13,736	72,241	201,560	328,022	131,348	TOTAL	
										MFRS. D ALIMENTS DIVERS	37
36	132	33	6	148	115	379	2,041	3,388	1,292	- 4	
9	60	139	56	1,198	482	2,284	11,988	17,530	5,554	5 - 14	
-	-	512	212	4,853	2,038	9,693	66,996	96,958	30,136	15 - 49	
-	-	700	207	6,243	2,941	14,205	103,245	150,511	45,446	50 - 99	
-	-	877	253	6,888	2,854	13,786	68,100	112,853	44,866	100 - 199	
-	-	1,017	389	8,659	4,540	24,203	136,550	255,416	117,578	200 - 999	
-	-	508	186	5,066	654	5,060	311	-	311-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
45	192	3,786	1,349	33,048	13,664	69,610	389,230	636,657	244,562	TOTAL	
										MFRS D ARTICLES, MATIERE PLASTIQUE N.C.A.	38
44	153	45	13	251	179	671	1,691	3,405	1,654	- 4	
17	101	167	80	1,548	588	4,089	8,763	16,949	8,269	5 - 14	
-	-	495	198	4,850	3,046	13,906	31,488	59,409	27,582	15 - 49	
-	-	384	166	4,237	3,208	13,237	28,160	54,583	25,499	50 - 99	
-	-	366	125	3,030	3,055	12,718	25,652	50,930	25,209	100 - 199	
-	-	578	181	4,744	3,072	15,305	32,537	63,661	31,487	200 - 499 *	
61	254	2,035	763	18,460	13,548	59,926	128,291	248,938	119,700	TOTAL	
										IND PORTES, CHASSIS, AUTRES BOIS OUVRES	39
436	1,353	39	6	197	438	1,586	5,316	10,159	4,748	- 4	
91	463	325	105	2,258	2,057	8,629	19,804	34,563	14,607	5 - 14	
7	53	808	203	6,015	4,326	19,078	46,216	78,850	32,547	15 - 49	
-	-	598	143	4,862	3,509	16,257	37,398	65,842	28,091	50 - 99	
-	-	265	74	2,393	1,621	8,101	24,070	40,520	16,525	100 - 199	
-	-	239	119	2,446	1,552	7,795	19,028	32,197	13,004	200 - 999	
-	-	22	4	124	26	124	10	-	10-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
534	1,869	2,296	654	18,296	13,529	61,570	151,842	262,132	109,513	TOTAL	
										IND PRODS. METALL. ARCHIT. & D ORNEMENT	40
212	861	47	7	231	338	1,335	2,948	6,527	3,459	- 4	
73	467	304	108	2,171	1,733	8,017	12,844	27,498	14,156	5 - 14	
6	35	652	189	5,557	3,385	17,332	29,609	59,234	29,036	15 - 49	
-	-	516	123	4,240	2,317	12,455	23,831	46,092	22,620	50 - 99	
-	-	629	169	4,887	2,550	13,105	29,466	51,450	21,768	100 - 199	
-	-	931	208	7,353	3,165	17,466	31,582	62,829	31,144	200 - 999	
291	1,363	3,079	804	24,439	13,488	69,710	130,280	253,631	122,184	TOTAL	

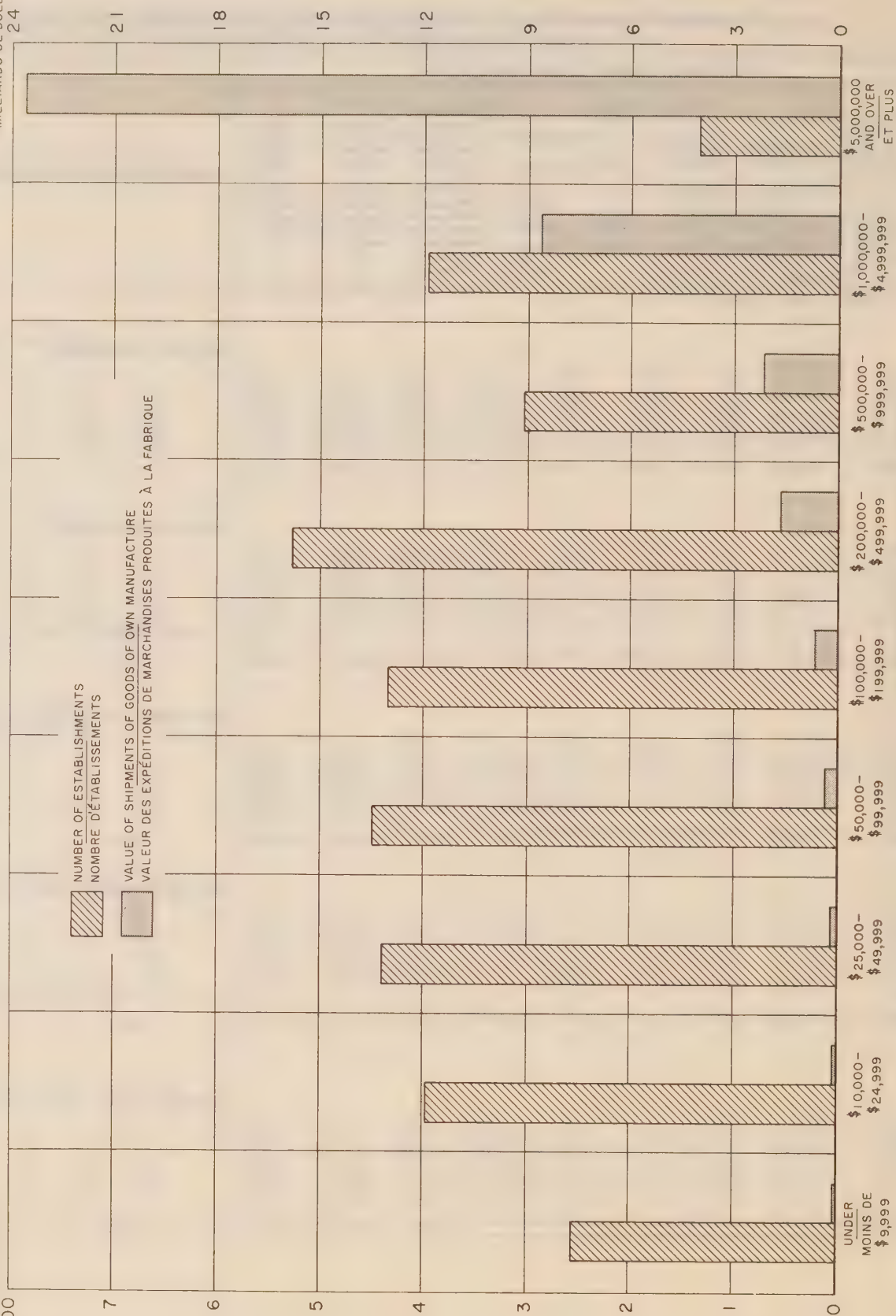


# NUMBER OF MANUFACTURING ESTABLISHMENTS AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE FOR SHIPMENTS SIZE GROUPS, 1966

## NOMBRE D'ÉTABLISSEMENTS MANUFACTURIERS EN 1966 ET VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR TRANCHE DE VALEUR DES EXPÉDITIONS

NUMBER OF ESTABLISHMENTS  
NOMBRE D'ÉTABLISSEMENTS

BILLIONS OF DOLLARS  
MILLIARDS DE DOLLARS



VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT  
VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE, PAR ÉTABLISSEMENT

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLE 12. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1949, 1955, 1961 AND 1966

TABLEAU 12. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1966

Size group -- Tranche de taille	Establishments -- Établissements	Value of shipments of goods of own manufacture -- Valeur des expéditions de marchandises produites à la fabrique	Proportion of total shipments -- Proportion du total des expéditions	Establishments -- Établissements	Value of shipments of goods of own manufacture -- Valeur des expéditions de marchandises produites à la fabrique	Proportion of total shipments -- Proportion du total des expéditions
	No. -- nomb.	\$'000	%	No. -- nomb.	\$'000	%
	1949			1955		
\$ --\$ 9,999 .....	16,176	145,908	1.2	9,049	39,196	0.2
10,000- 24,999 .....	4,884	174,899	1.4	6,278	104,285	0.5
25,000- 49,999 .....	4,487	320,878	2.6	5,112	184,847	1.0
50,000- 99,999 .....	3,630	514,922	4.1	4,781	343,513	1.8
100,000- 199,999 .....	3,195	1,000,486	8.0	4,250	608,414	3.1
200,000- 499,999 .....	3,195	1,000,486	8.0	3,970	1,261,917	6.5
500,000- 999,999 .....	1,494	1,041,236	8.3	2,013	1,411,585	7.2
1,000,000- 4,999,999 .....	1,505	3,164,936	25.4	2,101	4,364,363	22.4
5,000,000- .....	421	6,116,329	49.0	628	11,195,814	57.3
Total .....	35,792	12,479,593	100.0	38,182	19,513,934	100.0
	1961(1)			1966(1)		
\$ --\$ 9,999 .....	4,230	22,733	0.1	2,555	14,424	--
10,000- 24,999 .....	5,015	84,047	0.4	3,972	67,705	0.2
25,000- 49,999 .....	4,677	168,079	0.7	4,393	159,432	0.4
50,000- 99,999 .....	4,562	328,307	1.4	4,497	323,547	0.9
100,000- 199,999 .....	4,260	610,675	2.6	4,343	626,831	1.7
200,000- 499,999 .....	4,555	1,462,027	6.2	5,274	1,697,543	4.6
500,000- 999,999 .....	2,400	1,689,457	7.2	3,033	2,158,215	5.8
1,000,000- 4,999,999 .....	2,875	6,123,965	26.1	3,962	8,621,398	23.1
5,000,000- .....	783	12,949,667	55.3	1,348	23,634,359	63.4
Total .....	33,357	23,438,956	100.0	33,377	37,303,455	100.0

(1) Data for 1961 and 1966 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. -- Les données de 1961 et de 1966 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

TABLE 13. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PROVINCES, 1966

TABLEAU 13. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE, PAR PROVINCE, 1966

Province	Under -- Moins de \$25,000	\$25,000 to -- à \$99,999	\$100,000 -- \$499,999	\$500,000 -- \$999,999	\$1,000,000 -- \$4,999,999	\$5,000,000 or over -- et plus	Total
	No. -- nomb.						
Newfoundland -- Terre-Neuve .....	90	49	60	25	38		262
Prince Edward Island -- Île-du-Prince-Édouard .....	53	40	39	8	12		152
Nova Scotia -- Nouvelle-Écosse .....	260	263	249	54	85	20	931
New Brunswick -- Nouveau-Brunswick .....	189	172	176	72	63	18	690
Québec .....	2,126	2,866	3,266	1,083	1,154	382	10,877
Ontario .....	2,099	3,228	3,856	1,251	1,857	695	12,986
Manitoba .....	344	382	396	121	178	35	1,456
Saskatchewan .....	194	266	190	45	63	16	774
Alberta .....	364	589	503	125	147	56	1,784
British Columbia, Yukon and Northwest Territories -- Colombie-Britannique, Yukon et Territoires du Nord-Ouest .....	808	1,035	882	249	369	122	3,465
Canada .....	6,527	8,890	9,617	3,033	3,962	1,348	33,377

TABLE 14. SELECTED PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1965

TABLÉAU 14. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1965

Province and size group Province et tranche de taille	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE					
	Estab- lish- ments Éta- blisse- ments	Production and related workers Travailleurs de la production et connexes		Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufac- turière	Working owners and partners Propriétaires et associés actifs	Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale	
		Number Nombre	Mon- hours paid Heures- homme payées						Wages Salaires	Number Nombre		Salaries and wages Traitements et salaires
CANADA												
\$ - \$ 9,999 .....	2,831	1,331	609	1,750	384	5,522	15,640	9,913	2,722	5,085	813	10,466
10,000- 24,999 .....	4,240	8,239	4,028	11,803	1,510	28,204	72,387	43,236	3,974	14,043	5,445	45,419
25,000- 49,999 .....	4,396	22,621	10,915	34,598	3,773	64,010	158,922	93,086	3,531	15,360	14,765	97,453
50,000- 99,999 .....	4,636	23,159	13,159	77,257	7,273	141,867	331,363	183,936	2,628	13,553	31,343	192,806
100,000- 199,999 .....	4,250	39,042	23,042	134,836	12,571	287,711	610,278	315,529	1,129	6,339	52,984	337,536
200,000- 499,999 .....	5,212	92,809	52,809	327,626	28,263	853,020	1,665,823	798,287	479	3,178	123,768	867,481
500,000- 999,999 .....	2,847	100,774	213,434	361,023	30,725	1,059,635	2,008,689	934,033	111	1,079	132,816	984,469
1,000,000- 4,999,999 .....	3,687	319,383	679,795	1,247,855	123,950	4,319,070	7,910,388	3,553,829	43	760	425,538	3,732,401
5,000,000- .....	1,211	1,133,920	525,173	2,815,597	467,193	11,863,176	21,116,134	8,995,913	3	60	717,491	9,451,917
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	65,358	85,383
Total .....	33,310	2,384,002	1,115,892	5,012,345	675,641	18,622,213	33,889,425	14,927,764	14,620	59,457	1,570,299	15,785,311
NEWFOUNDLAND -- TERRE-NEUVE												
\$ - \$ 9,999 .....	88	34	10	34	9	128	340	204	95	109	11	204
10,000- 24,999 .....	35	82	39	96	11	262	595	326	46	107	45	335
25,000- 49,999 .....	24	112	53	143	25	455	892	412	18	64	79	464
50,000- 99,999 .....	23	338	160	399	65	809	1,673	804	7	27	200	844
100,000- 199,999 .....	31	716	340	874	149	2,206	4,527	2,207	5	25	431	2,362
200,000- 499,999 .....	29	1,609	780	2,100	231	4,956	9,811	4,635	-	-	984	4,994
500,000- 999,999 .....	23	1,672	792	2,359	385	8,745	15,549	6,185	-	-	1,002	6,977
1,000,000- .....	34	13,952	6,403	25,719	7,805	66,929	141,145	67,635	-	-	7,601	70,325
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	110	39
Total .....	287	18,514	8,577	31,724	8,701	84,490	174,532	82,407	171	333	10,463	86,543
PRINCE EDWARD ISLAND -- ÎLE-DU-PRINCE-ÉDOUARD												
\$ - \$ 9,999 .....	36	27	7	26	6	61	167	102	37	47	7	105
10,000- 24,999 .....	18	39	19	40	6	110	274	159	19	54	24	164
25,000- 49,999 .....	20	132	63	148	17	376	770	376	16	59	79	416
50,000- 99,999 .....	24	193	93	224	52	972	1,646	663	19	72	124	683
100,000- 199,999 .....	16	320	153	344	75	1,299	2,084	750	12	x	222	813
200,000- 499,999 .....	23	743	370	799	153	4,694	7,438	2,643	1	x	500	2,714
500,000- 999,999 .....	9	667	328	736	96	4,409	6,466	2,143	-	-	1,082	2,268
1,000,000- .....	9	1,253	596	2,080	353	18,125	24,231	5,889	-	-	809	6,722
Total .....	155	3,374	1,629	4,397	757	30,045	43,076	12,724	104	284	2,197	13,885



TABLEAU 14. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR ÉTABLISSEMENT,

Province and size group Province et tranche de taille	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE										TOTAL ACTIVITY - ACTIVITÉ TOTALE			
	Estab-lish-ments Éta-blis-se-ments	Production and related workers Travailleurs de la production et connexes		Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufac- turière	Working owners and partners Propriétaires et associés actifs		Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale		
		Number Nombre	Man- hours paid Heures- homme payées					Wages Salaires	Number Nombre	With- drawals Re- traits	Number Nombre		Salaries and wages Traitements et salaires	
	No. nomb.		'000		\$'000		\$'000					\$'000		
NOVA SCOTIA -- NOUVELLE-ÉCOSSE														
\$ - \$ 9,999	141	43	105	114	25	743	458	149	215	48	124	465		
10,000-24,999	147	224	477	583	68	2,513	1,536	137	406	278	696	1,623		
25,000-49,999	145	895	1,075	1,281	153	5,189	3,054	114	371	1,661	3,175	5,018		
50,000-99,999	125	825	1,755	2,061	261	9,242	4,862	81	339	1,023	2,671	4,105		
100,000-199,999	102	1,994	2,308	2,924	431	15,072	6,957	22	91	1,479	4,480	7,563		
200,000-499,999	132	2,650	5,695	7,512	1,101	40,890	19,201	5	21	3,572	11,203	20,393		
500,000-999,999	53	1,653	4,619	6,651	1,013	34,977	14,375	-	-	2,340	7,696	15,552		
1,000,000-4,999,999	82	7,894	17,025	25,430	3,375	170,603	64,765	-	-	9,718	34,346	67,596		
5,000,000-	17	9,885	20,919	46,532	7,301	283,928	107,455	-	-	12,501	61,517	110,060		
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires	...	...	...	...	...	...	...	...	...	...	...	64		
Total	944	24,763	52,870	91,076	13,728	563,155	222,662	508	1,444	32,100	127,558	231,510		
NEW BRUNSWICK -- NOUVEAU-BRUNSWICK														
\$ - \$ 9,999	113	26	73	77	17	582	344	103	159	31	89	363		
10,000-24,999	105	130	273	318	39	1,728	969	94	260	172	413	1,002		
25,000-49,999	77	224	475	619	60	2,750	1,519	50	194	296	861	1,543		
50,000-99,999	109	580	1,221	1,541	223	7,907	3,907	54	198	778	2,167	4,105		
100,000-199,999	67	651	1,422	1,791	309	9,577	4,689	18	77	920	2,731	5,179		
200,000-499,999	91	1,385	3,493	4,712	704	29,340	13,018	11	72	2,212	7,311	13,922		
500,000-999,999	60	2,125	4,628	5,946	1,055	41,698	18,338	1	x	2,932	9,274	19,873		
1,000,000-4,999,999	66	6,358	13,902	20,577	4,270	142,827	56,547	4	x	8,276	29,568	60,245		
5,000,000-	16	7,114	15,428	33,741	14,694	276,296	96,907	-	-	8,560	41,962	99,034		
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires	...	...	...	...	...	...	...	...	...	...	...	268		
Total	704	18,793	40,916	69,321	21,370	512,705	196,237	335	1,070	25,153	99,771	205,534		
QUÉBEC														
\$ - \$ 9,999	983	255	521	644	133	5,357	3,429	930	1,722	312	771	3,524		
10,000-24,999	1,343	1,396	2,864	3,757	441	9,235	13,578	1,258	4,337	1,821	4,845	14,236		
25,000-49,999	1,387	3,954	8,136	11,255	1,057	22,978	28,736	1,142	4,695	4,992	14,591	29,874		
50,000-99,999	1,551	8,828	18,245	26,059	2,016	50,215	20,736	997	4,909	11,194	34,815	62,224		
100,000-199,999	1,476	14,804	30,732	45,815	3,692	110,882	60,029	987	4,909	11,194	34,815	62,224		
200,000-499,999	1,786	34,422	72,686	110,010	8,041	211,177	105,192	492	2,757	19,101	64,715	110,550		
500,000-999,999	997	39,242	83,089	125,598	9,394	305,369	57,061	220	1,422	44,541	161,083	271,632		
1,000,000-4,999,999	1,078	103,130	222,792	364,512	34,876	697,847	314,933	60	563	50,001	185,514	325,909		
5,000,000-	351	150,749	331,101	746,166	139,541	2,231,166	995,045	13	198	132,968	543,112	1,040,379		
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires	...	...	...	...	...	2,571,898	2,522,791	3	60	207,462	1,107,860	2,606,610		
Total	10,952	356,780	770,167	1,433,816	199,392	9,492,182	4,305,379	5,114	20,663	499,177	2,298,750	4,516,700		
	...	...	...	...	...	...	...	...	...	26,765	183,442	51,762		

MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLEAU 14. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1965 - suite

Province and size group Province et tranche de taille	Estab-lish-ments Éta-blisse-ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE						TOTAL ACTIVITY - ACTIVITÉ TOTALE				
		Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du com-bus-tible et de l'élec-tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan-dises pro-duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufac-turière	Working owners and partners Propriétaires et associés actifs		Total employees Total, employés	Value added - total activity Valeur ajoutée - activité totale
		Number Nombre	Man-hours paid Heures-homme payées	Wages Salaires					Number Nombre	With-drawals Re-troits		
	No. nomb.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	Number Nombre	With-drawals Re-troits	Number Nombre	Salaries and wages Traitements et salaires	
ONTARIO												
\$ - \$ 9,999 .....	793	128	274	421	92	1,757	4,634	2,821	769	1,595	201	638
10,000- 24,999 .....	1,455	1,237	2,511	3,812	494	9,872	24,934	14,705	1,417	5,253	1,667	5,019
25,000- 49,999 .....	1,559	3,461	7,190	11,665	1,298	23,140	56,757	33,206	1,375	6,375	4,724	15,936
50,000- 99,999 .....	1,700	7,683	16,020	27,982	2,484	51,892	121,916	68,309	1,024	5,579	10,765	40,622
100,000- 199,999 .....	1,610	13,911	29,141	51,740	4,507	106,467	232,111	123,586	452	2,610	19,521	78,558
200,000- 499,999 .....	2,133	36,816	77,697	137,722	11,345	337,843	682,967	341,063	206	1,458	49,836	210,578
500,000- 999,999 .....	1,175	40,432	86,609	155,643	12,173	424,131	838,275	408,191	42	442	54,332	237,521
1,000,000- 4,999,999 .....	1,726	149,522	317,713	609,324	53,221	2,007,457	3,807,080	1,790,144	23	427	204,836	946,669
5,000,000- .....	615	290,311	626,695	1,617,409	228,666	6,706,317	11,907,191	5,099,802	-	-	400,257	2,360,768
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	28,289	203,901
Total .....	12,766	543,501	1,163,850	2,615,719	314,290	9,668,876	17,675,865	7,881,825	5,308	23,738	774,428	4,100,212
MANITOBA												
\$ - \$ 9,999 .....	153	21	57	65	20	281	853	554	159	290	31	89
10,000- 24,999 .....	202	170	358	513	72	1,385	3,411	1,969	192	654	249	703
25,000- 49,999 .....	194	443	922	1,479	188	2,953	6,910	4,057	166	743	655	2,178
50,000- 99,999 .....	195	907	1,883	3,024	284	5,854	13,550	7,487	88	416	1,297	4,566
100,000- 199,999 .....	178	1,607	3,341	5,369	478	12,909	25,663	12,490	36	204	2,220	8,076
200,000- 499,999 .....	221	4,057	8,479	13,284	1,223	37,527	69,926	31,835	16	x	5,325	19,489
500,000- 999,999 .....	118	4,463	9,254	14,703	1,204	45,679	83,876	37,672	1	x	5,830	21,751
1,000,000- 4,999,999 .....	168	12,937	27,315	46,624	5,538	189,660	337,157	146,787	1	x	17,564	74,275
5,000,000- .....	28	7,926	17,003	38,975	9,632	245,682	372,011	121,424	-	-	11,469	58,126
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	1,728	9,805
Total .....	1,457	32,531	68,612	126,036	18,639	541,931	913,357	364,275	659	2,413	46,368	199,059
SASKATCHEWAN												
\$ - \$ 9,999 .....	94	26	55	72	16	138	451	309	87	144	35	91
10,000- 24,999 .....	106	106	220	344	54	619	1,924	1,254	93	363	148	459
25,000- 49,999 .....	133	305	628	968	155	1,695	4,802	2,950	102	424	478	1,519
50,000- 99,999 .....	113	530	1,095	1,886	236	3,088	7,810	4,547	48	280	821	1,949
100,000- 199,999 .....	91	687	1,438	2,434	326	6,541	12,664	6,285	14	83	1,050	6,886
200,000- 499,999 .....	101	1,214	2,533	4,592	793	19,742	33,970	13,798	6	30	1,978	8,313
500,000- 999,999 .....	44	1,128	2,321	4,500	695	16,116	29,822	13,025	-	-	1,636	7,242
1,000,000- 4,999,999 .....	55	2,646	5,446	11,399	1,942	60,110	103,209	42,269	-	-	4,291	19,672
5,000,000- .....	17	2,849	5,929	14,879	5,037	167,769	226,801	54,255	-	-	3,772	20,972
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	751	4,696
Total .....	754	9,491	19,665	41,074	9,255	275,818	421,452	138,692	350	1,323	14,960	69,840
Total .....												146,543



TABLE 14. SELECTED PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1965 - Concluded

TABLEAU 14. CERTAINES STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1965 - fin

Province and size group Province et tranche de taille	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							TOTAL ACTIVITY - ACTIVITÉ TOTALE					
	Estab-lish-ments Éta-blisse-ments	Production and related workers Travailleurs de la production et connexes			Cost of fuel and elec- tricity Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added - manufacturing activity Valeur ajoutée - activité manufac- turière	Working owners and partners Propriétaires et associés actifs		Total employees Total, employés		Value added - total activity Valeur ajoutée - activité totale
		Number Nombre	Mon- hours paid Heures- homme payées	Wages Salaires					Number Nombre	With- draws Re- traits	Number Nombre	Salaries and wages Traitements et salaires	
No. nomb.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000					\$'000	
ALBERTA													
\$ - \$ 9,999 .....	147	28	62	87	21	297	875	595	130	264	50	146	609
10,000- 24,999 .....	262	248	508	753	102	1,605	4,468	2,795	233	834	341	1,029	3,011
25,000- 49,999 .....	288	680	1,421	2,333	266	3,855	10,331	6,422	194	893	966	3,283	6,743
50,000- 99,999 .....	310	1,407	2,939	5,010	658	9,139	22,129	12,530	137	722	2,012	7,379	13,319
100,000- 199,999 .....	234	1,305	3,983	7,019	842	15,380	33,086	17,183	32	x	2,697	10,481	18,316
200,000- 499,999 .....	223	3,306	6,953	12,912	1,362	36,490	70,386	32,961	-	-	4,502	19,439	36,734
500,000- 999,999 .....	119	3,181	6,738	12,645	1,531	44,304	82,413	36,673	2	x	4,632	20,419	40,729
1,000,000- 4,999,999 .....	139	8,630	18,221	36,931	5,650	183,140	314,228	130,597	183	-	11,963	55,332	136,601
5,000,000- .....	52	11,379	24,089	57,998	12,027	502,821	745,385	235,586	-	-	16,664	89,368	244,598
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	1,628	10,758	(- 38)
Total .....	1,774	30,764	64,914	135,689	22,458	797,030	1,283,301	475,343	728	2,890	45,455	217,634	500,621
BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRI- TORIES -- COLUMBIE-BRITANNIQUE ET YUKON ET TERRI- TOIRES DU NORD-OUEST													
\$ - \$ 9,999 .....	283	65	122	212	46	515	1,637	1,099	263	540	87	260	1,129
10,000- 24,999 .....	567	457	906	1,586	222	3,461	9,562	5,966	485	1,775	700	2,302	6,209
25,000- 49,999 .....	569	1,237	2,530	4,706	554	7,529	20,307	12,356	354	1,542	1,874	6,777	13,003
50,000- 99,999 .....	486	2,146	4,441	9,070	984	12,913	34,608	20,799	174	1,012	3,129	12,886	21,990
100,000- 199,999 .....	445	3,890	7,969	16,525	1,762	26,972	64,318	36,191	46	279	5,343	23,733	38,811
200,000- 499,999 .....	473	7,609	15,276	33,982	3,290	70,083	150,435	77,485	14	78	10,298	48,736	82,356
500,000- 999,999 .....	249	7,430	14,947	34,274	2,978	93,983	177,067	82,498	5	x	9,677	48,604	86,502
1,000,000- 4,999,999 .....	334	24,032	48,361	119,912	13,309	412,319	711,005	294,606	2	x	30,813	162,088	306,655
5,000,000- .....	111	42,195	86,570	243,225	43,906	889,930	1,640,363	717,239	-	-	53,485	321,570	725,858
Head offices, sales offices and auxiliary units -- Sièges sociaux, bureaux de vente et unités auxi- liaires .....	...	...	...	...	...	...	...	...	...	...	4,592	34,003	(- 107)
Total .....	3,517	89,063	181,122	463,492	67,051	1,517,703	2,809,801	1,248,218	1,343	5,298	119,998	660,968	1,281,806



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, CANADA AND PROVINCES, 1966

No.	Province and size group	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises pro- duites à la fabrique	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000	\$'000				
CANADA										
1	\$ 9,999 .....	2,555	479	94	1,250	1,720	398	6,231	14,424	10,414
2	10,000- 24,999 .....	3,972	2,940	630	7,190	10,698	1,397	26,272	67,705	40,536
3	25,000- 49,999 .....	4,393	8,255	2,315	21,780	35,122	3,767	62,781	159,432	93,989
4	50,000- 99,999 .....	4,497	16,375	5,809	46,027	78,049	6,978	135,448	323,547	183,105
5	100,000- 199,999 .....	4,343	28,053	10,562	80,697	142,233	12,713	292,725	626,831	327,184
6	200,000- 499,999 .....	5,274	62,963	27,347	189,512	339,391	28,453	864,108	1,697,543	823,892
7	500,000- 999,999 .....	3,033	68,595	35,289	220,363	393,518	32,678	1,132,358	2,158,215	1,015,383
8	1,000,000- 4,999,999 .....	3,962	231,936	101,051	708,101	1,378,457	128,310	4,708,408	8,621,398	3,883,157
9	5,000,000- .....	1,348	492,369	77,881	1,223,093	3,196,018	517,032	13,414,364	23,634,359	9,974,080
10	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
11	Total .....	33,377	911,965	260,978	2,498,012	5,575,206	731,726	20,642,695	37,303,455	16,351,740
NEWFOUNDLAND										
12	\$ 9,999 .....	63	16	41	x	8	82	291	202	
13	10,000- 24,999 .....	27	29	63	x	9	169	427	252	
14	25,000- 49,999 .....	24	59	131	163	32	391	816	404	
15	50,000- 99,999 .....	25	178	25	435	579	73	983	1,770	1,012
16	100,000- 199,999 .....	34	306	57	776	994	166	2,780	4,894	2,110
17	200,000- 499,999 .....	26	460	127	1,230	1,707	205	4,343	8,194	3,901
18	500,000- 999,999 .....	25	932	231	2,500	3,455	520	9,511	17,748	8,308
19	1,000,000- .....	38	6,217	734	15,500	31,493	7,977	74,317	159,962	76,854
20	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
21	Total .....	262	8,197	1,178	20,677	38,512	8,990	92,576	194,102	93,043
PRINCE EDWARD ISLAND										
22	\$ 9,999 .....	31	6	20	20	5	39	119	74	
23	10,000- 24,999 .....	22	22	46	54	10	140	342	197	
24	25,000- 49,999 .....	17	32	75	89	13	295	595	291	
25	50,000- 99,999 .....	23	66	23	179	224	42	913	1,548	617
26	100,000- 199,999 .....	18	90	47	279	336	63	1,451	2,435	959
27	200,000- 499,999 .....	21	236	109	722	880	174	4,505	6,875	2,374
28	500,000- 999,999 .....	8	174	179	695	745	129	3,973	5,706	1,664
29	1,000,000- .....	12	528	129	1,464	2,457	385	20,201	29,161	8,305
30	Total .....	152	1,154	493	3,482	4,804	821	31,517	46,781	14,480
NOVA SCOTIA										
31	\$ 9,999 .....	127	46	1	107	x	19	227	672	432
32	10,000- 24,999 .....	133	197	15	448	x	75	966	2,271	1,417
33	25,000- 49,999 .....	135	426	40	986	1,251	133	1,823	4,679	2,789
34	50,000- 99,999 .....	128	695	128	1,754	2,218	247	4,125	9,356	4,949
35	100,000- 199,999 .....	115	1,057	181	2,632	3,563	453	8,437	17,071	8,262
36	200,000- 499,999 .....	134	2,342	400	5,813	8,134	1,112	21,485	42,784	20,440
37	500,000- 999,999 .....	54	1,257	481	3,638	5,088	1,163	22,007	37,847	15,068
38	1,000,000- 4,999,999 .....	85	6,564	1,580	17,549	27,803	3,905	107,361	180,129	70,612
39	5,000,000- .....	20	9,066	1,544	22,747	50,896	7,032	187,613	317,658	122,733
40	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
41	Total .....	931	21,650	4,370	55,675	99,603	14,140	354,044	612,466	246,702

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1966

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Province et tranche de taille	No.		
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés									
					Number - Nombre	Salaries and wages - Traitements et salaires								
													Male - Hommes	Female - Femmes
Number - Nombre	With- drawals - Re- traits	number - nombre			\$'000				\$'000					
<u>CANADA</u>														
2,434	4,787	335	110	2,420	1,018	4,140	7,199	15,675	10,664	\$ - \$ 9,999	1			
3,707	13,409	745	525	3,490	4,840	14,188	31,099	74,416	42,453	10,000- 24,999	2			
3,548	16,101	2,175	1,477	12,284	14,222	47,406	73,496	173,830	97,784	25,000- 49,999	3			
2,447	13,352	4,975	2,724	31,723	29,883	109,772	160,681	357,255	191,821	50,000- 99,999	4			
1,103	6,586	9,309	4,143	65,700	52,067	207,933	356,075	710,778	348,582	100,000- 199,999	5			
487	3,648	20,827	8,593	165,620	119,730	505,011	1,026,823	1,904,035	869,582	200,000- 499,999	6			
110	1,143	22,594	8,841	193,336	135,319	586,854	1,320,721	2,396,394	1,068,802	500,000- 999,999	7			
55	990	78,939	28,417	677,017	440,343	2,055,474	5,462,077	9,541,366	4,062,789	1,000,000- 4,999,999	8			
3	60	162,580	45,619	1,444,645	778,449	4,640,662	15,206,761	25,874,706	10,440,251	5,000,000-	9			
...	...	51,927	18,226	524,450	70,153	524,450	550,677	674,072	127,527	Sièges sociaux, bureaux de vente et unités auxiliaires.	10			
13,894	60,076	354,406	118,675	3,120,685	1,646,024	8,695,890	24,195,610	41,722,527	17,260,256	Total .....	11			
<u>TERRE-NEUVE</u>														
70	105	1	1	x	18	47	116	335	212	\$ - \$ 9,999	12			
30	75	3	1	x	35	92	175	435	254	10,000- 24,999	13			
29	102	11	4	49	76	212	545	1,031	466	25,000- 49,999	14			
5	22	33	10	155	246	735	1,653	2,539	1,111	50,000- 99,999	15			
6	x	81	32	412	476	1,406	4,913	7,462	2,714	100,000- 199,999	16			
1	x	113	57	758	757	2,465	5,528	9,625	4,158	200,000- 499,999	17			
-	-	207	64	1,202	1,434	4,657	11,552	20,763	9,330	500,000- 999,999	18			
-	-	1,116	242	8,700	8,309	40,193	84,429	173,899	80,748	1,000,000-	19			
...	...	109	24	887	133	887	371	487	116	Sièges sociaux, bureaux de vente et unités auxiliaires.	20			
141	332	1,674	435	12,181	11,484	50,694	109,283	216,576	99,107	Total .....	21			
<u>ÎLE-DU-PRINCE-ÉDOUARD</u>														
33	36	-	-	-	6	20	53	136	77	\$ - \$ 9,999	22			
23	71	3	-	8	27	62	140	342	197	10,000- 24,999	23			
18	69	6	2	26	44	115	441	779	329	25,000- 49,999	24			
17	67	22	5	88	116	312	1,079	1,751	654	50,000- 99,999	25			
13	58	35	10	150	182	486	1,713	2,738	994	100,000- 199,999	26			
-	-	93	30	494	468	1,373	5,249	7,669	2,451	200,000- 499,999	27			
-	-	25	15	138	393	882	4,449	6,236	1,701	500,000- 999,999	28			
-	-	204	67	1,321	928	3,778	24,658	34,638	9,378	1,000,000-	29			
104	301	388	129	2,224	2,164	7,028	37,783	54,290	15,781	Total .....	30			
<u>NOUVELLE-ÉCOSSE</u>														
125	185	1	-	x	48	121	239	687	434	\$ - \$ 9,999	31			
112	352	27	22	x	261	637	1,107	2,464	1,470	10,000- 24,999	32			
99	330	67	34	314	567	1,565	2,229	5,190	2,899	25,000- 49,999	33			
81	346	150	94	841	1,067	3,059	4,914	10,329	5,137	50,000- 99,999	34			
31	152	326	95	1,789	1,659	5,352	10,292	19,556	8,857	100,000- 199,999	35			
4	22	686	188	3,799	3,616	11,933	25,940	48,335	21,529	200,000- 499,999	36			
-	-	573	124	3,301	2,435	8,389	27,905	45,558	16,928	500,000- 999,999	37			
-	-	1,533	389	9,800	10,066	37,603	130,230	206,589	73,844	1,000,000- 4,999,999	38			
-	-	2,139	448	16,070	13,197	66,967	202,751	334,726	124,406	5,000,000-	39			
...	...	483	134	4,001	617	4,001	316	293	(- 21)	Sièges sociaux, bureaux de vente et unités auxiliaires.	40			
452	1,388	5,985	1,528	40,023	33,533	139,626	405,922	673,727	255,485	Total .....	41			

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1966 - Continued

No.	Province and size group	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disées pro- duites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre	'000	\$'000					
NEW BRUNSWICK										
1	\$ - \$ 9,999	93	27	2	57	65	16	202	529	303
2	10,000- 24,999	96	92	16	220	264	35	689	1,589	868
3	25,000- 49,999	89	215	44	545	742	80	1,368	3,295	1,856
4	50,000- 99,999	83	364	65	897	1,252	162	2,755	5,893	2,968
5	100,000- 199,999	80	641	139	1,680	2,249	374	5,658	11,150	5,179
6	200,000- 499,999	96	1,392	288	3,604	5,040	727	16,530	30,364	13,615
7	500,000- 999,999	72	2,089	566	5,833	8,066	1,228	28,431	50,554	20,442
8	1,000,000- 4,999,999	63	4,597	1,388	13,179	20,482	4,494	80,789	140,523	57,215
9	5,000,000-	18	6,732	849	16,888	39,127	15,644	180,146	303,301	108,848
10	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
11	Total	690	16,149	3,357	42,903	77,287	22,761	316,568	547,197	211,295
QUEBEC										
12	\$ - \$ 9,999	886	140	33	400	492	112	1,790	4,967	3,117
13	10,000- 24,999	1,240	917	277	2,413	3,323	407	8,298	20,983	12,308
14	25,000- 49,999	1,415	2,653	1,138	7,838	11,426	1,045	20,975	51,388	29,658
15	50,000- 99,999	1,451	5,201	3,121	17,208	25,850	1,857	45,027	103,987	57,435
16	100,000- 199,999	1,474	8,908	5,203	29,403	46,292	3,609	102,066	211,999	107,539
17	200,000- 499,999	1,792	20,864	12,501	70,079	113,032	8,067	302,623	578,913	271,234
18	500,000- 999,999	1,083	24,096	16,739	86,859	138,999	10,100	415,770	767,643	346,603
19	1,000,000- 4,999,999	1,154	68,400	36,560	227,103	399,097	34,489	1,363,632	2,471,405	1,093,857
20	5,000,000-	382	135,878	25,821	353,030	851,653	158,007	3,379,802	6,253,245	2,783,048
21	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
22	Total	10,877	267,057	101,393	794,333	1,590,164	217,693	5,639,982	10,464,530	4,704,799
ONTARIO										
23	\$ - \$ 9,999	707	125	28	306	505	118	1,947	4,224	3,661
24	10,000- 24,999	1,392	892	194	2,163	3,383	456	9,263	23,787	14,221
25	25,000- 49,999	1,559	2,678	677	6,900	11,780	1,295	22,315	56,617	33,484
26	50,000- 99,999	1,669	5,720	1,556	15,163	27,863	2,510	49,507	120,170	68,822
27	100,000- 199,999	1,666	10,721	3,329	29,542	56,278	4,583	109,781	241,078	129,347
28	200,000- 499,999	2,190	25,324	10,749	76,186	144,662	11,925	349,016	707,665	356,271
29	500,000- 999,999	1,251	27,855	13,581	88,424	168,646	13,043	449,344	894,532	444,048
30	1,000,000- 4,999,999	1,857	105,485	50,986	332,127	670,263	54,536	2,162,822	4,079,681	1,915,957
31	5,000,000-	695	275,088	43,571	681,215	1,829,295	251,281	7,558,888	13,324,816	5,682,368
32	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
33	Total	12,986	453,888	124,671	1,232,025	2,912,675	339,748	10,712,883	19,452,570	8,648,180
MANITOBA										
34	\$ - \$ 9,999	148	30	9	85	116	28	924	813	692
35	10,000- 24,999	196	154	30	378	566	76	1,298	3,381	1,998
36	25,000- 49,999	195	378	67	938	1,582	207	2,870	7,001	4,057
37	50,000- 99,999	187	620	280	1,852	3,205	268	5,646	13,586	7,719
38	100,000- 199,999	178	1,057	535	3,299	5,389	473	12,810	25,817	12,732
39	200,000- 499,999	218	2,369	1,476	7,914	13,450	1,132	36,243	69,059	32,252
40	500,000- 999,999	121	2,796	1,619	9,175	15,786	1,406	45,614	86,693	40,442
41	1,000,000- 4,999,999	178	8,862	4,227	27,188	50,944	4,822	210,339	366,284	155,870
42	5,000,000-	35	8,746	1,151	21,736	50,039	11,606	290,855	446,365	147,194
43	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
44	Total	1,456	25,012	9,394	72,566	141,077	20,017	606,600	1,019,000	402,954



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CANADA ENTIER ET PROVINCES. 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Province et tranche de taille	No
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
Number - Nombre	With-drawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale		
	\$'000	number - nombre		\$'000			\$'000				
NOUVEAU-BRUNSWICK											
88	145	7	-	17	36	82	246	588	319	\$ - \$ 9,999	1
90	260	16	13	71	137	335	764	1,690	894	10,000- 24,999	2
60	256	41	38	264	338	1,006	1,714	3,709	1,947	25,000- 49,999	3
42	182	102	39	481	570	1,734	3,338	6,674	3,148	50,000- 99,999	4
28	x	172	113	1,031	1,065	3,280	6,866	12,748	5,572	100,000- 199,999	5
10	x	481	136	2,836	2,297	7,876	21,054	35,790	14,571	200,000- 499,999	6
-	-	662	140	3,611	3,457	11,678	36,069	59,553	21,792	500,000- 999,999	7
1	x	1,364	405	8,786	7,754	29,268	100,698	163,269	60,162	1,000,000- 4,999,999	8
-	-	1,287	270	10,200	9,138	49,327	194,649	320,668	111,351	5,000,000-	9
...	...	720	237	5,802	957	5,802	2,106	2,380	257	Sièges sociaux, bureaux de vente et unités auxiliaires.	10
319	1,028	4,852	1,391	33,100	25,749	110,387	367,504	617,070	220,012	Total .....	11
QUÉBEC											
842	1,642	61	11	213	245	706	2,010	5,295	3,234	\$ - \$ 9,999	12
1,162	4,038	263	77	881	1,534	4,205	9,553	22,644	12,714	10,000- 24,999	13
1,166	5,056	747	291	3,400	4,829	14,825	24,669	56,016	30,698	25,000- 49,999	14
901	4,675	1,554	621	8,648	10,497	34,499	50,125	110,933	59,358	50,000- 99,999	15
487	2,844	3,029	1,131	19,275	18,271	65,567	116,143	230,041	111,703	100,000- 199,999	16
236	1,734	6,908	2,618	51,711	42,891	164,743	345,823	633,379	283,303	200,000- 499,999	17
59	477	7,623	2,930	63,777	51,388	202,775	468,354	832,387	359,765	500,000- 999,999	18
14	202	22,319	7,648	186,819	134,927	585,916	1,573,203	2,725,227	1,142,071	1,000,000- 4,999,999	19
3	60	49,358	12,924	416,047	223,981	1,267,701	3,963,470	6,935,342	2,883,311	5,000,000-	20
...	...	20,568	7,023	202,604	27,591	202,604	224,327	285,532	62,784	Sièges sociaux, bureaux de vente et unités auxiliaires.	21
4,870	20,730	112,430	35,274	953,375	516,154	2,543,539	6,777,676	11,836,796	4,948,941	Total .....	22
ONTARIO											
678	1,471	212	79	2,019	444	2,524	2,258	4,606	3,682	\$ - \$ 9,999	23
1,368	5,162	213	189	1,175	1,488	4,557	11,426	26,833	15,138	10,000- 24,999	24
1,394	6,620	625	558	4,075	4,538	15,855	26,286	62,050	34,939	25,000- 49,999	25
986	5,751	1,818	1,065	12,439	10,159	40,302	61,917	136,450	72,779	50,000- 99,999	26
403	2,575	3,518	1,790	27,731	19,358	84,008	136,067	277,003	139,272	100,000- 199,999	27
192	1,523	8,522	4,044	74,970	48,639	219,631	421,803	799,380	376,370	200,000- 499,999	28
42	463	9,453	4,050	87,712	54,939	256,358	532,887	1,001,099	469,105	500,000- 999,999	29
38	741	39,703	15,942	360,980	212,116	1,031,242	2,540,428	4,549,719	2,015,974	1,000,000- 4,999,999	30
-	-	90,972	27,390	862,674	437,021	2,671,969	8,574,506	14,660,239	6,019,146	5,000,000-	31
...	...	22,936	8,749	245,236	31,685	245,236	254,694	316,179	63,163	Sièges sociaux, bureaux de vente et unités auxiliaires.	32
5,101	24,304	177,972	63,856	1,659,009	820,387	4,571,684	12,562,273	21,833,559	9,209,568	Total .....	33
MANITOBA											
145	278	12	4	37	55	154	1,081	943	673	\$ - \$ 9,999	34
183	667	38	43	194	265	760	1,665	3,905	2,155	10,000- 24,999	35
155	710	110	94	734	649	2,316	3,222	7,514	4,216	25,000- 49,999	36
91	463	208	154	1,465	1,262	4,670	6,253	14,488	8,026	50,000- 99,999	37
30	166	370	179	2,643	2,141	8,032	14,788	28,399	13,358	100,000- 199,999	38
22	158	835	358	6,354	5,038	19,804	44,723	79,337	34,015	200,000- 499,999	39
-	-	932	463	7,840	5,810	23,626	54,984	98,559	43,276	500,000- 999,999	40
-	-	3,413	1,140	26,452	17,642	77,396	238,330	397,882	159,764	1,000,000- 4,999,999	41
-	-	3,148	877	22,890	13,922	72,929	314,698	474,269	150,838	5,000,000-	42
...	...	1,351	388	10,365	1,739	10,365	2,705	3,251	564	Sièges sociaux, bureaux de vente et unités auxiliaires.	43
626	2,442	10,417	3,700	78,974	48,523	220,051	682,448	1,108,547	416,884	Total .....	44

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 15. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1966 - Concluded

No.	Province and size group	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- disés pro- duites à la fabrique	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
			number - nombre		'000		\$'000			
SASKATCHEWAN										
1	\$ - \$ 9,999 .....	85	15	3	39	54	15	170	359	262
2	10,000- 24,999 .....	109	108	12	240	358	54	678	1,936	1,209
3	25,000- 49,999 .....	144	281	61	701	1,154	175	1,889	5,220	3,152
4	50,000- 99,999 .....	122	491	83	1,203	2,035	232	3,355	8,638	5,059
5	100,000- 199,999 .....	83	486	118	1,282	2,373	311	5,810	12,020	6,243
6	200,000- 499,999 .....	107	1,162	163	2,775	5,272	767	20,231	35,087	14,603
7	500,000- 999,999 .....	45	922	126	2,129	4,380	778	15,668	29,247	13,223
8	1,000,000- 4,999,999 .....	63	2,913	470	7,035	15,530	2,927	80,093	139,984	57,939
9	5,000,000- .....	16	2,523	229	5,704	15,702	4,444	182,640	237,891	52,844
10	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
11	Total .....	774	8,901	1,265	21,109	46,857	9,703	310,533	470,381	154,534
ALBERTA										
12	\$ - \$ 9,999 .....	128	26	6	72	104	22	220	744	541
13	10,000- 24,999 .....	236	171	20	383	620	77	1,566	4,071	2,529
14	25,000- 49,999 .....	304	607	107	1,476	2,561	294	4,050	11,208	6,974
15	50,000- 99,999 .....	285	1,099	172	2,669	4,915	545	8,919	20,935	11,727
16	100,000- 199,999 .....	251	1,661	374	4,263	8,029	896	16,547	36,042	18,748
17	200,000- 499,999 .....	252	2,984	520	7,351	14,489	1,601	42,909	79,262	36,697
18	500,000- 999,999 .....	125	2,603	482	6,526	12,933	1,501	48,027	87,706	39,106
19	1,000,000- 4,999,999 .....	147	8,387	1,502	20,671	44,563	6,091	199,377	348,643	147,068
20	5,000,000- .....	56	9,777	2,008	24,841	64,393	13,250	571,210	840,408	263,808
21	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
22	Total .....	1,784	27,315	5,191	68,251	152,607	24,277	892,825	1,429,020	527,197
BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRITORIES										
23	\$ - \$ 9,999 .....	287	48	12	123	203	55	629	1,706	1,130
24	10,000- 24,999 .....	521	358	62	837	1,521	197	3,204	8,918	5,537
25	25,000- 49,999 .....	511	926	175	2,189	4,373	492	6,806	18,612	11,323
26	50,000- 99,999 .....	524	1,941	356	4,667	9,907	1,043	14,218	37,664	22,798
27	100,000- 199,999 .....	444	3,126	579	7,541	16,729	1,785	27,386	64,326	36,065
28	200,000- 499,999 .....	438	5,830	1,014	13,836	32,726	2,744	66,225	139,341	72,506
29	500,000- 999,999 .....	249	5,871	1,285	14,582	35,421	2,809	94,012	180,540	86,478
30	1,000,000- 4,999,999 .....	369	22,771	3,506	52,649	135,761	15,186	456,961	806,918	345,812
31	5,000,000- .....	122	41,771	2,677	90,569	274,979	49,266	1,015,725	1,809,384	766,906
32	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...
33	Total .....	3,465	82,642	9,666	186,992	511,619	73,577	1,685,166	3,067,409	1,348,554

# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 15. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES À LA FABRIQUE PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1966 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Province et tranche de taille	No.
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale		
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
					Number - Nombre	Salaries and wages - Traitements et salaires					
Number - Nombre	With- drawals - Re- traits	number - nombre			\$'000			\$'000			
<u>SASKATCHEWAN</u>											
80	130	6	-	13	24	67	184	394	284	\$ - \$ 9,999	1
97	377	24	28	141	172	498	779	2,077	1,250	10,000- 24,999	2
107	476	73	69	478	484	1,632	2,165	5,636	3,283	25,000- 49,999	3
41	226	161	108	1,100	843	3,135	4,010	9,648	5,412	50,000- 99,999	4
13	58	196	119	1,401	919	3,774	7,862	14,654	6,812	100,000- 199,999	5
8	52	538	168	3,612	2,031	8,884	26,266	42,468	15,819	200,000- 499,999	6
-	-	420	113	2,878	1,581	7,258	21,562	36,596	14,603	500,000- 999,999	7
-	-	1,465	416	10,489	5,264	26,018	91,788	153,703	59,846	1,000,000- 4,999,999	8
-	-	702	163	5,883	3,617	21,584	190,039	246,196	53,900	5,000,000-	9
...	...	612	142	5,096	754	5,096	1,753	1,608	256	Sièges sociaux, bureaux de vente et unités auxiliaires.	10
346	1,318	4,197	1,326	31,090	15,689	77,947	346,409	512,980	161,463	Total .....	11
<u>ALBERTA</u>											
116	243	12	2	30	46	134	268	804	553	\$ - \$ 9,999	12
207	786	47	41	269	279	889	1,847	4,475	2,652	10,000- 24,999	13
199	991	176	117	986	1,007	3,547	4,614	12,015	7,210	25,000- 49,999	14
98	544	327	187	2,196	1,785	7,111	11,102	23,817	12,470	50,000- 99,999	15
49	317	584	239	3,745	2,858	11,773	23,211	43,959	20,213	100,000- 199,999	16
6	x	965	284	7,010	4,753	21,500	51,427	91,078	39,987	200,000- 499,999	17
2	x	1,024	263	7,803	4,372	20,736	58,230	100,995	42,415	500,000- 999,999	18
-	-	3,013	680	21,737	13,582	66,301	227,914	382,698	154,183	1,000,000- 4,999,999	19
-	-	4,320	1,063	34,533	17,168	98,927	616,761	892,498	270,224	5,000,000-	20
...	...	1,411	350	12,071	1,761	12,071	638	670	62	Sièges sociaux, bureaux de vente et unités auxiliaires.	21
677	2,939	11,879	3,226	90,382	47,611	242,988	996,012	1,553,011	549,970	Total .....	22
<u>COLOMBIE-BRITANNIQUE ET YUKON ET TERRITOIRES DU NORD-OUEST</u>											
257	551	23	13	84	96	287	743	1,887	1,196	\$ - \$ 9,999	23
435	1,621	111	111	633	642	2,152	3,643	9,549	5,729	10,000- 24,999	24
321	1,491	319	270	1,959	1,690	6,333	7,610	19,889	11,798	25,000- 49,999	25
185	1,076	600	441	4,309	3,338	14,216	16,290	40,626	23,727	50,000- 99,999	26
43	279	998	435	7,524	5,138	24,253	34,220	74,217	39,088	100,000- 199,999	27
8	55	1,686	710	14,076	9,240	46,803	79,010	156,972	77,379	200,000- 499,999	28
7	x	1,675	679	15,073	9,510	50,495	104,728	194,647	89,887	500,000- 999,999	29
2	x	5,304	1,586	46,763	33,167	182,524	506,934	867,988	357,076	1,000,000- 4,999,999	30
-	-	10,159	2,386	91,516	56,993	366,495	1,093,354	1,896,524	776,819	5,000,000-	31
...	...	3,737	1,179	38,389	4,916	38,389	63,768	63,672	346	Sièges sociaux, bureaux de vente et unités auxiliaires.	32
1,258	5,294	24,612	7,810	220,327	124,730	731,946	1,910,300	3,325,972	1,383,044	Total .....	33



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1966

Industry group and value of shipments	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
		Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
		Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
		number - nombre		'000			\$'000		
<u>Wood industries</u>									
- 9,999 .....	819	204	-	556	685	156	1,146	3,684	2,425
10,000- 24,999 .....	553	736	2	1,559	2,103	287	3,597	9,210	5,426
25,000- 199,999 .....	1,439	9,593	187	20,901	33,100	3,905	48,720	117,332	65,109
200,000- 499,999 .....	476	9,295	343	20,834	35,256	3,993	78,622	151,904	71,128
500,000-4,999,999 .....	587	37,633	2,314	87,198	172,466	17,020	464,391	843,839	363,565
5,000,000- .....	45	18,129	723	37,942	104,683	5,375	283,455	466,829	184,917
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	3,919	75,590	3,569	168,990	348,294	30,737	879,931	1,592,797	692,570
<u>Furniture and fixture industries</u>									
- 9,999 .....	334	15	2	35	47	7	837	2,082	1,250
10,000- 49,999 .....	922	1,246	138	2,818	4,468	281	9,575	23,232	13,468
50,000- 99,999 .....	284	1,275	159	2,990	5,284	317	8,755	20,067	11,113
100,000- 199,999 .....	191	1,757	241	4,250	7,504	350	12,132	27,735	15,321
200,000- 499,999 .....	246	4,600	745	11,462	19,593	817	38,745	79,010	40,382
500,000- 999,999 .....	144	5,093	966	13,234	23,548	886	49,654	101,069	50,951
1,000,000-4,999,999 .....	151	13,954	1,915	34,855	63,838	2,429	138,044	281,639	144,041
5,000,000- .....	10	3,098	531	7,535	15,674	539	30,370	67,876	37,495
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	2,282	31,038	4,697	77,178	139,956	5,626	288,113	602,711	314,021
<u>Primary metal industries</u>									
- 9,999 .....	7	2	-	4	x	1	25	50	25
10,000- 24,999 .....	23	23	-	44	x	9	142	379	225
25,000- 99,999 .....	51	256	2	514	902	78	1,319	3,019	1,648
100,000-199,999 .....	31	365	10	768	1,580	88	1,693	4,482	2,696
200,000-499,999 .....	74	1,547	37	3,381	6,904	549	10,812	25,217	14,027
500,000-999,999 .....	46	1,733	110	3,982	7,794	792	14,932	32,210	16,837
1,000,000- .....	176	82,846	817	176,735	501,098	126,712	1,564,574	3,019,772	1,351,744
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	408	86,772	976	185,427	518,347	128,229	1,593,497	3,085,130	1,387,202
<u>Metal fabricating industries (except machinery and transportation equipment industries)</u>									
- 9,999 .....	186	38	-	75	102	36	375	1,271	863
10,000- 99,999 .....	1,451	4,318	125	9,156	18,389	1,404	22,948	66,958	43,005
100,000- 199,999 .....	589	5,088	212	11,188	24,422	1,525	31,918	84,340	52,040
200,000- 499,999 .....	691	11,179	882	25,832	55,687	3,160	90,497	218,206	127,486
500,000- 999,999 .....	356	10,570	1,423	26,171	57,066	2,978	113,294	249,007	136,196
1,000,000-4,999,999 .....	429	31,737	3,538	76,661	173,534	9,974	487,995	934,701	444,899
5,000,000- .....	109	36,146	1,931	80,893	223,162	10,898	623,380	1,209,213	583,445
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	3,811	99,076	8,111	229,977	552,362	29,974	1,370,407	2,763,696	1,387,936
<u>Machinery industries (except electrical machinery)</u>									
- 49,999 .....	74	139	1	279	521	41	851	2,006	1,389
50,000- 199,999 .....	164	1,010	50	2,213	4,599	257	8,965	19,822	11,140
200,000- 499,999 .....	162	2,162	83	4,710	10,270	575	24,613	50,734	27,458
500,000-4,999,999 .....	264	15,465	697	35,141	82,020	3,671	228,281	459,155	235,818
5,000,000- .....	62	26,335	897	59,634	160,607	5,982	504,417	932,499	446,958
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	726	45,111	1,728	101,976	258,016	10,527	767,127	1,464,217	722,764

## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS  
DE MARCHANDISES PRODUITES À LA FABRIQUE, PAR ÉTABLISSEMENT, 1966

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et valeur des expéditions
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale		
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total, employés					
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires				
	\$'000	number	— nombre	\$'000				\$'000		
<u>Industrie du bois</u>										
859	1,081	12	1	23	217	708	1,332	3,954	2,505	- 9,999
569	1,467	57	6	158	801	2,262	3,975	9,775	5,615	10,000- 24,999
949	3,682	1,202	290	6,356	11,272	39,456	58,584	129,869	68,073	25,000- 199,999
37	228	1,466	364	9,681	11,468	44,937	87,209	162,717	73,407	200,000- 499,999
7	50	5,057	1,115	40,140	46,119	212,607	505,449	890,445	369,287	500,000-4,999,999
-	-	1,840	500	17,679	21,192	122,363	309,155	497,445	189,858	5,000,000-
...	...	603	265	6,783	868	6,783	3,235	2,973	136	Sièges sociaux, bureaux de vente et unités auxiliaires.
2,421	6,508	10,237	2,541	80,822	91,937	429,116	968,940	1,697,178	708,883	Total
<u>Industrie du meuble et des articles d'ameublement</u>										
335	748	23	2	119	42	166	851	2,100	1,254	- 9,999
938	3,885	146	44	627	1,574	5,096	10,148	23,983	13,654	10,000- 49,999
195	1,027	225	74	1,344	1,733	6,628	9,403	21,020	11,443	50,000- 99,999
56	365	333	136	2,458	2,467	9,962	13,242	29,258	15,766	100,000- 199,999
24	184	804	323	6,435	6,472	26,028	42,641	84,003	41,647	200,000- 499,999
x	x	912	390	8,670	7,361	32,218	53,719	106,030	51,947	500,000- 999,999
x	x	2,280	1,049	22,614	19,198	86,453	149,043	294,189	145,697	1,000,000-4,999,999
-	-	694	309	6,745	4,632	22,418	33,011	70,732	37,712	5,000,000-
...	...	98	21	812	119	812	66	...	- 66	Sièges sociaux, bureaux de vente et unités auxiliaires.
1,561	6,440	5,515	2,348	49,825	43,598	189,781	312,123	631,315	319,054	Total
<u>Industrie métallique primaire</u>										
5	11	2	-	x	4	10	25	50	26	- 9,999
24	77	5	1	x	29	78	142	383	229	10,000- 24,999
30	158	40	10	211	308	1,113	1,413	3,168	1,702	25,000- 99,999
3	15	45	18	390	438	1,970	1,842	4,675	2,741	100,000-199,999
3	26	228	71	2,042	1,883	8,946	12,377	26,961	14,214	200,000-499,999
-	-	244	84	2,004	2,171	9,798	19,257	37,016	17,491	500,000-999,999
-	-	18,430	3,260	163,976	105,353	665,074	1,874,579	3,354,469	1,379,748	1,000,000-
...	...	2,300	1,159	29,569	3,459	29,569	2,604	1,449	- 1,155	Sièges sociaux, bureaux de vente et unités auxiliaires.
65	286	21,294	4,603	198,211	113,645	716,557	1,912,239	3,428,172	1,414,996	Total
<u>Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport)</u>										
172	501	4	-	10	42	112	436	1,349	881	- 9,999
950	4,973	899	291	5,419	5,633	23,808	26,956	72,330	44,403	10,000- 99,999
90	688	1,212	466	9,553	6,978	33,975	39,098	94,780	55,382	100,000- 199,999
22	184	2,429	886	22,328	15,376	78,015	107,007	238,910	131,935	200,000- 499,999
11	98	2,476	862	24,181	15,331	81,247	135,299	275,598	141,566	500,000- 999,999
3	x	9,119	2,919	79,539	47,313	253,072	584,039	1,051,393	467,138	1,000,000-4,999,999
-	-	10,044	2,649	86,597	50,770	309,759	703,560	1,310,607	605,598	5,000,000-
...	...	1,405	463	14,780	1,868	14,780	662	...	- 662	Sièges sociaux, bureaux de vente et unités auxiliaires.
1,248	x	27,588	8,536	242,408	143,311	794,770	1,597,057	3,044,967	1,446,240	Total
<u>Industrie de la machinerie (sauf le matériel électrique)</u>										
34	134	55	18	324	213	845	1,071	2,344	1,528	- 49,999
28	172	299	117	2,232	1,476	6,831	10,789	22,450	11,996	50,000- 199,999
4	51	666	221	5,747	3,132	16,017	31,343	60,373	30,330	200,000- 499,999
9	194	5,983	1,958	51,076	24,103	133,096	301,491	559,799	268,436	500,000-4,999,999
-	-	9,628	2,781	85,087	39,641	245,694	638,597	1,211,724	594,371	5,000,000-
...	...	5,852	1,034	52,601	6,886	52,601	14,631	32,539	18,348	Sièges sociaux, bureaux de vente et unités auxiliaires.
75	551	22,483	6,129	197,067	75,451	455,083	997,922	1,889,229	925,008	Total

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1966 - Continued

Industry group and value of shipments	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
		Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
		Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
		number - nombre		'000			\$'000		
<u>Transportation equipment industries</u>									
- 49,999 .....	220	346	2	703	1,284	121	2,341	4,887	3,887
50,000- 99,999 .....	93	411	9	877	1,661	98	3,264	6,871	3,593
100,000- 99,999 .....	82	695	35	1,507	3,201	156	5,463	11,727	6,084
200,000-499,999 .....	116	2,038	157	4,534	9,328	419	17,879	37,495	20,128
500,000- .....	294	98,885	5,883	228,244	620,391	28,997	2,608,708	4,177,435	1,577,942
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	805	102,375	6,086	235,866	635,866	29,791	2,637,656	4,238,414	1,611,634
<u>Electrical products industries</u>									
- 9,999 .....	14	3	-	6	x	2	30	88	58
10,000- 24,999 .....	15	14	-	28	x	4	105	262	177
25,000- 49,999 .....	27	47	8	111	198	17	440	1,005	576
50,000- 99,999 .....	45	128	46	353	653	50	1,549	3,256	1,707
100,000- 199,999 .....	52	254	112	771	1,419	93	3,831	7,406	3,751
200,000- 499,999 .....	108	985	867	3,816	6,459	341	17,442	34,496	17,544
500,000-4,999,999 .....	279	12,408	10,111	47,220	85,766	4,166	277,734	525,583	257,020
5,000,000- .....	99	37,589	15,181	113,035	268,881	11,212	848,017	1,614,458	821,066
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	639	51,428	26,325	165,340	363,433	15,886	1,149,149	2,186,554	1,101,899
<u>Non-metallic mineral products industries</u>									
- 9,999 .....	84	36	2	69	88	17	173	489	330
10,000- 24,999 .....	121	142	9	292	430	64	762	2,099	1,273
25,000- 49,999 .....	163	445	7	923	1,525	233	2,217	5,931	3,485
50,000- 99,999 .....	181	790	42	1,710	3,075	500	5,178	13,064	7,359
100,000- 199,999 .....	186	1,473	49	3,275	6,029	1,390	11,582	27,130	14,878
200,000- 499,999 .....	259	3,558	240	8,521	16,273	3,783	36,107	81,779	42,275
500,000- 999,999 .....	149	3,737	227	8,858	18,478	5,594	47,684	105,811	53,584
1,000,000-4,999,999 .....	174	12,407	418	28,850	68,001	21,689	155,718	384,034	210,245
5,000,000- .....	53	14,208	1,771	36,445	92,220	34,120	167,787	501,106	302,193
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	1,370	36,796	2,765	88,943	206,120	67,391	427,208	1,121,442	635,622
<u>Food and beverage industries</u>									
- 9,999 .....	241	30	16	88	117	59	794	1,429	770
10,000- 24,999 .....	756	286	92	761	1,023	493	6,542	13,283	6,383
25,000- 49,999 .....	975	995	299	2,708	3,872	1,247	17,744	35,400	16,478
50,000- 99,999 .....	1,980	5,948	1,886	16,721	24,593	6,415	128,795	215,038	81,062
100,000- 199,999 .....	1,225	8,420	2,800	23,998	37,341	9,074	260,386	393,734	127,826
200,000- 499,999 .....	627	8,895	3,290	25,885	40,533	9,038	291,747	444,232	147,603
500,000- 999,999 .....	838	31,308	13,127	95,146	164,643	28,293	1,215,255	1,845,394	619,177
1,000,000-4,999,999 .....	303	46,257	17,072	133,083	303,024	37,274	2,718,315	4,113,485	1,386,702
5,000,000-* .....	...	...	...	...	...	...	...	...	...
Total .....	6,945	102,139	38,582	298,392	575,146	91,893	4,639,577	7,061,996	2,386,001
<u>Tobacco products industries</u>									
10,000- 999,999 .....	9	74	49	260	429	49	1,549	2,539	1,663
1,000,000-4,999,999 .....	7	279	233	1,073	1,672	136	12,278	16,973	5,837
5,000,000- .....	18	3,457	3,727	14,379	34,828	1,355	251,509	410,304	162,369
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	34	3,810	4,009	15,712	36,929	1,540	265,336	429,816	169,869



# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS  
DE MARCHANDISES PRODUITES À LA FABRIQUE, PAR ÉTABLISSEMENT, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale	Groupe d'industries et valeur des expéditions
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés					
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires				
Number - Nombre	With-drawals - Re-traités									
	\$'000	number - nombre		\$'000			\$'000			
<u>Industrie du matériel de transport</u>										
199	681	97	31	662	476	1,945	2,762	5,426	4,007	- 49,999
54	277	72	26	447	518	2,109	3,680	7,426	3,735	50,000- 99,999
13	72	120	50	905	900	4,106	6,091	12,542	6,267	100,000-199,999
4	x	445	144	3,536	2,784	12,864	21,261	41,958	21,234	200,000-499,999
4	60	27,395	6,796	254,017	138,959	874,409	3,070,913	4,732,651	1,670,752	500,000-
...	...	2,591	704	27,296	3,295	27,296	144,964	185,023	41,183	Sièges sociaux, bureaux de vente et unités auxiliaires.
274	x	30,720	7,751	286,863	146,932	922,729	3,249,670	4,985,026	1,747,178	Total
<u>Industrie des appareils et du matériel électriques</u>										
11	29	-	1	x	4	12	39	99	60	- 9,999
4	14	13	3	x	30	102	137	303	187	10,000- 24,999
7	35	26	6	149	87	347	578	1,177	610	25,000- 49,999
12	63	55	26	413	255	1,065	1,948	3,872	1,924	50,000- 99,999
2	10	108	50	922	524	2,341	5,166	8,983	4,041	100,000- 199,999
3	33	474	206	4,204	2,532	10,663	21,290	39,181	18,423	200,000- 499,999
6	87	5,363	2,163	47,942	30,045	133,708	332,043	588,883	267,565	500,000-4,999,999
-	-	19,974	5,832	171,918	78,576	440,800	1,019,211	1,837,875	875,313	5,000,000-
...	...	9,650	2,795	81,302	12,445	81,302	123,219	169,046	47,025	Sièges sociaux, bureaux de vente et unités auxiliaires.
45	271	35,663	11,082	306,907	124,498	670,340	1,503,629	2,649,419	1,215,149	Total
<u>Industrie des produits minéraux non métalliques</u>										
70	159	12	-	30	50	118	180	533	368	- 9,999
106	346	32	4	116	187	546	1,078	2,612	1,476	10,000- 24,999
84	396	91	22	437	565	1,962	2,399	6,308	3,683	25,000- 49,999
63	369	180	54	1,085	1,066	4,160	5,853	14,324	7,938	50,000- 99,999
16	101	358	88	2,301	1,968	8,330	13,257	29,730	15,844	100,000- 199,999
11	90	817	224	6,278	4,839	22,551	40,469	87,410	43,697	200,000- 499,999
-	-	891	210	6,968	5,065	25,447	56,210	117,702	57,000	500,000- 999,999
-	-	3,045	667	23,932	16,537	91,933	177,821	415,253	219,622	1,000,000-4,999,999
-	-	3,102	811	25,690	19,892	117,910	196,565	534,399	307,089	5,000,000-
...	...	2,149	871	21,974	3,020	21,974	40,626	47,965	6,967	Sièges sociaux, bureaux de vente et unités auxiliaires.
350	1,460	10,677	2,951	88,811	53,189	294,931	534,459	1,256,237	663,685	Total
<u>Industrie des aliments et boissons</u>										
222	380	160	68	1,557	274	1,674	1,018	1,704	821	- 9,999
752	2,342	220	320	1,207	918	2,230	8,568	15,905	6,979	10,000- 24,999
934	3,694	587	749	3,505	2,630	7,377	22,390	41,360	17,792	25,000- 49,999
1,208	5,670	3,877	1,912	20,532	13,623	45,125	167,848	260,787	87,834	50,000- 199,999
253	1,474	6,054	1,642	34,783	18,916	72,124	331,252	476,550	140,080	200,000- 499,999
42	286	6,056	1,292	36,517	19,533	77,051	356,807	520,450	159,728	500,000- 999,999
15	159	19,568	4,311	131,620	68,314	296,263	1,419,317	2,084,045	656,133	1,000,000-4,999,999
3	60	31,646	8,038	253,126	103,013	556,150	3,022,104	4,458,849	1,429,170	5,000,000-*
3,429	14,065	68,168	18,332	482,848	227,221	1,057,994	5,329,304	7,859,650	2,498,537	Total
<u>Industrie du tabac</u>										
3	x	32	14	283	169	711	1,664	2,653	1,661	10,000- 999,999
-	-	68	18	615	598	2,288	12,498	17,237	5,842	1,000,000-4,999,999
-	-	681	291	7,171	8,156	41,999	252,172	410,771	162,172	5,000,000-
...	...	930	324	8,492	1,254	8,492	3,256	4,655	1,346	Sièges sociaux, bureaux de vente et unités auxiliaires.
3	x	1,711	647	16,560	10,177	53,489	269,591	435,316	171,022	Total

## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1966 - Continued

Industry group and value of shipments	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
		Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
		Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
		number - nombre		'000			\$'000		
<u>Rubber industries</u>									
- 9,999	3	2	-	4	x	--	9	20	23
10,000- 24,999	5	5	3	16	x	1	34	93	63
25,000- 49,999	5	11	5	37		64	54	186	132
50,000- 99,999	6	14	7	40		76	214	454	229
100,000- 199,999	11	72	27	199		374	671	1,617	917
200,000- 499,999	12	169	69	487		900	1,840	4,206	2,340
500,000- 999,999	10	303	120	910		1,687	2,762	6,876	3,917
1,000,000-4,999,999	26	2,098	863	6,304		11,990	1,076	32,057	68,157
5,000,000-	26	12,545	3,266	33,715		80,748	6,128	222,699	458,933
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
Total	104	15,219	4,360	41,712	95,870	7,523	260,339	540,540	284,848
<u>Leather industries</u>									
- 9,999	26	7	2	15	x	3	64	149	85
10,000- 49,999	80	100	78	355	x	30	750	2,000	1,239
50,000- 199,999	142	690	858	3,150	4,341	118	7,369	15,509	8,117
200,000- 499,999	103	1,455	1,511	5,930	9,086	261	17,487	34,814	17,040
500,000- 999,999	80	2,187	2,555	9,659	14,302	368	29,030	58,667	29,356
1,000,000-4,999,999	99	7,750	8,204	32,534	52,635	1,243	109,143	212,882	107,373
5,000,000-	7	1,728	722	5,004	9,455	563	28,853	46,889	18,552
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
Total	537	13,917	13,930	56,648	90,329	2,587	192,696	370,910	181,760
<u>Textile industries</u>									
- 9,999	53	5	15	35	39	10	98	323	217
10,000- 24,999	86	52	91	282	383	25	465	1,502	1,015
25,000- 49,999	102	155	217	763	1,045	62	1,250	3,805	2,493
50,000- 99,999	137	373	441	1,710	2,444	202	3,959	9,716	5,721
100,000- 199,999	124	743	735	3,074	4,705	306	8,548	17,836	9,811
200,000- 499,999	151	1,419	1,790	6,812	9,805	704	24,640	48,114	23,947
500,000- 999,999	100	1,903	1,813	8,087	12,127	743	40,135	71,555	31,863
1,000,000-4,999,999	166	11,088	7,860	40,708	66,597	5,264	246,892	410,642	162,115
5,000,000-	61	22,497	8,731	68,783	133,466	12,991	441,248	783,412	339,287
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
Total	980	38,235	21,693	130,255	230,609	20,306	767,236	1,346,906	576,469
<u>Knitting mills</u>									
- 9,999	7	-	5	11	12	1	16	40	28
10,000- 24,999	17	5	17	47	60	6	141	300	156
25,000- 49,999	18	13	55	140	172	10	307	662	373
50,000- 99,999	25	36	143	365	468	34	980	1,841	887
100,000- 199,999	37	118	303	873	1,178	53	2,836	5,430	2,627
200,000- 499,999	78	552	1,436	4,211	5,660	204	15,277	26,803	11,570
500,000- 999,999	64	933	2,226	6,721	9,460	345	25,652	46,062	20,810
1,000,000-4,999,999	94	3,917	8,511	26,223	38,557	1,420	108,841	199,549	91,361
5,000,000-	7	961	1,262	4,519	6,381	328	25,212	40,245	15,208
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
Total	347	6,535	13,958	43,110	61,948	2,401	179,261	320,931	143,020
<u>Clothing industries</u>									
- 24,999	224	46	246	560	694	34	1,026	3,017	1,992
25,000- 199,999	958	2,061	8,549	21,131	29,072	597	36,514	88,554	51,797
200,000- 499,999	513	3,309	11,272	28,788	43,707	656	83,842	168,391	84,847
500,000- 999,999	339	3,750	13,708	34,854	52,466	748	133,424	241,807	108,865
1,000,000-4,999,999	282	7,613	26,615	67,867	104,315	1,468	294,016	525,539	236,281
5,000,000-	17	2,485	6,523	17,540	28,371	349	68,181	125,268	59,885
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
Total	2,333	19,264	66,913	170,741	258,626	3,853	617,003	1,152,575	543,666

# INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS  
DE MARCHANDISES PRODUITES À LA FABRIQUE, PAR ÉTABLISSEMENT, 1966 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et valeur des expéditions
Working owners and partners  Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale  Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue  Valeur totale des expédi- tions et autres recettes	Value added - total activity  Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees  Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés						
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
<u>Industrie du caoutchouc</u>											
x	x	2	-	x	4	17	40	53	38	-	9,999
4	14	2	-	x	10	36	48	117	74	10,000-	24,999
x	x	4	1	24	21	89	67	201	134	25,000-	49,999
x	x	5	4	41	30	116	258	515	247	50,000-	99,999
x	x	29	9	208	137	582	754	1,734	950	100,000-	199,999
-	-	59	28	626	325	1,526	2,700	5,385	2,675	200,000-	499,999
-	-	63	25	637	511	2,324	4,193	8,571	4,220	500,000-	999,999
-	-	846	318	6,751	4,125	18,741	47,387	85,353	38,859	1,000,000-	4,999,999
-	-	3,110	952	26,293	19,873	107,040	256,917	501,337	251,160	5,000,000-	
...	...	2,187	598	18,281	2,785	18,281	10,385	11,701	814	Sièges sociaux, bureaux de vente et unités auxiliaires.	
9	65	6,307	1,935	52,882	27,821	148,753	322,749	614,966	299,171	Total	
<u>Industrie du cuir</u>											
20	39	1	-	x	10	20	85	179	93	-	9,999
68	237	33	8	x	219	625	857	2,169	1,301	10,000-	49,999
53	259	202	86	1,306	1,836	5,648	8,779	17,515	8,697	50,000-	199,999
x	x	258	225	2,533	3,449	11,618	18,995	36,796	17,582	200,000-	499,999
-	-	528	344	4,603	5,614	18,905	32,533	62,852	30,124	500,000-	999,999
x	x	1,506	696	13,541	18,156	66,176	112,158	215,703	107,264	1,000,000-	4,999,999
-	-	196	103	1,846	2,749	11,302	31,442	48,853	18,638	5,000,000-	
...	...	326	230	3,376	556	3,376	225	...	- 225	Sièges sociaux, bureaux de vente et unités auxiliaires.	
154	677	3,050	1,692	27,342	32,589	117,671	205,073	384,067	183,474	Total	
<u>Industrie textile</u>											
51	109	2	1	4	23	42	109	347	229	-	9,999
74	273	19	4	80	166	463	543	1,650	1,086	10,000-	24,999
76	414	52	28	297	452	1,342	1,535	4,190	2,594	25,000-	49,999
81	466	111	82	887	1,007	3,331	4,385	10,348	5,918	50,000-	99,999
28	174	248	206	2,144	1,932	6,848	10,060	19,706	10,283	100,000-	199,999
12	197	452	317	4,424	3,978	14,229	27,681	51,724	24,573	200,000-	499,999
10	298	487	265	5,155	4,468	17,282	43,725	75,912	32,680	500,000-	999,999
3	36	2,276	1,175	21,974	22,399	88,571	267,361	432,149	163,536	1,000,000-	4,999,999
-	-	5,822	2,026	47,348	39,076	180,813	475,173	819,005	341,269	5,000,000-	
...	...	2,481	1,266	28,492	3,747	28,492	29,605	32,781	3,065	Sièges sociaux, bureaux de vente et unités auxiliaires.	
335	1,967	11,950	5,370	110,805	77,248	341,414	860,176	1,447,813	585,232	Total	
<u>Bonneterie</u>											
7	5	-	-	-	5	12	28	54	31	-	9,999
10	27	3	1	8	26	69	141	300	156	10,000-	24,999
14	53	9	4	31	81	203	309	662	371	25,000-	49,999
4	21	26	12	159	217	627	993	1,848	888	50,000-	99,999
8	39	50	27	399	498	1,577	3,083	5,727	2,668	100,000-	199,999
6	43	168	105	1,460	2,261	7,120	15,630	27,203	11,609	200,000-	499,999
x	x	202	148	2,588	3,509	12,047	26,770	47,277	20,903	500,000-	999,999
x	x	866	711	10,187	14,005	48,744	111,904	202,946	91,692	1,000,000-	4,999,999
-	-	273	109	2,393	2,605	8,774	25,306	40,264	15,132	5,000,000-	
...	...	253	149	3,304	402	3,304	173	6	- 167	Sièges sociaux, bureaux de vente et unités auxiliaires.	
54	266	1,850	1,266	20,529	23,609	82,478	184,336	326,288	143,283	Total	
<u>Industrie du vêtement</u>											
204	611	28	5	70	325	764	1,096	3,110	2,015	-	24,999
516	2,656	873	597	6,178	12,080	35,250	38,512	91,386	52,650	25,000-	199,999
64	531	1,445	1,084	13,410	17,110	57,117	88,222	173,607	85,835	200,000-	499,999
19	x	1,580	1,155	16,936	20,193	69,402	138,455	247,266	109,419	500,000-	999,999
14	260	2,834	2,230	35,328	39,292	139,643	306,772	539,786	238,069	1,000,000-	4,999,999
-	-	828	595	9,670	10,431	38,042	73,971	130,697	59,684	5,000,000-	
...	...	174	103	1,826	277	1,826	105	9	- 98	Sièges sociaux, bureaux de vente et unités auxiliaires.	
817	x	7,762	5,769	83,418	99,708	342,044	647,134	1,185,860	547,574	Total	



## MANUFACTURING INDUSTRIES - SIZE OF ESTABLISHMENT

TABLE 16. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1966 - Concluded

Industry group and value of shipments	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
		Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
		Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
		number - nombre		'000			\$'000		
<u>Paper and allied industries</u>									
- 999,999 .....	304	3,514	1,945	11,532	19,411	2,101	58,720	107,864	48,648
1,000,000-4,999,999 .....	173	10,215	3,466	29,622	61,985	8,509	232,640	408,399	171,375
5,000,000- .....	146	65,828	3,446	153,247	433,280	160,872	1,268,055	2,649,401	1,234,560
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	623	79,557	8,857	194,400	514,675	171,482	1,559,415	3,165,664	1,454,583
<u>Printing, publishing and allied industries</u>									
- 9,999 .....	270	25	3	54	78	3	612	1,673	1,052
10,000- 24,999 .....	607	365	40	816	1,446	41	3,898	10,475	6,538
25,000- 49,999 .....	690	1,156	260	2,898	5,505	354	8,342	24,822	16,141
50,000- 99,999 .....	670	2,289	581	5,907	11,901	545	15,507	48,334	32,312
100,000- 199,999 .....	478	2,887	828	7,634	16,844	614	23,334	68,776	44,812
200,000- 499,999 .....	415	5,214	1,648	14,097	33,739	989	44,935	131,555	86,052
500,000- 999,999 .....	161	4,104	1,468	11,360	27,396	822	38,307	114,419	75,620
1,000,000-4,999,999 .....	178	11,002	3,242	29,221	80,236	2,200	127,921	362,511	235,995
5,000,000- .....	38	9,801	1,924	23,613	74,773	2,632	132,060	442,100	310,183
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	3,507	36,843	9,994	95,600	251,918	8,199	394,917	1,204,664	808,704
<u>Petroleum and coal products industries</u>									
10,000- 99,999 .....	8	18	-	37	74	11	123	425	292
100,000-499,999 .....	21	108	1	234	539	178	3,332	6,525	3,039
500,000-999,999 .....	11	187	-	408	931	280	3,870	8,100	4,070
1,000,000- .....	49	6,483	35	14,326	47,237	12,930	1,214,862	1,480,258	269,067
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	89	6,796	36	15,005	48,780	13,399	1,222,187	1,495,308	276,468
<u>Chemical and chemical products industries</u>									
- 9,999 .....	77	20	3	44	74	10	838	423	429
10,000- 24,999 .....	67	37	8	89	120	10	541	1,112	564
25,000- 99,999 .....	184	312	78	797	1,323	122	4,839	10,307	5,417
100,000-199,999 .....	133	443	116	1,180	2,171	250	10,338	19,567	9,069
200,000-*	691	29,992	6,116	77,506	191,355	80,167	968,045	2,142,788	1,114,101
Total .....	1,152	30,804	6,321	79,617	195,042	80,559	984,601	2,174,198	1,129,581
<u>Miscellaneous manufacturing industries</u>									
- 9,999 .....	306	27	18	77	112	43	481	1,919	1,414
10,000- 24,999 .....	519	372	91	913	1,475	162	2,432	8,588	6,061
25,000- 49,999 .....	453	944	241	2,477	4,308	268	5,346	16,289	10,938
50,000- 99,999 .....	409	1,606	468	4,333	7,996	469	10,658	29,369	18,529
100,000- 199,999 .....	337	2,462	814	6,873	12,796	717	20,060	48,695	28,379
200,000- 499,999 .....	346	4,686	2,445	14,980	26,770	1,307	47,700	110,650	62,800
500,000- 999,999 .....	186	4,840	3,320	17,459	29,500	1,609	61,325	130,325	69,972
1,000,000-4,999,999 .....	183	10,034	7,630	37,614	66,400	3,259	174,589	360,656	187,154
5,000,000- .....	27	5,689	3,041	18,398	43,580	1,988	124,450	278,495	157,876
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
Total .....	2,766	30,660	18,068	103,125	192,938	9,822	447,041	984,986	543,123

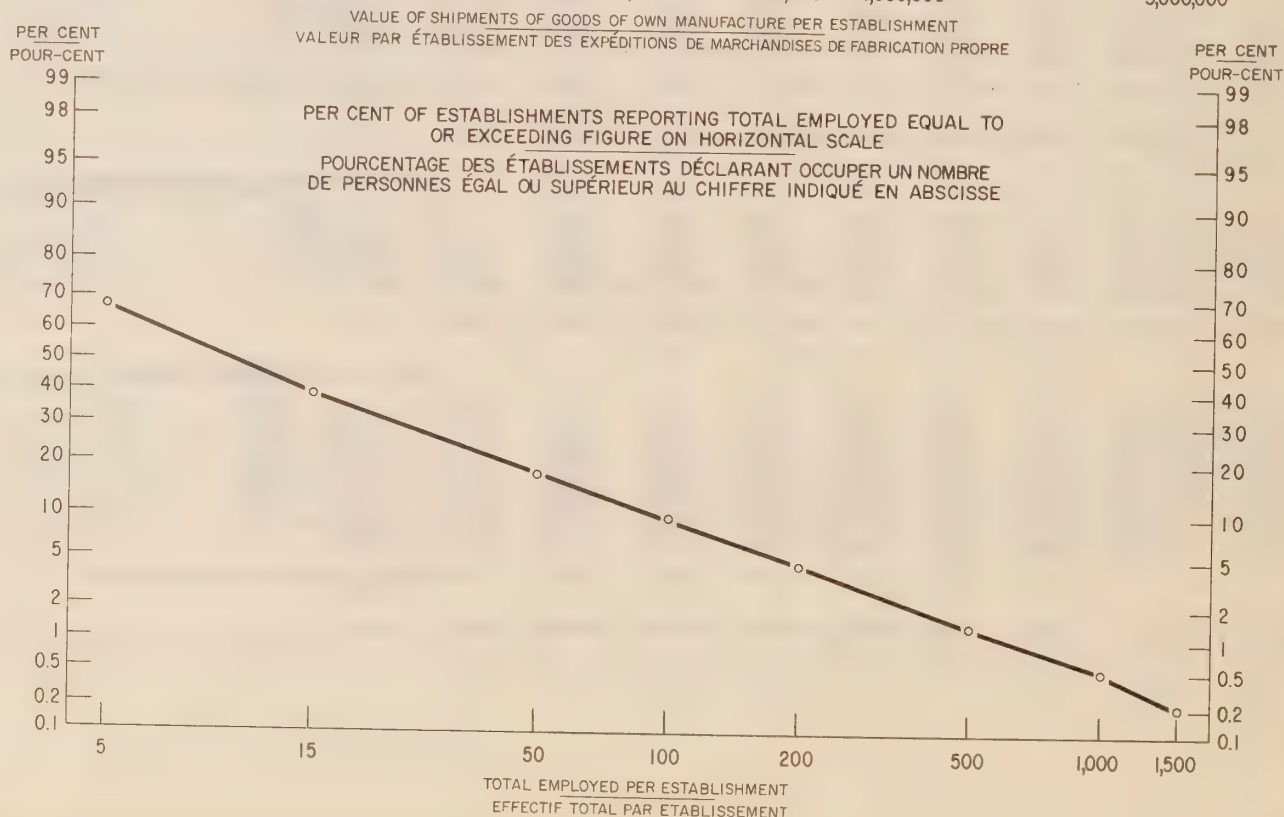
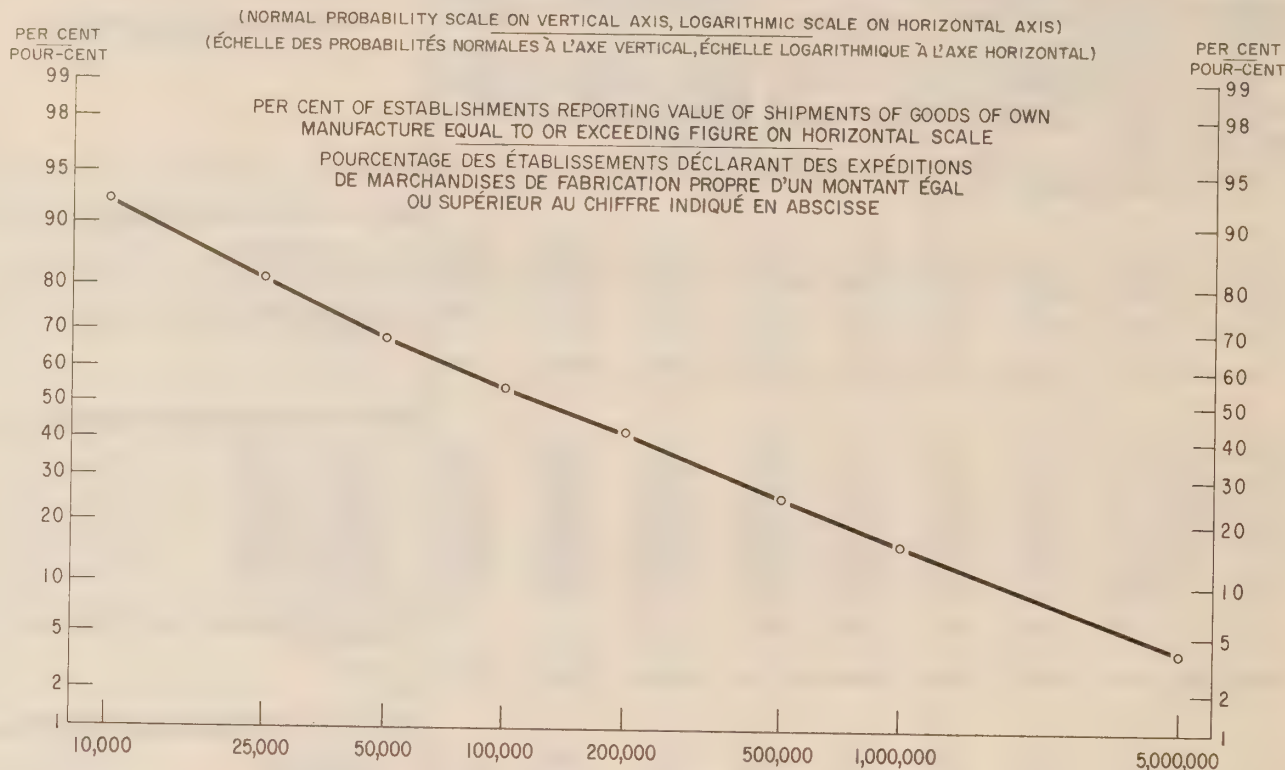
## INDUSTRIES MANUFACTURIÈRES - TAILLE DES ÉTABLISSEMENTS

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TABLEAU 16. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LA VALEUR DES EXPÉDITIONS  
DE MARCHANDISES PRODUITES À LA FABRIQUE, PAR ÉTABLISSEMENT, 1966 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et valeur des expéditions
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity		
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total, employés					
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale	
	\$'000	number - nombre		\$'000			\$'000			
<u>Industrie du papier et produits connexes</u>										
41	270	1,050	459	9,288	6,968	28,699	65,306	115,880	50,086	- 999,999
-	-	3,002	1,123	28,626	17,806	90,611	265,390	445,842	176,104	1,000,000-4,999,999
-	-	13,181	3,223	119,946	85,678	553,226	1,320,198	2,718,181	1,252,541	5,000,000-
...	...	4,506	1,882	54,584	6,388	54,584	60,687	59,019	- 1,608	Sièges sociaux, bureaux de vente et unités auxiliaires.
41	270	21,739	6,687	212,445	116,840	727,120	1,711,580	3,338,922	1,477,123	Total
<u>Imprimerie, édition et industries connexes</u>										
245	569	15	13	55	56	134	653	1,734	1,073	- 9,999
545	2,095	121	98	601	624	2,047	4,333	11,029	6,658	10,000- 24,999
460	2,515	417	307	2,626	2,140	8,132	9,050	25,718	16,331	25,000- 49,999
255	1,882	960	693	7,276	4,523	19,178	16,959	50,065	32,593	50,000- 99,999
64	545	1,327	846	11,480	5,888	28,324	25,636	71,623	45,415	100,000- 199,999
x	x	2,354	1,486	22,418	10,702	56,156	50,199	138,505	87,860	200,000- 499,999
x	x	2,013	1,276	19,399	8,861	46,795	43,151	120,832	77,062	500,000- 999,999
-	-	5,850	3,287	57,603	23,381	137,839	144,479	384,584	241,677	1,000,000-4,999,999
-	-	8,768	5,036	87,860	25,529	162,633	140,342	451,732	311,897	5,000,000-
...	...	194	98	2,424	292	2,424	54	-	- 54	Sièges sociaux, bureaux de vente et unités auxiliaires.
1,590	7,850	22,019	13,140	211,744	81,996	463,662	434,856	1,255,821	820,512	Total
<u>Industrie des dérivés du pétrole et du charbon</u>										
-	-	11	5	63	34	137	155	480	315	10,000- 99,999
-	-	76	15	612	200	1,151	4,354	7,768	3,266	100,000-499,999
-	-	117	23	804	327	1,735	4,302	9,832	5,376	500,000-999,999
-	-	2,619	307	25,061	9,444	72,298	1,284,739	1,557,894	277,575	1,000,000-
...	...	3,513	1,885	44,332	5,398	44,332	3,646	1,031	- 2,615	Sièges sociaux, bureaux de vente et unités auxiliaires.
-	-	6,336	2,235	70,872	15,403	119,653	1,297,196	1,577,005	283,917	Total
<u>Industrie chimique et des produits connexes</u>										
44	78	33	5	106	61	180	993	609	419	- 9,999
33	106	27	15	127	87	247	647	1,255	600	10,000- 24,999
54	246	260	89	1,543	739	2,867	6,254	12,683	6,380	25,000- 99,999
x	x	432	168	3,400	1,159	5,571	16,624	29,702	12,944	100,000-199,999
x	x	25,653	9,510	251,614	71,271	442,969	1,278,123	2,528,588	1,193,516	200,000-
143	x	26,405	9,787	256,791	73,317	451,833	1,302,641	2,572,837	1,213,859	Total
<u>Industries manufacturières diverses</u>										
287	839	15	6	64	66	176	548	2,010	1,438	- 9,999
450	2,256	75	34	412	572	1,887	2,821	9,181	6,269	10,000- 24,999
311	1,973	212	92	1,372	1,489	5,680	6,094	17,383	11,344	25,000- 49,999
176	1,374	458	224	3,425	2,756	11,421	12,540	32,483	19,862	50,000- 99,999
48	433	688	360	6,075	4,324	18,872	23,485	55,443	31,825	100,000- 199,999
8	119	1,307	712	13,097	9,150	39,867	57,813	127,158	69,714	200,000- 499,999
-	-	1,368	763	14,665	10,291	44,165	72,497	148,942	77,644	500,000- 999,999
-	-	3,554	1,777	35,419	22,995	101,819	203,612	403,522	201,775	1,000,000-4,999,999
-	-	4,451	1,652	42,620	14,833	86,200	171,579	340,537	174,202	5,000,000-
...	...	804	254	6,386	1,058	6,386	3,947	5,779	2,288	Sièges sociaux, bureaux de vente et unités auxiliaires.
1,280	6,994	12,932	5,874	123,535	67,534	316,473	554,936	1,142,438	596,360	Total

SIZE DISTRIBUTION OF MANUFACTURING ESTABLISHMENTS BY VALUE OF SHIPMENTS  
OF GOODS OF OWN MANUFACTURE AND BY TOTAL EMPLOYED, 1966  
RÉPARTITION DES ÉTABLISSEMENTS DE L'INDUSTRIE MANUFACTURIÈRE PAR ORDRE  
DE GRANDEUR SELON LA VALEUR DES EXPÉDITIONS DE MARCHANDISES PRODUITES  
PAR L'ÉTABLISSEMENT ET LE NOMBRE TOTAL DE PERSONNES OCCUPÉES EN 1966





## STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5

## CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
<b>1 - FOOD AND BEVERAGE INDUSTRIES</b>		<b>1 - INDUSTRIE DES ALIMENTS ET BOISSONS</b>
Slaughtering and meat processors .....	101	Abattage et préparation de la viande
Slaughtering and meat packing plants .....	1011	Abattage et préparation de la viande
Animal oils and fats plants .....	1012	Industrie des huiles et graisses animales
Sausage and sausage casing manufacturers .....	1013	Manufacturiers de saucisse et de boyaux à saucisse
Poultry processors .....	103	Préparation de la volaille
Dairy factories .....	105	Fabriques laitières
Process cheese manufacturers .....	107	Industrie du fromage refait
Fish products industry .....	111	Industrie du poisson
Fruit and vegetable canners and preservers ...	112	Conserves et préparations de fruits et de légumes
Feed manufacturers .....	123	Manufacturiers d'aliments pour les animaux
Flour mills .....	124	Moulins à farine
Breakfast cereal manufacturers .....	125	Manufacturiers de céréales de table
Biscuit manufacturers .....	128	Manufacturiers de biscuits
Bakeries .....	129	Boulangeries
Confectionery manufacturers .....	131	Manufacturiers de confiserie
Sugar refineries .....	133	Raffineries de sucre
Vegetable oil mills .....	135	Industrie des huiles végétales
Macaroni manufacturers .....	1391	Manufacturiers de macaroni
Miscellaneous food manufacturers .....	1392	Manufacturiers d'aliments divers
Soft drink manufacturers .....	141	Manufacturiers de boissons gazeuses
Distilleries .....	143	Distilleries
Breweries .....	145	Brasseries
Wineries .....	147	Industrie du vin
<b>2 - TOBACCO PRODUCTS INDUSTRIES</b>		<b>2 - INDUSTRIE DU TABAC</b>
Leaf tobacco processing .....	151	Traitement du tabac en feuilles
Tobacco products manufacturers .....	153	Manufacturiers de produits du tabac
<b>3 - RUBBER INDUSTRIES</b>		<b>3 - INDUSTRIE DU CAOUTCHOUC</b>
Rubber footwear manufacturers .....	161	Manufacturiers de chaussures en caoutchouc
Rubber tire and tube manufacturers .....	163	Manufacturiers de chambres à air et pneus
Other rubber industries .....	169	Autres industries du caoutchouc
<b>4 - LEATHER INDUSTRIES</b>		<b>4 - INDUSTRIE DU CUIR</b>
Leather tanneries .....	172	Tanneries
Shoe factories .....	174	Fabriques de chaussures
Leather glove factories .....	175	Fabriques de gants, en cuir
Boot and shoe findings manufacturers .....	1792	Manufacturiers de crêpins, en cuir
Miscellaneous leather products manufacturers	1799	Manufacturiers d'articles divers, en cuir
<b>5 - TEXTILE INDUSTRIES</b>		<b>5 - INDUSTRIE TEXTILE</b>
Cotton yarn and cloth mills .....	183	Filés et tissus de coton
Wool yarn mills .....	193	Filature de la laine
Wool cloth mills .....	197	Fabriques de tissus de laine
Synthetic textile mills .....	201	Industrie des textiles synthétiques
Fibre preparing mills .....	211	Préparation des fibres
Thread mills .....	212	Fabrication du fil
Cordage and twine industry .....	213	Industrie des cordes et ficelles
Narrow fabric mills .....	214	Industrie des tissus étroits
Pressed and punched felt mills .....	215	Industrie du feutre pressé et du feutre aéré
Carpet, mat and rug industry .....	216	Industrie des tapis et carpettes

## STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Continued

## CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - suite

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
5 - TEXTILE INDUSTRIES - Concluded		5 - INDUSTRIE TEXTILE - fin
Textile dyeing and finishing plants .....	218	Teinture et apprêt des textiles
Linoleum and coated fabrics industry .....	219	Industrie des linoléums et des tissus enduits
Canvas products industry .....	221	Industrie de la grosse toile
Cotton and jute bag industry .....	223	Industrie des sacs de coton et de jute
Automobile fabric accessory manufacturers ....	2291	Manufacturiers d'accessoires d'automobile, en tissu
Embroidery, pleating and hemstitching manufacturers.	2292	Industrie des broderies, plissage et ourlets à jour
Miscellaneous textiles industry, n.e.s. ....	2299	Industrie des textiles divers, n.c.a.
6 - KNITTING MILLS		6 - BONNETERIE
Hosiery mills .....	231	Industrie des bas et chaussettes
Other knitting mills .....	239	Industrie des tricots (autres que bas et chaussettes)
7 - CLOTHING INDUSTRIES		7 - INDUSTRIE DU VÊTEMENT
Men's clothing factories .....	2431	Fabriques de vêtements d'hommes
Men's clothing contractors .....	2432	Entrepreneurs en confection pour hommes
Women's clothing factories .....	2441	Fabriques de vêtements de femmes
Women's and children's clothing contractors ..	2442	Entrepreneurs en confection pour femmes et enfants
Children's clothing factories .....	245	Fabriques de vêtements d'enfants
Fur goods industry .....	246	Industrie des articles en fourrure
Hat and cap industry .....	247	Industrie des chapeaux et casquettes
Foundation garment industry .....	248	Industrie des corsets et soutiens-gorge
Fabric glove manufacturers .....	2491	Manufacturiers de gants de tissu
Miscellaneous clothing industry, n.e.s. ....	2499	Industrie des vêtements divers, n.c.a.
8 - WOOD INDUSTRIES		8 - INDUSTRIE DU BOIS
Shingle mills .....	2511	Moulins à bardeaux
Sawmills and planing mills .....	2513	Scieries et ateliers de rabotage
Veneer and plywood mills .....	252	Fabriques de placages et contreplaqués
Sash, door and other millwork plants .....	2541	Ateliers de portes, châssis et autres bois ouverts
Hardwood flooring .....	2542	Industrie des parquets en bois dur
Wooden box factories .....	256	Fabriques de boîtes en bois
Coffin and casket industry .....	258	Industrie des cercueils
Miscellaneous wood industries .....	259	Industries diverses du bois
Wood preservation .....	2591	Industrie de la conservation du bois
Wood turning .....	2592	Tournage du bois
Miscellaneous wood industries, n.e.s. ....	2599	Industries diverses du bois, n.c.a.
9 - FURNITURE AND FIXTURE INDUSTRIES		9 - INDUSTRIE DU MEUBLE ET DES ARTICLES D'AMEUBLEMENT
Household furniture industry .....	261	Industrie des meubles de maison
Office furniture industry .....	264	Industrie des meubles de bureau
Other furniture industries .....	266	Autres industries du meuble
Electric lamp and shade industry .....	268	Industrie des lampes électriques et des abat-jour
10 - PAPER AND ALLIED INDUSTRIES		10 - INDUSTRIE DU PAPIER ET PRODUITS CONNEXES
Pulp and paper mills .....	271	Industrie des pâtes et papiers
Asphalt roofing manufacturers .....	272	Manufacturiers de papier-toiture asphalté

## STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Continued

## CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - suite

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
10 - PAPER AND ALLIED INDUSTRIES - Concluded		10 - INDUSTRIES DU PAPIER ET PRODUITS CONNEXES - fin
Folding cartons and set-up boxes manufacturers	2731	Manufacturiers de cartons pliants et de boîtes montées
Corrugated boxes manufacturers .....	2732	Manufacturiers de boîtes en carton ondulé
Paper and plastic bag manufacturers .....	2733	Manufacturiers de sacs en papier et en plastique
Other paper converters .....	274	Autres transformations du papier
11 - PRINTING, PUBLISHING AND ALLIED INDUSTRIES		11 - IMPRIMERIE, ÉDITION ET INDUSTRIES CONNEXES
Commercial printing .....	286	Imprimerie commerciale
Plate making, typesetting and trade bindery plants	287	Ateliers de clichage, de composition et de reliure commerciale
Publishing only .....	288	Edition seulement
Publishing and printing .....	289	Edition et impression
12 - PRIMARY METAL INDUSTRIES		12 - INDUSTRIE MÉTALLIQUE PRIMAIRE
Iron and steel mills .....	291	Industrie du fer et de l'acier
Steel pipe and tube mills .....	292	Fabriques de tubes et tuyaux d'acier
Iron foundries .....	294	Fonderies de fer
Smelting and refining .....	295	Fonte et affinage
Aluminum rolling, casting and extruding .....	296	Laminage, moulage et refoulage de l'aluminium
Copper and alloy rolling, casting and extruding	297	Laminage, moulage et refoulage du cuivre et alliages
Metal rolling, casting and extruding, n.e.s.	298	Laminage, moulage et refoulage des métaux, n.c.a.
13 - METAL FABRICATING INDUSTRIES (EXCEPT MACHINERY AND TRANSPORTATION EQUIPMENT INDUSTRIES)		13 - INDUSTRIE DES PRODUITS MÉTALLIQUES (À L'EXCLUSION DES MACHINES ET DU MATÉRIEL DE TRANSPORT)
Boiler and plate works .....	301	Industrie des chaudières et des plaques
Fabricated structural metal industry .....	302	Industrie de la fabrication des éléments de charpentes métalliques
Ornamental and architectural metal industry ..	303	Industrie des produits métalliques d'architecture et d'ornement
Metal stamping, pressing and coating industry	304	Industrie de l'estampage, du matriçage et du revêtement des métaux
Wire and wire products manufacturers .....	305	Industrie du fil métallique et ses produits
Hardware, tool and cutlery manufacturers .....	306	Manufacturiers de quincaillerie, d'outils et de coutellerie
Heating equipment manufacturers .....	307	Manufacturiers d'appareils de chauffage
Machine shops .....	308	Ateliers d'usinage
Miscellaneous metal fabricating industries ...	309	Industrie des produits métalliques divers
14 - MACHINERY INDUSTRIES (EXCEPT ELECTRICAL MACHINERY)		14 - INDUSTRIE DE LA MACHINERIE (SAUF LE MATÉRIEL ÉLECTRIQUE)
Agricultural implement industry .....	311	Manufacturiers de matériel agricole
Miscellaneous machinery and equipment manufacturers	315	Manufacturiers de machines et matériel divers
Commercial refrigeration and air conditioning equipment manufacturers	316	Manufacturiers de matériel frigorifique et de conditionnement de l'air (pour le commerce)
Office and store machinery manufacturers .....	318	Manufacturiers de machines de bureau et de magasin
15 - TRANSPORTATION EQUIPMENT INDUSTRIES		15 - INDUSTRIE DU MATÉRIEL DE TRANSPORT
Aircraft and parts manufacturers .....	321	Manufacturiers d'avions et d'éléments



## STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Continued

## CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - suite

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
15 - TRANSPORTATION EQUIPMENT INDUSTRIES - Concluded		15 - INDUSTRIE DU MATÉRIEL DE TRANSPORT - fin
Motor vehicle manufacturers .....	323	Manufacturiers de véhicules automobiles
Truck body and trailer manufacturers .....	324	Manufacturiers de carrosseries de camions et remorques
Motor vehicle parts and accessories manu- facturers	325	Manufacturiers de pièces et accessoires d'automobiles
Railroad rolling stock industry .....	326	Manufacturiers de matériel roulant de chemin de fer
Shipbuilding and repair .....	327	Construction et réparation de navires
Boatbuilding and repair .....	328	Construction et réparation d'embarcations
Miscellaneous vehicle manufacturers .....	329	Manufacturiers de véhicules divers
16 - ELECTRICAL PRODUCTS INDUSTRIES		16 - INDUSTRIE DES APPAREILS ET DU MATÉRIEL ÉLECTRIQUES
Manufacturers of small electrical appliances	331	Manufacturiers de petits appareils électriques
Manufacturers of major appliances (electric and non-electric)	332	Manufacturiers de gros appareils (électriques ou non)
Manufacturers of household radio and tele- vision receivers	334	Manufacturiers d'appareils électro-ménagers de radio et de télévision
Communications equipment manufacturers .....	335	Manufacturiers de matériel de télécommunica- tion
Manufacturers of electrical industrial equipment	336	Manufacturiers de matériel électrique industriel
Battery manufacturers .....	337	Manufacturiers de batteries
Manufacturers of electric wire and cable .....	338	Manufacturiers de fils et câbles électriques
Manufacturers of miscellaneous electrical products	339	Manufacturiers d'appareils électriques divers
17 - NON-METALLIC MINERAL PRODUCTS INDUSTRIES		17 - INDUSTRIE DES PRODUITS MINÉRAUX NON MÉTALLIQUES
Cement manufacturers .....	341	Manufacturiers de ciment
Lime manufacturers .....	343	Manufacturiers de chaux
Gypsum products manufacturers .....	345	Manufacturiers de produits du gypse
Concrete products manufacturers .....	347	Manufacturiers de produits en béton
Ready-mix concrete manufacturers .....	348	Industrie du béton préparé
Clay products manufacturers (from domestic clays)	3511	Manufacturiers de produits de l'argile domestique
Clay products manufacturers (from imported clays)	3512	Manufacturiers de produits de l'argile importée
Refractories manufacturers .....	352	Manufacturiers de produits réfractaires
Stone products manufacturers .....	353	Manufacturiers de produits en pierre
Mineral wool manufacturers .....	354	Manufacturiers de laine minérale
Asbestos products manufacturers .....	355	Manufacturiers de produits en amiante
Glass and glass products manufacturers .....	356	Manufacturiers de verre et d'articles en verre
Glass manufacturers .....	3561	Manufacturiers de verre
Glass products manufacturers .....	3562	Manufacturiers d'articles en verre
Abrasives manufacturers .....	357	Manufacturiers d'abrasifs
Other non-metallic mineral products industries	359	Manufacturiers d'autres produits minéraux non métalliques
18 - PETROLEUM AND COAL PRODUCTS INDUSTRIES		18 - INDUSTRIE DES DÉRIVÉS DU PÉTROLE ET DU CHARBON
Petroleum refineries .....	365	Raffineries de pétrole
Petroleum refining .....	3651	Raffinage du pétrole
Manufacturers of lubricating oils and greases	3652	Manufacturiers d'huiles et graisses lubrifiantes
Other petroleum and coal products industries	369	Manufacturiers d'autres dérivés du pétrole et du charbon

## STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Concluded

## CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - fin

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
19 - CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES		19 - INDUSTRIE CHIMIQUE ET DES PRODUITS CONNEXES
Explosives and ammunition manufacturers .....	371	Manufacturiers d'explosifs et de munitions
Manufacturers of mixed fertilizers .....	372	Manufacturiers d'engrais mélangés
Manufacturers of plastics and synthetic resins	373	Manufacturiers de matières plastiques et de résines synthétiques
Manufacturers of pharmaceuticals and medicines	374	Manufacturiers de produits médicaux et pharmaceutiques
Paint and varnish manufacturers .....	375	Manufacturiers de peintures et vernis
Manufacturers of soap and cleaning compounds	376	Manufacturiers de savons et de composés de nettoyage
Manufacturers of toilet preparations .....	377	Manufacturiers de produits de toilette
Manufacturers of industrial chemicals .....	378	Manufacturiers de produits chimiques indus- triels
Other chemical industries .....	379	Autres industries chimiques
Manufacturers of printing inks .....	3791	Manufacturiers d'encre d'imprimerie
Other chemical industries, n.e.s. ....	3799	Autres industries chimiques, n.c.a.
20 - MISCELLANEOUS MANUFACTURING INDUSTRIES		20 - INDUSTRIES MANUFACTURIÈRES DIVERSES
Scientific and professional equipment manufac- turers	381	Manufacturiers d'instruments scientifiques et professionnels
Instrument and related products manufacturers	3811	Manufacturiers d'instruments et produits connexes
Clock and watch manufacturers .....	3812	Manufacturiers de montres et horloges
Orthopaedic and surgical appliance manufac- turers	3813	Manufacturiers d'appareils d'orthopédie et de chirurgie
Ophthalmic goods manufacturers .....	3814	Manufacturiers d'articles d'ophtalmologie
Dental laboratories .....	3815	Laboratoires dentaires
Jewellery and silverware manufacturers .....	382	Manufacturiers de bijouterie et d'orfèvrerie
Broom, brush and mop industry .....	383	Industrie des balais, brosses et vadrouilles
Venetian blind manufacturers .....	384	Manufacturiers de stores vénitiens
Plastics fabricators, n.e.s. ....	385	Manufacturiers d'articles en matière plastique, n.c.a.
Sporting goods industry .....	3931	Industrie des articles de sport
Toys and games industry .....	3932	Industrie des jouets et jeux
Fur dressing and dyeing industry .....	395	Industrie d'apprêt et teinture de la fourrure
Signs and displays industry .....	397	Industrie des enseignes et étalages
Miscellaneous manufacturing industries, n.e.s.	399	Industries manufacturières diverses, n.c.a.
Button, buckle and fastener industry .....	3981	Industrie des boutons, boucles et boutons- pression
Candle manufacturers .....	3982	Manufacturiers de chandelles et cierges
Hair goods manufacturers .....	3983	Manufacturiers d'articles en cheveux
Artificial flowers and feathers manufacturers	3984	Manufacturiers de fleurs et plumes artificielles
Model and pattern manufacturers .....	3985	Manufacturiers de modèles et patrons
Musical instruments and sound recording industry	3986	Industrie des instruments de musique et de l'enregistrement du son
Typewriter supplies manufacturers .....	3988	Manufacturiers de fournitures de dactylotypes
Fountain pen and pencil manufacturers .....	3989	Manufacturiers de stylographes et crayons
Stamp and stencil (rubber and metal) manu- facturers	3995	Manufacturiers d'estampes et stencils, caout- chouc et métal
Statuary, art goods, regalia and novelty manufacturers	3996	Manufacturiers de statuettes, oeuvres d'art, insignes et nouveautés
Umbrella manufacturers .....	3997	Manufacturiers de parapluies
Artificial ice manufacturers .....	3998	Manufacturiers de glace artificielle
Other miscellaneous industries .....	3999	Autres industries diverses







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# MANUFACTURING INDUSTRIES OF CANADA INDUSTRIES MANUFACTURIÈRES DU CANADA

## Section H

TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENTS  
FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENTS

1967

DOMINION BUREAU OF STATISTICS

---

BUREAU FÉDÉRAL DE LA STATISTIQUE



MANUFACTURING INDUSTRIES OF CANADA  
INDUSTRIES MANUFACTURIÈRES DU CANADA

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1967

*Published by Authority of*  
The Minister of Industry, Trade and Commerce

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le ministre de l'Industrie et du Commerce



## SYMBOLS

The following symbols are used in this publication:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.
- \* includes head offices, sales offices and auxiliary units.

## USE OF COMPUTER PRINT-OUT

Direct photographic reproduction of the principal table(s) on statistics by industry has necessitated the following variations from the manner of presentation otherwise followed in this report:

- (a) Industry groups classified as producing durable goods are listed first, followed by those classified as producing non-durable goods. However, within these two categories, the groups are still listed in order in which they occur in the Standard Industrial Classification:

### Durable goods-producing industry groups

Wood industries  
Furniture and fixture industries  
Primary metal industries  
Metal fabricating industries  
Machinery industries  
Transportation equipment industries  
Electrical products industries  
Non-metallic mineral products industries

### Non-durable goods-producing industry groups

Food and beverage industries  
Tobacco products industries  
Rubber industries  
Leather industries  
Textile industries  
Knitting mills  
Clothing industries  
Paper and allied industries  
Printing, publishing and allied industries  
Petroleum and coal products industries  
Chemical and chemical products industries  
Miscellaneous manufacturing industries

- (b) Where listed within industry groups, industries are in order of an internal tabulating code number which makes possible certain special combinations of industries not presented here. Thus the Standard Industrial Classification code numbers, where shown, are not necessarily all in numerical sequence.
- (c) Industry names have been confined to one line, necessitating abbreviations in some cases.
- (d) Words are entirely in capital letters and it has been necessary to omit apostrophes and French accents.

## SIGNES CONVENTIONNELS

Les signes conventionnels suivants sont employés dans cette publication:

- .. nombres indisponibles.
- ... n'ayant pas lieu de figurer.
- néant ou zéro.
- nombres infimes.
- P nombres provisoires.
- r nombres rectifiés.
- x confidentiel en vertu des dispositions de la Loi sur la statistique relatives au secret.
- \* comprend les sièges sociaux, bureaux de vente et unités auxiliaires.

## UTILISATION DES ÉTATS MÉCANOGRAPHIQUES

La reproduction photographique directe du principal tableau (ou des principaux tableaux) de statistiques par industrie a exigé les modifications suivantes à la méthode de présentation qui est par ailleurs utilisée dans le présent bulletin:

- (a) Les groupes d'industries classés comme producteurs de biens durables sont énumérés en premier lieu, puis viennent les groupes d'industries classés comme producteurs de biens non-durables. Toutefois, à l'intérieur de ces deux catégories, les groupes sont toujours énumérés dans l'ordre de la Classification type des industries:

### Groupes d'industries producteurs de biens durables

Industrie du bois  
Industrie du meuble et des articles d'ameublement  
Industrie métallique primaire  
Industrie des produits métalliques  
Industrie de la machinerie  
Industrie du matériel de transport  
Industrie des appareils et du matériel électriques  
Industrie des produits minéraux non métalliques

### Groupes d'industries producteurs de biens non-durables

Industrie des aliments et boissons  
Industrie du tabac  
Industrie du caoutchouc  
Industrie du cuir  
Industrie textile  
Bonneterie  
Industrie du vêtement  
Industrie du papier et produits connexes  
Imprimerie, édition et industries connexes  
Industrie des dérivés du pétrole et du charbon  
Industrie chimique et des produits connexes  
Industries manufacturières diverses

- (b) À l'intérieur des groupes d'industries, les secteurs d'activités sont classés suivant un code de tabulation à l'usage du Bureau permettant certaines combinaisons qui ne figurent pas ici. Ainsi, les numéros de la Classification type des industries ne sont pas nécessairement donnés dans l'ordre numérique.
- (c) Une seule ligne est réservée à la désignation de chaque industrie; certains noms ont donc dû être abrégés.
- (d) Les mots sont entièrement en majuscules et les apostrophes et les accents sont supprimés.

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## NOTE

Notes on "Concepts and Definitions" omitted from this report for reasons of economy may be obtained from the Manufacturing and Primary Industries Division of the Bureau upon request. These are essentially the same as those published in 1965 reports of this series, but do record the introduction, beginning with the 1966 Census, of use of the same reporting year for all employee data as for other data. Previously, respondents basing their returns on a financial year differing from the calendar year were requested to report employee data for the calendar year (the preferred period for all data under both set of reporting instructions).

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## NOTA

Les notes concernant les "concepts et définitions", qui n'ont pas été reproduites ici pour des raisons d'économie, peuvent être obtenues de la Division des industries manufacturières et primaires du Bureau sur simple demande. Ces notes sont sensiblement identiques à celles que contenait la série correspondante de publications pour 1965, sauf qu'à partir du recensement des manufactures de 1966, tous les renseignements concernant le personnel sont déclarés pour la même période que les autres données. Auparavant, les sociétés dont les déclarations se rapportaient à une année financière différente de l'année civile devaient déclarer les renseignements concernant leur personnel sur la base de l'année civile. (Il reste toujours préférable que les déclarations soient faites sur la base de l'année civile).





## INTRODUCTION

Users are reminded that more recent data than those appearing in an annual report of this nature often can be obtained in published form. (A Preliminary Bulletin containing many of the principal statistics in Table 8 was issued in August 1970). Size of establishment distributions are included in reports on individual industries for 1967 (but are being omitted for 1968).

### Leading Industry Data

In individual industry reports for 1967 distributions of establishments by total employed per establishment appear in a form which combines the three size groups which are tabulated for establishments with 500 or more employed. Tables for the corresponding 1967 data for leading industries in this report (Table 9) differ from these by providing a break-out of these size groups where requirements of the Statistics Act regarding confidentiality will permit this.

### Employment Concept

In the 1961 and earlier issues of this report, "total employees" included working owners and partners and "total salaries and wages" included the withdrawals of such persons. In the 1964 issue and this present issue, as in other current reports of the Census of Manufactures, "total employees" exclude working owners and partners and "total salaries and wages" exclude their withdrawals.

However, in tables distributing establishments by total employed, the term "total employed" designates a statistic corresponding to the "total employees" concept formerly used; that is, establishments are distributed according to the total number of persons engaged, including working owners and partners.

Nous rappelons aux utilisateurs qu'on peut souvent trouver dans d'autres publications des données plus récentes que celles qui paraissent dans un bulletin annuel de ce genre. (Par exemple, un bulletin provisoire contenant un grand nombre des statistiques principales figurant au Tableau 8 a été publié en août 1970). Les bulletins sur les industries prises individuellement comprennent des répartitions selon la taille des établissements pour 1967, mais celles-ci sont omises pour 1968.

### Statistiques sur les industries les plus importantes

Dans les bulletins de 1967 sur les industries prises individuellement, les tableaux sur la répartition des établissements suivant le total de personnes occupées par établissement sont présentés suivant une formule réunissant les trois tranches de taille utilisées pour les établissements comptant 500 personnes occupées ou plus. Les tableaux qui présentent les données correspondantes de 1967 pour les principales industries dans le présent bulletin (tableau 9) sont différents en ce qu'ils donnent une ventilation de ces tranches de taille là où il est possible de le faire sans trahir le secret imposé par la Loi sur la statistique.

### Concept de l'emploi

Dans l'édition de 1961 et dans les éditions antérieures du présent bulletin, la rubrique intitulée "total des employés" comprenait les propriétaires et associés actifs, et celle intitulée "total des traitements et salaires" comprenait les retraits effectués par ces personnes. Dans l'édition de 1964, comme dans les autres bulletins courants du recensement des manufactures, la rubrique "total des employés" ne comprend pas les propriétaires et associés actifs et celle intitulée "total des traitements et salaires" n'englobe pas leurs retraits.

Toutefois, dans les tableaux où l'on donne la répartition des établissements suivant le total de personnes occupées, l'expression "personnes occupées" désigne un poste statistique correspondant au concept "total des employés" utilisé antérieurement, c'est-à-dire que les établissements sont répartis suivant le nombre total des personnes occupées, y compris les propriétaires et associés actifs.



## **SUBSECTION 1**

TYPE OF ORGANIZATION

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## **SOUS-SECTION 1**

FORME D'ORGANISATION



TABLE 1. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TYPE OF ORGANIZATION, 1946 TO 1967

TABLEAU 1. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LA FORME D'ORGANISATION, DE 1946 À 1967

Year — Année	Indi- vidual owner- ships — Parti- culiers	Partner- ships — Sociétés	Incor- porated compa- nies — Sociétés consti- tuées	Co-ope- ratives — Coopéra- tives	Total
	per cent — pourcentage				
1946 (estimated — estimé) .....	47.3	16.0	33.4	3.3	100.0
1947 .....	46.3	16.1	34.3	3.2	100.0
1948 .....	46.2	16.4	34.4	3.0	100.0
1949 .....	46.0	15.8	35.3	2.9	100.0
1950 .....	45.6	15.0	36.3	3.1	100.0
1951 .....	44.6	15.5	36.9	3.0	100.0
1952 .....	44.9	15.4	36.9	2.8	100.0
1953 .....	44.4	14.8	38.2	2.6	100.0
1954 .....	43.6	14.3	39.5	2.6	100.0
1955 .....	42.7	13.6	41.1	2.6	100.0
1956 .....	41.4	12.7	43.4	2.5	100.0
1957 .....	40.6	12.0	44.9	2.5	100.0
1958 .....	39.2	11.1	47.1	2.6	100.0
1959 .....	38.4	10.8	48.2	2.6	100.0
1960 .....	37.7	10.3	49.5	2.5	100.0
1961(1) .....	35.2	9.5	52.9	2.4	100.0
1962 .....	34.0	9.0	54.7	2.3	100.0
1963 .....	32.6	8.3	56.9	2.2	100.0
1964 .....	31.1	8.1	58.7	2.1	100.0
1965 .....	29.2	7.6	61.2	2.0	100.0
1966 .....	27.9	7.1	63.1	1.9	100.0
1967 .....	27.0	6.9	64.3	1.7	100.0

(1) Percentages for 1961 and later years are based on the revised (1960) Standard Industrial Classification and the new establishment concept; they are not directly comparable with previous years. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to this issue. — Les pourcentages sur 1961 et sur les années ultérieures sont basés sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement; ils ne sont pas directement comparables avec ceux des années antérieures. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction au présent numéro.

TABLE 2. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TYPE OF ORGANIZATION, PROVINCE OR INDUSTRY GROUP, 1967

TABEAU 2. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LA FORME D'ORGANISATION, PROVINCE OU GROUPE D'INDUSTRIES, 1967

Province or industry group — Province ou groupe d'industries	Individual ownerships — Particuliers	Partner- ships — Sociétés	Incorporated companies — Sociétés constituées	Co-operatives — Coopératives	Total
	per cent — pourcentage				
<u>PROVINCE</u>					
Newfoundland — Terre-Neuve .....	27.8	11.8	60.1	0.4	100.0
Prince Edward Island — Île-du-Prince-Édouard .....	44.8	9.7	40.7	4.8	100.0
Nova Scotia — Nouvelle-Écosse .....	34.7	6.2	56.5	2.5	100.0
New Brunswick — Nouveau-Brunswick .....	32.7	5.6	59.3	2.4	100.0
Québec .....	31.6	6.1	60.0	2.3	100.0
Ontario .....	23.7	7.6	67.8	0.9	100.0
Manitoba .....	27.3	8.0	62.7	1.9	100.0
Saskatchewan .....	30.6	7.1	56.2	6.2	100.0
Alberta .....	24.1	6.0	66.6	3.3	100.0
British Columbia — Colombie-Britannique .....	21.9	6.7	70.6	0.8	100.0
Yukon and Northwest Territories — Yukon et Territoires du Nord-Ouest .....					
Canada .....	27.0	6.9	64.3	1.7	100.0
<u>INDUSTRY GROUP — GROUPE D'INDUSTRIES</u>					
Food and beverage industries — Industrie des aliments et boissons .....	32.5	7.8	51.5	8.2	100.0
Tobacco products industries — Industrie du tabac .....	2.9	5.9	91.2	—	100.0
Rubber industries — Industrie du caoutchouc .....	4.7	1.9	93.5	—	100.0
Leather industries — Industrie du cuir .....	18.5	5.3	76.2	—	100.0
Textile industries — Industrie textile .....	19.8	7.6	72.6	—	100.0
Knitting mills — Bonneterie .....	9.7	4.7	85.6	—	100.0
Clothing industries — Industrie du vêtement .....	20.3	7.6	72.1	—	100.0
Wood industries — Industrie du bois .....	41.8	9.6	48.3	0.2	100.0
Furniture and fixture industries — Industrie du meuble et des articles d'ameublement .....	46.6	9.8	43.6	—	100.0
Paper and allied industries — Industrie du papier et produits connexes .....	3.5	1.1	95.4	—	100.0
Printing, publishing and allied industries — Imprimerie, édition et industries connexes .....	29.1	7.7	63.0	0.2	100.0
Primary metal industries — Industrie métallique primaire	8.0	2.7	89.4	—	100.0
Metal fabricating industries (except machinery and transportation equipment industries) — Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport) .....	20.6	6.0	73.4	—	100.0
Machinery industries (except electrical machinery) — Industrie de la machinerie (sauf le matériel électrique) .....	5.5	2.3	92.2	0.1	100.0
Transportation equipment industries — Industrie du matériel de transport .....	18.3	6.6	75.1	—	100.0
Electrical products industries — Industrie des appareils et du matériel électriques .....	3.9	1.5	94.6	—	100.0
Non-metallic mineral products industries — Industrie des produits minéraux non métalliques .....	15.8	4.0	80.1	0.1	100.0
Petroleum and coal products industries — Industrie des dérivés du pétrole et du charbon .....	—	—	98.9	1.1	100.0
Chemical and chemical products industries — Industrie chimique et des produits connexes .....	8.2	1.9	89.1	0.7	100.0
Miscellaneous manufacturing industries — Industries manufacturières diverses .....	32.8	7.1	60.0	—	100.0
Canada .....	27.0	6.9	64.3	1.7	100.0

TABLE 3. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1967

No.	Province and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>CANADA</u>									
1	Individual ownerships .....	8,984	14,834	6,116	43,580	69,572	7,735	192,824	385,062	185,706
2	Partnerships .....	2,299	7,903	3,900	25,071	44,781	3,983	129,156	252,454	120,755
3	Incorporated companies .....	21,405	876,978	249,182	2,389,221	5,714,364	738,466	20,574,245	37,711,162	16,572,396
4	Co-operatives .....	579	8,109	1,629	21,044	40,369	9,597	475,560	606,711	126,839
5	Head offices, sales offices and auxiliary units ..	...	...	...	...	...	...	...	...	...
6	Total .....	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,005,696
	<u>NEWFOUNDLAND</u>									
7	Individual ownerships .....	73	80	9	191	251	34	566	1,294	705
8	Partnerships .....	31	32	6	82	115	17	381	764	371
9	Incorporated companies .....	158 )	8,199	1,063	20,114	40,263	9,215	93,033	183,997	85,612
10	Co-operatives .....	1 )								
11	Head offices, sales offices and auxiliary units ..	...	...	...	...	...	...	...	...	...
12	Total .....	263	8,311	1,078	20,386	40,627	9,265	93,980	186,056	86,689
	<u>PRINCE EDWARD ISLAND</u>									
13	Individual ownerships .....	65	68	26	203	229	54	1,490	2,324	805
14	Partnerships .....	14	27	11	77	96	19	294	701	378
15	Incorporated companies .....	59	1,042	458	3,169	4,784	758	30,620	45,285	13,921
16	Co-operatives .....	7	57	62	247	243	35	2,359	2,773	399
17	Total .....	145	1,194	557	3,695	5,352	867	34,764	51,083	15,504
	<u>NOVA SCOTIA</u>									
18	Individual ownerships .....	314	746	62	1,718	2,111	263	4,591	9,812	5,017
19	Partnerships .....	56	100	12	242	298	50	1,164	2,274	1,054
20	Incorporated companies .....	511	19,376	4,462	50,353	94,303	13,894	330,654	569,545	227,645
21	Co-operatives .....	23	557	148	1,485	2,299	543	21,329	28,669	7,067
22	Head offices, sales offices and auxiliary units ..	...	...	...	...	...	...	...	...	...
23	Total .....	904	20,779	4,684	53,797	99,011	14,749	357,738	610,299	240,783
	<u>NEW BRUNSWICK</u>									
24	Individual ownerships .....	221	458	178	1,329	1,690	228	7,110	11,140	3,882
25	Partnerships .....	38	103	5	233	302	63	1,137	2,174	997
26	Incorporated companies .....	401	15,800	3,361	42,147	82,398	23,040	323,642	547,168	202,613
27	Co-operatives .....	16	262	85	776	1,106	185	10,697	13,415	2,637
28	Head offices, sales offices and auxiliary units ..	...	...	...	...	...	...	...	...	...
29	Total .....	676	16,623	3,629	44,486	85,495	23,516	342,586	573,897	210,129
	<u>QUEBEC</u>									
30	Individual ownerships .....	3,399	6,653	3,777	21,750	32,665	3,211	93,718	177,794	81,440
31	Partnerships .....	657	2,506	1,808	9,029	14,636	1,177	41,342	78,886	36,704
32	Incorporated companies .....	6,468	258,139	96,023	758,107	1,636,374	215,480	5,617,030	10,491,657	4,704,230
33	Co-operatives .....	248	2,918	584	7,939	13,094	2,961	183,152	218,092	33,523
34	Head offices, sales offices and auxiliary units ..	...	...	...	...	...	...	...	...	...
35	Total .....	10,772	270,216	102,192	796,825	1,696,769	222,829	5,935,243	10,966,429	4,855,896



TABLEAU 3. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1967

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Province et forme d'organisation	N°
Working owners and partners — Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees							
					Total des employés							
					Number — Nombre	With-drawals — Re-traits				Male — Hommes		
	\$'000	number	—	nombre	\$'000			\$'000				
<u>CANADA</u>												
8,787	37,869	2,121	2,078	12,967	25,149	82,539	212,520	409,968	190,964	Particuliers .....	1	
4,588	21,310	1,421	892	10,323	14,116	55,104	153,579	281,751	125,758	Sociétés .....	2	
2	8	299,163	98,525	2,748,832	1,523,848	8,463,186	23,850,890	41,816,242	17,431,760	Sociétés constituées .....	3	
—	—	4,463	1,226	28,363	15,427	68,741	605,299	754,195	145,047	Coopératives .....	4	
...	...	54,917	19,370	584,620	74,287	584,620	724,475	881,652	156,110	Sièges sociaux, bureaux de vente et unités auxiliaires.	5	
13,377	59,187	362,085	122,091	3,385,105	1,652,827	9,254,190	25,546,764	44,143,808	18,049,639	Total .....	6	
<u>TERRE-NEUVE</u>												
65	204	6	3	23	98	274	590	1,331	719	Particuliers .....	7	
58	133	2	4	25	44	139	461	854	382	Sociétés .....	8	
—	—	1,689	403	12,624	11,354	52,885	111,404	206,470	89,545	Sociétés constituées .....	9	
...	...	102	22	947	124	947	13	—	(13)	Coopératives .....	10	
123	338	1,799	432	13,619	11,620	54,246	112,467	208,655	90,632	Sièges sociaux, bureaux de vente et unités auxiliaires.	11	
123	338	1,799	432	13,619	11,620	54,246	112,467	208,655	90,632	Total .....	12	
<u>ÎLE-DU-PRINCE-ÉDOUARD</u>												
61	189	17	8	59	119	288	1,780	2,709	891	Particuliers .....	13	
29	101	4	3	22	45	118	396	820	395	Sociétés .....	14	
—	—	352	102	2,186	1,954	6,969	36,497	52,449	15,181	Sociétés constituées .....	15	
—	—	11	5	52	135	296	2,891	3,379	469	Coopératives .....	16	
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total .....	17	
<u>NOUVELLE-ÉCOSSE</u>												
298	949	46	59	263	913	2,374	4,973	10,348	5,170	Particuliers .....	18	
114	358	9	5	36	126	334	1,268	2,396	1,073	Sociétés .....	19	
—	—	4,977	1,347	35,935	30,162	130,238	382,160	630,574	237,395	Sociétés constituées .....	20	
—	—	499	79	2,455	1,283	4,755	26,928	35,359	8,178	Coopératives .....	21	
...	...	432	109	4,028	541	4,028	224	218	(3)	Sièges sociaux, bureaux de vente et unités auxiliaires.	22	
412	1,307	5,963	1,599	42,718	33,025	141,729	415,553	678,895	251,812	Total .....	23	
<u>NOUVEAU-BRUNSWICK</u>												
215	705	34	45	258	715	1,947	7,699	11,822	3,979	Particuliers .....	24	
73	228	16	2	44	126	346	1,249	2,305	1,016	Sociétés .....	25	
—	—	4,024	1,137	27,924	24,322	110,323	363,648	596,512	211,064	Sociétés constituées .....	26	
—	—	235	49	1,358	631	2,464	22,249	26,861	4,428	Coopératives .....	27	
...	...	733	243	6,326	976	6,326	1,396	2,338	953	Sièges sociaux, bureaux de vente et unités auxiliaires.	28	
288	933	5,042	1,476	35,911	26,770	121,406	396,241	639,838	221,440	Total .....	29	
<u>QUÉBEC</u>												
3,298	13,836	1,213	635	5,846	12,278	38,511	102,151	188,116	83,354	Particuliers .....	30	
1,324	6,105	508	164	3,225	4,986	17,862	52,664	91,317	37,848	Sociétés .....	31	
—	—	91,372	27,964	803,062	473,498	2,439,430	6,545,036	11,585,879	4,869,265	Sociétés constituées .....	32	
—	—	857	234	4,791	4,593	17,891	219,767	259,766	38,672	Coopératives .....	33	
...	...	21,966	7,367	225,827	29,333	225,827	232,494	294,687	59,103	Sièges sociaux, bureaux de vente et unités auxiliaires.	34	
4,622	19,940	115,916	36,364	1,042,751	524,688	2,739,520	7,152,112	12,419,765	5,088,243	Total .....	35	

TABLE 3. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1967 - Concluded

No.	Province and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000		\$'000			
	<u>ONTARIO</u>									
1	Individual ownerships .....	3,099	4,791	1,587	13,218	23,228	2,532	63,610	130,458	64,662
2	Partnerships .....	994	4,045	1,431	11,834	22,856	1,940	65,518	127,516	61,145
3	Incorporated companies .....	8,861	437,506	120,248	1,182,361	2,978,034	346,319	10,764,086	19,891,732	8,885,804
4	Co-operatives .....	122	1,257	241	3,302	6,563	1,682	89,022	109,990	20,444
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
6	Total .....	13,076	447,599	123,507	1,210,715	3,030,681	352,475	10,982,235	20,259,696	9,032,055
	<u>MANITOBA</u>									
7	Individual ownerships .....	394	443	146	1,225	2,045	285	6,057	12,599	6,270
8	Partnerships .....	116	215	223	898	1,371	118	4,812	8,822	3,904
9	Incorporated companies .....	906	24,401	8,917	70,276	149,149	20,505	605,700	1,029,832	408,072
10	Co-operatives .....	28	559	40	1,218	2,401	525	21,548	28,476	6,678
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
12	Total .....	1,444	25,618	9,326	73,617	154,965	21,433	638,117	1,079,730	424,923
	<u>SASKATCHEWAN</u>									
13	Individual ownerships .....	238	322	39	752	1,226	251	2,610	6,652	3,809
14	Partnerships .....	55	145	26	367	591	129	1,978	3,974	1,897
15	Incorporated companies .....	438	7,711	1,038	18,503	44,905	8,285	249,006	396,730	141,725
16	Co-operatives .....	48	821	120	1,991	4,768	1,465	51,893	72,226	18,554
17	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
18	Total .....	779	8,999	1,223	21,612	51,491	10,130	305,487	479,582	165,986
	<u>ALBERTA</u>									
19	Individual ownerships .....	434	541	115	1,357	2,403	369	5,943	13,846	7,588
20	Partnerships .....	109	297	289	1,254	2,011	196	5,050	11,741	6,537
21	Incorporated companies .....	1,200	27,090	4,621	67,195	163,218	23,067	912,392	1,467,808	539,136
22	Co-operatives .....	60	763	173	1,949	4,216	1,074	41,485	61,590	20,959
23	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
24	Total .....	1,803	28,691	5,198	71,755	171,848	24,706	964,870	1,554,985	574,219
	<u>BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRITORIES</u>									
25	Individual ownerships .....	747	732	177	1,838	3,725	508	7,129	19,143	11,528
26	Partnerships .....	229	433	89	1,057	2,506	273	7,479	15,602	7,767
27	Incorporated companies .....	2,403	77,718	8,991	177,004	520,945	77,918	1,648,189	3,087,539	1,363,648
28	Co-operatives .....	26	911	176	2,129	5,668	1,110	53,968	71,349	16,569
29	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
30	Total .....	3,405	79,794	9,433	182,028	532,845	79,809	1,716,766	3,193,633	1,399,511

TABLEAU 3. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1967 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE											
Working owners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale	Province et forme d'organisation	N°
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total des employés						
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires					
Number - Nombre	With- drawals - Re- traits										
	\$'000	number	nombre	\$'000			\$'000				
<u>ONTARIO</u>											
3,050	14,354	595	831	4,605	7,804	27,833	71,123	140,220	66,939	Particuliers .....	1
1,981	10,204	639	506	5,129	6,621	27,985	76,334	141,398	64,289	Sociétés .....	2
...	...	154,768	54,939	1,502,880	767,461	4,480,913	12,665,286	22,357,519	9,483,007	Sociétés constituées .....	3
...	...	753	185	4,834	2,436	11,399	112,500	137,056	24,064	Coopératives .....	4
...	...	24,499	9,406	274,054	33,905	274,054	419,386	511,740	94,657	Sièges sociaux, bureaux de vente et unités auxiliaires.	5
5,031	24,557	181,254	65,867	1,791,502	818,227	4,822,183	13,344,630	23,287,934	9,732,956	Total .....	6
<u>MANITOBA</u>											
390	1,565	58	102	450	749	2,495	6,862	13,590	6,453	Particuliers .....	7
221	821	38	44	375	520	1,746	5,229	9,356	4,026	Sociétés .....	8
...	...	9,034	3,072	72,909	45,424	222,058	678,193	1,117,292	422,662	Sociétés constituées .....	9
...	...	204	54	1,264	857	3,665	25,462	32,766	7,097	Coopératives .....	10
...	...	1,395	380	11,349	1,775	11,349	3,212	3,937	745	Sièges sociaux, bureaux de vente et unités auxiliaires.	11
611	2,386	10,729	3,652	86,346	49,325	241,311	718,959	1,176,941	440,984	Total .....	12
<u>SASKATCHEWAN</u>											
238	937	50	69	318	480	1,545	2,998	7,154	3,927	Particuliers .....	13
105	378	34	20	195	225	786	2,072	4,086	1,915	Sociétés .....	14
...	...	2,944	880	23,298	12,573	68,204	274,116	428,414	148,305	Sociétés constituées .....	15
...	...	589	200	3,868	1,730	8,635	62,352	84,213	20,125	Coopératives .....	16
...	...	484	119	4,387	603	4,387	1,315	1,488	232	Sièges sociaux, bureaux de vente et unités auxiliaires.	17
343	1,315	4,101	1,288	32,066	15,611	83,558	342,852	525,355	174,505	Total .....	18
<u>ALBERTA</u>											
431	1,964	47	131	539	834	2,941	6,643	14,743	7,782	Particuliers .....	19
223	1,100	117	52	728	755	2,739	6,063	13,094	6,891	Sociétés .....	20
...	...	10,220	2,590	81,683	44,521	244,901	995,157	1,572,847	562,036	Sociétés constituées .....	21
...	...	467	187	3,481	1,590	7,697	65,706	87,518	22,657	Coopératives .....	22
...	...	1,529	339	14,046	1,868	14,046	453	369	(83)	Sièges sociaux, bureaux de vente et unités auxiliaires.	23
654	3,065	12,380	3,299	100,477	49,568	272,325	1,074,021	1,688,571	599,283	Total .....	24
<u>COLOMBIE-BRITANNIQUE ET YUKON ET TERRITOIRES DU NORD-OUEST</u>											
741	3,165	55	195	606	1,159	4,331	7,700	19,936	11,749	Particuliers .....	25
460	1,882	54	92	544	668	3,050	7,844	16,125	7,924	Sociétés .....	26
2	8	19,788	6,091	186,353	112,588	707,297	1,799,500	3,268,471	1,393,362	Sociétés constituées .....	27
...	...	843	233	6,239	2,163	11,908	67,338	87,090	19,295	Coopératives .....	28
...	...	3,777	1,385	43,654	5,162	43,654	65,981	66,875	518	Sièges sociaux, bureaux de vente et unités auxiliaires.	29
1,203	5,055	24,517	7,996	237,396	121,740	770,240	1,948,364	3,458,498	1,432,848	Total .....	30



TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1967

No.	Industry group and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>Wood industries</u>									
1	Individual ownerships .....	1,587	3,870	27	8,626	12,894	1,524	20,999	49,367	27,123
2	Partnerships .....	366	1,471	54	3,325	5,706	640	10,680	23,658	12,802
3	Incorporated companies .....	1,831	68,324	3,282	152,527	344,342	28,989	875,672	1,594,899	690,334
4	Co-operatives .....	9	399	1	902	1,633	154	5,341	7,719	3,024
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
6	Total .....	3,793	74,064	3,364	165,380	364,575	31,307	912,692	1,675,642	733,283
	<u>Furniture and fixture industries</u>									
7	Individual ownerships .....	1,069	1,458	136	3,260	5,489	308	11,402	26,982	15,382
8	Partnerships .....	226	618	149	1,601	2,952	167	8,027	16,225	8,102
9	Incorporated companies .....	1,001	28,810	4,665	71,411	138,890	5,593	283,137	596,989	311,301
10	Co-operatives .....	—	—	—	—	—	—	—	—	—
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
12	Total .....	2,296	30,886	4,950	76,272	147,331	6,067	302,565	640,196	334,784
	<u>Primary metal industries</u>									
13	Individual ownerships .....	33	127	—	242	387	30	695	1,457	730
14	Partnerships .....	11	21	—	42	87	8	193	542	346
15	Incorporated companies .....	371	85,506	1,130	182,781	541,495	131,917	1,543,796	3,050,539	1,382,533
16	Co-operatives .....	—	—	—	—	—	—	—	—	—
17	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
18	Total .....	415	85,654	1,130	183,065	541,970	131,955	1,544,684	3,052,537	1,383,609
	<u>Metal fabricating industries (except machinery and transportation equipment industries)</u>									
19	Individual ownerships .....	814	1,681	50	3,554	7,230	566	10,083	28,639	18,067
20	Partnerships .....	237	1,014	48	2,271	5,020	347	9,157	23,561	14,396
21	Incorporated companies .....	2,904	92,314	8,009	214,429	547,430	29,800	1,291,589	2,679,866	1,372,088
22	Co-operatives .....	1	—	—	—	—	—	—	—	—
23	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
24	Total .....	3,956	95,009	8,107	220,255	559,680	30,712	1,310,830	2,732,066	1,404,551
	<u>Machinery industries (except electrical machinery)</u>									
25	Individual ownerships .....	41	89	1	185	376	28	910	2,014	1,090
26	Partnerships .....	17	221	20	529	1,341	42	3,199	6,366	3,369
27	Incorporated companies .....	693	45,330	1,845	101,951	271,504	11,162	775,151	1,508,496	732,520
28	Co-operatives .....	1	—	—	—	—	—	—	—	—
29	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
30	Total .....	752	45,640	1,866	102,665	273,220	11,232	779,260	1,516,875	736,978

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et forme d'organisation	N°
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication		Total employees — Total des employés							
Number — Nombre	With-drawals — Re-traits	Male — Hommes		Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires				
	\$'000	number	— nombre		\$'000			\$'000			
<u>Industrie du bois</u>											
1,505	4,098	79	33	408	4,009	13,301	22,397	51,191	27,558	Particuliers .....	1
717	2,171	84	29	582	1,638	6,289	14,177	28,026	13,655	Sociétés .....	2
2	8	9,059	2,100	76,656	82,765	420,997	959,357	1,693,838	706,774	Sociétés constituées .....	3
—	—	61	9	403	470	2,036	5,596	8,033	3,085	Coopératives .....	4
...	...	628	363	8,569	991	8,569	2,949	2,824	— 117	Sièges sociaux, bureaux de vente et unités auxiliaires.	5
2,224	6,277	9,911	2,534	86,617	89,873	451,192	1,004,475	1,783,911	750,956	Total .....	6
<u>Industrie du meuble et des articles d'ameu- blement</u>											
1,073	4,217	42	28	232	1,664	5,721	11,963	27,645	15,492	Particuliers .....	7
474	2,133	19	29	173	815	3,125	8,279	16,549	8,174	Sociétés .....	8
—	—	5,425	2,376	52,859	41,276	191,749	309,534	627,863	316,263	Sociétés constituées .....	9
—	—	—	—	—	—	—	—	—	—	Coopératives .....	10
...	...	117	23	1,237	140	1,237	48	—	— 48	Sièges sociaux, bureaux de vente et unités auxiliaires.	11
1,547	6,350	5,603	2,456	54,502	43,895	201,833	329,825	672,058	339,881	Total .....	12
<u>Industrie métallique primaire</u>											
33	140	5	1	20	133	408	708	1,470	730	Particuliers .....	13
22	87	—	1	2	22	89	193	543	347	Sociétés .....	14
—	—	19,357	3,477	181,210	109,470	722,706	1,903,653	3,440,213	1,408,700	Sociétés constituées .....	15
—	—	—	—	—	—	—	—	—	—	Coopératives .....	16
...	...	2,215	1,105	31,478	3,320	31,478	16,376	15,316	— 1,049	Sièges sociaux, bureaux de vente et unités auxiliaires.	17
55	227	21,577	4,584	212,711	112,945	754,681	1,920,929	3,457,543	1,408,728	Total .....	18
<u>Industrie des produits métalliques (à l'ex- clusion des machines et du matériel de transport)</u>											
809	4,146	57	50	413	1,838	7,643	10,830	29,652	18,339	Particuliers .....	19
479	2,790	74	59	729	1,195	5,749	10,151	24,814	14,672	Sociétés .....	20
—	—	26,030	8,155	241,787	134,508	789,217	1,505,844	2,955,220	1,431,931	Sociétés constituées .....	21
...	...	1,309	382	15,030	1,691	15,030	978	—	— 978	Coopératives .....	22
1,288	6,936	27,470	8,646	257,958	139,232	817,639	1,527,802	3,009,686	1,463,965	Sièges sociaux, bureaux de vente et unités auxiliaires.	23
<u>Industrie de la machinerie (sauf le matériel électrique)</u>											
41	228	4	4	27	98	403	995	2,151	1,142	Particuliers .....	25
34	287	31	12	326	284	1,666	3,305	6,500	3,397	Sociétés .....	26
—	—	17,860	5,344	162,963	70,379	434,466	980,649	1,923,857	946,923	Sociétés constituées .....	27
...	...	7,037	1,373	68,560	8,410	68,560	12,516	27,439	16,446	Coopératives .....	28
75	515	24,932	6,733	231,875	79,171	505,095	997,465	1,959,946	967,909	Sièges sociaux, bureaux de vente et unités auxiliaires.	29
										Total .....	30

TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1967 - Continued

No.	Industry group and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added— manufacturing activity — Valeur ajoutée— activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
<u>Transportation equipment industries</u>										
1	Individual ownerships .....	156	347	11	731	1,268	74	2,470	5,749	3,218
2	Partnerships .....	56	270	8	678	1,182	76	2,978	6,005	3,089
3	Incorporated companies .....	640	102,508	6,296	233,928	663,972	32,559	2,870,255	4,709,123	1,826,528
4	Co-operatives .....	—	—	—	—	—	—	—	—	—
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
6	Total .....	852	103,125	6,315	235,338	666,422	32,709	2,875,703	4,720,876	1,832,835
<u>Electrical products industries</u>										
7	Individual ownerships .....	26	48	16	131	227	19	788	1,541	742
8	Partnerships .....	10	60	105	337	587	17	1,036	2,527	1,503
9	Incorporated companies .....	631	51,261	26,819	162,479	376,602	17,354	1,184,467	2,308,450	1,104,564
10	Co-operatives .....	—	—	—	—	—	—	—	—	—
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
12	Total .....	667	51,369	26,940	162,947	377,416	17,389	1,186,291	2,312,519	1,106,808
<u>Non-metallic mineral products industries</u>										
13	Individual ownerships .....	204	404	12	854	1,494	219	2,875	7,245	4,184
14	Partnerships .....	52	150	—	327	598	111	1,546	3,399	1,732
15	Incorporated companies .....	1,034	34,257	2,644	83,258	205,111	64,538	408,836	1,071,568	609,393
16	Co-operatives .....	1	—	—	—	—	—	—	—	—
17	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
18	Total .....	1,291	34,811	2,656	84,440	207,204	64,868	413,257	1,082,213	615,308
<u>Food and beverage industries</u>										
19	Individual ownerships .....	2,188	3,273	968	9,016	13,347	3,874	103,835	157,291	50,071
20	Partnerships .....	526	1,372	328	3,691	6,320	1,658	49,809	77,200	25,688
21	Incorporated companies .....	3,472	92,268	35,803	272,743	573,603	81,467	4,265,790	6,659,206	2,342,227
22	Co-operatives .....	551	6,684	1,476	17,797	32,614	8,190	430,964	535,574	98,846
23	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
24	Total .....	6,737	103,597	38,575	303,247	625,884	95,189	4,850,398	7,429,270	2,516,832
<u>Tobacco products industries</u>										
25	Individual ownerships .....	1	17	13	66	112	8	377	392	154
26	Partnerships .....	2	—	—	—	—	—	—	—	—
27	Incorporated companies .....	31	3,826	4,017	15,638	39,908	1,658	322,566	492,869	182,215
28	Co-operatives .....	—	—	—	—	—	—	—	—	—
29	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
30	Total .....	34	3,843	4,030	15,704	40,021	1,665	322,943	493,260	182,369



TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et forme d'organisation	N°
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés						
Number — Nombre	With-drawals — Re-traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
<u>Industrie du matériel de transport</u>											
154	654	7	13	47	378	1,315	2,667	6,081	3,352	Particuliers .....	1
124	537	45	24	352	347	1,534	4,495	8,118	3,749	Sociétés .....	2
—	—	30,214	7,177	285,206	146,195	949,179	3,617,229	5,583,104	1,974,172	Sociétés constituées .....	3
...	...	—	—	—	—	—	—	—	—	Coopératives .....	4
...	...	2,637	658	27,305	3,295	27,305	232,188	303,771	70,630	Sièges sociaux, bureaux de vente et unités auxiliaires.	5
278	1,191	32,903	7,872	312,910	150,215	979,333	3,856,580	5,901,074	2,051,904	Total .....	6
<u>Industrie des appareils et du matériel élec- triques</u>											
26	127	—	2	6	66	233	834	1,599	753	Particuliers .....	7
20	158	15	9	131	189	718	1,096	2,593	1,509	Sociétés .....	8
—	—	26,677	8,419	244,165	113,176	620,767	1,426,385	2,615,564	1,169,031	Sociétés constituées .....	9
...	...	—	—	—	—	—	—	—	—	Coopératives .....	10
...	...	11,027	3,103	96,867	14,130	96,867	113,711	164,188	46,584	Sièges sociaux, bureaux de vente et unités auxiliaires.	11
46	284	37,719	11,533	341,168	127,561	718,584	1,542,026	2,783,943	1,217,877	Total .....	12
<u>Industrie des produits minéraux non métalliques</u>											
203	901	17	11	120	444	1,614	3,006	7,483	4,290	Particuliers .....	13
102	433	5	4	42	159	640	1,562	3,445	1,761	Sociétés .....	14
—	—	8,470	2,081	69,974	47,452	275,085	473,364	1,154,582	627,839	Sociétés constituées .....	15
...	...	2,305	916	24,141	3,221	24,141	39,852	46,591	6,611	Coopératives .....	16
...	...	—	—	—	—	—	—	—	—	Sièges sociaux, bureaux de vente et unités auxiliaires.	17
305	1,334	10,797	3,012	94,278	51,276	301,482	517,784	1,212,102	640,501	Total .....	18
<u>Industrie des aliments et boissons</u>											
2,156	9,147	1,561	1,378	8,638	7,180	21,985	117,843	174,511	53,291	Particuliers .....	19
1,078	4,476	790	404	4,618	2,894	10,938	65,536	95,053	27,892	Sociétés .....	20
—	—	54,259	13,400	402,769	195,730	976,367	4,820,017	7,308,596	2,438,566	Sociétés constituées .....	21
—	—	4,183	1,131	25,912	13,474	58,531	558,197	680,284	116,765	Coopératives .....	22
...	...	7,226	2,244	72,556	9,470	72,556	116,246	124,622	7,959	Sièges sociaux, bureaux de vente et unités auxiliaires.	23
3,234	13,621	68,019	18,557	514,493	228,748	1,140,377	5,677,838	8,383,065	2,644,474	Total .....	24
<u>Industrie du tabac</u>											
3	6	6	5	76	41	190	489	482	155	Particuliers .....	25
—	—	955	401	10,136	9,199	50,044	323,330	493,883	182,276	Sociétés .....	26
—	—	—	—	—	—	—	—	—	—	Sociétés constituées .....	27
...	...	965	350	9,546	1,315	9,546	1,811	3,163	1,555	Coopératives .....	28
...	...	—	—	—	—	—	—	—	—	Sièges sociaux, bureaux de vente et unités auxiliaires.	29
3	6	1,926	756	19,758	10,555	59,779	325,629	497,527	183,986	Total .....	30

TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1967 - Continued

No.	Industry group and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combustible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dis de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
<u>Rubber industries</u>										
1	Individual ownerships .....	50	11	2	29	49	3	101	265	163
2	Partnerships .....	20								
3	Incorporated companies .....	100	14,518	3,859	39,703	97,595	7,936	270,386	584,091	306,799
4	Co-operatives .....	—	—	—	—	—	—	—	—	—
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
6	Total .....	107	14,529	3,861	39,732	97,644	7,938	270,487	584,357	306,962
<u>Leather industries</u>										
7	Individual ownerships .....	98	316	350	1,399	2,164	52	3,697	7,744	4,069
8	Partnerships .....	28	667	79	1,664	3,228	353	9,270	16,676	7,202
9	Incorporated companies .....	403	12,122	13,239	51,231	86,646	2,345	166,468	344,694	172,537
10	Co-operatives .....	—	—	—	—	—	—	—	—	—
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
12	Total .....	529	13,105	13,668	54,294	92,039	2,750	179,435	369,115	183,808
<u>Textile industries</u>										
13	Individual ownerships .....	196	232	479	1,439	2,073	121	3,278	8,191	4,796
14	Partnerships .....	75	225	286	1,079	1,594	84	3,531	8,204	4,578
15	Incorporated companies .....	719	38,219	20,720	126,907	239,685	21,469	788,791	1,388,544	592,207
16	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
17	Total .....	990	38,676	21,485	129,425	243,351	21,673	795,599	1,404,939	601,581
<u>Knitting mills</u>										
18	Individual ownerships .....	33	52	211	546	758	40	1,280	2,654	1,325
19	Partnerships .....	16	154	402	1,189	1,820	57	4,481	8,863	4,108
20	Incorporated companies .....	290	6,101	12,800	40,093	61,338	2,451	173,700	314,027	137,600
21	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
22	Total .....	339	6,307	13,413	41,828	63,915	2,549	179,461	325,543	143,033
<u>Clothing industries</u>										
23	Individual ownerships .....	470	572	3,260	7,521	10,455	215	9,815	28,447	18,458
24	Partnerships .....	175	747	2,103	5,793	9,357	166	16,117	34,355	18,115
25	Incorporated companies .....	1,666	17,786	60,954	157,146	250,621	3,687	588,335	1,113,953	521,157
26	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
27	Total .....	2,311	19,105	66,317	170,459	270,432	4,069	614,267	1,176,755	557,730

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et forme d'organisation	N
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
					Number — Nombre	Salaries and wages — Traitements et salaires						
										Male — Hommes		
Number Nombre	Withdrawals — Re-traits											
	\$'000	number — nombre		\$'000			\$'000					
9	66	—	—	—	13	49	107	277	169	<u>Industrie du caoutchouc</u>		
—	—	4,352	1,288	38,734	24,017	136,329	324,435	650,617	321,404	Particuliers .....		
...	...	2,236	640	19,576	2,876	19,576	17,308	16,757	304	Sociétés .....		
										Sociétés constituées .....		
										Coopératives .....		
										Sièges sociaux, bureaux de vente et unités auxiliaires.		
9	65	6,588	1,928	58,309	26,906	155,953	341,851	667,651	321,877	Total .....		
95	428	31	43	327	740	2,492	3,955	8,103	4,168	<u>Industrie du cuir</u>		
50	180	95	20	700	861	3,928	9,303	16,721	7,196	Particuliers .....		
—	—	2,584	1,348	25,080	29,293	111,726	178,957	358,982	174,626	Sociétés .....		
—	—	—	—	—	—	—	—	—	—	Sociétés constituées .....		
...	...	344	258	3,614	602	3,614	248	—	— 248	Coopératives .....		
										Sièges sociaux, bureaux de vente et unités auxiliaires.		
145	608	3,054	1,669	29,721	31,496	121,760	192,463	383,806	185,742	Total .....		
188	973	23	39	231	773	2,303	3,549	8,562	4,891	<u>Industrie textile</u>		
142	808	29	69	324	609	1,918	4,099	8,918	4,720	Particuliers .....		
—	—	9,342	4,083	86,729	72,364	326,413	852,156	1,459,719	601,193	Sociétés .....		
...	...	2,334	1,280	28,918	3,614	28,918	35,039	36,714	1,696	Sociétés constituées .....		
										Sièges sociaux, bureaux de vente et unités auxiliaires.		
330	1,780	11,728	5,471	116,202	77,360	359,553	894,843	1,513,914	612,500	Total .....		
31	147	6	10	57	279	815	1,302	2,670	1,320	<u>Bonneterie</u>		
22	146	29	23	446	608	2,266	4,504	8,878	4,101	Particuliers .....		
—	—	1,496	1,098	17,354	21,495	78,691	179,070	319,809	138,225	Sociétés .....		
...	...	281	151	3,663	432	3,663	1,000	1,167	159	Sociétés constituées .....		
										Sièges sociaux, bureaux de vente et unités auxiliaires.		
53	293	1,812	1,282	21,519	22,814	85,434	185,875	332,524	143,805	Total .....		
435	2,217	71	167	654	4,070	11,109	10,088	28,739	18,477	<u>Industrie du vêtement</u>		
354	2,133	96	79	922	3,025	10,278	17,095	35,617	18,382	Particuliers .....		
—	—	6,776	5,249	81,154	90,765	331,773	619,239	1,151,498	527,920	Sociétés .....		
...	...	263	140	2,866	403	2,866	53	6	— 46	Sociétés constituées .....		
										Sièges sociaux, bureaux de vente et unités auxiliaires.		
789	4,350	7,206	5,635	85,595	98,263	356,027	646,475	1,215,860	564,732	Total .....		



TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1967 - Concluded

No.	Industry group and type of organization	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- ible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
<u>Paper and allied industries</u>										
1	Individual ownerships .....	22	67	29	197	341	18	937	1,683	730
2	Partnerships .....	7	10	6	31	60	3	176	405	226
3	Incorporated companies .....	604	80,548	8,831	194,629	549,085	180,858	1,641,480	3,229,088	1,433,457
4	Co-operatives .....	—	—	—	—	—	—	—	—	—
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
6	Total .....	633	80,625	8,866	194,857	549,486	180,879	1,642,593	3,231,176	1,434,412
<u>Printing, publishing and allied industries</u>										
7	Individual ownerships .....	1,040	1,202	265	3,015	6,039	309	11,046	30,707	19,391
8	Partnerships .....	274	459	163	1,284	2,695	129	4,457	13,303	8,733
9	Incorporated companies .....	2,247	35,698	9,672	92,515	258,730	8,091	410,777	1,247,679	830,537
10	Co-operatives .....	7	282	136	800	2,036	44	2,138	5,586	3,421
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
12	Total .....	3,568	37,641	10,236	97,615	269,501	8,572	428,418	1,297,275	862,082
<u>Petroleum and coal products industries</u>										
13	Individual ownerships .....	—	—	—	—	—	—	—	—	—
14	Partnerships .....	—	—	—	—	—	—	—	—	—
15	Incorporated companies .....	90	6,805	34	15,479	52,463	13,695	1,253,773	1,558,207	292,791
16	Co-operatives .....	1	...	...	...	...	...	...	...	...
17	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
18	Total .....	91	6,805	34	15,480	52,462	13,695	1,253,774	1,558,207	292,791
<u>Chemical and chemical products industries</u>										
19	Individual ownerships .....	94	94	12	217	329	27	1,674	3,027	1,322
20	Partnerships .....	22	17	7	47	69	12	524	898	366
21	Incorporated companies .....	1,018	30,955	6,555	79,787	209,562	82,904	995,206	2,237,150	1,178,092
22	Co-operatives .....	8	314	1	659	1,894	756	15,416	27,694	13,780
23	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
24	Total .....	1,142	31,380	6,575	80,710	211,854	83,698	1,012,819	2,268,769	1,193,561
<u>Miscellaneous manufacturing industries</u>										
25	Individual ownerships .....	907	993	285	2,615	4,654	310	6,978	22,147	14,901
26	Partnerships .....	197	408	131	1,117	2,050	107	3,561	9,788	6,191
27	Incorporated companies .....	1,660	30,252	18,023	101,471	207,973	10,447	485,772	1,051,862	561,286
28	Co-operatives .....	—	—	—	—	—	—	—	—	—
29	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
30	Total .....	2,764	31,653	18,439	105,203	214,678	10,865	496,312	1,083,797	582,378
<u>Total, all industries</u>										
31	Individual ownerships .....	8,984	14,834	6,116	43,580	69,572	7,735	192,824	385,062	185,706
32	Partnerships .....	2,299	7,903	3,900	25,071	44,781	3,983	129,156	252,454	120,755
33	Incorporated companies .....	21,405	876,978	249,182	2,389,221	5,714,364	738,466	20,574,245	37,711,162	16,572,396
34	Co-operatives .....	579	8,109	1,629	21,044	40,369	9,597	475,560	606,711	126,839
35	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
36	Total .....	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,005,696

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Groupe d'industries et forme d'organisation	N
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés						
Number — Nombre	Withdrawals — Retraits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre				Salaries and wages — Traitements et salaires		
	\$'000	number	— nombre	\$'000			\$'000				
<u>Industrie du papier et produits connexes</u>											
22	112	1	3	19	100	359	975	1,728	737	Particuliers .....	1
12	87	—	—	—	16	60	204	442	235	Sociétés .....	2
—	—	17,626	4,979	172,359	111,984	721,444	1,747,773	3,359,789	1,458,143	Sociétés constituées .....	3
—	—	—	—	—	—	—	—	—	—	Coopératives .....	4
...	...	4,472	2,037	60,022	6,509	60,022	64,087	63,209	— 902	Sièges sociaux, bureaux de vente et unités auxiliaires.	5
34	198	22,099	7,019	232,400	118,609	781,885	1,813,038	3,425,168	1,458,212	Total .....	6
<u>Imprimerie, édition et industries connexes</u>											
1,036	5,187	147	222	1,262	1,836	7,301	11,903	31,782	19,615	Particuliers .....	7
541	2,627	83	96	709	801	3,405	4,744	13,972	9,119	Sociétés .....	8
—	—	21,677	13,073	223,018	80,120	481,748	454,007	1,304,839	845,668	Sociétés constituées .....	9
—	—	68	53	643	539	2,679	2,186	5,598	3,385	Coopératives .....	10
...	...	200	98	2,783	298	2,783	65	—	— 65	Sièges sociaux, bureaux de vente et unités auxiliaires.	11
1,577	7,813	22,175	13,542	228,415	83,594	497,916	472,904	1,356,192	877,722	Total .....	12
<u>Industrie des dérivés du pétrole et du charbon</u>											
—	—	—	—	—	—	—	—	—	—	Particuliers .....	13
—	—	—	—	—	—	—	—	—	—	Sociétés .....	14
—	—	2,910	351	28,257	10,100	80,719	1,328,944	1,641,089	299,228	Sociétés constituées .....	15
...	...	3,564	1,998	48,062	5,562	48,062	4,498	1,190	— 3,308	Coopératives .....	16
—	—	6,474	2,349	76,319	15,662	128,781	1,333,443	1,642,279	295,920	Sièges sociaux, bureaux de vente et unités auxiliaires.	17
—	—	—	—	—	—	—	—	—	—	Total .....	18
<u>Industrie chimique et des produits connexes</u>											
91	306	15	11	105	132	434	1,955	3,502	1,518	Particuliers .....	19
41	156	3	1	17	28	86	538	917	371	Sociétés .....	20
—	—	21,824	8,141	220,639	67,475	430,201	1,262,211	2,574,203	1,249,228	Sociétés constituées .....	21
—	—	92	21	954	428	2,848	17,543	30,054	14,032	Coopératives .....	22
...	...	5,156	2,026	55,082	7,182	55,082	60,227	66,896	8,143	Sièges sociaux, bureaux de vente et unités auxiliaires.	23
132	462	27,090	10,200	276,797	75,245	488,652	1,342,474	2,675,572	1,273,292	Total .....	24
<u>Industries manufacturières diverses</u>											
883	4,819	55	61	399	1,394	5,053	7,481	22,909	15,178	Particuliers .....	25
370	2,056	17	30	175	586	2,226	3,773	10,075	6,265	Sociétés .....	26
—	—	12,329	5,997	128,237	66,601	336,210	606,514	1,229,202	621,430	Sociétés constituées .....	27
—	—	—	—	—	—	—	—	—	—	Coopératives .....	28
...	...	601	225	4,746	826	4,746	5,276	7,799	2,784	Sièges sociaux, bureaux de vente et unités auxiliaires.	29
1,253	6,875	13,002	6,313	133,558	69,407	348,236	623,044	1,269,985	645,657	Total .....	30
<u>Total, toutes industries</u>											
8,787	37,869	2,121	2,078	12,967	25,149	82,539	212,520	409,968	190,964	Particuliers .....	31
4,588	21,310	1,421	892	10,323	14,116	55,104	153,579	281,751	125,758	Sociétés .....	32
2	8	299,163	98,525	2,748,832	1,523,848	8,463,186	23,850,890	41,816,242	17,431,760	Sociétés constituées .....	33
—	—	4,463	1,226	28,363	15,427	68,741	605,299	754,195	145,047	Coopératives .....	34
...	...	54,917	19,370	584,620	74,287	584,620	724,475	881,652	156,110	Sièges sociaux, bureaux de vente et unités auxiliaires.	35
13,377	59,187	362,085	122,091	3,385,105	1,652,827	9,254,190	25,546,764	44,143,808	18,049,639	Total .....	36





## **SUBSECTION 2**

SIZE OF ESTABLISHMENTS, BY TOTAL EMPLOYED

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## **SOUS-SECTION 2**

CLASSEMENT DES ÉTABLISSEMENTS SUIVANT LE  
TOTAL DE PERSONNES OCCUPÉES



TABLE 5. ESTABLISHMENTS BY TOTAL EMPLOYED PER ESTABLISHMENT, 1949, 1955, 1961 AND 1967

TABLEAU 5. ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1967

Size group — Tranche de taille	Establish- ments — Établisse- ments	Employees — Employés	Working owners and partners — Proprié- taires et associés actifs	Proportion of total employed(1) — Proportion du total de personnes occupées(1)	Establish- ments — Établisse- ments	Employees — Employés	Working owners and partners — Proprié- taires et associés actifs	Proportion of total employed(1) — Proportion du total de personnes occupées(1)
	No. — nomb.			%	No. — nomb.			%
	1949				1955			
- 4 .....	16,647	34,865		3.0	17,602	36,340		2.8
5- 14 .....	9,133	75,482		6.4	9,864	81,471		6.3
15- 49 .....	5,967	159,012		13.6	6,340	169,575		13.1
50- 99 .....	1,905	132,069		11.3	2,082	144,411		11.1
100- 199 .....	1,114	156,084		13.3	1,175	163,091		12.6
200- 499 .....	694	213,130		18.2	739	227,667		17.5
500- 999 .....					243	167,720		12.9
1,000-1,499 .....	332	391,455		33.4	76	91,840		7.1
1,500- .....					61	200,413		15.4
Head offices, sales offices and auxiliary units — Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	9,110		0.8	...	15,933		1.2
Total .....	35,792	1,171,207		100.0	38,182	1,298,461		100.0
	1961(2)				1967(2)			
- 4 .....	12,352	16,846	10,675	2.0	10,955	15,612	9,227	1.5
5- 14 .....	9,134	71,207	5,150	5.6	9,006	72,155	3,481	4.5
15- 49 .....	6,829	184,550	1,055	13.6	7,416	201,486	591	12.1
50- 99 .....	2,445	169,319	88	12.4	2,686	188,094	49	11.3
100- 199 .....	1,377	190,540	17	13.9	1,681	235,875	20	14.2
200- 499 .....	869	261,628	4	19.1	1,064	323,385	9	19.4
500- 999 .....	243	169,392	—	12.4	303	207,710	—	12.5
1,000-1,499 .....	55	68,743	—	5.0	84	101,688	—	6.1
1,500- .....	53	165,577	—	12.1	72	232,535	—	14.0
Head offices, sales offices and auxiliary units(3) — Sièges sociaux, bureaux de vente et unités auxiliaires(3) .....	...	54,733	...	4.0	...	74,287	...	4.5
Total .....	33,357	1,352,535	16,989	100.0	33,267	1,652,827	13,377	100.0

(1) Includes working owners and partners. — Comprend les propriétaires et associés actifs.

(2) Data for 1961 and 1967 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. — Les données de 1961 et de 1967 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

(3) Not comparable with years prior to 1961 when coverage of head offices, sales offices and auxiliary units was incomplete. — Ne peut se comparer aux années antérieures à 1961 lorsque les données sur les sièges sociaux, bureaux de vente et unités auxiliaires, étaient incomplètes.

TABLE 6. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TOTAL EMPLOYED PER ESTABLISHMENT, PROVINCE OR REGION, 1967

TABLEAU 6. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, PROVINCE OU RÉGION, 1967

Province or region — Province ou région	Total employed per establishment — Total de personnes occupées par établissement							
	Under — Moins de 5	5- 14	15- 49	50- 99	100- 199	200- 499	500 or over — Et plus	All size groups — Toutes tranches de taille
	per cent — pourcentage							
Atlantic provinces — Provinces de l'Atlantique .....	37.4	26.3	21.7	7.3	3.8	2.5	1.0	100.0
Québec .....	33.2	26.3	22.8	8.4	4.9	3.0	1.4	100.0
Ontario .....	29.3	26.5	23.3	9.0	6.0	4.1	1.8	100.0
Prairie provinces — Provinces des Prairies .....	37.5	30.3	19.6	6.4	4.0	1.7	0.5	100.0
British Columbia, Yukon and Northwest Territories — Colombie-Britannique, Yukon et Territoires du Nord- Ouest .....	38.2	28.4	20.4	6.0	3.8	2.2	1.0	100.0
Canada .....	32.9	27.1	22.3	8.1	5.1	3.2	1.4	100.0



TABLE 7. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1967

Province and size group		MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
		Estab- lish- ments - Éta- blisse- ments	Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dis de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
No.			number - nombre		'000			\$'000		
CANADA										
1	- 4 .....	10,955	9,720	1,385	22,992	39,658	6,324	195,890	364,617	162,732
2	5- 14 .....	9,006	41,850	8,922	107,025	207,663	23,956	810,434	1,426,314	596,233
3	15- 49 .....	7,416	110,557	40,643	320,313	636,538	62,520	2,269,210	4,075,625	1,763,096
4	50- 99 .....	2,686	99,808	44,475	307,162	621,029	61,723	2,299,696	4,091,015	1,753,958
5	100- 199 .....	1,681	124,621	52,908	375,917	798,886	92,890	3,216,669	5,667,243	2,377,359
6	200- 499 .....	1,064	174,593	63,654	504,748	1,162,582	144,726	4,376,173	7,963,811	3,493,665
7	500- 999 .....	303	121,427	28,417	317,351	838,270	140,732	2,847,712	5,420,553	2,472,788
8	1,000-1,499 .....	84	65,240	9,288	158,650	451,223	85,461	1,492,664	2,910,667	1,331,962
9	1,500- .....	72	160,008	11,135	364,758	1,113,237	141,449	3,863,338	7,035,544	3,053,903
10	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
11	Total .....	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,005,696
NEWFOUNDLAND										
12	- 4 .....	101	73	2	169	217	53	719	1,590	807
13	5- 14 .....	54	262	50	670	950	156	3,764	6,646	2,636
14	15- 49 .....	57	1,107	189	2,819	4,198	579	14,894	26,443	12,446
15	50- 99 .....	25	1,081	210	2,795	4,725	638	14,061	29,425	14,222
16	100-999 .....	24	3,160	613	8,125	10,790	1,580	28,502	48,566	20,231
17	1,000-(1) .....	2	2,628	14	5,807	19,749	6,259	32,040	73,887	36,346
18	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
19	Total .....	263	8,311	1,078	20,386	40,627	9,265	93,980	186,056	86,689
PRINCE EDWARD ISLAND										
20	- 4 .....	75	62	2	138	188	54	2,001	2,947	894
21	5- 14 .....	33	145	45	402	556	126	4,249	5,880	1,542
22	15- 49 .....	27	332	176	1,065	1,403	229	11,782	15,727	4,101
23	50- 99 .....	5	179	107	596	768	204	4,970	8,116	2,743
24	100-499 .....	5	476	227	1,495	2,437	253	11,761	18,413	6,223
25	Total .....	145	1,194	557	3,695	5,352	867	34,764	51,083	15,504
NOVA SCOTIA										
26	- 4 .....	321	328	24	756	970	179	3,900	7,342	3,241
27	5- 14 .....	259	1,427	165	3,404	4,702	684	15,088	27,981	12,571
28	15- 49 .....	203	3,444	701	8,770	13,040	1,840	51,305	88,409	35,698
29	50- 99 .....	63	2,641	744	7,221	11,177	2,195	46,232	80,817	33,362
30	100-199 .....	25	2,266	516	5,895	10,227	1,660	52,399	80,949	26,422
31	200-499 .....	24	4,291	1,115	11,700	21,913	2,903	97,706	161,907	62,444
32	500- .....	9	6,382	1,419	16,053	36,983	5,288	91,108	162,893	67,046
33	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
34	Total .....	904	20,779	4,684	53,797	99,011	14,749	357,738	610,299	240,783
NEW BRUNSWICK										
35	- 4 .....	246	229	25	524	704	120	4,384	7,420	3,014
36	5- 14 .....	177	882	177	2,245	3,339	519	11,513	21,193	9,356
37	15- 49 .....	144	2,469	402	6,261	9,600	1,537	39,856	68,996	27,681
38	50- 99 .....	53	2,326	310	5,949	9,478	2,171	37,314	63,710	24,047
39	100-199 .....	30	2,619	921	7,626	13,517	2,860	81,509	119,283	36,595
40	200-499 .....	17	3,125	876	8,531	18,783	6,296	70,441	117,303	40,608
41	500- .....	9	4,973	918	13,348	30,075	10,012	97,568	175,992	68,827
42	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
43	Total .....	676	16,623	3,629	44,486	85,495	23,516	342,586	573,897	210,129

(1) Publication of these figures was authorized by the firms concerned.

TABLEAU 7. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1967

TOTAL ACTIVITY – ACTIVITÉ TOTALE												N°
Working owners and partners — Propriétaires et associés actifs		Employees – Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added – total activity — Valeur ajoutée – activité totale	Province et tranche de taille			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
Number — Nombre	With-drawals — Re-traités	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
	\$'000	number – nombre		\$'000								
CANADA												
9,227	34,431	2,962	1,545	17,240	15,612	56,898	219,849	395,164	169,232	- 4	1	
3,481	18,780	14,516	6,867	110,018	72,155	317,681	960,095	1,608,532	629,594	5- 14	2	
591	4,700	36,015	14,271	321,702	201,486	958,239	2,601,462	4,492,729	1,850,695	15- 49	3	
49	722	31,574	12,237	296,925	188,094	917,955	2,616,670	4,482,334	1,832,744	50- 99	4	
20	292	42,771	15,575	392,787	235,875	1,191,673	3,669,134	6,210,040	2,467,854	100- 199	5	
9	263	64,015	21,123	574,438	323,385	1,737,020	4,955,126	8,661,785	3,616,619	200- 499	6	
—	—	44,428	13,438	403,402	207,710	1,241,672	3,476,994	6,175,152	2,603,292	500- 999	7	
—	—	21,338	5,822	202,805	101,688	654,028	1,696,970	3,160,030	1,380,347	1,000-1,499	8	
—	—	49,549	11,843	481,168	232,535	1,594,405	4,625,988	8,076,389	3,343,153	1,500- .....	9	
...	...	54,917	19,370	584,620	74,287	584,620	724,475	881,652	156,110	Sièges sociaux, bureaux de vente et unités auxiliaires.	10	
13,377	59,187	362,085	122,091	3,385,105	1,652,827	9,254,190	25,546,764	44,143,808	18,049,639	Total .....	11	
TERRE-NEUVE												
97	249	15	2	51	92	268	815	1,721	843	- 4	12	
26	89	91	23	449	426	1,399	4,518	7,611	2,838	5- 14	13	
—	—	261	93	1,678	1,650	5,875	18,945	31,318	13,499	15- 49	14	
—	—	330	100	2,494	1,721	7,219	16,939	33,312	15,247	50- 99	15	
—	—	576	106	3,343	4,455	14,133	38,180	60,081	21,664	100-999	16	
—	—	424	86	4,657	3,152	24,405	33,057	74,611	36,554	1,000-(1)	17	
...	...	102	22	947	124	947	13	—	— 13	Sièges sociaux, bureaux de vente et unités auxiliaires.	18	
123	338	1,799	432	13,619	11,620	54,246	112,467	208,655	90,632	Total .....	19	
ÎLE-DU-PRINCE-ÉDOUARD												
73	209	10	7	42	81	230	2,281	3,282	947	- 4	20	
10	38	67	21	338	278	894	4,729	6,459	1,631	5- 14	21	
7	44	119	41	745	668	2,148	14,377	18,618	4,387	15- 49	22	
—	—	91	25	477	402	1,245	5,877	9,148	2,883	50- 99	23	
—	—	97	24	716	824	3,153	14,300	21,850	7,087	100-499	24	
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total .....	25	
NOUVELLE-ÉCOSSE												
274	746	60	32	278	444	1,248	4,397	7,978	3,380	- 4	26	
135	546	318	140	1,794	2,050	6,496	16,541	29,853	13,018	5- 14	27	
3	15	1,051	305	6,532	5,501	19,571	61,088	101,800	39,333	15- 49	28	
—	—	812	178	5,172	4,375	16,349	58,644	96,404	36,382	50- 99	29	
—	—	576	188	4,118	3,546	14,345	63,316	93,212	27,661	100-199	30	
—	—	1,401	349	10,205	7,156	32,118	115,633	180,561	63,598	200-499	31	
—	—	1,313	298	10,590	9,412	47,573	95,709	168,868	68,445	500- .....	32	
...	...	432	109	4,028	541	4,028	224	218	— 3	Sièges sociaux, bureaux de vente et unités auxiliaires.	33	
412	1,307	5,963	1,599	42,718	33,025	141,729	415,553	678,895	251,812	Total .....	34	
NOUVEAU-BRUNSWICK												
210	558	56	30	279	340	984	4,796	7,919	3,103	- 4	35	
72	325	249	105	1,425	1,413	4,764	14,087	24,275	10,002	5- 14	36	
x	x	797	230	5,177	3,898	14,777	49,227	80,635	30,013	15- 49	37	
—	—	662	197	4,143	3,495	13,621	42,213	69,896	25,378	50- 99	38	
x	x	617	179	4,290	4,336	17,807	91,978	131,443	38,363	100-199	39	
—	—	857	299	6,683	5,157	25,466	83,717	133,071	42,706	200-499	40	
—	—	1,071	193	7,586	7,155	37,661	108,827	190,261	70,923	500- .....	41	
...	...	733	243	6,326	976	6,326	1,396	2,338	953	Sièges sociaux, bureaux de vente et unités auxiliaires.	42	
288	933	5,042	1,476	35,911	26,770	121,406	396,241	639,838	221,440	Total .....	43	

(1) La publication de ces chiffres a été autorisée par les firmes intéressées.

TABLE 7. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1967 - Continued

No.	Province and size group	Estab- lish- ments - Éta- blisse- ments	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
QUEBEC										
44	- 4 .....	3,573	3,187	402	7,525	12,047	1,862	77,115	130,382	51,058
45	5- 14 .....	2,832	12,729	3,345	34,130	59,368	6,837	289,190	470,950	176,083
46	15- 49 .....	2,457	34,026	18,017	110,709	195,283	16,318	693,559	1,221,580	517,836
47	50- 99 .....	903	30,438	20,130	108,079	190,856	17,875	694,541	1,208,716	505,412
48	100- 199 .....	530	37,534	20,008	124,252	235,960	27,061	812,261	1,501,708	665,687
49	200- 499 .....	328	52,935	22,918	162,591	346,151	46,491	1,254,956	2,322,013	1,027,942
50	500- 999 .....	102	41,910	10,571	112,915	278,759	50,432	1,021,118	1,928,645	871,166
51	1,000-1,499 .....	25	20,248	2,494	48,499	129,823	27,238	369,627	790,110	393,109
52	1,500- .....	22	37,209	4,307	88,125	248,521	28,716	722,876	1,392,325	647,603
53	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
54	Total .....	10,772	270,216	102,192	796,825	1,696,769	222,829	5,935,243	10,966,429	4,855,896
ONTARIO										
55	- 4 .....	3,828	3,328	537	7,922	14,289	2,262	67,395	131,546	62,492
56	5- 14 .....	3,465	16,227	3,347	41,278	85,680	8,792	308,060	561,381	247,014
57	15- 49 .....	3,043	45,023	15,986	130,087	272,950	25,461	955,944	1,744,424	772,043
58	50- 99 .....	1,177	43,070	18,005	130,693	281,334	26,139	1,016,999	1,863,508	831,400
59	100- 199 .....	783	55,049	25,558	170,227	371,475	37,904	1,512,872	2,694,960	1,155,325
60	200- 499 .....	542	85,596	33,659	251,029	586,139	59,920	2,049,079	3,869,411	1,798,790
61	500- 999 .....	152	57,590	14,125	149,849	410,451	58,904	1,282,891	2,555,123	1,233,960
62	1,000-1,499 .....	44	32,845	5,560	82,567	234,645	34,747	850,097	1,608,772	722,019
63	1,500- .....	42	108,871	6,730	247,063	773,717	98,348	2,938,898	5,230,572	2,209,013
64	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
65	Total .....	13,076	447,599	123,507	1,210,715	3,030,681	352,475	10,982,235	20,259,696	9,032,055
MANITOBA										
66	- 4 .....	524	405	81	1,008	1,672	318	7,431	14,425	6,653
67	5- 14 .....	392	1,728	458	4,562	8,536	1,167	37,155	64,423	26,337
68	15- 49 .....	296	4,245	1,886	12,787	24,336	2,456	93,106	163,371	67,632
69	50- 99 .....	117	4,261	2,193	13,564	26,353	2,707	86,111	157,918	69,284
70	100- 199 .....	74	5,136	2,558	15,902	31,793	3,040	116,374	212,707	92,904
71	200- 499 .....	32	4,879	1,833	14,140	31,744	5,491	153,097	249,399	93,317
72	500-1,499 .....	9	4,964	317	11,653	30,530	6,254	144,842	217,487	68,796
73	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
74	Total .....	1,444	25,618	9,326	73,617	154,965	21,433	638,117	1,079,730	424,923
SASKATCHEWAN										
75	- 4 .....	315	292	38	680	1,192	211	3,872	8,491	4,428
76	5- 14 .....	254	1,145	190	2,810	5,206	779	17,891	32,321	13,696
77	15- 49 .....	146	2,327	323	5,499	11,864	2,238	64,842	105,875	39,435
78	50- 99 .....	35	1,546	275	3,913	8,997	1,190	41,223	74,321	32,120
79	100-199 .....	21	1,807	226	4,254	11,574	2,394	112,295	156,875	43,342
80	200-999 .....	8	1,882	171	4,456	12,659	3,318	65,366	101,699	32,966
81	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
82	Total .....	779	8,999	1,223	21,612	51,491	10,130	305,487	479,582	165,986
ALBERTA										
83	- 4 .....	670	669	90	1,573	2,846	510	13,082	24,495	10,986
84	5- 14 .....	572	2,713	401	6,548	13,633	1,602	52,396	92,090	38,324
85	15- 49 .....	349	5,693	1,053	14,285	30,952	3,429	113,487	209,819	93,605
86	50- 99 .....	105	4,576	743	11,197	25,446	3,272	141,362	226,440	85,596
87	100- 199 .....	68	6,278	729	14,599	36,571	4,927	240,247	363,220	119,599
88	200- 499 .....	31	5,493	911	13,838	38,620	8,708	256,331	425,223	162,574
89	500-1,499 .....	8	3,269	1,271	9,716	23,779	2,258	147,963	213,698	63,535
90	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
91	Total .....	1,803	28,691	5,198	71,755	171,848	24,706	964,870	1,554,985	574,219



TABLEAU 7. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1967 - suite

TOTAL ACTIVITY – ACTIVITÉ TOTALE											Province et tranche de taille	N°
Working owners and partners — Propriétaires et associés actifs		Employees – Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added – total activity — Valeur ajoutée – activité totale				
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
					Number — Nombre				Salaries and wages — Traitements et salaires			
Number — Nombre	Withdrawals — Retraits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
	\$'000	number – nombre		\$'000			\$'000					
QUÉBEC												
3,001	10,656	1,061	316	5,273	4,966	17,320	83,511	138,453	52,587	- 4	44	
1,260	6,522	4,821	1,643	32,439	22,538	91,807	340,433	531,706	186,175	5- 14	45	
327	2,290	11,209	4,107	94,411	67,359	289,694	770,231	1,315,657	535,718	15- 49	46	
21	303	9,051	3,534	83,795	63,153	274,651	781,853	1,317,336	527,585	50- 99	47	
12	x	11,933	4,114	107,357	73,589	343,317	942,943	1,648,143	681,493	100- 199	48	
1	x	18,499	5,963	163,275	100,315	509,426	1,406,564	2,506,311	1,061,899	200- 499	49	
—	—	14,711	4,511	131,495	71,703	410,254	1,403,468	2,346,258	907,673	500- 999	50	
—	—	6,699	1,572	58,821	31,013	188,645	418,094	841,450	396,443	1,000-1,499	51	
—	—	15,966	3,237	140,057	60,719	388,578	772,521	1,479,764	679,566	1,500- .....	52	
...	...	21,966	7,367	225,827	29,333	225,827	232,494	294,687	59,103	Sièges sociaux, bureaux de vente et unités auxiliaires.	53	
4,622	19,940	115,916	36,364	1,042,751	524,688	2,739,520	7,152,112	12,419,765	5,088,243	Total .....	54	
ONTARIO												
3,441	13,994	888	567	6,003	5,320	20,293	78,110	145,013	65,267	- 4	55	
1,352	8,069	5,612	2,954	47,279	28,140	132,959	371,370	638,622	261,021	5- 14	56	
200	1,904	14,882	6,721	147,553	82,612	420,503	1,106,221	1,934,483	813,541	15- 49	57	
26	406	15,199	6,450	152,686	82,724	434,021	1,178,860	2,062,290	871,540	50- 99	58	
7	109	21,256	8,808	206,558	110,671	578,033	1,732,759	2,970,983	1,211,528	100- 199	59	
5	76	33,026	11,843	308,151	164,124	894,291	2,333,381	4,218,042	1,866,844	200- 499	60	
—	—	23,462	7,465	219,020	102,642	629,471	1,484,438	2,840,999	1,322,458	500- 999	61	
—	—	11,686	3,485	115,358	53,576	350,003	992,400	1,787,466	761,290	1,000-1,499	62	
—	—	30,744	8,168	314,839	154,513	1,088,556	3,647,703	6,178,295	2,464,812	1,500- .....	63	
...	...	24,499	9,406	274,054	33,905	274,054	419,386	511,740	94,657	Sièges sociaux, bureaux de vente et unités auxiliaires.	64	
5,031	24,557	181,254	65,867	1,791,502	818,227	4,822,183	13,344,630	23,287,934	9,732,956	Total .....	65	
MANITOBA												
467	1,626	138	101	795	725	2,467	8,644	15,986	7,005	- 4	66	
131	668	616	346	4,636	3,148	13,172	43,476	72,125	27,609	5- 14	67	
13	92	1,480	640	12,474	8,251	36,811	110,946	184,373	70,646	15- 49	68	
—	—	1,263	457	11,076	8,174	37,429	97,954	171,854	71,226	50- 99	69	
—	—	2,029	659	16,180	10,382	47,973	133,479	234,912	97,919	100- 199	70	
—	—	2,124	631	17,284	9,467	49,027	168,878	267,512	95,713	200- 499	71	
—	—	1,684	438	12,553	7,403	43,083	152,370	226,241	70,121	500-1,499	72	
...	...	1,395	380	11,349	1,775	11,349	3,212	3,937	745	Sièges sociaux, bureaux de vente et unités auxiliaires.	73	
611	2,386	10,729	3,652	86,346	49,325	241,311	718,959	1,176,941	440,984	Total .....	74	
SASKATCHEWAN												
245	892	89	64	510	483	1,702	4,237	8,996	4,564	- 4	75	
91	376	418	237	2,995	1,990	8,201	21,576	37,310	15,020	5- 14	76	
7	47	1,045	303	7,715	3,998	19,579	77,309	121,824	42,972	15- 49	77	
—	—	590	176	4,624	2,587	13,621	45,532	79,590	33,043	50- 99	78	
—	—	866	189	6,585	3,088	18,159	120,294	165,977	44,449	100-199	79	
—	—	609	200	5,250	2,862	17,909	72,590	110,168	34,226	200-999	80	
...	...	484	119	4,387	603	4,387	1,315	1,488	232	Sièges sociaux, bureaux de vente et unités auxiliaires.	81	
343	1,315	4,101	1,288	32,066	15,611	83,558	342,852	525,355	174,505	Total .....	82	
ALBERTA												
474	1,917	236	136	1,413	1,131	4,259	15,894	28,058	11,773	- 4	83	
162	846	870	495	6,668	4,479	20,301	61,504	103,399	40,609	5- 14	84	
13	110	1,891	531	15,023	9,168	45,976	135,357	237,504	99,346	15- 49	85	
2	x	1,521	366	12,298	7,206	37,744	153,462	241,122	88,525	50- 99	86	
—	—	1,957	448	16,251	9,412	52,822	262,117	389,763	124,898	100- 199	87	
3	x	2,814	669	21,479	9,887	60,099	287,077	459,181	165,220	200- 499	88	
—	—	1,562	315	13,299	6,417	37,078	158,157	229,175	68,994	500-1,499	89	
...	...	1,529	339	14,046	1,868	14,046	453	369	- 83	Sièges sociaux, bureaux de vente et unités auxiliaires.	90	
654	3,065	12,380	3,299	100,477	49,568	272,325	1,074,021	1,688,571	599,283	Total .....	91	

TABLE 7. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1967 - Concluded

No.	Province and size group	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
		Estab- lish- ments - Éta- blisse- ments	Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires				
		number - nombre		'000		\$'000				
BRITISH COLUMBIA, YUKON AND NORTHWEST TERRITORIES										
92	- 4 .....	1,302	1,147	184	2,697	5,532	754	15,992	35,980	19,158
93	5- 14 .....	968	4,592	744	10,975	25,694	3,293	71,128	143,448	68,674
94	15- 49 .....	694	11,891	1,910	28,030	72,912	8,434	230,435	430,981	192,620
95	50- 99 .....	203	9,690	1,758	23,156	61,894	5,332	216,882	378,045	155,772
96	100- 199 .....	130	12,200	2,034	28,701	81,168	11,932	269,508	503,502	222,475
97	200- 499 .....	75	15,341	1,781	35,415	106,013	11,999	448,523	739,509	277,653
98	500- 999 .....	21	10,373	773	22,772	74,431	14,402	190,489	379,957	178,210
99	1,000-1,499 .....	8	6,976	205	14,446	52,020	16,401	159,514	319,827	145,261
100	1,500- .....	4	7,584	44	15,835	53,181	7,261	114,296	262,384	139,689
101	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
102	Total .....	3,405	79,794	9,433	182,028	532,845	79,809	1,716,766	3,193,633	1,399,511

[illegible]



TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967

INDUSTRIES BY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967										
No.	Industry group and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
1 WOOD INDUSTRIES										
3	- 4	1,680	1,578	1	3,462	5,348	765	13,486	29,377	15,065
4	5 - 49	1,677	23,014	555	50,861	95,316	9,976	228,826	434,653	198,708
5	50 - 199	368	27,412	1,389	62,631	132,872	12,876	341,060	624,554	271,774
6	200 - 999	63	17,242	1,177	38,443	101,038	5,797	244,257	449,646	197,730
7	1,000 -	5	4,818	242	9,983	30,001	1,894	85,064	137,412	50,005
8	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
8	TOTAL	3,793	74,064	3,364	165,380	364,575	31,307	912,692	1,675,642	733,283
9 FURNITURE AND FIXTURE INDUSTRIES										
10	- 4	1,200	960	99	2,153	3,551	266	11,109	24,781	13,546
11	5 - 14	492	2,609	395	6,198	11,863	626	23,777	50,487	26,311
12	15 - 49	371	6,969	1,196	17,381	33,661	1,331	74,872	149,447	74,006
13	50 - 199	202	13,244	2,238	33,330	63,402	2,404	134,734	279,659	143,731
14	200 - 499	26	5,360	596	12,798	24,644	1,054	40,996	98,479	56,631
15	500 - 999	5	1,744	426	4,412	10,210	385	17,077	37,344	20,559
16	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
17	TOTAL	2,296	30,886	4,950	76,272	147,331	6,067	302,565	640,196	334,784
18 PRIMARY METAL INDUSTRIES										
19	- 4	46	63	-	126	220	30	612	1,243	603
20	5 - 14	69	462	6	970	2,226	193	7,125	11,930	4,798
21	15 - 49	117	2,618	91	5,832	12,942	1,337	77,979	113,229	33,906
22	50 - 199	107	8,808	361	19,468	48,342	7,440	246,146	373,292	122,380
23	200 - 499	35	8,703	339	19,116	49,964	14,905	183,943	320,164	120,695
24	500 - 999	23	12,761	50	27,011	79,758	27,772	250,181	464,559	189,329
25	1,000 -	18	52,239	283	110,543	348,518	80,278	778,698	1,768,121	911,899
26	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
27	TOTAL	415	85,654	1,130	183,065	541,970	131,955	1,544,684	3,052,537	1,383,609
28 METAL FABRICATING INDUSTRIES										
29	- 4	1,143	1,403	25	2,897	5,662	689	12,463	32,642	19,568
30	5 - 14	1,204	7,243	314	15,848	36,275	2,296	65,116	155,077	88,151
31	15 - 49	1,004	19,075	1,477	44,188	105,715	5,914	209,583	466,692	254,854
32	50 - 99	299	14,558	1,555	34,991	83,978	4,472	210,133	417,947	203,468
33	100 - 199	178	16,627	1,760	39,519	96,711	5,614	241,109	500,691	258,001
34	200 - 999	125	33,038	2,677	75,704	210,176	10,994	543,240	1,085,274	537,696
35	1,000 -	3	3,065	299	7,108	21,164	733	29,185	73,743	42,812
36	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
37	TOTAL	3,956	95,009	8,107	220,255	559,680	30,712	1,310,830	2,732,066	1,404,551
38 MACHINERY INDUSTRIES										
39	- 14	281	1,260	34	2,697	6,045	423	22,221	41,604	19,398
40	15 - 49	226	4,176	140	9,285	22,250	1,197	63,108	126,903	64,030
41	50 - 99	96	4,310	358	10,045	24,739	1,100	82,637	155,606	72,746
42	100 - 499	123	15,877	592	35,462	91,563	3,171	275,144	546,848	260,083
43	500 - 1,499	20	9,544	406	21,092	56,657	2,433	188,556	345,983	170,849
44	1,500 -	6	10,473	336	24,085	71,966	2,361	147,594	299,932	149,873
45	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
46	TOTAL	752	45,640	1,866	102,665	273,220	11,232	779,260	1,516,875	736,978
47 TRANSPORTATION EQUIPMENT INDUSTRIES										
48	- 4	225	256	1	513	896	95	3,511	6,845	3,447
49	5 - 49	370	4,650	426	10,558	22,182	1,148	58,239	110,577	52,589
50	50 - 99	86	4,387	603	10,711	24,891	1,257	69,512	127,970	59,218
51	100 - 999	143	27,610	4,299	67,729	170,660	9,020	453,966	841,265	389,739
52	1,000 - 1,499	10	8,727	294	19,046	52,131	2,630	191,416	319,585	125,214
53	1,500 -	18	57,495	692	126,781	395,663	18,558	2,099,059	3,314,635	1,202,629
54	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
55	TOTAL	852	103,125	6,315	235,338	666,422	32,709	2,875,703	4,720,876	1,832,835

TABLEAU 8. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Groupe d'industries et total de personnes occupées par établissement	No
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
	\$'000	number — nombre		\$'000			\$'000					
INDUSTRIE DU BOIS												1
1,629	3,637	127	14	494	1,720	5,841	14,605	30,905	15,477	— 4	2	
589	2,520	3,055	825	22,922	27,449	118,238	250,847	462,240	204,614	5 — 49	3	
6	120	3,454	822	31,031	33,077	163,903	374,828	664,832	279,061	50 — 199	4	
—	—	1,953	401	17,631	20,773	118,669	273,200	480,420	199,615	200 — 999	5	
—	—	694	109	5,970	5,863	35,972	88,046	142,690	52,306	1,000 —	6	
—	—	628	363	8,569	991	8,569	2,949	2,824	117-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	7	
2,224	6,277	9,911	2,534	86,617	89,873	451,192	1,004,475	1,783,911	750,956	TOTAL	8	
INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT												9
1,228	4,508	105	27	508	1,191	4,059	11,622	25,424	13,676	— 4	10	
285	1,508	489	162	3,465	3,675	15,328	25,453	52,725	26,895	5 — 14	11	
30	295	1,226	581	11,871	9,972	45,531	79,889	155,949	75,611	15 — 49	12	
4	39	2,122	1,068	23,061	18,672	86,463	147,498	293,880	145,416	50 — 199	13	
—	—	1,151	394	10,270	7,501	34,914	46,266	104,688	57,692	200 — 499	14	
—	—	393	181	4,090	2,744	14,300	19,049	39,391	20,639	500 — 999	15	
—	—	117	23	1,237	140	1,237	48	—	48-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	16	
1,547	6,350	5,603	2,456	54,502	43,895	201,833	329,825	672,058	339,881	TOTAL	17	
INDUSTRIE METALLIQUE PRIMAIRE												18
37	139	17	—	83	80	302	634	1,308	645	— 4	19	
17	X	96	31	747	595	2,973	7,634	12,517	4,875	5 — 14	20	
1	X	462	176	4,640	3,347	17,582	85,391	122,001	35,314	15 — 49	21	
—	—	1,673	508	17,220	11,350	65,562	295,798	423,889	123,285	50 — 199	22	
—	—	1,908	461	16,753	11,411	66,718	202,085	340,366	122,993	200 — 499	23	
—	—	3,013	526	27,956	16,350	107,714	509,218	729,089	190,994	500 — 999	24	
—	—	12,193	1,777	113,833	66,492	462,351	803,794	1,813,056	931,671	1,000 —	25	
—	—	2,215	1,105	31,478	3,320	31,478	16,376	15,316	1,049-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	26	
55	227	21,577	4,584	212,711	112,945	754,681	1,920,929	3,457,543	1,408,728	TOTAL	27	
INDUSTRIE DES PRODUITS METALLIQUES												28
910	4,145	320	75	1,797	1,823	7,459	13,945	34,592	20,055	— 4	29	
235	2,314	1,713	666	14,336	9,936	50,611	73,408	166,109	90,861	5 — 14	30	
36	384	4,439	1,626	44,340	26,617	150,055	251,831	517,821	263,956	15 — 49	31	
4	22	3,433	1,098	34,328	20,644	118,307	239,503	454,455	210,838	50 — 99	32	
3	70	5,040	1,617	45,784	25,044	142,495	296,235	568,976	271,763	100 — 199	33	
—	—	10,301	2,923	93,294	48,939	303,469	619,000	1,187,862	564,248	200 — 999	34	
—	—	915	259	9,049	4,538	30,213	32,902	79,872	43,222	1,000 —	35	
—	—	1,309	382	15,030	1,691	15,030	978	—	978-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	36	
1,288	6,936	27,470	8,646	257,958	139,232	817,639	1,527,802	3,009,686	1,463,965	TOTAL	37	
INDUSTRIE DE LA MACHINERIE												38
62	313	417	178	3,703	1,889	9,748	25,372	46,112	20,771	— 14	39	
8	57	1,319	474	12,907	6,109	35,158	78,380	147,702	69,831	15 — 49	40	
5	145	1,638	562	16,030	6,868	40,769	112,712	190,925	78,741	50 — 99	41	
—	—	6,655	2,062	60,621	25,186	152,184	350,417	648,839	286,196	100 — 499	42	
—	—	4,781	1,152	39,722	15,883	96,380	261,421	463,637	219,537	500 — 1,499	43	
—	—	3,085	932	30,331	14,826	102,296	156,647	435,293	276,386	1,500 —	44	
—	—	7,037	1,373	68,560	8,410	68,560	12,516	27,439	16,446	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	45	
75	515	24,932	6,733	231,875	79,171	505,095	997,465	1,959,946	967,909	TOTAL	46	
INDUSTRIE DU MATERIEL DE TRANSPORT												47
191	709	60	19	321	336	1,216	3,777	7,208	3,542	— 4	48	
83	422	906	340	8,137	6,322	30,319	67,667	122,570	55,227	5 — 49	49	
—	—	726	265	7,178	5,981	32,069	76,124	136,060	60,633	50 — 99	50	
4	60	8,018	2,262	70,674	42,189	241,333	523,844	929,796	410,636	100 — 999	51	
—	—	2,300	507	20,812	11,828	72,943	232,622	367,836	132,941	1,000 — 1,499	52	
—	—	18,256	3,821	178,485	80,264	574,148	2,720,358	4,033,833	1,318,294	1,500 —	53	
—	—	2,637	658	27,305	3,295	27,305	232,188	303,771	70,630	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	54	
278	1,191	32,903	7,872	312,910	150,215	979,333	3,856,580	5,901,074	2,051,904	TOTAL	55	

TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967 - Continued

TABLE 6. FINANCIAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967 — Continued										
No.	Industry group and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
1 ELECTRICAL PRODUCTS INDUSTRIES										
2	- 4	69	75	14	180	319	37	1,557	2,829	1,315
3	5 - 14	107	445	144	1,214	2,475	167	10,941	20,051	8,732
4	15 - 49	173	2,085	1,248	6,938	12,897	818	57,479	99,395	41,862
5	50 - 199	181	8,227	5,556	28,981	57,375	3,217	202,844	378,498	172,930
6	200 - 999	117	21,686	13,250	72,664	162,428	7,995	561,363	1,042,327	482,097
7	1,000 - 1,499	9	5,296	1,823	14,577	37,925	1,896	104,529	241,282	120,356
8	1,500 -	11	13,555	4,905	38,394	103,998	3,259	247,579	528,136	279,465
9	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
10	TOTAL	667	51,369	26,940	162,947	377,416	17,389	1,186,291	2,312,519	1,106,808
11 NON-METALLIC MINERAL PRODUCTS INDUSTRIES										
12	- 14	745	3,167	92	6,992	13,821	3,179	43,996	90,422	43,278
13	15 - 49	343	6,884	320	16,308	35,300	8,604	93,260	207,102	106,300
14	50 - 99	92	4,641	243	11,088	26,655	9,113	68,908	161,689	85,199
15	100 - 199	68	7,102	279	16,564	43,469	20,908	84,817	265,451	161,458
16	200 - 499	31	6,375	190	14,774	39,156	13,580	67,114	200,129	122,877
17	500 - 1,499	12	6,642	1,532	18,714	48,802	9,483	55,161	157,422	96,195
18	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
19	TOTAL	1,291	34,811	2,656	84,440	207,204	64,868	413,257	1,082,213	615,308
20 FOOD AND BEVERAGE INDUSTRIES										
21	- 4	2,235	1,835	274	4,469	6,883	2,768	86,070	122,577	33,513
22	5 - 14	2,228	8,140	1,660	21,314	35,761	9,626	367,876	506,487	130,860
23	15 - 99	1,782	31,096	10,813	90,021	166,513	34,785	1,508,593	2,185,115	652,807
24	100 - 199	268	17,667	7,231	53,382	103,487	15,766	877,944	1,284,506	394,437
25	200 - 499	176	24,593	10,916	75,282	163,101	18,324	1,031,802	1,721,639	680,647
26	500 - 999	39	13,294	5,385	39,430	96,411	9,610	591,850	1,007,028	404,365
27	1,000 - 1,499	6	3,416	1,323	9,842	26,590	2,245	175,403	310,543	140,034
28	1,500 -	3	3,556	973	9,508	27,138	2,066	210,861	291,376	80,170
29	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
30	TOTAL	6,737	103,597	38,575	303,247	625,884	95,189	4,850,398	7,429,270	2,516,832
31 TOBACCO PRODUCTS INDUSTRIES										
32	- 199	18	527	371	1,862	3,327	307	48,114	62,197	12,301
33	200 - 499	9	1,154	883	4,020	9,452	536	145,703	182,294	51,729
34	500 -	7	2,162	2,776	9,823	27,242	822	129,126	248,768	118,339
35	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
36	TOTAL	34	3,843	4,030	15,704	40,021	1,665	322,943	493,260	182,369
37 RUBBER INDUSTRIES										
38	- 4	15	19	5	49	92	5	159	421	315
39	5 - 14	19	99	9	224	488	60	1,392	3,049	1,663
40	15 - 49	20	329	95	904	1,924	168	7,309	13,045	5,625
41	50 - 99	9	410	109	1,132	2,252	245	4,760	11,948	6,852
42	100 - 199	12	865	240	2,366	5,147	526	17,106	35,076	18,044
43	200 - 499	18	3,359	1,264	10,189	23,050	2,239	62,972	137,158	70,185
44	500 - 999	8	3,263	777	8,626	21,963	1,501	50,476	124,485	74,314
45	1,000 -	6	6,185	1,362	16,242	42,728	3,195	126,315	259,174	129,964
46	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
47	TOTAL	107	14,529	3,861	39,732	97,644	7,938	270,487	584,357	306,962
48 LEATHER INDUSTRIES										
49	- 4	96	64	44	213	320	28	1,045	2,179	1,147
50	5 - 14	98	349	317	1,358	2,111	77	4,745	9,388	4,587
51	15 - 49	161	1,941	1,925	7,914	12,740	442	24,393	51,142	26,406
52	50 - 499	174	10,751	11,382	44,809	76,868	2,204	149,253	306,406	151,668
53	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
54	TOTAL	529	13,105	13,668	54,294	92,039	2,750	179,435	369,115	183,808



TABLEAU 8. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE												Groupe d'industries et total de personnes occupées par établissement	No
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale				
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés								
					Number — Nombre	Salaries and wages — Traitements et salaires							
		Male — Hommes	Female — Femmes	Salaries — Traitements									
Number — Nombre	With- drawals — Re- traits	number — nombre		\$'000			\$'000						
IND. DES APPAREILS & DU MATERIEL ELECT.												1	
28	115	42	11	259	142	579	1,746	3,065	1,363	-	4	2	
7	38	213	101	2,018	903	4,493	13,519	23,180	9,302	5	14	3	
7	60	903	411	9,276	4,647	22,172	67,343	111,766	44,715	15	49	4	
4	70	3,304	1,430	31,887	18,517	89,262	234,857	420,119	182,666	50	199	5	
-	-	11,031	3,662	98,969	49,629	261,397	664,611	1,164,742	504,055	200	999	6	
-	-	2,784	722	24,797	10,625	62,722	139,224	292,329	137,913	1,000	1,499	7	
-	-	8,415	2,093	77,095	28,968	181,093	307,014	604,554	291,279	1,500	-	8	
-	-	11,027	3,103	96,867	14,130	96,867	113,711	164,188	46,584	-	-	9	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.													
46	284	37,719	11,533	341,168	127,561	718,584	1,542,026	2,783,943	1,217,877	TOTAL		10	
IND. DES PRODUITS MINERAUX NON METALLIQUES												11	
298	1,258	719	203	5,077	4,181	18,898	47,748	96,133	45,227	-	14	12	
7	77	1,401	392	12,144	8,997	47,444	104,671	222,637	110,501	15	49	13	
-	-	1,220	299	10,357	6,403	37,012	81,308	177,585	88,778	50	99	14	
-	-	2,004	421	16,268	9,806	59,737	98,004	280,935	163,623	100	199	15	
-	-	1,885	399	15,485	8,849	54,641	80,187	217,493	127,003	200	499	16	
-	-	1,263	382	10,807	9,819	59,609	66,014	170,727	98,759	500	1,499	17	
-	-	2,305	916	24,141	3,221	24,141	39,852	46,591	6,611	-	-	18	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.													
305	1,334	10,797	3,012	94,278	51,276	301,482	517,784	1,212,102	640,501	TOTAL		19	
INDUSTRIE DES ALIMENTS ET BOISSONS												20	
1,944	6,919	883	756	4,701	3,748	11,583	99,945	139,379	36,468	-	4	21	
1,153	5,682	4,903	2,347	29,354	17,050	65,114	458,573	611,236	145,266	5	14	22	
136	X	15,108	5,124	134,039	66,141	300,552	1,726,065	2,445,073	696,617	15	99	23	
1	X	9,923	2,443	73,877	37,264	177,364	976,937	1,400,199	410,720	100	199	24	
-	-	15,113	3,045	110,845	53,667	273,946	1,215,981	1,933,657	708,780	200	499	25	
-	-	6,937	1,495	54,992	27,111	151,403	665,385	1,091,730	415,765	500	999	26	
-	-	2,354	652	21,548	7,745	48,138	202,490	339,440	141,711	1,000	1,499	27	
-	-	1,572	451	12,583	6,552	39,721	216,216	297,729	81,189	1,500	-	28	
-	-	7,226	2,244	72,556	9,470	72,556	116,246	124,622	7,959	-	-	29	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.													
3,234	13,621	68,019	18,557	514,493	228,748	1,140,377	5,677,838	8,383,065	2,644,474	TOTAL		30	
INDUSTRIE DU TABAC												31	
3	X	133	37	1,157	1,068	4,484	48,353	62,726	12,424	-	199	32	
-	-	264	81	2,480	2,382	11,931	145,913	182,710	51,935	200	499	33	
-	-	564	288	6,576	5,790	33,818	129,553	248,928	118,071	500	-	34	
-	-	965	350	9,546	1,315	9,546	1,811	3,163	1,555	-	-	35	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.													
3	X	1,926	756	19,758	10,555	59,779	325,629	497,527	183,986	TOTAL		36	
INDUSTRIE DU CAOUTCHOUC												37	
6	20	7	2	47	33	139	173	445	325	-	4	38	
3	45	36	14	315	158	804	1,706	3,449	1,751	5	14	39	
-	-	103	46	1,201	573	3,125	8,647	14,885	6,156	15	49	40	
-	-	107	33	1,021	659	3,273	5,846	13,065	7,052	50	99	41	
-	-	368	97	2,889	1,570	8,036	20,158	39,211	19,114	100	199	42	
-	-	1,125	375	10,197	6,123	33,247	74,949	151,958	72,902	200	499	43	
-	-	1,392	473	12,611	5,905	34,574	75,628	157,608	84,060	500	999	44	
-	-	1,214	248	10,452	9,009	53,180	137,435	270,275	130,213	1,000	-	45	
-	-	2,236	640	19,576	2,876	19,576	17,308	16,757	304	-	-	46	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.													
9	65	6,588	1,928	58,309	26,906	155,953	341,851	667,651	321,877	TOTAL		47	
INDUSTRIE DU CUIR												48	
86	265	18	6	77	132	397	1,123	2,293	1,183	-	4	49	
45	213	104	44	757	814	2,867	5,531	10,546	4,950	5	14	50	
13	X	417	259	3,881	4,542	16,621	27,083	54,635	27,229	15	49	51	
1	X	2,171	1,102	21,393	25,406	98,261	158,478	316,332	152,628	50	499	52	
-	-	344	258	3,614	602	3,614	248	-	248	-	-	53	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.													
145	608	3,054	1,669	29,721	31,496	121,760	192,463	383,806	185,742	TOTAL		54	

TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967 - Continued

TABLE OF FACTS AND STATISTICS BY INDUSTRY GROUP, BY TOTAL EMPLOYED PER ESTABLISHMENT, 1967										
No.	Industry group and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- ible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- disées de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
1 TEXTILE INDUSTRIES										
2	- 4	217	132	150	569	845	103	2,983	6,310	3,253
3	5 - 14	261	831	893	3,621	5,607	363	17,320	33,054	15,347
4	15 - 49	254	2,783	2,902	12,156	18,860	1,279	70,929	121,146	49,479
5	50 - 99	102	3,193	2,752	12,882	21,050	1,636	91,900	153,620	61,848
6	100 - 199	63	4,450	3,239	16,563	29,321	2,156	98,926	174,094	73,258
7	200 - 499	65	11,137	5,947	36,922	67,763	6,353	221,580	375,447	152,614
8	500 - 999	19	7,419	2,871	22,302	45,244	3,690	136,694	248,508	107,878
9	1,000 - 1,499	5	3,832	1,437	11,638	27,178	3,111	93,218	159,563	65,509
10	1,500 -	4	4,899	1,294	12,771	27,484	2,982	62,048	133,197	72,426
11	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
12	TOTAL	990	38,676	21,485	129,425	243,351	21,673	795,599	1,404,939	601,581
13 KNITTING MILLS										
14	- 4	46	21	47	145	202	21	1,992	2,856	836
15	5 - 14	50	132	207	703	1,096	77	6,037	9,219	3,022
16	15 - 49	109	1,042	1,765	5,990	9,040	385	42,566	66,033	23,360
17	50 - 99	68	1,314	2,936	9,165	13,909	510	39,550	70,689	30,161
18	100 - 199	40	1,558	3,585	10,900	17,287	620	43,696	82,770	38,354
19	200 - 999	26	2,240	4,873	14,925	22,380	936	45,620	93,976	47,300
20	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
21	TOTAL	339	6,307	13,413	41,828	63,915	2,549	179,461	325,543	143,033
22 CLOTHING INDUSTRIES										
23	- 14	961	1,380	2,468	7,663	12,649	383	63,037	102,625	38,424
24	15 - 49	799	4,713	15,149	39,604	64,460	961	156,560	290,639	132,474
25	50 - 99	315	3,649	15,859	39,066	61,186	870	126,812	247,722	120,673
25A	100 - 199	161	3,477	16,305	39,440	59,595	840	125,614	246,284	118,736
25B	200 - 1,499	75	5,886	16,536	44,686	72,542	1,014	142,243	289,486	147,423
26	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
27	TOTAL	2,311	19,105	66,317	170,459	270,432	4,069	614,267	1,176,755	557,730
28 PAPER AND ALLIED INDUSTRIES										
29	- 14	132	458	197	1,347	2,456	198	10,548	18,267	7,644
30	15 - 49	172	2,579	1,277	8,230	15,822	1,490	67,219	117,439	48,983
31	50 - 99	101	4,143	1,550	12,327	26,378	4,224	101,643	176,654	72,940
32	100 - 999	206	47,363	5,679	115,689	319,085	105,617	1,005,276	1,933,577	837,463
33	1,000 - 1,499	13	13,053	86	28,509	94,839	34,834	244,063	519,833	246,005
34	1,500 -	9	13,029	77	28,755	90,905	34,517	213,845	465,407	221,377
35	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
36	TOTAL	633	80,625	8,866	194,857	549,486	180,879	1,642,593	3,231,176	1,434,412
37 PRINTING, PUBLISHING AND ALLIED INDUSTRIES										
38	- 4	1,554	1,191	195	2,835	5,685	369	16,946	43,281	25,993
39	5 - 14	1,099	4,252	1,076	11,015	24,942	957	40,592	113,044	71,650
40	15 - 49	600	7,670	2,554	21,076	52,593	1,524	72,510	208,210	134,954
41	50 - 99	167	5,465	1,922	15,124	39,363	1,110	67,421	187,437	119,794
42	100 - 199	84	5,655	1,350	14,264	41,977	1,119	59,763	179,477	119,236
43	200 - 499	44	5,832	1,773	15,436	45,326	1,428	70,783	229,215	157,760
44	500 -	20	7,576	1,366	17,865	59,615	2,065	100,402	336,610	232,696
45	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
46	TOTAL	3,568	37,641	10,236	97,615	269,501	8,572	428,418	1,297,275	862,082
47 PETROLEUM AND COAL PRODUCTS INDUSTRIES										
48	- 4	9	19	-	39	80	33	703	1,216	485
49	5 - 14	21	96	1	212	518	207	3,457	6,626	2,942
50	15 - 49	20	367	1	788	2,090	411	19,719	28,261	9,152
51	50 - 99	9	494	6	1,088	3,373	901	52,476	73,726	20,442
52	100 - 199	18	1,763	4	3,838	13,833	5,286	379,669	483,509	99,398
53	200 - 499	10	2,020	2	4,588	15,915	4,050	439,878	541,141	97,886
54	500 - 1,499	4	2,046	20	4,926	16,654	2,807	357,872	423,729	62,485
55	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
56	TOTAL	91	6,805	34	15,480	52,462	13,695	1,253,774	1,558,207	292,791

TABLEAU 8. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Groupe d'industries et total de personnes occupées par établissement	No
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
					Number — Nombre	Salaries and wages — Traitements et salaires						
										Male — Hommes		
Number — Nombre	With- drawals — Re- traits	number — nombre		\$'000			\$'000					
INDUSTRIE TEXTILE											1	
172	659	53	20	331	355	1,176	3,393	6,824	3,375	- 4	2	
123	729	308	139	2,624	2,171	8,231	19,084	35,130	15,646	5 - 14	3	
27	265	798	483	8,832	6,966	27,691	79,913	131,694	51,367	15 - 49	4	
8	127	794	530	9,188	7,269	30,238	98,284	160,885	62,839	50 - 99	5	
-	-	870	515	9,329	9,074	38,650	111,383	186,900	74,070	100 - 199	6	
-	-	2,417	1,151	22,340	20,652	90,102	245,528	401,825	155,525	200 - 499	7	
-	-	1,986	719	17,100	12,995	62,344	140,125	252,234	107,991	500 - 999	8	
-	-	872	298	8,315	6,439	35,493	93,687	160,700	66,126	1,000 - 1,499	9	
-	-	1,296	336	9,226	7,825	36,709	68,408	141,009	73,865	1,500 -	10	
-	-	2,334	1,280	28,918	3,614	28,918	35,039	36,714	1,696		11	
330	1,780	11,728	5,471	116,202	77,360	359,553	894,843	1,513,914	612,500	TOTAL	12	
BONNETERIE											13	
27	86	13	6	79	87	282	2,031	2,903	841	- 4	14	
12	47	63	33	490	435	1,586	6,115	9,314	3,043	5 - 14	15	
11	98	293	176	3,131	3,276	12,171	43,770	67,226	23,482	15 - 49	16	
1	X	312	218	4,042	4,780	17,951	41,381	72,694	30,434	50 - 99	17	
2	X	309	235	3,951	5,687	21,238	45,333	84,689	38,618	100 - 199	18	
-	-	541	463	6,164	8,117	28,544	46,245	94,531	47,227	200 - 999	19	
-	-	281	151	3,663	432	3,663	1,000	1,167	159		20	
53	293	1,812	1,282	21,519	22,814	85,434	185,875	332,524	143,805	TOTAL	21	
INDUSTRIE DU VETEMENT											22	
575	2,537	760	399	6,441	5,007	19,090	66,278	106,657	39,283	- 14	23	
185	1,343	1,830	1,339	19,946	23,031	84,405	163,544	298,883	133,836	15 - 49	24	
13	161	1,341	1,103	16,845	21,952	78,031	131,589	253,288	121,468	50 - 99	25	
12	114	1,113	1,034	15,409	21,929	75,004	134,073	256,065	119,989	100 - 199	25A	
4	194	1,899	1,620	24,089	25,941	96,630	150,938	300,960	150,202	200 - 1,499	25B	
-	-	263	140	2,866	403	2,866	53	6	46		26	
789	4,350	7,206	5,635	85,595	98,263	356,027	646,475	1,215,860	564,732	TOTAL	27	
INDUSTRIE DU PAPIER ET PRODUITS CONNEXES											28	
33	X	177	68	1,342	900	3,798	11,865	19,871	7,941	- 14	29	
1	X	751	349	7,671	4,956	23,493	76,154	127,301	50,096	15 - 49	30	
-	-	1,089	389	11,038	7,171	37,417	110,023	185,455	73,458	50 - 99	31	
-	-	11,737	3,360	111,211	68,139	430,296	1,079,272	2,027,496	857,446	100 - 999	32	
-	-	2,276	420	23,896	15,835	118,735	251,170	528,745	247,718	1,000 - 1,499	33	
-	-	1,597	396	17,219	15,099	108,124	220,466	473,092	222,457	1,500 -	34	
-	-	4,472	2,037	60,022	6,509	60,022	64,087	63,209	902		35	
34	X	22,099	7,019	232,400	118,609	781,885	1,813,038	3,425,168	1,458,212	TOTAL	36	
IMPRIMERIE, EDITION ET INDUSTRIES CONNEXES											37	
1,207	5,282	538	369	3,832	2,293	9,517	18,760	45,460	26,350	- 4	38	
342	2,240	1,985	1,351	17,528	8,664	42,470	43,600	116,509	72,131	5 - 14	39	
28	291	3,249	1,957	33,157	15,430	85,750	79,955	218,402	137,854	15 - 49	40	
-	-	2,770	1,743	28,532	11,900	67,895	74,870	197,665	122,579	50 - 99	41	
-	-	3,015	1,848	30,000	11,868	71,978	69,394	191,875	122,091	100 - 199	42	
-	-	3,656	2,214	39,562	13,475	84,888	78,575	242,419	163,652	200 - 499	43	
-	-	6,762	3,962	73,020	19,666	132,635	107,685	343,861	233,129	500 -	44	
-	-	200	98	2,783	298	2,783	65	-	65		45	
1,577	7,813	22,175	13,542	228,415	83,594	497,916	472,904	1,356,192	877,722	TOTAL	46	
IND. DES DERIVES DU PETROLE ET DU CHARBON											47	
-	-	6	2	40	27	119	703	1,216	484	- 4	48	
-	-	66	14	530	177	1,048	3,831	7,085	3,030	5 - 14	49	
-	-	161	53	1,523	582	3,613	22,468	32,076	10,163	15 - 49	50	
-	-	145	18	1,248	663	4,620	54,313	76,314	21,179	50 - 99	51	
-	-	775	77	7,389	2,619	21,223	398,687	505,227	100,872	100 - 199	52	
-	-	897	94	8,791	3,013	24,706	463,478	566,699	99,541	200 - 499	53	
-	-	860	93	8,736	3,019	25,390	385,463	452,472	63,959	500 - 1,499	54	
-	-	3,564	1,998	48,062	5,562	48,062	4,498	1,190	3,308		55	
-	-	6,474	2,349	76,319	15,662	128,781	1,333,443	1,642,279	295,920	TOTAL	56	



TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967 - Concluded

No.	Industry group and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
2 CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES										
3	- 199	1,066	13,766	3,281	36,508	85,837	28,233	515,396	1,069,857	530,517
4	200 - 499	53	6,223	1,892	17,236	45,201	16,884	218,218	502,931	278,039
5	500 -	23	11,391	1,402	26,966	80,816	38,581	279,205	695,982	385,005
6	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
7	TOTAL	1,142	31,380	6,575	80,710	211,854	83,698	1,012,819	2,268,769	1,193,561
8 MISCELLANEOUS MANUFACTURING INDUSTRIES										
9	- 4	1,237	991	245	2,516	4,537	425	10,890	28,948	17,865
10	5 - 14	696	3,234	951	8,767	17,623	1,067	30,765	74,322	43,003
11	15 - 49	521	7,245	3,600	22,777	44,381	2,376	93,103	208,048	113,547
12	50 - 99	166	5,255	3,865	19,458	35,971	1,669	89,098	180,516	91,952
13	100 - 199	88	5,187	4,266	19,834	37,226	1,920	88,103	188,812	100,027
14	200 - 499	46	6,052	3,670	20,525	43,248	2,195	112,644	236,752	122,876
15	500 -	10	3,689	1,842	11,326	31,692	1,213	71,709	166,400	93,107
16	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-
17	TOTAL	2,764	31,653	18,439	105,203	214,678	10,865	496,312	1,083,797	582,378

TABLEAU 8. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967 - fin

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Groupe d'industries et total de per sonnes occupées par établissement	No
Working owners and partners — Propriétaires et associés actifs		Employees — Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- disés desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale				
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
	\$'000	number — nombre		\$'000			\$'000					
											INDUSTRIE CHIMIQUE & DES PRODUITS CONNEXES 2	
132	462	10,968	3,886	104,267	31,901	190,105	667,932	1,265,049	574,783	- 199	3	
-	-	4,918	2,026	50,097	15,059	95,298	283,620	582,996	292,121	200 - 499	4	
-	-	6,048	2,262	67,351	21,103	148,167	330,695	760,631	398,245	500 -	5	
-	-	5,156	2,026	55,082	7,182	55,082	60,227	66,896	8,143	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	6	
132	462	27,090	10,200	276,797	75,245	488,652	1,342,474	2,675,572	1,273,292	TOTAL	7	
											INDUSTRIES MANUFACTURIERES DIVERSES	8
1,009	5,032	247	97	1,520	1,580	6,056	12,345	31,014	18,496	- 4	9	
228	1,647	913	510	8,211	5,608	25,833	36,647	82,875	45,862	5 - 14	10	
16	195	2,267	1,205	24,133	14,317	68,513	108,641	233,822	123,867	15 - 49	11	
-	-	1,521	850	17,355	11,491	53,326	107,321	206,238	100,164	50 - 99	12	
-	-	1,872	990	20,556	12,315	57,783	106,897	216,822	109,248	100 - 199	13	
-	-	2,399	1,142	23,889	13,263	67,138	126,286	261,459	134,767	200 - 499	14	
-	-	3,182	1,294	33,148	10,007	64,840	119,632	229,956	110,468	500 -	15	
-	-	601	225	4,746	826	4,746	5,276	7,799	2,784	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	16	
1,253	6,875	13,002	6,313	133,558	69,407	348,236	623,044	1,269,985	645,657	TOTAL	17	

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
1	PULP AND PAPER MILLS									
	15 — 49	6	214	1	484	1,007	403	2,767	5,745	2,622
	50 — 99	16	952	5	2,217	5,553	2,680	14,064	28,197	12,010
	100 — 199	20	2,220	148	5,172	13,118	5,045	33,010	71,699	34,048
	200 — 499	38	10,897	274	25,069	72,755	35,366	226,650	448,933	193,581
	500 — 999	34	19,935	346	44,156	135,360	59,484	363,106	761,230	342,442
	1,000 — 1,499	13	13,053	86	28,509	94,839	34,834	244,063	519,833	246,005
	1,500 —	9	13,029	77	28,755	90,905	34,517	213,845	465,407	221,377
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	136	60,300	937	134,362	413,537	172,329	1,097,505	2,301,044	1,052,085
2	MISCELLANEOUS MACHINERY & EQPT. MFRS.									
	— 4	70	94	—	190	408	47	1,738	3,522	1,806
	5 — 14	144	873	26	1,873	4,343	295	16,313	30,255	13,889
	15 — 49	170	3,171	81	6,990	17,291	902	48,946	98,802	50,897
	50 — 99	79	3,520	287	8,204	20,844	909	69,711	129,720	60,264
	100 — 199	56	5,154	78	11,071	29,645	1,301	90,373	174,895	84,873
	200 — 499	41	7,641	441	17,820	47,306	1,652	131,603	275,921	133,001
	500 — 999	10	3,686	131	8,032	20,478	958	52,735	109,893	67,124
	1,000 —	5	5,900	122	13,899	39,310	1,101	72,905	160,466	92,014
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	575	30,039	1,166	68,078	179,626	7,165	484,325	983,475	503,870
3	SAWMILLS AND PLANING MILLS									
	— 4	969	929	—	2,098	2,950	582	6,006	14,386	7,659
	5 — 14	519	3,538	26	7,752	13,308	1,812	24,796	54,115	27,453
	15 — 49	421	10,250	47	22,484	42,383	5,151	100,641	194,023	89,342
	50 — 99	131	8,211	45	18,184	36,953	4,261	98,691	181,296	77,566
	100 — 199	61	7,286	51	15,788	37,931	4,161	97,504	169,282	67,901
	200 — 499	29	7,337	20	15,490	42,622	3,044	114,286	204,437	85,555
	500 —	6	4,679	12	9,549	30,304	1,129	87,800	142,243	50,886
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	2,136	42,230	201	91,346	206,452	20,139	529,723	959,782	406,362
4	IRON AND STEEL MILLS									
	— 99	6	158	—	362	795	124	1,497	3,489	1,989
	100 — 199	17	2,035	—	4,378	12,056	2,640	40,600	73,545	30,288
	200 — 499	10	2,519	—	5,463	15,012	4,757	44,930	93,599	41,537
	500 — 1,499	6	3,453	—	7,625	21,755	6,419	58,183	109,086	47,121
	1,500 —	5	27,687	226	57,744	187,273	36,760	419,825	949,279	496,158
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	44	35,852	226	75,572	236,890	50,700	565,034	1,228,999	617,092
5	MOTOR VEHICLE MFRS.									
	50 — 99	3	179	—	387	862	44	6,701	8,481	2,542
	100 — 199	6	498	1	1,056	2,897	103	21,962	27,040	5,749
	200 — 499	3	548	—	1,104	3,008	565	19,800	25,226	8,614
	500 — 1,499	3	1,679	81	3,876	10,042	418	54,434	69,240	15,146
	1,500 —	5	25,063	284	57,359	186,498	8,929	1,610,604	2,349,273	728,883
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	20	27,967	366	63,782	203,308	10,058	1,713,501	2,479,259	760,934



TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES  
PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967

TOTAL ACTIVITY — ACTIVITÉ TOTALE										Industrie et total de personnes occupées par établissement	Rang
Working owners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale		
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés						
					Male — Hommes	Female — Femmes					
Number — Nombre	With- drawals — Re- traits										
\$'000	number — nombre	\$'000					\$'000				
IND. DES PATES ET PAPIERS										1	
—	—	34	5	285	254	1,292	3,029	5,984	2,599	15 — 49	
—	—	153	29	1,315	1,139	6,868	14,354	28,294	11,818	50 — 99	
—	—	485	115	4,390	2,968	17,508	34,402	73,045	33,900	100 — 199	
—	—	2,386	450	21,430	14,007	94,184	230,581	453,054	193,772	200 — 499	
—	—	3,404	763	32,758	24,448	168,118	385,680	789,617	347,123	500 — 999	
—	—	2,275	420	23,856	15,835	118,735	251,170	528,745	247,718	1,000 — 1,499	
—	—	1,597	396	17,219	15,099	108,124	220,466	473,092	222,457	1,500 —	
—	—	157	76	1,855	233	1,895	117	—	117—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
—	—	10,492	2,254	103,188	73,983	516,724	1,139,800	2,351,831	1,059,268	TOTAL	
MFRS. DE MACHINES ET MATERIEL DIVERS										2	
30	142	47	16	328	157	736	2,129	4,132	2,028	— 4	
12	83	291	135	2,765	1,325	7,108	18,849	33,711	14,812	5 — 14	
6	42	1,035	378	10,471	4,665	27,762	62,059	116,483	55,694	15 — 49	
3	122	1,367	469	13,521	5,643	34,365	94,241	158,411	64,735	50 — 99	
—	—	2,044	687	18,961	7,963	48,606	119,845	216,044	95,590	100 — 199	
—	—	3,330	1,025	30,736	12,437	78,042	156,492	307,535	139,863	200 — 499	
—	—	2,610	619	19,932	7,046	40,410	81,422	151,375	79,213	500 — 999	
—	—	1,575	590	17,852	8,591	57,162	81,039	170,737	94,147	1,000 —	
—	—	727	298	6,934	1,025	6,934	6,825	10,898	4,135	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
51	388	13,430	4,217	121,499	48,852	301,124	622,899	1,169,325	550,218	TOTAL	
SCIERIES ET ATELIERS DE RABOTAGE										3	
965	1,583	54	7	175	990	3,125	6,375	14,862	7,767	— 4	
346	1,212	299	73	1,718	3,936	15,026	26,371	56,048	27,815	5 — 14	
64	X	1,006	216	7,491	11,519	49,875	107,025	201,627	90,695	15 — 49	
—	—	849	171	6,816	9,276	43,769	109,539	193,947	79,488	50 — 99	
2	X	732	152	6,457	8,221	44,388	105,118	177,863	69,033	100 — 199	
—	—	927	127	7,815	8,411	50,437	121,922	213,126	86,391	200 — 499	
—	—	328	55	3,243	5,074	33,547	94,548	149,193	51,088	500 —	
—	—	21	15	294	36	294	5	—	5—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
1,377	3,206	4,216	816	34,008	47,463	240,460	570,904	1,006,667	412,272	TOTAL	
IND. DU FER ET DE L'ACIER										4	
—	—	24	7	188	189	983	1,556	3,516	1,957	— 99	
—	—	333	110	3,616	2,478	15,671	42,415	75,070	30,149	100 — 199	
—	—	709	140	6,160	3,368	21,172	47,247	96,239	41,930	200 — 499	
—	—	804	150	7,321	4,407	29,076	66,604	117,717	47,086	500 — 1,499	
—	—	4,885	901	50,632	33,659	237,905	425,025	959,269	500,939	1,500 —	
—	—	43	19	493	62	493	32	—	32—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
—	—	6,798	1,327	68,410	44,203	305,300	582,880	1,251,811	622,028	TOTAL	
MFRS. DE VEHICULES AUTOMOBILES										5	
—	—	49	14	357	242	1,259	6,937	8,651	2,476	50 — 99	
—	—	206	66	1,763	771	4,660	28,044	34,046	6,844	100 — 199	
—	—	429	79	4,117	1,056	7,125	25,612	32,069	9,787	200 — 499	
—	—	604	134	4,382	2,458	14,424	57,774	73,993	16,860	500 — 1,499	
—	—	6,626	1,301	69,501	33,274	255,999	2,214,783	3,044,143	836,422	1,500 —	
—	—	2,412	608	24,587	3,020	24,587	232,082	303,771	70,736	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
—	—	10,326	2,202	104,747	40,861	308,055	2,565,232	3,496,673	943,124	TOTAL	

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires					
			number — nombre		'000			\$'000			
6	COMMUNICATIONS EQUIPMENT MFRS.										
	- 4		18	17	6	47	78	8	317	618	299
	5 - 14		28	105	66	352	703	39	1,528	3,546	2,011
	15 - 49		48	407	465	1,808	3,415	150	9,540	19,679	9,936
	50 - 99		25	557	845	2,932	5,342	146	9,232	23,355	14,008
	100 - 199		21	850	1,391	4,674	7,988	278	16,599	37,341	21,054
	200 - 499		18	1,361	2,570	8,043	15,274	545	27,221	59,221	32,657
	500 - 1,499		13	3,018	3,788	14,047	31,519	945	67,652	178,244	107,455
	1,500 -		7	7,213	4,254	23,727	62,689	1,091	141,912	296,804	154,976
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		178	13,528	13,385	55,630	127,009	3,201	274,003	618,807	342,395
7	COMMERCIAL PRINTING										
	- 4		986	881	136	2,092	4,191	287	10,099	24,930	14,553
	5 - 14		569	2,534	656	6,645	15,465	590	24,528	61,758	36,754
	15 - 49		362	5,035	1,756	14,008	34,640	996	51,092	133,372	81,477
	50 - 99		91	3,355	1,291	9,573	24,509	637	42,305	103,432	60,819
	100 - 199		34	2,732	832	7,276	20,875	457	35,000	82,493	47,398
	200 - 499		22	2,960	1,494	9,104	23,540	693	38,530	96,926	58,213
	500 - 1,499		8	2,464	957	7,266	20,035	488	35,234	93,860	56,816
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		2,072	19,961	7,122	55,962	143,255	4,149	236,789	596,770	356,030
8	AIRCRAFT AND PARTS MFRS.										
	- 4		24	31	-	62	123	8	289	680	383
	5 - 14		18	108	-	220	549	11	608	1,913	1,297
	15 - 49		9	165	30	414	912	80	1,276	3,451	2,106
	50 - 99		8	407	13	898	2,365	59	1,732	7,322	5,385
	100 - 199		10	1,121	44	2,579	6,886	301	8,032	20,776	12,447
	200 - 499		8	1,439	65	3,350	8,770	227	12,769	30,721	17,663
	500 - 1,499		9	4,228	325	9,783	26,787	779	29,990	83,344	52,887
	1,500 -		5	15,301	249	32,413	98,418	2,422	217,208	462,002	246,698
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		91	22,800	726	49,720	144,811	3,887	271,906	610,210(1)	338,867
9	MOTOR VEHICLE PARTS & ACCESSORIES MFRS.										
	- 4		16	18	-	34	60	12	1,376	1,939	562
	5 - 14		31	153	40	404	872	61	5,166	8,365	3,300
	15 - 49		42	687	287	2,075	4,038	286	14,835	26,726	11,631
	50 - 99		27	1,039	536	3,357	6,949	458	28,030	48,922	20,828
	100 - 199		17	1,522	414	4,017	9,025	469	36,214	62,139	26,458
	200 - 499		30	4,634	2,324	14,687	32,715	1,893	113,591	207,021	93,365
	500 - 999		9	3,616	928	9,507	25,580	2,008	79,324	134,089	53,618
	1,000 -		6	11,582	213	25,466	82,375	6,586	223,201	423,221	192,558
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		178	23,251	4,742	59,547	161,614	11,772	501,735	912,422	402,322
10	SMELTING AND REFINING										
	15 - 499		8	1,822	3	3,883	10,210	8,087	24,026	52,684	20,571
	500 - 999		8	4,895	-	10,304	31,750	18,157	89,422	194,270	86,691
	1,000 -		8	19,360	42	41,407	127,812	38,893	235,305	615,060	340,862
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-
	TOTAL		24	26,077	45	55,594	169,772	65,137	348,753	862,014	448,124

(1) VALUE OF PRODUCTION.

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES  
PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	Rang
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits				Number — Nombre	Salaries and wages — Traitements et salaires						
		Male — Hommes	Female — Femmes	Salaries — Traitements								
		\$'000	number — nombre	\$'000			\$'000					
MFRS. DE MATÉRIEL DE TELECOMMUNICATION												
6	23	14	1	78	38	156	369	686	315	-	4	
1	X	50	28	534	249	1,237	1,709	3,756	2,041	5	14	
4	X	251	125	2,722	1,248	6,137	13,148	24,100	10,820	15	49	
-	-	272	142	2,740	1,816	8,082	11,083	25,713	14,593	50	99	
-	-	414	237	4,287	2,892	12,275	19,702	41,099	21,792	100	199	
-	-	988	345	9,066	5,264	24,341	37,112	70,828	34,340	200	499	
-	-	2,772	715	24,505	10,293	56,027	90,586	202,922	111,276	500	1,499	
-	-	5,358	1,404	47,801	18,229	110,490	185,642	353,677	162,950	1,500	-	
-	-	370	116	3,482	486	3,482	36	170	134	500	1,499	
11	74	10,489	3,113	95,218	40,515	222,227	359,388	722,952	358,261	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
TOTAL												
IMPRIMERIE COMMERCIALE												7
856	3,706	198	95	1,238	1,310	5,429	10,776	25,843	14,788	-	4	
176	1,237	847	473	7,617	4,510	23,082	26,654	64,337	37,237	5	14	
15	137	1,741	824	18,262	9,356	52,903	56,463	140,428	83,291	15	49	
-	-	1,227	567	13,513	6,440	38,021	46,698	109,305	62,151	50	99	
-	-	740	361	8,827	4,665	29,702	37,733	86,110	48,271	100	199	
-	-	1,081	632	12,903	6,167	36,443	43,408	104,009	60,523	200	499	
-	-	1,336	784	15,092	5,541	35,126	38,571	97,361	57,092	500	1,499	
-	-	126	39	1,391	165	1,391	-	-	-	500	1,499	
1,047	5,080	7,296	3,775	78,842	38,154	222,097	260,304	627,392	363,353	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
TOTAL												
MFRS. D AVIONS ET D ELEMENTS												8
10	51	12	6	68	49	192	289	680	383	-	4	
4	14	26	12	231	146	780	671	2,088	1,409	5	14	
-	-	34	20	413	249	1,325	1,513	3,693	2,111	15	49	
-	-	83	26	847	529	3,213	3,013	8,939	5,785	50	99	
-	-	195	87	1,824	1,447	8,710	9,071	21,961	12,613	100	199	
-	-	539	226	4,845	2,269	13,616	20,727	40,290	19,926	200	499	
-	-	1,948	454	16,462	6,955	43,250	44,391	104,583	59,638	500	1,499	
-	-	7,992	1,960	76,341	25,502	174,759	231,380	481,914	253,357	1,500	-	
-	-	59	30	1,584	89	1,584	98	-	98-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
14	65	10,888	2,821	102,617	37,235	247,428	311,154	664,149	355,125	TOTAL		
MFRS. DE PIÉCES & ACCESSOIRES D AUTO.												9
11	54	6	4	38	28	98	1,392	1,968	576	-	4	
5	43	43	23	464	255	1,336	5,525	8,833	3,420	5	14	
2	X	167	83	1,766	1,224	5,803	18,760	31,921	12,888	15	49	
-	-	220	100	2,355	1,895	9,304	29,632	50,728	21,015	50	99	
-	-	545	164	4,911	2,645	13,936	38,321	65,540	27,348	100	199	
-	-	1,368	466	13,069	8,792	45,784	122,112	217,099	95,413	200	499	
-	-	751	194	6,506	5,489	32,086	81,293	136,761	54,401	500	999	
-	-	2,303	401	24,311	14,459	106,686	227,151	429,783	195,203	1,000	-	
-	-	18	9	296	27	296	8	-	-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
22	170	5,421	1,444	53,715	34,858	215,329	524,195	942,632	410,255	TOTAL		
FORGE ET AFFINAGE												10
-	-	353	47	2,928	2,225	13,138	49,202	77,863	20,574	15	499	
-	-	1,233	124	10,868	6,252	42,618	332,213	441,775	87,488	500	999	
-	-	6,186	655	52,291	26,243	180,104	251,519	645,686	355,274	1,000	-	
-	-	26	18	480	44	480	16	-	16-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
-	-	7,798	844	66,568	34,764	236,340	632,949	1,165,324	463,321	TOTAL		

(1) VALEUR DE LA PRODUCTION.



TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
11	PUBLISHING AND PRINTING									
	— 4	202	190	39	460	857	57	1,143	4,324	3,118
	5 — 14	261	1,056	255	2,785	5,521	272	4,496	18,771	13,995
	15 — 49	111	1,252	448	3,530	7,901	322	6,652	29,004	22,049
	50 — 99	49	1,394	376	3,586	8,839	389	9,941	44,192	34,001
	100 — 199	33	2,031	436	4,947	14,323	541	13,614	64,549	50,569
	200 — 499	18	2,585	277	5,765	19,195	679	25,822	106,649	80,346
	500 — 999	5	1,375	163	3,151	10,752	327	14,235	48,737	34,011
	1,000 —	7	3,737	246	7,448	28,828	1,249	50,932	194,013	141,470
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	686	13,660	2,240	31,672	96,217	3,837	126,836	510,238	379,959
12	BAKERIES									
	— 4	1,084	474	131	1,261	1,891	964	12,476	26,727	13,286
	5 — 14	810	2,154	716	6,226	10,002	2,027	28,030	62,620	32,722
	15 — 49	261	2,637	1,119	8,030	14,103	2,217	34,509	76,476	39,785
	50 — 99	62	1,930	639	5,495	10,752	1,703	31,192	67,150	34,096
	100 — 199	31	1,854	446	4,993	10,053	1,897	29,732	66,747	35,115
	200 — 499	22	3,104	1,119	8,850	19,071	2,124	53,241	116,769	61,435
	500 — 999	5	1,656	661	5,029	10,026	1,295	28,207	60,507	30,966
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	2,275	13,809	4,831	39,883	75,899	12,227	217,387	476,996	247,404
13	MENS CLOTHING FACTORIES									
	— 4	53	39	23	124	203	14	2,990	4,076	1,029
	5 — 14	99	222	340	1,136	1,788	52	13,680	20,156	6,120
	15 — 49	168	1,229	2,814	8,116	12,870	249	48,400	78,394	29,373
	50 — 99	84	1,202	4,080	10,606	16,079	275	38,615	69,382	30,576
	100 — 199	44	1,141	4,347	10,944	16,257	265	38,292	70,865	31,844
	200 — 499	31	2,223	5,803	15,820	26,137	369	52,107	104,118	52,491
	500 — 1,499	8	1,735	3,682	11,018	18,244	249	28,778	61,689	32,939
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	487	7,791	21,089	57,762	91,628	1,472	222,861	408,682	184,371
14	DAIRY FACTORIES									
	— 4	310	427	4	928	1,527	665	32,680	39,166	5,804
	5 — 14	440	1,790	77	4,085	7,242	2,642	126,303	157,092	28,273
	15 — 49	274	3,328	214	7,875	15,001	5,703	208,369	274,847	62,490
	50 — 99	84	2,523	172	5,965	12,747	4,987	192,502	251,418	55,525
	100 — 199	44	2,321	249	5,786	12,489	3,567	140,000	198,168	55,519
	200 — 999	23	2,424	191	5,634	13,449	3,362	152,752	220,408	64,654
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	1,175	12,813	907	30,273	62,455	20,925	852,606	1,141,099	272,263
15	WOMENS CLOTHING FACTORIES									
	— 4	47	17	23	80	113	13	2,335	3,523	1,166
	5 — 14	121	250	512	1,517	2,583	61	17,308	26,246	8,912
	15 — 49	268	1,654	5,096	13,518	23,780	279	69,708	124,217	54,328
	50 — 99	117	1,234	5,729	13,988	24,243	279	55,437	107,139	51,979
	100 — 199	70	1,442	7,338	17,498	27,682	332	66,645	126,642	58,952
	200 — 499	14	744	2,548	6,561	11,098	136	31,582	55,772	23,808
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	637	5,341	21,246	53,161	89,498	1,101	243,015	443,540	199,146

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES  
PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	Rang
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
					Male — Hommes	Female — Femmes				Salaries — Traitements		
Number — Nombre	With- drawals — Re- traits											
	\$'000	number	— nombre		\$'000			\$'000				
<b>EDITION ET IMPRIMERIE</b>											11	
171	738	32	61	303	322	1,161	1,279	4,511	3,168	— 4		
88	478	365	363	3,219	2,079	8,740	4,997	19,418	14,140	5 — 14		
4	24	651	486	5,657	2,837	13,558	7,701	30,315	22,314	15 — 49		
—	—	1,058	740	8,596	3,568	17,435	10,662	45,119	34,181	50 — 99		
—	—	1,543	901	13,685	4,911	28,009	16,058	67,016	50,528	100 — 199		
—	—	2,114	1,124	19,953	6,100	39,149	27,231	108,146	80,435	200 — 499		
—	—	1,179	672	11,191	3,389	21,943	17,017	52,336	35,182	500 — 999		
—	—	4,247	2,506	46,738	10,736	75,566	52,097	194,164	140,855	1,000 —		
—	—	62	49	1,170	111	1,170	50	—	50—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
263	1,240	11,251	6,902	110,513	34,053	206,730	137,092	521,025	380,753	TOTAL		
<b>BOULANGERIES</b>											12	
1,111	3,925	412	662	2,614	1,679	4,505	14,046	28,814	13,803	— 4		
697	3,256	1,332	1,434	8,758	5,636	18,760	31,958	67,685	33,893	5 — 14		
77	X	1,596	949	10,779	6,301	24,882	40,998	84,256	41,070	15 — 49		
2	X	1,337	450	9,264	4,356	20,016	40,253	78,343	36,224	50 — 99		
—	—	1,621	455	11,271	4,376	21,324	37,746	76,163	36,513	100 — 199		
—	—	2,608	401	17,053	7,232	36,164	66,779	132,574	63,701	200 — 499		
—	—	1,137	113	7,486	3,567	17,512	33,445	66,334	31,541	500 — 999		
—	—	532	76	4,448	608	4,448	89	—	89—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
1,887	7,746	10,575	4,540	71,712	33,755	147,611	265,315	534,169	256,657	TOTAL		
<b>CONFECTION DE VETEMENTS D HOMMES</b>											13	
31	124	28	6	153	56	357	3,052	4,171	1,062	— 4		
36	173	134	85	1,311	781	3,099	13,890	20,514	6,203	5 — 14		
26	237	505	279	5,263	4,827	18,133	49,618	79,709	29,520	15 — 49		
—	—	412	313	4,462	6,007	20,541	40,770	71,798	30,883	50 — 99		
8	X	288	219	3,759	5,995	20,016	41,175	73,976	32,171	100 — 199		
1	X	750	499	9,274	9,275	35,460	53,545	105,802	52,779	200 — 499		
—	—	457	296	5,172	6,170	23,416	34,139	69,515	35,255	500 — 1,499		
—	—	166	60	1,516	226	1,516	41	6	33—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
102	649	2,740	1,757	30,910	33,377	122,538	236,230	425,492	187,841	TOTAL		
<b>FABRIQUES LAITIÈRES</b>											14	
179	670	179	41	746	651	2,274	33,959	40,603	5,962	— 4		
166	792	1,235	372	6,503	3,474	13,745	150,032	183,196	30,697	5 — 14		
17	96	3,037	689	18,134	7,268	33,134	244,069	316,240	68,268	15 — 49		
—	—	2,646	485	16,177	5,826	28,923	219,305	286,602	63,924	50 — 99		
—	—	2,803	521	18,482	5,894	30,971	168,066	231,363	60,765	100 — 199		
—	—	4,454	572	29,186	7,641	42,636	188,854	261,328	69,872	200 — 999		
—	—	476	82	4,329	558	4,329	17,876	18,902	1,059	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
362	1,558	14,830	2,762	93,556	31,312	156,012	1,022,160	1,338,233	300,546	TOTAL		
<b>CONFECTION DE VETEMENTS DE FEMMES</b>											15	
23	55	31	10	205	81	317	2,366	3,559	1,172	— 4		
40	195	189	126	1,842	1,077	4,425	17,979	27,017	9,070	5 — 14		
24	202	732	510	8,301	7,992	32,081	71,550	126,131	54,403	15 — 49		
2	X	539	467	7,737	7,969	31,980	56,464	108,237	52,089	50 — 99		
2	X	482	457	7,565	9,719	35,267	71,199	132,151	59,745	100 — 199		
3	179	204	324	3,055	3,820	14,193	32,412	56,666	23,874	200 — 499		
—	—	12	16	166	28	166	5	—	5—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
94	654	2,189	1,910	28,932	30,686	118,430	251,974	453,761	200,349	TOTAL		

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
16	METAL STAMPING, PRESSING & COATING IND.									
	— 4	135	161	8	351	655	101	1,541	3,938	2,387
	5 — 14	204	1,225	73	2,734	5,881	536	13,065	29,310	15,707
	15 — 49	222	4,325	527	10,438	24,214	1,856	54,722	116,764	61,744
	50 — 99	80	3,683	550	9,267	20,986	1,564	65,424	122,356	54,435
	100 — 199	39	3,680	433	8,812	20,141	1,351	69,095	128,123	59,199
	200 — 499	23	5,058	700	12,423	33,422	1,858	125,996	215,634	97,223
	500 — 999	4	2,280	77	4,988	14,285	653	55,806	95,540	40,681
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	707	20,412	2,368	49,012	119,583	7,920	385,648	711,665	321,376
17	SLAUGHTERING AND MEAT PACKING PLANTS									
	— 4	97	115	5	249	409	116	5,920	7,682	1,681
	5 — 14	88	458	73	1,129	2,218	339	37,741	45,568	7,669
	15 — 49	64	1,102	198	2,836	5,800	670	121,488	141,871	19,960
	50 — 99	24	1,130	140	2,727	6,049	725	91,907	110,903	18,569
	100 — 199	21	1,913	353	4,949	12,050	996	186,138	215,908	29,128
	200 — 499	24	4,780	1,148	12,772	34,069	2,030	349,236	423,033	73,010
	500 —	12	7,514	1,633	19,152	56,238	3,656	549,314	684,610	130,771
	TOTAL	330	17,012	3,550	43,815	116,833	8,532	1,341,743	1,629,576	280,788
18	HOUSEHOLD FURNITURE IND.									
	— 4	1,036	774	80	1,732	2,848	198	8,928	20,131	11,125
	5 — 14	338	1,771	257	4,211	7,919	394	16,041	33,229	16,979
	15 — 49	215	4,215	739	10,545	20,180	741	42,135	84,689	42,082
	50 — 99	68	3,421	517	8,498	16,160	554	31,810	65,099	33,342
	100 — 199	41	4,186	542	10,297	18,556	648	34,432	74,873	40,002
	200 — 999	16	3,561	765	9,048	17,236	591	25,874	58,731	32,347
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	1,714	17,928	2,900	44,331	82,899	3,126	159,220	336,754	175,878
19	MFRS OF ELECTRICAL INDUSTRIAL EQUIPMENT									
	— 4	7	8	1	18	29	4	151	291	148
	5 — 14	31	140	20	331	700	44	3,342	6,126	2,747
	15 — 49	38	566	123	1,435	2,911	177	11,542	21,146	9,738
	50 — 99	25	905	303	2,566	5,484	212	17,129	34,619	16,965
	100 — 199	16	1,141	492	3,455	7,428	347	25,118	46,065	21,198
	200 — 499	17	2,727	1,177	8,141	18,984	957	47,230	103,025	54,158
	500 — 999	6	1,864	260	4,577	12,068	371	28,127	63,853	38,992
	1,000 —	4	5,266	719	12,552	34,650	1,407	53,717	154,996	101,332
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	144	12,617	3,095	33,075	82,254	3,518	186,356	430,121	245,278
20	SYNTHETIC TEXTILE MILLS									
	— 49	28	342	235	1,225	1,916	171	7,653	13,190	5,560
	50 — 99	15	701	292	2,175	3,881	367	19,755	32,325	12,472
	100 — 199	9	758	331	2,470	4,101	403	19,300	30,763	10,900
	200 — 499	22	3,869	1,632	11,799	21,430	2,186	79,098	124,615	45,314
	500 —	9	7,090	1,299	17,865	38,651	5,538	96,695	212,773	110,469
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	83	12,760	3,789	35,535	69,979	8,665	222,500	413,666	184,714



TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	Rang
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
	\$'000	number — nombre		\$'000			\$'000					
IND ESTAMPAGE, MATRICAGE ETC DES METAUX											16	
95	408	58	7	282	234	937	1,840	4,317	2,490	— 4		
47	339	302	119	2,613	1,719	8,494	15,275	32,160	16,355	5 — 14		
4	X	918	369	9,590	6,139	33,804	70,947	135,760	64,607	15 — 49		
—	—	754	234	7,628	5,221	28,613	71,663	129,665	55,384	50 — 99		
1	X	1,044	362	9,832	5,519	29,972	83,330	144,653	61,629	100 — 199		
—	—	1,499	438	14,775	7,695	48,197	139,729	233,265	91,290	200 — 499		
—	—	575	115	5,340	3,047	19,624	59,285	100,043	41,656	500 — 999		
—	—	173	83	2,169	256	2,169	142	—	142	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
147	846	5,323	1,727	52,228	29,830	171,811	442,209	779,864	333,270	TOTAL		
ABATTAGE ET PREPARATION DE LA VIANDE											17	
94	349	19	6	110	145	519	6,410	8,259	1,769	— 4		
36	X	161	41	1,037	733	3,255	40,662	49,100	8,297	5 — 14		
2	X	336	85	2,856	1,721	8,657	124,411	145,112	20,275	15 — 49		
—	—	316	98	2,873	1,684	8,922	94,719	113,893	18,760	50 — 99		
—	—	532	135	4,249	2,933	16,299	198,956	230,140	30,591	100 — 199		
—	—	1,643	396	13,727	7,967	47,796	389,914	468,839	78,278	200 — 499		
—	—	2,732	687	22,618	12,566	78,856	600,343	740,662	135,585	500 —		
132	566	5,739	1,448	47,471	27,749	164,304	1,455,415	1,756,005	293,554	TOTAL		
IND. DES MEUBLES DE MAISON											18	
1,085	3,977	70	10	327	934	3,174	9,341	20,637	11,218	— 4		
215	1,156	297	111	2,064	2,436	9,983	17,352	35,000	17,447	5 — 14		
21	X	657	331	6,455	5,942	26,636	44,278	87,515	42,851	15 — 49		
2	X	445	236	4,859	4,619	21,019	33,573	67,172	33,709	50 — 99		
—	—	445	256	5,216	5,429	23,772	34,898	75,188	39,840	100 — 199		
—	—	652	241	6,197	5,219	23,433	26,226	58,890	32,158	200 — 999		
—	—	6	3	234	9	234	3	—	3	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
1,323	5,333	2,572	1,188	25,352	24,588	108,251	165,670	344,400	177,221	TOTAL		
MFRS. DE MATERIEL ELECTRIQUE INDUSTRIEL											19	
5	26	3	1	13	13	42	190	339	158	— 4		
5	25	76	32	731	268	1,431	4,678	7,820	3,116	5 — 14		
—	—	221	75	2,108	985	5,020	13,385	22,853	10,134	15 — 49		
—	—	396	131	3,810	1,735	9,294	18,937	36,932	17,365	50 — 99		
—	—	444	153	4,235	2,230	11,663	29,007	50,821	22,032	100 — 199		
—	—	1,231	441	11,513	5,576	30,496	54,811	112,080	55,757	200 — 499		
—	—	1,114	327	9,998	3,565	22,065	29,390	65,105	38,972	500 — 999		
—	—	2,605	627	24,281	9,217	58,931	65,100	167,633	102,565	1,000 —		
—	—	252	62	2,535	314	2,539	607	510	94	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
10	51	6,342	1,849	59,227	23,903	141,482	216,106	464,094	250,006	TOTAL		
IND. DES TEXTILES SYNTHETIQUES											20	
—	—	77	22	630	676	2,546	8,506	14,114	5,727	— 49		
—	—	138	79	1,466	1,210	5,347	20,717	33,398	12,568	50 — 99		
—	—	114	53	1,117	1,256	5,218	19,429	30,786	10,793	100 — 199		
—	—	765	301	6,717	6,567	28,147	88,065	133,457	45,160	200 — 499		
—	—	2,069	520	15,624	10,978	54,275	103,997	222,400	112,760	500 —		
—	—	201	148	2,879	349	2,879	99	—	99	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
—	—	3,364	1,123	28,434	21,036	98,413	240,812	434,154	186,908	TOTAL		

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
21	MISCELLANEOUS METAL FABRICATING INDS.									
	— 4	100	126	3	260	513	68	1,711	3,578	1,852
	5 — 14	127	730	54	1,623	3,537	303	11,967	23,499	11,520
	15 — 49	143	2,455	319	5,790	13,058	1,063	38,533	75,207	36,683
	50 — 99	38	1,972	195	4,493	11,211	600	37,748	66,118	28,076
	100 — 199	30	2,592	495	6,477	14,525	1,254	36,914	77,043	39,424
	200 — 499	19	3,719	583	8,834	21,563	1,276	40,519	95,176	51,503
	500 — 999	4	2,308	71	4,881	13,376	1,216	21,216	55,778	33,515
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	461	13,902	1,720	32,357	77,784	5,782	188,608	396,399	202,572
22	SHOE FACTORIES									
	— 4	19	18	9	53	82	5	171	388	216
	5 — 14	22	81	56	274	449	19	954	1,993	1,071
	15 — 49	54	699	720	2,870	4,536	98	8,697	17,615	8,960
	50 — 99	34	947	1,153	4,229	6,847	111	13,372	27,043	13,693
	100 — 199	48	2,698	3,393	12,340	20,559	351	37,764	80,576	41,681
	200 — 499	29	3,303	4,039	14,538	24,661	388	42,750	91,923	46,703
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	206	7,746	9,370	34,305	57,133	972	103,708	219,539	112,325
23	FRUIT & VEGETABLE CANNERS & PRESERVERS									
	— 4	57	51	24	159	214	37	1,569	2,648	993
	5 — 14	71	221	210	903	1,368	251	9,810	15,546	5,913
	15 — 49	90	1,057	990	4,270	6,445	725	35,579	55,400	19,631
	50 — 99	39	1,209	1,165	5,026	7,693	888	38,271	61,646	21,434
	100 — 199	33	2,202	1,660	8,119	13,339	1,395	74,191	124,251	52,109
	200 — 499	17	2,100	1,729	8,001	14,321	1,511	70,167	119,492	47,764
	500 — 999	4	1,622	979	5,665	12,044	1,427	64,655	120,278	55,196
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	311	8,462	6,757	32,142	55,425	6,234	294,241	499,261	203,039
24	MFRS. OF INDUSTRIAL CHEMICALS									
	— 4	5	8	—	19	43	11	375	771	379
	5 — 14	28	162	1	359	926	1,024	5,625	15,612	9,010
	15 — 49	45	799	3	1,773	5,149	5,722	29,375	69,211	33,564
	50 — 99	22	945	7	2,122	5,949	4,153	25,614	61,054	33,174
	100 — 199	15	1,374	3	3,118	9,855	8,229	45,063	109,290	56,776
	200 — 499	14	2,612	31	5,959	18,146	12,307	87,122	199,791	106,423
	500 — 999	4	2,056	3	4,523	14,188	9,063	39,146	99,160	51,906
	1,000 —	4	4,573	3	9,644	31,480	24,122	93,882	240,961	125,977
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	137	12,529	51	27,517	85,736	64,630	326,201	795,849	417,208
25	SHIPBUILDING AND REPAIR									
	— 4	3	5	—	10	20	2	25	84	57
	5 — 14	9	72	—	148	296	22	618	1,420	782
	15 — 49	18	446	—	889	1,969	77	2,768	6,990	4,139
	50 — 99	20	1,236	—	2,667	7,233	197	6,521	20,266	13,544
	100 — 199	10	1,010	1	2,029	4,974	161	7,349	16,331	8,816
	200 — 499	3	766	6	1,573	3,575	146	4,821	10,807	5,840
	500 — 999	6	3,923	3	8,238	25,175	597	30,388	76,221	45,236
	1,000 —	5	7,922	13	16,702	45,078	1,234	77,591	154,140	75,317
	TOTAL	74	15,380	23	32,256	88,321	2,435	130,079	286,259(1)	153,731

(1) VALUE OF PRODUCTION.

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE											
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale	Industrie et total de personnes occupées par établissement	Rang
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés						
		Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires					
Number — Nombre	With- drawals — Re- traits										
	\$'000	number	—	nombre	\$'000			\$'000			
											21
IND. DES PRODUITS METALLIQUES DIVERS											
52	261	48	15	281	152	794	2,175	4,203	2,008	— 4	
20	X	208	93	1,832	1,085	5,369	13,168	25,096	11,884	5 — 14	
2	X	728	290	7,204	3,792	20,262	49,549	88,672	39,395	15 — 49	
—	—	454	170	4,796	2,791	16,008	42,289	72,034	29,155	50 — 99	
—	—	806	294	7,390	4,187	21,915	44,567	86,129	41,254	100 — 199	
—	—	1,272	421	11,523	5,995	33,086	52,013	110,150	55,096	200 — 499	
—	—	431	105	4,013	2,915	17,389	24,881	59,985	34,069	500 — 999	
—	—	45	5	400	50	400	21	—	21	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
74	419	3,992	1,393	37,439	21,007	115,223	228,662	446,268	212,840	TOTAL	
											22
FABRIQUES DE CHAUSSURES											
18	48	1	—	3	28	85	171	388	216	— 4	
9	43	31	10	222	178	671	1,014	2,077	1,095	5 — 14	
5	X	134	107	1,247	1,660	5,782	9,271	18,351	9,151	15 — 49	
—	—	167	117	1,753	2,384	8,600	13,465	27,055	13,615	50 — 99	
—	—	589	339	5,911	7,019	26,470	38,303	80,870	41,434	100 — 199	
1	X	673	263	5,911	6,278	30,572	46,115	95,342	46,783	200 — 499	
—	—	298	239	3,165	537	3,165	207	—	207	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
33	137	1,893	1,075	18,212	20,084	75,345	108,546	224,083	112,088	TOTAL	
											23
CONSERVES DE FRUITS ET DE LEGUMES											
38	126	17	4	87	56	301	1,635	2,700	979	— 4	
19	72	111	44	821	586	2,189	11,648	17,799	6,330	5 — 14	
4	26	341	121	3,113	2,505	9,558	39,741	60,626	20,798	15 — 49	
—	—	264	139	2,256	2,777	9,950	41,574	65,911	22,236	50 — 99	
—	—	537	211	4,677	4,610	18,017	79,900	131,413	52,790	100 — 199	
—	—	710	206	5,804	4,745	20,125	97,439	149,260	50,291	200 — 499	
—	—	1,180	322	9,671	4,103	21,715	69,204	125,409	55,450	500 —	
—	—	418	185	4,075	603	4,075	8,110	8,376	425	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
61	224	3,578	1,232	30,503	20,029	85,929	349,252	561,494	209,300	TOTAL	
											24
MFRS. DE PRODUITS CHIMIQUES INDUSTRIELS											
—	—	4	1	29	13	72	688	1,126	420	— 4	
—	—	87	20	702	270	1,628	8,335	19,267	10,271	5 — 14	
—	—	463	100	3,864	1,365	9,013	42,510	89,451	40,637	15 — 49	
—	—	471	121	4,218	1,544	10,167	36,700	77,036	38,153	50 — 99	
—	—	555	134	5,415	2,066	15,270	61,209	126,531	57,490	100 — 199	
—	—	1,116	225	10,023	3,984	28,169	111,597	230,009	111,928	200 — 499	
—	—	677	96	6,013	2,832	20,201	41,203	101,430	52,134	500 — 999	
—	—	2,095	519	23,058	7,190	54,538	115,105	265,930	129,765	1,000 —	
—	—	492	192	5,381	684	5,381	6,504	7,590	1,090	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	
—	—	5,960	1,408	58,703	19,948	144,439	423,850	918,369	441,889	TOTAL	
											25
CONSTRUCTION ET REPARATION DE NAVIRES											
2	X	2	—	8	7	28	25	84	57	— 4	
1	X	14	4	98	90	394	618	1,420	781	5 — 14	
—	—	57	10	475	513	2,445	2,903	7,132	4,149	15 — 49	
—	—	146	36	1,288	1,418	8,521	7,646	21,380	13,549	50 — 99	
—	—	153	41	1,156	1,205	6,170	7,437	16,386	8,783	100 — 199	
—	—	104	29	731	905	4,306	4,939	10,879	5,797	200 — 499	
—	—	669	164	6,085	4,759	31,260	33,258	79,393	45,537	500 — 999	
—	—	1,817	280	13,484	10,032	58,562	79,180	156,104	75,692	1,000 —	
3	X	2,962	564	23,365	18,929	111,686	136,005	292,779	154,347	TOTAL	



TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
26	FABRICATED STRUCTURAL METAL IND.									
	— 4	6	10	1	23	58	7	190	364	167
	5 — 14	16	111	—	236	617	28	1,525	2,655	1,102
	15 — 49	35	746	1	1,645	4,404	241	12,437	23,051	10,420
	50 — 99	16	842	—	1,783	5,268	199	12,293	24,153	11,798
	100 — 199	22	2,507	1	5,271	14,858	562	36,467	67,153	30,292
	200 — 499	14	3,619	9	7,540	23,519	816	45,523	106,792	60,401
	500 —	10	5,618	5	11,724	36,957	1,169	63,910	147,676	82,486
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	119	13,453	17	28,222	85,681	3,022	172,344	371,844(1)	196,667
27	FISH PRODUCTS IND.									
	— 4	96	121	19	287	357	115	3,212	4,621	1,132
	5 — 14	84	408	184	1,224	1,419	228	7,980	10,805	2,856
	15 — 49	101	1,634	799	5,044	7,026	790	43,194	58,805	15,402
	50 — 99	35	1,427	682	4,417	5,927	608	27,205	38,844	11,577
	100 — 199	35	2,610	1,467	8,383	11,179	1,072	46,977	70,125	21,766
	200 — 499	18	3,198	1,152	9,390	13,590	1,163	43,975	68,603	24,114
	500 — 999	3	804	568	3,032	5,188	462	23,602	37,002	12,208
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	372	10,202	4,871	31,777	44,687	4,438	196,145	288,806	89,056
28	COTTON YARN AND CLOTH MILLS									
	5 — 99	6	219	99	659	1,082	130	7,148	10,969	4,386
	100 — 199	6	388	362	1,512	2,677	207	5,860	12,417	6,786
	200 — 499	14	2,766	1,488	9,104	16,664	2,021	51,975	84,242	32,497
	500 —	11	6,350	2,459	18,561	37,198	3,089	116,016	189,337	75,363
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	37	9,723	4,408	29,837	57,620	5,447	181,000	296,965	119,032
29	WIRE AND WIRE PRODUCTS MFRS.									
	— 4	41	56	6	124	229	22	588	1,320	728
	5 — 14	55	311	32	705	1,496	87	5,083	9,728	4,611
	15 — 49	69	1,211	275	3,161	6,685	376	14,823	32,864	17,846
	50 — 99	27	1,364	277	3,525	7,670	483	21,857	41,971	19,748
	100 — 199	22	1,915	231	4,720	11,248	804	31,929	67,283	35,416
	200 — 499	17	3,933	364	9,097	25,733	1,993	92,023	154,608	63,817
	500 — 1,499	3	1,758	333	4,469	12,140	806	35,684	59,664	23,348
	TOTAL	234	10,548	1,518	25,802	65,202	4,571	201,987	367,439	165,514
30	OTHER KNITTING MILLS									
	— 4	28	13	23	80	123	14	1,239	1,843	566
	5 — 14	35	107	118	459	749	61	5,160	7,637	2,316
	15 — 49	68	726	896	3,448	5,354	233	34,344	49,635	15,351
	50 — 99	48	896	2,098	6,430	9,760	333	31,913	55,792	23,018
	100 — 199	23	845	2,030	5,988	9,442	332	28,604	51,229	22,035
	200 — 999	18	1,566	3,821	11,177	16,383	713	35,891	71,250	34,195
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	220	4,153	8,986	27,582	41,811	1,685	137,150	237,386	97,482

(1) VALUE OF PRODUCTION.

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	Rang
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale - Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue - Valeur totale des expédi- tions et autres revenus	Value added - total activity - Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees - Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees - Total des employés							
					Number - Nombre	Salaries and wages - Traitements et salaires						
										Male - Hommes		
Number - Nombre	With- drawals - Re- traits											
	\$'000	number	nombre		\$'000			\$'000				
											IND. FABRICATION CHARPENTES METALLIQUES	26
-	-	4	2	41	17	99	225	412	180	- 4		
-	-	30	11	251	152	868	1,586	2,717	1,104	5 - 14		
-	-	200	59	1,901	1,006	6,305	14,359	25,325	10,769	15 - 49		
-	-	254	51	2,445	1,147	7,713	13,372	25,871	12,435	50 - 99		
-	-	666	130	5,238	3,304	20,096	43,726	76,345	32,343	100 - 199		
-	-	1,008	192	7,790	4,828	31,309	54,557	116,685	61,563	200 - 499		
-	-	1,886	439	17,594	7,548	54,551	68,980	164,523	92,261	500 -		
-	-	121	24	1,746	145	1,746	235	-	235-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
		4,169	908	37,006	18,547	122,687	197,040	411,878	210,420	TOTAL		
											IND. DU POISSON	27
64	155	26	4	94	170	451	3,409	4,844	1,160	- 4		
40	158	70	24	326	686	1,745	8,624	11,575	2,974	5 - 14		
4	X	256	80	1,821	2,769	8,847	50,013	66,481	16,397	15 - 49		
-	-	195	69	1,437	2,373	7,364	31,723	44,124	12,303	50 - 99		
1	X	477	112	2,972	4,666	14,151	51,503	75,311	22,322	100 - 199		
-	-	809	213	6,030	5,372	19,621	58,255	84,370	25,568	200 - 499		
-	-	259	52	1,363	1,683	6,552	27,705	41,409	12,751	500 - 999		
-	-	187	54	1,996	241	1,996	1,751	2,315	163	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
109	351	2,279	608	16,039	17,960	60,726	232,982	330,427	93,639	TOTAL		
											FILES ET TISSUS DE COTON	28
1	X	33	14	521	365	1,603	7,585	11,506	4,494	5 - 99		
-	-	58	28	611	836	3,288	6,042	12,594	6,776	100 - 199		
-	-	411	151	3,344	4,816	20,008	52,575	84,808	32,462	200 - 499		
-	-	598	454	7,829	10,261	45,026	117,707	191,295	75,373	500 -		
-	-	596	296	6,890	892	6,890	12,858	13,285	1,214	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
1	X	2,096	943	19,195	17,170	76,814	196,768	313,486	120,319	TOTAL		
											IND. DU FIL METALLIQUE ET SES PRODUITS	29
20	85	17	3	96	82	325	638	1,377	735	- 4		
6	35	92	36	902	471	2,399	5,391	10,203	4,781	5 - 14		
-	-	268	111	2,757	1,865	9,442	17,005	35,301	18,129	15 - 49		
-	-	254	86	2,675	1,981	10,345	24,169	44,989	20,497	50 - 99		
-	-	634	208	5,788	2,988	17,036	40,437	79,049	38,574	100 - 199		
-	-	1,245	379	10,336	5,921	36,069	99,143	162,988	64,895	200 - 499		
-	-	523	138	5,142	2,752	17,282	36,625	60,454	23,196	500 - 1,499		
26	121	3,033	961	27,696	16,060	92,898	223,407	394,363	170,807	TOTAL		
											IND. DES TRICOTS	30
18	65	7	5	62	48	185	1,259	1,866	567	- 4		
4	X	48	28	399	301	1,149	5,234	7,715	2,324	5 - 14		
6	41	209	121	2,288	1,952	7,643	35,336	50,623	15,482	15 - 49		
1	X	258	178	3,403	3,430	13,163	32,505	56,378	23,109	50 - 99		
-	-	227	136	2,597	3,238	12,039	29,418	52,194	22,163	100 - 199		
-	-	469	354	5,000	6,210	21,383	36,326	71,539	34,061	200 - 999		
-	-	87	57	1,070	144	1,070	62	-	62-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
29	135	1,305	879	14,820	15,323	56,631	140,139	240,315	97,645	TOTAL		

(1) VALEUR DE LA PRODUCTION.

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank		Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
				Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
				Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
31	SOFT DRINK MFRS.										
	— 4	54	48	6	112	175	47	643	1,677	981	
	5 — 14	140	574	31	1,298	2,123	710	8,502	21,351	12,163	
	15 — 49	200	1,966	195	4,716	8,586	2,652	39,120	98,184	56,290	
	50 — 99	37	946	38	2,210	4,688	897	19,627	49,430	29,227	
	100 — 199	13	588	48	1,427	3,050	590	16,915	44,358	26,734	
	200 — 999	10	1,331	13	2,825	6,965	1,034	22,307	73,589	50,211	
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
	TOTAL	454	5,453	331	12,589	25,587	5,930	107,114	288,589	175,607	
32	PLASTIC FABRICATORS N.E.S.										
	— 4	109	113	34	298	528	68	2,254	4,086	1,849	
	5 — 14	120	570	171	1,540	3,043	242	7,358	15,503	8,057	
	15 — 49	126	1,838	975	5,916	11,576	985	29,945	63,096	32,663	
	50 — 99	38	1,265	838	4,423	8,178	602	24,638	47,122	22,277	
	100 — 199	28	1,857	1,447	6,855	12,930	1,024	30,674	63,320	32,307	
	200 — 499	13	1,760	1,033	5,896	12,546	1,072	43,139	79,866	36,016	
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
	TOTAL	434	7,403	4,498	24,929	48,801	3,994	138,007	272,994	133,169	
33	OTHER PAPER CONVERTERS										
	— 4	30	41	5	94	161	11	675	1,299	620	
	5 — 14	44	220	88	634	1,162	104	4,560	8,145	3,498	
	15 — 49	75	1,091	535	3,512	6,749	446	29,712	50,977	20,954	
	50 — 99	29	978	488	3,165	6,456	508	26,096	48,121	22,166	
	100 — 199	19	1,182	813	4,254	9,009	545	33,076	66,574	33,239	
	200 — 499	15	2,202	1,195	7,307	16,723	968	60,542	109,007	49,829	
	500 — 999	3	857	327	2,429	6,790	593	20,848	38,485	16,847	
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
	TOTAL	215	6,571	3,451	21,395	47,049	3,175	175,510	322,608	147,154	
34	AGRICULTURAL IMPLEMENT IND.										
	— 4	21	32	—	62	101	12	402	867	465	
	5 — 14	33	194	5	422	848	53	2,776	5,180	2,456	
	15 — 49	33	657	—	1,424	2,977	188	7,724	15,295	7,608	
	50 — 99	7	357	—	865	1,862	96	6,510	13,093	6,602	
	100 — 199	8	805	8	1,695	3,342	194	10,141	18,033	8,405	
	200 — 499	4	870	—	1,823	3,955	231	9,759	18,758	8,730	
	500 — 999	7	8,304	35	18,128	53,503	2,423	147,166	252,208	103,106	
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
	TOTAL	113	11,259	48	24,418	66,587	3,198	184,478	323,433	137,371	
35	MISCELLANEOUS FOOD MFRS.										
	— 4	61	43	22	135	188	41	1,183	2,102	896	
	5 — 14	60	194	108	636	1,164	169	10,642	15,628	4,983	
	15 — 49	66	734	460	2,557	4,917	869	55,063	83,251	27,711	
	50 — 99	41	1,266	755	4,322	8,389	1,791	83,491	126,219	42,799	
	100 — 199	23	1,078	903	4,349	8,748	1,275	71,443	118,996	46,658	
	200 — 999	15	2,314	1,200	7,499	18,669	2,573	135,900	271,394	134,168	
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
	TOTAL	266	5,629	3,448	19,498	42,074	6,719	357,723	617,589	257,215	



**TABEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES  
PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite**

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Industrie et total de personnes occupées par établissement	Rang
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- disées desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
	\$'000	number — nombre		\$'000			\$'000					
MFRS. DE BOISSONS GAZEUSES												31
41	129	37	7	160	58	335	723	1,782	1,006	— 4		
42	276	613	74	3,180	1,292	5,303	10,017	23,073	12,395	5 — 14		
7	74	2,766	351	16,464	5,278	25,051	46,832	107,165	57,845	15 — 49		
—	—	1,336	139	8,507	2,459	13,195	24,174	54,823	30,227	50 — 99		
—	—	1,058	155	7,377	1,849	10,427	20,345	48,188	27,384	100 — 199		
—	—	2,180	162	13,467	3,686	20,432	27,184	79,395	51,100	200 — 599		
—	—	211	147	2,720	358	2,720	242	90	227-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
90	479	8,201	1,035	51,876	15,020	77,463	129,517	314,517	179,729	TOTAL		
MFRS D ARTICLES, MATIERE PLASTIQUE N.C.A.												32
57	224	49	15	302	211	830	2,403	4,319	1,933	— 4		
10	X	183	86	1,589	1,010	4,632	8,481	16,943	8,397	5 — 14		
1	X	563	233	5,812	3,609	17,389	34,747	69,490	34,301	15 — 49		
—	—	350	139	3,975	2,592	12,156	28,793	52,123	23,109	50 — 99		
—	—	414	177	4,474	3,855	17,404	34,980	68,472	33,146	100 — 199		
—	—	685	195	6,034	3,673	18,579	45,605	82,472	36,394	200 — 499		
—	—	20	4	268	24	268	12	—	12-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
68	291	2,264	849	22,458	15,014	71,258	155,021	293,819	137,267	TOTAL		
AUTRES TRANSFORMATIONS DU PAPIER												33
9	53	18	4	73	68	234	840	1,516	671	— 4		
5	X	79	35	681	422	1,843	5,452	9,222	3,691	5 — 14		
1	X	328	174	3,505	2,128	10,255	35,284	57,446	21,987	15 — 49		
—	—	321	170	3,859	1,957	10,315	27,871	50,059	22,289	50 — 99		
—	—	640	284	6,522	2,919	15,531	43,009	78,875	35,722	100 — 199		
—	—	777	352	8,078	4,526	24,801	67,757	116,944	51,114	200 — 499		
—	—	697	296	6,531	2,177	13,321	26,539	53,502	26,436	500 — 999		
—	—	365	182	3,879	547	3,879	4	—	4-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
15	102	3,225	1,497	33,129	14,744	80,178	206,757	367,564	161,906	TOTAL		
MFRS. DE MATERIEL AGRICOLE												34
10	37	14	3	68	49	169	458	952	494	— 4		
6	X	50	15	399	264	1,248	2,863	5,337	2,525	5 — 14		
—	—	161	42	1,311	860	4,288	8,708	16,895	8,303	15 — 49		
2	X	94	29	856	520	2,718	6,828	13,479	6,655	50 — 99		
—	—	170	42	1,455	1,025	4,837	12,527	20,955	9,120	100 — 199		
—	—	209	69	1,752	1,148	5,707	14,956	25,316	9,728	200 — 499		
—	—	1,537	328	13,435	10,204	66,937	169,802	281,994	111,197	500 — 999		
—	—	374	109	3,328	483	3,328	136	—	136-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
18	84	2,609	637	22,645	14,553	89,232	216,277	364,928	147,886	TOTAL		
MFRS. D ALIMENTS DIVERS												35
38	155	29	8	142	102	330	1,425	2,417	969	— 4		
9	79	143	55	1,290	500	2,453	12,050	17,437	5,408	5 — 14		
—	—	496	184	4,912	1,874	9,828	62,312	92,738	29,479	15 — 49		
—	—	654	214	6,217	2,889	14,606	93,222	137,789	45,622	50 — 99		
—	—	918	282	7,510	3,181	16,258	79,393	129,404	49,231	100 — 199		
—	—	1,221	448	10,139	5,183	28,809	145,605	284,371	137,512	200 — 999		
—	—	521	187	5,516	708	5,516	356	—	356-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
47	234	3,982	1,378	35,726	14,437	77,800	394,364	664,156	267,866	TOTAL		

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Concluded

Rank	Industry and total employed per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages — Salaires				
			number — nombre		'000			\$'000		
36	SASH, DOOR AND OTHER MILLWORK PLANTS									
	— 4	467	422	—	880	1,581	109	5,309	10,169	4,787
	5 — 14	242	1,534	20	3,297	6,505	451	16,145	29,989	13,437
	15 — 49	165	3,362	65	7,393	14,860	969	43,291	75,066	31,526
	50 — 99	56	2,878	137	6,685	13,295	843	35,729	65,892	29,665
	100 — 199	14	1,373	65	3,224	6,415	336	23,819	41,066	17,131
	200 — 1,499	4	1,045	148	2,492	4,904	227	19,930	32,341	12,087
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	948	10,614	435	23,972	47,559	2,935	144,223	254,524	108,633
37	HARDWARE, TOOL AND CUTLERY MFRS.									
	— 4	135	171	4	354	734	58	1,345	4,075	2,737
	5 — 14	161	958	71	2,210	5,412	215	6,819	20,510	13,589
	15 — 49	116	2,190	173	5,235	13,309	455	15,688	45,223	29,231
	50 — 99	39	1,796	339	4,677	11,179	463	13,662	38,863	25,086
	100 — 199	19	1,559	461	4,279	10,326	570	18,369	47,639	29,771
	200 — 499	14	2,245	768	6,419	15,633	694	21,914	67,097	45,267
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	484	8,919	1,816	23,174	56,593	2,455	77,798	223,407	145,680
38	MACHINE SHOPS									
	— 4	452	573	—	1,162	2,312	287	3,840	11,961	7,833
	5 — 14	401	2,470	34	5,234	12,341	680	11,944	38,315	25,741
	15 — 49	224	4,365	33	9,616	24,385	948	23,801	73,157	48,296
	50 — 99	38	1,991	49	4,613	11,575	395	13,130	36,336	22,886
	100 — 199	14	1,390	34	3,323	8,451	245	11,191	30,790	19,376
	TOTAL	1,129	10,789	150	23,949	59,064	2,555	63,906	190,559	124,133
39	VENEER AND PLYWOOD MILLS									
	— 14	16	76	28	226	407	57	2,573	3,477	1,099
	15 — 49	13	309	80	800	1,430	173	5,020	8,187	3,308
	50 — 99	25	1,297	289	3,424	6,538	589	18,601	32,386	13,005
	100 — 199	14	1,432	323	4,032	7,559	912	16,297	32,774	15,869
	200 — 499	20	4,633	852	11,439	27,177	1,529	54,420	107,566	52,635
	500 — 1,499	4	2,904	284	6,066	18,514	1,454	39,949	71,271	30,457
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	92	10,651	1,856	25,987	61,625	4,715	136,859	255,661	116,373
40	MFRS. OF MISC. ELECTRICAL PRODUCTS									
	— 4	24	28	4	65	123	13	573	1,002	457
	5 — 14	34	140	48	385	772	54	2,642	5,070	2,394
	15 — 49	52	593	386	2,050	3,670	241	17,501	28,555	11,347
	50 — 99	31	978	582	3,286	6,300	605	23,836	46,049	21,866
	100 — 199	15	795	942	3,619	7,187	284	26,789	46,700	20,694
	200 — 499	12	1,629	972	5,472	11,692	574	31,314	65,755	33,942
	500 — 999	5	987	1,789	5,664	12,136	573	25,222	66,573	41,504
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
	TOTAL	173	5,150	4,723	20,540	41,880	2,345	127,876	259,705	132,206

TOTAL ACTIVITY — ACTIVITÉ TOTALE												
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
Number — Nombre	With-drawals — Re-traits	Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
		Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
	\$'000	number	nombre		\$'000		\$'000					
											Industrie et total de personnes occupées par établissement	
											Rang	
											IND PORTES, CHASSIS, AUTRES BOIS OUVRES	36
437	1,391	44	6	211	472	1,791	5,937	11,066	5,058	— 4		
76	415	322	110	2,340	1,986	8,845	18,445	33,004	14,135	5 — 14		
8	58	843	210	6,662	4,480	21,522	52,083	86,495	34,360	15 — 49		
4	89	614	161	5,753	3,790	19,048	40,747	72,734	31,508	50 — 99		
—	—	346	107	3,376	1,891	9,790	26,030	44,753	18,758	100 — 199		
—	—	458	86	3,731	1,737	8,635	20,472	35,220	14,411	200 — 1,499		
—	—	14	3	133	17	133	10	—	10	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
525	1,953	2,641	683	22,205	14,373	69,765	163,723	283,272	118,221	TOTAL		
											MFRS. DE QUINCAILLERIE, D OUTILS ETC.	37
120	615	40	6	228	221	961	1,420	4,189	2,775	— 4		
43	346	216	107	2,030	1,352	7,442	7,948	21,992	13,950	5 — 14		
2	X	413	173	4,605	2,949	17,914	17,887	47,912	29,745	15 — 49		
4	X	379	157	4,469	2,671	15,648	17,712	43,843	26,372	50 — 99		
—	—	442	227	4,624	2,689	14,950	24,684	55,415	31,006	100 — 199		
—	—	721	345	7,704	4,079	23,338	29,675	77,074	47,040	200 — 499		
—	—	73	22	690	95	690	30	—	30	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
169	1,000	2,284	1,037	24,351	14,056	80,944	99,355	250,426	150,859	TOTAL		
											ATELIERS D USINAGE	38
388	1,805	93	27	538	693	2,850	4,056	12,241	7,900	— 4		
145	963	504	170	3,881	3,178	16,222	13,812	40,809	26,358	5 — 14		
19	X	846	288	8,472	5,532	32,858	27,550	77,916	49,297	15 — 49		
—	—	390	140	3,731	2,570	15,306	15,730	39,310	23,316	50 — 99		
2	X	324	89	3,122	1,837	11,573	11,745	31,430	19,582	100 — 199		
554	2,996	2,157	714	19,745	13,810	78,809	72,893	201,706	126,452	TOTAL		
											FABRIQUES DE PLACAGES ET CONTREPLAQUES	39
5	X	12	9	113	125	520	2,591	3,496	1,100	— 14		
—	—	33	10	269	432	1,700	5,061	8,223	3,303	15 — 49		
—	—	117	28	994	1,731	7,531	19,347	33,050	13,064	50 — 99		
—	—	146	35	1,415	1,936	8,974	21,109	37,929	16,340	100 — 199		
—	—	472	103	4,200	6,060	31,377	63,610	117,290	53,194	200 — 499		
—	—	253	43	2,506	3,484	21,020	45,651	77,105	30,596	500 — 1,499		
—	—	34	6	155	40	155	—	—	—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
5	X	1,067	234	9,652	13,808	71,277	157,369	277,093	117,596	TOTAL		
											MFRS. D APPAREILS ELECTRIQUES DIVERS	40
9	36	11	8	91	51	214	618	1,058	468	— 4		
1	X	57	29	486	274	1,258	2,947	5,456	2,479	5 — 14		
2	X	246	122	2,430	1,347	6,100	19,978	32,204	12,279	15 — 49		
4	70	405	223	4,469	2,188	10,769	28,435	53,052	24,110	50 — 99		
—	—	424	157	3,785	2,318	10,972	33,970	56,044	22,823	100 — 199		
—	—	721	283	6,338	3,605	18,031	35,497	71,482	35,110	200 — 499		
—	—	284	175	3,100	3,235	15,236	32,577	75,926	43,557	500 — 999		
—	—	360	165	3,507	525	3,507	5,258	5,851	1,153	SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.		
16	122	2,508	1,162	24,207	13,543	66,087	159,279	301,072	141,980	TOTAL		





### **SUBSECTION 3**

SIZE OF ESTABLISHMENTS, BY SHIPMENTS

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### **SOUS-SECTION 3**

CLASSEMENT DES ÉTABLISSEMENTS SUIVANT LES EXPÉDITIONS





TABLE 10. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENTS, 1949, 1955, 1961 AND 1967

TABEAU 10. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1967

Size group — Tranche de taille	Establish- ments — Établisse- ments	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Proportion of total shipments — Proportion du total des expédi- tions	Establish- ments — Établisse- ments	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Proportion of total shipments — Proportion du total des expédi- tions
	No. — nomb.	\$'000	%	No. — nomb.	\$'000	%
	1949			1955		
\$ — \$ 9,999 .....	16,176	145,908	1.2	9,049	39,196	0.2
10,000- 24,999 .....	4,884	174,899	1.4	6,278	104,285	0.5
25,000- 49,999 .....	4,487	320,878	2.6	5,112	184,847	1.0
50,000- 99,999 .....	3,630	514,922	4.1	4,781	343,513	1.8
100,000- 199,999 .....	3,195	1,000,486	8.0	4,250	608,414	3.1
200,000- 499,999 .....	1,494	1,041,236	8.3	3,970	1,261,917	6.5
500,000- 999,999 .....	1,505	3,164,936	25.4	2,013	1,411,585	7.2
1,000,000- 4,999,999 .....	421	6,116,329	49.0	2,101	4,364,363	22.4
5,000,000- .....				628	11,195,814	57.3
Total .....	35,792	12,479,593	100.0	38,182	19,513,934	100.0
	1961 (1)			1967 (1)		
\$ — \$ 9,999 .....	4,230	22,733	0.1	2,382	13,685	--
10,000- 24,999 .....	5,015	84,047	0.4	4,088	69,701	0.2
25,000- 49,999 .....	4,677	168,079	0.7	4,593	167,970	0.4
50,000- 99,999 .....	4,562	328,307	1.4	3,862	282,192	0.7
100,000- 199,999 .....	4,260	610,675	2.6	4,290	618,025	1.6
200,000- 499,999 .....	4,555	1,462,027	6.2	5,395	1,744,718	4.5
500,000- 999,999 .....	2,400	1,689,457	7.2	3,125	2,231,101	5.7
1,000,000- 4,999,999 .....	2,875	6,123,965	26.1	4,135	8,997,830	23.1
5,000,000- .....	783	12,949,667	55.3	1,397	24,830,168	63.7
Total .....	33,357	23,438,956	100.0	33,267	38,955,389	100.0

(1) Data for 1961 and 1967 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. — Les données de 1961 et de 1967 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

TABLE 11. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PROVINCES, 1967

TABEAU 11. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR PROVINCE, 1967

Province	Under — Moins de \$25,000	\$25,000 to — à \$99,999	\$100,000 — \$499,999	\$500,000 — \$999,999	\$1,000,000 — \$4,999,999	\$5,000,000 or over — et plus	Total
No. — nomb.							
Newfoundland — Terre-Neuve .....	83	58	56	26	40		263
Prince Edward Island — Île-du-Prince-Édouard .....	47	35	40	11	12		145
Nova Scotia — Nouvelle-Écosse .....	248	242	245	65	84	20	904
New Brunswick — Nouveau-Brunswick .....	182	168	176	63	66	21	676
Québec .....	2,090	2,734	3,237	1,073	1,241	397	10,772
Ontario .....	2,130	3,061	3,932	1,313	1,931	709	13,076
Manitoba .....	337	366	396	134	174	37	1,444
Saskatchewan .....	196	250	200	55	61	17	779
Alberta .....	360	557	518	136	168	64	1,803
British Columbia, Yukon and Northwest Territories — Colombie-Britannique, Yukon et Territoires du Nord-Ouest .....	797	984	885	249	362	128	3,405
Canada .....	6,470	8,455	9,685	3,125	4,135	1,397	33,267

TABLE 12. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1967

No.	Province and size group	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dis de propre fabrification	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000		\$'000			
CANADA										
1	\$ —\$ 9,999 .....	2,382	388	80	1,037	1,345	324	4,710	13,685	8,860
2	10,000- 24,999 .....	4,088	3,018	619	7,336	11,084	1,413	26,928	69,701	42,022
3	25,000- 49,999 .....	4,593	8,581	2,377	22,524	36,955	3,846	66,728	167,970	98,451
4	50,000- 99,999 .....	3,662	13,755	5,329	39,414	70,690	5,702	115,496	282,192	162,530
5	100,000- 199,999 .....	4,290	26,770	10,143	76,886	143,989	11,975	280,263	618,025	329,431
6	200,000- 499,999 .....	5,395	62,605	27,932	190,232	361,277	28,782	871,448	1,744,718	854,915
7	500,000- 999,999 .....	3,125	68,749	33,241	216,794	415,342	33,617	1,153,225	2,231,101	1,053,809
8	1,000,000- 4,999,999 .....	4,135	233,783	103,142	712,876	1,478,495	138,514	4,842,928	8,997,830	4,067,226
9	5,000,000- .....	1,397	490,175	77,964	1,211,816	3,349,909	535,606	14,010,059	24,830,168	10,388,452
10	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
11	Total .....	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,005,696
NEWFOUNDLAND										
12	\$ —\$ 9,999 .....	54	14	—	36	41	5	69	264	190
13	10,000- 24,999 .....	29	33	1	72	90	15	185	475	271
14	25,000- 49,999 .....	28	80	2	170	214	42	478	969	490
15	50,000- 99,999 .....	30	190	28	456	610	67	984	2,196	1,135
16	100,000- 199,999 .....	22	167	30	427	561	79	1,639	3,057	1,406
17	200,000- 499,999 .....	34	647	231	1,879	2,618	283	5,651	11,950	5,463
18	500,000- 999,999 .....	26	1,140	185	2,941	4,268	598	9,486	17,765	8,187
19	1,000,000- .....	40	6,040	601	14,406	32,227	8,176	75,488	149,380	69,547
20	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
21	Total .....	263	8,311	1,078	20,386	40,627	9,265	93,980	186,056	86,689
PRINCE EDWARD ISLAND										
22	\$ —\$ 9,999 .....	31	5	—	17	18	5	38	125	82
23	10,000- 24,999 .....	16	17	—	36	42	5	87	230	143
24	25,000- 49,999 .....	18	40	4	93	136	15	266	635	355
25	50,000- 99,999 .....	17	41	13	112	152	32	682	1,161	444
26	100,000- 199,999 .....	20	102	53	315	404	69	1,693	2,848	1,108
27	200,000- 499,999 .....	20	171	55	461	635	134	4,499	6,476	1,852
28	500,000- 999,999 .....	11	256	230	1,086	1,243	149	6,113	8,313	2,185
29	1,000,000- .....	12	562	202	1,575	2,722	458	21,385	31,296	9,334
30	Total .....	145	1,194	557	3,695	5,352	867	34,764	51,083	15,504
NOVA SCOTIA										
31	\$ —\$ 9,999 .....	116	34	1	84	92	19	220	631	396
32	10,000- 24,999 .....	132	188	19	440	520	72	802	2,253	1,403
33	25,000- 49,999 .....	143	485	37	1,115	1,418	152	1,971	5,091	2,913
34	50,000- 99,999 .....	99	494	93	1,232	1,685	163	3,261	7,171	3,736
35	100,000- 199,999 .....	109	1,048	201	2,592	3,657	451	7,383	15,639	8,015
36	200,000- 499,999 .....	136	2,223	751	6,303	8,797	1,171	22,469	43,267	20,223
37	500,000- 999,999 .....	65	1,715	341	4,346	6,880	1,322	27,841	47,060	18,527
38	1,000,000- 4,999,999 .....	84	6,101	1,661	16,624	27,179	4,331	102,906	175,866	69,412
39	5,000,000- .....	20	8,491	1,580	21,062	48,782	7,068	190,887	313,320	116,156
40	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
41	Total .....	904	20,779	4,684	53,797	99,011	14,749	357,738	610,299	240,783
NEW BRUNSWICK										
42	\$ —\$ 9,999 .....	82	24	2	51	57	15	183	465	259
43	10,000- 24,999 .....	100	91	19	224	270	38	706	1,635	901
44	25,000- 49,999 .....	88	252	45	621	870	80	1,364	3,346	1,951
45	50,000- 99,999 .....	80	342	126	980	1,407	166	2,776	5,986	3,218
46	100,000- 199,999 .....	70	560	87	1,379	1,991	350	4,900	9,945	4,833
47	200,000- 499,999 .....	106	1,596	322	4,095	6,072	914	20,452	34,489	14,695
48	500,000- 999,999 .....	63	1,892	523	5,406	7,993	1,157	24,652	44,241	18,581
49	1,000,000- 4,999,999 .....	66	4,524	1,317	12,465	21,052	4,259	86,514	145,980	54,552
50	5,000,000- .....	21	7,342	1,188	19,264	45,784	16,537	201,039	327,811	111,140
51	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
52	Total .....	676	16,623	3,629	44,486	85,495	23,516	342,586	573,897	210,129

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Province et tranche de taille	N°
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added—total activity — Valeur ajoutée—activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication		Total employees — Total des employés							
Number — Nombre	Withdrawals — Re-traits			Number — Nombre	Salaries and wages — Traitements et salaires						
		Male — Hommes	Female — Femmes								
	\$'000	number	— nombre	\$'000			\$'000				
CANADA											
2,238	4,582	125	49	378	642	1,723	5,419	14,717	9,181	\$ - \$ 9,999	1
3,777	13,790	758	536	3,756	4,929	14,840	31,862	76,889	44,289	10,000- 24,999	2
3,689	16,972	2,195	1,536	12,964	14,689	49,918	78,998	185,205	103,365	25,000- 49,999	3
1,930	10,964	4,210	2,544	29,221	25,838	99,911	135,798	309,574	169,798	50,000- 99,999	4
1,105	7,032	8,609	4,115	66,122	49,637	210,111	342,517	700,895	350,191	100,000- 199,999	5
481	3,757	20,636	8,566	176,041	119,739	537,318	1,048,759	1,973,148	908,458	200,000- 499,999	6
89	833	21,943	8,749	200,754	132,682	616,096	1,377,509	2,509,739	1,110,076	500,000- 999,999	7
68	1,256	81,694	30,157	751,081	448,776	2,229,577	5,631,783	9,969,956	4,258,167	1,000,000- 4,999,999	8
—	—	166,998	46,471	1,560,167	781,608	4,910,076	16,169,644	27,522,034	10,940,003	5,000,000-	9
...	...	54,917	19,370	584,620	74,287	584,620	724,475	881,652	156,110	Sièges sociaux, bureaux de vente et unités auxiliaires.	10
13,377	59,187	362,085	122,091	3,385,105	1,652,827	9,254,190	25,546,764	44,143,808	18,049,639	Total	11
TERRE-NEUVE											
52	105	1	1	4	16	45	69	264	190	\$ - \$ 9,999	12
29	78	5	—	20	39	110	195	488	274	10,000- 24,999	13
30	101	19	6	85	107	299	636	1,196	558	25,000- 49,999	14
10	x	29	7	136	254	746	1,086	2,324	1,162	50,000- 99,999	15
2	x	60	24	334	281	895	2,244	3,839	1,586	100,000- 199,999	16
—	—	140	63	1,063	1,081	3,681	7,583	14,197	5,779	200,000- 499,999	17
—	—	229	56	1,275	1,610	5,542	11,682	20,896	9,164	500,000- 999,999	18
—	—	1,214	253	9,755	8,108	41,982	88,959	165,451	71,932	1,000,000-	19
...	...	102	22	947	124	947	13	—	—	Sièges sociaux, bureaux de vente et unités auxiliaires.	20
123	338	1,799	432	13,619	11,620	54,246	112,467	208,655	90,632	Total	21
ÎLE-DU-PRINCE-ÉDOUARD											
29	42	—	—	—	5	18	38	125	82	\$ - \$ 9,999	22
17	56	—	1	1	18	43	121	274	153	10,000- 24,999	23
18	83	10	8	51	62	187	395	828	420	25,000- 49,999	24
12	39	10	4	53	68	204	785	1,273	454	50,000- 99,999	25
14	70	40	12	200	207	603	1,994	3,250	1,201	100,000- 199,999	26
—	—	91	27	491	344	1,126	5,170	7,189	1,885	200,000- 499,999	27
—	—	31	14	215	531	1,458	6,594	8,877	2,263	500,000- 999,999	28
—	—	202	52	1,308	1,018	4,031	26,470	37,541	10,479	1,000,000-	29
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total	30
NOUVELLE-ÉCOSSE											
107	179	2	1	9	38	101	232	645	398	\$ - \$ 9,999	31
116	368	25	20	101	252	621	940	2,433	1,445	10,000- 24,999	32
108	365	61	31	296	614	1,714	2,347	5,594	3,037	25,000- 49,999	33
57	267	97	71	577	755	2,262	3,548	7,613	3,891	50,000- 99,999	34
22	x	232	97	1,460	1,578	5,117	8,812	17,505	8,460	100,000- 199,999	35
2	x	684	206	4,028	3,864	12,825	28,061	50,718	22,053	200,000- 499,999	36
—	—	547	136	3,453	2,739	10,333	33,439	54,927	20,666	500,000- 999,999	37
—	—	1,713	413	11,403	9,888	38,583	130,365	207,107	73,641	1,000,000- 4,999,999	38
—	—	2,170	515	17,363	12,756	66,145	207,586	332,133	118,225	5,000,000-	39
...	...	432	109	4,028	541	4,028	224	218	—	Sièges sociaux, bureaux de vente et unités auxiliaires.	40
412	1,307	5,963	1,599	42,718	33,025	141,729	415,553	678,895	251,812	Total	41
NOUVEAU-BRUNSWICK											
80	131	4	1	13	31	70	225	524	276	\$ - \$ 9,999	42
92	267	18	14	78	142	348	789	1,746	930	10,000- 24,999	43
60	257	32	36	211	365	1,081	1,646	3,698	2,021	25,000- 49,999	44
31	x	87	45	483	600	1,889	3,156	6,527	3,382	50,000- 99,999	45
18	88	172	107	1,054	926	3,045	6,342	11,717	5,165	100,000- 199,999	46
6	x	498	152	3,111	2,568	9,182	27,472	43,525	16,926	200,000- 499,999	47
—	—	542	122	3,417	3,079	11,410	30,079	50,581	19,481	500,000- 999,999	48
1	x	1,365	418	9,130	7,624	30,182	103,156	166,329	57,895	1,000,000- 4,999,999	49
—	—	1,591	338	12,089	10,459	57,873	221,979	352,854	114,410	5,000,000-	50
...	...	733	243	6,326	976	6,326	1,396	2,338	953	Sièges sociaux, bureaux de vente et unités auxiliaires.	51
288	933	5,042	1,476	35,911	26,770	121,406	396,241	639,838	221,440	Total	52



TABLE 12. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1967 - Continued

No.	Province and size group	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000		\$'000			
QUEBEC										
53	\$ —\$ 9,999 .....	823	120	31	361	449	104	1,629	4,609	2,910
54	10,000- 24,999 .....	1,267	955	244	2,420	3,404	400	8,501	21,409	12,628
55	25,000- 49,999 .....	1,464	2,719	1,142	7,944	11,769	1,041	21,612	53,510	30,863
56	50,000- 99,999 .....	1,270	4,408	2,939	15,125	23,849	1,650	38,985	92,997	52,789
57	100,000- 199,999 .....	1,402	8,408	4,975	27,747	46,537	3,452	93,393	201,068	105,292
58	200,000- 499,999 .....	1,835	20,803	12,722	70,705	120,827	8,479	304,876	596,134	284,327
59	500,000- 999,999 .....	1,073	23,440	15,546	83,259	142,584	10,217	411,822	768,611	348,927
60	1,000,000- 4,999,999 .....	1,241	70,912	38,061	234,003	437,727	37,804	1,432,740	2,609,072	1,157,497
61	5,000,000- .....	397	138,451	26,532	355,260	909,624	159,683	3,621,685	6,619,019	2,860,663
62	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
63	Total .....	10,772	270,216	102,192	796,825	1,696,769	222,829	5,935,243	10,966,429	4,855,896
ONTARIO										
64	\$ —\$ 9,999 .....	673	89	26	227	308	85	1,447	4,143	2,718
65	10,000- 24,999 .....	1,457	949	203	2,298	3,656	474	9,684	24,918	15,030
66	25,000- 49,999 .....	1,671	2,862	705	7,313	12,739	1,359	24,454	61,092	35,782
67	50,000- 99,999 .....	1,390	4,770	1,306	12,604	24,756	1,918	40,955	101,521	59,482
68	100,000- 199,999 .....	1,733	10,681	3,367	29,437	59,198	4,611	110,980	251,511	137,270
69	200,000- 499,999 .....	2,199	24,782	10,338	74,014	151,198	11,603	344,027	713,384	363,187
70	500,000- 999,999 .....	1,313	27,491	13,002	86,233	176,150	13,313	459,504	933,257	464,913
71	1,000,000- 4,999,999 .....	1,931	107,128	52,195	336,492	721,898	59,229	2,229,070	4,289,034	2,028,424
72	5,000,000- .....	709	268,847	42,365	662,097	1,880,777	259,883	7,762,112	13,880,836	5,925,249
73	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
74	Total .....	13,076	447,599	123,507	1,210,715	3,030,681	352,475	10,982,235	20,259,696	9,032,055
MANITOBA										
75	\$ —\$ 9,999 .....	141	17	8	53	65	15	266	805	521
76	10,000- 24,999 .....	196	151	35	381	570	79	1,285	3,361	1,984
77	25,000- 49,999 .....	200	335	83	857	1,436	201	2,895	7,219	4,201
78	50,000- 99,999 .....	166	566	229	1,628	3,004	253	4,921	12,362	6,967
79	100,000- 199,999 .....	181	1,104	528	3,397	6,003	556	12,565	26,176	13,324
80	200,000- 499,999 .....	215	2,210	1,702	8,076	14,002	1,044	34,903	67,416	31,960
81	500,000- 999,999 .....	134	2,987	1,508	9,361	17,849	1,692	50,579	95,898	44,108
82	1,000,000- 4,999,999 .....	174	8,851	3,918	26,595	54,301	5,558	207,175	371,980	161,067
83	5,000,000- .....	37	9,397	1,315	23,268	57,736	12,034	323,528	494,512	160,791
84	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
85	Total .....	1,444	25,618	9,326	73,617	154,965	21,433	638,117	1,079,730	424,923
SASKATCHEWAN										
86	\$ —\$ 9,999 .....	81	14	1	33	43	14	108	366	249
87	10,000- 24,999 .....	115	112	14	255	380	57	676	1,992	1,265
88	25,000- 49,999 .....	148	299	65	750	1,267	175	1,999	5,441	3,293
89	50,000- 99,999 .....	102	369	89	955	1,750	189	2,813	7,388	4,401
90	100,000- 199,999 .....	99	557	121	1,419	2,686	357	6,937	13,888	6,614
91	200,000- 499,999 .....	101	1,152	103	2,648	5,397	889	19,568	34,236	14,060
92	500,000- 999,999 .....	55	1,143	197	2,726	5,998	788	19,375	37,002	17,630
93	1,000,000- 4,999,999 .....	61	2,705	455	6,665	15,809	2,649	78,838	141,460	59,843
94	5,000,000- .....	17	2,648	178	6,163	18,161	5,011	175,173	237,808	58,632
95	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
96	Total .....	779	8,999	1,223	21,612	51,491	10,130	305,487	479,582	165,986

TABLEAU 12. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1967 — suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE										Province et tranche de taille	N°
Working owners and partners — Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication		Total employees — Total des employés							
Number — Nombre	With- drawals — Re- traits	Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires					
	\$'000	number - nombre		\$'000			\$'000				
QUÉBEC											
771	1,520	40	12	100	203	549	1,785	4,854	2,999	\$ - \$ 9,999	53
1,175	4,102	264	86	927	1,549	4,331	9,835	23,186	13,079	10,000- 24,999	54
1,206	5,290	726	270	3,421	4,857	15,190	25,081	58,094	31,984	25,000- 49,999	55
712	3,839	1,400	627	8,351	9,374	32,200	44,361	100,276	54,724	50,000- 99,999	56
456	2,885	2,932	1,095	20,011	17,410	66,548	110,561	223,064	110,028	100,000- 199,999	57
240	1,708	7,055	2,561	55,812	43,141	176,639	353,636	656,720	297,545	200,000- 499,999	58
47	377	7,065	2,766	63,072	48,817	205,656	473,281	844,224	363,300	500,000- 999,999	59
15	219	23,060	8,067	206,897	140,100	644,624	1,650,671	2,871,993	1,202,833	1,000,000- 4,999,999	60
—	—	51,408	13,513	458,331	229,904	1,367,956	4,250,407	7,342,668	2,952,649	5,000,000-	61
...	...	21,966	7,367	225,827	29,333	225,827	232,494	294,687	59,103	Sièges sociaux, bureaux de vente et unités auxiliaires.	62
4,622	19,940	115,916	36,364	1,042,751	524,688	2,739,520	7,152,112	12,419,765	5,088,243	Total .....	63
ONTARIO											
640	1,454	34	19	117	168	425	1,731	4,542	2,832	\$ - \$ 9,999	64
1,418	5,409	222	186	1,314	1,560	4,970	11,595	27,924	16,123	10,000- 24,999	65
1,471	7,074	677	608	4,601	4,852	17,340	29,539	68,227	37,777	25,000- 49,999	66
766	4,691	1,492	970	11,265	8,538	36,021	49,764	113,182	62,500	50,000- 99,999	67
470	3,178	3,344	1,826	28,486	19,218	87,684	140,032	290,366	147,239	100,000- 199,999	68
184	1,598	8,196	4,010	78,447	47,326	229,644	419,788	811,324	386,259	200,000- 499,999	69
38	400	9,288	4,109	92,546	53,890	268,697	562,903	1,058,694	488,771	500,000- 999,999	70
44	752	41,805	17,310	406,838	218,438	1,128,736	2,627,333	4,795,018	2,142,180	1,000,000- 4,999,999	71
—	—	91,697	27,423	893,835	430,332	2,774,612	9,082,558	15,606,916	6,354,617	5,000,000-	72
...	...	24,499	9,406	274,054	33,905	274,054	419,386	511,740	94,657	Sièges sociaux, bureaux de vente et unités auxiliaires.	73
5,031	24,557	181,254	65,867	1,791,502	818,227	4,822,183	13,344,630	23,287,934	9,732,956	Total .....	74
MANITOBA											
141	277	9	3	27	37	92	281	828	529	\$ - \$ 9,999	75
181	643	37	42	199	265	769	1,706	3,957	2,159	10,000- 24,999	76
161	715	102	96	671	616	2,107	3,419	8,001	4,460	25,000- 49,999	77
83	473	184	150	1,414	1,129	4,418	5,326	12,856	7,053	50,000- 99,999	78
27	128	362	178	2,933	2,172	8,935	14,980	29,449	14,192	100,000- 199,999	79
18	150	741	345	5,983	4,998	19,985	41,581	75,891	33,723	200,000- 499,999	80
—	—	1,093	472	9,272	6,060	27,122	64,537	114,513	48,252	500,000- 999,999	81
—	—	3,379	1,093	28,395	17,241	82,696	237,193	405,689	164,711	1,000,000- 4,999,999	82
—	—	3,427	893	26,104	15,032	83,840	346,724	521,818	165,159	5,000,000-	83
...	...	1,395	380	11,349	1,775	11,349	3,212	3,937	745	Sièges sociaux, bureaux de vente et unités auxiliaires.	84
611	2,386	10,729	3,652	86,346	49,325	241,311	718,959	1,176,941	440,984	Total .....	85
SASKATCHEWAN											
78	131	6	—	13	21	56	121	382	253	\$ - \$ 9,999	86
91	356	27	24	136	177	516	781	2,161	1,328	10,000- 24,999	87
114	493	78	68	496	510	1,763	2,392	6,031	3,490	25,000- 49,999	88
33	190	116	88	858	662	2,608	3,151	7,824	4,504	50,000- 99,999	89
20	94	218	131	1,620	1,027	4,307	9,233	17,173	7,600	100,000- 199,999	90
7	52	483	143	3,532	1,881	8,929	23,921	39,668	15,116	200,000- 499,999	91
—	—	546	143	4,110	2,029	10,108	26,929	46,553	19,762	500,000- 999,999	92
—	—	1,375	404	10,235	4,939	26,044	90,030	154,798	61,944	1,000,000- 4,999,999	93
—	—	768	168	6,678	3,762	24,839	184,979	249,277	60,276	5,000,000-	94
...	...	484	119	4,387	603	4,387	1,315	1,488	232	Sièges sociaux, bureaux de vente et unités auxiliaires.	95
343	1,315	4,101	1,288	32,066	15,611	83,558	342,852	525,355	174,505	Total .....	96

TABLE 12. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1967 - Concluded

No.	Province and size group	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Mon- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
	<u>ALBERTA</u>									
97	\$ —\$ 9,999 .....	114	21	4	59	81	18	224	650	458
98	10,000- 24,999 .....	246	167	24	383	644	81	1,601	4,284	2,633
99	25,000- 49,999 .....	301	572	113	1,408	2,514	286	4,235	11,145	6,786
100	50,000- 99,999 .....	256	951	188	2,367	4,755	451	7,894	18,933	10,700
101	100,000- 199,999 .....	236	1,399	262	3,483	7,181	733	15,661	34,048	17,650
102	200,000- 499,999 .....	282	3,181	622	7,969	16,719	1,625	44,800	87,642	41,571
103	500,000- 999,999 .....	136	3,001	520	7,526	16,165	1,515	51,214	97,160	45,157
104	1,000,000- 4,999,999 .....	168	8,603	1,489	21,082	49,741	5,981	205,524	361,878	152,806
105	5,000,000- .....	64	10,796	1,976	27,479	74,049	14,015	633,716	939,245	296,459
106	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
107	Total .....	1,803	28,691	5,198	71,755	171,848	24,706	964,870	1,554,985	574,219
	<u>BRITISH COLUMBIA, YUKON AND NORTHWEST TERRITORIES</u>									
108	\$ —\$ 9,999 .....	267	50	7	117	192	43	528	1,627	1,077
109	10,000- 24,999 .....	530	355	60	827	1,510	192	3,400	9,143	5,764
110	25,000- 49,999 .....	532	937	181	2,253	4,591	495	7,454	19,521	11,816
111	50,000- 99,999 .....	452	1,624	318	3,956	8,723	812	12,224	32,476	19,660
112	100,000- 199,999 .....	418	2,744	519	6,689	15,771	1,317	25,111	59,846	33,919
113	200,000- 499,999 .....	467	5,840	1,086	14,082	35,013	2,640	70,201	149,725	77,578
114	500,000- 999,999 .....	249	5,684	1,189	13,910	36,212	2,866	92,640	181,793	85,593
115	1,000,000- 4,999,999 .....	362	21,200	3,282	49,295	136,895	16,509	451,240	814,486	344,795
116	5,000,000- .....	128	41,360	2,791	90,898	293,940	54,936	1,053,967	1,925,016	819,310
117	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
118	Total .....	3,405	79,794	9,433	182,028	532,845	79,809	1,716,766	3,193,633	1,399,512



TOTAL ACTIVITY - ACTIVITÉ TOTALE											
Working owners and partners — Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres recettes	Value added - total activity — Valeur ajoutée - activité totale	Province and tranche de taille	N°
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés						
		Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires					
Number — Nombre	With- drawals — Re- traits										
	\$'000	number - nombre		\$'000			\$'000				
<u>ALBERTA</u>											
103	228	9	1	18	35	99	276	721	476	\$	- \$ 9,999
218	830	46	46	290	283	934	2,044	4,904	2,814		10,000- 24,999
196	1,028	166	131	1,000	982	3,514	5,059	12,433	7,250		25,000- 49,999
83	453	270	176	2,032	1,585	6,787	10,213	22,075	11,520		50,000- 99,999
36	215	472	231	3,536	2,364	10,717	18,203	37,500	18,586		100,000- 199,999
13	119	1,022	319	7,999	5,144	24,718	58,156	104,954	45,501		200,000- 499,999
2	x	1,124	291	8,772	4,936	24,937	62,497	111,986	48,801		500,000- 999,999
3	x	2,988	705	23,908	13,785	73,649	238,634	400,918	159,267		1,000,000- 4,999,999
—	—	4,754	1,060	38,875	18,586	112,924	678,487	992,712	305,150		5,000,000- .....
...	...	1,529	339	14,046	1,868	14,046	453	369	— 83		Sièges sociaux, bureaux de vente et unités auxiliaires.
654	3,065	12,380	3,299	100,477	49,568	272,325	1,074,021	1,688,571	599,283		Total .....
<u>COLOMBIE-BRITANNIQUE, YUKON ET TERRITOIRES DU NORD-OUEST</u>											
237	513	20	11	77	88	269	662	1,831	1,145	\$	- \$ 9,999
440	1,683	114	115	690	644	2,199	3,855	9,817	5,984		10,000- 24,999
325	1,566	324	282	2,132	1,724	8,483	8,483	21,102	12,368		25,000- 49,999
143	835	525	406	4,053	2,873	12,776	14,409	35,622	20,607		50,000- 99,999
40	257	777	414	6,488	4,454	22,259	30,116	67,032	36,134		100,000- 199,999
11	75	1,726	740	15,576	9,392	50,589	83,390	168,962	83,672		200,000- 499,999
2	x	1,478	640	14,622	8,991	50,834	105,569	198,488	89,616		500,000- 999,999
5	x	5,117	1,540	48,555	31,139	185,449	498,065	871,411	355,464		1,000,000- 4,999,999
—	—	10,659	2,463	101,549	57,273	395,489	1,137,833	2,017,357	827,340		5,000,000- .....
...	...	3,777	1,385	43,654	5,162	43,654	65,981	66,875	518		Sièges sociaux, bureaux de vente et unités auxiliaires.
1,203	5,055	24,517	7,996	237,396	121,740	770,240	1,948,364	3,458,498	1,432,848		Total .....

TABLE 13. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT. 1967

No.	Industry group and shipments per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
1 WOOD INDUSTRIES										
2	\$ — \$ 9,999	761	173	—	484	607	137	1,127	3,423	2,201
3	10,000 — 24,999	565	717	1	1,523	2,068	276	3,668	9,405	5,439
4	25,000 — 199,999	1,332	8,379	162	18,229	30,820	3,273	46,141	107,341	58,961
5	200,000 — 499,999	477	9,411	347	21,234	37,810	3,707	77,157	151,545	72,720
6	500,000 — 4,999,999	609	37,116	2,222	85,337	181,059	17,600	476,015	867,284	377,802
7	5,000,000 —	49	18,268	632	38,573	112,211	6,314	308,584	536,641	216,160
8	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
9	TOTAL	3,793	74,064	3,364	165,380	364,575	31,307	912,692	1,675,642	733,283
10 FURNITURE AND FIXTURE INDUSTRIES										
11	\$ — \$ 9,999	319	19	1	39	50	8	803	2,005	1,197
12	10,000 — 49,999	952	1,279	140	2,894	4,644	299	9,792	23,775	13,868
13	50,000 — 99,999	251	1,142	171	2,683	5,104	277	7,486	18,121	10,477
14	100,000 — 199,999	190	1,669	186	3,846	7,396	356	12,249	27,675	15,230
15	200,000 — 499,999	263	4,553	759	11,234	20,782	925	39,010	82,433	43,261
16	500,000 — 999,999	149	5,180	965	13,209	25,183	918	52,889	107,781	54,442
17	1,000,000 — 4,999,999	162	14,304	2,121	35,433	68,667	2,682	150,144	310,116	158,201
18	5,000,000 —	10	2,740	607	6,933	15,506	602	30,191	68,291	38,109
19	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
20	TOTAL	2,296	30,886	4,950	76,272	147,331	6,067	302,565	640,196	334,784
21 PRIMARY METAL INDUSTRIES										
22	\$ — \$ 9,999	6	2	—	4	5	1	19	41	22
23	10,000 — 24,999	21	25	—	48	71	10	144	355	207
24	25,000 — 199,999	85	588	14	1,230	2,492	164	2,884	7,306	4,292
25	200,000 — 499,999	73	1,442	45	3,191	6,793	530	10,490	23,992	13,003
26	500,000 — 999,999	47	1,912	121	4,408	9,432	760	14,117	34,672	20,212
27	1,000,000 —	183	81,685	950	174,184	523,177	130,490	1,517,030	2,986,171	1,345,873
28	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
29	TOTAL	415	85,654	1,130	183,065	541,970	131,955	1,544,684	3,052,537	1,383,609
30 METAL FABRICATING INDUSTRIES										
31	\$ — \$ 9,999	197	45	—	89	123	39	395	1,346	928
32	10,000 — 24,999	406	358	7	729	1,231	174	2,282	6,917	4,491
33	25,000 — 49,999	578	1,366	31	2,855	5,574	466	6,997	21,415	14,043
34	50,000 — 99,999	519	2,438	78	5,201	11,690	715	12,932	38,509	25,085
35	100,000 — 199,999	612	4,973	229	10,969	25,022	1,496	31,952	87,354	54,114
36	200,000 — 499,999	714	11,286	905	26,092	61,249	3,284	91,743	229,343	135,532
37	500,000 — 999,999	391	11,418	1,237	27,420	64,745	3,355	121,612	277,016	153,382
38	1,000,000 — 4,999,999	427	30,569	3,742	73,394	178,424	10,071	445,951	904,527	454,292
39	5,000,000 —	112	32,556	1,878	73,506	211,621	11,113	596,965	1,165,639	562,683
40	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
41	TOTAL	3,956	95,009	8,107	220,255	559,680	30,712	1,310,830	2,732,066	1,404,551
42 MACHINERY INDUSTRIES										
43	\$ — \$ 9,999	9	5	—	7	13	2	21	56	48
44	10,000 — 49,999	78	139	1	283	556	42	923	2,327	1,472
45	50,000 — 199,999	147	949	32	2,046	4,335	240	8,441	17,973	9,906
46	200,000 — 999,999	274	4,743	191	10,556	25,568	1,399	62,871	130,480	67,601
47	1,000,000 — 4,999,999	182	13,446	545	30,134	76,022	3,263	207,860	418,255	209,542
48	5,000,000 —	62	26,358	1,097	59,640	166,726	6,286	499,144	947,784	448,410
49	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
50	TOTAL	752	45,640	1,866	102,665	273,220	11,232	779,260	1,516,875	736,978

TABLEAU 13. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1967

TOTAL ACTIVITY — ACTIVITÉ TOTALE											Groupe d'industries et expédition par établissement	No
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale			
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
					Number — Nombre	Salaries and wages — Traitements et salaires						
										Male — Hommes		
Number — Nombre	With- drawals — Re- traits											
		\$'000	number — nombre	\$'000			\$'000					
INDUSTRIE DU BOIS												1
765	1,004	17	—	38	190	645	1,288	3,656	2,274	\$	— \$ 9,999	2
570	1,493	56	8	172	782	2,240	4,093	10,061	5,670	10,000	— 24,999	3
840	3,322	924	272	5,563	9,737	36,383	53,705	117,278	61,380	25,000	— 199,999	4
37	X	1,343	343	9,778	11,444	47,588	88,281	165,261	75,697	200,000	— 499,999	5
12	X	4,793	1,137	41,915	45,268	222,974	517,638	916,651	386,117	500,000	— 4,999,999	6
—	—	2,150	411	20,582	21,461	132,793	336,522	568,181	219,934	5,000,000	—	7
—	—	628	363	8,569	991	8,569	2,949	2,824	117—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		8
2,224	6,277	9,911	2,534	86,617	89,873	451,192	1,004,475	1,783,911	750,956	TOTAL		9
INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT												10
318	719	5	—	10	25	60	824	2,035	1,205	\$	— \$ 9,999	11
977	4,039	134	40	624	1,593	5,268	10,348	24,521	14,059	10,000	— 49,999	12
161	882	218	74	1,366	1,605	6,470	8,335	19,223	10,730	50,000	— 99,999	13
58	381	293	142	2,222	2,290	9,618	13,620	29,635	15,837	100,000	— 199,999	14
24	189	868	320	7,150	6,500	27,931	41,592	85,654	43,987	200,000	— 499,999	15
5	48	820	409	8,950	7,374	34,133	57,712	113,920	55,967	500,000	— 999,999	16
4	93	2,438	1,125	25,562	19,988	94,228	163,969	325,158	159,569	1,000,000	— 4,999,999	17
—	—	710	323	7,381	4,380	22,887	33,376	71,913	38,575	5,000,000	—	18
—	—	117	23	1,237	140	1,237	48	—	48—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		19
1,547	6,350	5,603	2,456	54,502	43,895	201,833	329,825	672,058	339,881	TOTAL		20
INDUSTRIE METALLIQUE PRIMAIRE												21
3	X	2	—	5	4	10	19	41	22	\$	— \$ 9,999	22
21	69	4	1	15	30	86	144	359	211	10,000	— 24,999	23
30	148	98	30	705	730	3,197	3,178	7,695	4,389	25,000	— 199,999	24
1	X	231	74	2,169	1,792	8,962	11,649	25,440	13,301	200,000	— 499,999	25
—	—	248	98	2,336	2,379	11,768	16,789	37,541	20,415	500,000	— 999,999	26
—	—	18,779	3,276	176,002	104,690	699,179	1,872,775	3,371,151	1,371,439	1,000,000	—	27
—	—	2,215	1,105	31,478	3,320	31,478	16,376	15,316	1,049—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		28
55	227	21,577	4,584	212,711	112,945	754,681	1,920,929	3,457,543	1,408,728	TOTAL		29
INDUSTRIE DES PRODUITS METALLIQUES												30
178	522	7	—	18	52	141	466	1,437	949	\$	— \$ 9,999	31
344	1,485	75	15	359	455	1,591	2,891	7,800	4,767	10,000	— 24,999	32
427	2,255	273	86	1,504	1,756	7,078	7,896	22,655	14,384	25,000	— 49,999	33
193	1,366	532	211	3,794	3,259	15,484	15,759	42,317	26,098	50,000	— 99,999	34
107	840	1,153	436	9,614	6,791	34,636	38,670	96,188	56,375	100,000	— 199,999	35
27	273	2,549	972	24,770	15,712	86,019	109,410	253,212	141,696	200,000	— 499,999	36
5	103	2,688	924	27,947	16,267	92,692	147,314	307,972	158,429	500,000	— 999,999	37
7	92	8,990	2,920	83,993	46,221	262,417	537,043	1,015,566	475,280	1,000,000	— 4,999,999	38
—	—	9,894	2,700	90,930	47,028	302,551	667,375	1,262,540	586,964	5,000,000	—	39
—	—	1,309	382	15,030	1,691	15,030	978	—	978—	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		40
1,288	6,936	27,470	8,646	257,958	139,232	817,639	1,527,802	3,009,686	1,463,965	TOTAL		41
INDUSTRIE DE LA MACHINERIE												42
5	X	3	2	15	10	28	23	60	50	\$	— \$ 9,999	43
40	168	56	16	340	212	896	1,289	2,985	1,764	10,000	— 49,999	44
18	113	284	117	2,266	1,382	6,602	10,632	21,545	11,199	50,000	— 199,999	45
7	X	1,745	613	16,620	7,292	42,188	85,247	160,283	75,582	200,000	— 999,999	46
5	145	5,757	1,789	51,345	21,537	127,367	270,107	508,741	238,340	1,000,000	— 4,999,999	47
—	—	10,050	2,823	92,728	40,328	259,454	617,652	1,238,895	624,529	5,000,000	—	48
—	—	7,037	1,373	68,560	8,410	68,560	12,516	27,439	16,446	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		49
75	515	24,932	6,733	231,875	79,171	505,095	997,465	1,959,946	967,909	TOTAL		50



TABLE 13. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1967 - Continued

No.	Industry group and shipments per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combust- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- disées de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
1 TRANSPORTATION EQUIPMENT INDUSTRIES										
2	\$ —\$ 9,999	37	17	—	29	39	6	81	258	182
3	10,000 — 24,999	114	129	—	249	426	42	792	1,999	1,358
4	25,000 — 49,999	87	191	5	404	700	48	1,325	3,142	1,895
5	50,000 — 99,999	74	358	14	771	1,435	77	2,340	5,329	2,950
6	100,000 — 199,999	98	808	57	1,784	3,793	184	6,398	14,186	8,065
7	200,000 — 499,999	129	2,186	150	4,857	10,617	487	19,669	41,652	21,495
8	500,000 — 999,999	74	2,314	435	5,753	12,509	559	26,142	53,434	27,605
2	1,000,000 —	239	97,122	5,654	221,492	636,903	31,306	2,818,955	4,600,876	1,769,284
3	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
4	TOTAL	852	103,125	6,315	235,338	666,422	32,709	2,875,703	4,720,876	1,832,835
5 ELECTRICAL PRODUCTS INDUSTRIES										
6	\$ —\$ 9,999	12	3	—	6	10	2	26	77	52
7	10,000 — 49,999	50	73	9	166	296	24	625	1,481	901
8	50,000 — 99,999	40	125	60	379	670	45	1,306	2,916	1,651
9	100,000 — 499,999	175	1,258	1,239	5,170	8,810	466	22,807	46,153	23,294
10	500,000 — 999,999	90	1,489	1,490	6,188	11,170	529	32,987	65,053	31,887
11	1,000,000 — 4,999,999	195	11,077	8,636	40,963	80,985	4,022	240,304	461,754	221,805
12	5,000,000 —	105	37,344	15,506	110,074	275,476	12,301	888,236	1,735,085	827,219
13	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
14	TOTAL	667	51,369	26,940	162,947	377,416	17,389	1,186,291	2,312,519	1,106,808
15 NON-METALLIC MINERAL PRODUCTS INDUSTRIES										
16	\$ —\$ 9,999	64	16	1	34	43	8	133	390	256
17	10,000 — 24,999	101	111	6	231	353	50	619	1,785	1,137
18	25,000 — 49,999	135	334	7	675	1,132	164	1,823	4,990	2,907
19	50,000 — 99,999	149	640	39	1,406	2,557	404	4,245	10,710	6,372
20	100,000 — 499,999	472	5,275	304	12,373	24,766	5,727	51,567	119,182	62,568
21	500,000 — 4,999,999	321	15,730	676	36,985	90,245	27,586	210,058	504,983	270,329
22	5,000,000 —	49	12,705	1,623	32,737	88,108	30,930	144,811	440,173	271,738
23	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
24	TOTAL	1,291	34,811	2,656	84,440	207,204	64,868	413,257	1,082,213	615,308
25 FOOD AND BEVERAGE INDUSTRIES										
26	\$ —\$ 9,999	203	26	12	72	88	55	552	1,246	708
27	10,000 — 24,999	737	284	115	808	1,085	487	6,305	12,986	6,351
28	25,000 — 49,999	1,000	1,030	295	2,790	4,074	1,289	18,494	36,604	17,101
29	50,000 — 99,999	1,748	5,426	1,752	15,281	23,766	5,627	113,900	193,413	75,222
30	100,000 — 499,999	1,214	8,227	2,846	23,688	38,512	8,800	260,550	392,734	126,474
31	500,000 — 999,999	660	9,160	3,274	26,942	44,948	9,639	308,075	472,124	156,484
32	1,000,000 — 4,999,999	850	30,364	12,689	91,863	168,839	28,409	1,230,960	1,877,700	622,881
33	5,000,000 —	325	49,080	17,592	141,802	344,572	40,883	2,911,563	4,442,462	1,511,612
34	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
35	TOTAL	6,737	103,597	38,575	303,247	625,884	95,189	4,850,398	7,429,270	2,516,832
36 TOBACCO PRODUCTS INDUSTRIES										
37	\$ —\$ 9,999	—	—	—	—	—	—	—	—	—
38	10,000 — 4,999,999	15	218	188	860	1,605	146	6,589	12,995	5,875
39	5,000,000 —	19	3,625	3,842	14,845	38,416	1,519	316,354	480,264	176,493
40	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
41	TOTAL	34	3,843	4,030	15,704	40,021	1,665	322,943	493,260	182,369
42 RUBBER INDUSTRIES										
43	\$ —\$ 24,999	9	9	3	25	42	2	54	146	142
44	25,000 — 49,999	7	14	6	44	75	9	81	263	175
45	50,000 — 99,999	6	18	5	46	95	8	196	428	274
46	100,000 — 199,999	7	43	—	89	206	16	468	1,085	605
47	200,000 — 499,999	16	209	101	646	1,263	129	2,063	5,107	3,030
48	500,000 — 999,999	10	218	74	637	1,348	118	2,911	6,822	3,840
49	1,000,000 — 4,999,999	22	1,545	604	4,595	9,433	894	24,110	50,222	26,169
50	5,000,000 —	30	12,473	3,068	33,648	85,182	6,763	240,604	520,283	272,729
51	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
52	TOTAL	107	14,529	3,861	39,732	97,644	7,938	270,487	584,357	306,962

TOTAL ACTIVITY — ACTIVITÉ TOTALE												
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue — Valeur totale des expéditions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale	Groupe d'industries et expédition par établissement	No	
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
					Number — Nombre	Salaries and wages — Traitements et salaires						
												Male — Hommes
Number — Nombre	Withdrawals — Re-traités											
	\$'000	number — nombre		\$'000			\$'000					
INDUSTRIE DU MATERIEL DE TRANSPORT												1
29	69	4	2	18	23	57	93	274	186	\$ — \$ 9,999	2	
104	368	33	11	160	173	586	984	2,303	1,468	10,000 — 24,999	3	
78	334	29	12	148	237	848	1,476	3,355	1,965	25,000 — 49,999	4	
39	214	60	22	429	454	1,864	2,788	6,083	3,260	50,000 — 99,999	5	
21	123	156	68	1,292	1,089	5,085	7,425	15,368	8,274	100,000 — 199,999	6	
3	23	427	144	3,680	2,907	14,298	22,587	45,793	22,727	200,000 — 499,999	7	
—	—	445	164	4,334	3,358	16,843	31,630	60,661	29,301	500,000 — 999,999	8	
4	60	29,112	6,791	275,544	138,679	912,447	3,557,409	5,463,465	1,914,092	1,000,000 —	9	
—	—	2,637	658	27,305	3,295	27,305	232,188	303,771	70,630	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	3	
278	1,191	32,903	7,872	312,910	150,215	979,333	3,856,580	5,901,074	2,051,904	TOTAL	4	
IND. DES APPAREILS & DU MATERIEL ELECT.												5
9	26	—	1	3	4	12	34	88	54	\$ — \$ 9,999	6	
14	61	43	13	244	138	539	762	1,652	935	10,000 — 49,999	7	
5	24	54	23	406	262	1,076	1,742	3,521	1,820	50,000 — 99,999	8	
14	104	649	316	6,127	3,462	14,937	29,203	54,540	25,689	100,000 — 499,999	9	
—	—	629	321	6,417	3,929	17,587	41,686	76,133	34,131	500,000 — 999,999	10	
4	70	4,989	2,058	47,761	26,760	128,745	287,023	519,732	233,520	1,000,000 — 4,999,999	11	
—	—	20,328	5,698	183,345	78,876	458,821	1,067,865	1,964,090	875,143	5,000,000 —	12	
—	—	11,027	3,103	96,867	14,130	96,867	113,711	164,188	46,584	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	13	
46	284	37,719	11,533	341,168	127,561	718,584	1,542,026	2,783,943	1,217,877	TOTAL	14	
IND. DES PRODUITS MINERAUX NON METALLIQUES												15
58	139	8	—	21	25	65	140	424	284	\$ — \$ 9,999	16	
92	304	22	4	80	143	433	677	1,872	1,174	10,000 — 24,999	17	
73	368	71	20	344	432	1,476	1,977	5,253	3,018	25,000 — 49,999	18	
54	311	151	49	954	879	3,510	4,894	11,640	6,633	50,000 — 99,999	19	
28	212	1,158	324	9,280	7,061	34,046	59,028	130,286	66,245	100,000 — 499,999	20	
—	—	4,087	945	33,855	21,438	124,100	242,189	547,118	280,577	500,000 — 4,999,999	21	
—	—	2,995	754	25,602	18,077	113,709	169,028	468,917	275,964	5,000,000 —	22	
—	—	2,305	916	24,141	3,221	24,141	39,852	46,591	6,611	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	23	
305	1,334	10,797	3,012	94,278	51,276	301,482	517,784	1,212,102	640,501	TOTAL	24	
INDUSTRIE DES ALIMENTS ET BOISSONS												25
193	356	16	18	63	72	151	757	1,527	783	\$ — \$ 9,999	26	
716	2,248	220	304	1,221	923	2,306	8,416	15,702	6,956	10,000 — 24,999	27	
962	3,816	581	790	3,650	2,696	7,724	23,898	43,474	18,582	25,000 — 49,999	28	
1,040	5,039	3,330	1,813	19,100	12,321	42,866	149,078	235,308	82,087	50,000 — 199,999	29	
257	1,642	5,552	1,665	34,193	18,290	72,705	332,874	477,407	139,033	200,000 — 499,999	30	
48	325	6,159	1,388	40,286	19,981	85,234	385,827	563,159	170,475	500,000 — 999,999	31	
18	196	19,026	4,323	136,250	66,402	305,089	1,447,205	2,133,010	661,182	1,000,000 — 4,999,999	32	
—	—	25,909	6,012	207,175	98,593	551,747	3,213,537	4,788,855	1,557,417	5,000,000 —	33	
—	—	7,226	2,244	72,556	9,470	72,556	116,246	124,622	7,959	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	34	
3,254	13,621	68,019	18,557	514,493	228,748	1,140,377	5,677,838	8,383,065	2,644,474	TOTAL	35	
INDUSTRIE DU TABAC												36
—	—	—	—	—	—	—	—	—	—	\$ — \$ 9,999	37	
3	X	93	29	742	528	2,347	6,794	13,391	5,904	10,000 — 4,999,999	38	
—	—	868	377	9,470	8,712	47,886	317,024	480,974	176,526	5,000,000 —	39	
—	—	965	350	9,546	1,315	9,546	1,811	3,163	1,555	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	40	
3	X	1,926	756	19,758	10,555	59,779	325,629	497,527	183,986	TOTAL	41	
INDUSTRIE DU CAOUTCHOUC												42
5	15	4	1	24	17	65	68	170	152	\$ — \$ 24,999	43	
2	X	6	2	36	28	111	98	288	183	25,000 — 49,999	44	
—	—	4	4	40	31	136	253	488	280	50,000 — 99,999	45	
2	X	14	5	113	62	319	513	1,148	623	100,000 — 199,999	46	
—	—	77	32	859	419	2,123	3,238	6,812	3,559	200,000 — 499,999	47	
—	—	61	27	632	380	1,980	4,261	8,254	4,120	500,000 — 999,999	48	
—	—	669	217	5,694	3,035	15,127	34,658	64,806	30,192	1,000,000 — 4,999,999	49	
—	—	3,517	1,000	31,335	20,058	116,517	281,453	568,930	282,465	5,000,000 —	50	
—	—	2,236	640	19,576	2,876	19,576	17,308	16,757	304	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	51	
9	65	6,588	1,928	58,309	26,906	155,953	341,851	667,651	321,877	TOTAL	52	

TABLE 13. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1967 - Continued

No.	Industry group and shipments per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
LEATHER INDUSTRIES										
1	\$ — \$ 24,999	73	39	24	121	166	16	401	960	569
2	25,000 — 199,999	158	684	730	2,832	4,310	140	6,647	15,094	8,461
3	200,000 — 499,999	110	1,344	1,483	5,717	9,163	276	17,321	35,825	18,252
4	500,000 — 999,999	69	1,781	2,028	7,757	12,598	319	23,192	49,277	25,783
5	1,000,000 —	119	9,257	9,403	37,867	65,801	1,999	131,873	267,960	130,743
7	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
8	TOTAL	529	13,105	13,668	54,294	92,039	2,750	179,435	369,115	183,808
9 TEXTILE INDUSTRIES										
10	\$ — \$ 9,999	56	5	14	33	38	9	109	345	233
11	10,000 — 24,999	84	49	87	273	368	25	477	1,489	989
12	25,000 — 49,999	123	172	280	922	1,284	79	1,549	4,627	3,033
13	50,000 — 99,999	113	304	375	1,420	2,161	173	3,286	8,273	4,836
14	100,000 — 499,999	276	2,002	2,381	9,347	14,257	855	32,290	66,606	33,601
15	500,000 — 999,999	95	1,805	1,666	7,493	11,302	809	39,602	68,678	28,325
16	1,000,000 — 4,999,999	177	11,140	8,374	41,743	72,158	5,646	248,776	425,082	172,527
17	5,000,000 —	66	23,199	8,308	68,195	141,784	14,077	469,509	829,838	358,038
18	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
19	TOTAL	990	38,676	21,485	129,425	243,351	21,673	795,599	1,404,939	601,581
20 KNITTING MILLS										
21	\$ — \$ 24,999	23	8	25	71	89	8	147	353	214
22	25,000 — 49,999	19	15	40	113	157	9	294	701	393
23	50,000 — 99,999	24	30	103	278	376	22	916	1,721	797
24	100,000 — 199,999	31	131	259	791	1,186	75	1,990	4,503	2,242
25	200,000 — 499,999	69	495	1,279	3,798	5,325	202	12,954	23,704	10,701
26	500,000 — 999,999	67	901	2,401	7,012	10,639	373	24,777	47,443	22,468
27	1,000,000 —	106	4,727	9,306	29,764	46,143	1,861	138,383	247,119	106,218
28	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
29	TOTAL	339	6,307	13,413	41,828	63,915	2,549	179,461	325,543	143,033
30 CLOTHING INDUSTRIES										
31	\$ — \$ 9,999	70	6	26	61	78	5	127	417	294
32	10,000 — 24,999	150	50	183	454	585	28	889	2,579	1,677
33	25,000 — 99,999	551	672	3,492	8,145	10,878	267	11,071	31,465	20,069
34	100,000 — 199,999	372	1,160	4,644	11,544	17,347	293	22,595	53,645	30,535
35	200,000 — 999,999	854	6,942	24,675	63,114	100,413	1,466	208,166	408,757	198,559
36	1,000,000 — 4,999,999	288	7,991	27,575	71,087	114,028	1,654	308,926	561,816	251,574
37	5,000,000 —	16	2,284	5,722	16,054	27,104	356	62,493	118,077	55,022
38	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
39	TOTAL	2,311	19,105	66,317	170,459	270,432	4,069	614,267	1,176,755	557,730
40 PAPER AND ALLIED INDUSTRIES										
41	\$ — \$ 49,999	39	51	18	138	223	11	459	1,062	603
42	50,000 — 199,999	73	339	274	1,248	2,217	224	5,047	9,129	4,126
43	200,000 — 999,999	186	2,839	1,414	9,138	16,777	1,923	52,313	95,865	42,480
44	1,000,000 — 4,999,999	186	11,001	3,669	31,503	70,368	10,054	254,083	445,935	186,187
45	5,000,000 —	149	66,395	3,491	152,830	459,900	168,667	1,330,692	2,679,186	1,201,016
46	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
47	TOTAL	633	80,625	8,866	194,857	549,486	180,879	1,642,593	3,231,176	1,434,412
48 PRINTING, PUBLISHING AND ALLIED INDUSTRIES										
49	\$ — \$ 9,999	249	23	4	53	78	3	585	1,569	978
50	10,000 — 24,999	634	374	42	837	1,475	50	4,104	10,952	6,798
51	25,000 — 49,999	716	1,156	267	2,906	5,551	364	8,795	25,734	16,609
52	50,000 — 99,999	630	2,010	538	5,256	11,135	481	14,765	45,678	30,427
53	100,000 — 199,999	489	2,868	886	7,740	17,843	596	23,529	70,505	46,470
54	200,000 — 499,999	448	5,293	1,703	14,435	36,348	1,057	48,145	141,162	92,369
55	500,000 — 999,999	165	3,966	1,332	10,942	27,649	849	39,098	116,284	76,451
56	1,000,000 — 4,999,999	196	11,528	3,469	30,509	87,600	2,359	139,635	394,715	254,905
57	5,000,000 —	41	10,423	1,995	24,937	81,823	2,814	149,761	490,676	337,075
58	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
59	TOTAL	3,568	37,641	10,236	97,615	269,501	8,572	428,418	1,297,275	862,082



IMPRIMERIE, EDITION ET INDUSTRIES CONNEXES48

TABLE 13. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1967 - Concluded

No.	Industry group and shipments per establishment	Estab- lish- ments — Éta- blisse- ments	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
3 PETROLEUM AND COAL PRODUCTS INDUSTRIES										
4	\$ — \$ 9,999	—	—	—	—	—	—	—	—	—
5	10,000 — 24,999	3	3	—	6	11	1	14	43	26
6	25,000 — 199,999	11	38	1	85	184	32	518	1,229	680
7	200,000 — 499,999	16	100	—	220	583	150	3,643	5,839	2,778
8	500,000 —	61	6,664	33	15,169	51,684	13,512	1,249,598	1,551,095	289,306
9	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
10	TOTAL	91	6,805	34	15,480	52,462	13,695	1,253,774	1,558,207	292,791
11 CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES										
12	\$ — \$ 24,999	134	50	8	112	150	12	622	1,434	820
13	25,000 — 199,999	302	726	176	1,867	3,441	399	15,062	29,239	14,026
14	200,000 —	706	30,604	6,391	78,730	208,264	83,287	997,135	2,238,096	1,178,714
15	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
17	TOTAL	1,142	31,380	6,575	80,710	211,854	83,698	1,012,819	2,268,769	1,193,561
18 MISCELLANEOUS MANUFACTURING INDUSTRIES										
19	\$ — \$ 9,999	294	30	14	80	118	42	486	1,896	1,387
20	10,000 — 24,999	540	400	93	968	1,623	173	2,619	8,952	6,241
21	25,000 — 49,999	463	884	241	2,332	4,114	284	5,578	16,680	10,926
22	50,000 — 99,999	348	1,382	451	3,819	7,489	423	9,225	25,855	16,185
23	100,000 — 199,999	357	2,494	835	6,976	13,914	731	20,298	51,803	30,976
24	200,000 — 499,999	332	4,332	2,213	13,613	26,238	1,333	46,844	108,372	61,008
25	500,000 — 999,999	207	5,148	3,436	18,196	33,711	1,601	65,543	146,601	80,357
26	1,000,000 — 4,999,999	194	10,700	7,819	39,392	76,190	3,861	194,846	399,990	204,887
27	5,000,000 —	29	6,283	3,337	19,829	51,281	2,417	150,874	323,608	170,411
28	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—
29	TOTAL	2,764	31,653	18,439	105,203	214,678	10,865	496,312	1,083,797	582,378

TABLEAU 13. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE  
MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1967 - fin

TOTAL ACTIVITY — ACTIVITÉ TOTALE												
Working owners and partners — Propriétaires et associés actifs		Employees — Employés					Total cost of materials, supplies and goods for re-sale — Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Total value of shipments and other revenue — Valeur totale des expédi- tions et autres revenus	Value added — total activity — Valeur ajoutée — activité totale	Groupe d'industries et expédition par établissement		
		Administrative, office and other non-manufacturing employees — Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total employees — Total des employés							
		Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires						
Number — Nombre	With- drawals — Re- traits											
		number — nombre			\$'000			\$'000				
											IND. DES DERIVES DU PETROLE ET DU CHARBON	3
-	-	-	-	-	-	-	-	-	-	\$	- \$ 9,999	4
-	-	1	2	9	6	19	14	43	26	10,000	- 24,999	5
-	-	25	6	206	70	390	717	1,489	750	25,000	- 199,999	6
-	-	50	16	491	166	1,074	3,979	6,261	2,858	200,000	- 499,999	7
-	-	2,834	327	27,552	9,858	79,236	1,324,234	6,633,296	295,594	500,000	-	8
-	-	3,564	1,998	48,062	5,562	48,062	4,498	1,190	3,308	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		9
-	-	6,474	2,349	76,319	15,662	128,781	1,333,443	1,642,279	295,920	TOTAL		10
											INDUSTRIE CHIMIQUE & DES PRODUITS CONNEXES	11
71	X	54	18	187	130	337	927	1,887	973	\$	-\$ 24,999	12
60	287	637	238	4,775	1,777	8,217	22,862	41,403	18,245	25,000	- 199,999	13
1	X	21,243	7,918	216,753	66,156	425,016	1,258,458	2,565,385	1,245,931	200,000	-	14
-	-	5,156	2,026	55,082	7,182	55,082	60,227	66,896	8,143	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		16
132	462	27,090	10,200	276,797	75,245	488,652	1,342,474	2,675,572	1,273,292	TOTAL		17
											INDUSTRIES MANUFACTURIERES DIVERSES	18
270	811	15	7	65	66	183	546	1,981	1,411	\$	- \$ 9,999	19
464	2,319	83	42	504	618	2,126	3,094	9,949	6,765	10,000	- 24,999	20
322	2,008	217	97	1,395	1,439	5,509	6,563	18,698	11,967	25,000	- 49,999	21
134	1,084	402	213	3,164	2,448	10,653	11,165	29,071	17,571	50,000	- 99,999	22
55	516	696	377	6,585	4,402	20,500	23,936	58,331	33,902	100,000	- 199,999	23
8	136	1,347	698	13,712	8,590	39,950	56,204	124,687	67,999	200,000	- 499,999	24
-	-	1,419	809	16,285	10,812	49,995	82,147	170,411	88,143	500,000	- 999,999	25
-	-	3,776	2,022	41,562	24,317	117,752	231,077	457,340	227,173	1,000,000	- 4,999,999	26
-	-	4,446	1,823	45,540	15,889	96,821	203,037	391,717	187,942	5,000,000	-	27
-	-	601	225	4,746	826	4,746	5,276	7,799	2,784	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		28
1,253	6,875	13,002	6,313	133,558	69,407	348,236	623,044	1,269,985	645,657	TOTAL		29





## STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5

## CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
<b>1 - FOOD AND BEVERAGE INDUSTRIES</b>		<b>1 - INDUSTRIE DES ALIMENTS ET BOISSONS</b>
Slaughtering and meat processors .....	101	Abattage et préparation de la viande
Slaughtering and meat packing plants .....	1011	Abattage et préparation de la viande
Animal oils and fats plants .....	1012	Industrie des huiles et graisses animales
Sausage and sausage casing manufacturers .....	1013	Manufacturiers de saucisses et de boyaux à saucisse
Poultry processors .....	103	Préparation de la volaille
Dairy factories .....	105	Fabriques laitières
Process cheese manufacturers .....	107	Fabricants de fromage refait
Fish products industry .....	111	Industrie du poisson
Fruit and vegetable canners and preservers .....	112	Conserves et préparations de fruits et de légumes
Feed manufacturers .....	123	Manufacturiers d'aliments pour les animaux
Flour mills .....	124	Moulins à farine
Breakfast cereal manufacturers .....	125	Manufacturiers de céréales de table
Biscuit manufacturers .....	128	Manufacturiers de biscuits
Bakeries .....	129	Boulangeries
Confectionery manufacturers .....	131	Manufacturiers de confiserie
Sugar refineries .....	133	Raffineries de sucre
Vegetable oil mills .....	135	Industrie des huiles végétales
Miscellaneous food industries .....	139	Industrie d'aliments divers
Macaroni manufacturers .....	1391	Manufacturiers de macaroni
Miscellaneous food manufacturers .....	1392	Manufacturiers d'aliments divers
Soft drink manufacturers .....	141	Manufacturiers de boissons gazeuses
Distilleries .....	143	Distilleries
Breweries .....	145	Brasseries
Wineries .....	147	Industrie du vin
<b>2 - TOBACCO PRODUCTS INDUSTRIES</b>		<b>2 - INDUSTRIE DU TABAC</b>
Leaf tobacco processing .....	151	Traitement du tabac en feuilles
Tobacco products manufacturers .....	153	Manufacturiers de produits du tabac
<b>3 - RUBBER INDUSTRIES</b>		<b>3 - INDUSTRIE DU CAOUTCHOUC</b>
Rubber footwear manufacturers .....	161	Manufacturiers de chaussures en caoutchouc
Rubber tire and tube manufacturers .....	163	Manufacturiers de chambres à air et pneus
Other rubber industries .....	169	Autres industries du caoutchouc
<b>4 - LEATHER INDUSTRIES</b>		<b>4 - INDUSTRIE DU CUIR</b>
Leather tanneries .....	172	Tanneries
Shoe factories .....	174	Fabriques de chaussures
Leather glove factories .....	175	Fabriques de gants, en cuir
Boot and shoe findings manufacturers .....	1792	Manufacturiers de crêpins, en cuir
Miscellaneous leather products manufacturers .....	1799	Manufacturiers d'articles divers, en cuir
<b>5 - TEXTILE INDUSTRIES</b>		<b>5 - INDUSTRIE TEXTILE</b>
Cotton yarn and cloth mills .....	183	Fabriques de filés et de tissus de coton
Wool yarn mills .....	193	Filature de la laine
Wool cloth mills .....	197	Fabriques de tissus de laine
Synthetic textile mills .....	201	Industrie des textiles synthétiques
Fibre preparing mills .....	211	Préparation des fibres
Thread mills .....	212	Fabrication du fil
Cordage and twine industry .....	213	Industrie des cordes et ficelles
Narrow fabric mills .....	214	Industrie des tissus étroits
Pressed and punched felt mills .....	215	Industrie du feutre pressé et du feutre aéré
Carpet, mat and rug industry .....	216	Industrie des tapis et carpettes
Textile dyeing and finishing plants .....	218	Teinture et apprêt des textiles
Linoleum and coated fabrics industry .....	219	Industrie des linoléums et des tissus enduits
Canvas products industry .....	221	Industrie de la grosse toile
Cotton and jute bag industry .....	223	Industrie des sacs de coton et de jute
Miscellaneous textile industries .....	229	Industries textiles diverses
Automobile fabric accessory manufacturers .....	2291	Manufacturiers d'accessoires d'automobile, en tissu
Embroidery, pleating and hemstitching manufacturers .....	2292	Industrie des broderies, plissage et ourlets à jour
Miscellaneous textiles industry, n.e.s. ....	2299	Industrie des textiles divers, n.c.a.
<b>6 - KNITTING MILLS</b>		<b>6 - BONNETERIE</b>
Hosiery mills .....	231	Industrie des bas et chaussettes
Other knitting mills .....	239	Industrie des tricots (autres que bas et chaussettes).
<b>7 - CLOTHING INDUSTRIES</b>		<b>7 - INDUSTRIE DU VÊTEMENT</b>
Men's clothing industry .....	243	Industrie des vêtements d'hommes
Men's clothing factories .....	2431	Confection de vêtements d'hommes
Men's clothing contractors .....	2432	Entrepreneurs en confection pour hommes
Women's clothing factories and contractors .....	244	Confection de vêtements de femmes et entrepreneurs

STANDARD INDUSTRIAL CLASSIFICATION DIVISION 5 - Continued

CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - suite

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
7 - CLOTHING INDUSTRIES - Concluded		7 - INDUSTRIE DU VÊTEMENT - fin
Women's clothing factories .....	2441	Confection de vêtements de femmes
Women's and children's clothing contractors .....	2442	Entrepreneurs en confection pour femmes et enfants
Children's clothing factories .....	245	Fabriques de vêtements d'enfants
Fur goods industry .....	246	Industrie des articles en fourrure
Hat and cap industry .....	247	Industrie des chapeaux et casquettes
Foundation garment industry .....	248	Industrie des corsets et soutiens-gorge
Other clothing industries .....	249	Autres industries du vêtement
Fabric glove manufacturers .....	2491	Manufacturiers de gants de tissu
Miscellaneous clothing industry, n.e.s. ....	2499	Industrie des vêtements divers, n.c.a.
8 - WOOD INDUSTRIES		8 - INDUSTRIE DU BOIS
Shingle mills .....	2511	Moulin à bardeaux
Sawmills and planing mills .....	2513	Scieries et ateliers de rabotage
Veneer and plywood mills .....	252	Fabriques de placages et contre-plaqué
Sash, door and other millwork plants .....	2541	Ateliers de portes, châssis et autres bois ouvrés
Hardwood flooring .....	2542	Industrie des parquets en bois dur
Wooden box factories .....	256	Fabriques de boîtes en bois
Coffin and casket industry .....	258	Industrie des cercueils
Miscellaneous wood industries .....	259	Industries diverses du bois
Wood preservation .....	2591	Industrie de la conservation du bois
Wood turning .....	2592	Tournage du bois
Miscellaneous wood industries, n.e.s. ....	2599	Industries diverses du bois, n.c.a.
9 - FURNITURE AND FIXTURE INDUSTRIES		9 - INDUSTRIE DU MEUBLE ET DES ARTICLES D'AMEUBLEMENT.
Household furniture industry .....	261	Industrie des meubles de maison
Office furniture industry .....	264	Industrie des meubles de bureau
Miscellaneous furniture industries .....	266	Industries diverses du meuble
Electric lamp and shade industry .....	268	Industrie des lampes électriques et des abat-jour
10 - PAPER AND ALLIED INDUSTRIES		10 - INDUSTRIE DU PAPIER ET PRODUITS CONNEXES
Pulp and paper mills .....	271	Les usines de pâtes et papiers
Asphalt roofing manufacturers .....	272	Manufacturiers de papier-toiture asphalté
Manufacturers of folding cartons and set-up boxes	2731	Manufacturiers de cartons pliants et de boîtes montées.
Manufacturers of corrugated boxes .....	2732	Manufacturiers de boîtes en carton ondulé
Paper and plastic bag manufacturers .....	2733	Manufacturiers de sacs en papier et en plastique
Miscellaneous paper converters .....	274	Diverses transformations du papier
11 - PRINTING, PUBLISHING AND ALLIED INDUSTRIES		11 - IMPRIMERIE, ÉDITION ET INDUSTRIES CONNEXES
Commercial printing .....	286	Imprimerie commerciale
Plate making, typesetting and trade bindery plants	287	Ateliers de clichage, de composition et de reliure commerciale.
Publishing only .....	288	Édition seulement
Publishing and printing .....	289	Édition et impression
12 - PRIMARY METAL INDUSTRIES		12 - INDUSTRIE MÉTALLIQUE PRIMAIRE
Iron and steel mills .....	291	Industrie du fer et de l'acier
Steel pipe and tube mills .....	292	Fabriques de tubes et tuyaux d'acier
Iron foundries .....	294	Fonderies de fer
Smelting and refining .....	295	Fonte et affinage
Aluminum rolling, casting and extruding .....	296	Laminage, moulage et refoilage de l'aluminium
Copper and alloy rolling, casting and extruding ...	297	Laminage, moulage et refoilage du cuivre et alliages
Metal rolling, casting and extruding, n.e.s. ....	298	Laminage, moulage et refoilage des métaux, n.c.a.
13 - METAL FABRICATING INDUSTRIES (EXCEPT MACHINERY AND TRANSPORTATION EQUIPMENT INDUSTRIES).		13 - INDUSTRIE DES PRODUITS MÉTALLIQUES (À L'EXCLUSION DES MACHINES ET DU MATÉRIEL DE TRANSPORT).
Boiler and plate works .....	301	Industrie des chaudières et des plaques
Fabricated structural metal industry .....	302	Industrie de la fabrication des éléments de charpentes métalliques.
Ornamental and architectural metal industry .....	303	Industrie des produits métalliques d'architecture et d'ornement.
Metal stamping, pressing and coating industry .....	304	Industrie de l'estampage, du matriçage et du revêtement des métaux.
Wire and wire products manufacturers .....	305	Industrie du fil métallique et ses produits
Hardware, tool and cutlery manufacturers .....	306	Manufacturiers de quincaillerie, d'outils et de coutellerie.
Heating equipment manufacturers .....	307	Manufacturiers d'appareils de chauffage
Machine shops .....	308	Ateliers d'usinage
Miscellaneous metal fabricating industries .....	309	Industrie des produits métalliques divers



STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Continued

CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - suite

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
<b>14 - MACHINERY INDUSTRIES (EXCEPT ELECTRICAL MACHINERY).</b>		<b>14 - INDUSTRIE DE LA MACHINERIE (SAUF LE MATÉRIEL ÉLECTRIQUE).</b>
Agricultural implement industry .....	311	Manufacturiers de matériel agricole
Miscellaneous machinery and equipment manufacturers	315	Manufacturiers de machines et matériel divers
Commercial refrigeration and air conditioning equipment manufacturers.	316	Manufacturiers de matériel frigorifique et de conditionnement de l'air (pour le commerce).
Office and store machinery manufacturers .....	318	Manufacturiers de machines de bureau et de magasin
<b>15 - TRANSPORTATION EQUIPMENT INDUSTRIES</b>		<b>15 - INDUSTRIE DU MATÉRIEL DE TRANSPORT</b>
Aircraft and parts manufacturers .....	321	Manufacturiers d'avions et d'éléments
Motor vehicle manufacturers .....	323	Manufacturiers de véhicules automobiles
Truck body and trailer manufacturers .....	324	Manufacturiers de carrosseries de camions et remorques.
Motor vehicle parts and accessories manufacturers	325	Manufacturiers de pièces et accessoires d'automobiles.
Railroad rolling stock industry .....	326	Manufacturiers de matériel roulant de chemin de fer
Shipbuilding and repair .....	327	Construction et réparation de navires
Boatbuilding and repair .....	328	Construction et réparation d'embarcations
Miscellaneous vehicle manufacturers .....	329	Manufacturiers de véhicules divers
<b>16 - ELECTRICAL PRODUCTS INDUSTRIES</b>		<b>16 - INDUSTRIE DES APPAREILS ET DU MATÉRIEL ÉLECTRIQUES.</b>
Manufacturers of small electrical appliances .....	331	Manufacturiers de petits appareils électriques
Manufacturers of major appliances (electric and non-electric).	332	Manufacturiers de gros appareils (électriques ou non).
Manufacturers of household radio and television receivers.	334	Manufacturiers d'appareils électro-ménagers de radio et de télévision.
Communications equipment manufacturers .....	335	Manufacturiers de matériel de télécommunication
Manufacturers of electrical industrial equipment ..	336	Manufacturiers de matériel électrique industriel
Battery manufacturers .....	337	Manufacturiers de batteries
Manufacturers of electric wire and cable .....	338	Manufacturiers de fils et câbles électriques
Manufacturers of miscellaneous electrical products	339	Manufacturiers d'appareils électriques divers
<b>17 - NON-METALLIC MINERAL PRODUCTS INDUSTRIES</b>		<b>17 - INDUSTRIE DES PRODUITS MINÉRAUX NON MÉTALLIQUES.</b>
Cement manufacturers .....	341	Manufacturiers de ciment
Lime manufacturers .....	343	Manufacturiers de chaux
Gypsum products manufacturers .....	345	Manufacturiers de produits du gypse
Concrete products manufacturers .....	347	Manufacturiers de produits en béton
Ready-mix concrete manufacturers .....	348	Industrie du béton préparé
Clay products manufacturers .....	351	Manufacturiers de produits de l'argile
Clay products manufacturers (from domestic clays)	3511	Manufacturiers de produits de l'argile domestique
Clay products manufacturers (from imported clays)	3512	Manufacturiers de produits de l'argile importée
Refractories manufacturers .....	352	Manufacturiers de produits réfractaires
Stone products manufacturers .....	353	Manufacturiers de produits en pierre
Mineral wool manufacturers .....	354	Manufacturiers de laine minérale
Asbestos products manufacturers .....	355	Manufacturiers de produits en amiante
Glass and glass products manufacturers .....	356	Manufacturiers de verre et d'articles en verre
Glass manufacturers .....	3561	Manufacturiers de verre
Glass products manufacturers .....	3562	Manufacturiers d'articles en verre
Abrasives manufacturers .....	357	Manufacturiers d'abrasifs
Other non-metallic mineral products industries ....	359	Manufacturiers d'autres produits minéraux non métalliques.
<b>18 - PETROLEUM AND COAL PRODUCTS INDUSTRIES</b>		<b>18 - INDUSTRIE DES DÉRIVÉS DU PÉTROLE ET DU CHARBON.</b>
Petroleum refineries .....	365	Raffineries de pétrole
Petroleum refining .....	3651	Raffinage du pétrole
Manufacturers of lubricating oils and greases ....	3652	Manufacturiers d'huiles et graisses lubrifiantes
Other petroleum and coal products industries .....	369	Manufacturiers d'autres dérivés du pétrole et du charbon.
<b>19 - CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES</b>		<b>19 - INDUSTRIE CHIMIQUE ET DES PRODUITS CONNEXES</b>
Explosives and ammunition manufacturers .....	371	Manufacturiers d'explosifs et de munitions
Manufacturers of mixed fertilizers .....	372	Manufacturiers d'engrais mélangés
Manufacturers of plastics and synthetic resins ....	373	Manufacturiers de matières plastiques et de résines synthétiques.
Manufacturers of pharmaceuticals and medicines ....	374	Manufacturiers de produits médicaux et pharmaceutiques.
Paint and varnish manufacturers .....	375	Manufacturiers de peintures et vernis
Manufacturers of soap and cleaning compounds .....	376	Manufacturiers de savons et de composés de nettoyage.

STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Concluded

CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - fin

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
19 - CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES - Concluded.		19 - INDUSTRIE CHIMIQUE ET DES PRODUITS CONNEXES - fin.
Manufacturers of toilet preparations .....	377	Manufacturiers de produits de toilette
Manufacturers of industrial chemicals .....	378	Manufacturiers de produits chimiques industriels
Other chemical industries .....	379	Autres industries chimiques
Manufacturers of printing inks .....	3791	Manufacturiers d'encre d'imprimerie
Other chemical industries, n.e.s. ....	3799	Autres industries chimiques, n.c.a.
20 - MISCELLANEOUS MANUFACTURING INDUSTRIES		20 - INDUSTRIES MANUFACTURIÈRES DIVERSES
Scientific and professional equipment manufacturers	381	Manufacturiers d'instruments scientifiques et professionnels.
Instrument and related products manufacturers .....	3811	Manufacturiers d'instruments et produits connexes
Clock and watch manufacturers .....	3812	Manufacturiers d'horloges et de montres
Orthopaedic and surgical appliance manufacturers ..	3813	Manufacturiers d'appareils d'orthopédie et de chirurgie.
Ophthalmic goods manufacturers .....	3814	Manufacturiers d'articles d'ophtalmologie
Dental laboratories .....	3815	Laboratoires dentaires
Jewellery and silverware manufacturers .....	382	Manufacturiers de bijouterie et d'orfèvrerie
Broom, brush and mop industry .....	383	Industrie des balais, brosses et vadrouilles
Venetian blind manufacturers .....	384	Manufacturiers de stores vénitiens
Plastics fabricators, n.e.s. ....	385	Manufacturiers d'articles en matière plastique, n.c.a.
Sporting goods and toy industry .....	393	Industrie des articles de sport et des jouets
Sporting goods industry .....	3931	Industrie des articles de sport
Toys and games industry .....	3932	Industrie des jouets et jeux
Fur dressing and dyeing industry .....	395	Industrie d'apprêt et teinture de la fourrure
Signs and displays industry .....	397	Industrie des enseignes et étalages
Button, buckle and fastener industry .....	3981	Industrie des boutons, boucles et boutons-pression
Candle manufacturers .....	3982	Manufacturiers de chandelles et cierges
Hair goods manufacturers .....	3983	Manufacturiers d'articles en cheveux
Artificial flowers and feathers manufacturers .....	3984	Manufacturiers de fleurs et plumes artificielles
Model and pattern manufacturers .....	3985	Manufacturiers de modèles et patrons
Musical instruments and sound recording industry ..	3986	Industrie des instruments de musique et de l'enregistrement du son.
Typewriter supplies manufacturers .....	3988	Manufacturiers de fournitures de dactylotypes
Fountain pen and pencil manufacturers .....	3989	Manufacturiers de stylographes et crayons
Stamp and stencil (rubber and metal) manufacturers	3995	Manufacturiers d'estampes et stencils, caoutchouc et métal.
Statuary, art goods, regalia and novelty manufacturers.	3996	Manufacturiers de statuettes, oeuvres d'art, insignes et nouveautés.
Umbrella manufacturers .....	3997	Manufacturiers de parapluies
Artificial ice manufacturers .....	3998	Manufacturiers de glace artificielle
Other miscellaneous industries .....	3999	Autres industries diverses

















BINDING SECT. JUL 2 1980

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